

D867 E-Con
M-TYPE DELTA

Teileliste und Näheinrichtungen
Parts List and Sewing Equipment

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Teileliste und Näheinrichtungen
 Parts List and Sewing Equipment
D867 E-Con

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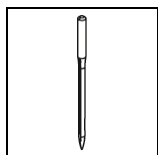
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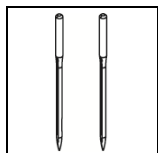
Teilleiste und Näheinrichtungen

Parts List and Sewing Equipment

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Einnadel – Maschine
single needle machine



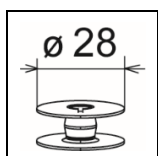
Zweinadel – Maschine
two needle machine



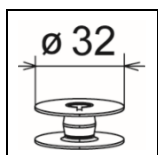
Kurz - Fadenabschneider
short thread trimmer



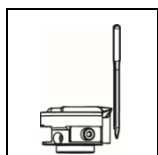
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without short thread trimmer



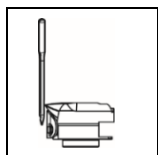
grosser Greifer
large hook



uebergrosser Greifer (XXL)
oversized hook (XXL)



Greifer links der Nadel
hook left of the needle



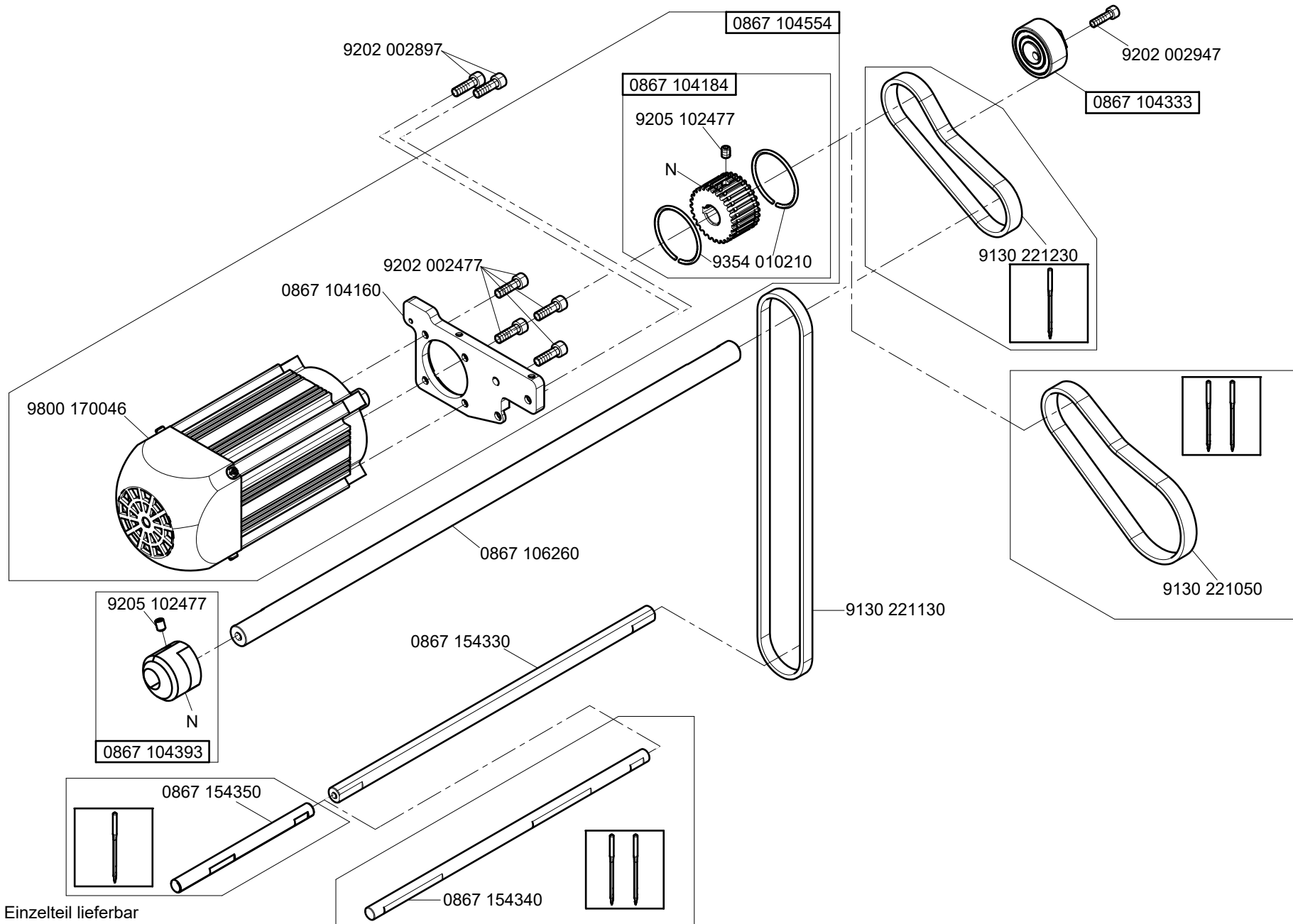
Greifer rechts der Nadel
hook right of the needle



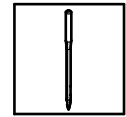
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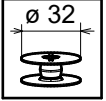
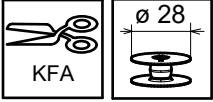
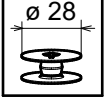
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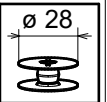
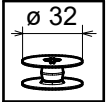
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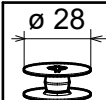


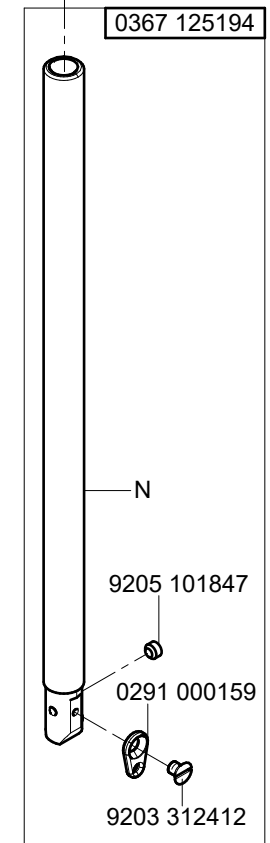
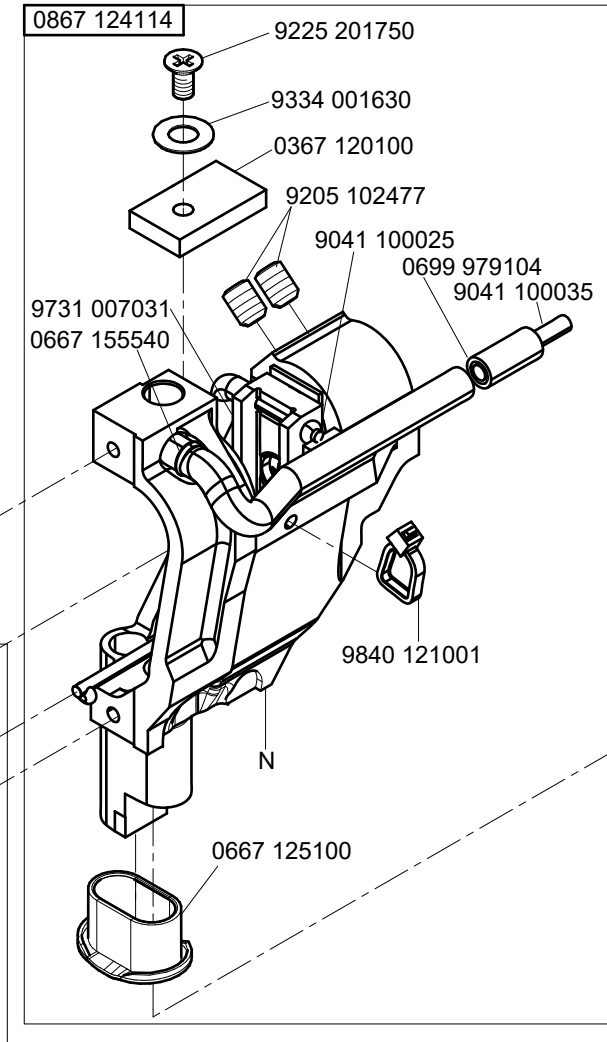
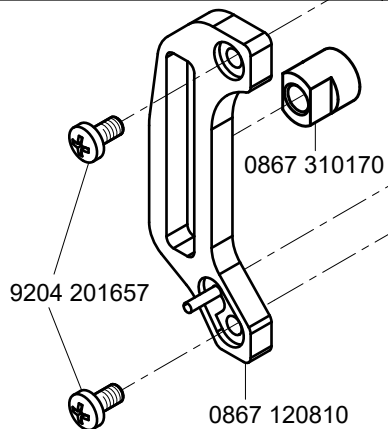
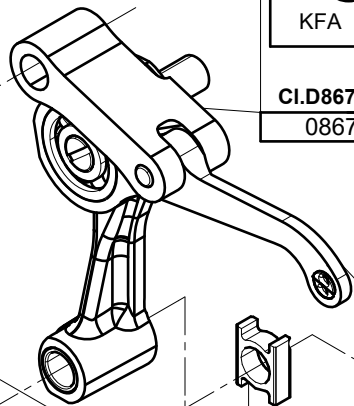
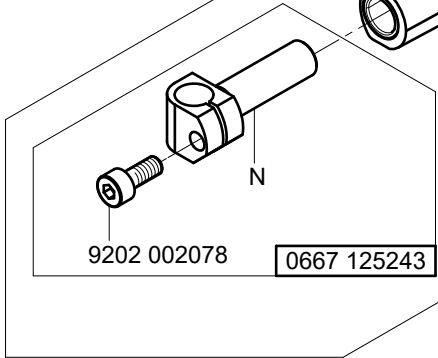
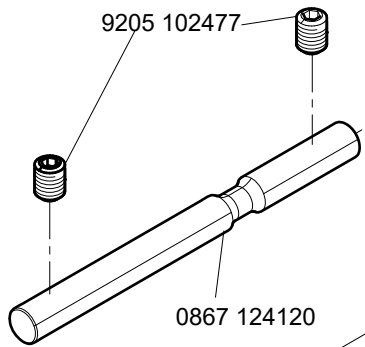
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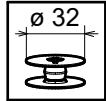
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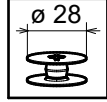
		
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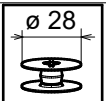

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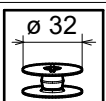


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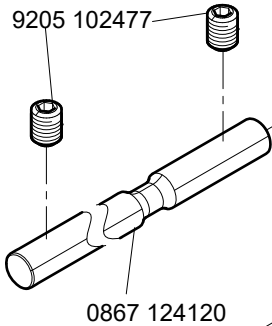
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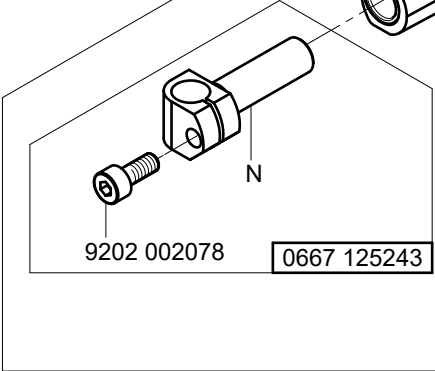


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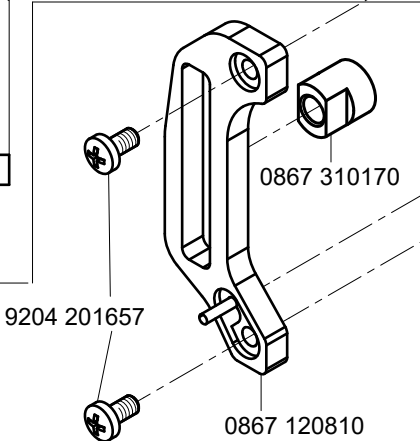
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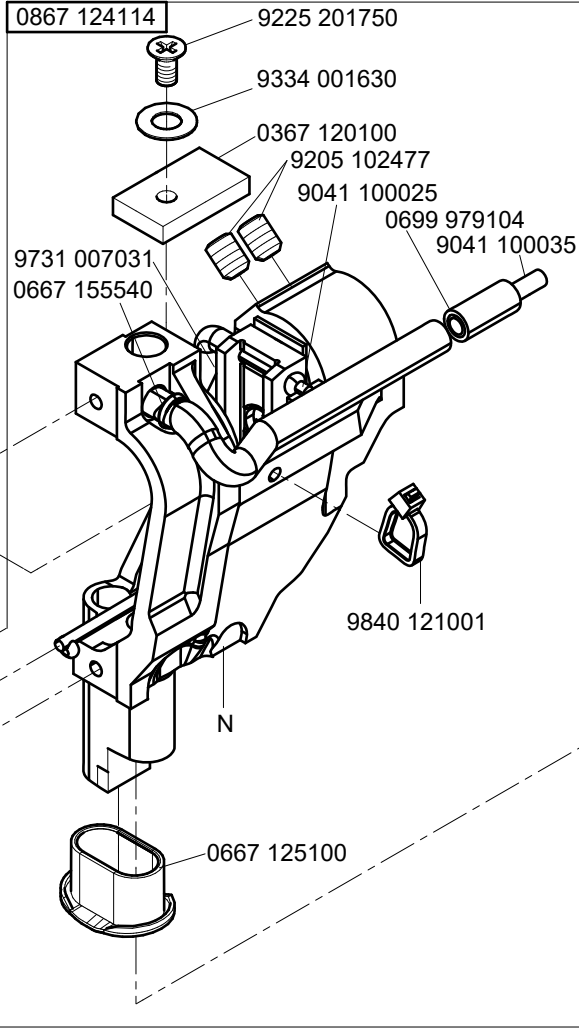
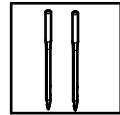
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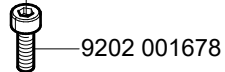
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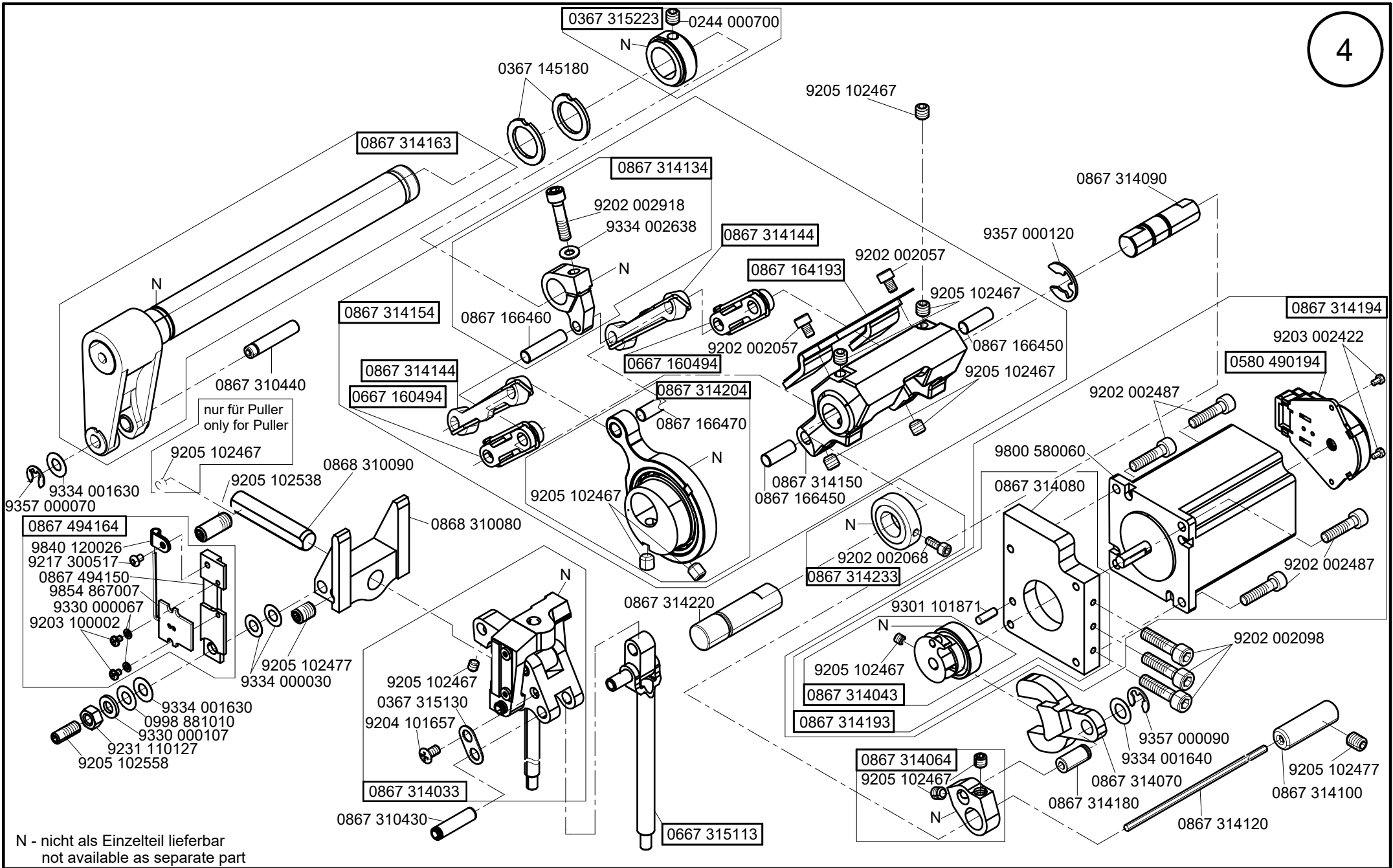
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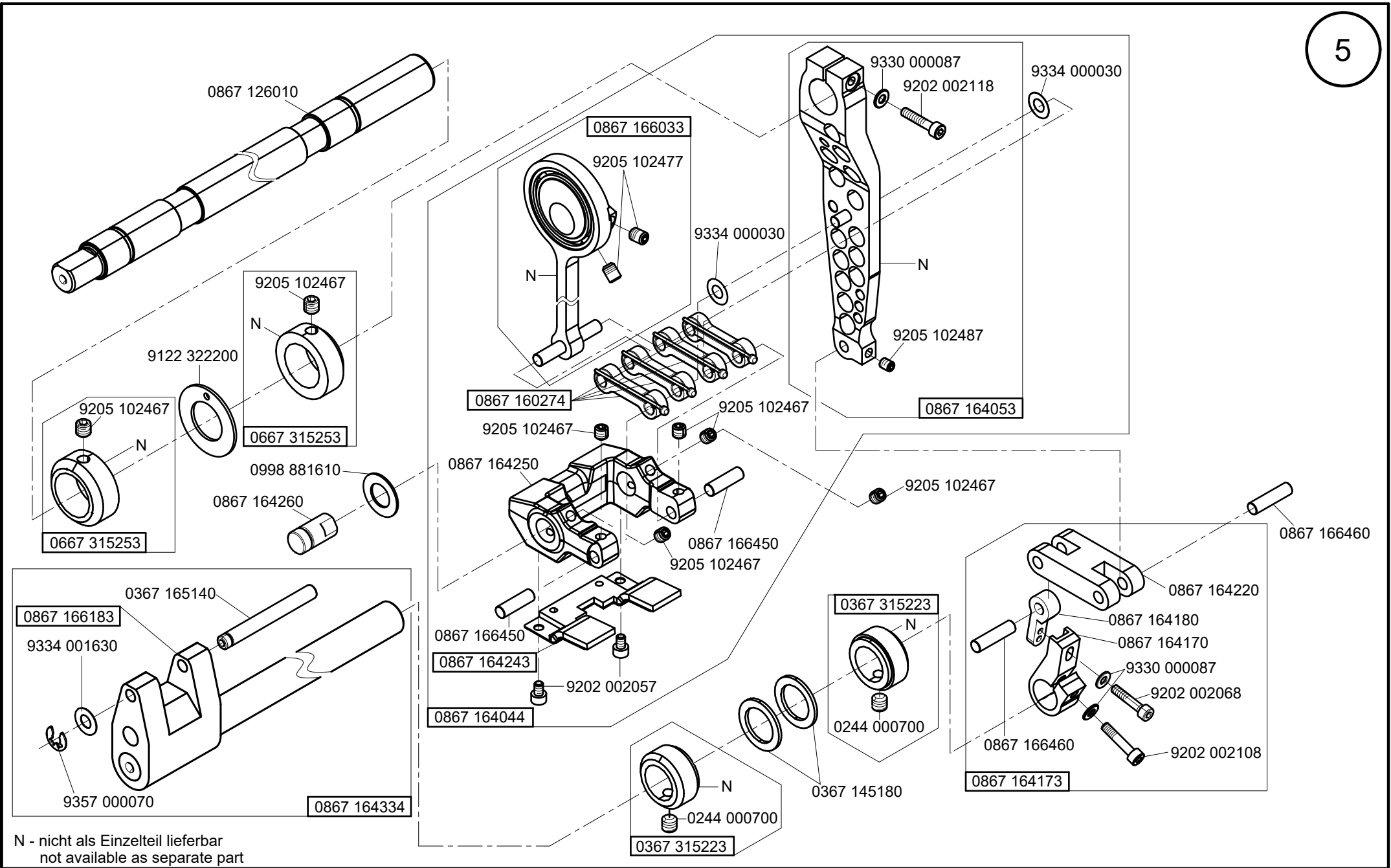
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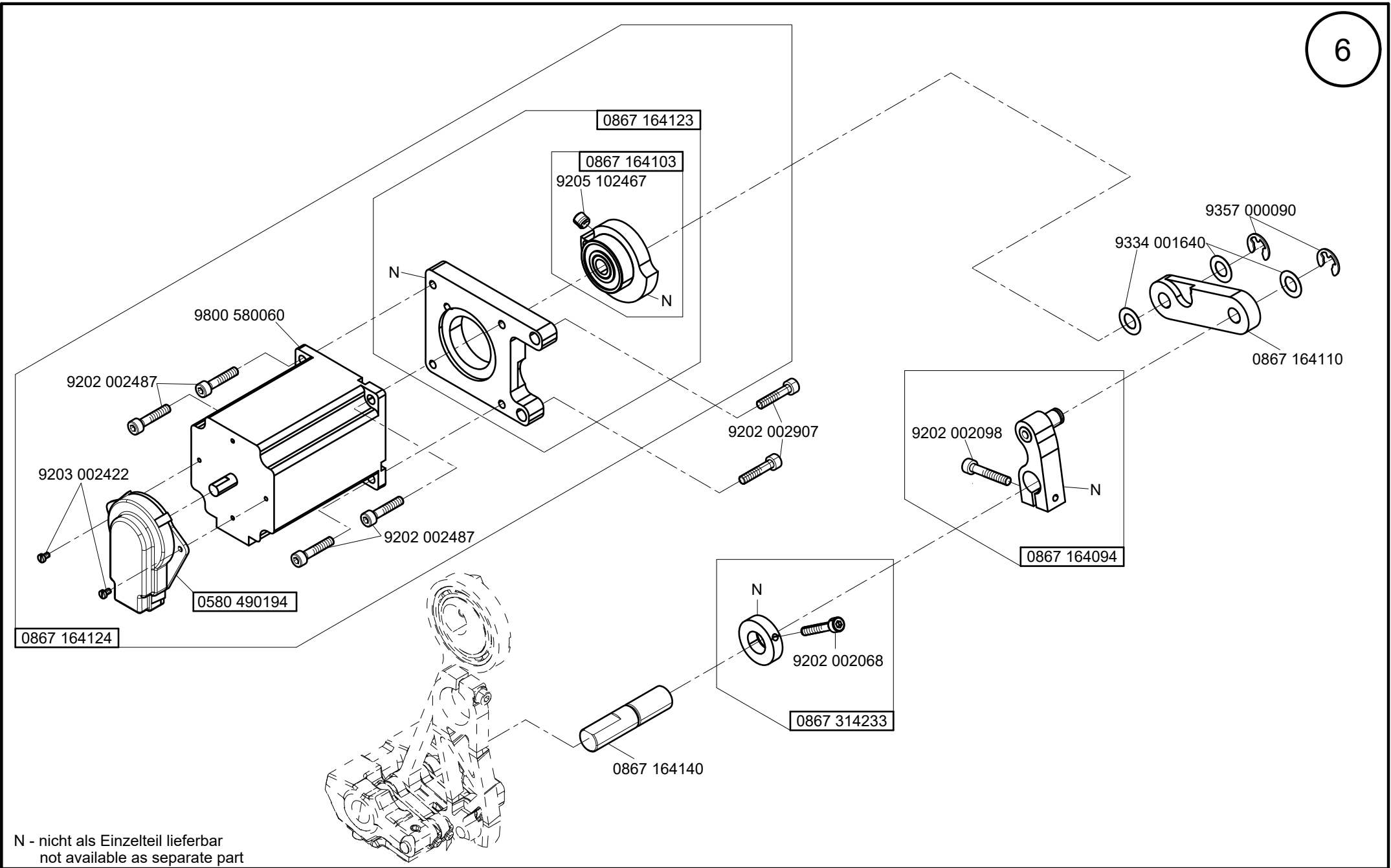


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N - nicht als Einzelteil lieferbar
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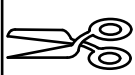


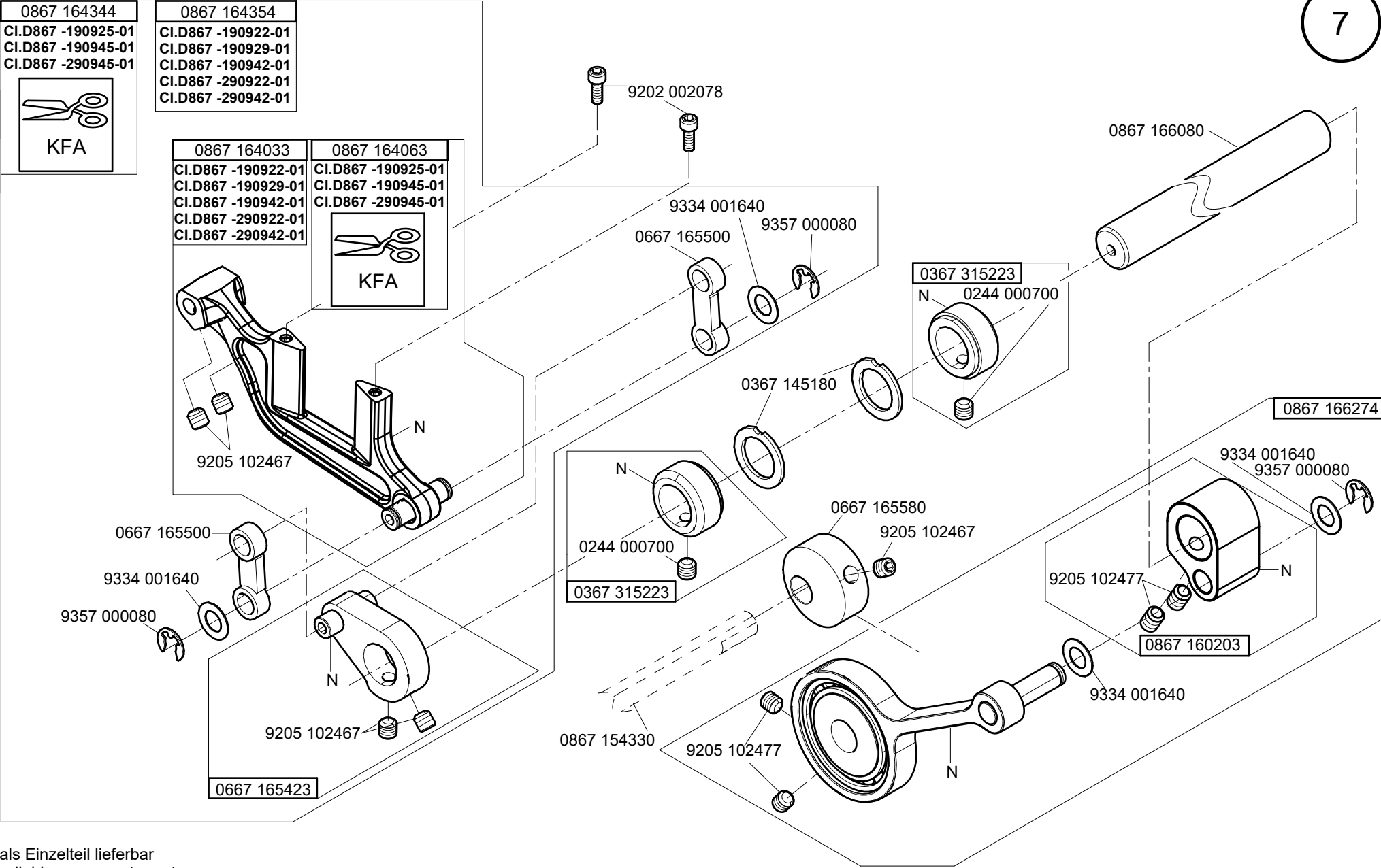
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KFA

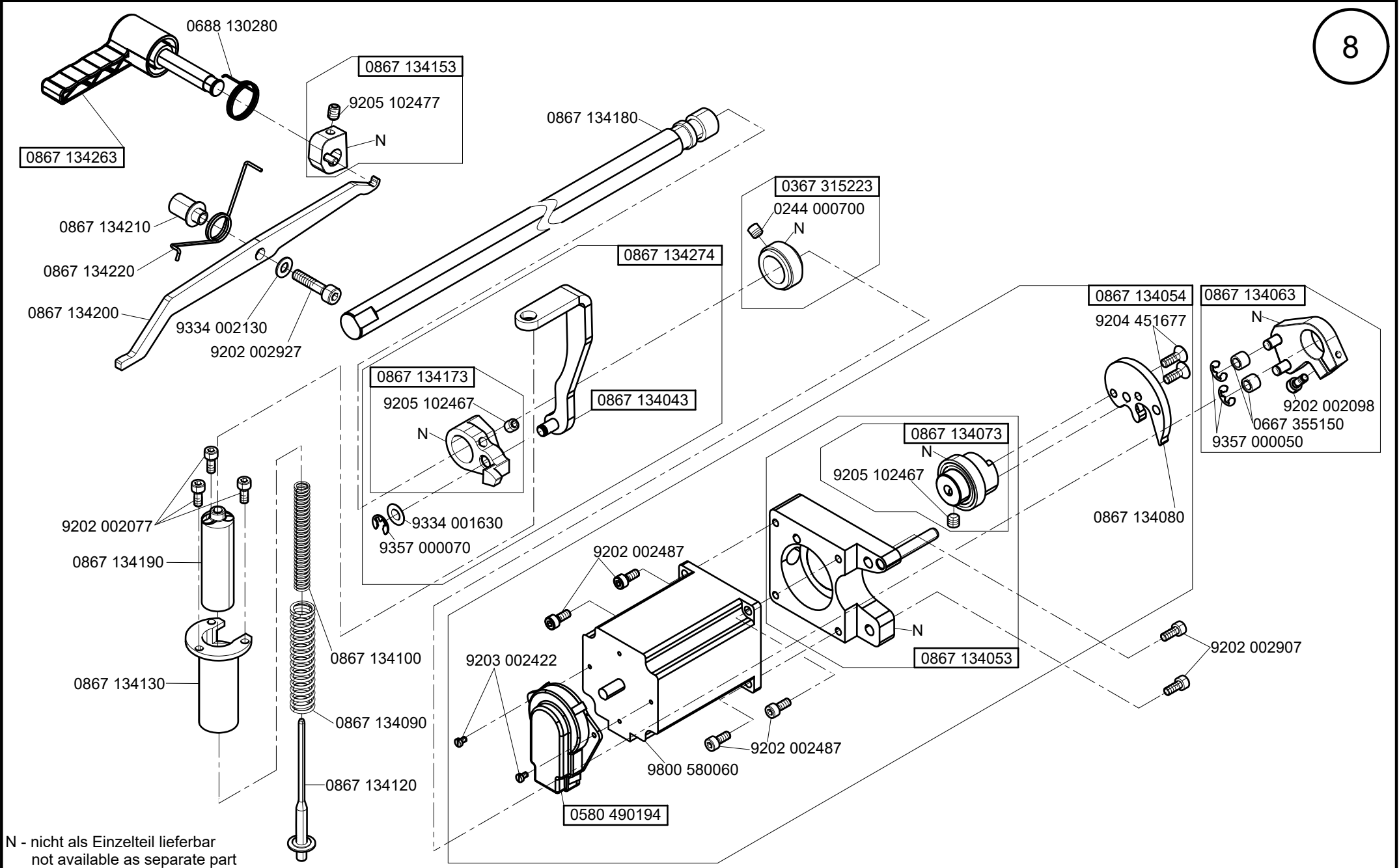
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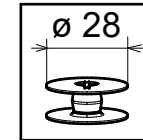
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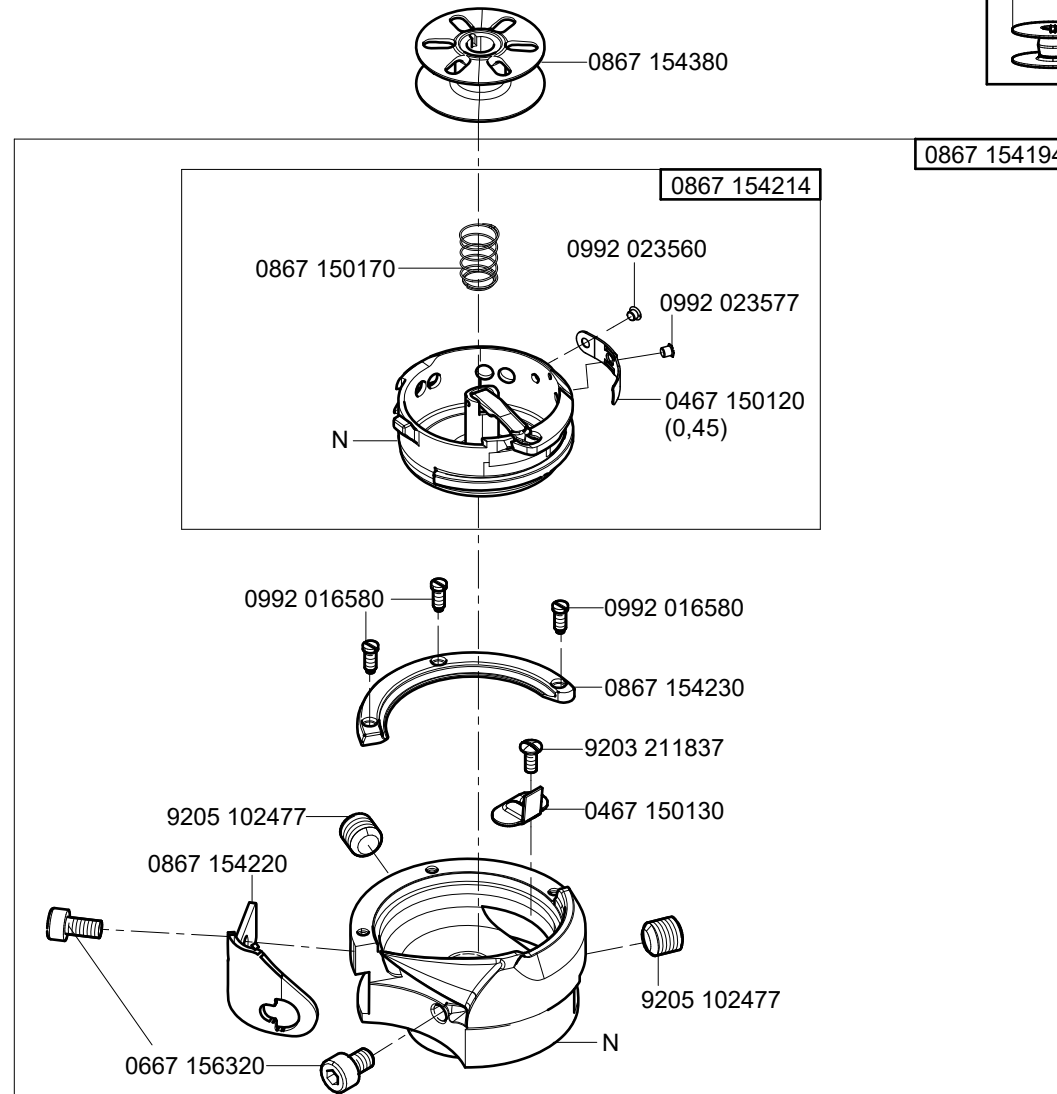
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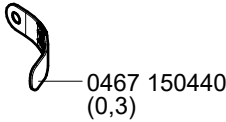
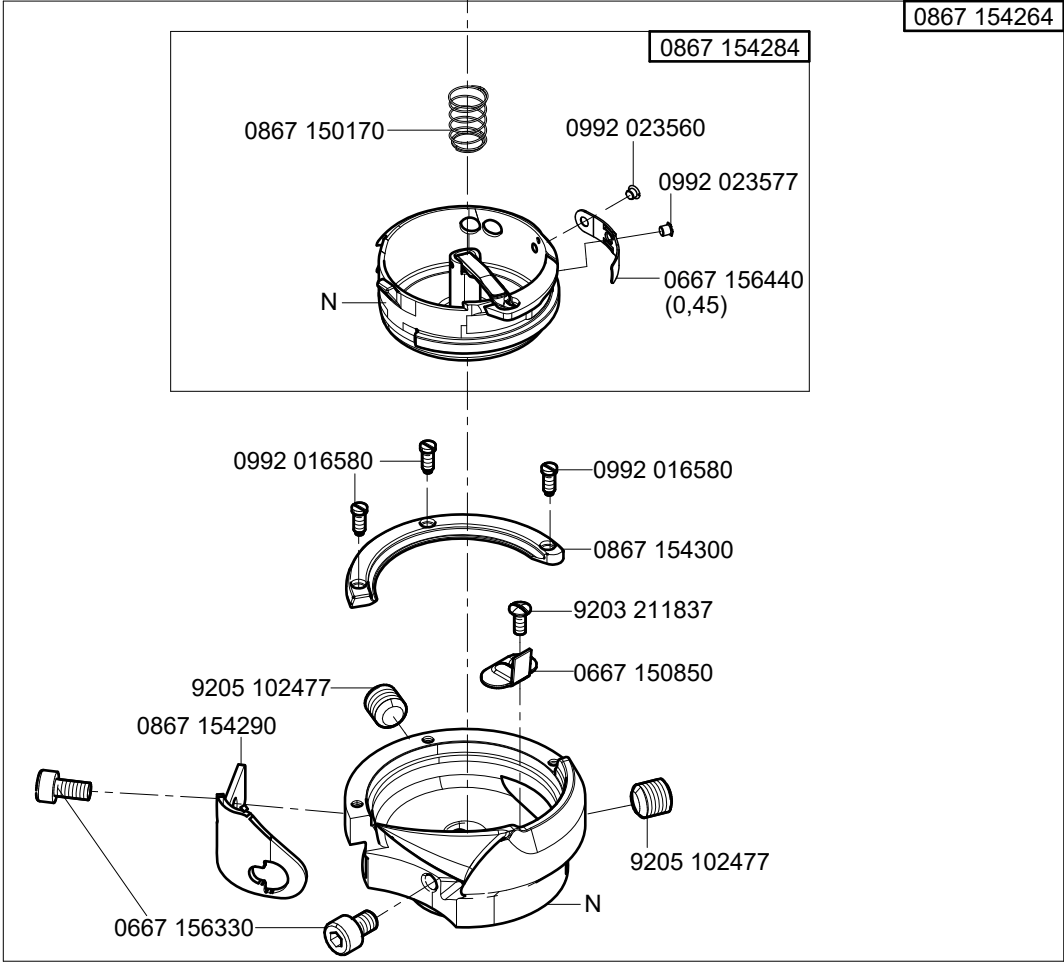
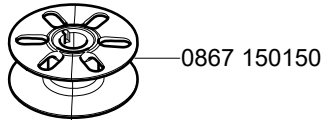
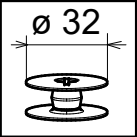


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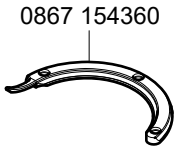


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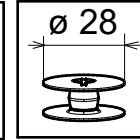
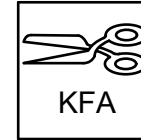


auf Wunsch
on request

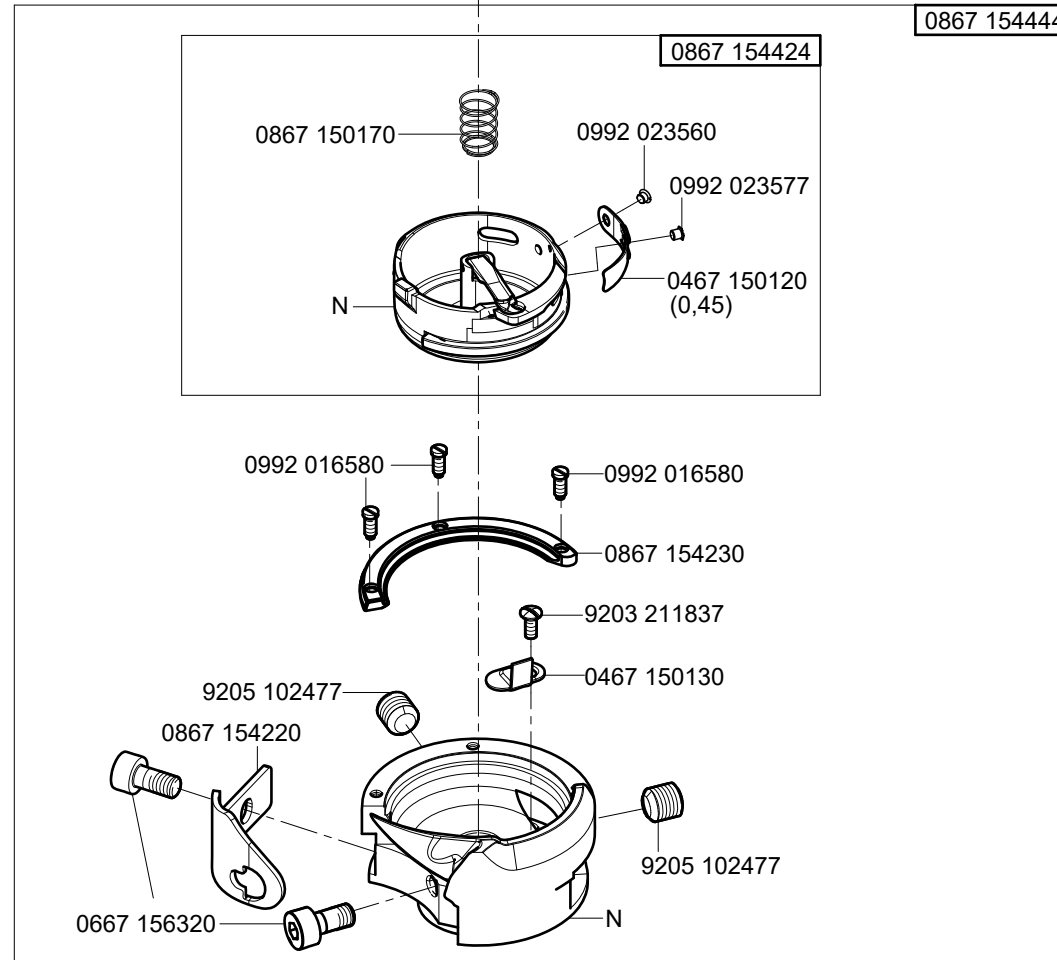
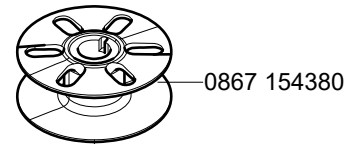


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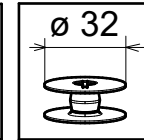
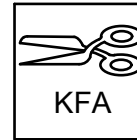
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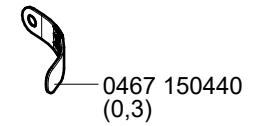
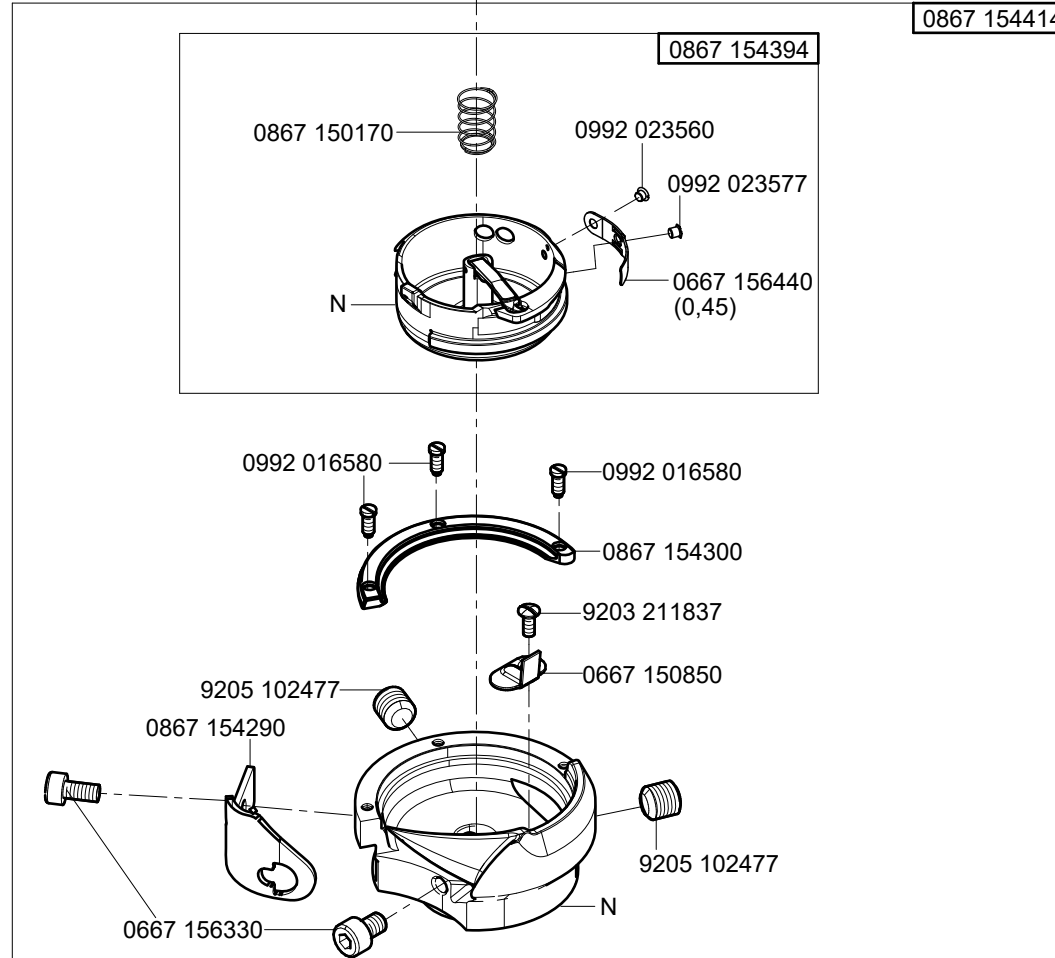
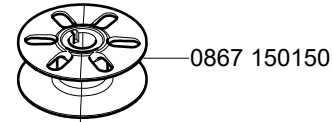
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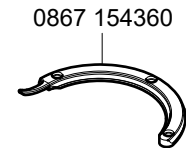
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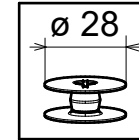


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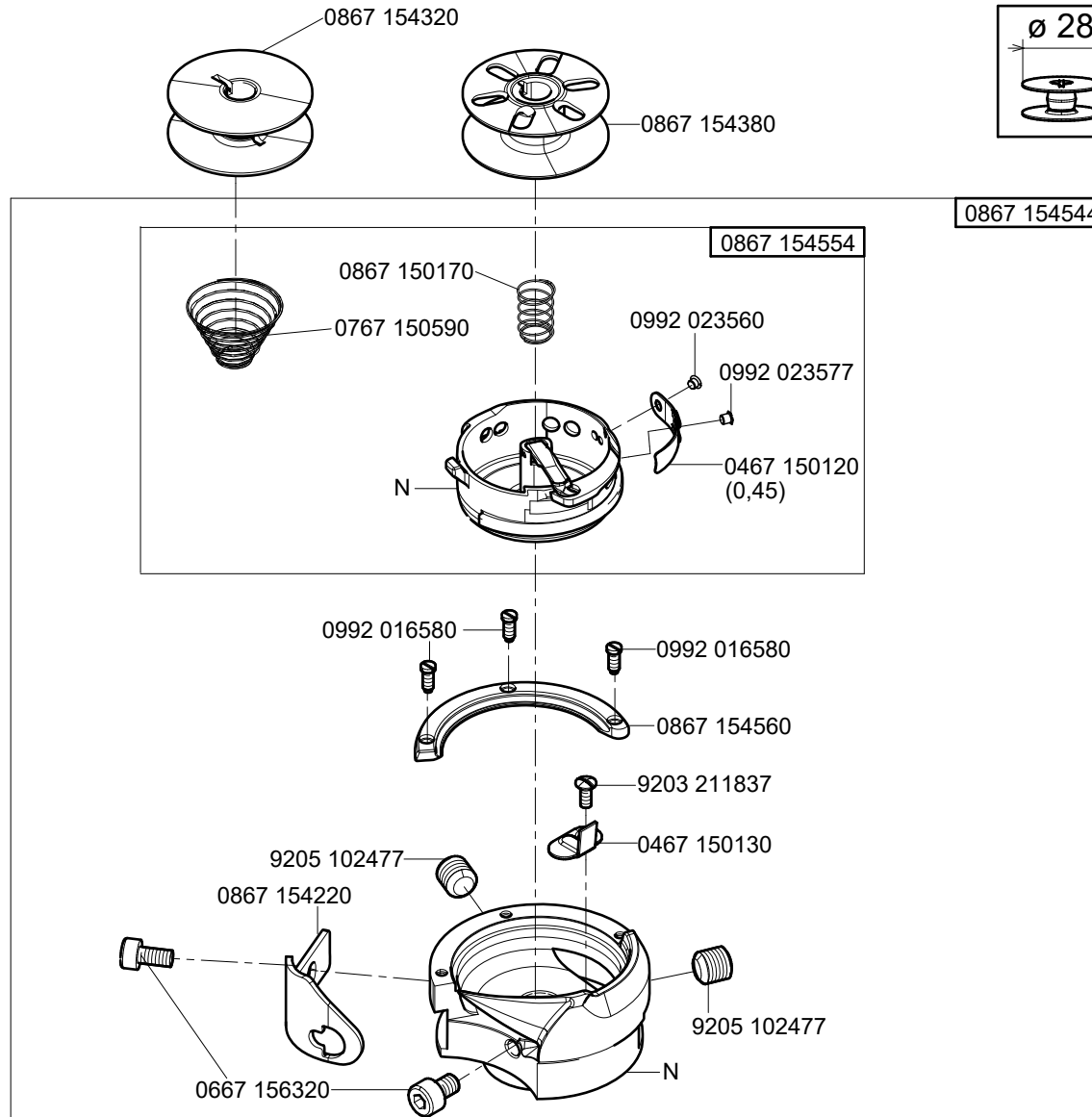
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DLC - beschichtet für minimale ölschmierung
DLC - coated for minimal lubrication



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CI.D867 -190929-01
CI.D867 -290922-01

