

To insert the needle, put the grooved side of the needle toward the operator, insert the needle deep up the needle bar through the needle bar hole until it stops and then tighten it with the set screw. Better face the groove of the needle a little to the left to prevent skip-stitching.

### 8. Threading the machine

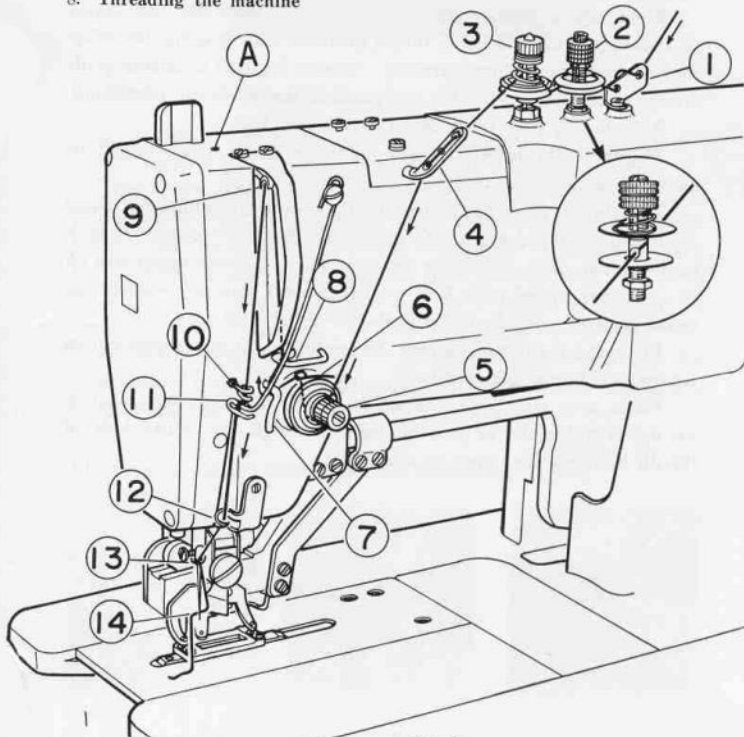


Fig. 7