

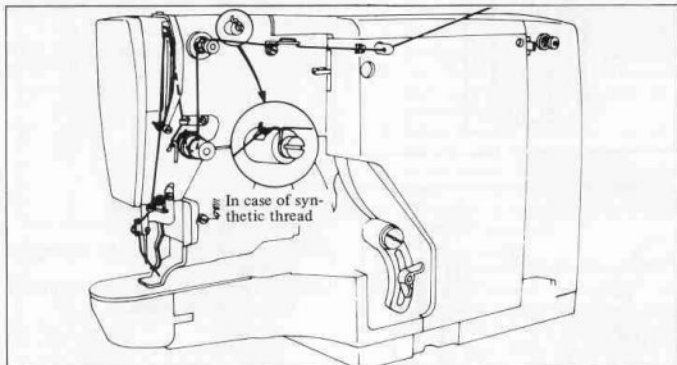
THREADING THE MACHINE

* In case of cotton thread

Pass the needle thread in the order as shown in the figure. After the thread is passed through the needle hole, pull it out about 4 cm (1-37/64").

* In case of synthetic thread

Pass the thread through the Silicon (Eslen) lubricant thread guide.



* In case of thick thread

Pass the thread through just one hole of the needle bar thread guide.