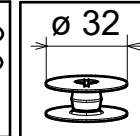
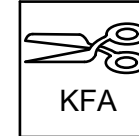
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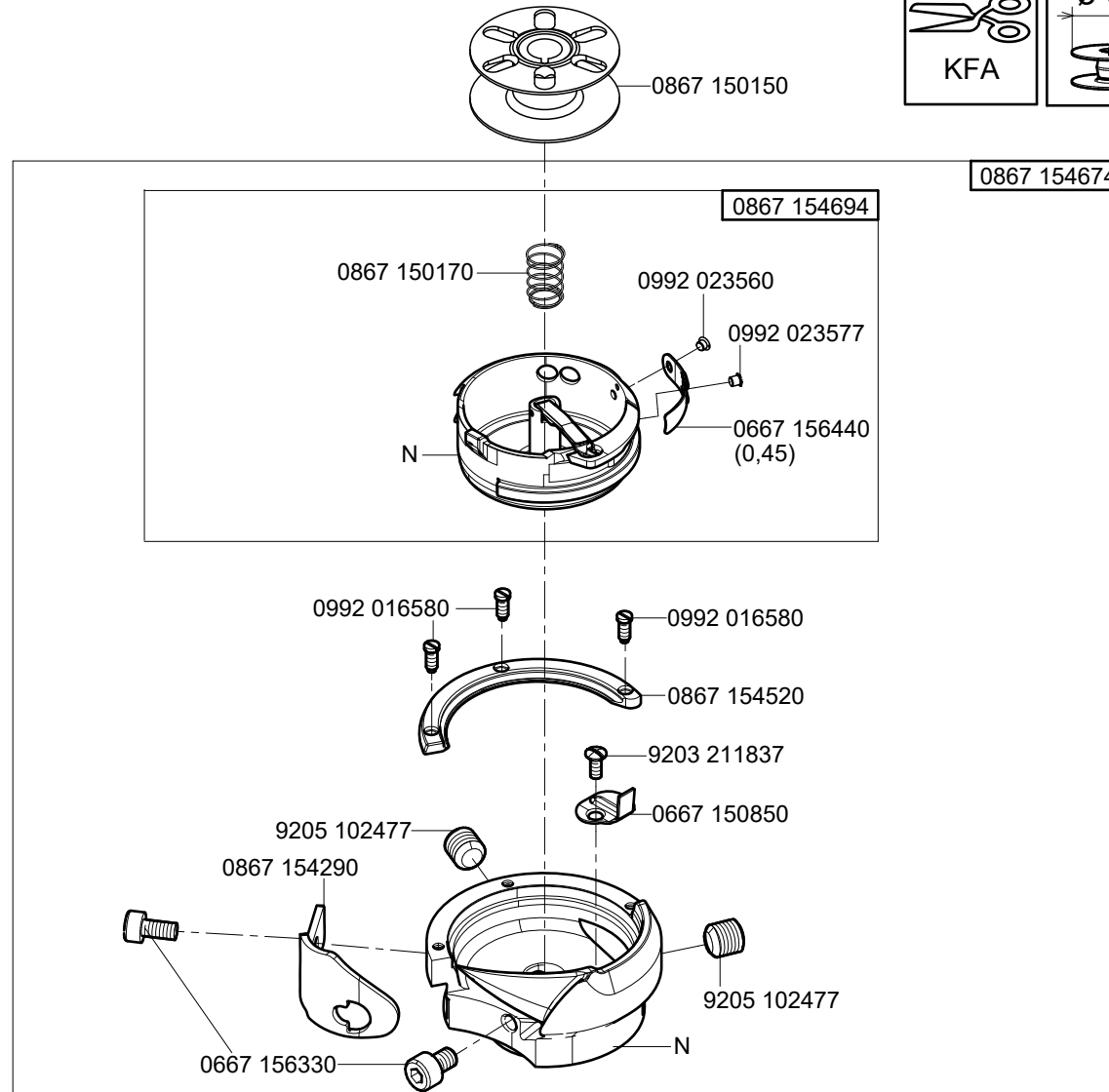
auf Wunsch
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DLC - beschichtet für minimale ölschmierung
DLC - coated for minimal lubrication



CI.D867 -190945-01
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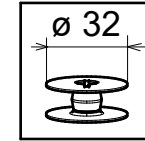
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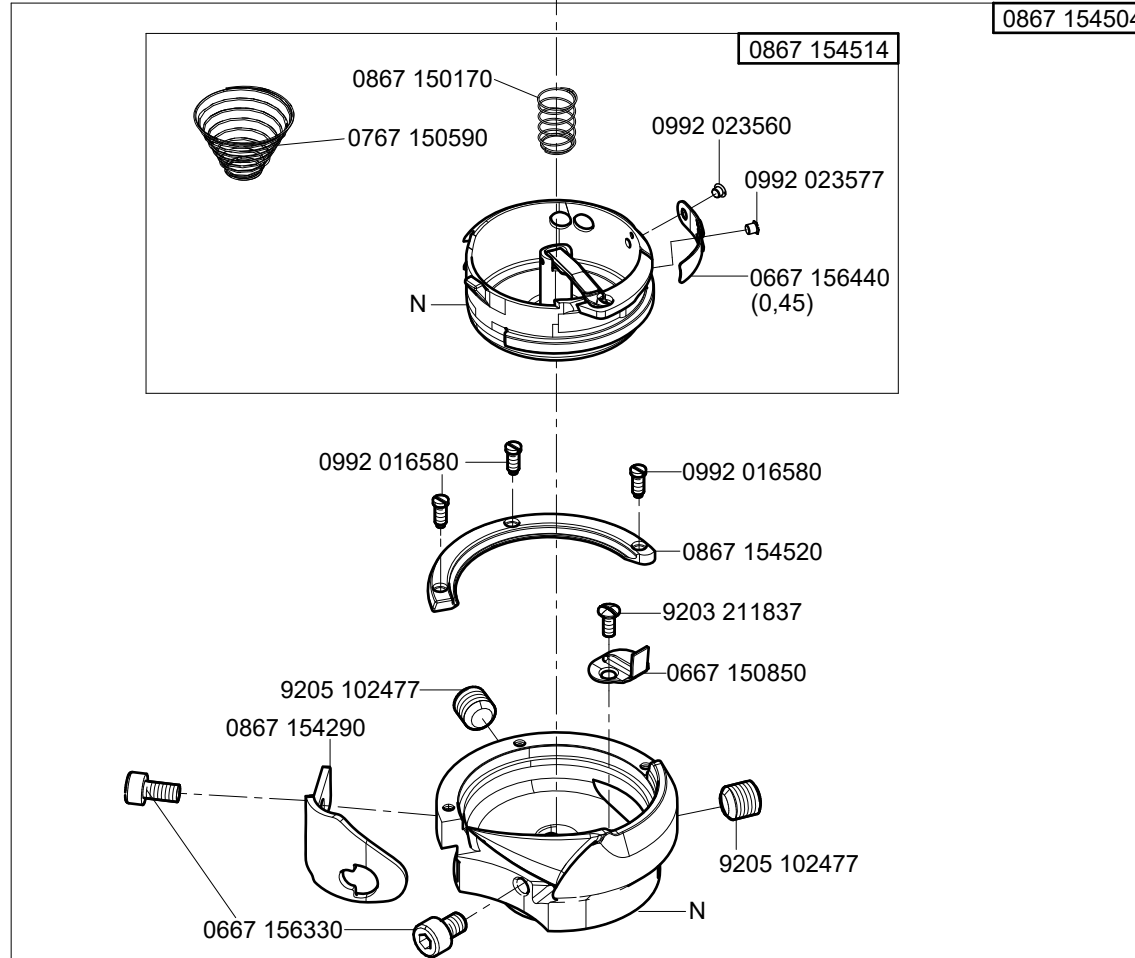
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DLC - beschichtet für minimale ölschmierung
DLC - coated for minimal lubrication

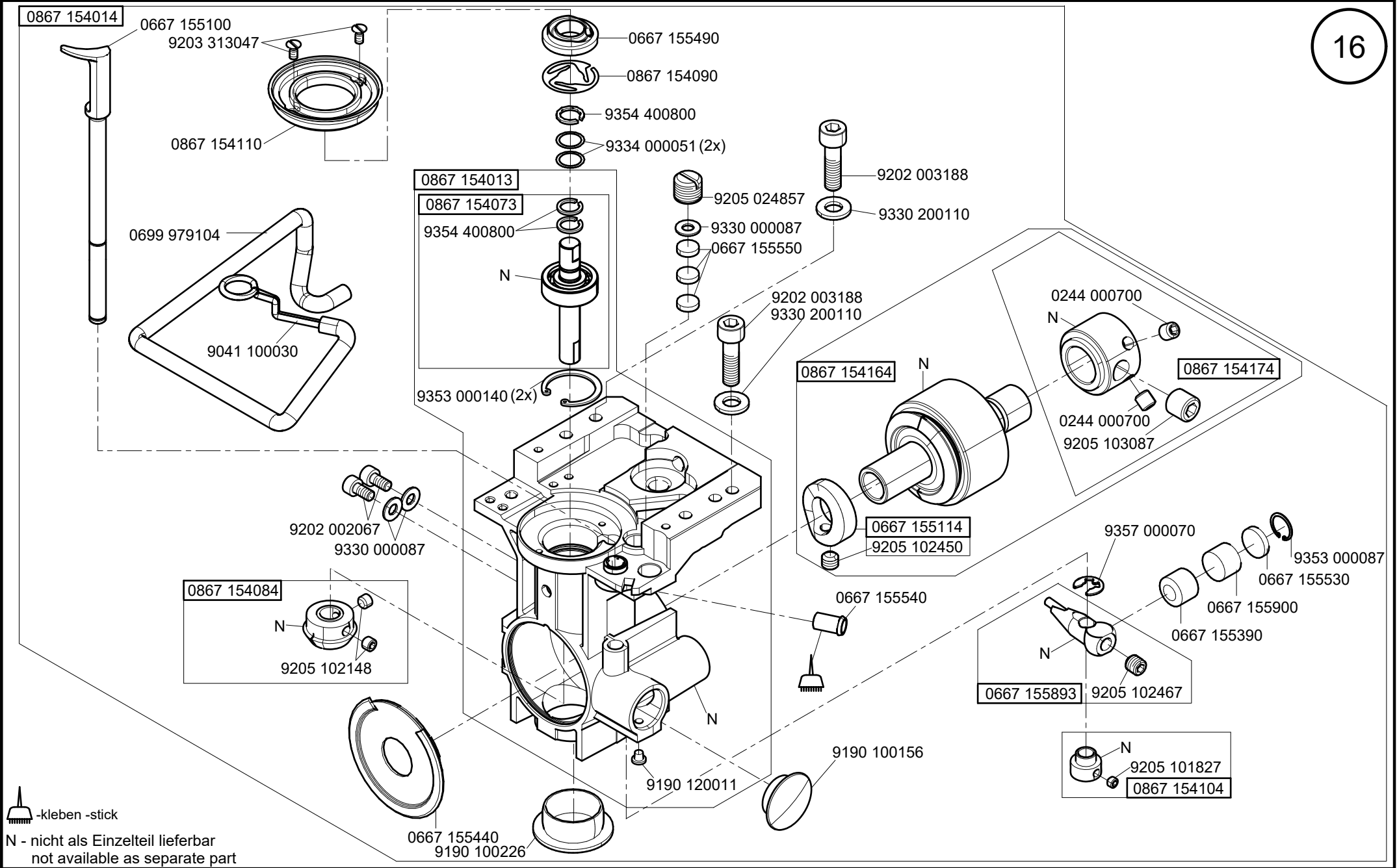


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Cl.D867 -290942-01

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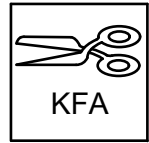


N - nicht als Einzelteil lieferbar
not available as separate part



Cl. D867 E-Con

0867 154054



18

0867 154140

0667 155490

0867 154090

0699 979104

9041 100030

0867 154053

0867 154133

9354 400800

N

9353 000140 (2x)

9354 400800

9334 000051 (2x)

9205 024857

9202 003188

9330 000087

0667 155550

9330 200110

9202 003188
9330 200110

0244 000700

N

0867 154174

0244 000700
9205 103087

0867 154164

N

0667 155114
9205 102450

9202 002067
9330 000087

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9353 000087

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N

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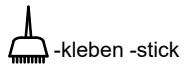
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9190 100156

9190 120011

9205 101827
0867 154104



N - nicht als Einzelteil lieferbar
not available as separate part

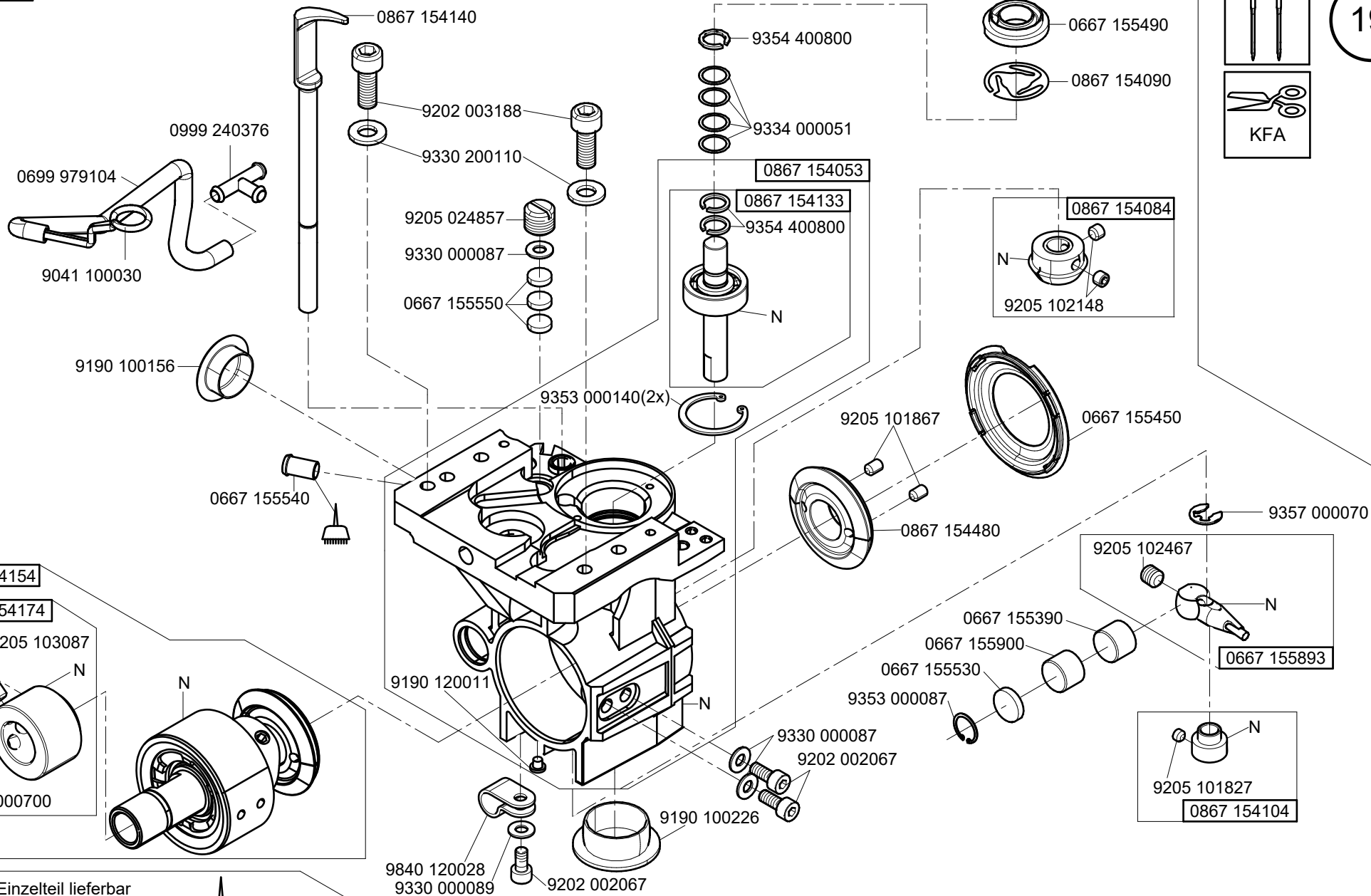
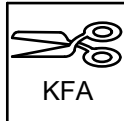
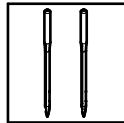
9190 100226

Cl. D867 E-Con

Ausgabe/Edition 4.2023

0867 154064

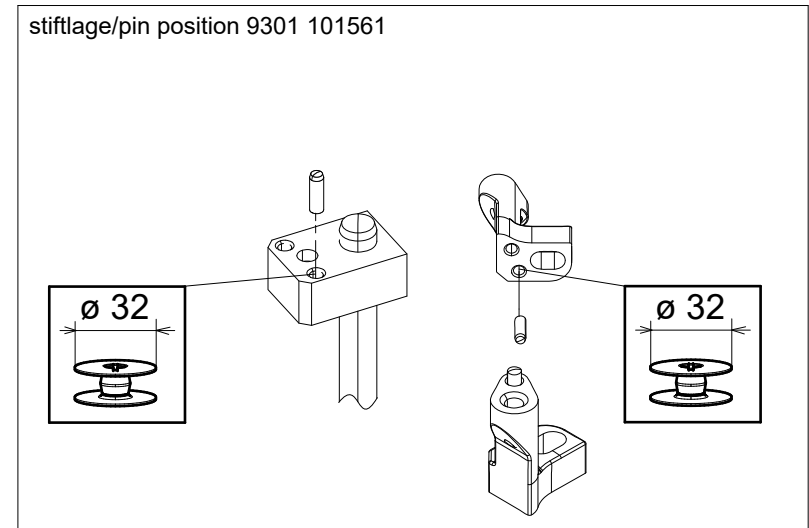
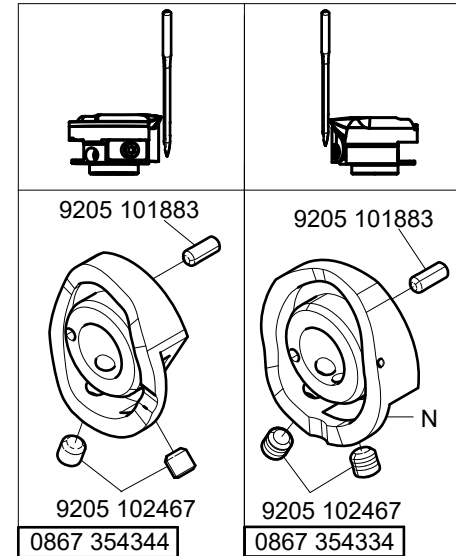
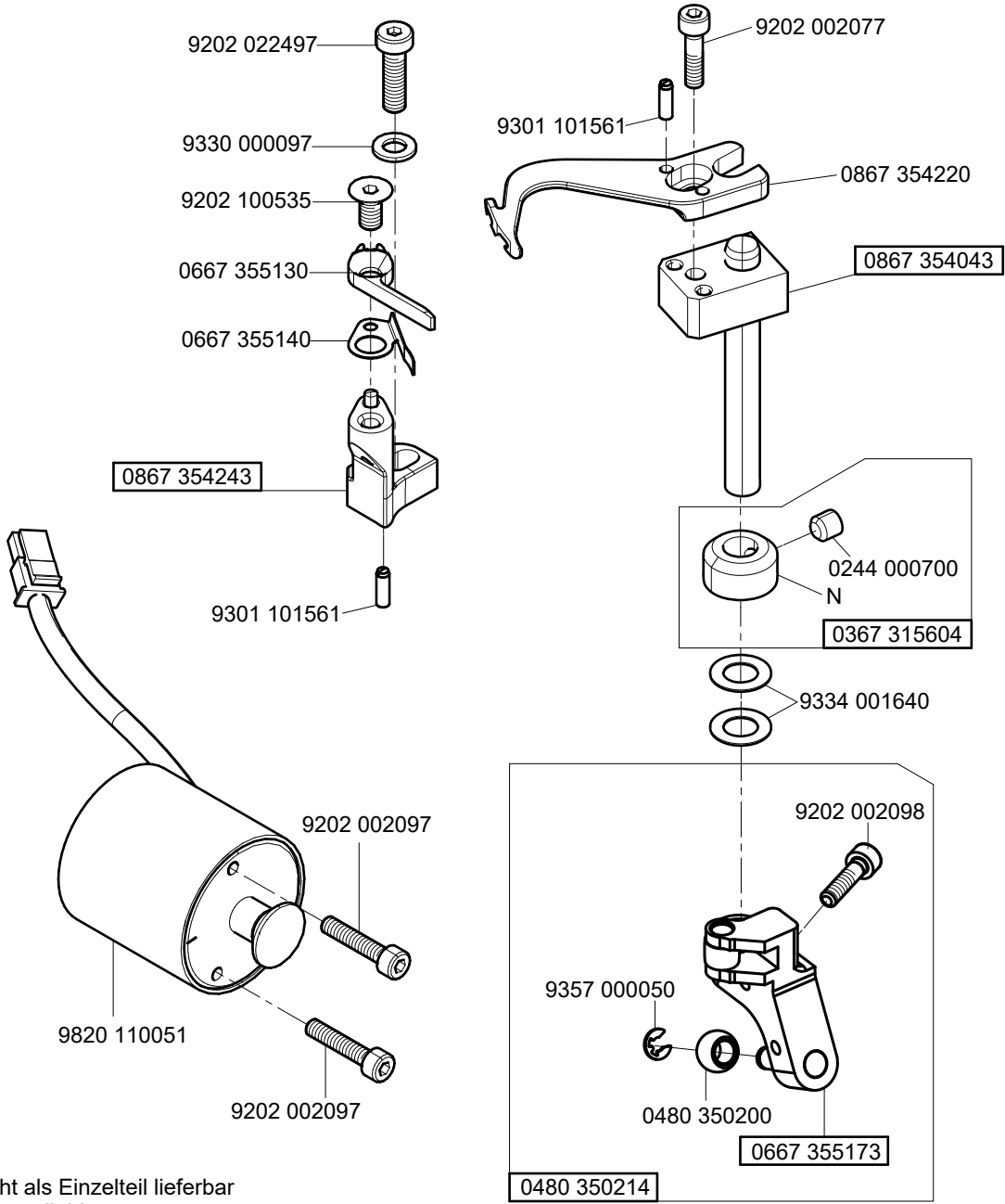
19



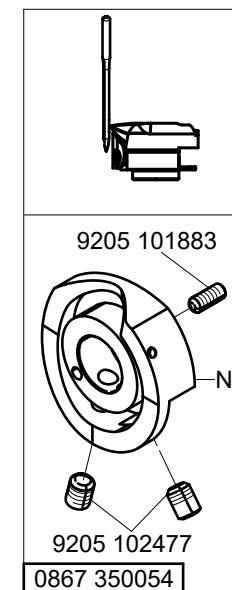
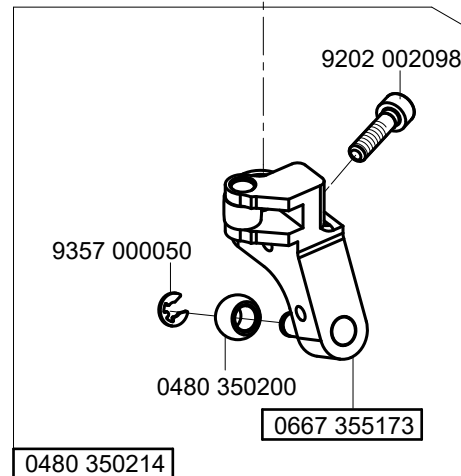
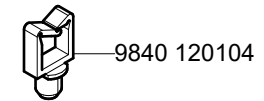
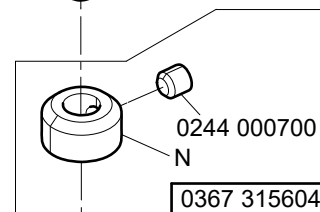
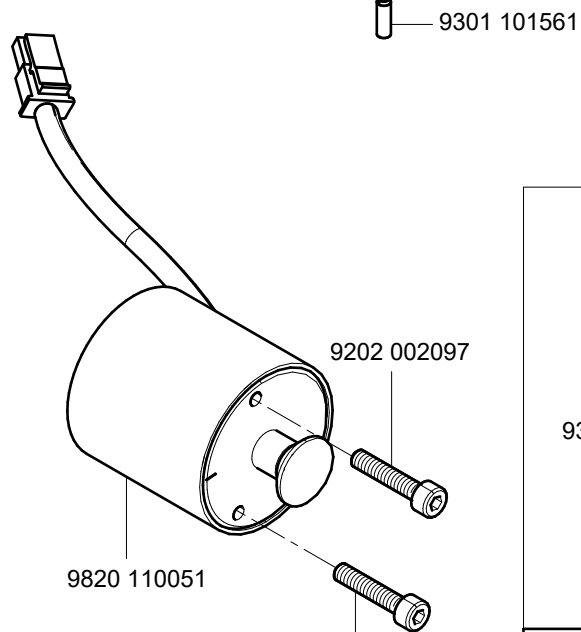
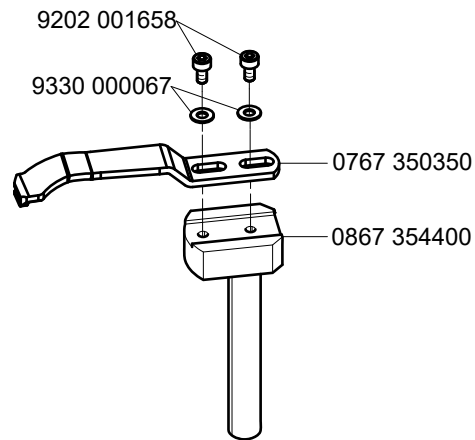
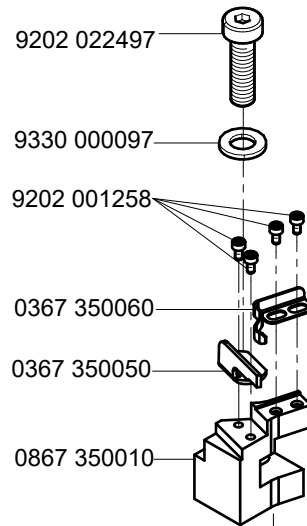
N - nicht als Einzelteil lieferbar
not available as separate part

-kleben -stick

CI.D867 -190922-01
 CI.D867 -190942-01
 CI.D867 -290922-01
 CI.D867 -290942-01

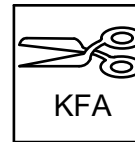


N - nicht als Einzelteil lieferbar
 not available as separate part

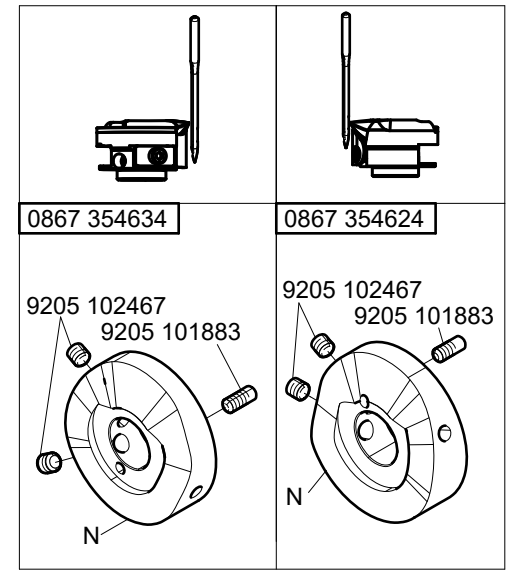
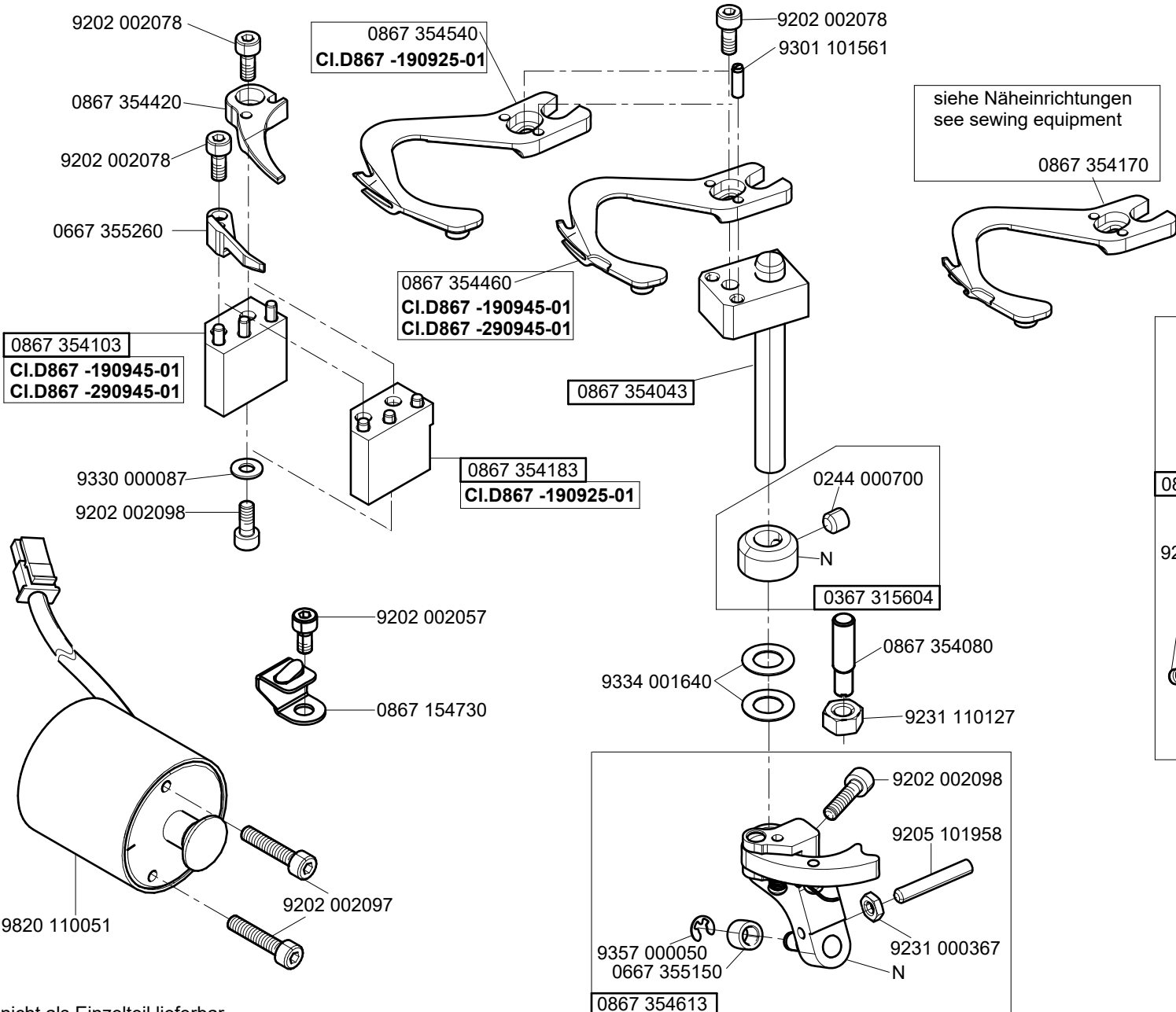


N - nicht als Einzelteil lieferbar
not available as separate part

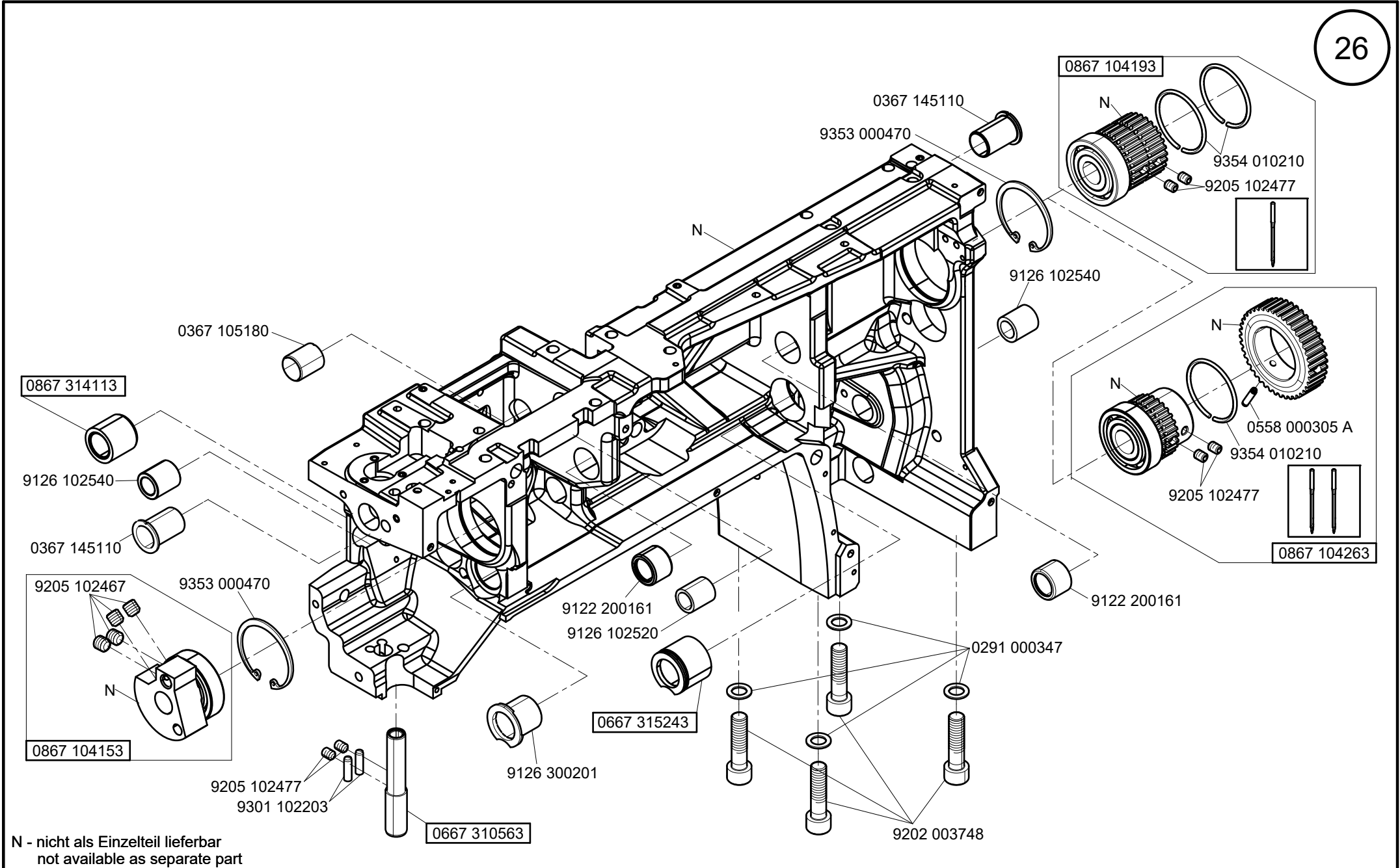
CI.D867 -190925-01
CI.D867 -190945-01
CI.D867 -290945-01



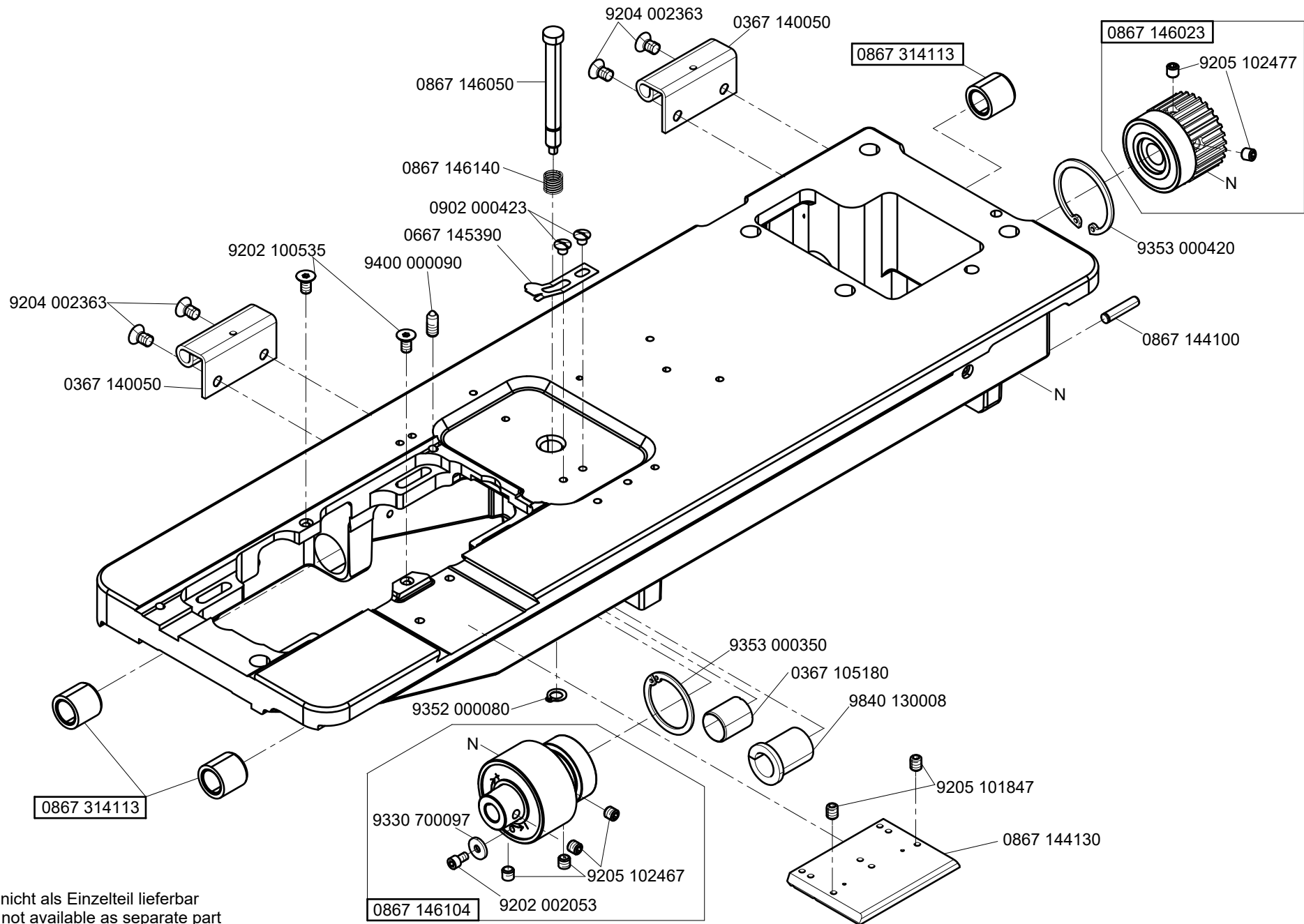
siehe Näheinrichtungen
see sewing equipment



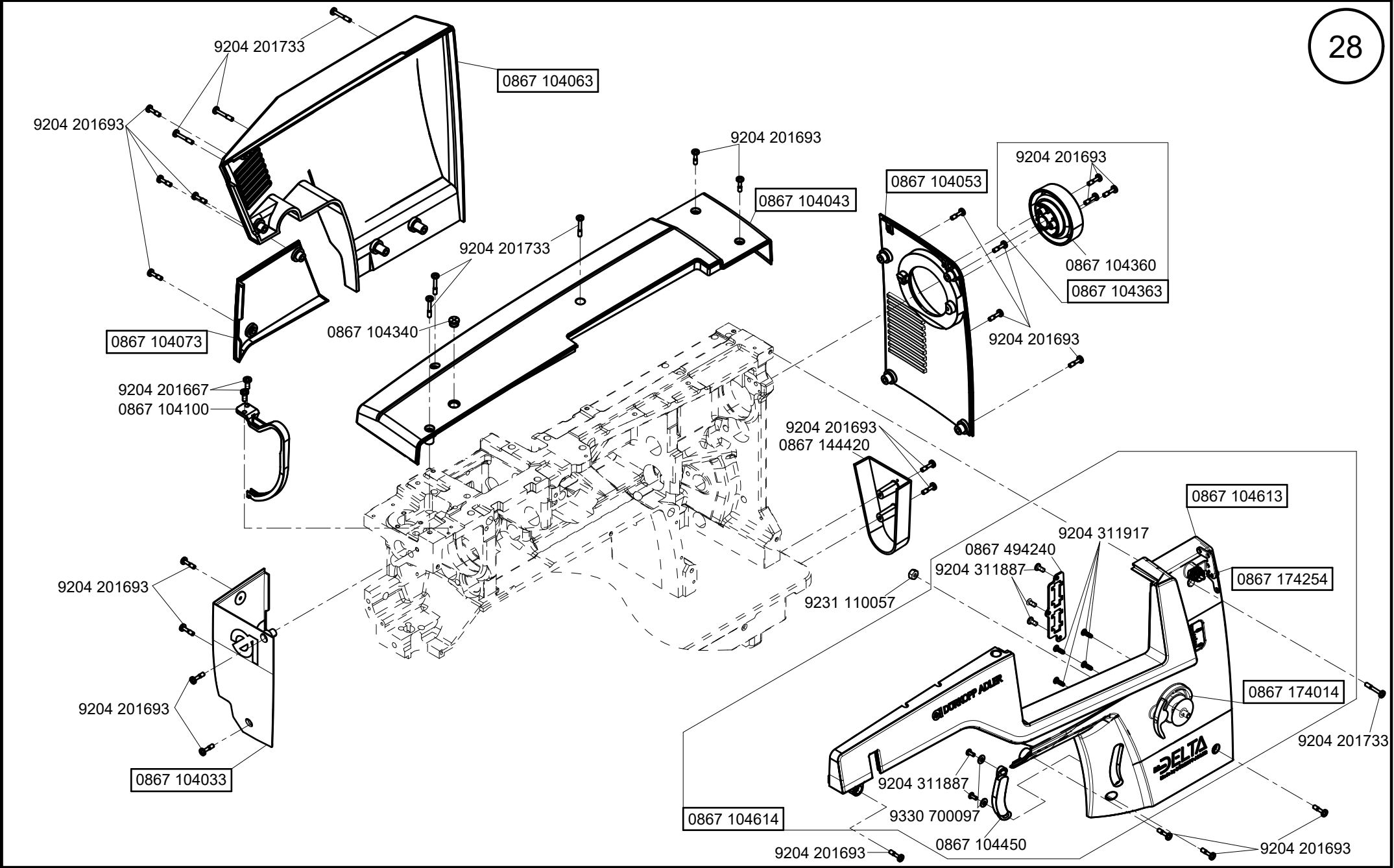
N - nicht als Einzelteil lieferbar
not available as separate part



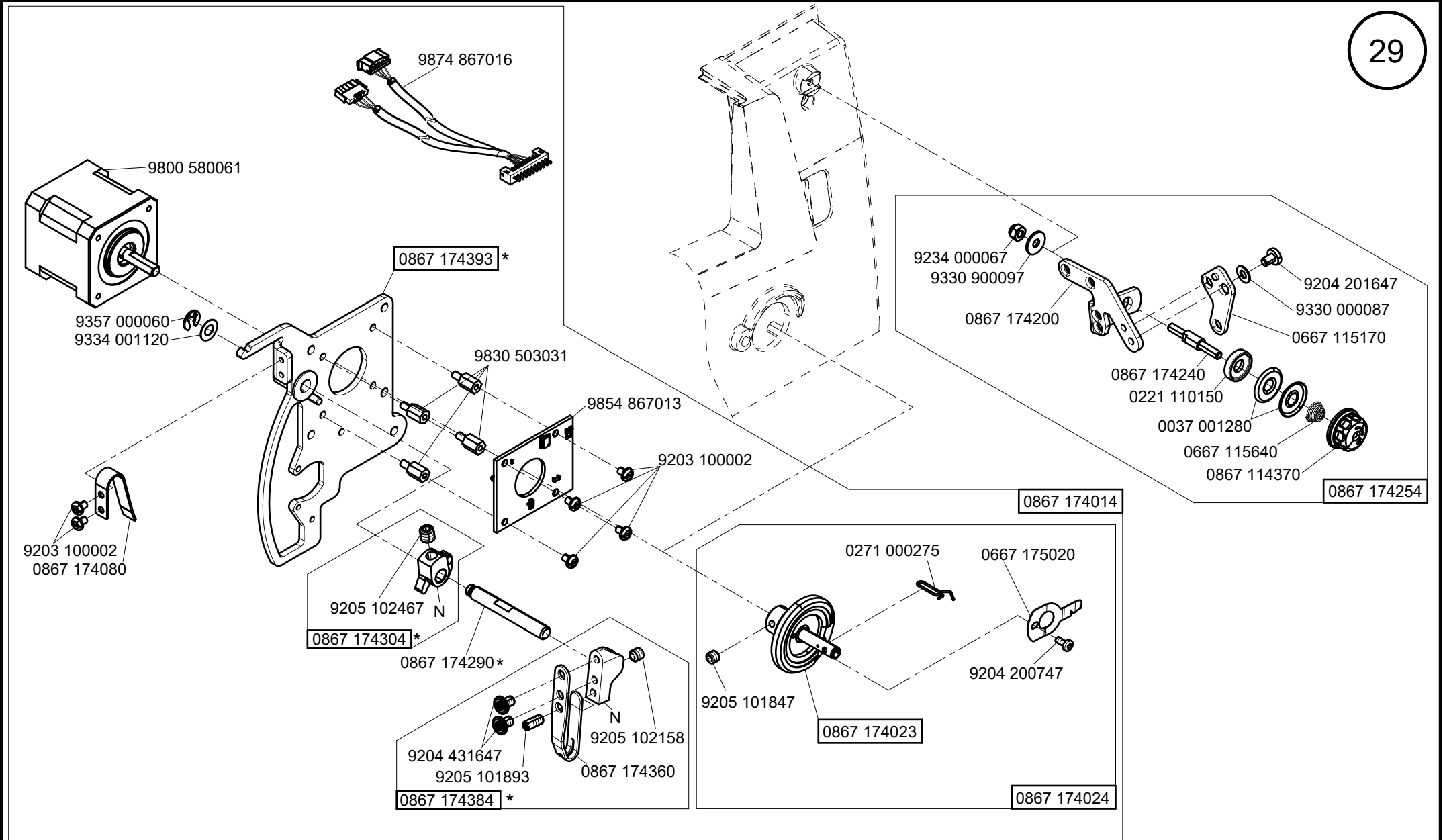
N - nicht als Einzelteil lieferbar
not available as separate part



N - nicht als Einzelteil lieferbar
not available as separate part

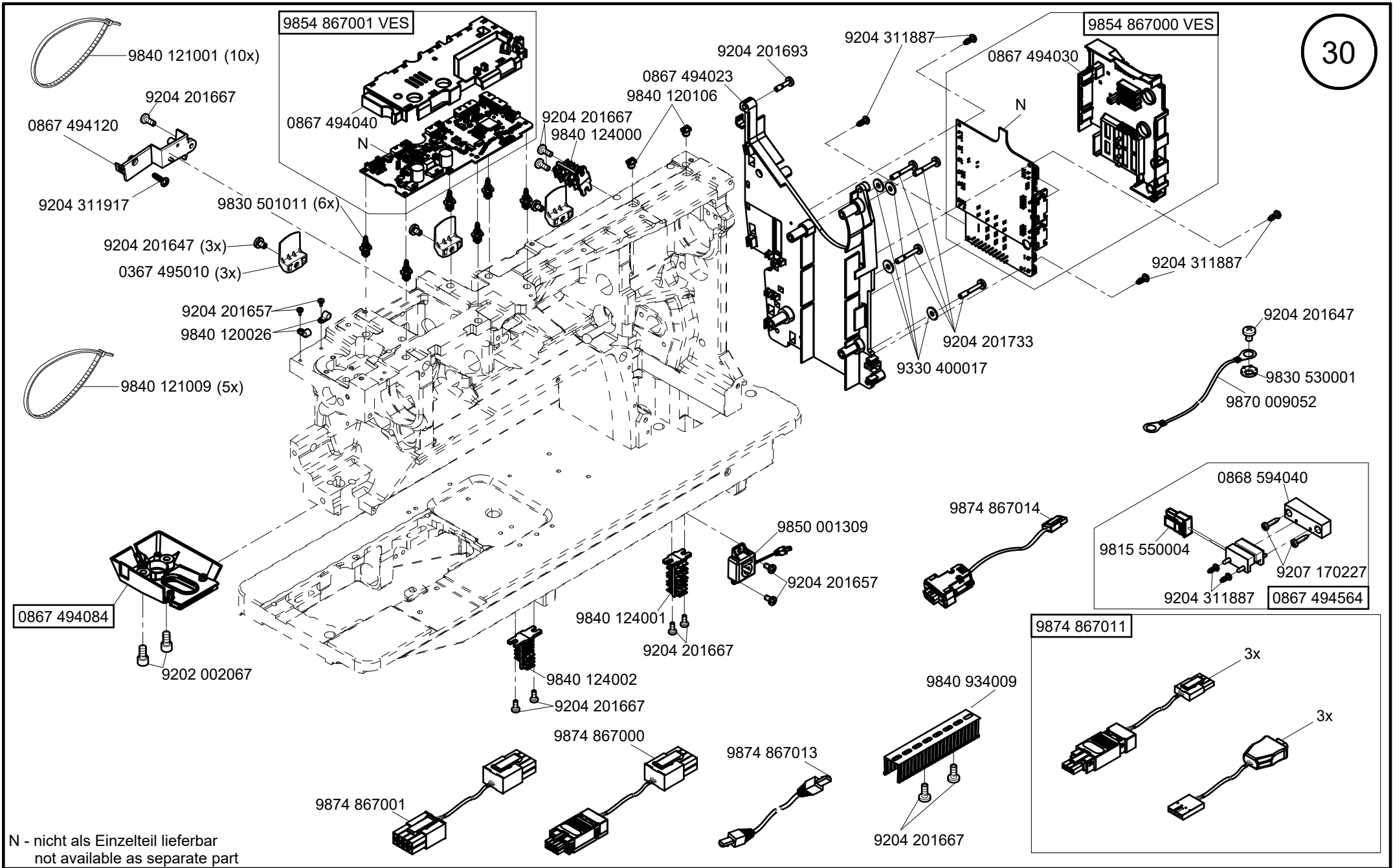


CI. D867 E-Con

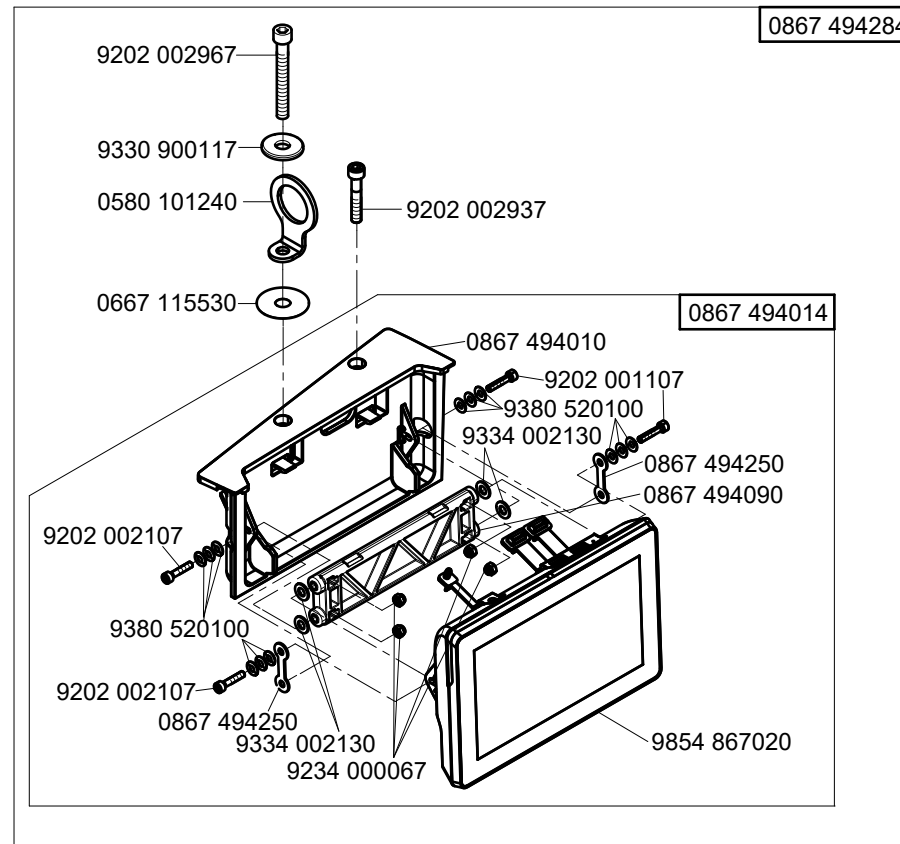
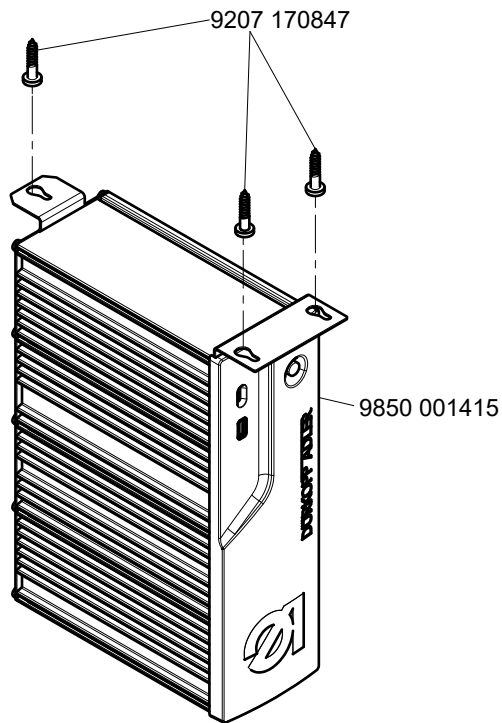


