

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

**Trade name: Acid Cored Lead (Pb) Solder**

**Relevant identified uses of the substance or mixture and uses advised against**

Solder

Professional use of lead solder

### 1.3 Details of the supplier of the safety data sheet

This Safety Data Sheet has been updated in accordance with the Globally Harmonized System (GHS).

#### Manufacturer/Supplier:

Kester Inc.

800 West Thorndale Avenue

Itasca, IL 60143

Tel 00+1 + 630 616 4000

ITW Specialty Materials (Suzhou) Co., Ltd.

Hengqiao Road, Wujiang Economic Development Zone

Suzhou, Jiangsu Province, China 215200

Tel +86 512 82060807

**Further information obtainable from:** Product Compliance: EHS\_Kester@kester.com

#### 1.4 Emergency telephone number:

TRANSPORT EMERGENCY Phone: CHEMTREC (800) 424-9300 (Outside US & Canada): 00+1 +703 527 3887

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Classification according to Regulation (EC) No 1272/2008**



GHS08 health hazard

Carc. 2 H351 Suspected of causing cancer.

Repr. 1B H360 May damage fertility or the unborn child.

STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

Acute Tox. 4 H312 Harmful in contact with skin.

Acute Tox. 4 H332 Harmful if inhaled.

### 2.2 Label elements

**Labelling according to Regulation (EC) No 1272/2008**

The product is classified and labelled according to the CLP regulation.

#### Hazard pictograms



GHS07 GHS08

**Signal word** Danger

**Hazard-determining components of labelling:**

LEAD (Pb)

#### Hazard statements

H302+H312+H332 Harmful if swallowed, in contact with skin or if inhaled.

(Continued on page 2)

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**Trade name: Acid Cored Lead (Pb) Solder**

(Continued from page 1)

- H351 Suspected of causing cancer.  
 H360 May damage fertility or the unborn child.  
 H373 May cause damage to organs through prolonged or repeated exposure.

**Precautionary statements**

- P280 Wear protective gloves / eye protection.  
 P270 Do not eat, drink or smoke when using this product.  
 P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
 P301+P330+P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting.  
 P302+P352 IF ON SKIN: Wash with plenty of soap and water.  
 P402 Store in a dry place.  
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**Additional information:**

Warning! Contains lead.  
 For use in industrial installations only.  
 Restricted to professional users.










**2.3 Other hazards**
**Results of PBT and vPvB assessment**

**PBT:** Not applicable.  
**vPvB:** Not applicable.

**SECTION 3: Composition/information on ingredients**
**3.2 Chemical characterisation: Mixtures**

**Description:** Mixture of substances listed below with nonhazardous additions.

**Chemical components:**

CAS: 7440-31-5 EINECS: 231-141-8	TIN (Sn)	substance with a Community workplace exposure limit	30-65%
CAS: 7439-92-1 EINECS: 231-100-4	LEAD (Pb)	 Carc. 2, H351; Repr. 1B, H360; STOT RE 2, H373  Acute Tox. 4, H302; Acute Tox. 4, H312; Acute Tox. 4, H332	30-65%
CAS: 7440-36-0 EINECS: 231-146-5	ANTIMONY (Sb)		^^
CAS: 142-04-1 EINECS: 205-519-8	anilinium chloride	 Acute Tox. 3, H311; Acute Tox. 2, H330  Muta. 2, H341; Carc. 2, H351; STOT RE 1, H372  Eye Dam. 1, H318  Aquatic Acute 1, H400  Acute Tox. 4, H302; Skin Sens. 1, H317	1.0-3.0%
CAS: 7646-85-7 EINECS: 231-592-0	zinc chloride	 Skin Corr. 1B, H314; Eye Dam. 1, H318  Acute Tox. 4, H302	1.0-3.0%

**Additional information:**

^^**See Product Alloy Table**

Composition and weight percent of solder alloys varies widely and can be determined by product label.  
 This solder product does not contain any Substance of Very High Concern (SVHC) on the European Chemicals Agency (ECHA) candidate list.

**SECTION 4: First aid measures**
**4.1 Description of first aid measures**

**General information:** Follow general first aid procedures.

**After inhalation:** Supply fresh air; consult doctor in case of complaints.

**After skin contact:** Immediately wash with water and soap and rinse thoroughly.

**After eye contact:** Rinse opened eye for several minutes under running water.

**After swallowing:** Seek immediate medical advice.

**4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.

(Continued on page 3)

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**Trade name: Acid Cored Lead (Pb) Solder**
**4.3 Indication of any immediate medical attention and special treatment needed**  
 No further relevant information available.

(Continued from page 2)

**SECTION 5: Firefighting measures**
**5.1 Extinguishing media**
**Suitable extinguishing agents:** CO<sub>2</sub>. Do not use water.

**For safety reasons unsuitable extinguishing agents:** Water

**5.2 Special hazards arising from the substance or mixture**

In case of fire, the following can be released:

Carbon monoxide (CO)

Nitrogen oxides (NO<sub>x</sub>)Carbon dioxide (CO<sub>2</sub>)
**5.3 Advice for firefighters**
**Protective equipment:** Wear self-contained respiratory protective device.

