

## 9. THREADING THE MACHINE (Fig. 6, 7)

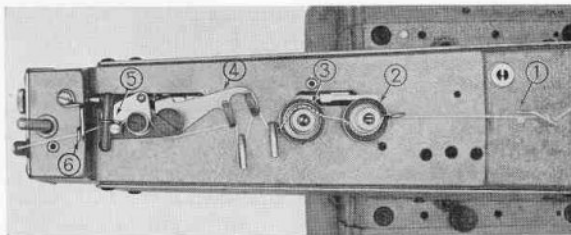


Fig. 6

To thread the machine, put it in stop motion position, and thread in accordance with the diagram as shown in Fig. 6, 7. Start from thread spool stand → needle thread guide pin No. 1 ① → tension disc No. 1 ② → tension disc No. 2 ③ → thread pull-off lever ④ → nipper ⑤ → thread guide No. 2 ⑥ → upper eyelet of face plate → thread guide No. 3 ⑦ → needle bar bearing block and thread guide ⑧ → thread tension disc No. 3 thread guide ⑨ → tension disc No. 3 ⑩ → to the needle eye from front toward rear and draw the thread out about 6~7 m/m (about 1/4").

To draw out the thread, push the nipper releasing plunger knurled nut, ⑪ the nipper will be released and the thread can be drawn out.

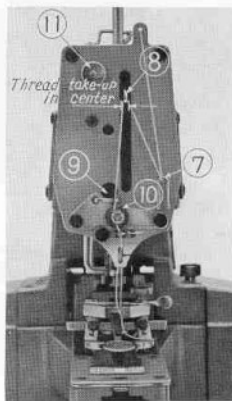


Fig. 7