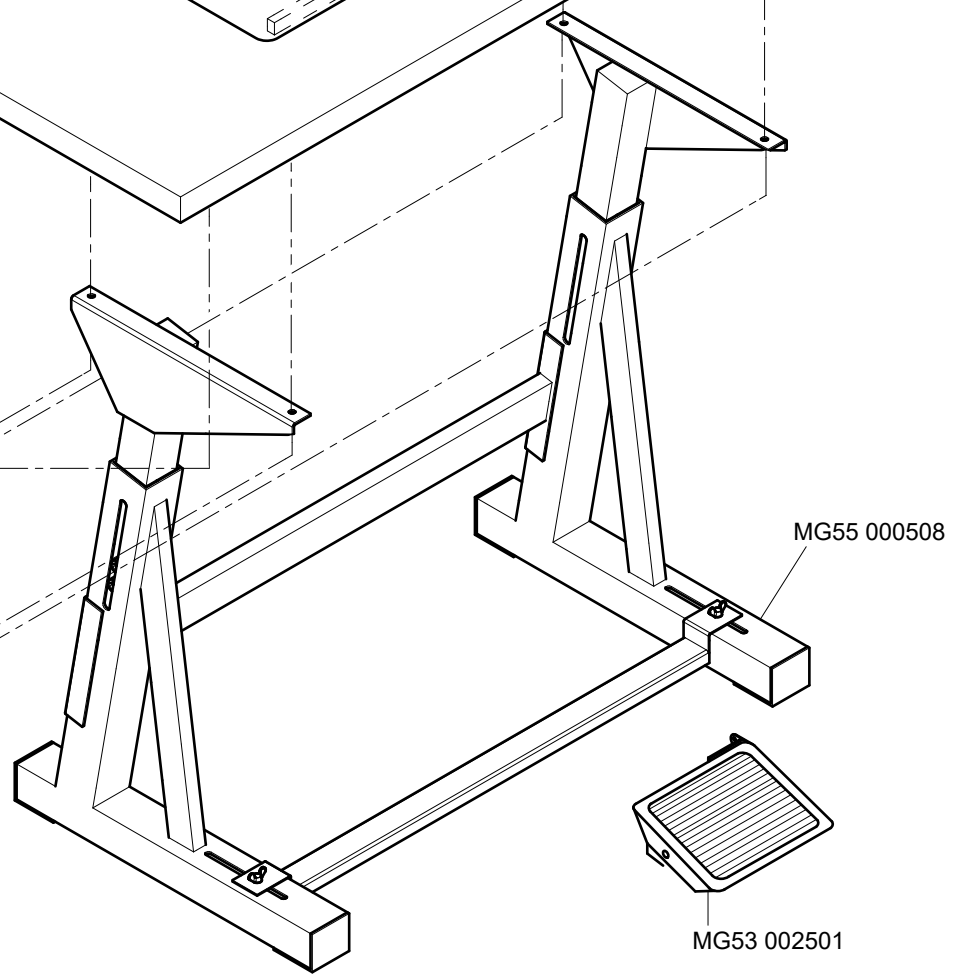
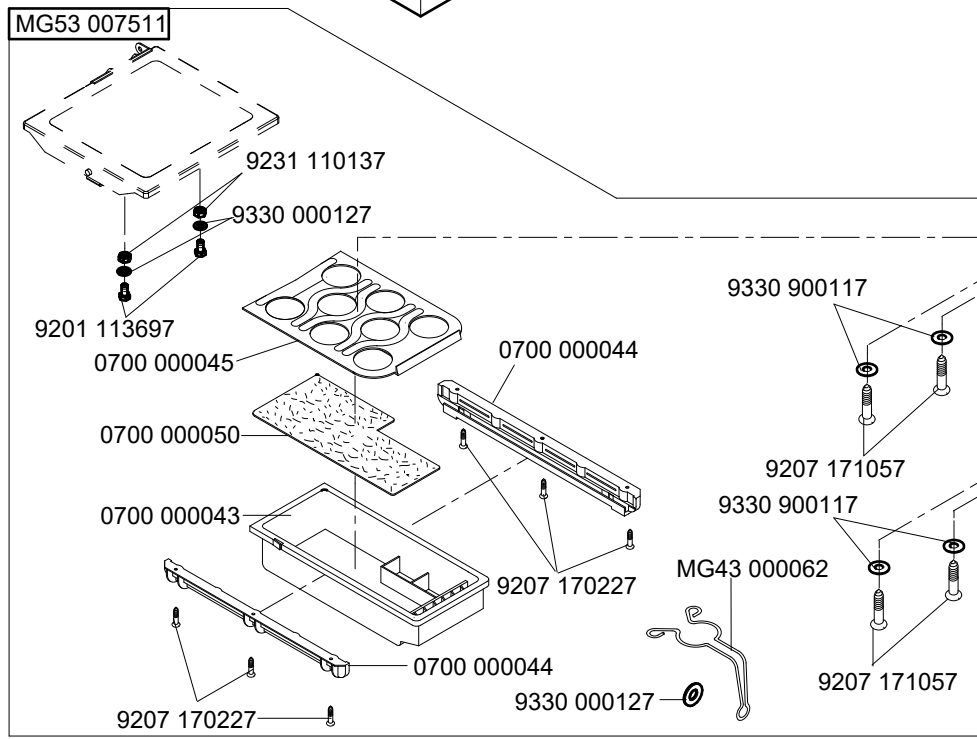
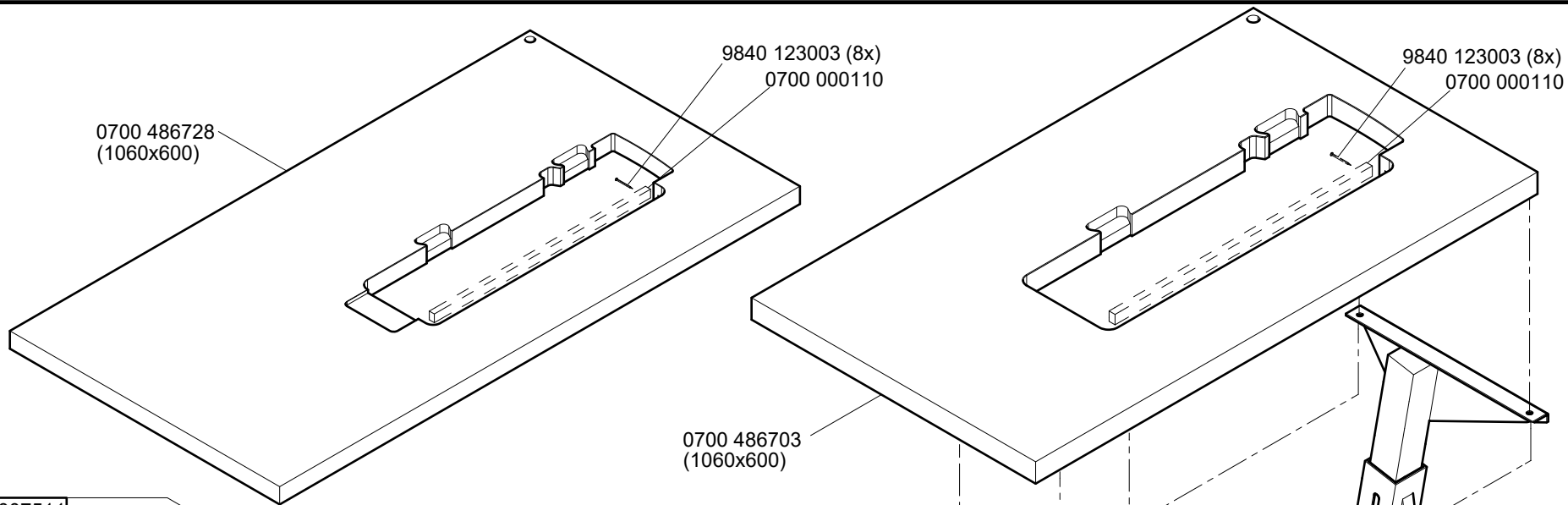
N - nicht als Einzelteil lieferbar
not available as separate part

* für Maschinen hergestellt bis 9/2020 alle Teile nur zusammen bestellen
for machines made until 9/2020 all parts please order together

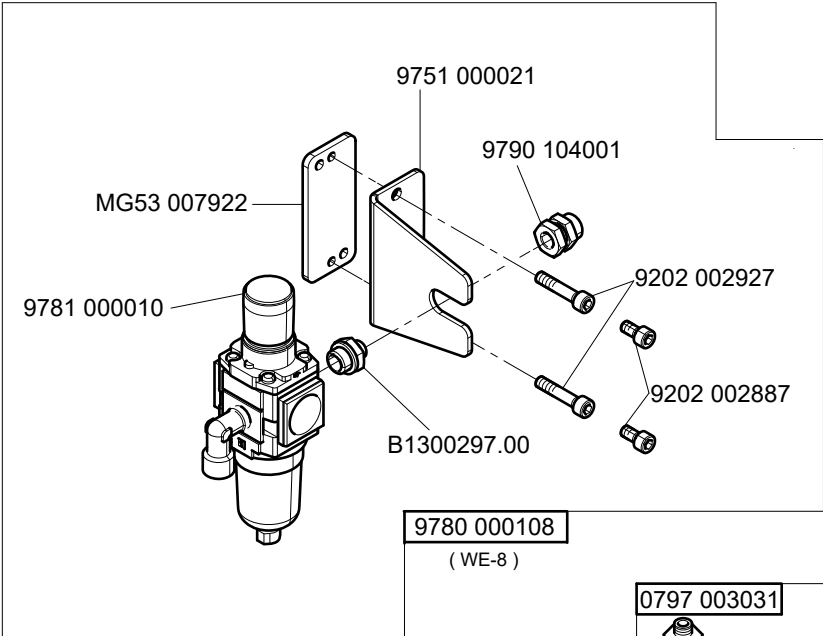


N - nicht als Einzelteil lieferbar
not available as separate part

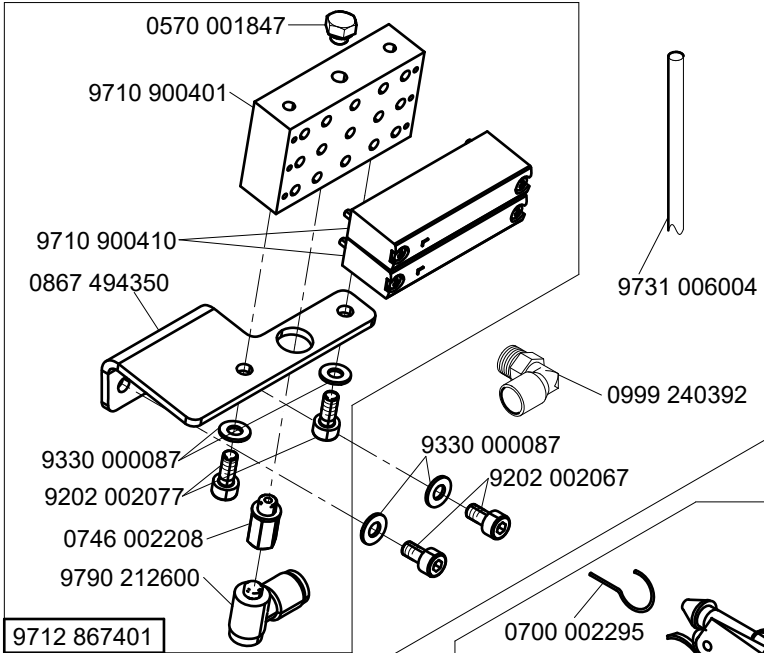




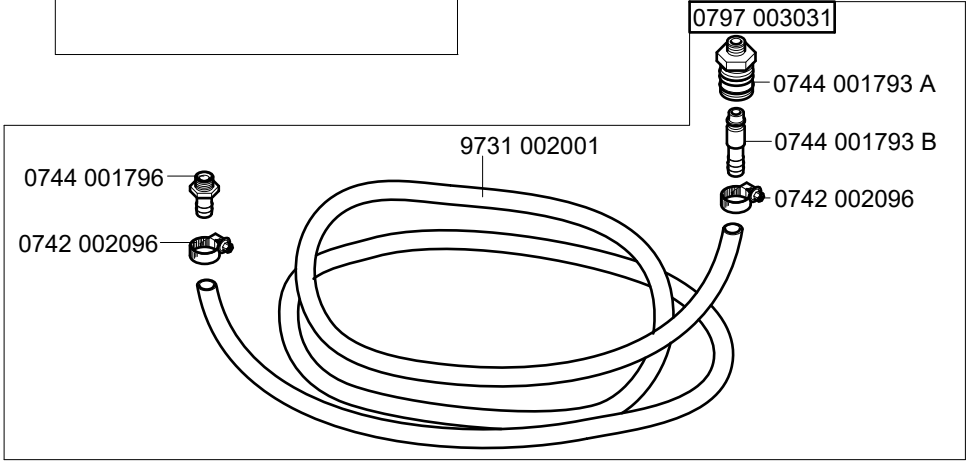
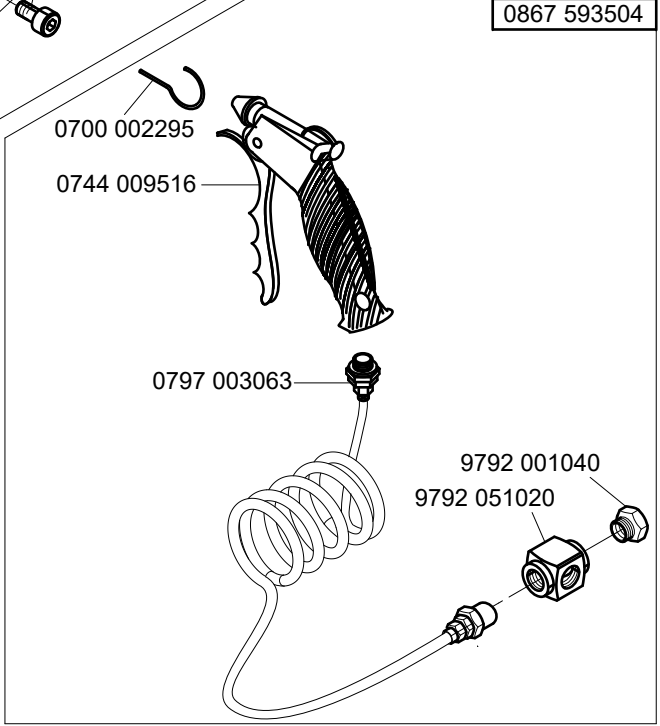
auf Wunsch
on request

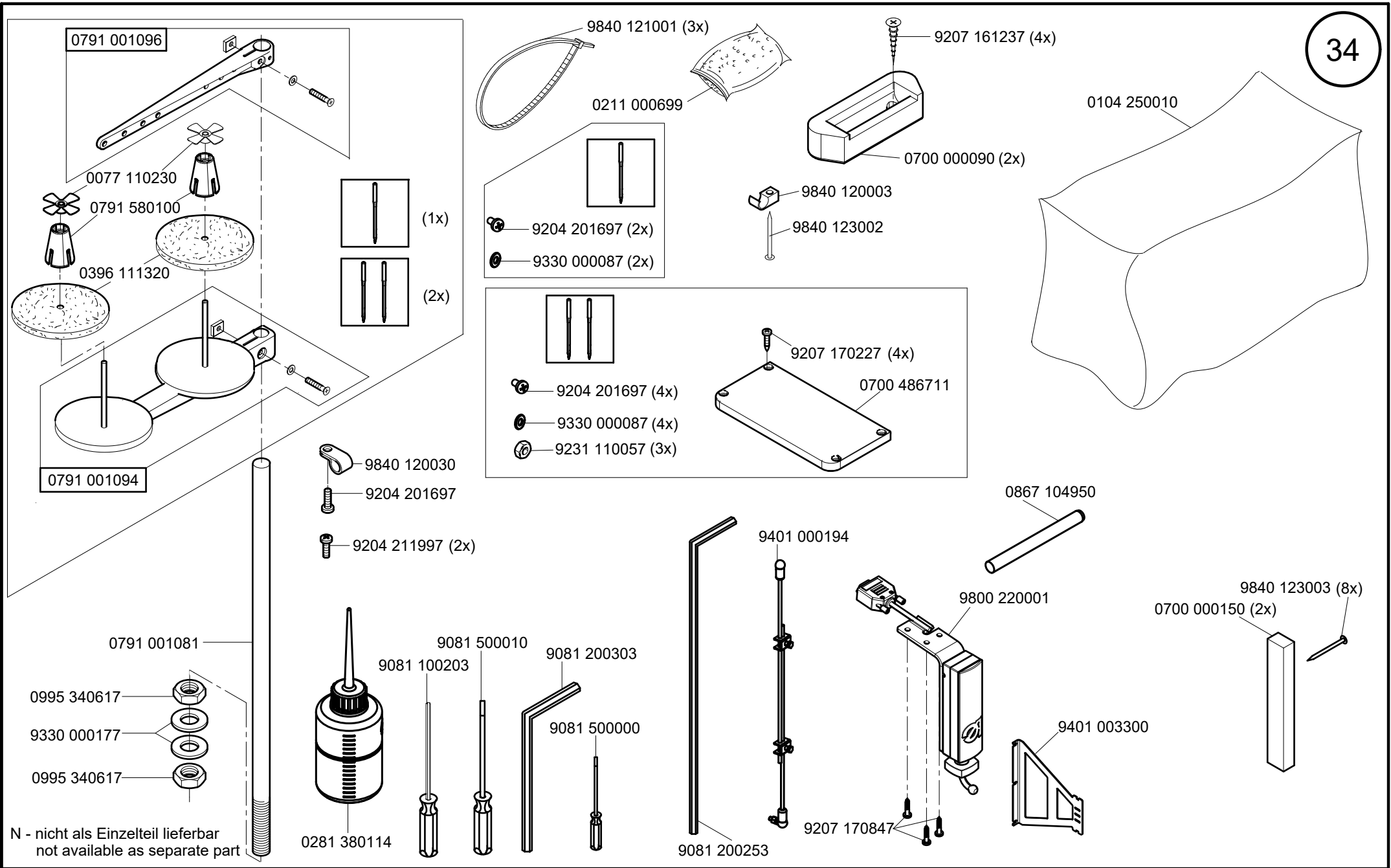


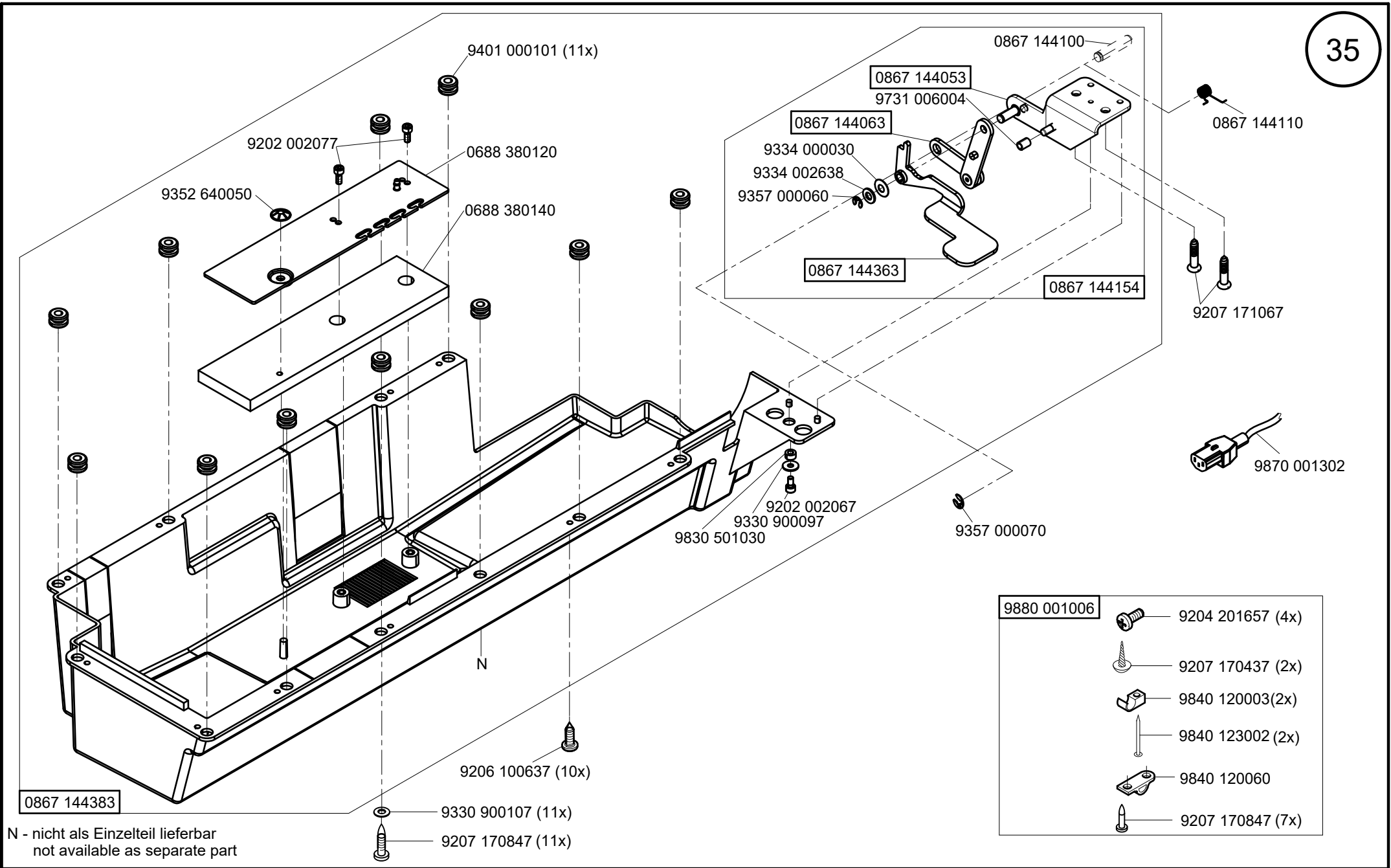
0867 594304



0867 593504



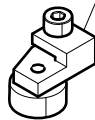




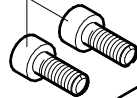
N - nicht als Einzelteil lieferbar
not available as separate part

N800 005655

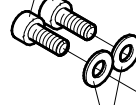
0167 241433



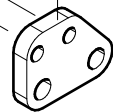
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9202 002077

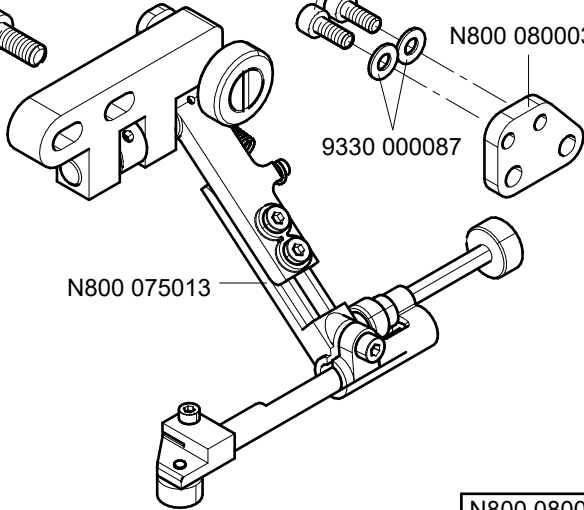


N800 080003



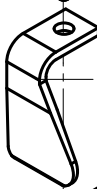
9330 000087

N800 075013



N800 080004

9204 201647



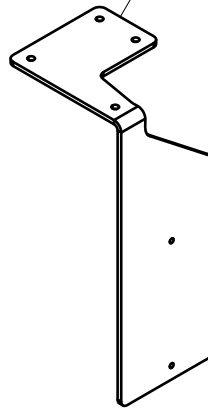
0667 245010

0667 245003



0667 245004

MG53 007659



9840 121002(5x)

9204 201677 (2x)

9207 170227 (4x)

9840 120003 (3x)

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9840 134012 (2x)

9840 101005 (9x)

9840 131012 (2x)

9840 503007

9840 303003

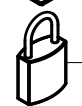
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9870 001304

0867 594444



9710 001040



0990 490106

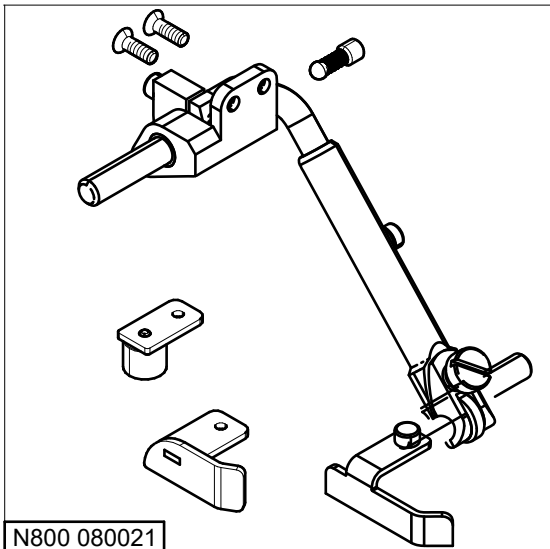


0990 490105

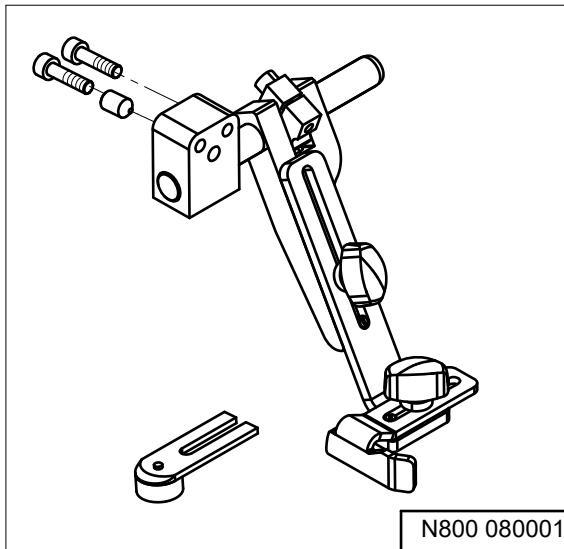


0999 240301

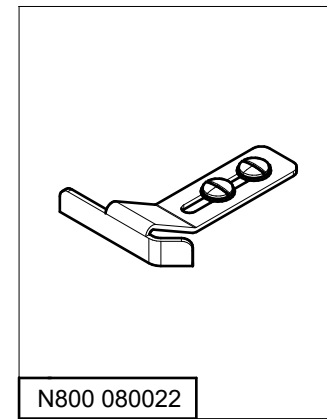
0867 594384



N800 080021



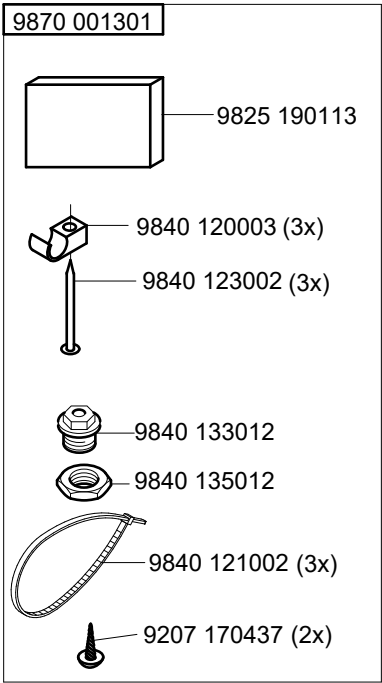
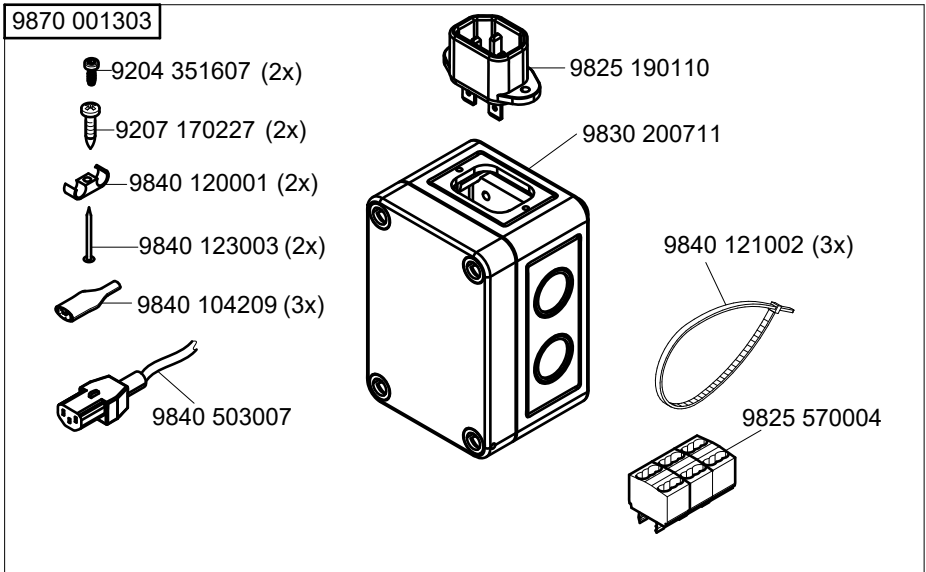
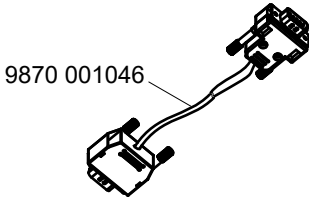
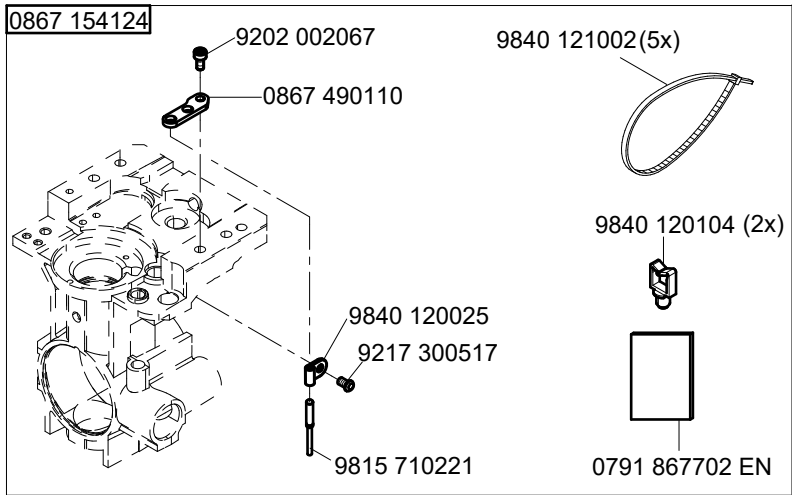
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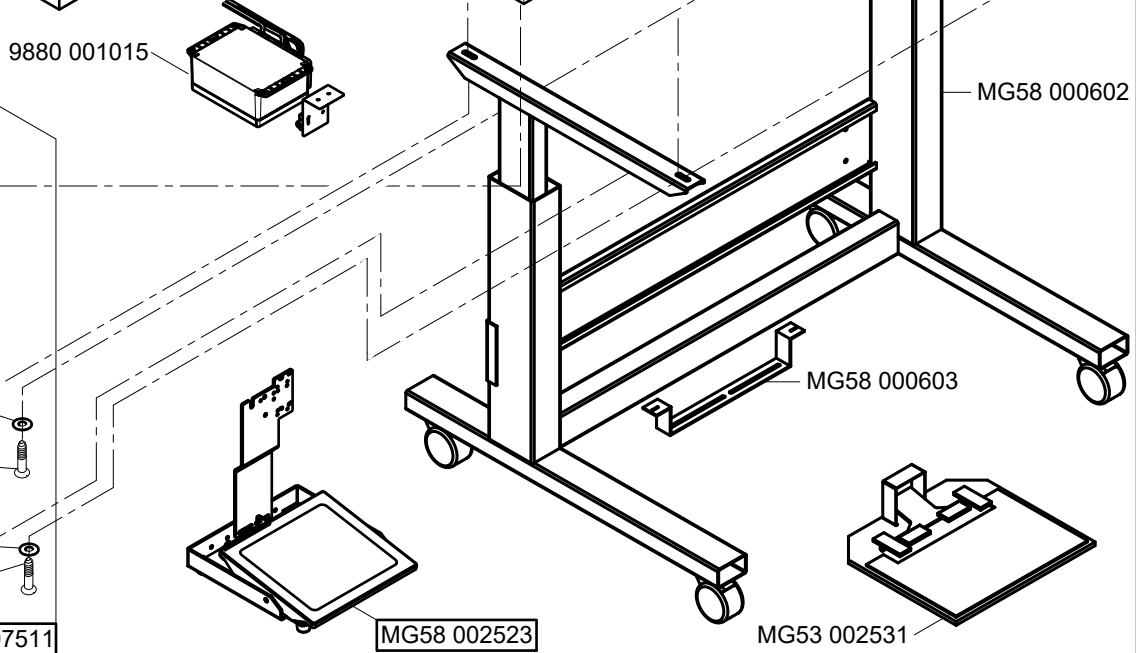
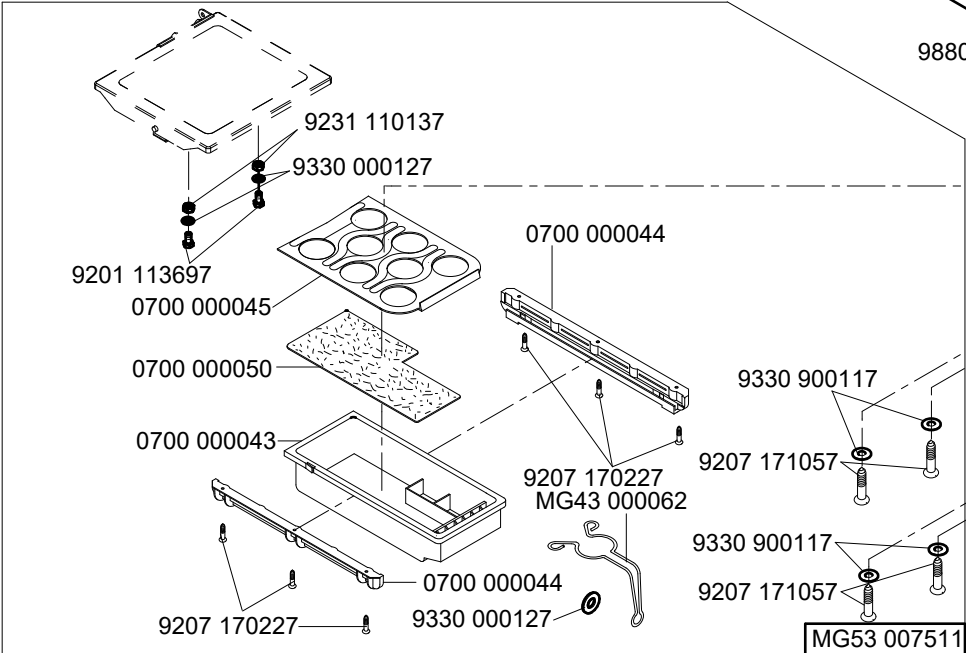
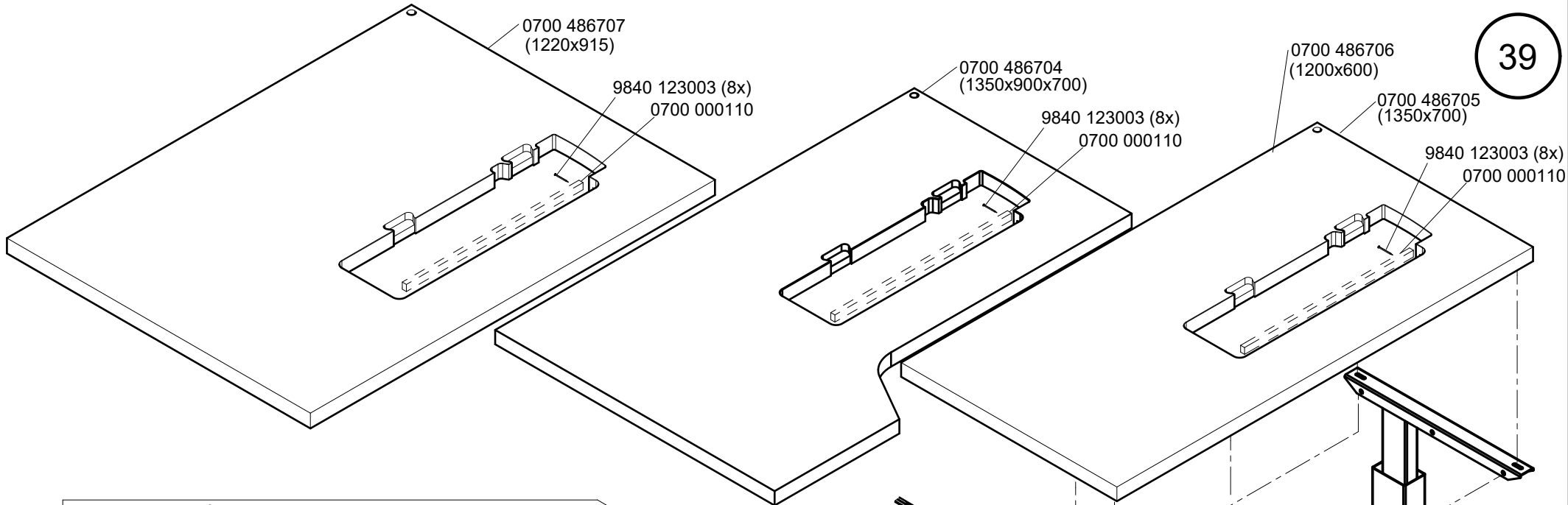


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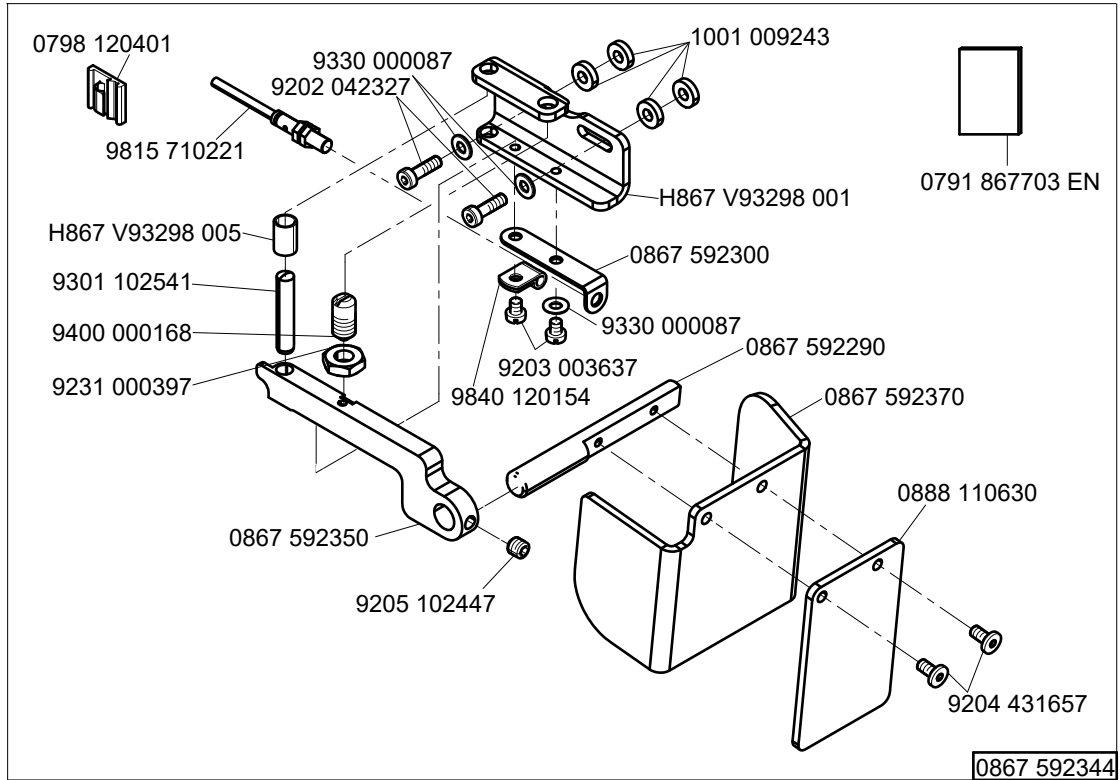
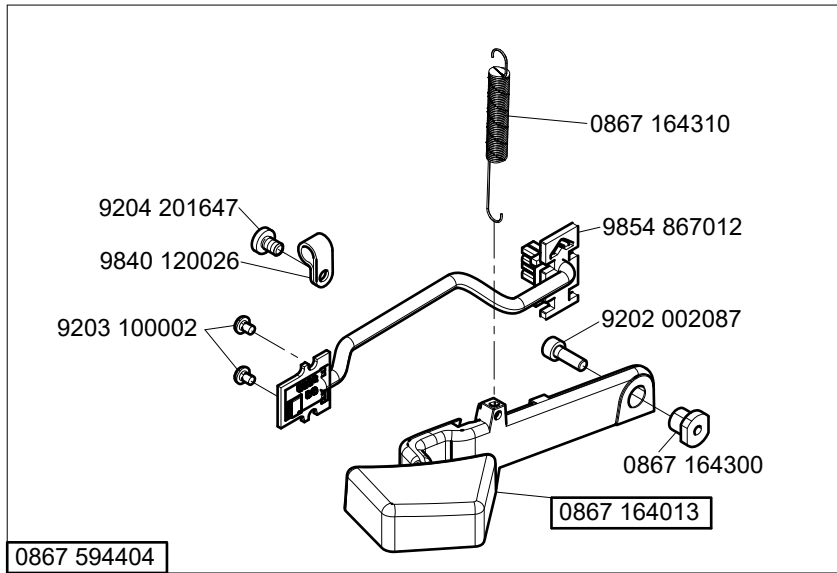
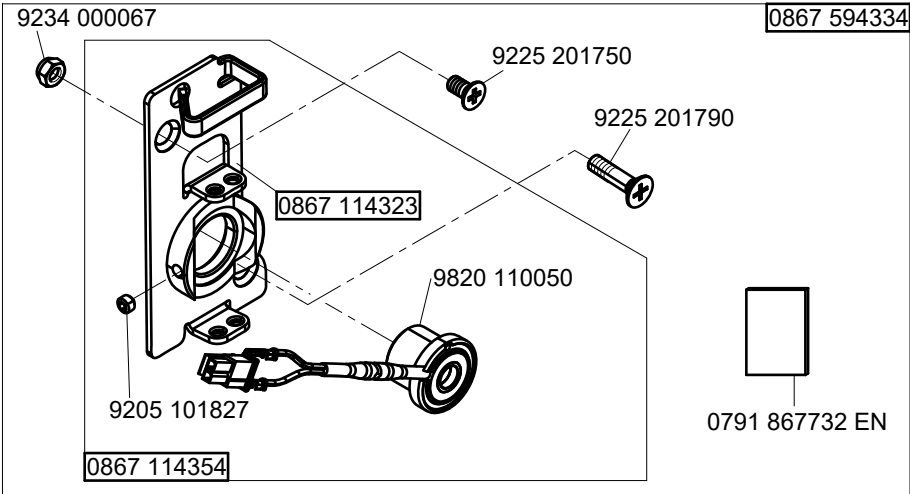


9854 867021

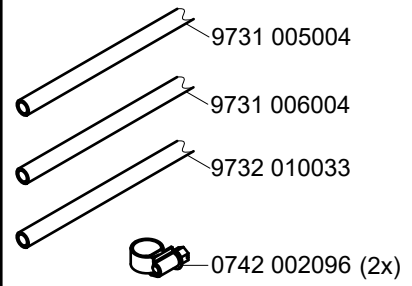




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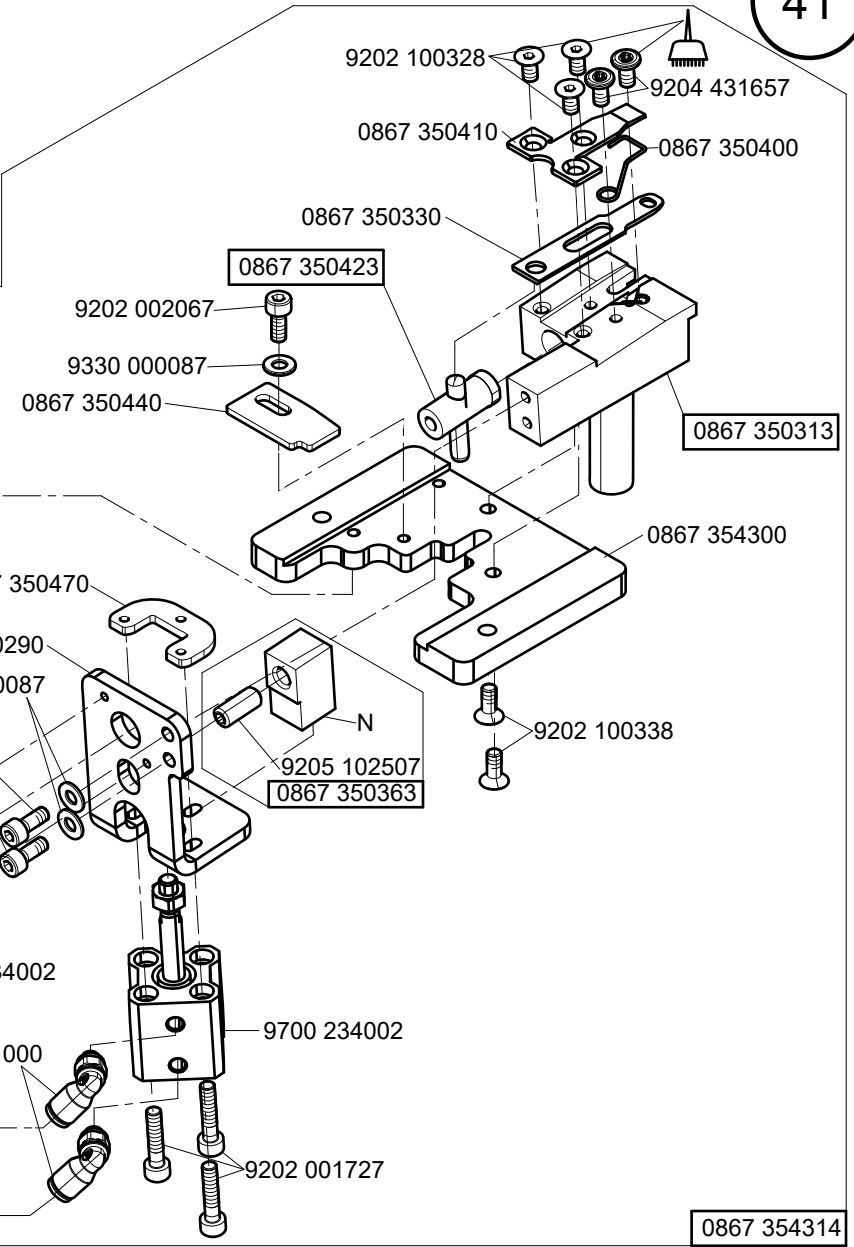
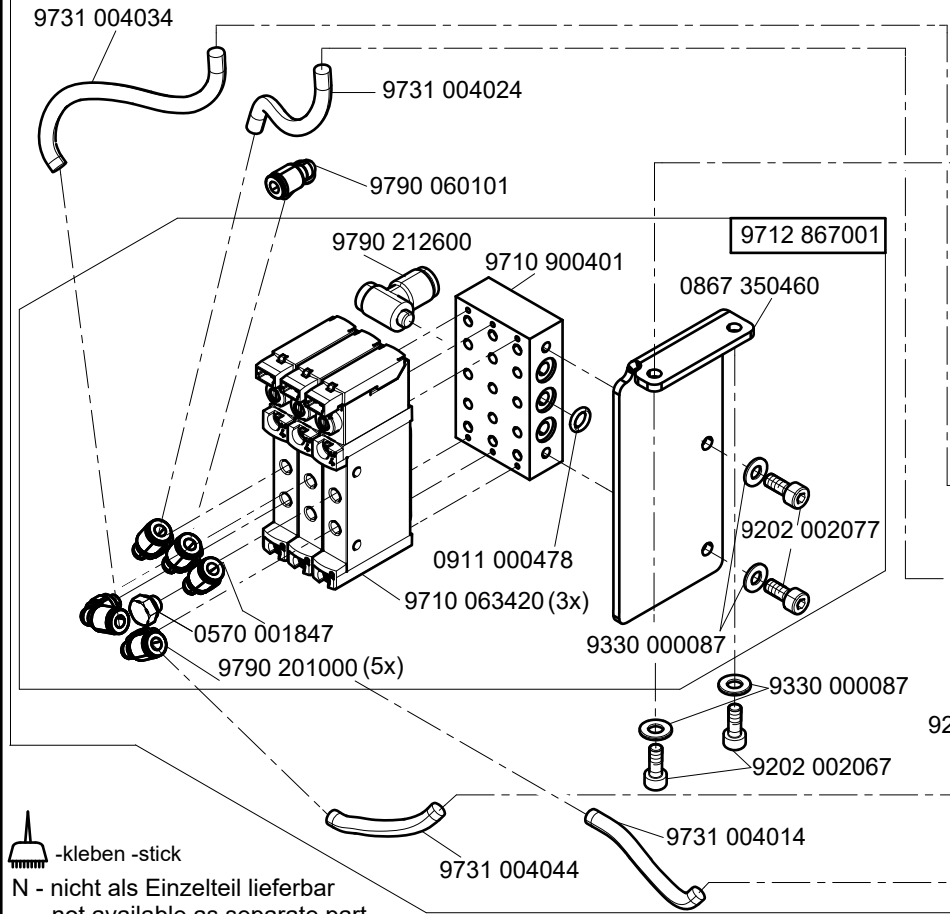



0867 594324

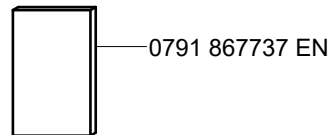
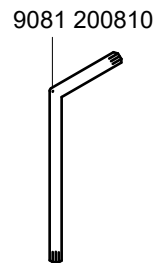
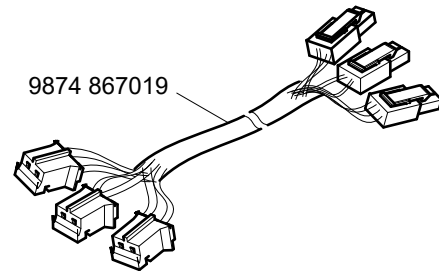
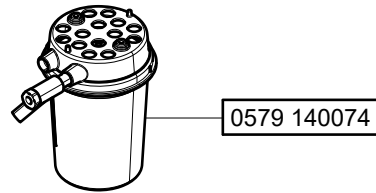


