

## 4. THREADING THE MACHINE

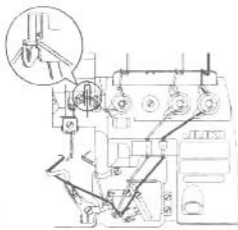


### WARNING :

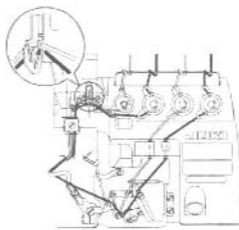
To protect against possible personal injury due to abrupt start of the machine, be sure to start the following work after turning the power off and ascertaining that the motor is at rest.

Thread the machine as shown in the figure. (Threading diagram is pasted inside the looper cover.)

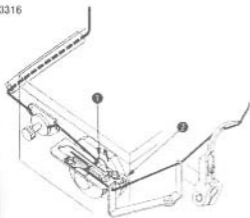
MO-3304



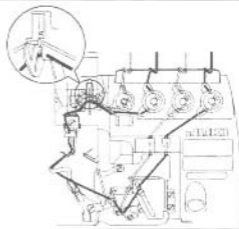
MO-3314



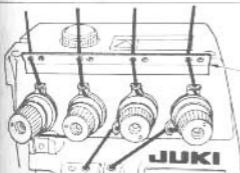
MO-3316



(Caution) Raise looper thread cam thread guide ① and perform threading. Return looper thread cam thread guide ② to its home position and securely fix it to thread guide spring ②.



(Caution) Be sure to pass the needle thread for double chainstitch through the needle thread take-up lever. (Pass the needle thread for overlocking through the thread take-up lever located outside.)



Intermediate thread guide

(Caution) When using an untwisted thread such as wooly nylon thread or weak thread, do not wind it round the intermediate thread guide.