**SECTION 6: Accidental release measures**
**6.1 Personal precautions, protective equipment and emergency procedures** Ensure adequate ventilation

**6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.

**6.3 Methods and material for containment and cleaning up:**

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

**6.4 Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

**SECTION 7: Handling and storage**
**7.1 Precautions for safe handling**

Thorough dedusting.

Ensure good ventilation/exhaustion at the workplace.

**Information about fire - and explosion protection:** No special measures required.

**7.2 Conditions for safe storage, including any incompatibilities**
**Storage:**
**Requirements to be met by storerooms and receptacles:** Store in a cool location.

**Information about storage in one common storage facility:** Not required.

**Further information about storage conditions:** Keep container tightly sealed.

**7.3 Specific end use(s)** No further relevant information available.

**SECTION 8: Exposure controls/personal protection**
**Additional information about design of technical facilities:** No further data; see item 7.

**8.1 Control parameters**
**Ingredients with limit values that require monitoring at the workplace:**
**7439-92-1 LEAD (Pb)**

 PEL Long-term value 0.05\* mg/m<sup>3</sup>

 REL Long-term value 0.05\* mg/m<sup>3</sup>

\*8-hr TWA, excl. lead arsenate; See PocketGuideApp.C

(Continued on page 4)

GB

Trade name: Acid Cored Lead (Pb) Solder

(Continued from page 3)

	TLV Long-term value 0.05* mg/m <sup>3</sup> *and inorganic compounds, as Pb; BEI
<b>7440-31-5 TIN (Sn)</b>	
	PEL Long-term value 2 mg/m <sup>3</sup> metal REL Long-term value 2 mg/m <sup>3</sup> TLV Long-term value 2 mg/m <sup>3</sup> metal
<b>7646-85-7 zinc chloride</b>	
WEL	Short-term value: 2 mg/m <sup>3</sup> Long-term value: 1 mg/m <sup>3</sup>

## 8.2 Exposure controls

### Personal protective equipment:

### General protective and hygienic measures:

The usual precautionary measures are to be adhered to when handling chemicals.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

### Respiratory protection:

When ventilation is not sufficient to remove fumes from the breathing zone, a safety approved respirator or self-contained breathing apparatus should be worn.

### Protection of hands:



Protective gloves

### Material of gloves

Nitrile rubber, NBR

Natural rubber, NR

### Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

**Eye protection:** Safety Glasses with Side Shields Required

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

#### General Information

#### Appearance:

Form:	Solid
Colour:	Silver grey
Odour:	Odourless

pH-value: Not applicable.

#### Change in condition

Melting point/Melting range: 183 - 301 °C

Flash point: Undetermined.

Flammability (solid, gaseous): Not determined.

Self-igniting: Product is not selfigniting.

Danger of explosion: Product does not present an explosion hazard.

Vapour pressure: Not applicable.

(Continued on page 5)

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**Trade name: Acid Cored Lead (Pb) Solder**

(Continued from page 4)

**Density at 20 °C:** 8.4 - 11.1 g/cm<sup>3</sup>  
**Vapour density** Not applicable.  
**Solubility in / Miscibility with water:** Insoluble.

## SECTION 10: Stability and reactivity

**10.1 Reactivity** No further relevant information available.  
**10.2 Chemical stability**  
**Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.  
**10.3 Possibility of hazardous reactions** No dangerous reactions known.  
**10.4 Conditions to avoid** No further relevant information available.  
**10.5 Incompatible materials:** Strong acids, strong oxidizers.  
**10.6 Hazardous decomposition products:** No dangerous decomposition products known.

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

**Acute toxicity**  
 Harmful if swallowed, in contact with skin or if inhaled.

#### LD/LC50 values relevant for classification:

##### 142-04-1 anilinium chloride

Oral	LD50	840 mg/kg (rat)
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##### 7646-85-7 zinc chloride

Oral	LD50	350 mg/kg (rat)
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#### Primary irritant effect:

**Skin corrosion/irritation** Based on available data, the classification criteria are not met.  
**Serious eye damage/irritation** Based on available data, the classification criteria are not met.  
**Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.  
**CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**  
**Germ cell mutagenicity** Based on available data, the classification criteria are not met.  
**Carcinogenicity**  
 Suspected of causing cancer.  
**Reproductive toxicity**  
 May damage fertility or the unborn child.  
**STOT-single exposure** Based on available data, the classification criteria are not met.  
**STOT-repeated exposure**  
 May cause damage to organs through prolonged or repeated exposure.  
**Aspiration hazard** Based on available data, the classification criteria are not met.

## SECTION 12: Ecological information

### 12.1 Toxicity

**Aquatic toxicity:** No further relevant information available. **Additional ecological information:**

#### General notes:

The product contains heavy metals. Avoid transfer into the environment. Specific preliminary treatments are necessary.