CI.D867 -190925-01
CI.D867 -190945-01

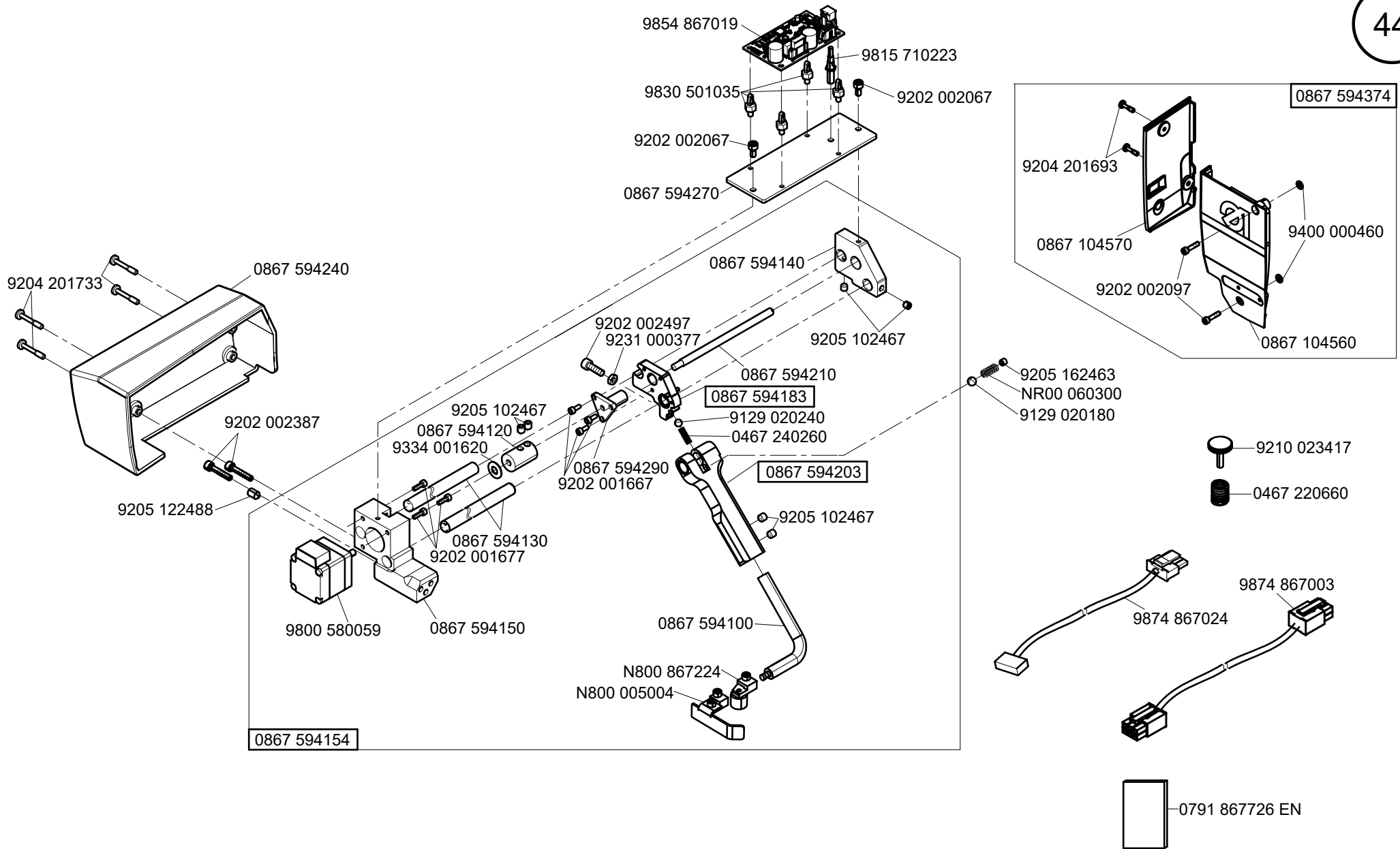
41

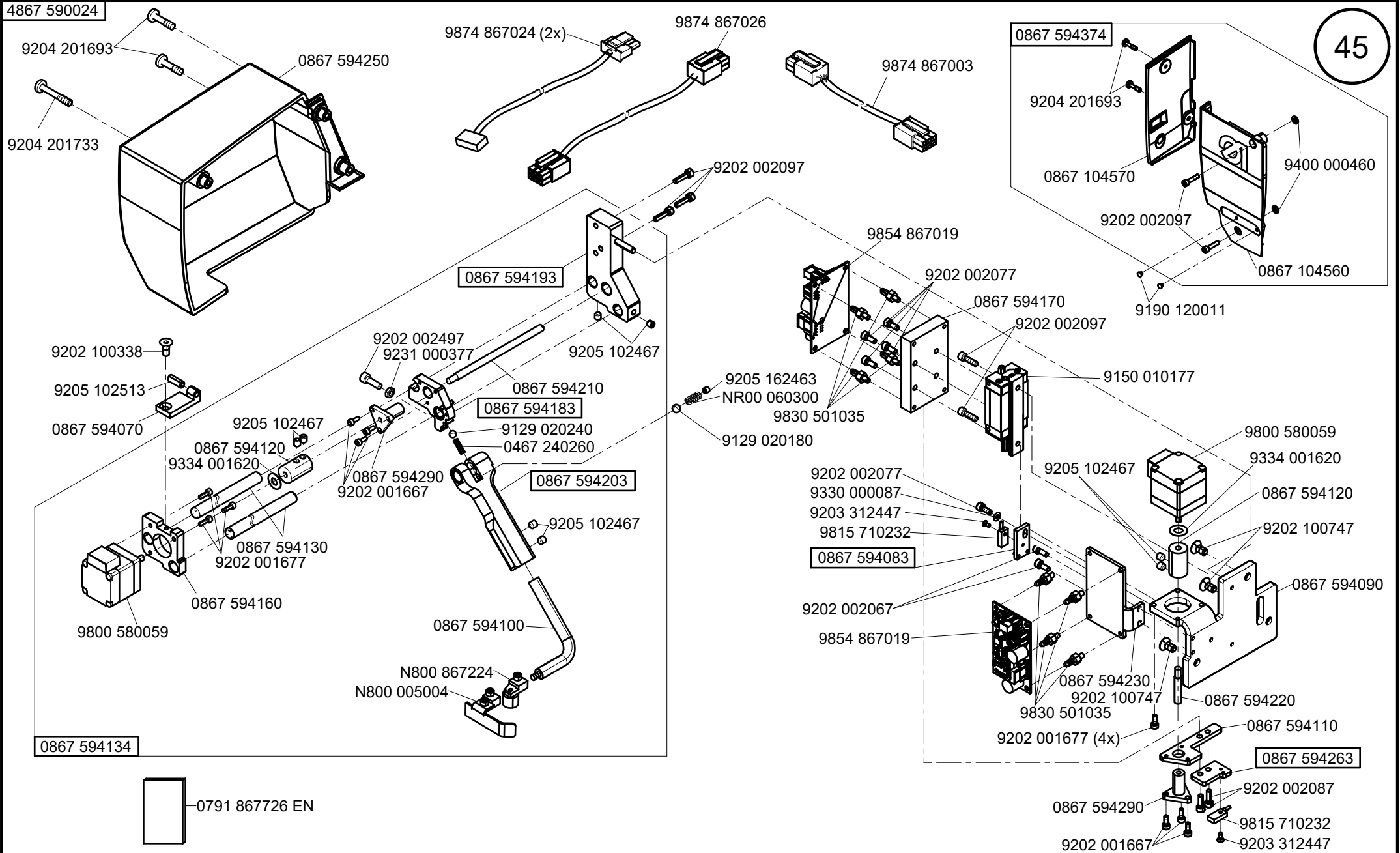


 -kleben -stick
N - nicht als Einzelteil lieferbar
not available as separate part



N - nicht als Einzelteil lieferbar
not available as separate part

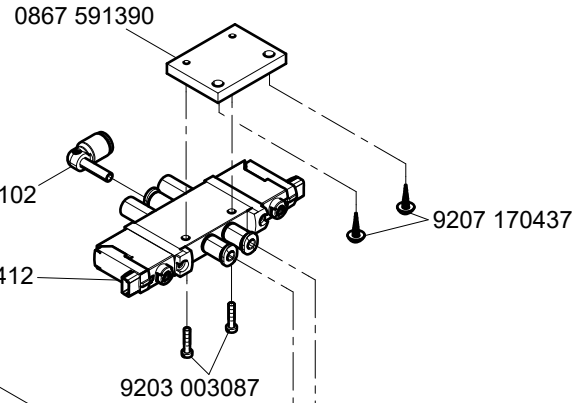
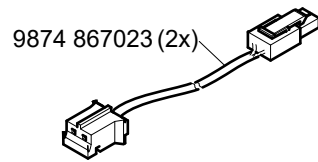
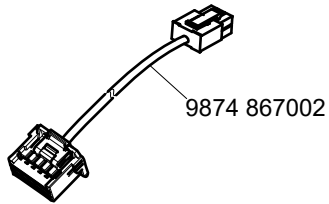




0867 594634
Cl.D867 -190942-01

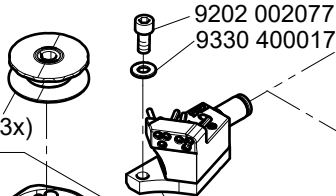
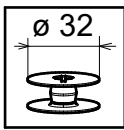
0867 594654
Cl.D867 -190922-01

Cl.D867 -190922-01
Cl.D867 -190942-01



+ **0867 594304**
(siehe Tabelle / see table 33),
das ist immer notwendig / this is always
necessary
+ **9780 000108, 0797 003031**
(siehe Tabelle / see table 33),
nur notwendig, wenn es keine pneumatische
Verbindung gibt / only necessary
if there is no pneumatic connection

Cl.D867 -190942-01



0867 151200 (3x)

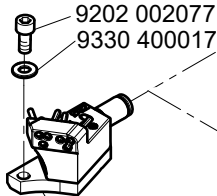
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9080 250027

N

9040 000003 (2x)

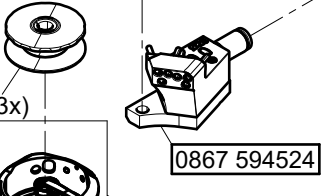
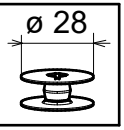
0867 591354



9202 002077
9330 400017

9731 005004

Cl.D867 -190922-01



0867 154720 (3x)

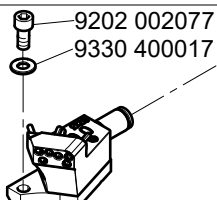
0867 154954

9080 250027

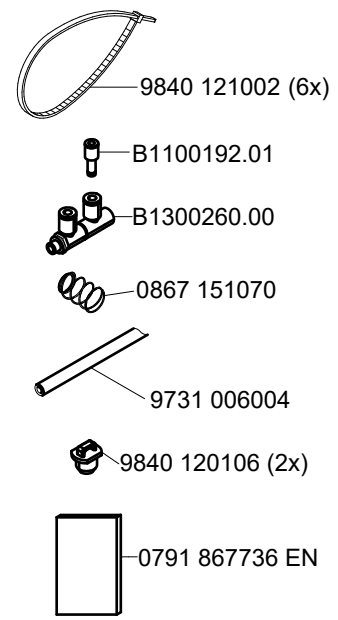
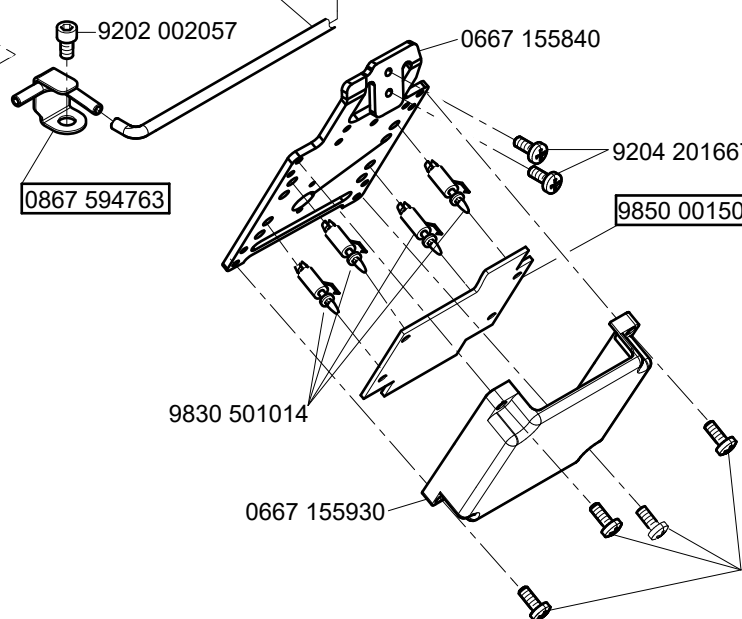
N

9040 000003 (2x)

0867 594524



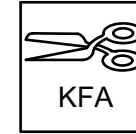
9202 002077
9330 400017



N - nicht als Einzelteil lieferbar
not available as separate part

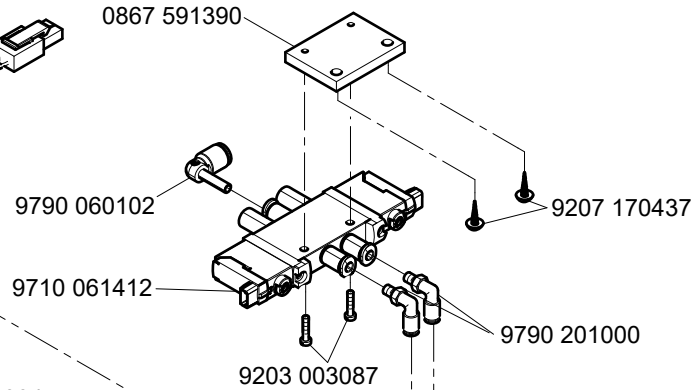
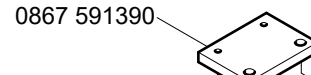
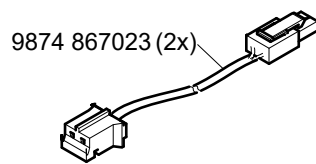
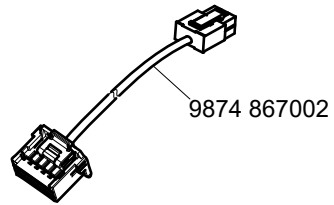
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Cl.D867 -190945-01

0867 594514
Cl.D867 -190925-01

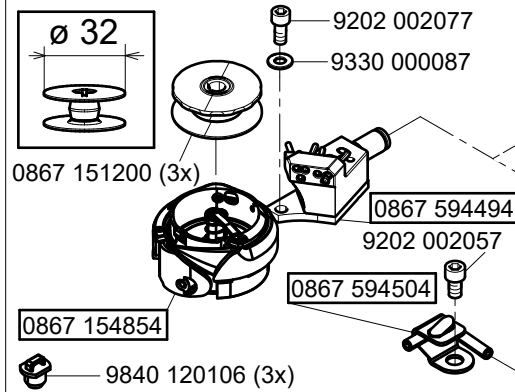
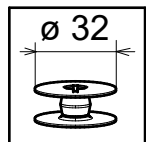


Cl.D867 -190925-01
Cl.D867 -190945-01

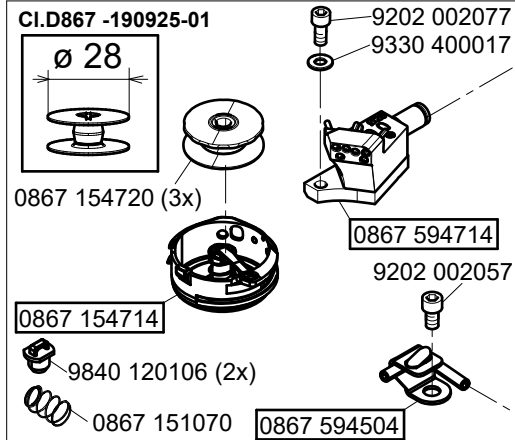
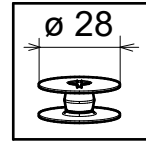
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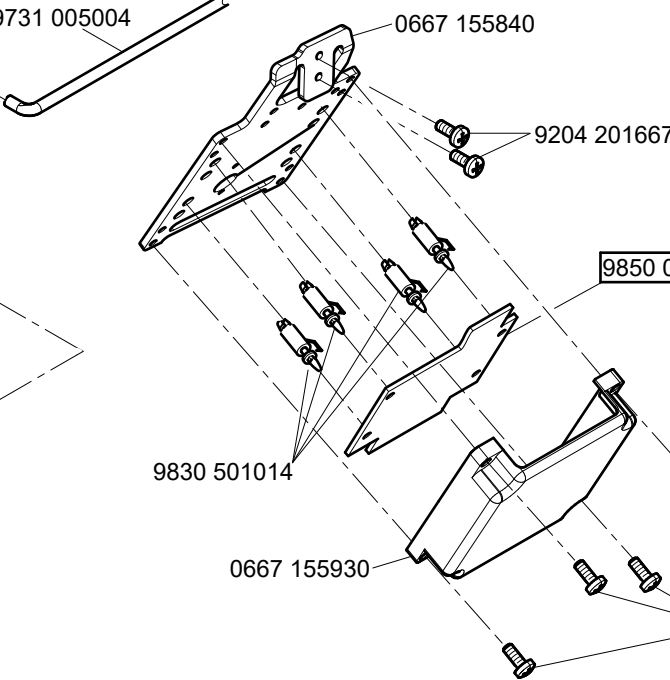
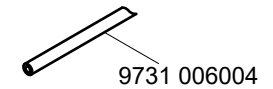
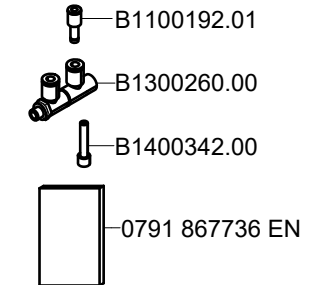
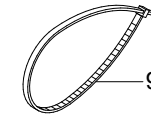
Cl.D867 -190945-01



Cl.D867 -190925-01



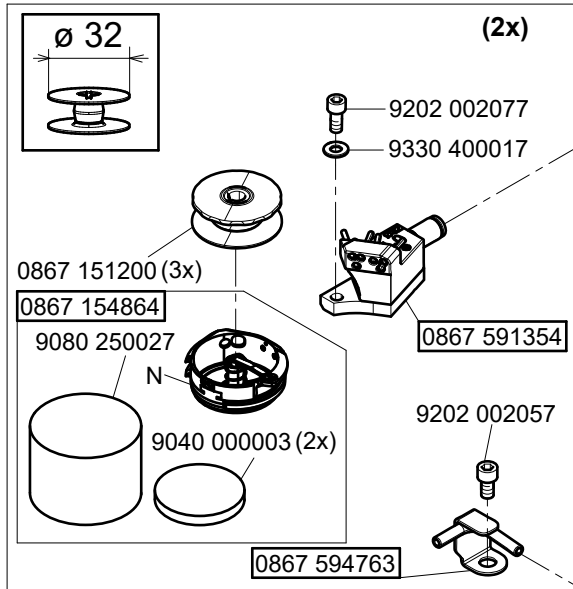
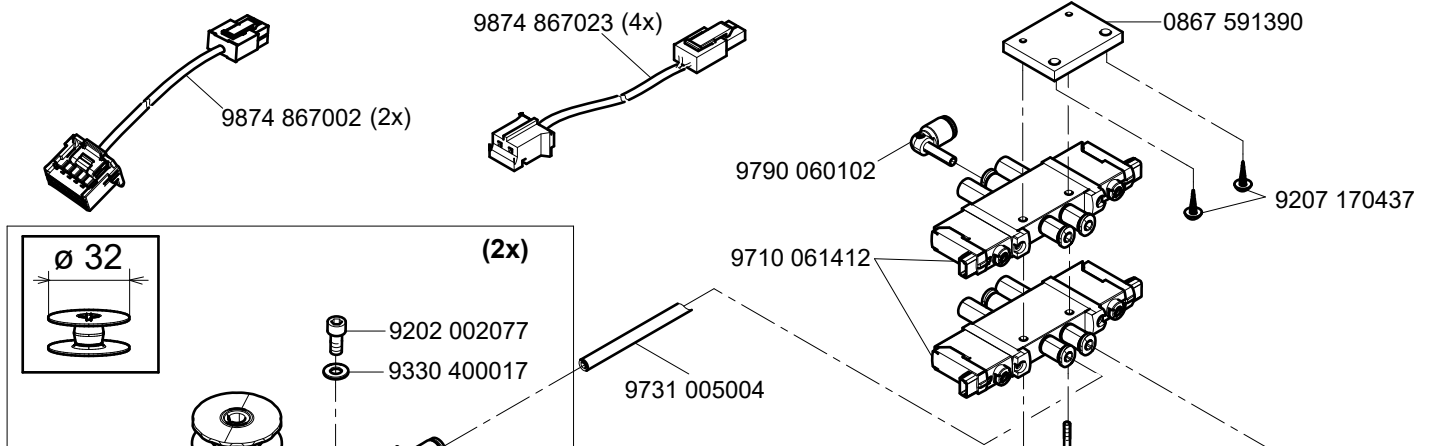
+ 0867 594304
(siehe Tabelle / see table 33),
das ist immer notwendig / this is always
necessary
+ 9780 000108, 0797 003031
(siehe Tabelle / see table 33),
nur notwendig, wenn es keine pneumatische
Verbindung gibt / only necessary
if there is no pneumatic connection



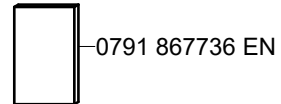
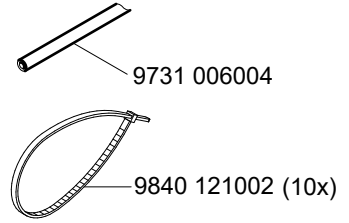
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Cl.D867 -290942-01

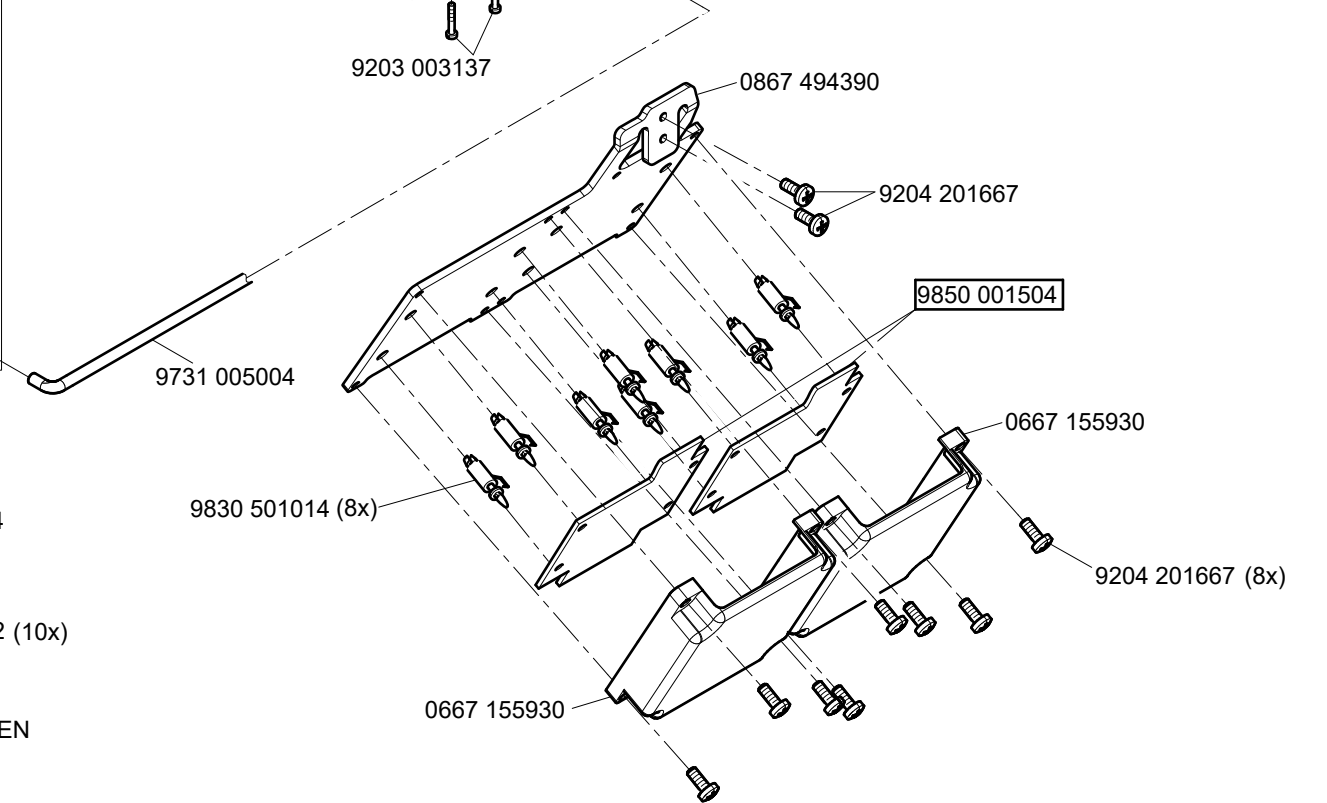
+ 0867 594304
 (siehe Tabelle / see table 33),
 das ist immer notwendig / this is always
 necessary
+ 9780 000108, 0797 003031
 (siehe Tabelle / see table 33),
 nur notwendig, wenn es keine pneumatische
 Verbindung gibt / only necessary
 if there is no pneumatic connection



- B1100192.01 (2x)
- B1300256.00
- 9840 120106 (3x)
- 0867 151070 (2x)

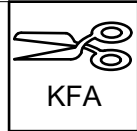


N - nicht als Einzelteil lieferbar
not available as separate part



0867 594684
Cl.D867 -290922-01

0867 594694
Cl.D867 -290945-01



9874 867002 (2x)

9874 867023 (4x)

0867 591390

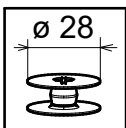
9790 060102

9710 061412

9207 170437

Cl.D867 -290922-01

(2x)



9202 002077
9330 400017

9731 005004

9203 003137

0867 154720 (3x)

0867 154954

9080 250027

0867 594524

9202 002057

9731 005004

0867 494390

B1100192.01 (2x)

B1300256.00

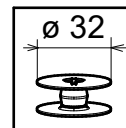
9840 120106 (3x)

0867 151070 (2x)

B1400342.00

Cl.D867 -290945-01

(2x)



9202 002077
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0867 151200 (3x)

0867 594494

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0867 154854

0867 594504

9830 501014 (8x)

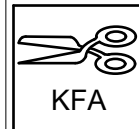
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9731 006004

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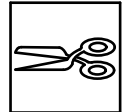
0667 155930

9204 201667 (8x)



0667 155930

0791 867736 EN



Cl.D867 -290922-01
Cl.D867 -290945-01

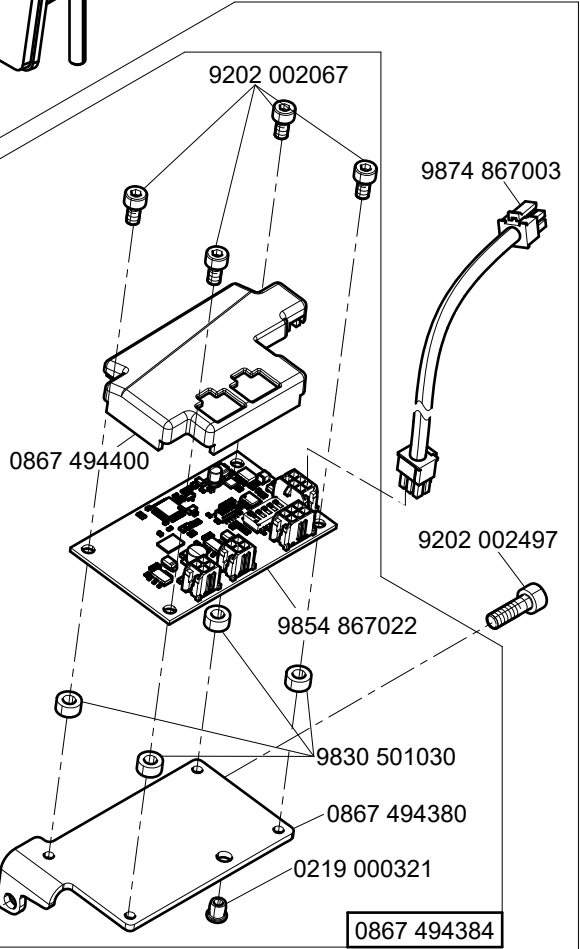
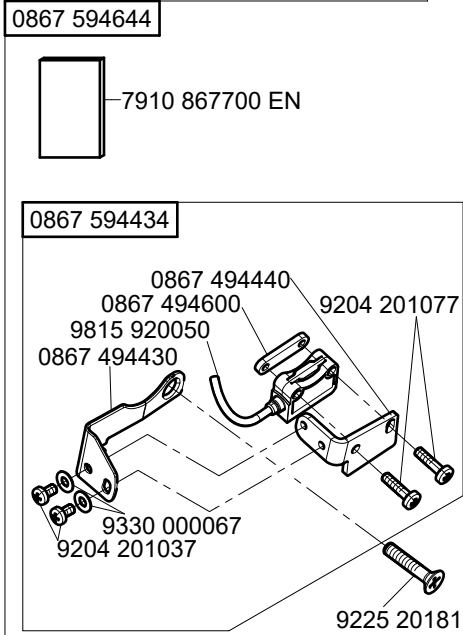
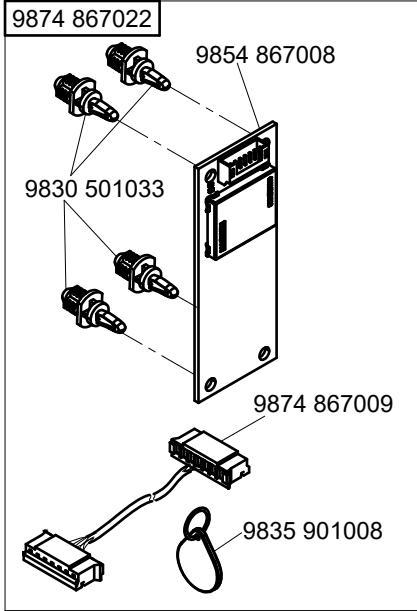
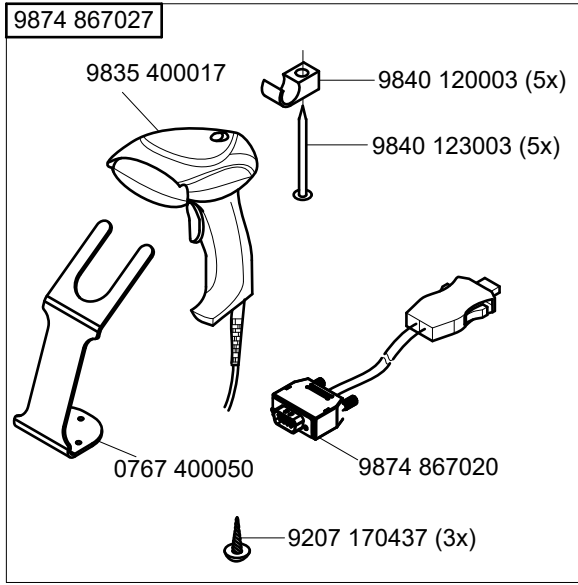
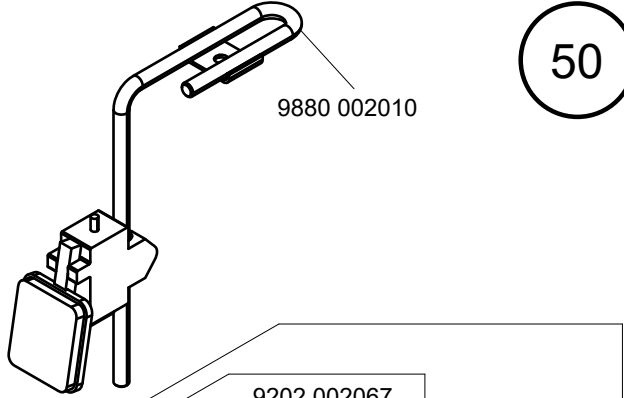
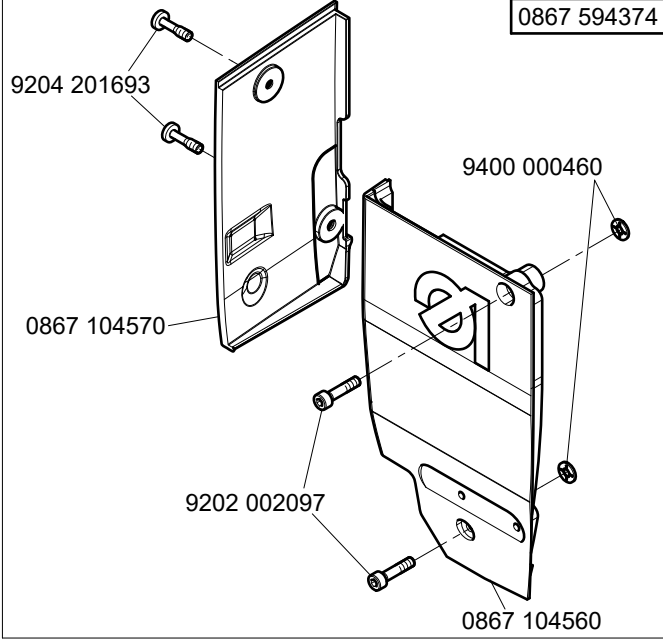
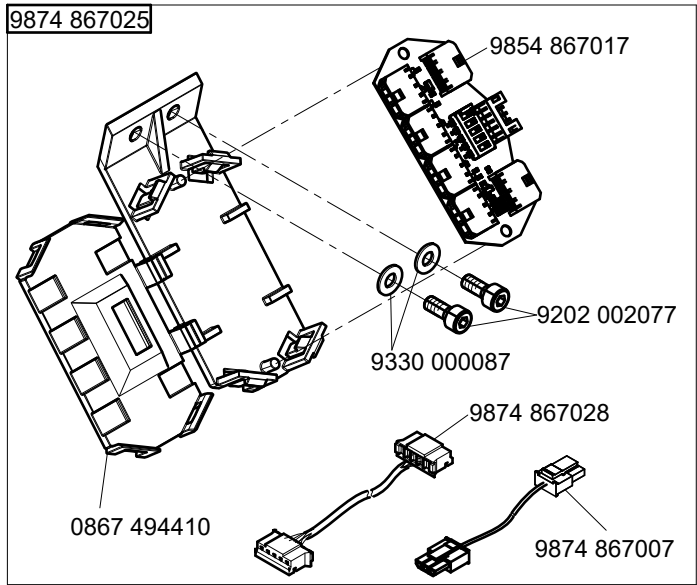
+ 0867 594304

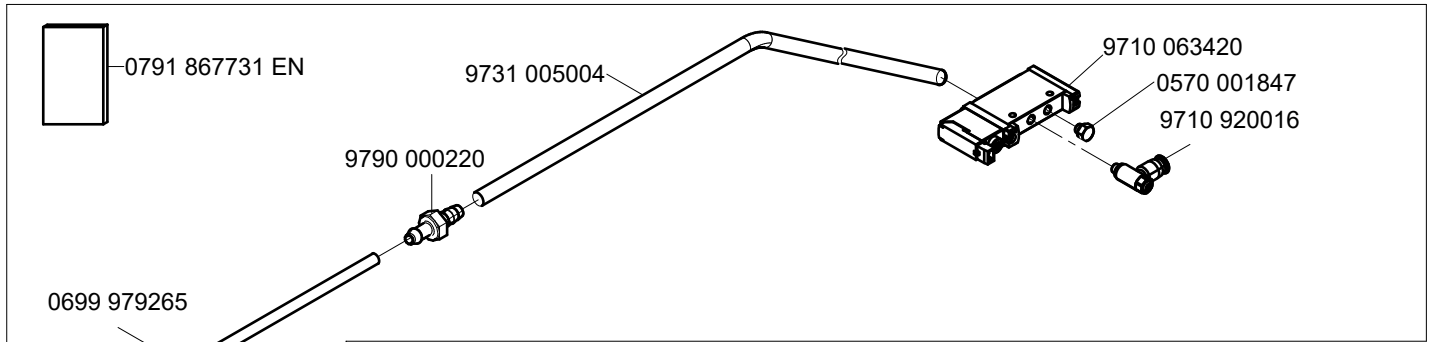
(siehe Tabelle / see table 33),
das ist immer notwendig / this is always
necessary

+ 9780 000108, 0797 003031

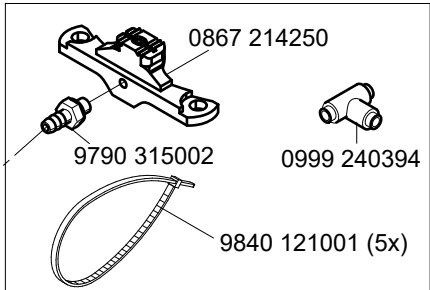
(siehe Tabelle / see table 33),
nur notwendig, wenn es keine pneumatische
Verbindung gibt / only necessary
if there is no pneumatic connection

N - nicht als Einzelteil lieferbar
not available as separate part

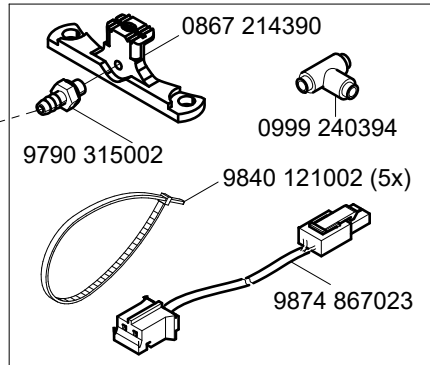




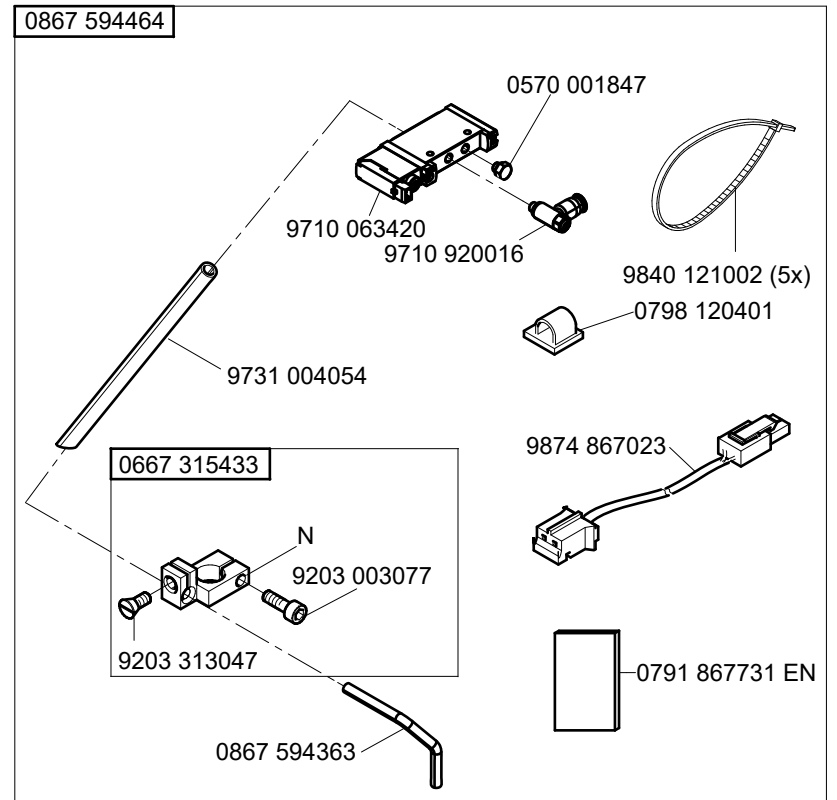
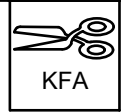
+ **0867 594304**
 (siehe Tabelle / see table 33),
 das ist immer notwendig / this is always
 necessary
 + **9780 000108, 0797 003031**
 (siehe Tabelle / see table 33),
 nur notwendig, wenn es keine pneumatische
 Verbindung gibt / only necessary
 if there is no pneumatic connection



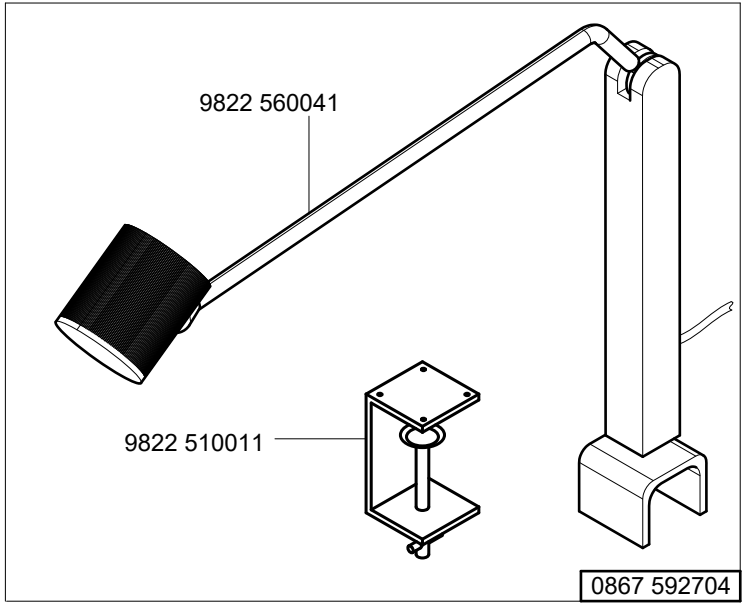
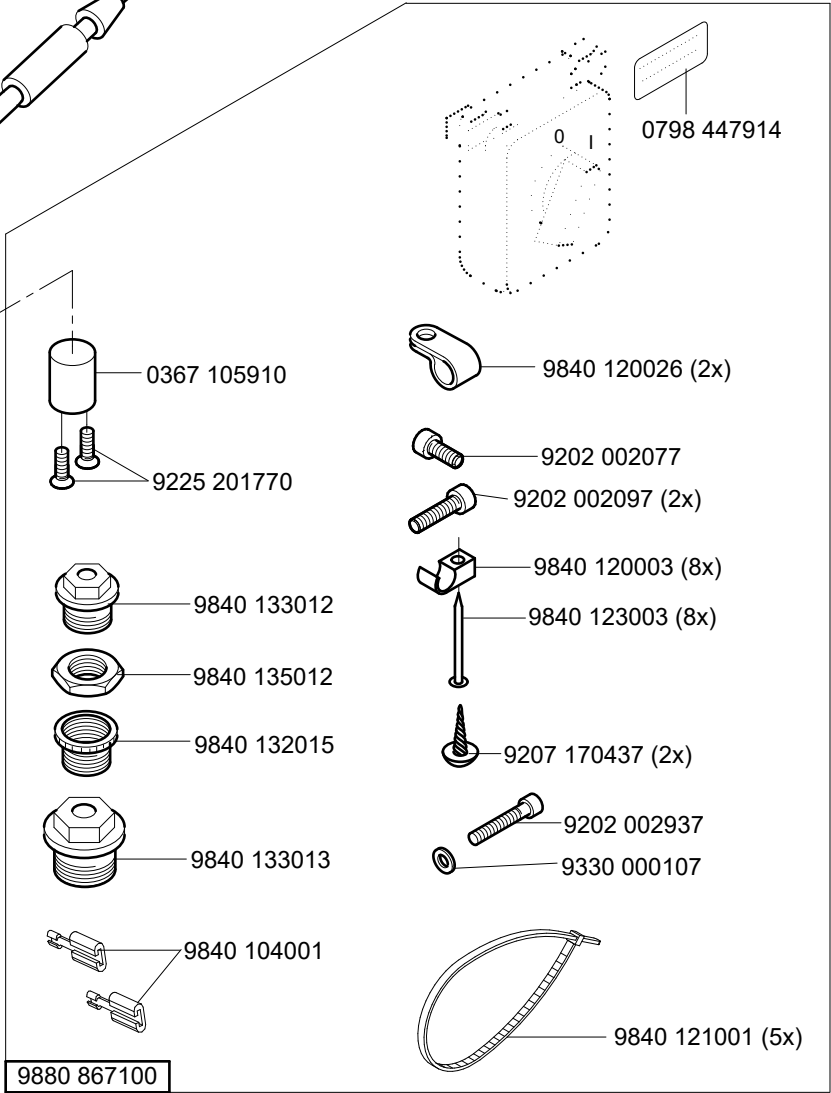
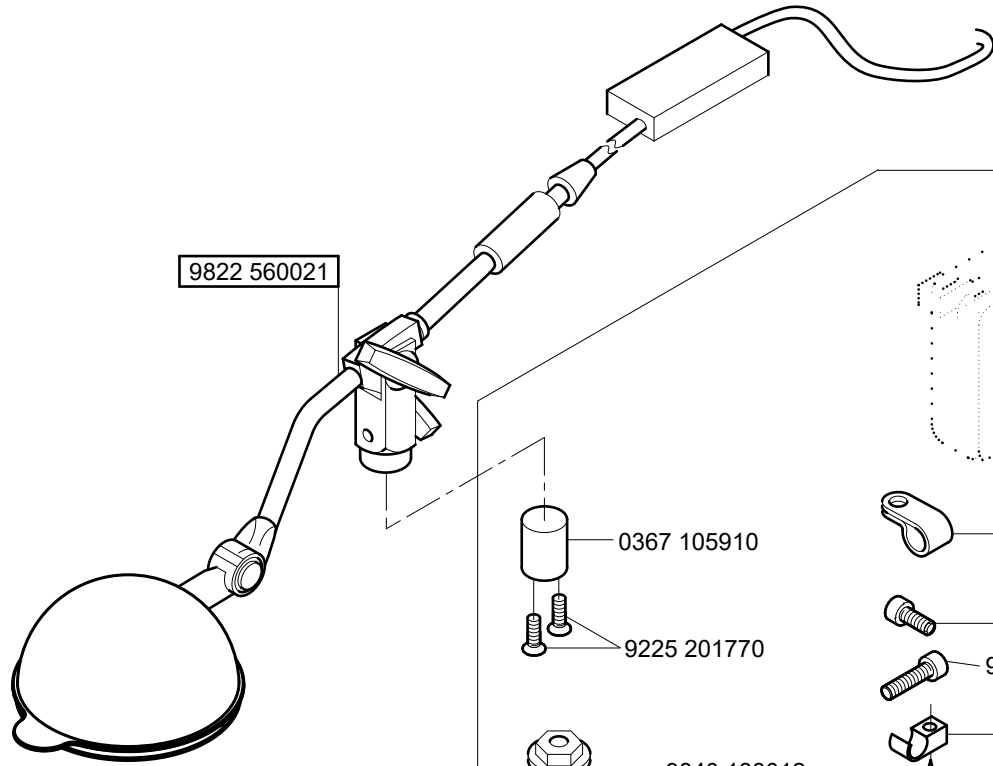
= 0867 594474

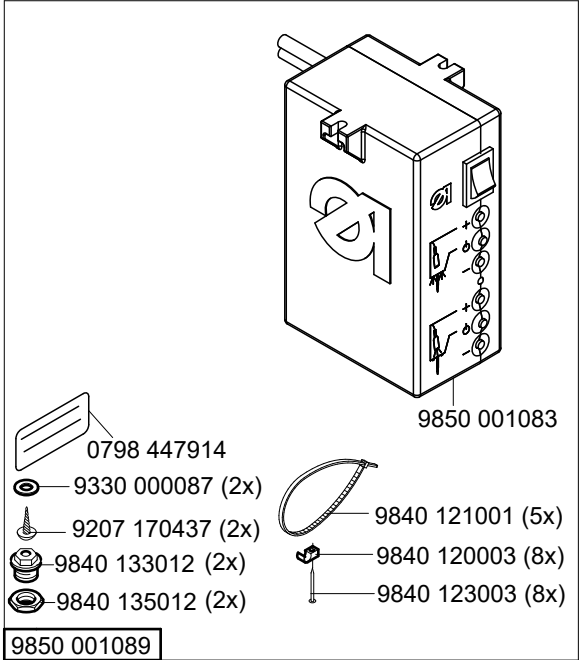
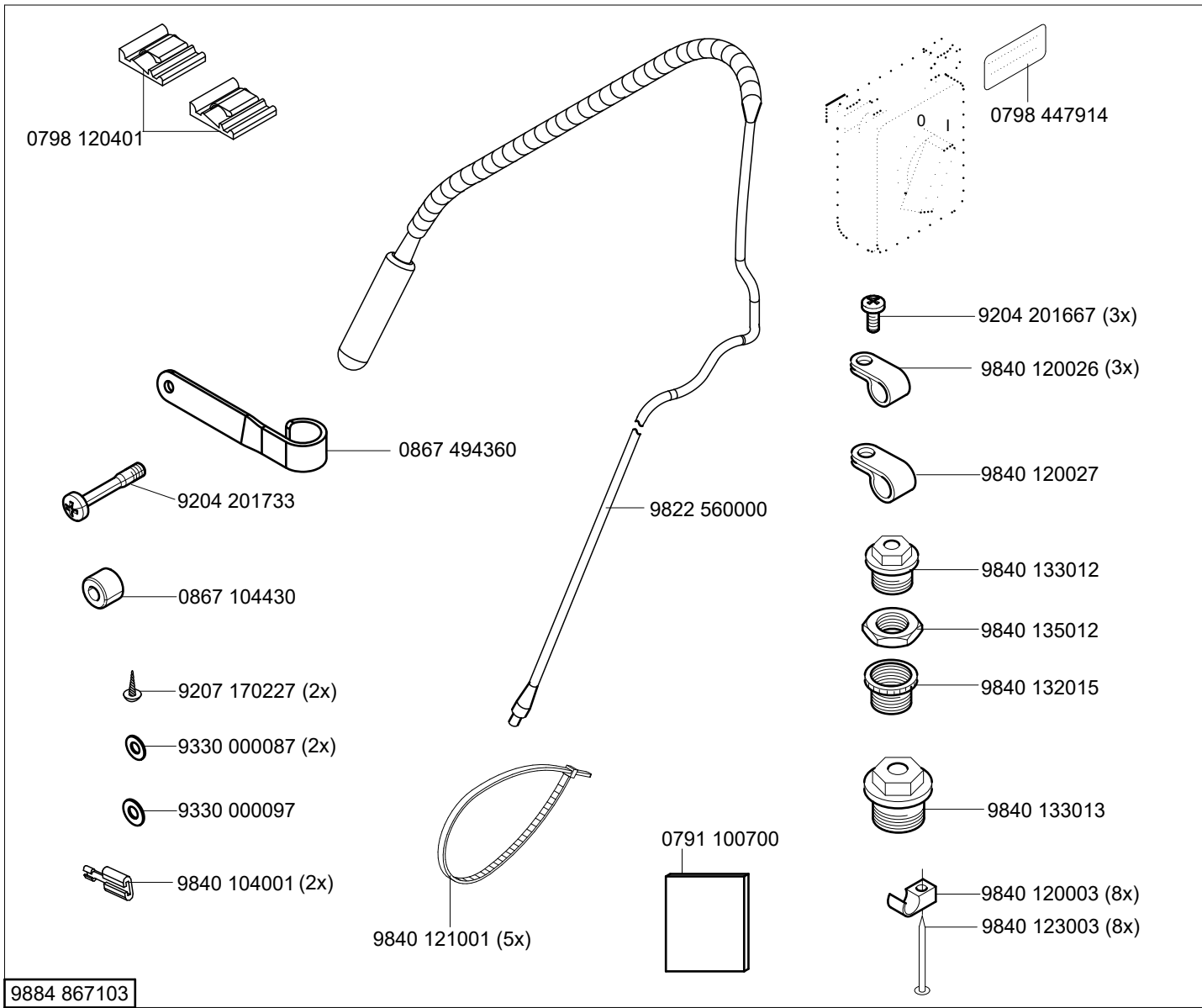


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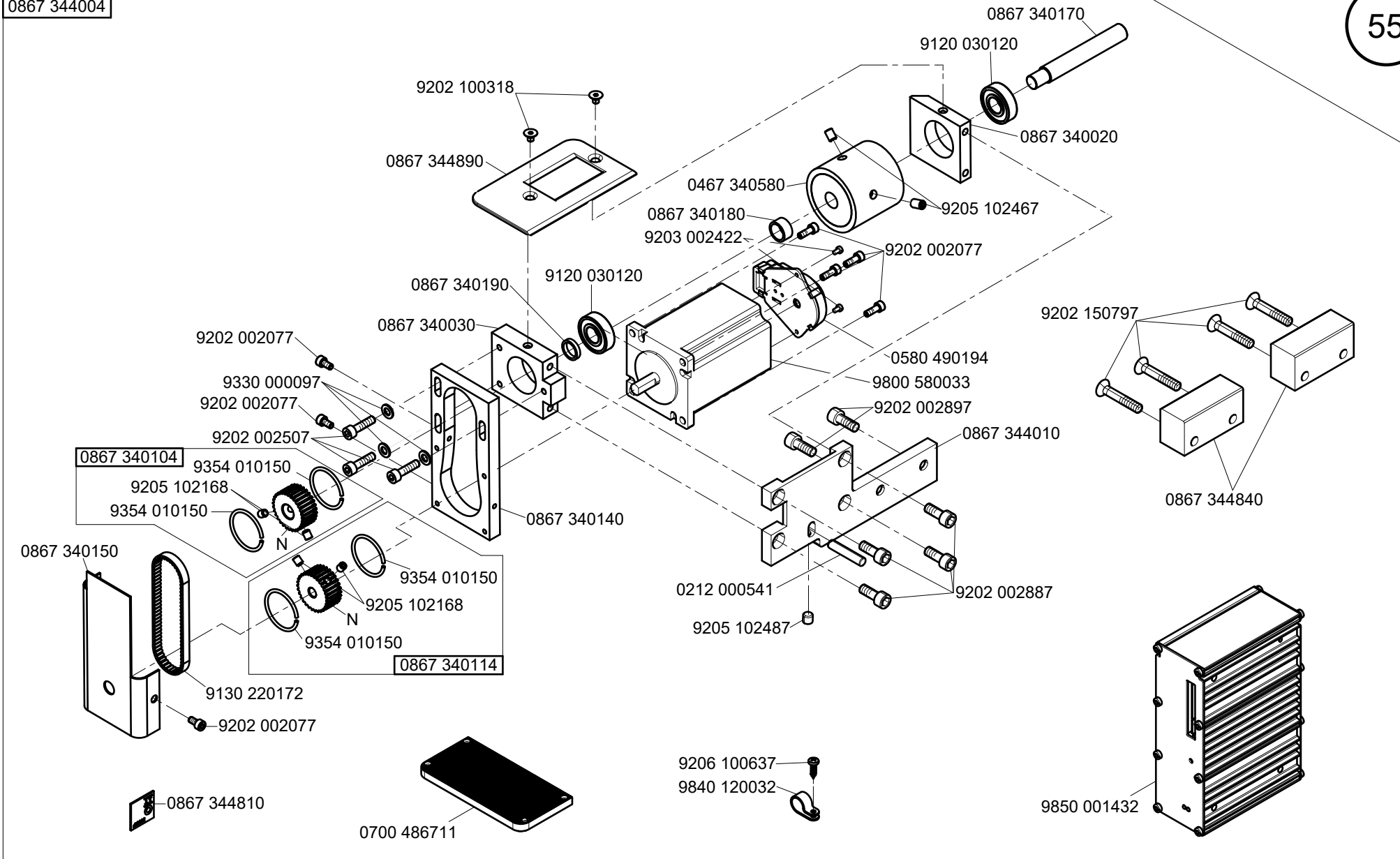


