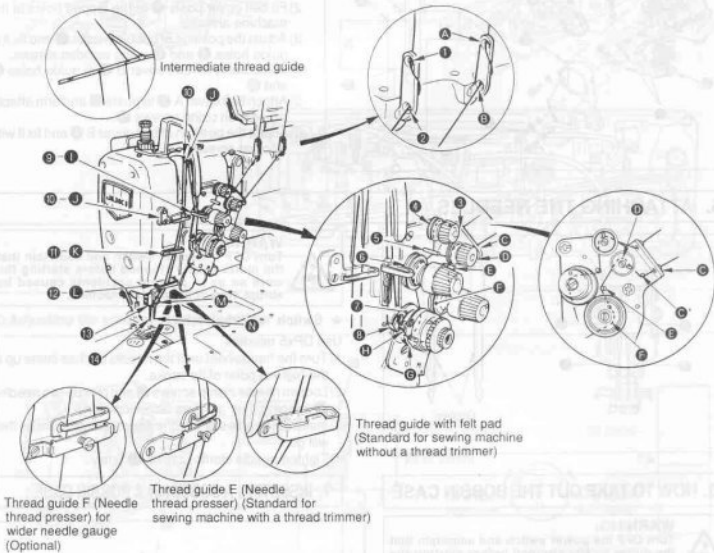


8. THREADING THE MACHINE HEAD



WARNING:

Turn OFF the power switch and ascertain that the motor totally stopped before starting the work so as to prevent accidents caused by abrupt start of the sewing machine.



Thread the machine head following the order as illustrated in the figure.

Pass the left-hand needle thread, toward the machine head, in the order of ① to ⑭. Pass the right-hand needle thread in the order of ① to ④.

When using synthetic thread for sewing or using it with the bobbin winder, thread the intermediate thread guide by one turn.

If a gauge for 1/2" or wider needle gauge is used with a sewing machine with a thread trimmer, use a thread guide F (needle thread presser) (Optional).