### 12.5 Results of PBT and vPvB assessment

**PBT:** Not applicable.

(Continued on page 6)

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Trade name: Acid Cored Lead (Pb) Solder

vPvB: Not applicable.

(Continued from page 5)

### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

##### Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system. Disposal must be made according to official regulations.

##### Uncleaned packaging:

**Recommendation:** Disposal must be made according to official regulations.

### SECTION 14: Transport information

14.1 UN-Number	Not regulated
14.2 UN proper shipping name	Not regulated
IMDG, IATA	Not regulated
14.3 Transport hazard class(es)	Not regulated

#### ADR, IMDG, IATA

Class	Not regulated.
14.4 Packing group	Not regulated
14.5 Environmental hazards:	Not applicable.
Marine pollutant:	No
14.6 Special precautions for user	Not applicable.
14.7 Transport in bulk according to Annex II of Marpol and the IBC Code	Not applicable.

### SECTION 15: Regulatory information

#### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

All ingredients are listed on the following Government Inventories:

China:	Inventory of Existing Chemical Substances in China (IECSC)
Korea:	Korea Existing Chemicals List (ECL)
Europe:	European Inventory of Existing Commercial Chemical Substances (EINECS)
Japan:	Inventory of Existing and New Chemical Substances (ENCS)
Philippines:	Philippine Inventory of Chemicals and Chemical Substances (PICCS)
USA:	TSCA (Toxic Substances Control Act) TSCA Inventory of Chemical Substances

#### Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

#### Hazard pictograms



GHS07 GHS08

Signal word Danger

#### Hazard-determining components of labelling:

LEAD (Pb)

#### Hazard statements

H302+H312+H332 Harmful if swallowed, in contact with skin or if inhaled.  
 H351 Suspected of causing cancer.

(Continued on page 7)

GB



**Trade name: Acid Cored Lead (Pb) Solder**

(Continued from page 6)

H360 May damage fertility or the unborn child.  
 H373 May cause damage to organs through prolonged or repeated exposure.

**Precautionary statements**

P280 Wear protective gloves / eye protection.  
 P270 Do not eat, drink or smoke when using this product.  
 P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
 P301+P330+P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting.  
 P302+P352 IF ON SKIN: Wash with plenty of soap and water.  
 P402 Store in a dry place.  
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**Directive 2012/18/EU**

**Named dangerous substances - ANNEX I** None of the ingredients is listed.

**15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

**SECTION 16: Other information**

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser's use. The data on this Safety Data Sheet (SDS) relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Safety Data Sheet (SDS) as a source for hazard information.

**Department issuing MSDS:** Product Compliance / EHS Department

**Contact:** EHS\_Kester@kester.com

**Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)  
 IMDG: International Maritime Code for Dangerous Goods  
 IATA: International Air Transport Association  
 GHS: Globally Harmonised System of Classification and Labelling of Chemicals  
 EINECS: European Inventory of Existing Commercial Chemical Substances  
 ELINCS: European List of Notified Chemical Substances  
 CAS: Chemical Abstracts Service (division of the American Chemical Society)  
 LC50: Lethal concentration, 50 percent  
 LD50: Lethal dose, 50 percent  
 PBT: Persistent, Bioaccumulative and Toxic  
 vPvB: very Persistent and very Bioaccumulative  
 Acute Tox. 4: Acute toxicity, Hazard Category 4  
 Acute Tox. 3: Acute toxicity, Hazard Category 3  
 Acute Tox. 2: Acute toxicity, Hazard Category 2  
 Skin Corr. 1B: Skin corrosion/irritation, Hazard Category 1B  
 Eye Dam. 1: Serious eye damage/eye irritation, Hazard Category 1  
 Skin Sens. 1: Sensitisation - Skin, Hazard Category 1  
 Muta. 2: Germ cell mutagenicity, Hazard Category 2  
 Carc. 2: Carcinogenicity, Hazard Category 2  
 Repr. 1B: Reproductive toxicity, Hazard Category 1B  
 STOT RE 1: Specific target organ toxicity - Repeated exposure, Hazard Category 1  
 STOT RE 2: Specific target organ toxicity - Repeated exposure, Hazard Category 2  
 Aquatic Acute 1: Hazardous to the aquatic environment - AcuteHazard, Category 1

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**Acid-Cored Lead (Pb) Products included in this SDS**

<b>Alloy</b>	<b>Flux</b>	<b>Diameter</b>	<b>Core</b>	<b>Description</b>	<b>Part #</b>
SN40PB60	ACID	0.125	66	SN40PB60 #66/ACID .125 1 LB SPL	2440602437
SN50PB50	ACID	0.125	66	SN50PB50 #66/ACID .125 1 LB SPL	2450502437
SN50PB50	ACID	0.125	66	SN50PB50 #66/ACID .125 20 LB SPL	2850502437
SN50PB50	ACID	0.135	66	SN50PB50 #66/ACID .135 20 LB SPL	2850502426
SN60PB40	ACID	0.062	66	SN60PB40 #66/ACID .062 1 LB SPL	2460402424