N - nicht als Einzelteil lieferbar
 not available as separate part

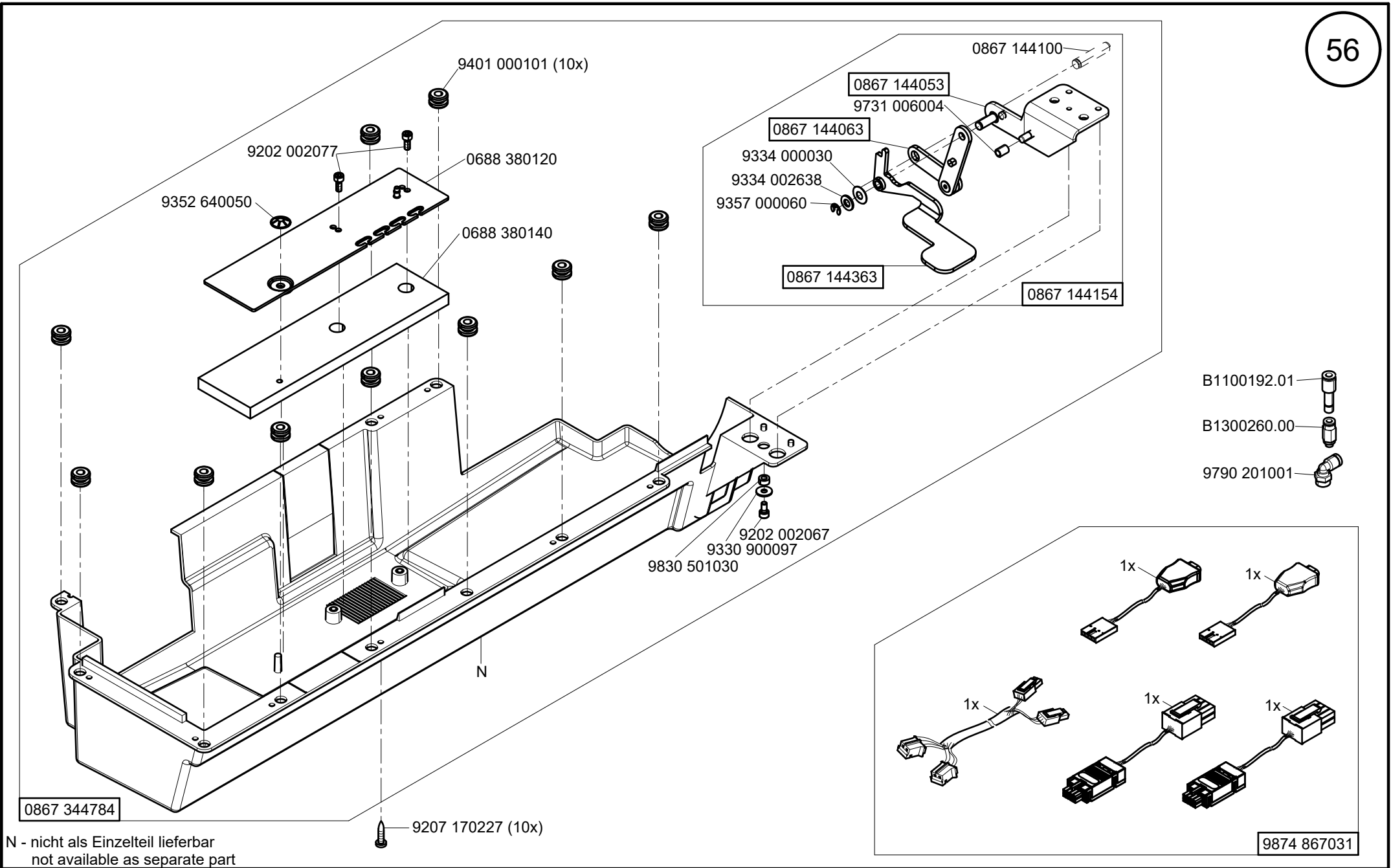


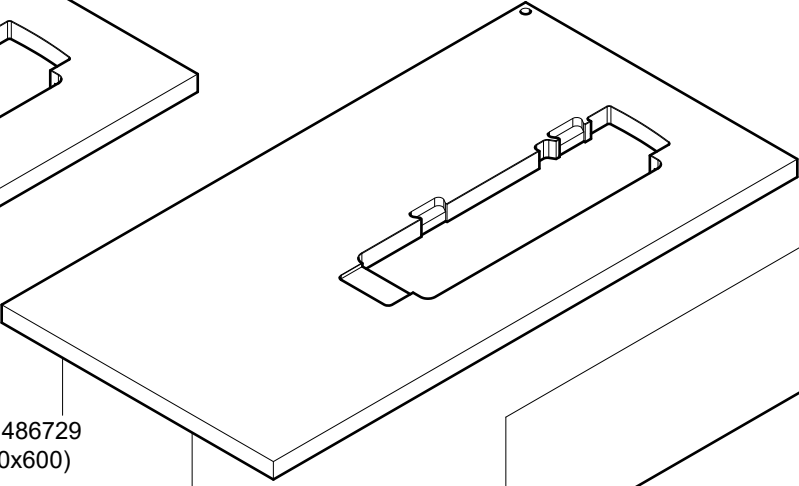
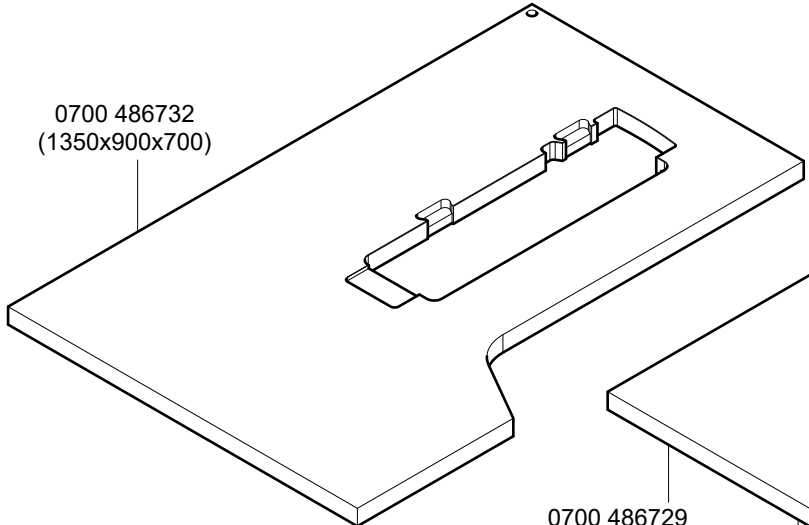


0867 344004

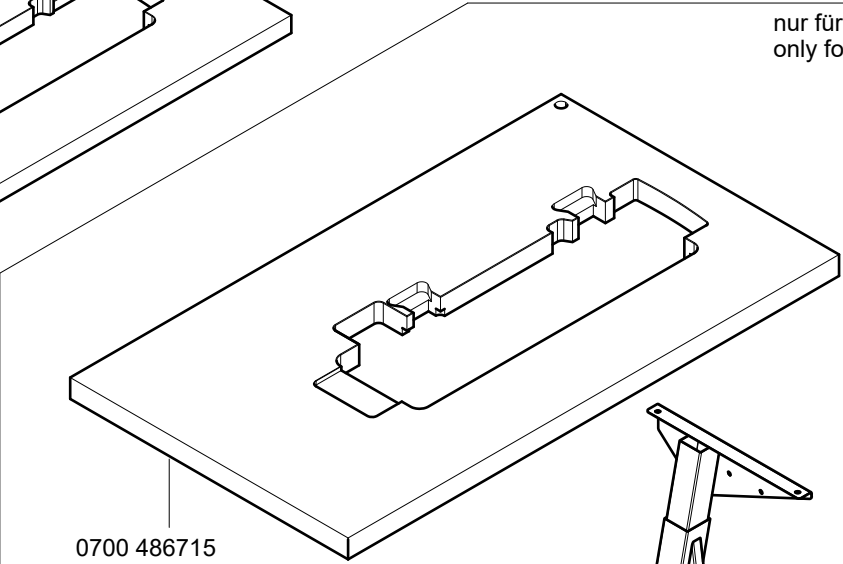


N - nicht als Einzelteil lieferbar
not available as separate part

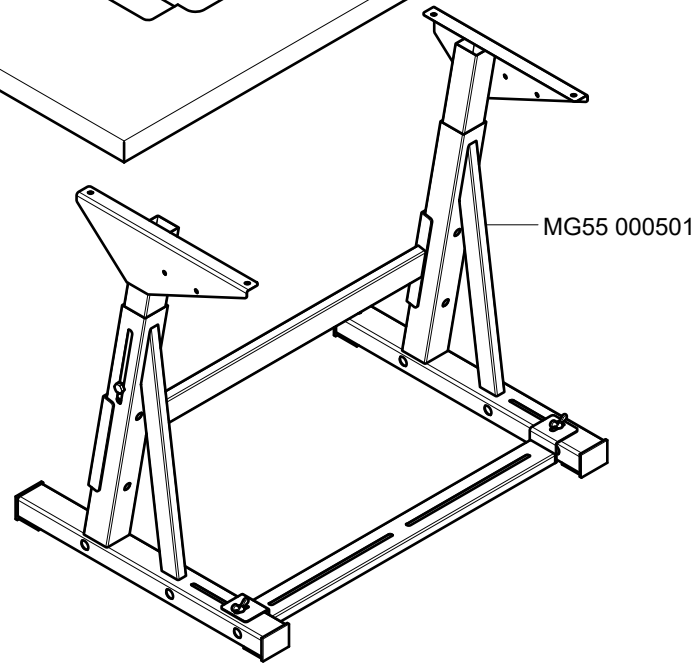
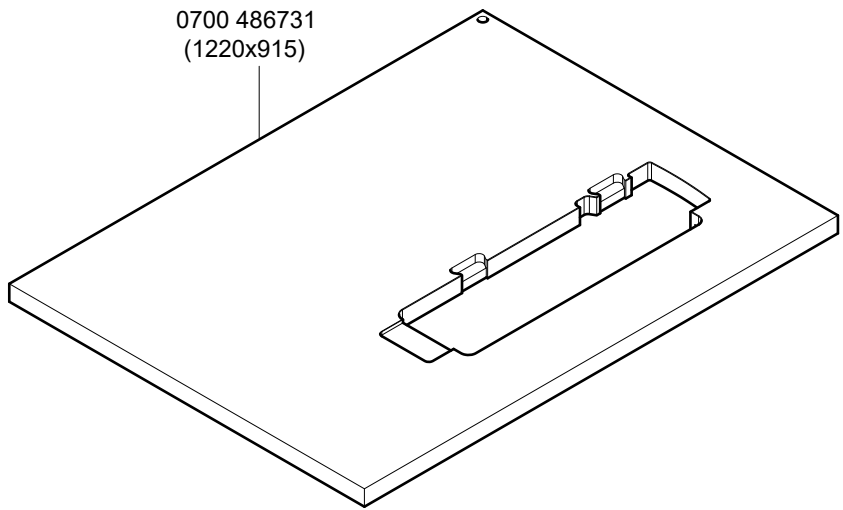




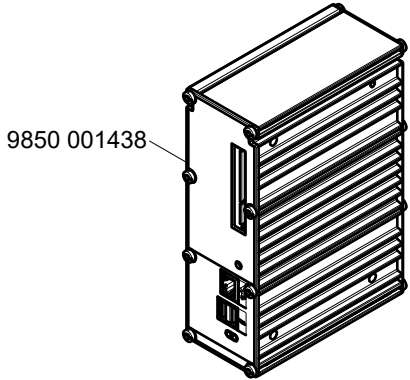
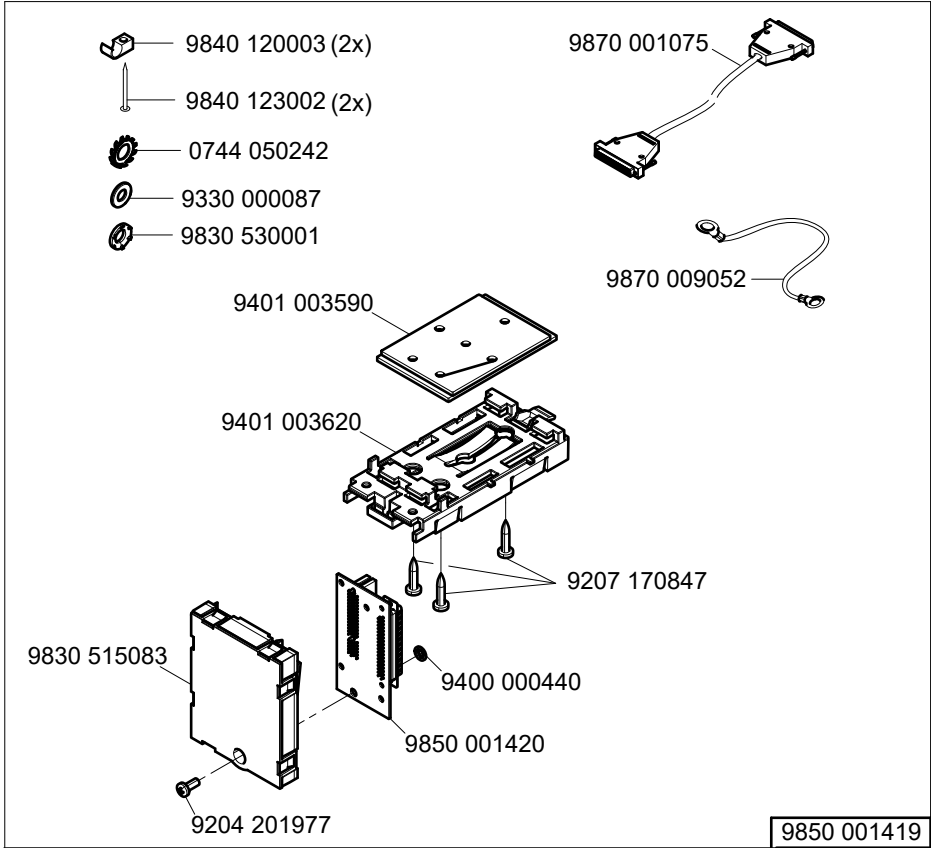
0700 486730
(1350x700)



nur für Puller
only for Puller



N - nicht als Einzelteil lieferbar
not available as separate part



N - nicht als Einzelteil lieferbar
not available as separate part

Part No./Teile-Nr.	Table/Tafel	Part No./Teile-Nr.	Table/Tafel	Part No./Teile-Nr.	Table/Tafel	Part No./Teile-Nr.	Table/Tafel
0037 001280	23,24,29	0467 150130	9,11,13	0667 156320	9,11,13	0700 486705	39
0077 110230	34	0467 150440	10,12	0667 156330	10,12,14,15	0700 486706	39
0099 004893	23	0467 220660	44	0667 156440	10,12,14,15	0700 486707	39
0104 250010	34	0467 240260	44,45	0667 160494	4	0700 486711	55
0167 241433	37	0467 340130	54	0667 165423	7	0700 486715	57
0211 000699	34	0467 340560	54	0667 165500	7	0700 486728	32
0212 000541	55	0467 340580	55	0667 165580	7	0700 486729	57
0216 000566	23,24	0467 340703	54	0667 175020	29	0700 486730	57
0219 000321	50	0467 341283	54	0667 235010	3	0700 486731	57
0221 110150	29	0480 350200	20,21	0667 245003	37	0700 486732	57
0244 000700	4,5,7,8,16, 17,18,19,20, 21,22	0480 350214	20,21	0667 245004	37	0742 002096	33,41
		0558 000305 A	26	0667 245010	37	0744 001793 A	33
		0570 001847	33,36,41,51	0667 310563	26	0744 001793 B	33
0266 340160	54	0579 140074	42	0667 315113	4	0744 001796	33
0271 000275	29	0580 101240	31	0667 315243	26	0744 009516	33
0271 001397	23,24	0580 490194	4,6,8,54,55	0667 315253	5	0744 050242	58
0281 380114	34	0667 115170	29	0667 315433	51	0746 002208	33
0291 000159	2,3	0667 115530	31	0667 355130	20	0767 150590	13,15
0291 000347	26	0667 115640	29	0667 355140	20	0767 350350	21
0367 105180	26,27	0667 125100	2,3	0667 355150	8,22	0767 400050	50
0367 105910	52	0667 125160	2,3	0667 355173	20,21	0791 000007	43
0367 110340	23,24	0667 125243	2,3	0667 355260	22	0791 001081	34
0367 110350	23	0667 145390	27	0667 385143	25	0791 001094	34
0367 110360	23	0667 150850	10,12,14,15	0688 130280	8	0791 001096	34
0367 120100	2,3	0667 155100	16,17	0688 320120	54	0791 100700	53
0367 125194	2,3	0667 155114	16,18	0688 380120	35,56	0791 580100	34
0367 140050	27	0667 155390	16,17,18,19	0688 380140	35,56	0791 867702 EN	38
0367 145110	26	0667 155440	16,18	0699 979104	2,3,16,17, 18,19,25	0791 867703 EN	40
0367 145180	4,5,7	0667 155450	19			0791 867710 EN	43
0367 150860	25	0667 155490	16,17,18,19	0699 979265	36,51	0791 867724 EN	36
0367 165140	5	0667 155530	16,17,18,19	0700 000043	32,39	0791 867726 EN	44,45
0367 315130	4	0667 155540	2,3,16,17, 18,19	0700 000044	32,39	0791 867731 EN	51
0367 315223	4,5,7,8			0700 000045	32,39	0791 867732 EN	40
0367 315604	20,21,22	0667 155550	16,17,18,19	0700 000050	32,39	0791 867736 EN	46,47,48,49
0367 350050	21	0667 155830	36	0700 000090	34	0791 867737 EN	42
0367 350060	21	0667 155840	36,46,47	0700 000110	32,39	0797 003031	33
0367 495010	30	0667 155893	16,17,18,19	0700 000150	34	0797 003063	33
0396 111320	34	0667 155900	16,17,18,19	0700 002295	33	0798 120401	40,51,53
0467 110220	23,24	0667 155930	36,46,47,48,	0700 486703	32	0798 447914	52,53
0467 150120	9,11,13		49	0700 486704	39	0867 104033	28

Part No./Teile-Nr.	Table/Tafel	Part No./Teile-Nr.	Table/Tafel	Part No./Teile-Nr.	Table/Tafel	Part No./Teile-Nr.	Table/Tafel
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0867 104053	28	0867 114260	24	0867 134220	8	0867 154104	16,17,18,19
0867 104063	28	0867 114270	24	0867 134263	8	0867 154110	16,17
0867 104073	28	0867 114280	23,24	0867 134274	8	0867 154124	38
0867 104100	28	0867 114300	24	0867 142173	43	0867 154133	18,19
0867 104153	26	0867 114310	24	0867 142200	43	0867 154140	18,19
0867 104160	1	0867 114323	23,24,40	0867 142200	43	0867 154154	17,19
0867 104184	1	0867 114330	23,24	0867 142210	43	0867 154164	16,18
0867 104193	26	0867 114340	23,24	0867 142240	43	0867 154174	16,17,18,19
0867 104263	26	0867 114354	23,24,40	0867 142250	43	0867 154194	9
0867 104333	1	0867 114370	29	0867 142260	43	0867 154214	9
0867 104340	28	0867 114400	23,24	0867 144053	35,56	0867 154220	9,11,13
0867 104360	28	0867 114624	23	0867 144063	35,56	0867 154230	9,11
0867 104363	28	0867 120810	2,3	0867 144100	27,35,56	0867 154264	10
0867 104393	1	0867 124053	2,3	0867 144110	35	0867 154284	10
0867 104430	53	0867 124114	2,3	0867 144130	27	0867 154290	10,12,14,15
0867 104450	28	0867 124120	2,3	0867 144154	35,56	0867 154300	10,12
0867 104554	1	0867 124134	2	0867 144363	35,56	0867 154320	13
0867 104560	44,45,50	0867 124144	3	0867 144383	35	0867 154330	1,7
0867 104570	44,45,50	0867 124434	2,3	0867 144410	43	0867 154340	1
0867 104613	28	0867 124494	3	0867 144420	28	0867 154350	1
0867 104614	28	0867 124513	2,3	0867 146023	27	0867 154360	10,12
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0867 114013	24	0867 126010	5	0867 146140	27	0867 154414	12
0867 114014	24	0867 134043	8	0867 150150	10,12,14,15	0867 154424	11
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0867 114050	23,24	0867 134054	8		13,14,15,36	0867 154480	17,19
0867 114060	24	0867 134063	8	0867 150560	36	0867 154504	15
0867 114070	23,24	0867 134073	8	0867 150930	36	0867 154514	15
0867 114130	23,24	0867 134080	8	0867 151070	46,47,48,49	0867 154520	14,15
0867 114140	23	0867 134090	8	0867 151200	46,47,48,49	0867 154544	13
0867 114150	23,24	0867 134100	8	0867 154013	16,17	0867 154554	13
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0867 114170	23,24	0867 134130	8	0867 154024	17	0867 154570	36
0867 114200	24	0867 134153	8	0867 154053	18,19	0867 154674	14
0867 114210	24	0867 134173	8	0867 154054	18	0867 154694	14
0867 114220	24	0867 134180	8	0867 154064	19	0867 154714	47
0867 114230	24	0867 134190	8	0867 154073	16,17	0867 154720	46,47,49
0867 114240	24	0867 134200	8	0867 154084	16,17,18,19	0867 154730	22

Part No./Teile-Nr.	Table/Tafel	Part No./Teile-Nr.	Table/Tafel	Part No./Teile-Nr.	Table/Tafel	Part No./Teile-Nr.	Table/Tafel
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0867 154864	46,48	0867 174240	29	0867 340150	55	0867 354243	20
0867 154954	46,49	0867 174254	28,29	0867 340170	55	0867 354300	41
0867 160203	7	0867 174290	29	0867 340180	55	0867 354314	41
0867 160274	5	0867 174304	29	0867 340190	55	0867 354334	20
0867 164013	40	0867 174360	29	0867 344004	54,55	0867 354344	20
0867 164033	7	0867 174384	29	0867 344010	55	0867 354400	21
0867 164044	5	0867 174393	29	0867 344020	54	0867 354420	22
0867 164053	5	0867 214250	51	0867 344060	54	0867 354460	22
0867 164063	7	0867 214390	51	0867 344784	56	0867 354540	22
0867 164094	6	0867 310170	2,3	0867 344794	54	0867 354613	22
0867 164103	6	0867 310430	4	0867 344800	54	0867 354624	22
0867 164110	6	0867 310440	4	0867 344810	55	0867 354634	22
0867 164123	6	0867 314033	4	0867 344820	54	0867 384024	25
0867 164124	6	0867 314043	4	0867 344830	54	0867 384034	25
0867 164140	6	0867 314064	4	0867 344833	54	0867 384043	25
0867 164170	5	0867 314070	4	0867 344840	55	0867 384044	25
0867 164173	5	0867 314080	4	0867 344870	54	0867 384090	25
0867 164180	5	0867 314090	4	0867 344883	54	0867 386050	25
0867 164193	4	0867 314100	4	0867 344890	55	0867 386060	25
0867 164220	5	0867 314113	26,27	0867 344903	54	0867 386090	25
0867 164243	5	0867 314120	4	0867 344910	54	0867 490030	43
0867 164250	5	0867 314134	4	0867 350010	21	0867 490110	38
0867 164260	5	0867 314144	4	0867 350054	21	0867 494010	31
0867 164300	40	0867 314150	4	0867 350290	41	0867 494014	31
0867 164310	40	0867 314154	4	0867 350313	41	0867 494023	30
0867 164334	5	0867 314163	4	0867 350330	41	0867 494030	30
0867 164344	7	0867 314180	4	0867 350363	41	0867 494040	30
0867 164354	7	0867 314193	4	0867 350400	41	0867 494050	23,24
0867 166033	5	0867 314194	4	0867 350410	41	0867 494060	23,24
0867 166080	7	0867 314204	4	0867 350423	41	0867 494084	30
0867 166183	5	0867 314220	4	0867 350440	41	0867 494090	31
0867 166274	7	0867 314233	4,6	0867 350460	41	0867 494100	23,24
0867 166450	4,5	0867 340020	55	0867 350470	41	0867 494110	23,24
0867 166460	4,5	0867 340030	55	0867 354043	20	0867 494120	30
0867 166470	4	0867 340090	54	0867 354043	22	0867 494150	4
0867 174014	28,29	0867 340104	54,55	0867 354080	22	0867 494164	4
0867 174023	29	0867 340114	54,55	0867 354103	22	0867 494180	23,24
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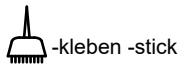
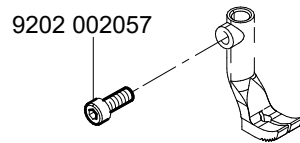
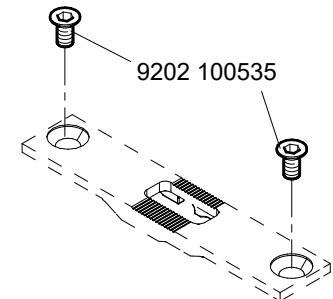
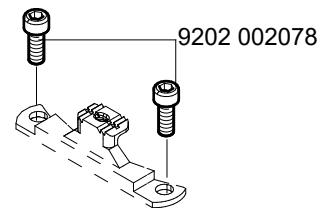
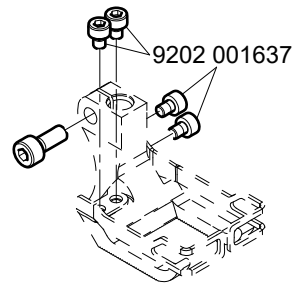
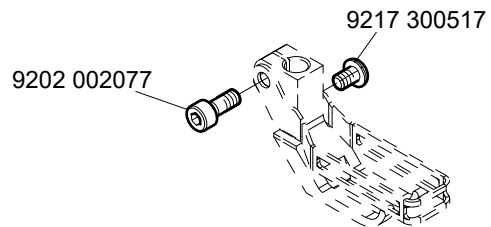
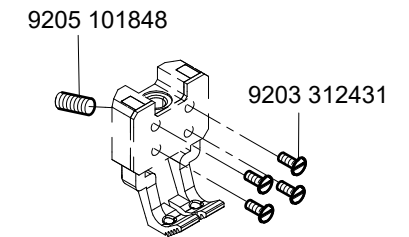
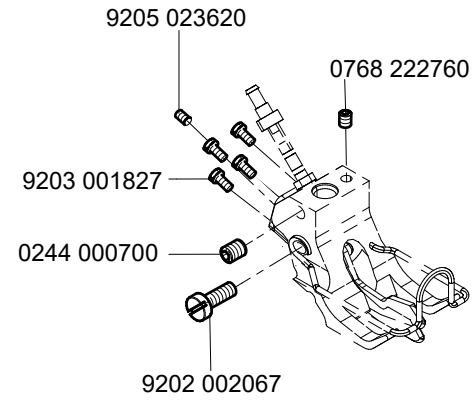
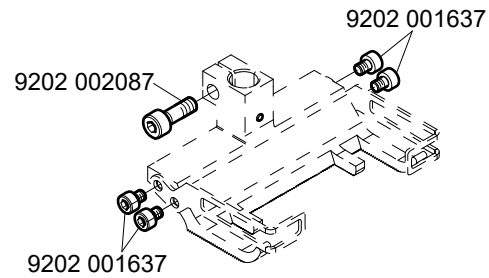
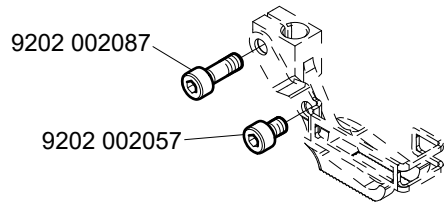
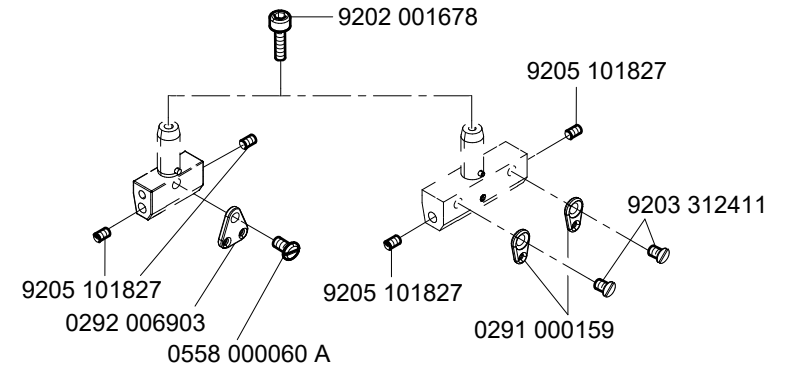
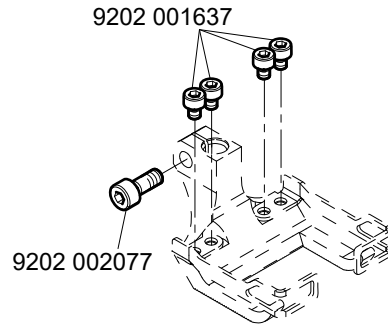
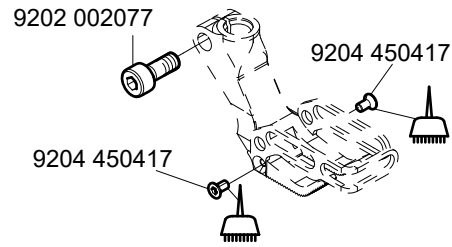
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0867 494284	31	0867 594193	45	0868 110030	24	9081 100203	34
0867 494314	23,24	0867 594203	44,45	0868 110060	24	9081 200253	34
0867 494324	23,24	0867 594210	44,45	0868 110080	24	9081 200303	34
0867 494350	33	0867 594220	45	0868 310080	4	9081 200500	43
0867 494360	53	0867 594230	45	0868 310090	4	9081 200810	42
0867 494380	50	0867 594240	44	0868 594040	30	9081 300003	43
0867 494384	50	0867 594250	45	0887 380010	25	9081 300050	43
0867 494390	48,49	0867 594263	45	0888 110630	40	9081 500000	34
0867 494400	50	0867 594270	44	0902 000423	27	9081 500010	34
0867 494410	50	0867 594290	44,45	0911 000478	41	9081 500051	43
0867 494430	50	0867 594304	33	0933 001544	25	9120 030120	55
0867 494440	50	0867 594324	41,42	0990 490105	37	9122 200161	26
0867 494564	30	0867 594334	40	0990 490106	37	9122 322200	5
0867 494600	50	0867 594363	51	0992 001020	25	9126 102520	26
0867 591354	46,48	0867 594374	44,45,50	0992 016580	9,10,11,12, 13,14,15	9126 102540	26
0867 591390	46,47,48,49	0867 594384	37			9126 105120	54
0867 592290	40	0867 594404	40	0992 023560	9,10,11,12, 13,14,15	9126 300201	26
0867 592300	40	0867 594414	47			9129 020180	44,45
0867 592344	40	0867 594424	43	0992 023577	9,10,11,12, 13,14,15	9129 020240	44,45
0867 592350	40	0867 594434	50			9130 220172	55
0867 592370	40	0867 594444	37,43	0993 904247	43	9130 220182	54
0867 592704	52	0867 594464	51	0995 340617	34	9130 220192	54
0867 593504	33	0867 594474	51	0998 881010	4	9130 221050	1
0867 594014	36	0867 594484	51	0998 881610	5	9130 221130	1
0867 594034	36	0867 594494	47,49	0999 220752	25	9130 221230	1
0867 594044	36	0867 594504	47,49	0999 240301	37	9150 010177	45
0867 594070	45	0867 594514	47	0999 240376	17,19,25	9190 100104	25
0867 594083	45	0867 594524	46,49	0999 240392	33,41	9190 100156	16,17,18,19
0867 594090	45	0867 594570	36	0999 240394	51	9190 100226	16,17,18,19
0867 594100	44,45	0867 594574	36	0999 240402	41	9190 120011	16,17,18,19,
0867 594110	45	0867 594604	43	1001 009243	40,43		45
0867 594120	44,45	0867 594614	48	4867 590014	44	9201 113277	43,54
0867 594130	44,45	0867 594634	46	4867 590024	45	9201 113697	32,39
0867 594134	45	0867 594644	50	7910 867700 EN	50	9202 001107	31
0867 594140	44	0867 594654	46	9040 000003	46,48,49	9202 001258	21
0867 594150	44	0867 594684	49	9041 100025	2,3	9202 001658	21
0867 594154	44	0867 594694	49	9041 100030	16,17,18,19	9202 001667	44,45
0867 594160	45	0867 594714	47	9041 100035	2,3,25	9202 001677	44,45
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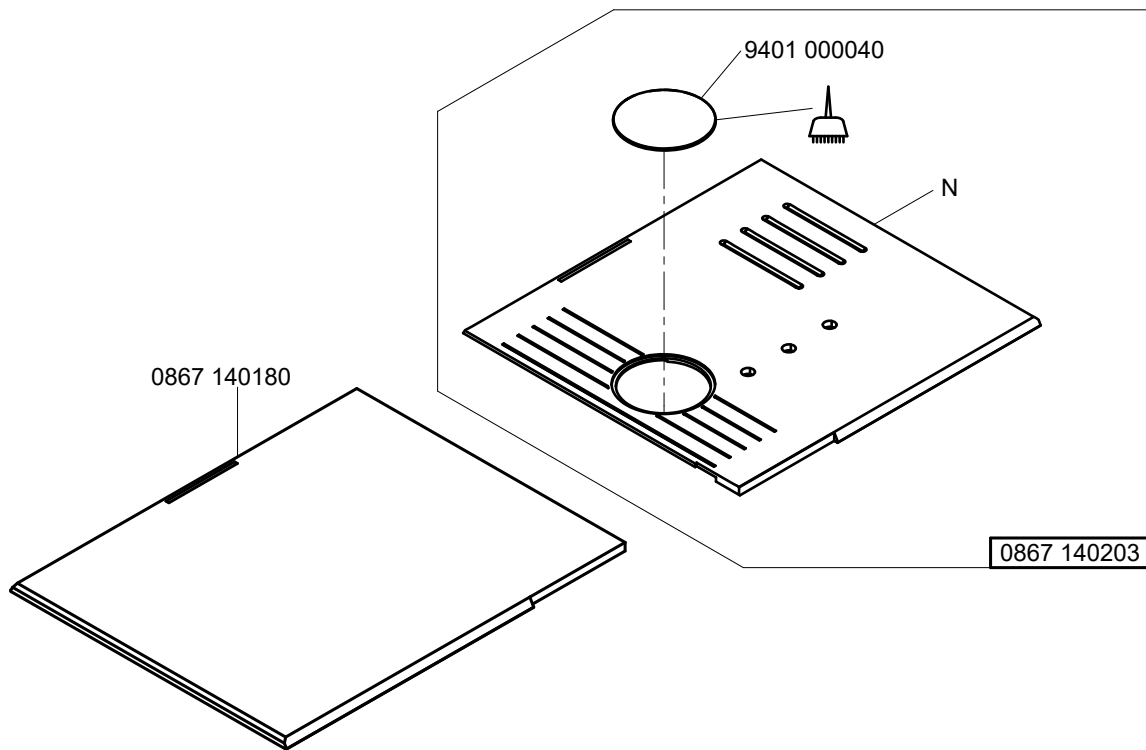
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9202 002053	27	9202 022497	20,21	9204 201977	58	9207 161237	34
9202 002057	4,5,22,25,	9202 042327	40	9204 211997	34	9207 170227	30,32,34,37,
	46,47,48,49	9202 100318	55	9204 301467	23,24		38,39,43,53,
9202 002067	16,17,18,19,	9202 100328	41	9204 311887	28,30		56
	25,30,33,35,	9202 100338	41,45	9204 311917	28,30	9207 170437	35,38,46,47,
	38,41,44,45,	9202 100535	20,27	9204 351607	38		48,49,50,52,
	50,56	9202 100747	45	9204 431647	29		53
9202 002068	4,5,6	9202 150797	55	9204 431657	40,41	9207 170847	31,34,35,58
9202 002077	8,20,33,35,	9203 002422	4,6,8,54,55	9204 451677	8	9207 171057	32,39,43
	36,37,41,45,	9203 003077	51	9205 024857	16,17,18,19	9207 171067	35
	46,47,48,49,	9203 003087	46,47	9205 101548	36	9210 023417	44
	50,52,54,55,	9203 003137	48,49	9205 101827	16,17,18,19,	9217 300117	23,24
	56	9203 003637	40		23,24,40	9217 300517	4,25,38
9202 002078	2,3,7,22	9203 100002	4,29,40	9205 101847	2,3,27,29,43	9217 301038	54
9202 002087	40,45	9203 211837	9,10,11,12,	9205 101867	17,19	9225 201240	24
9202 002097	20,21,22,44,		13,14,15	9205 101883	20,21,22	9225 201740	54
	45,50,52,54	9203 312412	3	9205 101893	29	9225 201750	2,3,23,24,40
9202 002098	4,6,8,20,21,	9203 312447	45	9205 101958	22	9225 201770	52
	22	9203 313047	16,17,51	9205 102148	16,17,18,19	9225 201790	23,24,40
9202 002107	31	9204 002363	27	9205 102158	29	9225 201810	50
9202 002108	5	9204 101657	4	9205 102168	54,55	9231 000367	22,23,24
9202 002118	5	9204 200747	29	9205 102447	40	9231 000377	44,45
9202 002147	54	9204 201037	50	9205 102450	16,18	9231 000397	40,54
9202 002387	44	9204 201067	43	9205 102467	4,5,6,7,8,16,	9231 110035	54
9202 002477	1	9204 201077	23,24,50		17,18,19,20,	9231 110057	23,24,25,28,
9202 002487	4,6,8,54	9204 201107	23,24		22,26,27,29,		34
9202 002497	44,45,50	9204 201647	29,30,37,40		44,45,54,55	9231 110127	4,22
9202 002507	54,55	9204 201657	2,3,30,35,	9205 102477	1,2,3,4,5,7,	9231 110137	32,39
9202 002877	37		43,54		8,9,10,11,	9234 000057	23,24
9202 002887	33,54,55	9204 201667	23,25,28,30,		12,13,14,15,	9234 000067	23,24,29,31,
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9202 002907	6,8		49,53	9205 102487	5,55	9301 101561	20,21,22
9202 002918	4	9204 201677	37,43	9205 102507	41	9301 101871	4
9202 002927	8,33	9204 201693	23,24,28,30,	9205 102513	45	9301 102203	26
9202 002937	31,52		44,45,50,54	9205 102538	4	9301 102541	40
9202 002947	1	9204 201697	34,43	9205 102558	4	9302 000100	25
9202 002967	31	9204 201717	24	9205 103087	16,17,18,19	9330 000067	4,21,23,24,
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		9354 400800	16,17,18,19			9820 110051	20,21,22
		9357 000050	8,20,21,22	9731 006004	33,35,41,46, 47,48,49,56	9822 510011	52
		9357 000060	29,35,54,56			9822 560000	53
		9357 000070	4,5,8,16,17, 18,19,35	9731 007031	2,3	9822 560021	52
9330 000089	17,19	9357 000080	7	9732 010033	41	9822 560041	52
9330 000097	20,21,53,54, 55	9357 000090	4,6	9740 200803	23,24	9825 190110	38
		9357 000120	4	9751 000021	33	9825 190113	38
9330 000107	4,52,54	9380 520100	31	9780 000108	33	9825 570004	38
9330 000127	32,39	9400 000090	27	9781 000010	33	9830 200711	38
9330 000177	34	9400 000168	40	9790 000220	36,51	9830 501010	36
9330 200110	16,17,18,19, 41	9400 000440	58	9790 030020	36	9830 501011	30
		9400 000460	44,45,50,54	9790 060101	41	9830 501014	46,47,48,49
9330 400017	30,46,47,48, 49	9401 000101	35,56	9790 060102	46,47,48,49	9830 501030	35,50,56
		9401 000194	34	9790 102002	54	9830 501033	50
9330 700097	27,28	9401 003300	34	9790 104001	33	9830 501035	44,45
9330 900097	29,35,56	9401 003590	58	9790 201000	36,41,47	9830 503014	54
9330 900107	35	9401 003620	58	9790 201001	56	9830 503031	29
9330 900117	31,32,39,43	9700 231014	54	9790 212600	33,41	9830 515083	58
9334 000030	4,5,35,56	9700 234002	41	9790 315002	36,51	9830 530001	30,58
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9334 001620	44,45	9710 061412	46,47,48,49	9792 001040	33	9835 901008	50
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9334 002130	8,31	9710 400070	54	9800 220001	34	9840 104209	38
9334 002638	4,35,56	9710 900401	33,41	9800 580033	54,55	9840 120001	38,41
9343 000060	24	9710 900410	33	9800 580057	23,24	9840 120003	34,35,37,38, 43,50,52,53,
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9352 000070	25	9712 867001	41	9800 580060	4,6,8	9840 120025	36,38,43
9352 000080	27	9712 867401	33	9800 580061	29	9840 120026	4,30,36,40, 41,52,53
9352 000100	54	9731 001035	25	9815 550004	30		
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9353 000087	16,17,18,19	9731 004014	41	9815 710221	38,40	9840 120028	17,19
9353 000140	16,17,18,19	9731 004024	41	9815 710223	44	9840 120029	25
9353 000350	27	9731 004034	41	9815 710232	45	9840 120030	34
9353 000420	27	9731 004044	41	9815 920024	43	9840 120032	55
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9840 121001	2,3,30,34, 43,51,52,53	9854 867011	25	9880 002010	50		
9840 121002	36,37,38,43, 46,47,48,49, 51	9854 867012	40	9880 867100	52		
9840 121009	30	9854 867013	29	9884 867103	53		
9840 123002	34,35,38,58	9854 867014	23,24	B1300297.00	33		
9840 123003	32,34,37,38, 39,41,43,50, 52,53	9854 867017	50	H867 V93298 001	40		
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9840 124001	30	9854 867020	31	MG43 000062	32,39		
9840 124002	30	9854 867021	37	MG53 002501	32		
9840 130007	25	9854 867022	50	MG53 002531	39		
9840 130008	25,27	9870 001046	38	MG53 007511	32,39		
9840 131012	37,43	9870 001075	58	MG53 007659	37,43		
9840 132015	52,53	9870 001301	38	MG53 007922	33		
9840 133012	38,52,53	9870 001302	35	MG55 000501	57		
9840 133013	52,53	9870 001303	38	MG55 000508	32		
9840 134012	37,38,43,52, 53	9870 001304	37,43	MG58 000602	39		
9840 303003	37,43	9870 009052	30,58	MG58 000603	39		
9840 503007	37,38,43	9874 867000	30	MG58 002523	39		
9840 934009	30	9874 867001	30	N800 005004	44,45		
9850 001083	53	9874 867002	46,47,48,49	N800 005655	37		
9850 001089	53	9874 867003	24,44,45,50	N800 075013	37		
9850 001309	30	9874 867007	50	N800 080001	37		
9850 001415	31	9874 867009	50	N800 080003	37		
9850 001419	58	9874 867011	30	N800 080004	37		
9850 001420	58	9874 867012	36	N800 080021	37		
9850 001432	55	9874 867013	30	N800 080022	37		
9850 001438	58	9874 867014	30	N800 867224	44,45		
9850 001504	46,47,48,49	9874 867016	29	NR00 060300	44,45		
9850 755001	36	9874 867019	42				
9854 867000 VES	30	9874 867020	50				
9854 867001 VES	30	9874 867022	50				
		9874 867023	36,46,47,48, 49,51				
		9874 867024	44,45				
		9874 867025	50				
		9874 867026	45				
		9874 867027	50				
		9874 867028	50				

Befestigungsteile für Nähmaschinen
Fastening parts for Sewing equipment





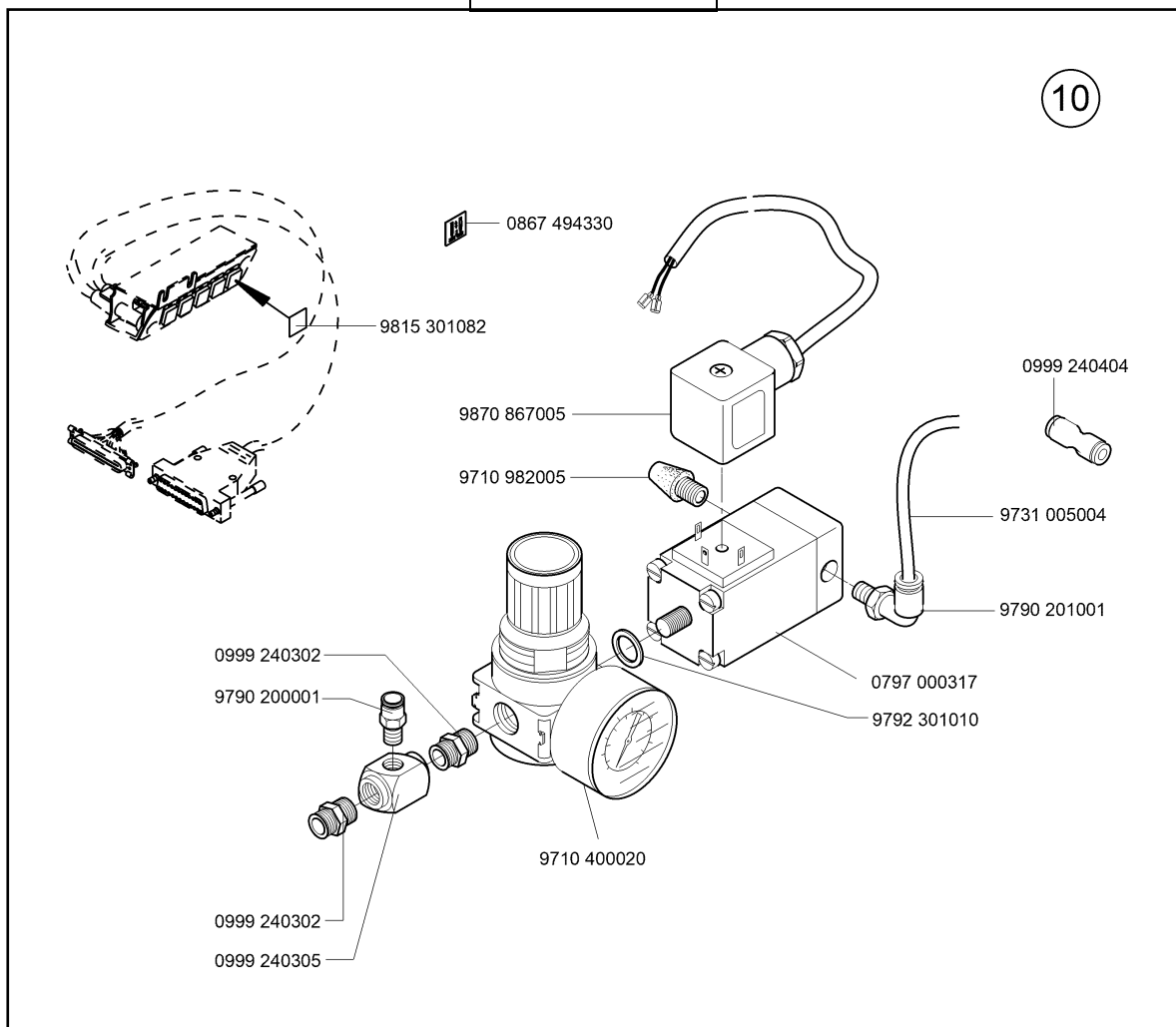
N - nicht als Einzelteil lieferbar
not available as separate part

Pneumatische Anschluss/Pneumatic connection

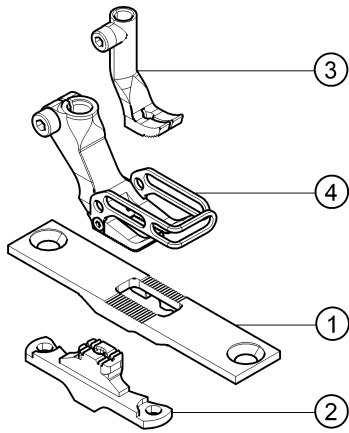
Die Näheinrichtungen: E24/6/9, E24/8/9, E24/10/9, E24/10/12, E24/12/12, E124/8/9, beinhalten auch die unten abgebildete Komponente.

The following sewing equipments: E24/6/9, E24/8/9, E24/10/9, E24/10/12, E24/12/12, E 124/8/9, include also the below reproduced component

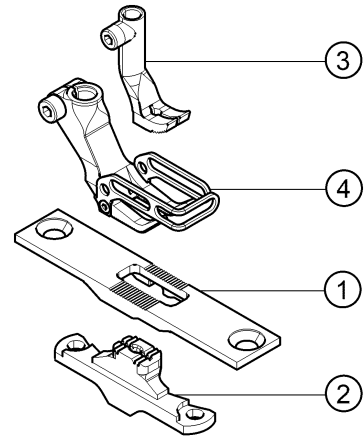
0867 590064



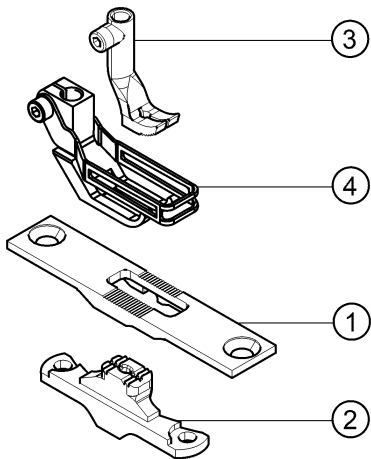
E1



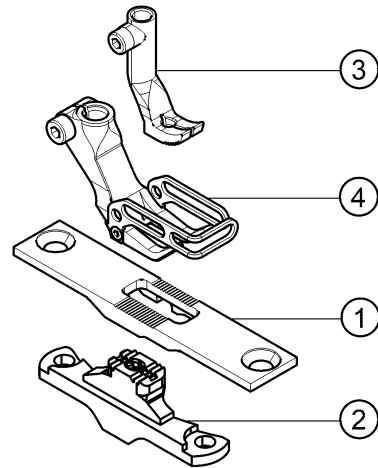
E2



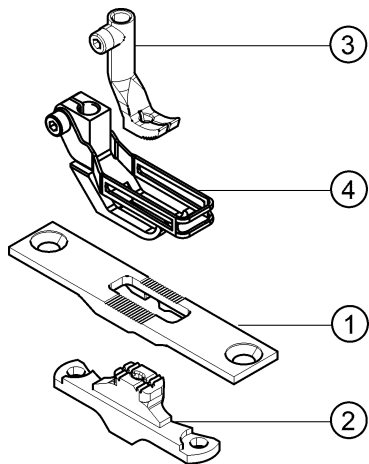
E3



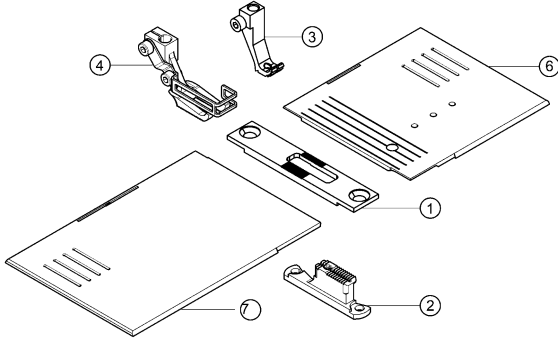
E5



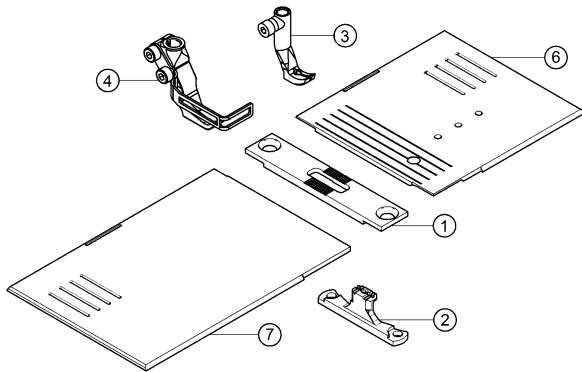
E6



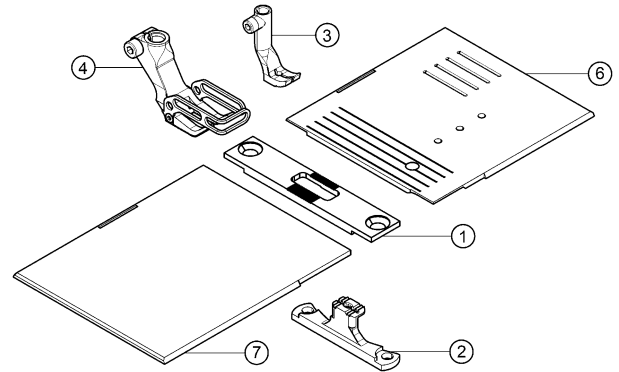
E101/7



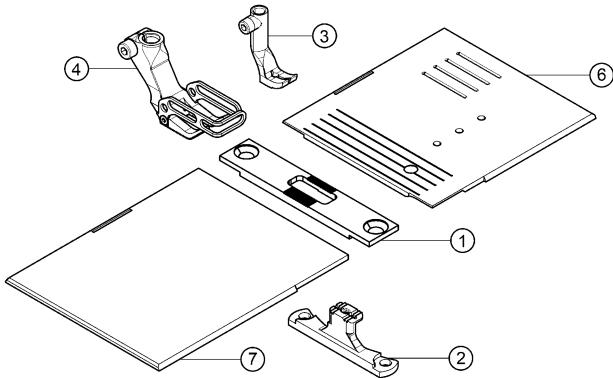
E104



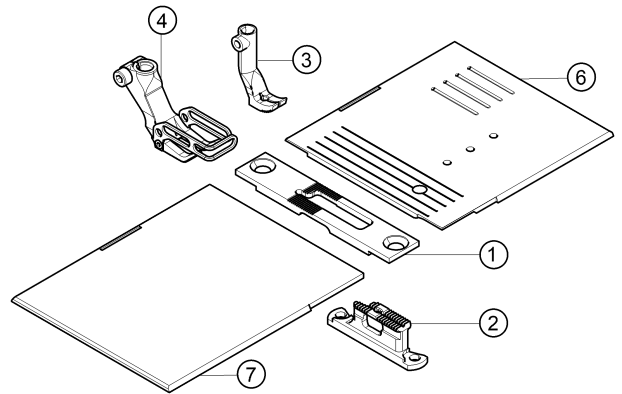
E111/0/6



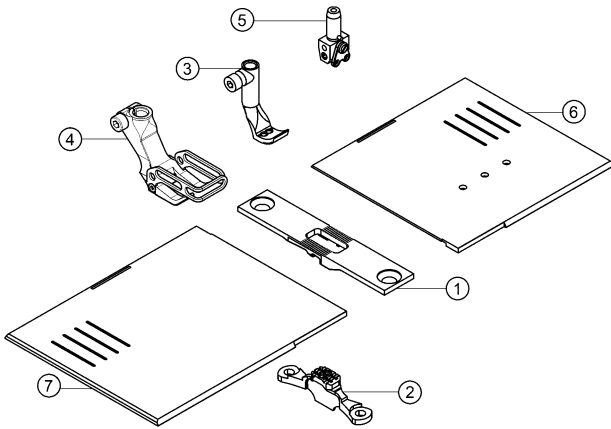
E112/0/9



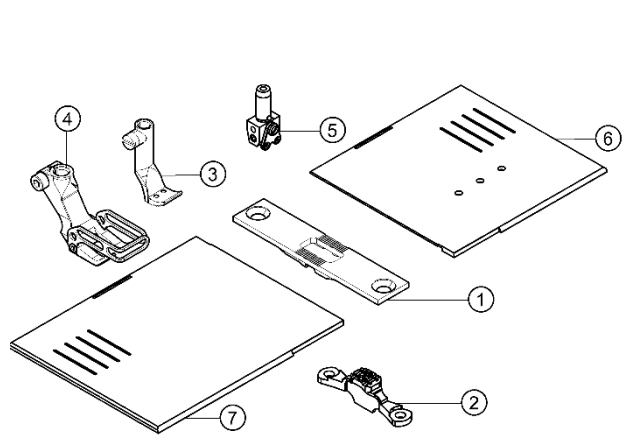
**E212/0/6
E212/0/9**



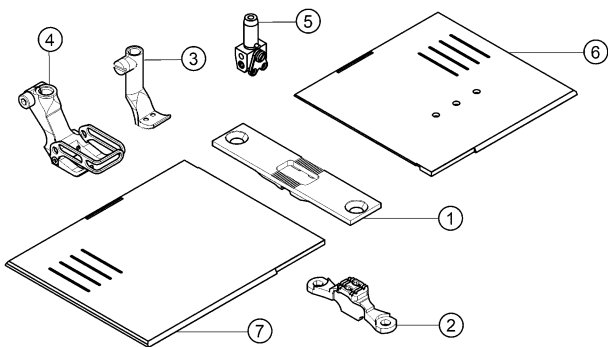
E21/3/6
E21/3,2/6



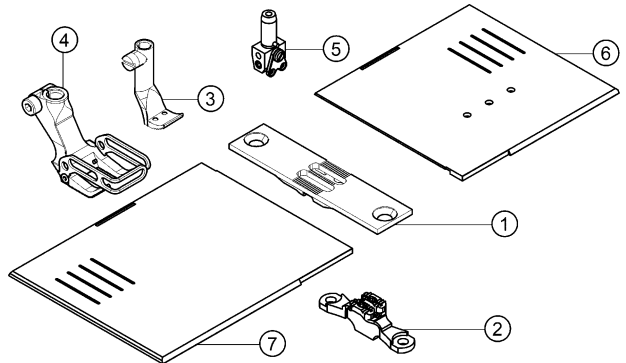
E21/4/6



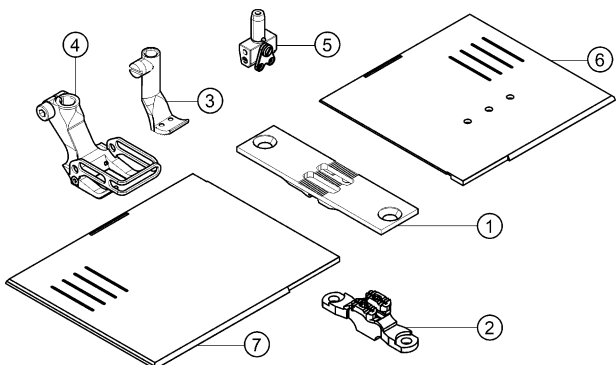
E21/5/6



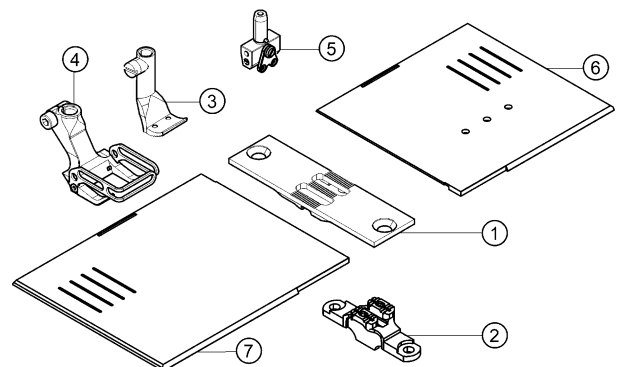
21/6/6



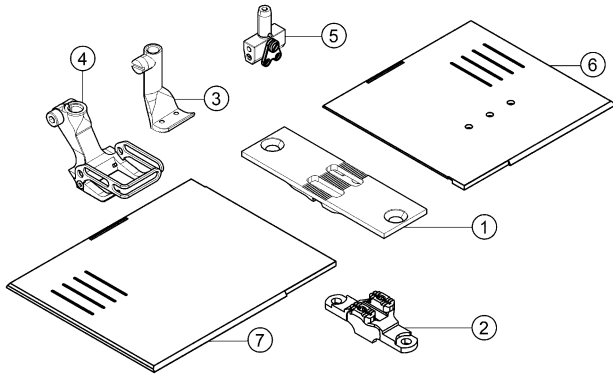
E21/8/6



E21/10/6



E21/12/6

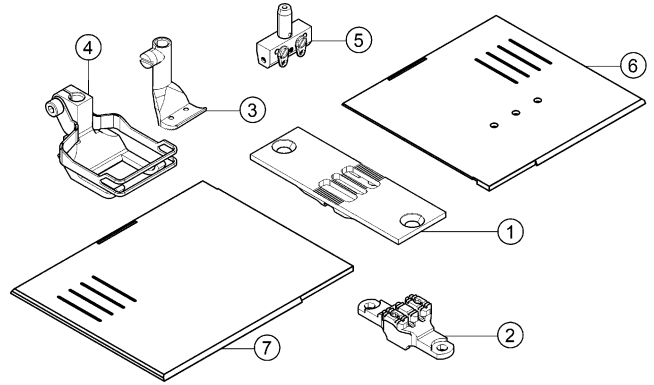


E21/14/6

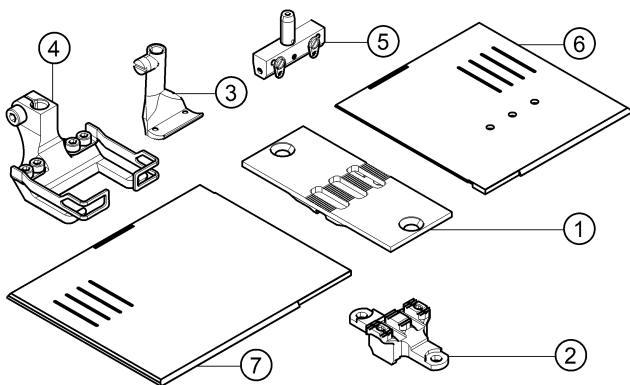
E21/16/6

E21/18/6

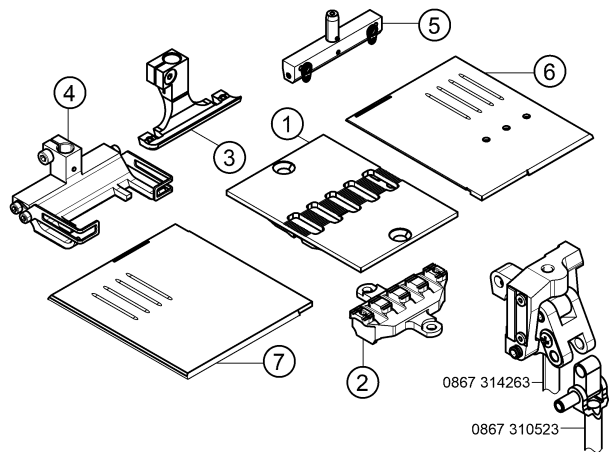
E21/20/6



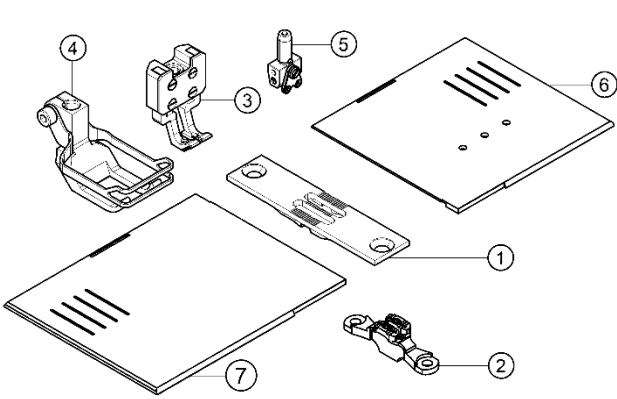
E21/22/6



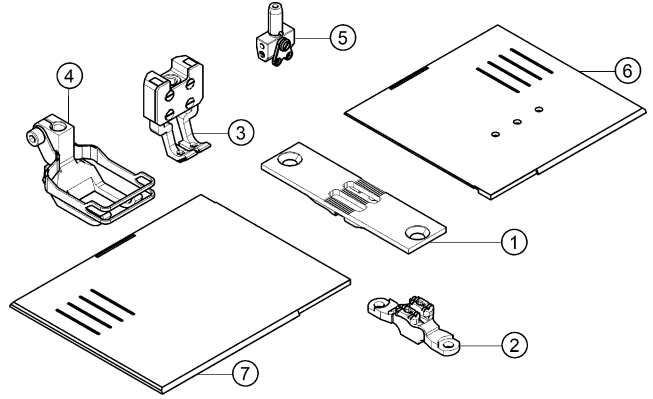
E21/50/6



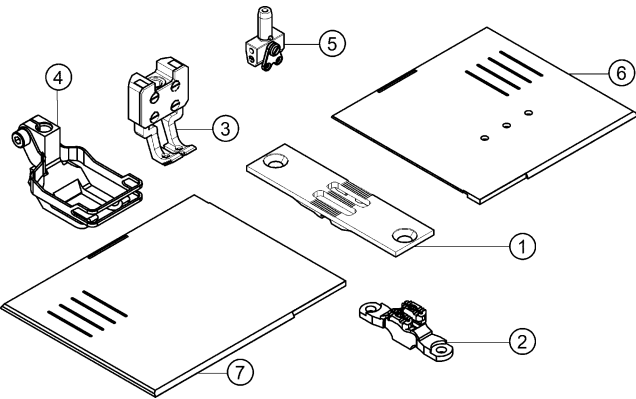
E22/6/9



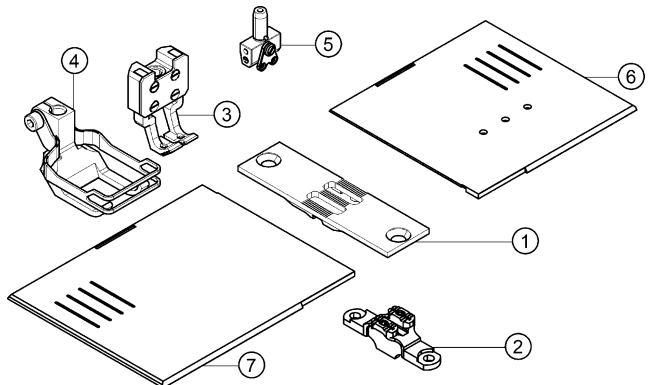
E22/8/6



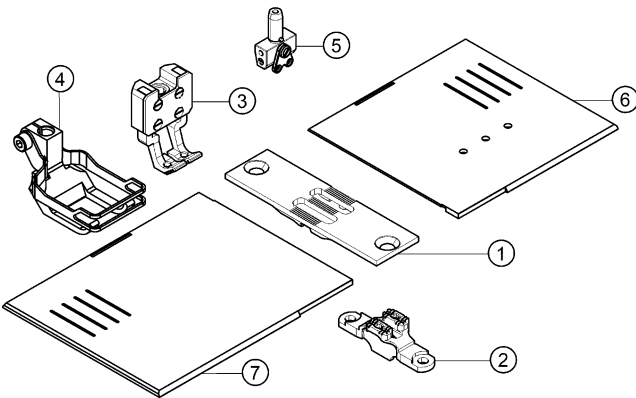
E22/8/9



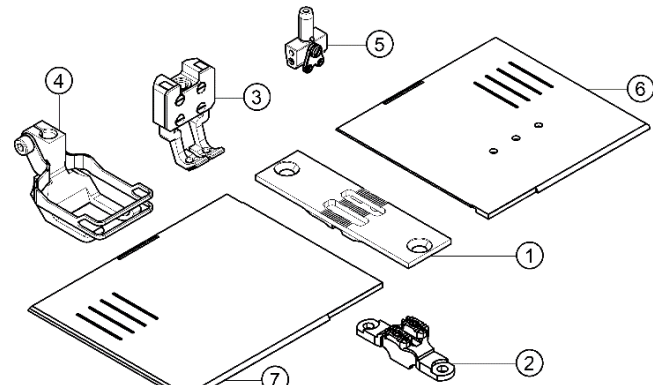
E22/10/6



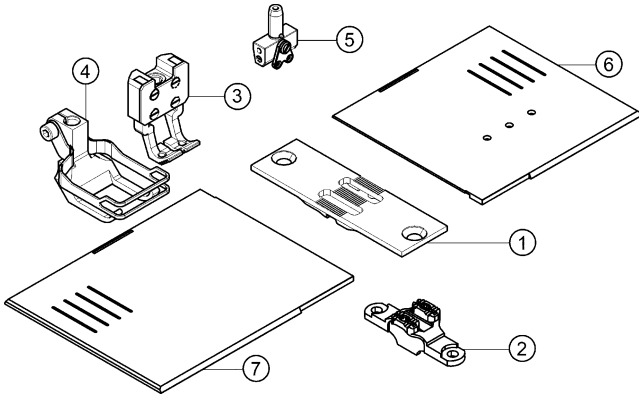
E22/10/9



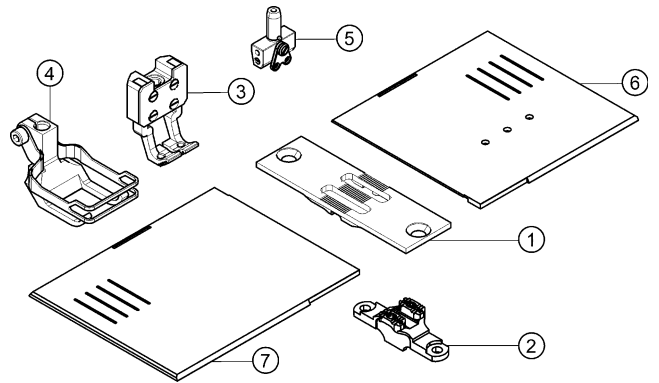
E22/10/12



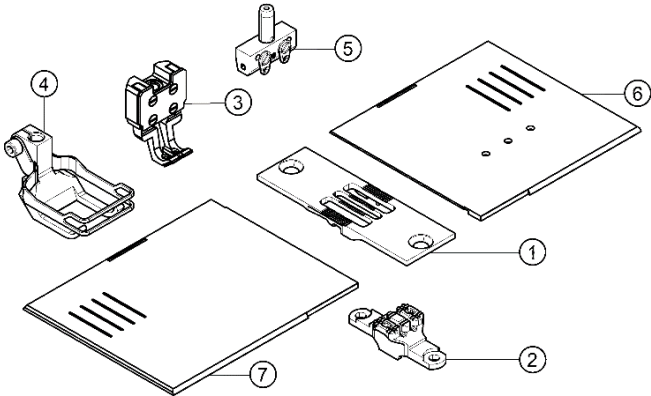
22/12/9



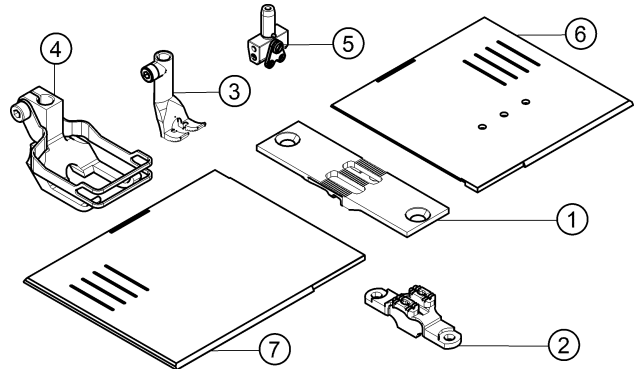
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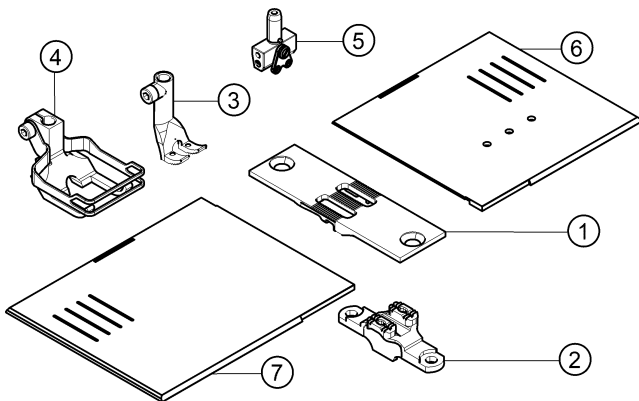
E22/14/12



E23/10/6

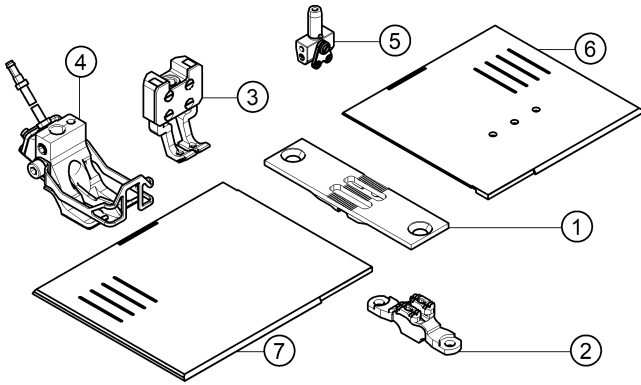


E23/12/6



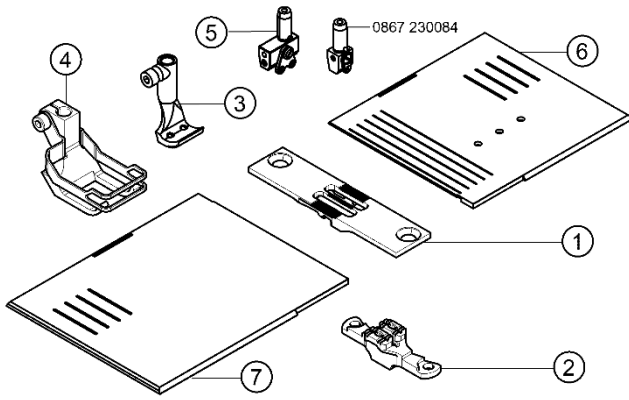
E24/6/9
E24/8/9
E24/10/9

E24/10/12
E24/12/12

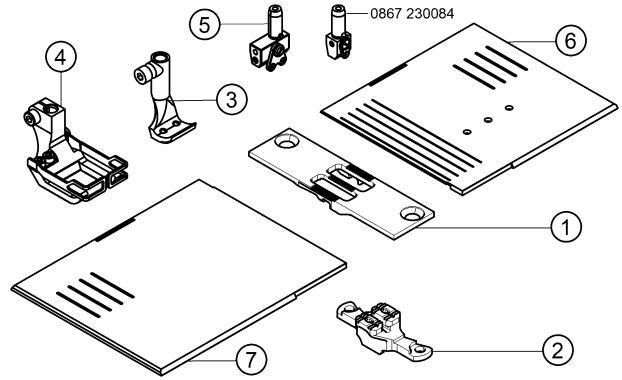


siehe/see position ⑩

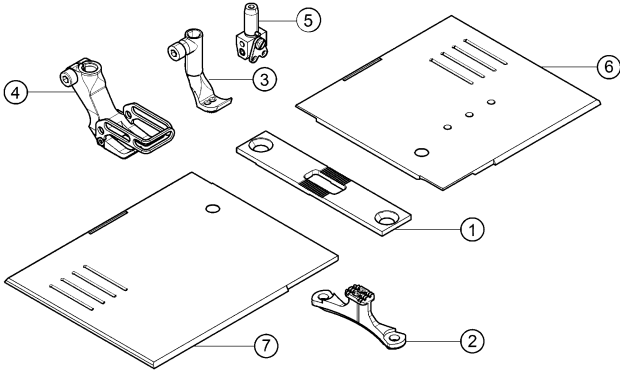
E51/6/9
E51/8/9



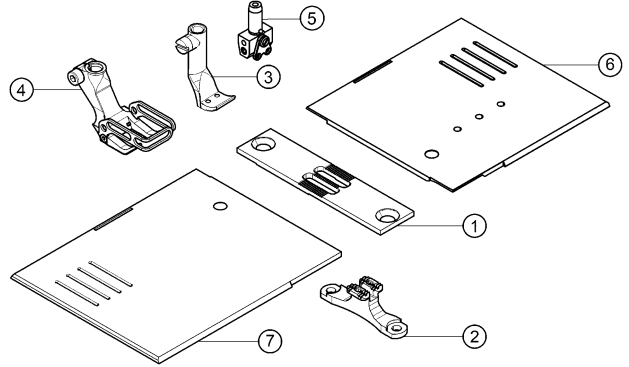
E51/10/9
E51/12/9
E51/14/9



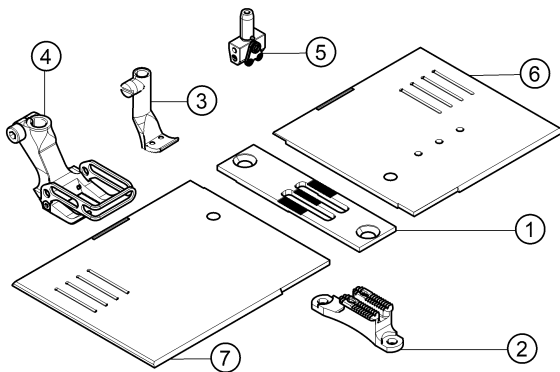
E121/3,2/6



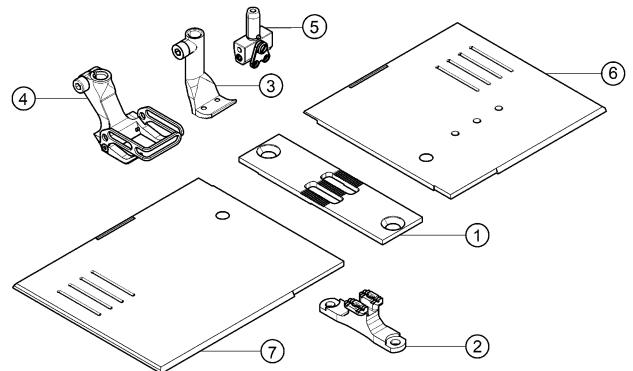
**E121/6/6
E121/8/6**



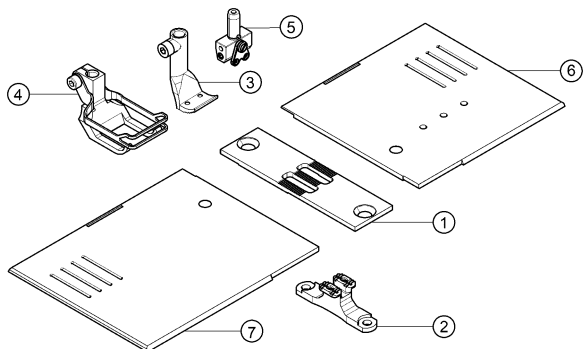
E121/8/7



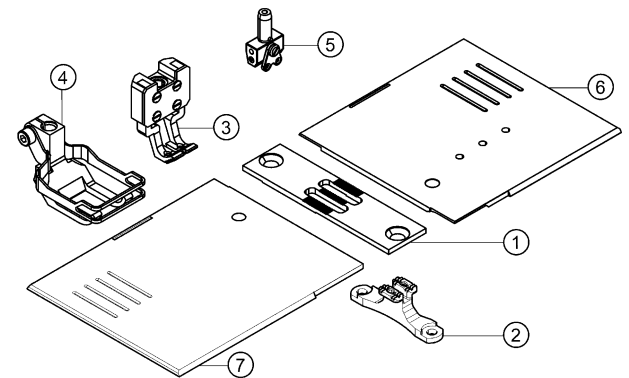
E121/10/6



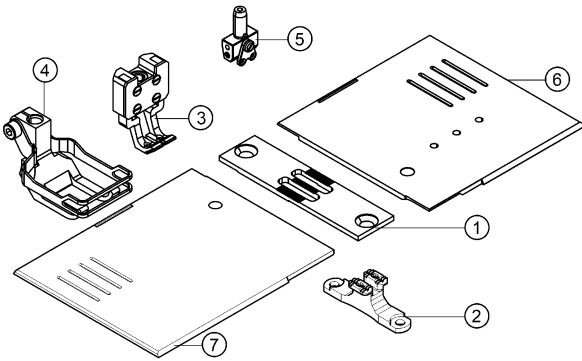
E121/12/6



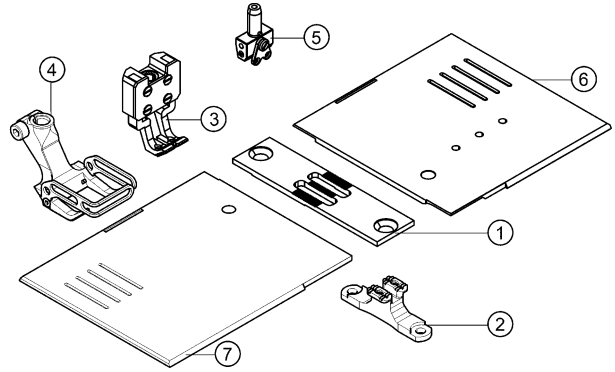
**E122/6/9
E122/8/9**



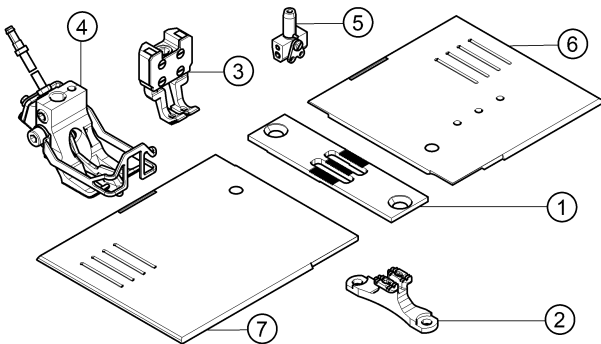
E122/10/9



E122/12/9



E124/8/9



siehe/see position ⑩

E-Nr. E-No.	Für Unterklasse/For Subclass	Abb. Nr Fig. No.	Verwendungszweck/Use	Material Nr. / Material No.	Stichplatte Throat plate			Transporteur Feed dog				Presserfuß Presser foot			Transp. Fuß Feeding foot					
					①			②				④			③					
					Stichplatte / Throat plate	Schieber, links / Slide, left	Schieber, rechts / Slide, right	Stichlochgröße / Stitch hole size mm	Sägeverzahnung / Serrated mm	Säge-schrägverzahnung / Serrated, oblique mm	Kreuzverzahnung / Cross toothed mm	Dachverzahnung / Roof-shaped mm	Drückerfuß / Presser foot	Unverzahnung / Non toothed	Hüpfertfuß, kreuzverz. / Skipping f., cross toothed	Ausgleichfuß / Compensating foot	Kreuzverzahnung / Cross toothed mm	Unverzahnung / Non toothed	Nadelhalter / Needle holder	Nadelsystem / -dicke / Needle system / -size
E1	-190922-01; -190929-01; -190942-01 Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut. Sewing equipment, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.			4867 E00106	0867 200010			2,2 x 3,2	0867 214020				0867 224034				0467 220013			134-35/130
E2	-190922-01; -190929-01; -190942-01 Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut. Sewing equipment, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.			4867 E00209	0867 200020			2,2 x 3,2	0867 214020				0867 224044				0467 220013			134-35/130
E3	-190922-01; -190929-01; -190942-01 Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 12 mm, für mittelschweres Nähgut. Sewing equipment, needle size Nm 110-140, stitch length max. 12 mm, for medium weight material.			4867 E00312	0867 200030			2,2 x 3,2	0867 214020				0867 224054				0467 220013			134-35/130
E5	-190922-01; -190929-01; -190942-01 Näheinrichtung, Nadelstärke Nm 140-180, Stichlänge max. 9 mm, für schweres Nähgut. Sewing equipment, needle size Nm 140-180, stitch length max. 9 mm, for heavy weight material.			4867 E00509	0867 200020			3,0 x 3,7	0867 214030				0867 224044				0768 220113			134-35/160
E6	-190922-01; -190929-01; -190942-01 Näheinrichtung, Nadelstärke Nm 140-180, Stichlänge max. 12 mm, für schweres Nähgut. Sewing equipment, needle size Nm 140-180, stitch length max. 12 mm, for heavy weight material.			4867 E00612	0867 200030			3,0 x 3,7	0867 214030				0867 224054				0768 220113			134-35/160

E-Nr. E-No.	Für Unterklasse/For Subclass	Abb. Nr Fig. No.	Verwendungszweck/Use	Material Nr. / Material No.	Stichplatte Throat plate			Transporteur Feed dog				Presserfuß Presser foot			Transp. Fuß Feeding foot				
					①	⑦	⑥	②	②	④	④	③	③	③					
E101/7	-190925-01; -190945-01 Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 7 mm, für mittelschweres Nähgut; mit Kurzfadenabschneider. Sewing equipment, needle size Nm 110-140, stitch length max. 7 mm, for medium weight material; with short thread trimmer.			4867 E10107	0867 204030	0867 142410	0867 144233	2,2 x 3,2	0867 214330			0867 220774				0867 220783			134-35/130
E104	-190925-01; -190945-01 Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut; mit Kurzfadenabschneider. Sewing equipment, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material; with short thread trimmer			4867 E10409	0867 204080	0867 142410	0867 144233	2,2 x 3,2	0867 214320			0867 224964				0867 220333			134-35/130
E111/0/6	-190925-01; -190945-01 Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut; mit Kurzfadenabschneider. Sewing equipment, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material; with short thread trimmer			4867 E11106	0867 204090	0867 140180	0867 144233	2,2 x 3,2	0867 214260			0867 224034				0467 220013			134-35/130
E112/0/9	-190925-01; -190945-01 Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut; mit Kurzfadenabschneider. Sewing equipment, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material; with short thread trimmer			4867 E11209	0867 204020	0867 140180	0867 144233	2,2 x 3,2	0867 214260			0867 224044				0467 220013			134-35/130

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E-Nr. E-No.	Für Unterklasse/For Subclass	Abb. Nr Fig. No.	Verwendungszweck/Use	Material Nr. / Material No.	Stichplatte Throat plate			Transporteur Feed dog ②				Presserfuß Presser foot ④			Transp. Fuß Feeding foot ③					
					①	⑦	⑥													
E212/0/6	-190925-01; -190945-01 Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut; mit Kurzfadenabschneider und Bausatz NSB. Sewing equipment, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material; with short thread trimmer and NSB kit.			4867 E21206	0867 204100	0867 144400	0867 144233	2,2 x 3,2	0867 214010				0867 224034				0467 220013			134-35/130
E212/0/9	-190925-01; -190945-01 Näheinrichtung, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut; mit Kurzfadenabschneider und Bausatz NSB. Sewing equipment, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material; with short thread trimmer and NSB kit.			4867 E21209	0867 204010	0867 144400	0867 144233	2,2 x 3,2	0867 214010				0867 224044				0467 220013			134-35/130

E-Nr. E-No.	Für Unterklasse/For Subclass	Abb. Nr Fig. No.	Verwendungszweck/Use	Material Nr. / Material No.	Stichplatte			Transporteur				Presserfuß			Transp. Fuß				
					Throat plate			Feed dog				Presser foot			Feeding foot				
					①	⑦	⑥	②	④	③	⑤								
E21/3/6	-290922-01; -290942-01 Näheinrichtung, Nadelabstand 3 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut. Sewing equipment, needle gauge 3 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.			4867 E02106 3	0867 200330	0867 140010	0867 140040	2,2 x 3,2	0867 214040			0867 224174				0868 222163	3	0867 230104	134-35/130
E21/3,2/6	-290922-01; -290942-01 Näheinrichtung, Nadelabstand 3,2 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut. Sewing equipment, needle gauge 3,2 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.			4867 E02106 3 2	0867 200330	0867 140010	0867 140040	2,2 x 3,2	0867 214040			0867 224174				0868 222163	3,2	0867 230104	134-35/130
E21/4/6	-290922-01; -290942-01 Näheinrichtung, Nadelabstand 4 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut. Sewing equipment, needle gauge 4 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.			4867 E02106 4	0867 200200	0867 140010	0867 140040	2,2 x 3,2	0867 214050			0867 224184				0067 222323	4	0867 230114	134-35/130
E21/5/6	-290922-01; -290942-01 Näheinrichtung, Nadelabstand 5 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut. Sewing equipment, needle gauge 5 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.			4867 E02106 5	0867 200210	0867 140010	0867 140040	2,2 x 3,2	0867 214060			0867 224094				0067 222333	5	0867 230124	134-35/130
E21/6/6	-290922-01; -290942-01 Näheinrichtung, Nadelabstand 6 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut. Sewing equipment, needle gauge 6 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.			4867 E02106 6	0867 200220	0867 140010	0867 140040	2,2 x 3,2	0867 214070			0867 224104				0067 222343	6	0867 230134	134-35/130

E-Nr. E-No.	Für Unterklasse/For Subclass	Abb. Nr Fig. No.	Verwendungszweck/Use	Material Nr. / Material No.	Stichplatte		Transporteur		Feed		Presserfuß		Transp. Fuß		⑤	Nadelhalter / Needle holder	Nadelsystem / -dicke / Needle system / -size	
					Throat plate		dog		②		Presser foot④		Feeding foot ③					
					①	⑦	⑥											
E21/8/6	-290922-01; -290942-01 Näheinrichtung, Nadelabstand 8 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut. Sewing equipment, needle gauge 8 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.			4867 E02106 8	0867 200230	0867 140050	0867 140060	2,2 x 3,2	0867 214080			0867 224194			0067 222353	8	0867 230144	134-35/130
E21/10/6	-290922-01; -290942-01 Näheinrichtung, Nadelabstand 10 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut. Sewing equipment, needle gauge 10 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.			4867 E02106 10	0867 200240	0867 140050	0867 140060	2,2 x 3,2	0867 214090			0867 224204			0067 222383	10	0867 230154	134-35/130
E21/12/6	-2909220-01; -290942-01 Näheinrichtung, Nadelabstand 12 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut. Sewing equipment, needle gauge 12 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.			4867 E02106 12	0867 200250	0867 140070	0867 140080	2,2 x 3,2	0867 214100			0867 224214			0067 222393	12	0867 230164	134-35/130
E21/14/6	-290922-01; -290942-01 Näheinrichtung, Nadelabstand 14 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut. Sewing equipment, needle gauge 14 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.			4867 E02106 14	0867 200260	0867 140070	0867 140080	2,2 x 3,2	0867 214110			0867 224224			0067 222413	14	0867 230174	134-35/130
E21/16/6	-290922-01; -290942-01 Näheinrichtung, Nadelabstand 16 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut. Sewing equipment, needle gauge 16 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.			4867 E02106 16	0867 200270	0867 140090	0867 140100	2,2 x 3,2	0867 214120			0867 224234			0067 222423	16	0867 230184	134-35/130
E21/18/6	-290922-01; -290942-01 Näheinrichtung, Nadelabstand 18 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut. Sewing equipment, needle gauge 18 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.			4867 E02106 18	0867 200280	0867 140090	0867 140100	2,2 x 3,2	0867 214130			0867 224244			0067 222433	18	0867 230194	134-35/130

E-Nr. E-No.	Für Unterklasse/For Subclass	Abb. Nr Fig. No.	Verwendungszweck/Use	Material Nr. / Material No.	Stichplatte Throat plate			Transporteur Feed dog ②				Presserfuß Presser foot ④			Transp. Fuß Feeding foot ③					
					①	⑦	⑥													
					Stichplatte / Throat plate	Schieber, links / Slide, left	Schieber, rechts / Slide, right	Stichlochgröße / Stitch hole size mm	Sägeverzahnung / Serrated mm	Säge-schrägverzahnung / Serrated, oblique mm	Kreuzverzahnung / Cross toothed mm	Dachverzahnung / Roof-shaped mm	Drückerfuß / Presser foot	Unverzahnung / Non toothed	Hüpfertfuß, kreuzverz. / Skipping f., cross toothed	Ausgleichfuß / Compensating foot	Kreuzverzahnung / Cross toothed mm	Unverzahnung / Non toothed	Nadelabstand / Needle distance	Nadelhalter / Needle holder
E21/20/6	-290922-01; -290942-01 Näheinrichtung, Nadelabstand 20 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut. Sewing equipment, needle gauge 20 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.			4867 E02106 20	0867 200290	0867 140110	0867 140120	2,2 x 3,2	0867 214140				0867 224254				0067 222443	20	0867 230204	134-35/130
E21/22/6	-290922-01; -290942-01 Näheinrichtung, Nadelabstand 22 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut. Sewing equipment, needle gauge 22 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.			4867 E02106 22	0867 200300	0867 140110	0867 140120	2,2 x 3,2	0867 214150				0867 224374				0067 222773	22	0867 230214	134-35/130
E21/50/6	-290922-01; -290942-01 Näheinrichtung, Nadelabstand 50 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut. Sewing equipment, needle gauge 50 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.			4867 E02106 50	0867 200310	0867 140130	0867 140140	2,2 x 3,2	0867 214160				0867 225004				0867 220413	50	0867 230304	134-35/130
E22/6/9	-290922-01; -290942-01 Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 6 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut. Sewing equipment for topstitching of closing seams, needle gauge 6 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.			4867 E02209 6	0867 200400	0867 140010	0867 140040	2,2 x 3,2	0867 214070				0867 224114		0768 222264			6	0867 230134	134-35/130
E22/8/6	-290922-01; -290942-01 Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 8 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut. Sewing equipment for topstitching of closing seams, needle gauge 8 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.			4867 E02206 8	0867 200230	0867 140050	0867 140060	2,2 x 3,2	0867 214080				0867 224264		0768 222274			8	0867 230144	134-35/130

E-Nr. E-No.	Für Unterklasse/For Subclass	Abb. Nr Fig. No.	Verwendungszweck/Use	Material Nr. / Material No.	Stichplatte Throat plate			Transporteur Feed dog ②				Presserfuß Presser foot ④			Transp. Fuß Feeding foot ③						
					①	⑦	⑥														
					Stichplatte / Throat plate	Schieber, links / Slide, left	Schieber, rechts / Slide, right	Stichlochgröße / Stitch hole size mm	Sägeverzahnung / Serrated mm	Säge-schrägverzahnung / Serrated, oblique mm	Kreuzverzahnung / Cross toothed mm	Dachverzahnung / Roof-shaped mm	Drückerfuß / Presser foot	Unverzahnung / Non toothed	Hüpfersfuß, kreuzverz. / Skipping f., cross toothed	Ausgleichfuß / Compensating foot	Kreuzverzahnung / Cross toothed mm	Unverzahnung / Non toothed	Nadelabstand / Needle distance	Nadelhalter / Needle holder	Nadelsystem / -dicke / Needle system / -size
E22/8/9	-290922-01; -290942-01 Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 8 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut. Sewing equipment for topstitching of closing seams, needle gauge 8 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.			4867 E02209 8	0867 200410	0867 140050	0867 140060	2,2 x 3,2	0867 214080				0867 224264			0768 222274			8	0867 230144	134-35/130
E22/10/6	-290922-01; -290942-01 Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 10 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut. Sewing equipment for topstitching of closing seams, needle gauge 10 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.			4867 E02206 10	0867 200240	0867 140050	0867 140060	2,2 x 3,2	0867 214090				0867 224274			0768 222284			10	0867 230154	134-35/130
E22/10/9	-290922-01; -290942-01 Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 10 mm, Nadelstärke Nm 140-180, Stichlänge max. 9 mm, für schweres Nähgut. Sewing equipment for topstitching of closing seams, needle gauge 10 mm, needle size Nm 140-180, stitch length max. 9 mm, for heavy weight material.			4867 E02209 10	0867 200420	0867 140050	0867 140060	2,8 x 3,7	0867 214180				0867 224274			0768 222404			10	0867 230154	134-35/160
E22/10/12	-290922-01; -290942-01 Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 10 mm, Nadelstärke Nm 140-180, Stichlänge max. 12 mm, für schweres Nähgut. Sewing equipment for topstitching of closing seams, needle gauge 10 mm, needle size Nm 140-180, stitch length max. 12 mm, for heavy weight material.			4867 E02212 10	0867 200450	0867 140050	0867 140060	2,8 x 3,7	0867 214180				0867 224274			0768 222404			10	0867 230154	134-35/160
E22/12/9	-290922-01; -290942-01 Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 12 mm, Nadelstärke Nm 140-180, Stichlänge max. 9 mm, für schweres Nähgut. Sewing equipment for topstitching of closing seams, needle gauge 12 mm, needle size Nm 140-180, stitch length max. 9 mm, for heavy weight material.			4867 E02209 12	0867 200430	0867 140070	0867 140080	2,8 x 3,7	0867 214190				0867 224284			0768 222434			12	0867 230164	134-35/160

E-Nr. E-No.	Für Unterklasse/For Subclass	Abb. Nr Fig. No.	Verwendungszweck/Use	Material Nr. / Material No.	Stichplatte Throat plate			Transporteur Feed dog ②				Presserfuß Presser foot ④			Transp. Fuß Feeding foot ③				
					①	⑦	⑥												
					Stichplatte / Throat plate	Schieber, links / Slide, left	Schieber, rechts / Slide, right	Stichlochgröße / Stitch hole size mm	Sägeverzahnung / Serrated mm	Säge-schrägverzahnung / Serrated, oblique mm	Kreuzverzahnung / Cross toothed mm	Dachverzahnung / Roof-shaped mm	Drückerfuß / Presser foot	Unverzahnung / Non toothed	Hüpfersfuß, kreuzverz. / Skipping f., cross toothed	Ausgleichfuß / Compensating foot	Kreuzverzahnung / Cross toothed mm	Unverzahnung / Non toothed	Nadelabstand / Needle distance
E22/12/12	-290922-01; -290942-01 Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 12 mm, Nadelstärke Nm 140-180, Stichlänge max. 12 mm, für schweres Nähgut. Sewing equipment for topstitching of closing seams, needle gauge 12 mm, needle size Nm 140-180, stitch length max. 12 mm, for heavy weight material.			4867 E02212 12	0867 200460	0867 140070	0867 140080	2,8 x 3,7	0867 214190			0867 224284			0768 222434		12	0867 230164	134-35/160
E22/14/12	-290922-01; -290942-01 Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 14 mm, Nadelstärke Nm 140-180, Stichlänge max. 12 mm, für schweres Nähgut. Sewing equipment for topstitching of closing seams, needle gauge 14 mm, needle size Nm 140-180, stitch length max. 12 mm, for heavy weight material.			4867 E02212 14	0867 200470	0867 140070	0867 140080	2,8 x 3,7	0867 214200			0867 224294			0768 222464		14	0867 230174	134-35/160
E23/10/6	-290922-01; -290942-01 Näheinrichtung zum Einnähen von Reißverschlüssen, Nadelabstand 10 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut. Sewing equipment for inserting zippers, needle gauge 10 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.			4867 E02306 10	0867 200240	0867 140050	0867 140060	2,2 x 3,2	0867 214090			0867 224574				0067 224103	10	0867 230154	134-35/130
E23/12/6	-290922-01; -290942-01 Näheinrichtung zum Einnähen von Reißverschlüssen, Nadelabstand 12 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut. Sewing equipment for inserting zippers, needle gauge 12 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material.			4867 E02306 12	0867 200250	0867 140070	0867 140080	2,2 x 3,2	0867 214100			0867 224584			0067 223223	12		0867 230164	134-35/130
E24/6/9	-290922-01; -290942-01 Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 6 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut. Sewing equipment for topstitching of closing seams, needle gauge 6 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.			4867 E02409 6	0867 200400	0867 140010	0867 140040	2,2 x 3,2	0867 214070			0867 224154			0768 222264		6	0867 230134	134-35/130

E-Nr. E-No.	Für Unterklasse/For Subclass	Abb. Nr Fig. No.	Verwendungszweck/Use	Material Nr. / Material No.	Stichplatte		Transporteur				Presserfuß			Transp. Fuß						
					Throat plate		Feed dog				Presser foot			Feeding foot						
					①	⑦	⑥	②	④	③	⑤									
E24/8/9	-290922-01; -290942-01 Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 8 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut. Sewing equipment for topstitching of closing seams, needle gauge 8 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.			4867 E02409 8	0867 200410	0867 140050	0867 140060	2,2 x 3,2	0867 214080			0867 224934			0768 222274			8	0867 230144	134-35/130
E24/10/9	-290922-01; -290942-01 Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 10 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut. Sewing equipment for topstitching of closing seams, needle gauge 10 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.			4867 E02409 10	0867 200420	0867 140050	0867 140060	2,2 x 3,2	0867 214090			0867 224944			0768 222284			10	0867 230154	134-35/130
E24/10/12	-290922-01; -290942-01 Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 10 mm, Nadelstärke Nm 140-180, Stichlänge max. 12 mm, für schweres Nähgut. Sewing equipment for topstitching of closing seams, needle gauge 10 mm, needle size Nm 140-180, stitch length max. 12 mm, for heavy weight material.			4867 E02412 10	0867 200450	0867 140050	0867 140060	2,8 x 3,7	0867 214180			0867 224904			0768 222404			10	0867 230154	134-35/160
E24/12/12	-290922-01; -290942-01 Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 12 mm, Nadelstärke Nm 140-180, Stichlänge max. 12 mm, für schweres Nähgut. Sewing equipment for topstitching of closing seams, needle gauge 12 mm, needle size Nm 140-180, stitch length max. 12 mm, for heavy weight material.			4867 E02412 12	0867 200460	0867 140070	0867 140080	2,8 x 3,7	0867 214190			0867 224914			0768 222434			12	0867 230164	134-35/160

E-Nr. E-No.	Für Unterklasse/For Subclass	Abb. Nr Fig. No.	Verwendungszweck/Use	Material Nr. / Material No.	Stichplatte Throat plate			Transporteur Feed dog ②				Presserfuß Presser foot ④			Transp. Fuß Feeding foot ③				
					①	⑦	⑥												
					Schieber, links / Slide, left	Schieber, rechts / Slide, right	Stichlochgröße / Stitch hole size mm	Sägeverzahnung / Serrated mm	Säge-schrägverzahnung / Serrated, oblique mm	Kreuzverzahnung / Cross toothed mm	Dachverzahnung / Roof-shaped mm	Drückerfuß / Presser foot	Unverzahnung / Non toothed	Hüpfersfuß, kreuzverz. / Skipping f., cross toothed	Ausgleichfuß / Compensating foot	Kreuzverzahnung / Cross toothed mm	Unverzahnung / Non toothed	Nadelabstand / Needle distance	Nadelhalter / Needle holder
E51/6/9	-290922-01; -290942-01 Näheinrichtung asymmetrisch für allgemeine Näharbeiten. Die rechte Nadel befindet sich auf der Mitte der Nadelstange, um die Maschine auch als Einnadelmaschine einsetzen zu können. Nadelabstand 6 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut. Sewing equipment asymmetric for general sewing operations. The right needle is located on the needle bar center so that the machine could be also used as a single needle one. Needle gauge 6 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.			4867 E05109 6	0867 V91678	0867 140070	0867 140020	2,2 x 3,2	0867 214360			0867 224434				0467 V90521	6	0467 V90524	134-35/130
E51/8/9	-290922-01; -290942-01 Näheinrichtung asymmetrisch für allgemeine Näharbeiten. Die rechte Nadel befindet sich auf der Mitte der Nadelstange, um die Maschine auch als Einnadelmaschine einsetzen zu können. Nadelabstand 8 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut. Sewing equipment asymmetric for general sewing operations. The right needle is located on the needle bar center so that the machine could be also used as a single needle one. Needle gauge 8 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.			4867 E05109 8	0867 200500	0867 140090	0867 140020	2,2 x 3,2	0867 214210			0867 224384				0867 220043	8	0867 230014	134-35/130
E51/10/9	-290922-01; -290942-01 Näheinrichtung asymmetrisch für allgemeine Näharbeiten. Die rechte Nadel befindet sich auf der Mitte der Nadelstange, um die Maschine auch als Einnadelmaschine einsetzen zu können. Nadelabstand 10 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut. Sewing equipment asymmetric for general sewing operations. The right needle is located on the needle bar center so that the machine could be also used as a single needle one. Needle gauge 10 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.			4867 E05109 10	0867 200510	0867 140110	0867 140020	2,2 x 3,2	0867 214220			0867 224394				0467 222113	10	0867 230024	134-35/130

E-Nr. E-No.	Für Unterklasse/For Subclass	Abb. Nr Fig. No.	Verwendungszweck/Use	Material Nr. / Material No.	Stichplatte Throat plate			Transporteur Feed dog ②				Presserfuß Presser foot ④			Transp. Fuß Feeding foot ③			
					①	⑦	⑥											
					Stichplatte / Throat plate	Schieber, links / Slide, left	Schieber, rechts / Slide, right	Stichlochgröße / Stitch hole size mm	Sägeverzahnung / Serrated mm	Säge-schrägverzahnung / Serrated, oblique mm	Kreuzverzahnung / Cross toothed mm	Dachverzahnung / Roof-shaped mm	Drückerfuß / Presser foot	Unverzahnung / Non toothed	Hüpfersfuß, kreuzverz. / Skipping f., cross toothed	Ausgleichfuß / Compensating foot	Kreuzverzahnung / Cross toothed mm	Unverzahnung / Non toothed
E51/12/9	-290922-01; -290942-01 Näheinrichtung asymmetrisch für allgemeine Näharbeiten. Die rechte Nadel befindet sich auf der Mitte der Nadelstange, um die Maschine auch als Einnadelmaschine einsetzen zu können. Nadelabstand 12 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut. Sewing equipment asymmetric for general sewing operations. The right needle is located on the needle bar center so that the machine could be also used as a single needle one. Needle gauge 12 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.			4867 E05109 12	0867 200520	0867 140170	0867 140020	2,2 x 3,2	0867 214230			0867 224404			0467 222173	12	0867 230034	134-35/130
E51/14/9	-290922-01; -290942-01 Näheinrichtung asymmetrisch für allgemeine Näharbeiten. Die rechte Nadel befindet sich auf der Mitte der Nadelstange, um die Maschine auch als Einnadelmaschine einsetzen zu können. Nadelabstand 14 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut. Sewing equipment asymmetric for general sewing operations. The right needle is located on the needle bar center so that the machine could be also used as a single needle one. Needle gauge 14 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material.			4867 E05109 14	0867 200530	0867 140190	0867 140020	2,2 x 3,2	0867 214240			0867 224414			0467 222133	14	0867 230044	134-35/130

E-Nr. E-No.	Für Unterklasse/For Subclass	Abb. Nr Fig. No.	Verwendungszweck/Use	Material Nr. / Material No.	Stichplatte Throat plate			Transporteur Feed dog ②			Presserfuß Presser foot ④			Transp. Fuß Feeding foot ③						
					①	⑦	⑥													
					Stichplatte / Throat plate	Schieber, links / Slide, left	Schieber, rechts / Slide, right	Stichlochgröße / Stitch hole size mm	Sägeverzahnung / Serrated mm	Säge-schrägverzahnung / Serrated, oblique mm	Kreuzverzahnung / Cross toothed mm	Drückerfuß / Presser foot	Unverzahnung / Non toothed	Hüpfersfuß, kreuzverz. / Skipping f., cross toothed	Ausgleichfuß / Compensating foot	Kreuzverzahnung / Cross toothed mm	Unverzahnung / Non toothed	Nadelabstand / Needle distance	Messer/Knife – siehe Tabelle 22 / see table 22	Nadelhalter / Needle holder
E121/3,2/6	-290945-01 Näheinrichtung, Nadelabstand 3,2 mm, Nadelstärke Nm 110-140, Stichtlänge max. 6 mm, für mittelschweres Nähgut; mit Kurzfasenabschneider. Sewing equipment, needle gauge 3,2 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material; with short thread trimmer.			4867 E12106 3 2	0867 204210	0867 144243	0867 144253	2,2 x 3,2	0867 214410				0867 224174			0868 222163		0867 230404	134-35/130	
E121/6/6	-290945-01 Näheinrichtung, Nadelabstand 6 mm, Nadelstärke Nm 110-140, Stichtlänge max. 6 mm, für mittelschweres Nähgut; mit Kurzfasenabschneider. Sewing equipment, needle gauge 6 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material; with short thread trimmer.			4867 E12106 6	0867 204110	0867 144243	0867 144253	2,2 x 3,2	0867 214280				0867 224104			0067 222343	6	0867 354170	0867 230134	134-35/130
E121/8/6	-290945-01 Näheinrichtung, Nadelabstand 8 mm, Nadelstärke Nm 110-140, Stichtlänge max. 6 mm, für mittelschweres Nähgut; mit Kurzfasenabschneider. Sewing equipment, needle gauge 8 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material; with short thread trimmer.			4867 E12106 8	0867 204120	0867 144263	0867 144273	2,2 x 3,2	0867 214290				0867 224194			0067 222353	8	0867 354170	0867 230144	134-35/130
E121/8/7	-290945-01 Näheinrichtung, Nadelabstand 8 mm, Nadelstärke Nm 110-140, Stichtlänge max. 7 mm, für mittelschweres Nähgut; mit Kurzfasenabschneider. Sewing equipment, needle gauge 8 mm, needle size Nm 110-140, stitch length max. 7 mm, for medium weight material; with short thread trimmer.			4867 E12107 8	0867 204150	0867 144263	0867 144273	2,2 x 3,2	0867 214340				0867 224194			0067 222353	8	0867 354170	0867 230144	134-35/130
E121/10/6	-290945-01 Näheinrichtung, Nadelabstand 10 mm, Nadelstärke Nm 110-140, Stichtlänge max. 6 mm, für mittelschweres Nähgut; mit Kurzfasenabschneider. Sewing equipment, needle gauge 10 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material; with short thread trimmer.			4867 E12106 10	0867 204130	0867 144263	0867 144273	2,2 x 3,2	0867 214300				0867 224204			0067 222383	10	0867 354170	0867 230154	134-35/130

E-Nr. E-No.	Für Unterklasse/For Subclass	Abb. Nr Fig. No.	Verwendungszweck/Use	Material Nr. / Material No.	Stichplatte Throat plate			Transporteur Feed dog ②			Presserfuß Presser foot ④			Transp. Fuß Feeding foot ③						
					①	⑦	⑥													
					Stichplatte / Throat plate	Schieber, links / Slide, left	Schieber, rechts / Slide, right	Stichlochgröße / Stitch hole size mm	Sägeverzahnung / Serrated mm	Säge-schrägverzahnung / Serrated, oblique mm	Kreuzverzahnung / Cross toothed mm	Drückerfuß / Presser foot	Unverzahnung / Non toothed	Hüpfersfuß, kreuzverz. / Skipping f., cross toothed	Ausgleichfuß / Compensating foot	Kreuzverzahnung / Cross toothed mm	Unverzahnung / Non toothed	Nadelabstand / Needle distance	Messer/Knife – siehe Tabelle 22 / see table 22	Nadelhalter / Needle holder
E121/12/6	-290945-01 Näheinrichtung, Nadelabstand 12 mm, Nadelstärke Nm 110-140, Stichlänge max. 6 mm, für mittelschweres Nähgut; mit Kurzfasenabschneider. Sewing equipment, needle gauge 12 mm, needle size Nm 110-140, stitch length max. 6 mm, for medium weight material; with short thread trimmer.			4867 E12106 12	0867 204140	0867 144283	0867 144293	2,2 x 3,2	0867 214310			0867 224284				0067 222393	12	0867 354170	0867 230164	134-35/130
E122/6/9	-290945-01 Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 6 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut; mit Kurzfasenabschneider. Sewing equipment for topstitching of closing seams, needle gauge 6 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material			4867 E12209 6	0867 204040	0867 144243	0867 144253	2,2 x 3,2	0867 214280			0867 224114			0768 222264		6	0867 354170	0867 230134	134-35/130
E122/8/9	-290945-01 Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 8 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut; mit Kurzfasenabschneider. Sewing equipment for topstitching of closing seams, needle gauge 8 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material; with short thread trimmer.			4867 E12209 8	0867 204050	0867 144263	0867 144273	2,2 x 3,2	0867 214290			0867 224264			0768 222274		8	0867 354170	0867 230144	134-35/130
E122/10/9	-290945-01 Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 10 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut; mit Kurzfasenabschneider. Sewing equipment for topstitching of closing seams, needle gauge 10 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material; with short thread trimmer.			4867 E12209 10	0867 204060	0867 144263	0867 144273	2,2 x 3,2	0867 214300			0867 224274			0768 222284		10	0867 354170	0367 230154	134-35/130

E-Nr. E-No.	Für Unterklasse/For Subclass	Abb. Nr Fig. No.	Verwendungszweck/Use	Material Nr. / Material No.	Stichplatte Throat plate			Transporteur Feed dog ②			Presserfuß Presser foot ④			Transp. Fuß Feeding foot ③							
					①	⑦	⑥														
E122/12/9	-290945-01 Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 12 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut; mit Kurzfadenabschneider. Sewing equipment for topstitching of closing seams, needle gauge 12 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material; with short thread trimmer.			4867 E12209 12	0867 204070	0867 144283	0867 144293	2,2 x 3,2	0867 214310			0867 224214			0768 222294			12	0867 354170	0867 230164	134-35/130
E124/8/9	-290945-01 Näheinrichtung zum Aussteppen von Schließnähten, Nadelabstand 8 mm, Nadelstärke Nm 110-140, Stichlänge max. 9 mm, für mittelschweres Nähgut; mit Kurzfadenabschneider. Sewing equipment for topstitching of closing seams, needle gauge 8 mm, needle size Nm 110-140, stitch length max. 9 mm, for medium weight material; with short thread trimmer.			4867 E12409 8	0867 204050	0867 144263	0867 144273	2,2 x 3,2	0867 214290			0867 224934			0768 222274			8	0867 354170	0867 230144	134-35/130



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c			Datum	2019-03-18
b			Bearb.	Isaak
a	07.0	2022-02-02	Isaak	Geprüft
	Änd.	Datum	Name	Norm



Teilfamilie	
Freigabe	0004/22

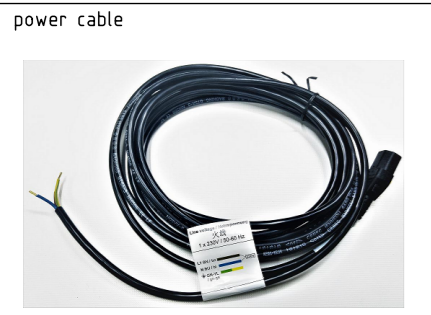
M-Type DELTA
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Wiring diagram

9894 867000 B

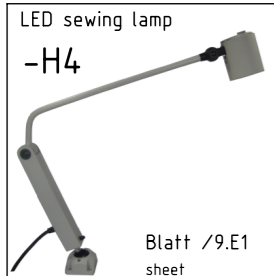
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Serienausstattung standard equipment	————	●	—	—	—	—	—	—
Variante 1 variant	--- ---	—	●	—	—	—	—	—
Variante 2 variant	-----	—	●	●	○	○	○	○
Variante 3 variant	●	—	●	○	○	○	○
Zusatzausstattung optional equipment	--- ---							

① Netzanschlussleitung
9870 001302



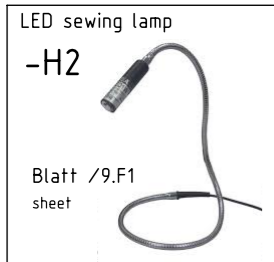
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Ⓩ LED-Nähleuchte
0867 592704



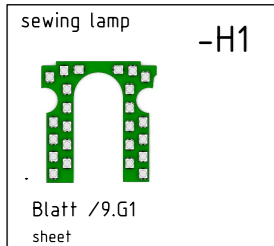
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Ⓩ LED-Nähleuchte
9880 867103



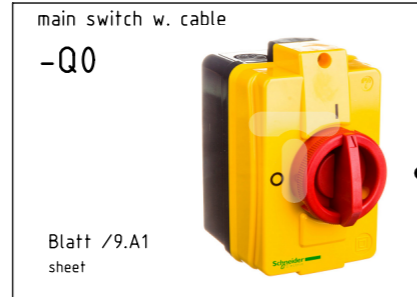
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LED-Nähleuchte
0867 494084



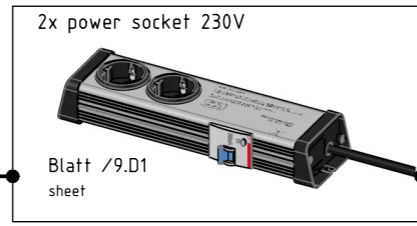
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② Hauptschalter m. Leitung
9870 001304



Blatt /9.A1
sheet

④ 2fach Steckdosen 230V
9870 001301



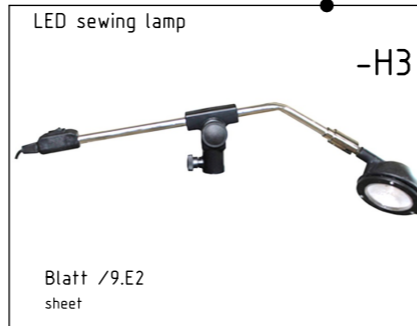
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⑤ Netzteil 2xLED
9850 001083



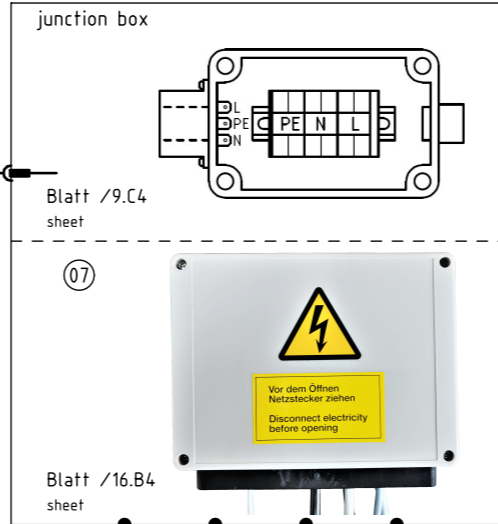
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⑥ LED-Nähleuchte
9822 560021



Blatt /9.E2
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③ Verteiler
9870 001303 / 9880 001015



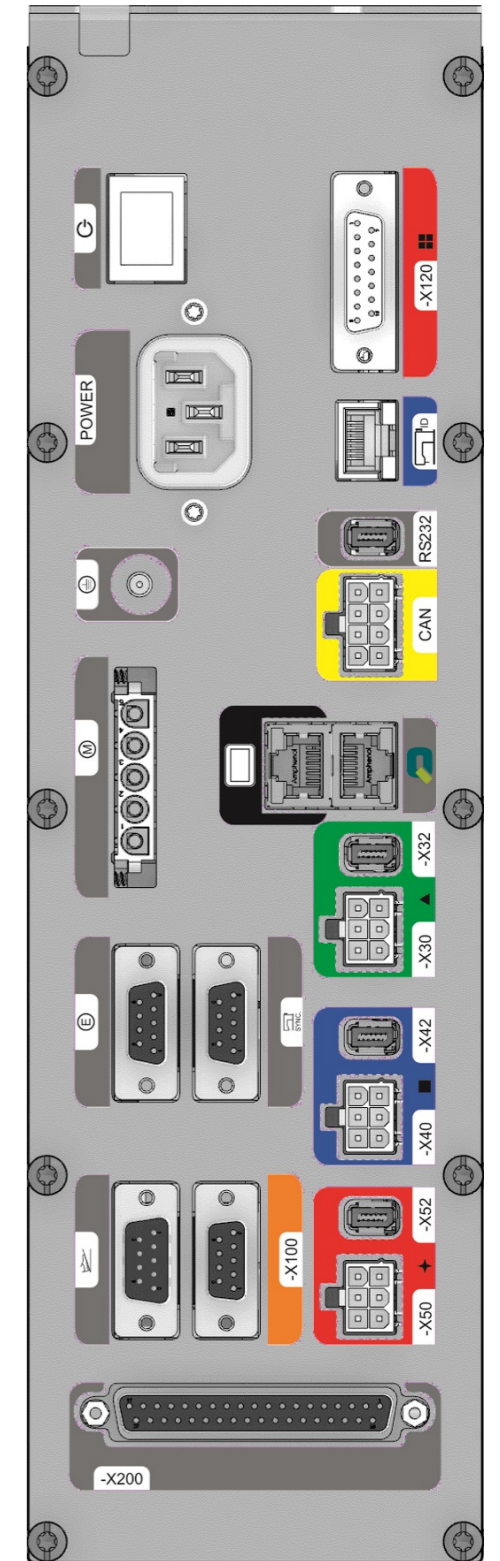
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⑦ elektrische
Höhenverstellung
electrical height adjustment



Blatt /9.C1
sheet

Steuerung DAC flex
9850 001415
control DAC flex



Blatt /9.A6
sheet

Nur in Verbindung mit 9870 001303
only with 9870 001303

Ⓩ Zusatzausstattung
Optional equipment

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b				Bearb.	Isaak
a	07.0	2022-02-02	Isaak	Geprüft	
Änd.	Datum	Name	Norm		

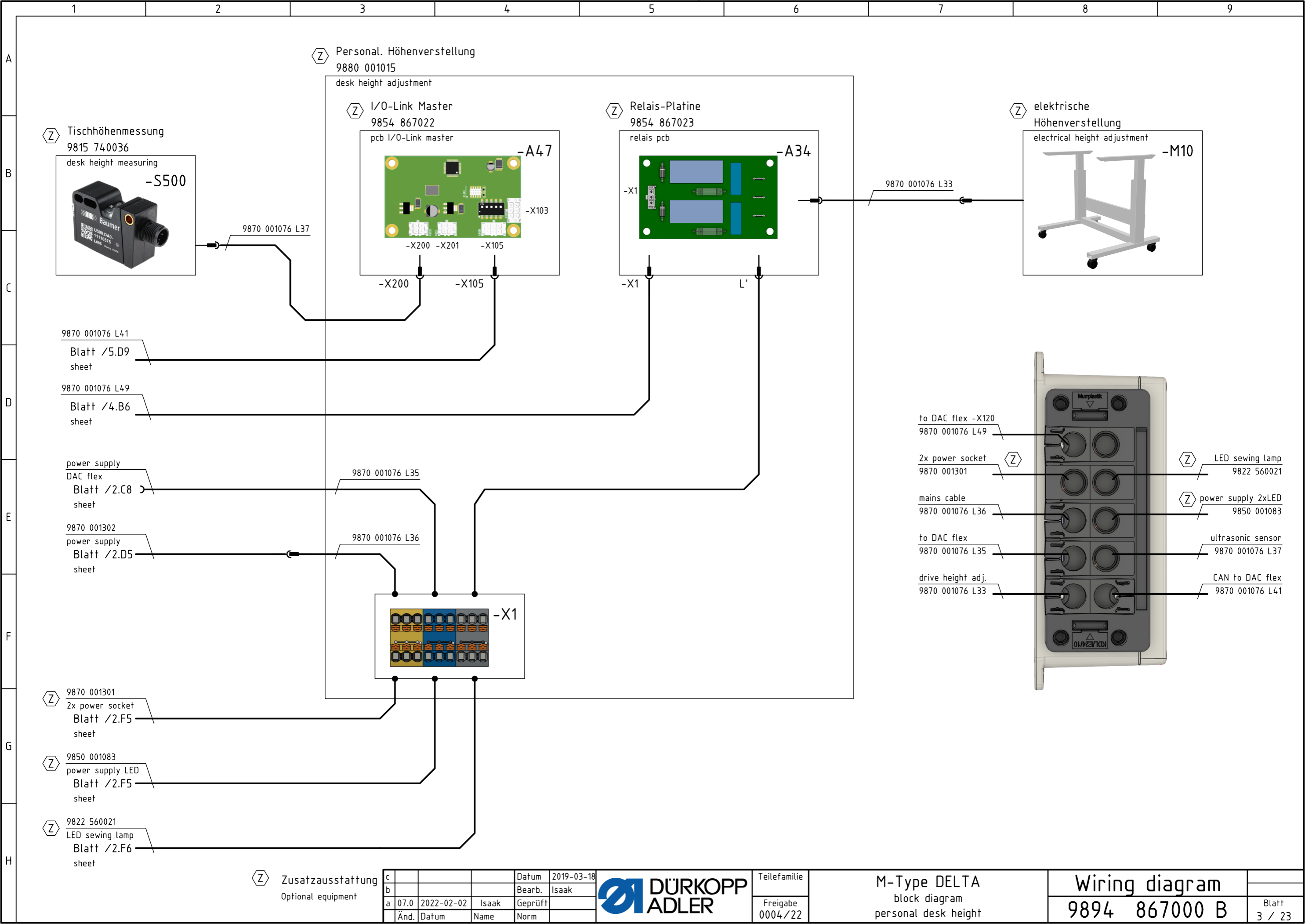


Teilfamilie
Freigabe
0004/22

M-Type DELTA
block diagram
DAC flex power supply

Wiring diagram
9894 867000 B

Blatt
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Z Zusatzausstattung
Optional equipment

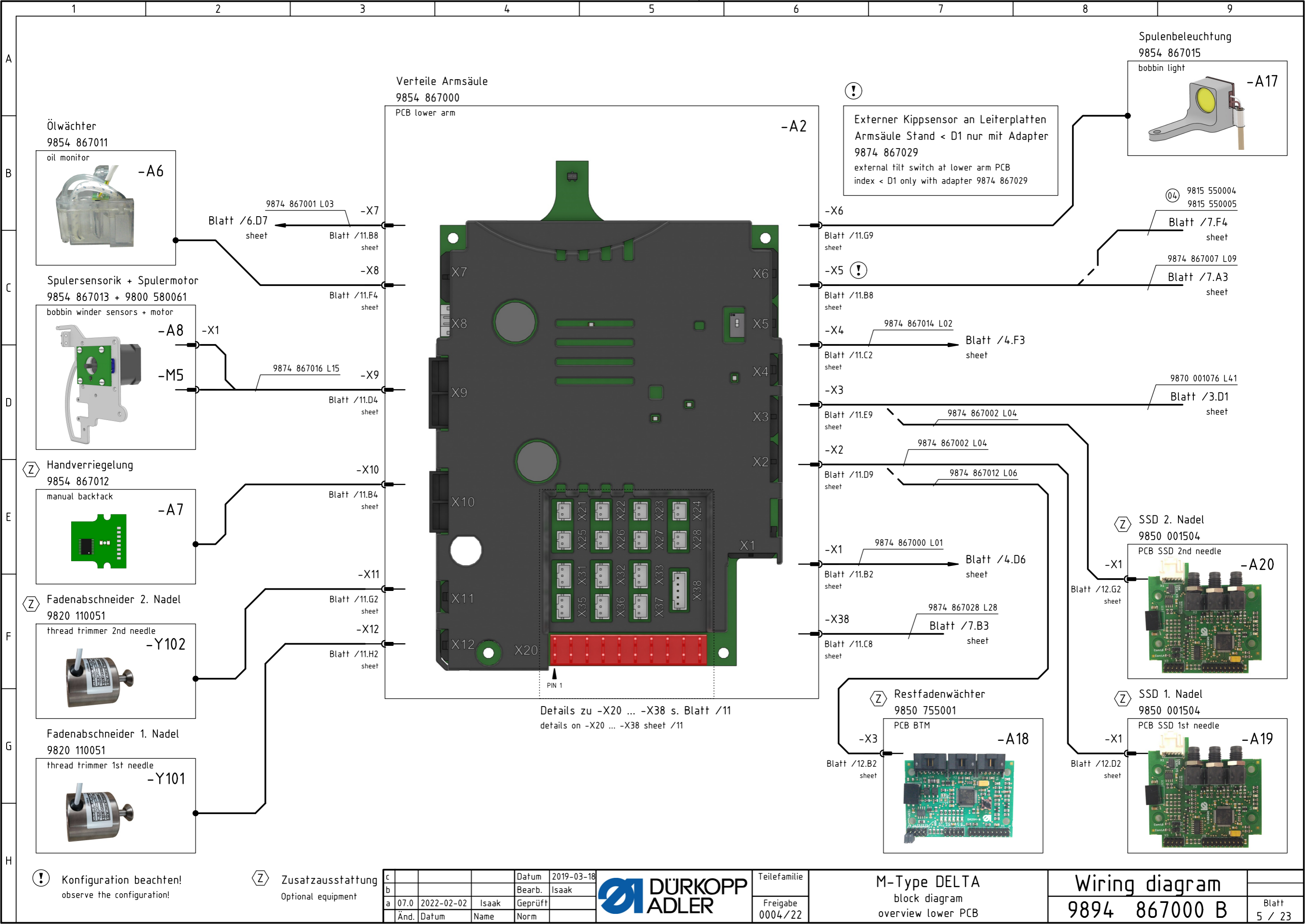
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Änd.	Datum	Name	Norm		



Teilfamilie	
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M-Type DELTA
block diagram
personal desk height

Wiring diagram
9894 867000 B



Ölwächter
9854 867011
oil monitor
-A6

Spulensensorik + Spulermotor
9854 867013 + 9800 580061
bobbin winder sensors + motor
-A8
-M5

Handverriegelung
9854 867012
manual backtack
-A7

Fadenabschneider 2. Nadel
9820 110051
thread trimmer 2nd needle
-Y102

Fadenabschneider 1. Nadel
9820 110051
thread trimmer 1st needle
-Y101

⚠ Konfiguration beachten!
observe the configuration!

Ⓩ Zusatzausstattung
Optional equipment

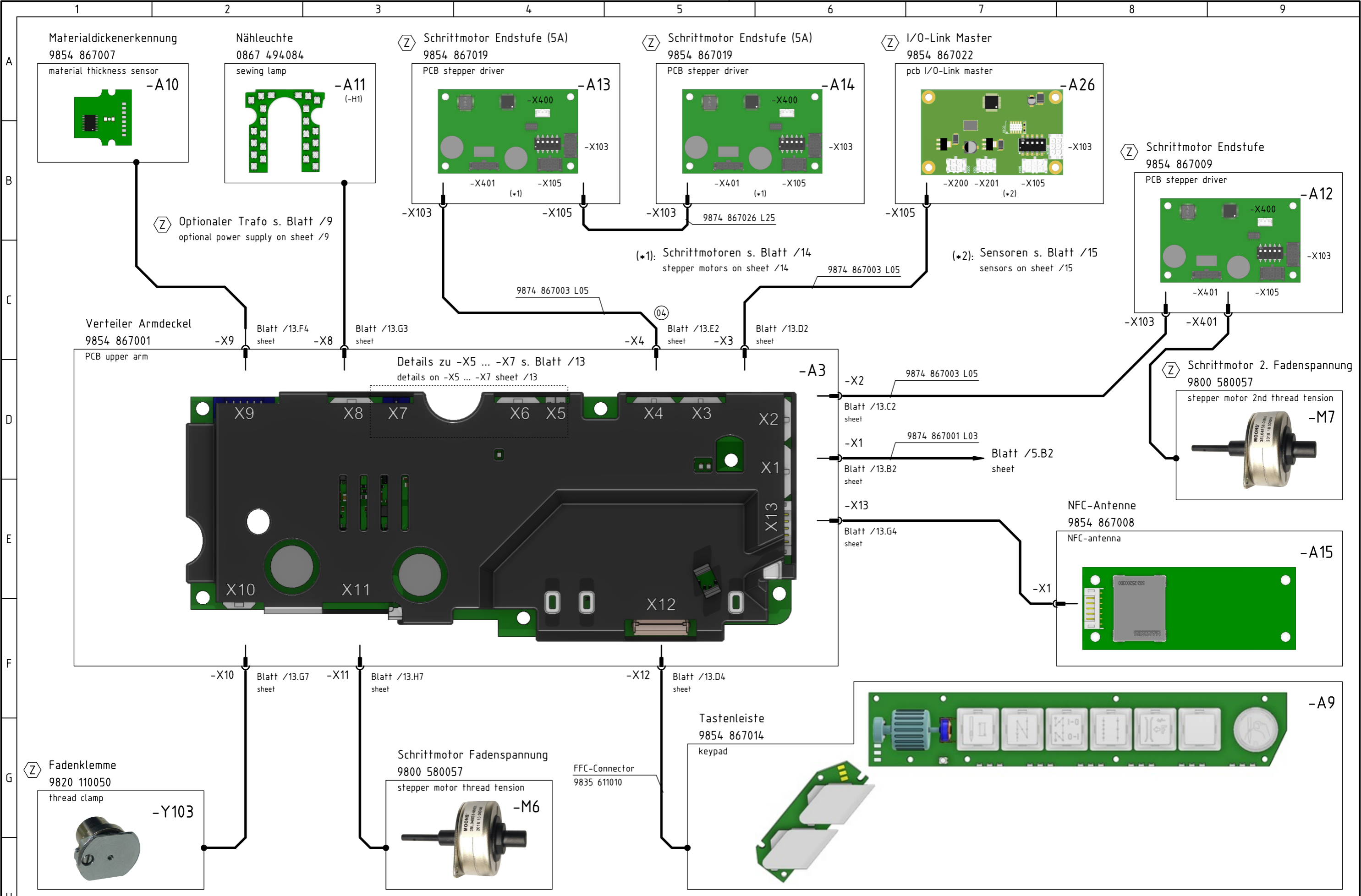
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Änd.	Datum	Name	Norm	



Teilfamilie	
Freigabe	0004/22

M-Type DELTA
block diagram
overview lower PCB

Wiring diagram
9894 867000 B



Z Zusatzausstattung
Optional equipment

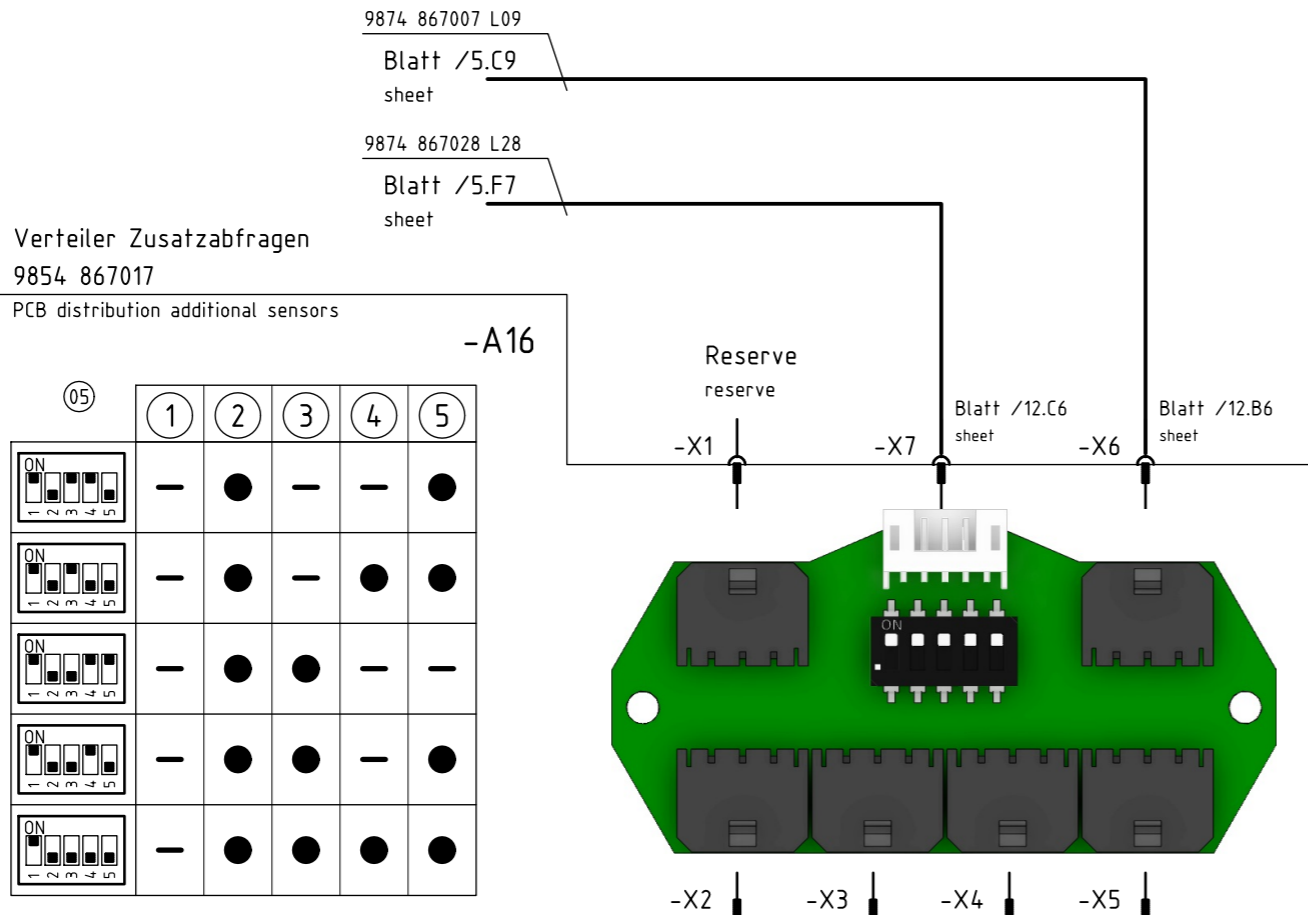
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Änd.	Datum	Name	Norm		



Teilefamilie	
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M-Type DELTA
block diagram
overview upper PCB

Wiring diagram
9894 867000 B



(05) Kippsensor
9815 550004 (only D867)
9815 550005
tilt sensor -S204

(2)

(05) (Z) Nadelbereichsabdeckung
9815 710221
needle area cover -S203

(3)

(05) Korrektur der Steckpositionen aller Zusatzabfragen
correction of all additional sensor connections

(05) (Z) Greiferabdeckung rechts
9815 710221
hook cover right -S201

(5)

(05) (Z) Greiferabdeckung links
9815 710221
hook cover left -S202

(4)

(Z) Zusatzausstattung
Optional equipment

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Änd.	Datum	Name	Norm		



Teilfamilie
Freigabe
0004/22

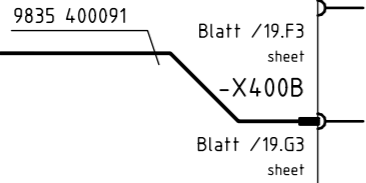
M-Type DELTA
block diagram
run stop devices

Wiring diagram
9894 867000 B

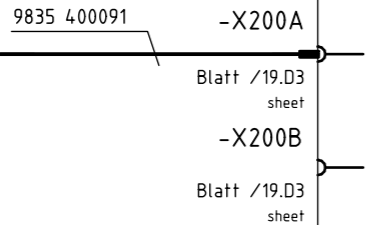
Z Scanner-Modul
9850 001438
scanner module

-A28

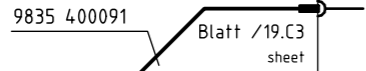
Z 9835 40082
Scanner Nadelfaden links
scanner needle thread left
-A46



Z 9835 40082
Scanner Greiferfaden
scanner bobbin thread
-A41



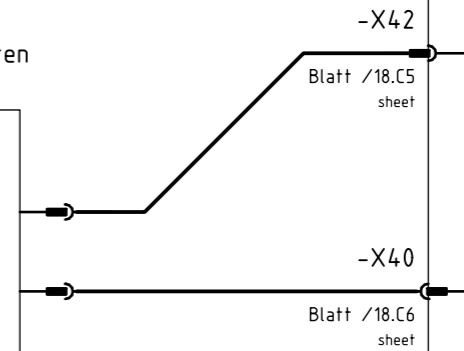
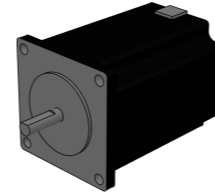
Z 9835 40082
Scanner Nadelfaden
scanner needle thread
-A40



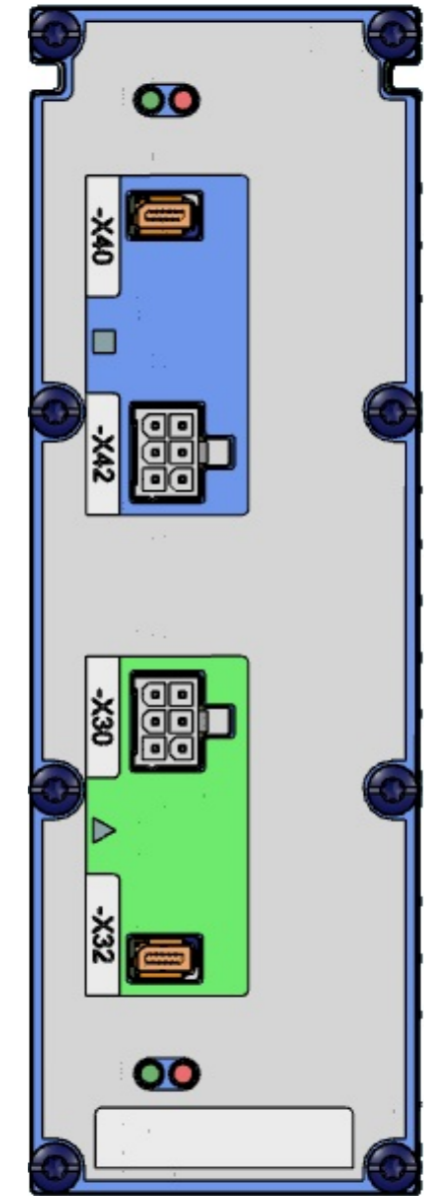
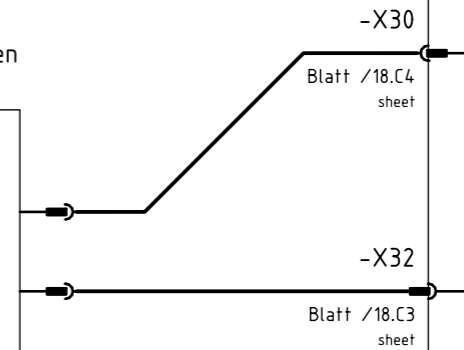
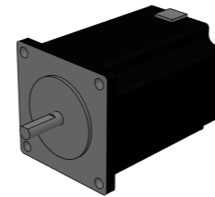
Z Stepper-Modul
9850 001432
stepper module

-A29

Z Schrittmotor Transport unten
9800 580050
stepper motor
lower transport
-M13



Z Schrittmotor Transport oben
9800 580050
stepper motor
upper transport
-M12



Z Zusatzausstattung
Optional equipment

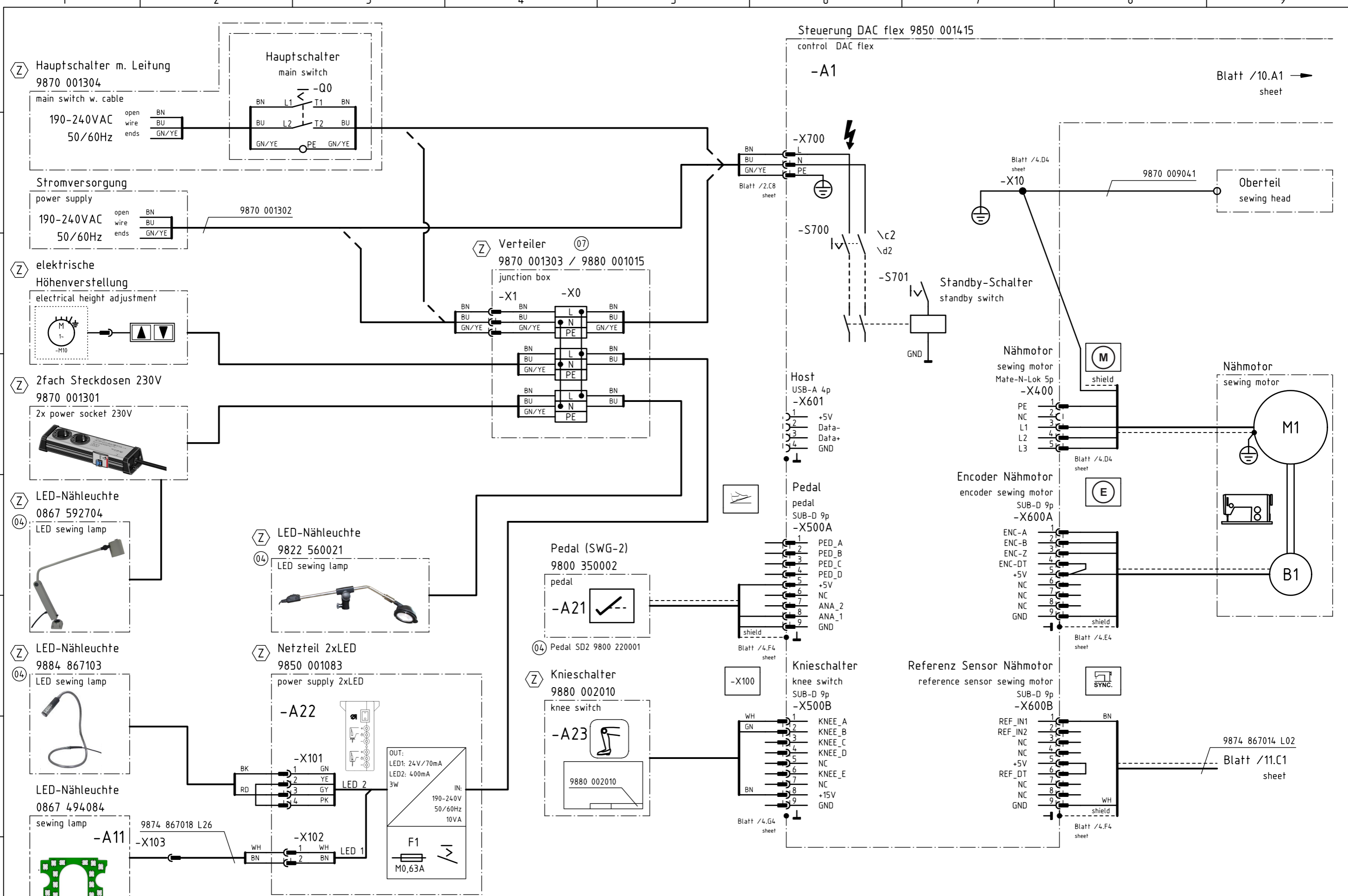
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	Änd.	Datum	Name	Norm	



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M-Type DELTA
block diagram
optional equipment

Wiring diagram
9894 867000 B



Blatt /10.A1 sheet

Zusatzausstattung
Optional equipment

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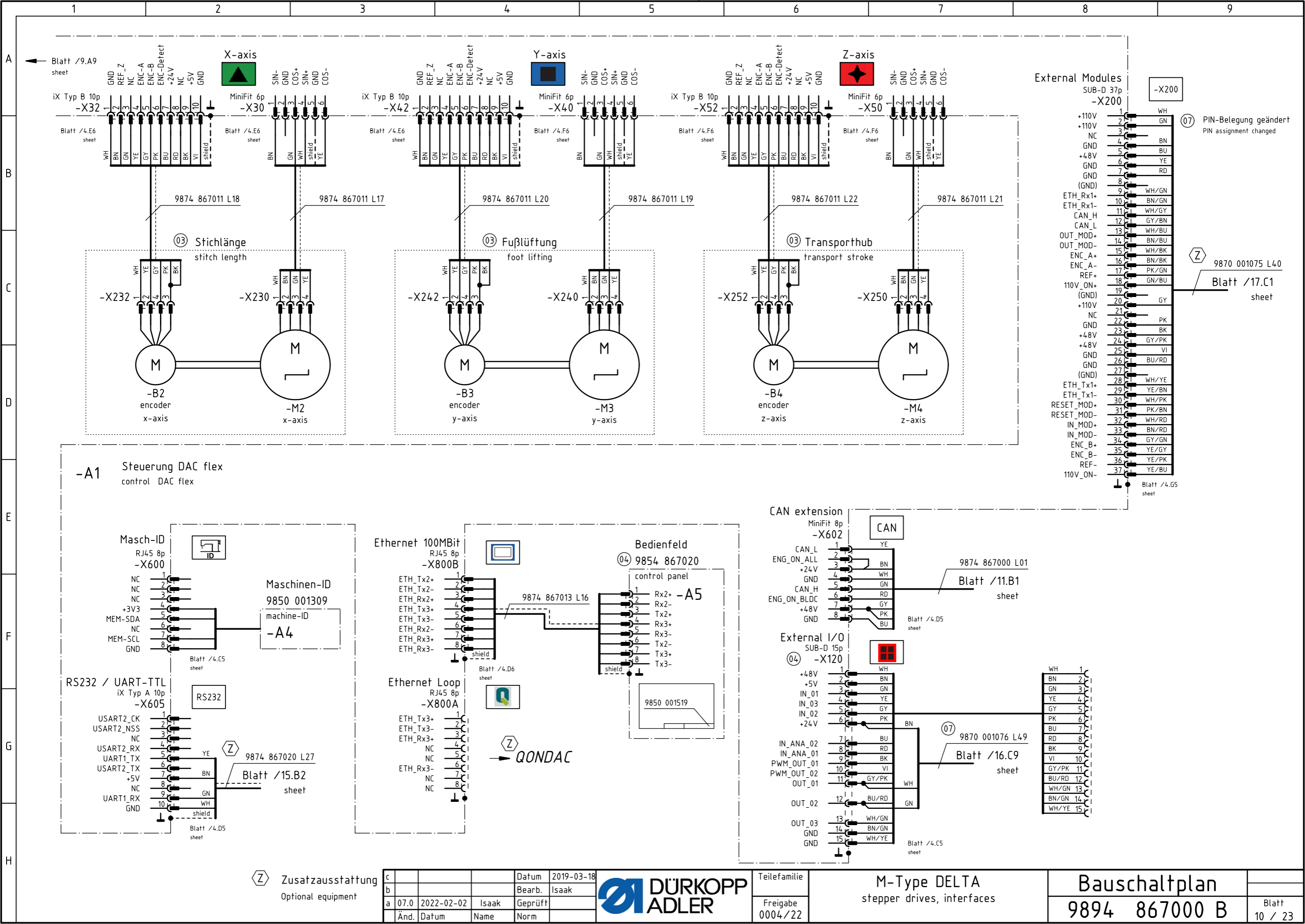


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Freigabe
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M-Type DELTA
power supply, motor,
sewing lights, overview

Wiring diagram
9894 867000 B

Blatt
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⑦ Zusatzausstattung
 Optional equipment

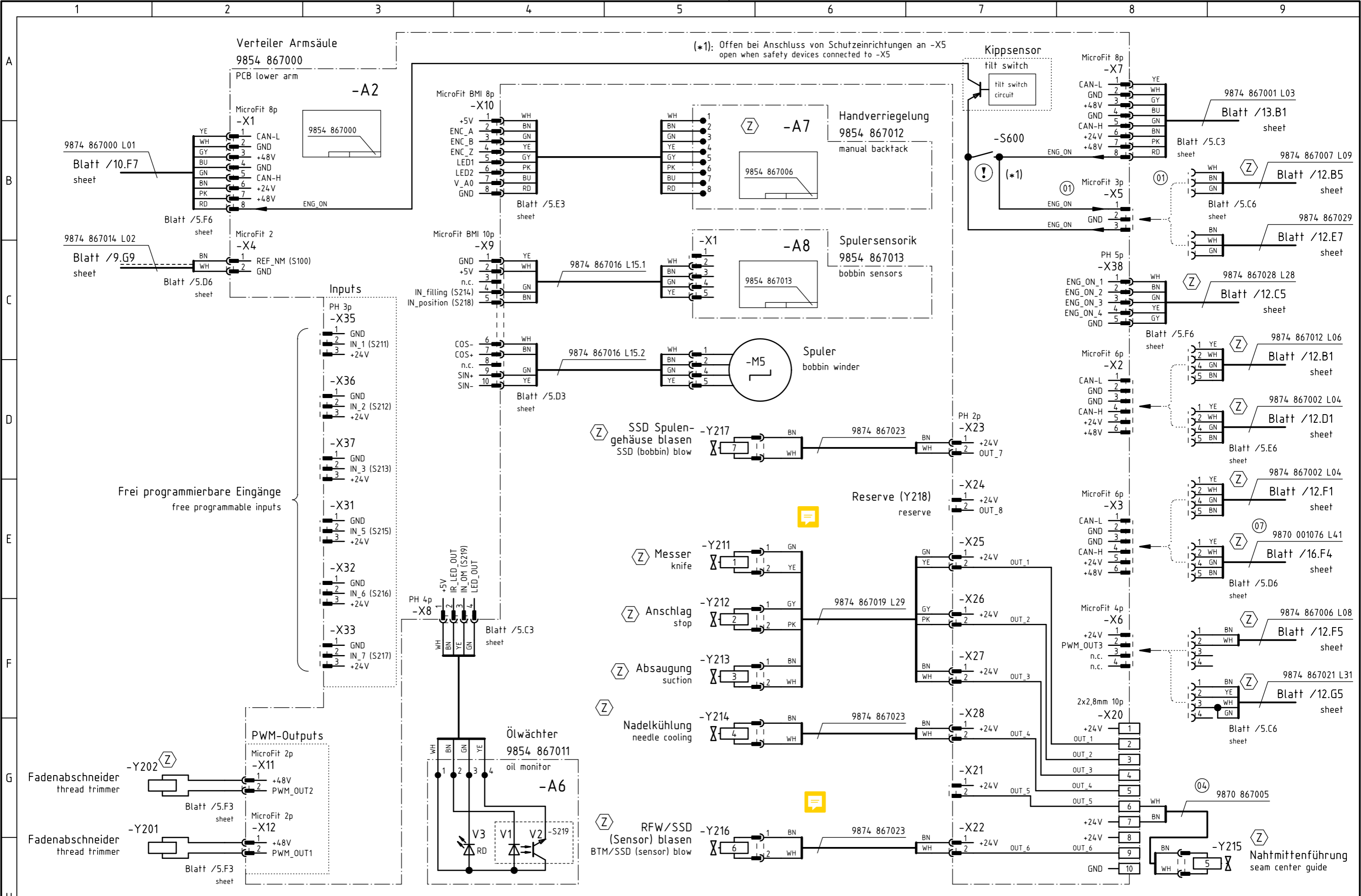
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Änd.	Datum	Name	Norm	



Teilfamilie
 Freigabe
 0004/22

M-Type DELTA
 stepper drives, interfaces

Bauschaltplan
 9894 867000 B
 Blatt
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Z Zusatzausstattung
Optional equipment

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Änd.	Datum	Name	Norm	

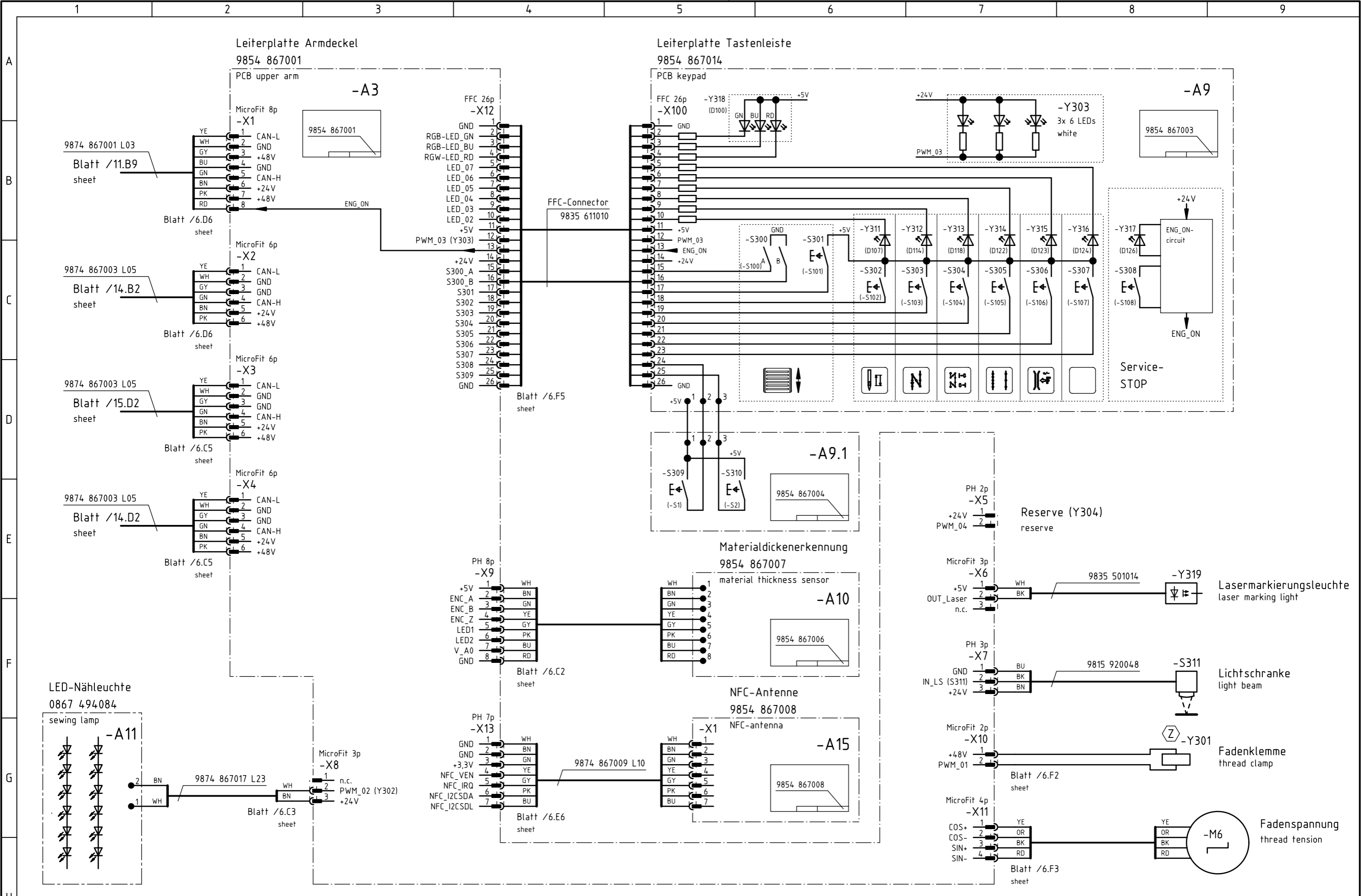


Teilfamilie
Freigabe
0004/22

M-Type DELTA
distribution board lower arm

Wiring diagram
9894 867000 B

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Zusatzausstattung
Optional equipment

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a	07.0	2022-02-02	Isaak	Geprüft
Änd.	Datum	Name	Norm	

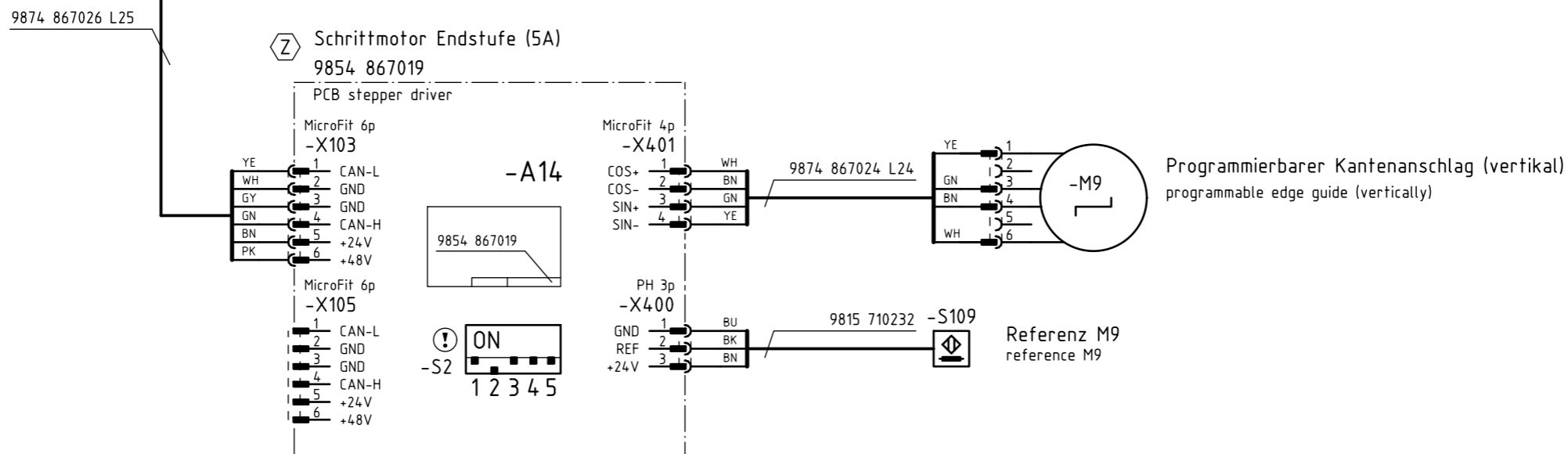
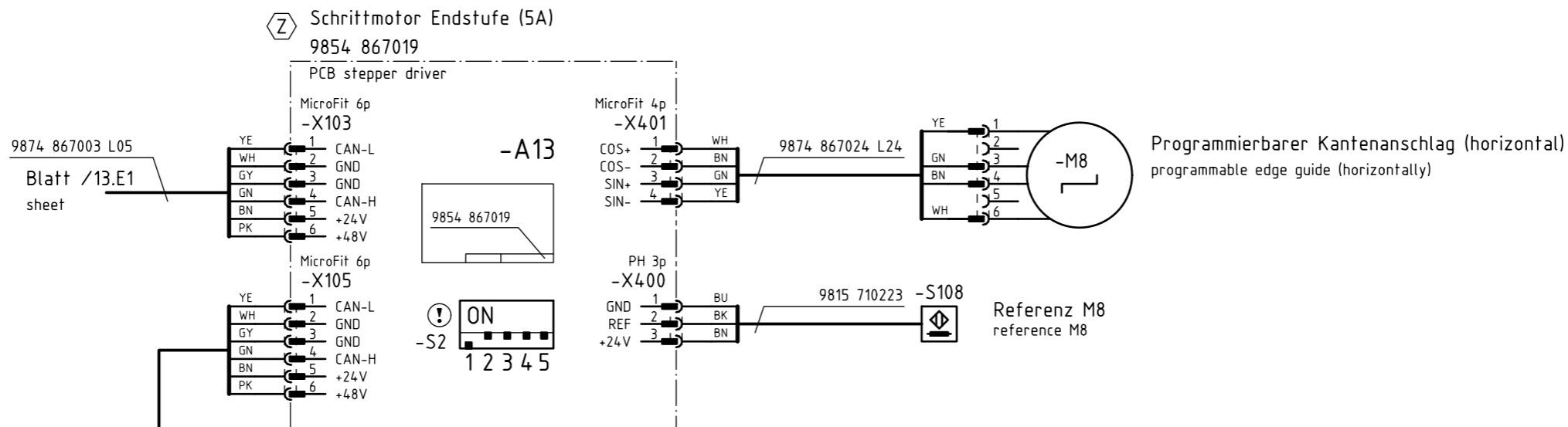
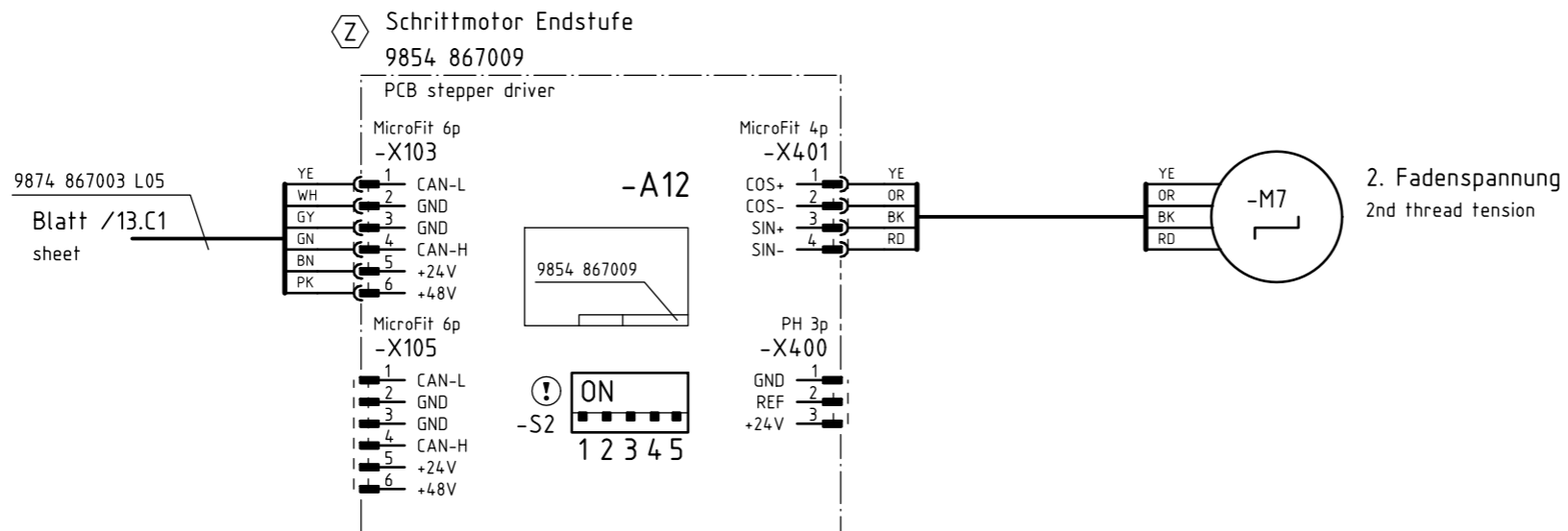


Teilefamilie	
Freigabe	0004/22

M-Type DELTA
distribution board upper arm

Wiring diagram
9894 867000 B

Blatt
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! Konfiguration beachten!
observe the configuration!

Z Zusatzausstattung
Optional equipment

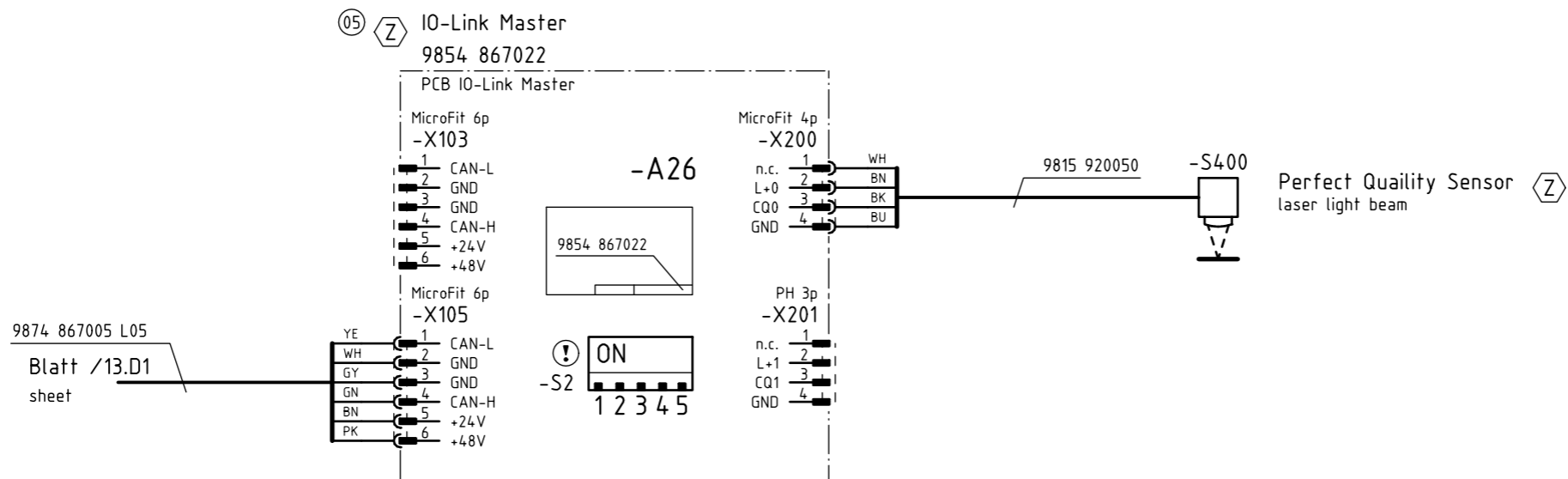
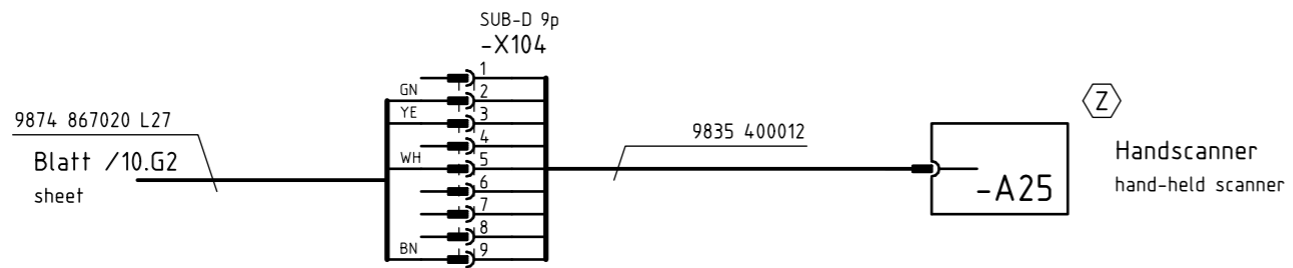
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Änd.	Datum	Name	Norm	



Teilfamilie	
Freigabe	0004/22

M-Type DELTA
peripherals upper arm

Wiring diagram
9894 867000 B



Zusatzausstattung
Optional equipment

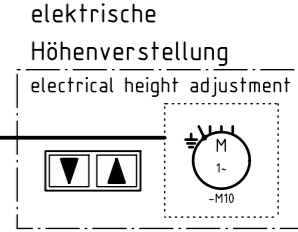
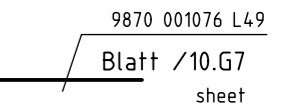
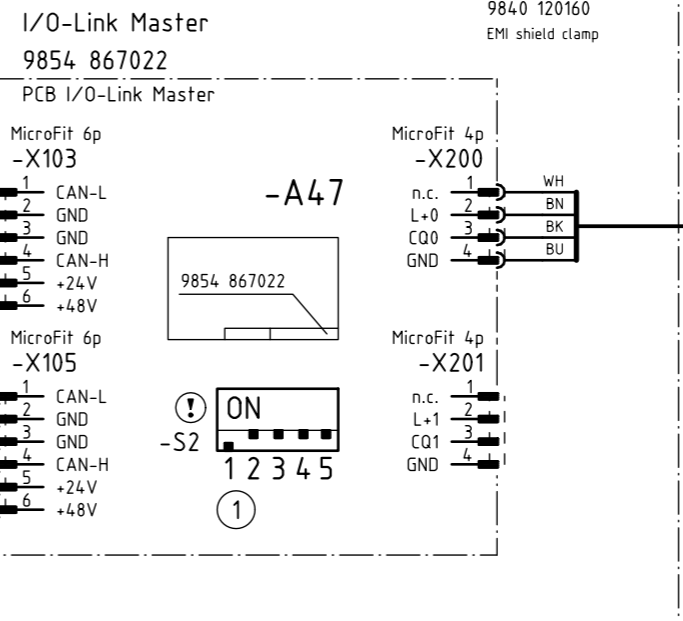
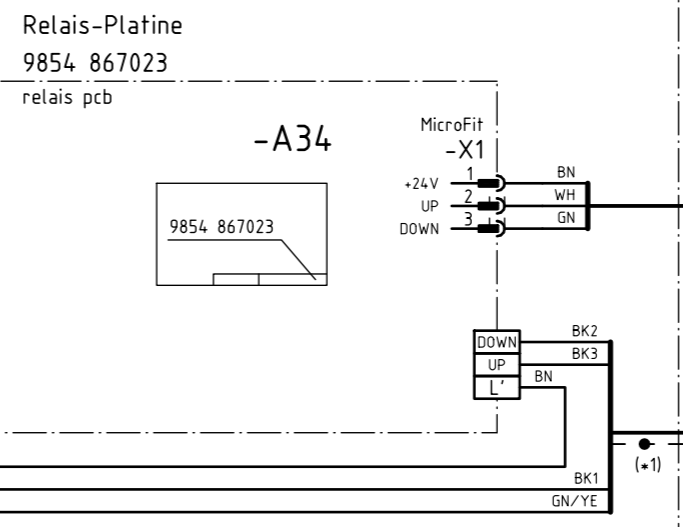
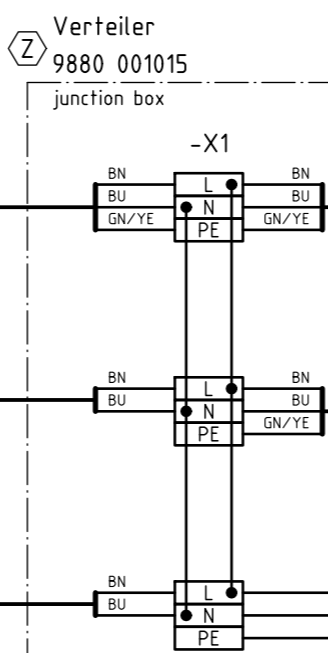
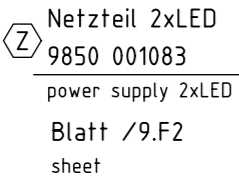
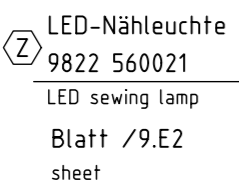
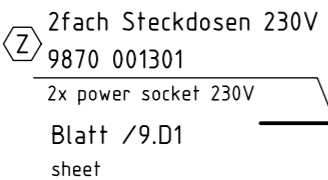
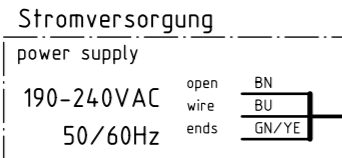
c				Datum	2019-03-18
b				Bearb.	Isaak
a	07.0	2022-02-02	Isaak	Geprüft	
	Änd.	Datum	Name	Norm	



Teilfamilie	
Freigabe	0004/22

M-Type DELTA
optional devices

Wiring diagram
9894 867000 B



Zusatzausstattung
Optional equipment

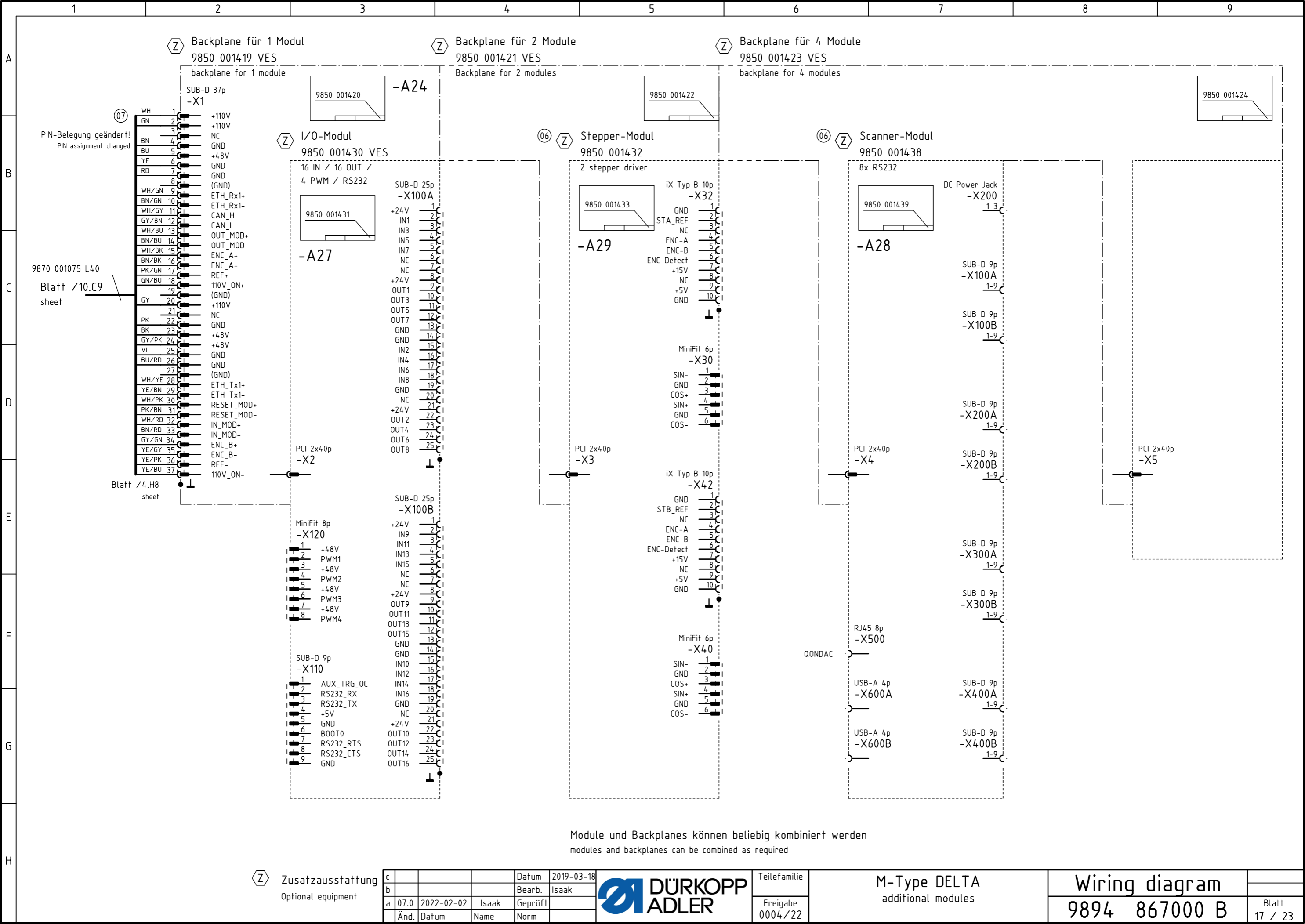
c			Datum	2019-03-18
b			Bearb.	Isaak
a	07.0	2022-02-02	Isaak	Geprüft
	Änd.	Datum	Name	Norm



Teilfamilie
Freigabe
0004/22

M-Type DELTA
personal desk height adjustment

Wiring diagram
9894 867000 B



07 PIN-Belegung geändert!
PIN assignment changed

9870 001075 L40
Blatt /10.C9
sheet

Blatt /4.H8
sheet

Module und Backplanes können beliebig kombiniert werden
modules and backplanes can be combined as required

Z Zusatzausstattung
Optional equipment

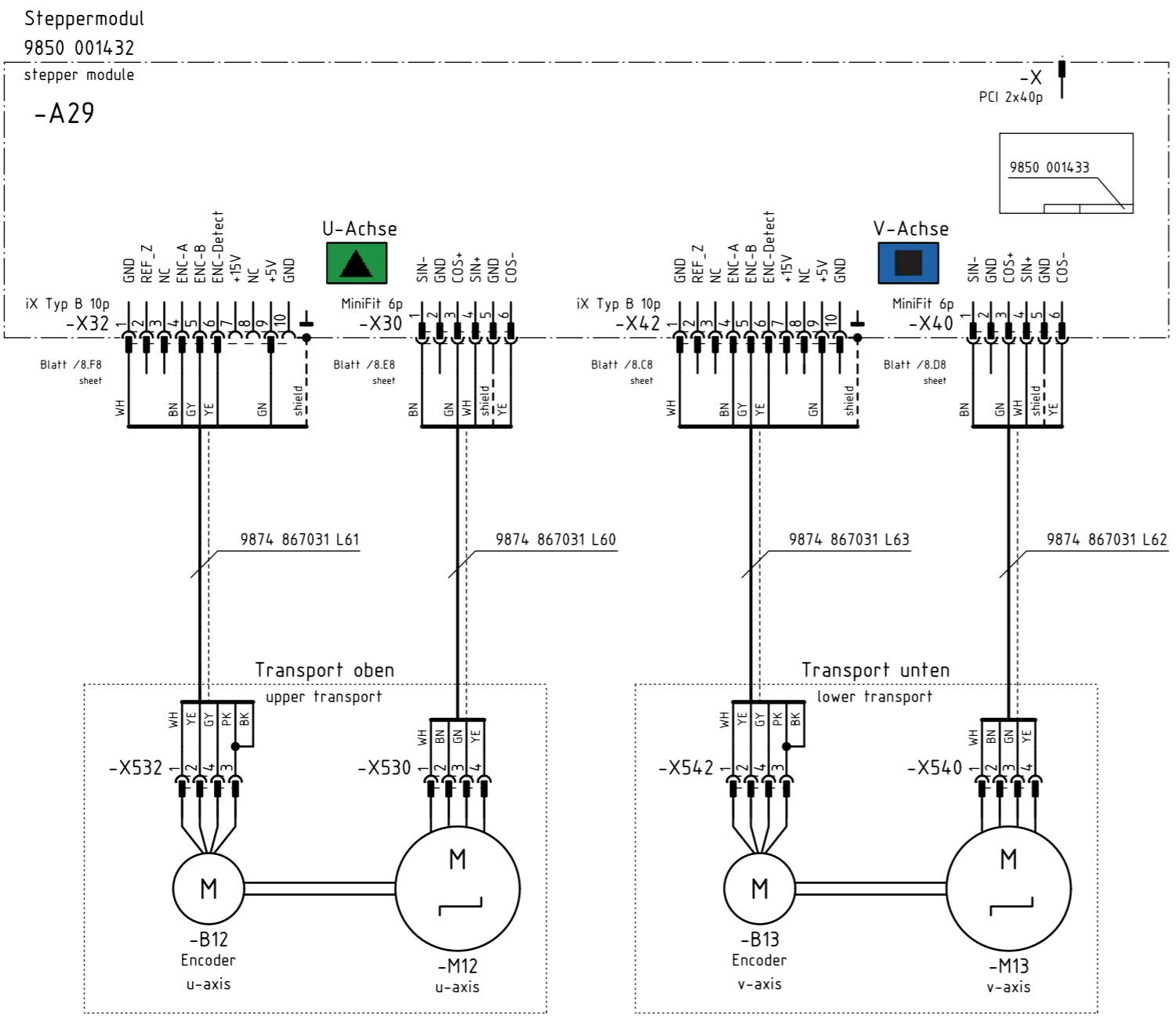
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b			Bearb.	Isaak
a	07.0	2022-02-02	Isaak	Geprüft
Änd.	Datum	Name	Norm	



Teilfamilie
Freigabe
0004/22

M-Type DELTA
additional modules

Wiring diagram
9894 867000 B



Z Zusatzausstattung
Optional equipment

c				Datum	2019-03-18
b				Bearb.	Isaak
a	07.0	2022-02-02	Isaak	Geprüft	
	Änd.	Datum	Name	Norm	



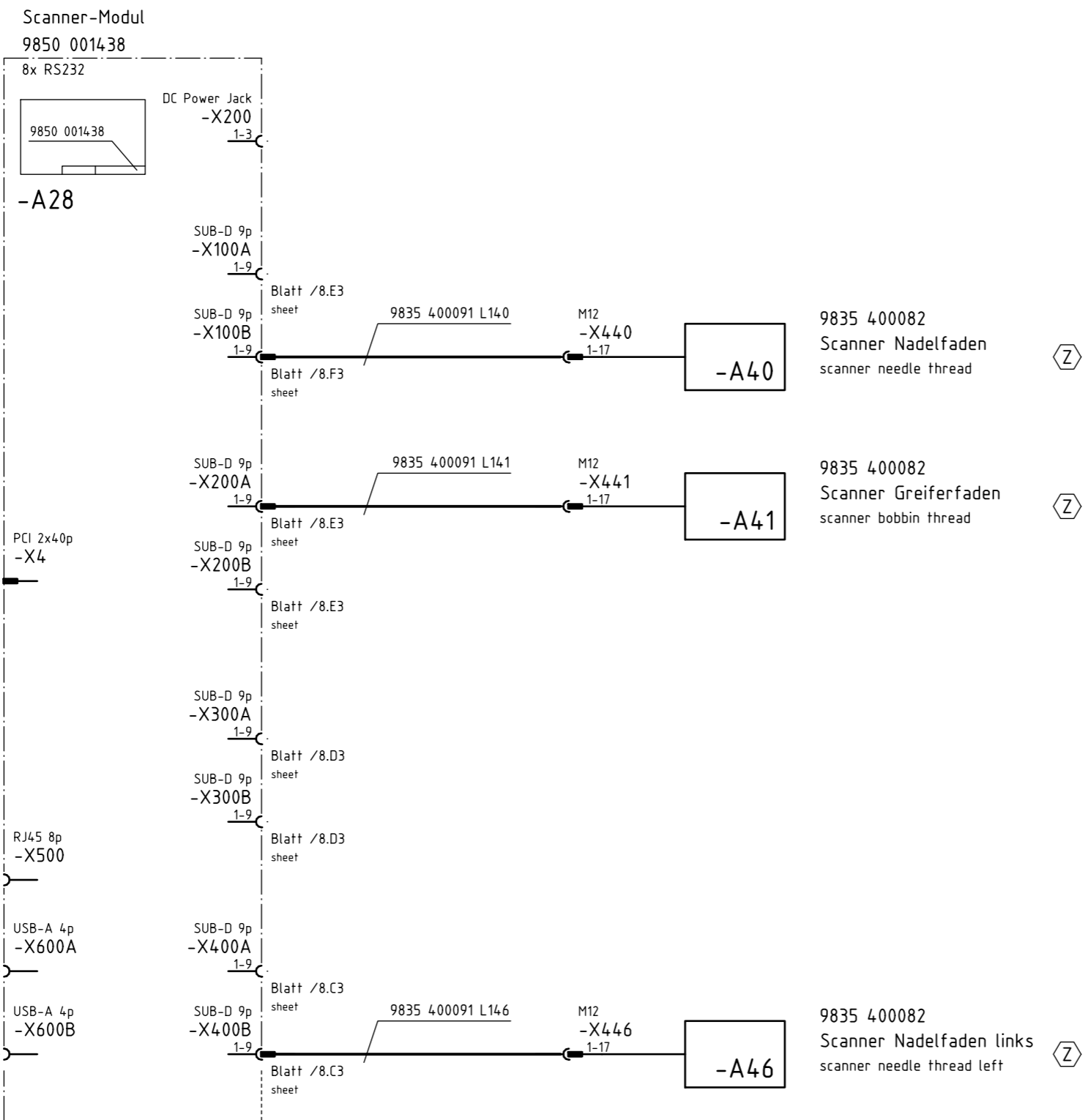
Teilfamilie	
Freigabe	0004/22

06

M-Type DELTA
optional puller
with 2 stepper motors

Wiring diagram
9894 867000 B

Blatt
18 / 23



Zusatzausstattung
 Optional equipment

c				Datum	2019-03-18
b				Bearb.	Isaak
a	07.0	2022-02-02	Isaak	Geprüft	
	Änd.	Datum	Name	Norm	



Teilfamilie	
Freigabe	0004/22

06

M-Type DELTA
optional scanners

Wiring diagram
 9894 867000 B

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		Bezeichnung denomination	Teilenr. Baugruppe partno. assembly	Teilenr. Schaltplan partno. schematic
	-A1	Steuerung DAC flex control DAC flex	9850 001415	9850 001410 9850 001412 9850 001411
	-A2	Verteiler Armsäule PCB lower arm	9854 867000	9854 867000
	-A3	Verteiler Armdeckel PCB upper arm	9854 867001	9854 867001
	-A4	Maschinen-ID machine-ID	9850 001309	9850 001309
	-A5	Bedienfeld Commander Delta control panel	9850 001520	9850 001519
	-A6	Ölwächter oil monitor	9854 867011	9854 867011
	Ⓩ -A7	Handverriegelung manual backtack	9854 867012	9854 867006
	-A8	Spulensensorik bobin winder sensors	9854 867013	9854 867013
	-A9	Tastenleiste keypad	9854 867014	9854 867003 9854 867004
	-A10	Materialdickenerkennung material thickness sensor	9854 867007	9854 867006
	-A11	Nähleuchte sewing lamp	0867 494084	9854 867002
	Ⓩ -A12	Schrittmotor Endstufe 2. Fadenspannung PCB stepper driver 2nd thread tension	9854 867009	9854 867009
	Ⓩ -A13	Schrittmotor Endstufe Kantenanschlag (horizontal) PCB stepper driver edge guide (horizontally)	9854 867019	9854 867019
	Ⓩ -A14	Schrittmotor Endstufe Kantenanschlag (vertikal) PCB stepper driver edge guide (vertically)	9854 867019	9854 867019
	-A15	NFC-Antenne NFC-antenna	9854 867008	9854 867008
	Ⓩ -A16	Verteiler Schutzeinrichtungen PCB safety devices	9854 867017	9854 867017
	Ⓩ -A17	Spulenbeleuchtung bobbin light	9854 867015	9854 867015
	Ⓩ -A18	Restfadenwächter PCB bobbin thread monitor	9850 755001	9850 755001
	Ⓩ -A19	SSD 1. Nadel PCB SSD 1st needle	9850 001504	9850 001504
	Ⓩ -A20	SSD 2. Nadel PCB SSD 2nd needle	9850 001504	9850 001504
	-A21	Pedal pedal	9850 220001	
	Ⓩ -A22	Nählichttrafo power supply f. sewing lamp	9850 001083	9850 001083

		Bezeichnung denomination	Teilenr. Baugruppe partno. assembly	Teilenr. Schaltplan partno. schematic
	Ⓩ -A23	Knieschalter knee switch	9880 002010	9880 002010
	Ⓩ -A24	Backplane backplane	9850 001421	9850 001422
	Ⓩ -A25	Handscanner hand-held scanner	9835 400016	—
⑤	Ⓩ -A26	IO-Link Master PCB IO-Link master	9854 867022	9854 867022
⑥	Ⓩ -A27	I/O-Modul I/O module	9850 001430	9850 001431
⑥	Ⓩ -A28	Scanner-Modul scanner module	9850 001438	9850 001439
⑥	Ⓩ -A29	Stepper-Modul stepper module	9850 001432	9850 001433
⑦	Ⓩ -A34	Relais-Platine relais pcb	9854 867023	9854 867023
⑥	Ⓩ -A40	Scanner Nadelfaden scanner needle thread	9835 400082	
⑥	Ⓩ -A41	Scanner Greiferfaden scanner bobbin thread	9835 400082	
⑥	Ⓩ -A46	Scanner Nadelfaden links scanner needle thread left	9835 400082	
⑦	Ⓩ -A47	I/O-Link Master pcb I/O-Link Master	9854 867022	9854 867022

Ⓩ Zusatzausstattung
Optional equipment

c				Datum	2019-03-18
b				Bearb.	Isaak
a	07.0	2022-02-02	Isaak	Geprüft	
	Änd.	Datum	Name	Norm	



Teilfamilie	
Freigabe	0004/22

M-Type DELTA
part list
electrical equipments

Wiring Diagram
9894 867000 B

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		Bezeichnung denomination	Teilenr. Baugruppe partno. assembly
	-M1	Nähmotor sewing drive	9800 170046
	-M2	Schrittmotor Stichtlänge ⁽⁰³⁾ stepper drive stitch length	9800 580060
	-M3	Schrittmotor Fußlüftung stepper drive foot lifting	9800 580060
	-M4	Schrittmotor Transporthub ⁽⁰³⁾ stepper drive transport stroke	9800 580060
	-M5	Schrittmotor Spuler stepper drive bobbin winder	9800 580061
	^(Z) -M6	Schrittmotor Fadenspannung stepper drive thread tension	9800 580057
	^(Z) -M7	Schrittmotor 2. Fadenspannung stepper drive 2nd thread tension	9800 580057
	^(Z) -M8	Schrittmotor Kantenanschlag (horizontal) stepper drive edge guide (horizontally)	9800 580059
	^(Z) -M9	Schrittmotor Kantenanschlag (vertikal) stepper drive edge guide (vertically)	9800 580059
	^(Z) -M10	Höhenverstellung height adjustment	—
⁽⁰⁶⁾	^(Z) -M12	Schrittmotor Transport oben stepper drive upper transport	⁽⁰⁷⁾ 9800 580050
⁽⁰⁶⁾	^(Z) -M13	Schrittmotor Transport unten stepper drive lower transport	⁽⁰⁷⁾ 9800 580050

^(Z) Zusatzausstattung
Optional equipment

c			Datum	2019-03-18
b			Bearb.	Isaak
a	07.0	2022-02-02	Isaak	Geprüft
	Änd.	Datum	Name	Norm



Teilfamilie	
Freigabe	0004/22

M-Type DELTA
part list
drives

Wiring diagram
9894 867000 B

		Angeschlossen an: connected to:	Bezeichnung denomination	Teilenummer partnumber
	-S1	-A1 Blatt /10.G6 sheet	IN_1 / Reserve reserve	
	-S2	-A1 Blatt /10.G6 sheet	IN_2 / Reserve reserve	
	-S3	-A1 Blatt /10.G6 sheet	IN_3 / Reserve reserve	
	-S4	-A1 Blatt /9.G6 sheet	IN_A / Knieschalter knee switch	
	-S5	-A1 Blatt /9.G6 sheet	IN_B / Knieschalter knee switch	
	-S100	-A2 Blatt /11.C2 sheet	Referenz Nähmotor reference sewing drive	
	⓪ -S108	-A13 Blatt /14.E6 sheet	Referenz Schrittmotor Kantenanschlag (horizontal) reference stepper drive edge guide (horizontally)	9815 710223
	⓪ -S109	-A14 Blatt /14.G6 sheet	Referenz Schrittmotor Kantenanschlag (vertikal) reference stepper drive edge guide (vertically)	9815 710232
	⓪ -S201	-A16 Blatt /12.D9 sheet	ENG_ON_1 / Greiferabdeckung rechts hook cover right	9815 710221
	⓪ -S202	-A16 Blatt /12.C8 sheet	ENG_ON_2 / Greiferabdeckung links hook cover left	9815 710221
	⓪ -S203	-A16 Blatt /12.D8 sheet	ENG_ON_3 / Nadelbereichsabdeckung needle area cover	9815 710221
	⓪ -S204	-A16 Blatt /12.D7 sheet	ENG_ON_4 / Kippsensor ① tilt switch	④ 9815 550004 9815 550005
	-S211	-A2 Blatt /11.C3 sheet	IN_1 / Reserve reserve	
	-S212	-A2 Blatt /11.D3 sheet	IN_2 / Reserve reserve	
	-S213	-A2 Blatt /11.D3 sheet	IN_3 / Reserve reserve	
	-S214	-A2 Blatt /11.C4 sheet	IN_4 / Spuler Füllstand bobbin winder filling	
	-S215	-A2 Blatt /11.E3 sheet	IN_5 / Reserve reserve	
	-S216	-A2 Blatt /11.E3 sheet	IN_6 / Reserve reserve	
	-S217	-A2 Blatt /11.F3 sheet	IN_7 / Reserve reserve	
	-S218	-A2 Blatt /11.C4 sheet	IN_8 / Spuler Position bobbin winder position	
	-S219	-A2 Blatt /11.H4 sheet	IN_9 / Ölwachter oil monitor	

		Angeschlossen an: connected to:	Bezeichnung denomination	Teilenummer partnumber
	-S300	-A9 Blatt /13.C6 sheet	IN_1 / Scrollrad scroll wheel	
	-S301	-A9 Blatt /13.C6 sheet	IN_2 / Taste Scrollrad button scroll wheel	
	-S302	-A9 Blatt /13.C6 sheet	IN_3 / Taste "Nadel hoch/tief" button "needle up/down"	
	-S303	-A9 Blatt /13.C6 sheet	IN_4 / Taste "Riegel" button "backtack"	
	-S304	-A9 Blatt /13.C7 sheet	IN_5 / Taste "Riegel an/aus" button "backtack on/off"	
	-S305	-A9 Blatt /13.C7 sheet	IN_6 / Taste "2. Stichlänge" button "2nd stitch length"	
	-S306	-A9 Blatt /13.C7 sheet	IN_7 / Taste "Fadenspannung" button "thread tension"	
	-S307	-A9 Blatt /13.C8 sheet	IN_8 / Taste 6 button 6	
	-S308	-A9 Blatt /13.C8 sheet	IN_9 / Taste "Service-Stop" button "service-stop"	
	-S309	-A9 Blatt /13.E5 sheet	IN_10 / Favoritentaste 1 favorite button 1	
	-S310	-A9 Blatt /13.E5 sheet	IN_11 / Favoritentaste 2 favorite button 2	
	⓪ -S311	-A2 Blatt /13.F8 sheet	IN_12 / Lichtschranke light beam	9815 920048
⑤	⓪ -S400	-A26 Blatt /15.C6 sheet	Perfect Quality Sensor laser light beam	9815 920050
⑦	⓪ -S500	-A47 Blatt /16.E9 sheet	Tischhöhenmessung desk height measuring	9815 740036
	-S700	-A1 Blatt /9.C6 sheet	Hauptschalter DAC flex main switch DAC flex	
	-S701	-A1 Blatt /9.C7 sheet	Standby-Taster DAC flex standby button DAC flex	

⓪ Zusatzausstattung
Optional equipment

c			Datum	2019-03-18
b			Bearb.	Isaak
a	07.0	2022-02-02	Isaak	Geprüft
	Änd.	Datum	Name	Norm



Teilfamilie	
Freigabe	0004/22

M-Type DELTA
input list

Wiring diagram
9894 867000 B

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		Angeschlossen an: connected to:	Bezeichnung denomination	Teilenummer partnumber
Ⓩ	-Y1	-A1 Blatt /10.G6 sheet	OUT_1 / Reserve reserve	
Ⓩ	-Y2	-A1 Blatt /10.H6 sheet	OUT_2 / Reserve reserve	
Ⓩ	-Y3	-A1 Blatt /10.H6 sheet	OUT_3 / Reserve reserve	
Ⓩ	-Y101	-A1 Blatt /10.G6 sheet	PWM_1 / Reserve reserve	
Ⓩ	-Y102	-A1 Blatt /10.G6 sheet	PWM_2 / Reserve reserve	
	-Y201	-A2 Blatt /11.H1 sheet	PWM_1 / Fadenabschneider 1. Nadel thread trimmer 1st needle	9820 110051
Ⓩ	-Y202	-A2 Blatt /11.G1 sheet	PWM_2 / Fadenabschneider 2. Nadel thread trimmer 2nd needle	9820 110051
Ⓩ	-Y203	-A2 Blatt /12.F8 sheet	PWM_3 / Spulenbeleuchtung bobin light	9854 867015
Ⓩ	-Y211	-A2 Blatt /11.E5 sheet	OUT_1 / NSB_Messer NSB_knife	9710 063420
Ⓩ	-Y212	-A2 Blatt /11.F5 sheet	OUT_2 / NSB_Anschlag NSB_stop	9710 063420
Ⓩ	-Y213	-A2 Blatt /11.F5 sheet	OUT_3 / NSB_Absaugung NSB_suction	9710 063420
Ⓩ	-Y214	-A2 Blatt /11.H9 sheet	OUT_4 / Nadelkühlung needle cooling	9710 063420
Ⓩ	-Y215	-A2 Blatt /11.G5 sheet	OUT_5 / Nahtmittenföhrung seam center guide	9710 063420
Ⓩ	-Y216	-A2 Blatt /11.H5 sheet	OUT_6 / RFW/SSD (Sensor) blasen BTM/SSD (sensor) blow	9710 063420 / 9710 061412
Ⓩ	-Y217	-A2 Blatt /11.D5 sheet	OUT_7 / SSD Spulengehäuse blasen SSD bobin blow	9710 061412
Ⓩ	-Y218	-A2 Blatt /11.E6 sheet	OUT_8 / Reserve reserve	
Ⓩ	-Y301	-A3 Blatt /13.G8 sheet	PWM_1 / Fadenklemme thread clamp	9820 110050
	-Y302	-A3 Blatt /13.G3 sheet	PWM_2 / Nähleuchte sewing lamp	9854 867002
	-Y303	-A3 Blatt /13.A7 sheet	PWM_3 / Vorfeldbeleuchtung handling area light	
Ⓩ	-Y304	-A3 Blatt /13.E7 sheet	PWM_4 / Reserve reserve	

		Angeschlossen an: connected to:	Bezeichnung denomination	Teilenummer partnumber
	-Y311	-A3 Blatt /13.C6 sheet	OUT_1 / LED Taste 1 LED button 1	
	-Y312	-A3 Blatt /13.C7 sheet	OUT_2 / LED Taste 2 LED button 2	
	-Y313	-A3 Blatt /13.C7 sheet	OUT_3 / LED Taste 3 LED button 3	
	-Y314	-A3 Blatt /13.C7 sheet	OUT_4 / LED Taste 4 LED button 4	
	-Y315	-A3 Blatt /13.C7 sheet	OUT_5 / LED Taste 5 LED button 5	
	-Y316	-A3 Blatt /13.C8 sheet	OUT_6 / LED Taste 6 LED button 6	
	-Y317	-A3 Blatt /13.C8 sheet	OUT_7 / LED Service Stop LED Service Stop	
	-Y318	-A3 Blatt /13.A5 sheet	OUT_8 / Status-LED (RGB) status LED (RGB)	
Ⓩ	-Y319	-A3 Blatt /13.F8 sheet	OUT_9 / Lasermarkierungsleuchte laser marking light	9835 501014

Ⓩ Zusatzausstattung
Optional equipment







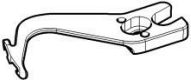





c			Datum	2019-03-18
b			Bearb.	Isaak
a	07.0	2022-02-02	Isaak	Geprüft
	Änd.	Datum	Name	Norm









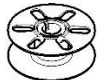



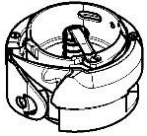


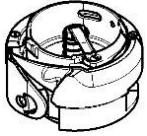




Teilfamilie	
Freigabe	0004/22

M-Type DELTA
output list

Wiring diagram
9894 867000 B

Klasse/Verschleißteilleiste Class/ Wear parts list				D867-190922-01 4867 991001 V	D867-190925-01 4867 991024 V	D867-190929-01 4867 991003 V	D867-190942-01 4867 991004 V	D867-190945-01 4867 991005 V	D867-290922-01 4867 991009 V	D867-290942-01 4867 991010 V	D867-290945-01 4867 991017 V
Nr.	Abbildung/Figure	Material Nr.	Bezeichnung/Designation	Menge beim Kauf von 1/20/100 Maschinen - Quantity when buying 1/20/100 machines							
1		0867 114280	ANZUGSFEDER TENSILE SPRING	1/3/15	1/3/15	1/3/15	1/3/15	1/3/15	1/3/15	1/3/15	1/3/15
2		0867 114270		-	-	-	-	-	1/3/15	1/3/15	1/3/15
3		0271 001397	DRUCKFEDER PRESSURE SPRING	1/5/25	1/5/25	1/5/25	1/5/25	1/5/25	2/10/35	2/10/35	2/10/35
4		0367 110340	FADENANZ.ROLLE TENSION ROLLER	2/3/15	2/3/15	2/3/15	2/3/15	2/3/15	4/6/20	4/6/20	4/6/20
5		0467 110220	SPANNUNGSSCHEIBE TENSION DISC	4/8/16	4/8/16	4/8/16	4/8/16	4/8/16	8/24/30	8/24/30	8/24/30
6		0037 001280	FADENSP.SCHEIBE TENSION DISC	2/6/30	2/6/30	2/6/30	2/6/30	2/6/30	4/12/60	4/12/60	4/12/60
7		0867 114070	WELLENFEDER SPRING	1/3/8	1/3/8	1/3/8	1/3/8	1/3/8	2/3/8	2/3/8	2/3/8
8		0867 354220	FADENZIEHMESSER THREADPULL KNIFE	1/5/25	-	-	1/5/25	-	2/10/35	2/10/35	-
9		9202 002077	ZYL.SCHR. M4x10 CYL.SCREW M4x10	3/6/30	-	-	3/6/30	-	3/6/30	3/6/30	-
10		0767 350350	FADENZIEHMESSER KNIFE	-	-	1/5/25	-	-	-	-	-
11		9202 001658	ZYL.SCHR. M3x6 CYL.SCREW M3x6	-	-	4/6/30	-	-	-	-	-
12		0867 354170	FADENZIEHMESSER KNIFE	-	1/5/25	-	-	1/5/25	-	-	2/10/35
13		9202 042078	ZYL.SCHR. M4x10 CYL.SCREW M4x10	-	3/6/30	-	-	3/6/30	-	-	3/6/30

Klasse/Verschleißteilleiste Class/ Worn parts list				D867-190922-01 4867 991001 V	D867-190925-01 4867 991024 V	D867-190929-01 4867 991003 V	D867-190942-01 4867 991004 V	D867-190945-01 4867 991005 V	D867-290922-01 4867 991009 V	D867-290942-01 4867 991010 V	D867-290945-01 4867 991017 V
Nr.	Abbildung/Figure	Material Nr.	Bezeichnung/Designation	Menge beim Kauf von 1/20/100 Maschinen – Quantity when buying 1/20/100 machines							
14		0667 355130	GEGENMESSER COUNTERKNIFE	1/5/25	–	–	1/5/25	–	2/10/50	2/10/50	–
15		9202 100535	SENKSCHR. M5X10 SUNK SCREW M5x10	6/6/30	6/6/30	6/6/30	6/6/30	6/6/30	6/6/30	6/6/30	6/6/30
16		0367 350050	GEGENMESSER COUNTERKNIFE	–	–	1/5/25	–	–	–	–	–
17		9202 001258	ZYL. SCHR. M2,6x6 CYL. SCREW M2,6x6	–	–	4/6/30	–	–	–	–	–
18		0867 354110	GEGENMESSER COUNTERKNIFE	–	1/5/25	–	–	1/5/25	–	–	2/10/35
19		0667 355140	KLEMMFEDER FIXING CLAMP	1/3/15	–	–	1/3/15	–	2/6/30	2/6/30	–
20		0367 350060		–	–	1/3/15	–	–	–	–	–
21		0867 354120		–	1/3/15	–	–	1/3/15	–	–	2/6/20
22		0867 154380	SPULE Ø 28 mm BOBBIN Ø 28 mm	5/50/250	5/50/250	5/50/250	–	–	8/75/325	–	–
23		0867 154320	SPULE Ø 28 mm BOBBIN Ø 28 mm	5/50/250	–	5/50/250	–	–	8/75/325	–	–
24		0867 154570	SPULE Ø 28 mm RFW BOBBIN Ø 28 mm RFW	5/50/250	5/50/250	5/50/250	–	–	8/75/325	–	–
25		0867 154720	SPULE Ø 28 mm SSD BOBBIN Ø 28 mm SSD	–	5/50/250	5/50/250	–	–	8/75/325	–	–

Klasse/Verschleißteilleiste Class/ Worn parts list			D867-190922-01 4867 991001 V	D867-190925-01 4867 991024 V	D867-190929-01 4867 991003 V	D867-190942-01 4867 991004 V	D867-190945-01 4867 991005 V	D867-290922-01 4867 991009 V	D867-290942-01 4867 991010 V	D867-290945-01 4867 991017 V	
Nr.	Abbildung/Figure	Material Nr.	Bezeichnung/Designation	Menge beim Kauf von 1/20/100 Maschinen – Quantity when buying 1/20/100 machines							
26		0867 154194	GREIFER Ø 28 mm HOOK Ø 28 mm	1/3/15	–	1/3/15	–	–	2/6/30	–	–
27		0867 154444	GREIFER Ø 28 mm HOOK Ø 28 mm	–	1/3/15	–	–	–	–	–	–
28		0867 154544	GREIFER Ø 28 mm DLC HOOK Ø 28 mm DLC	1/3/15	–	1/3/15	–	–	2/6/30	–	–
29		0867 154954	GREIFER Ø 28 mm SSD HOOK Ø 28 mm SSD	1/3/15	–	–	–	–	2/6/30	–	–
30		0867 154714	GREIFER Ø 28 mm SSD HOOK Ø 28 mm SSD	–	1/3/15	–	–	–	–	–	–
31		0867 150150	SPULE Ø 32 mm BOBBIN Ø 32 mm	–	–	–	5/50/250	5/50/250	–	8/75/325	8/75/325
32		0867 150560	SPULE Ø 32 mm RFW BOBBIN Ø 32 mm RFW	–	–	–	5/50/250	5/50/250	–	8/75/325	8/75/325
33		0867 151200	SPULE Ø 32 mm SSD BOBBIN Ø 32 mm SSD	–	–	–	5/50/250	5/50/250	–	8/75/325	8/75/325
34		0867 154264	GREIFER Ø 32 mm HOOK Ø 32 mm	–	–	–	1/3/15	–	–	2/6/30	–
35		0867 154414	GREIFER Ø 32 mm HOOK Ø 32 mm	–	–	–	–	1/3/15	–	–	2/6/30
36		0867 154504	GREIFER Ø 32 mm DLC HOOK Ø 32 mm DLC	–	–	–	1/3/15	–	–	2/6/30	–
37		0867 154674	GREIFER Ø 32 mm DLC HOOK Ø 32 mm DLC	–	–	–	–	1/3/15	–	–	2/6/30
38		0867 155054	GREIFER Ø 32 mm SSD HOOK Ø 32 mm SSD	–	–	–	1/3/15	–	–	2/6/30	–
39		0867 154854	GREIFER Ø 32 mm SSD HOOK Ø 32 mm SSD	–	–	–	–	1/3/15	–	–	2/6/30
40		0867 150170	DRUCKFEDER PRESSURE SPRING	2/5/25	2/5/25	2/5/25	2/5/25	2/5/25	4/10/50	4/10/50	4/10/50
41		0767 150590	KEGELST.FEDER SPRING	2/5/25	–	2/5/25	2/5/25	–	2/5/25	2/5/25	–
42		0467 150120	SPANNUNGSFEDER TENSION SPRING	1/5/25	1/5/25	1/5/25	–	–	2/5/25	–	–
43		0667 156440		–	–	–	1/5/25	1/5/25	–	2/5/25	2/5/25
44		0992 023560	SCHRAUBE M2x0,25 SCREW M2x0,25	3/5/25	3/5/25	3/5/25	3/5/25	3/5/25	6/10/50	6/10/50	6/10/50



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