
Zig-Zag Portable Lockstitch
Double-Puller Carpet Binder
****THE MOST POWERFUL CARPET BINDER OF ITS KIND****

**Parts
Catalogue**

Parts Diagrams
Main Exterior

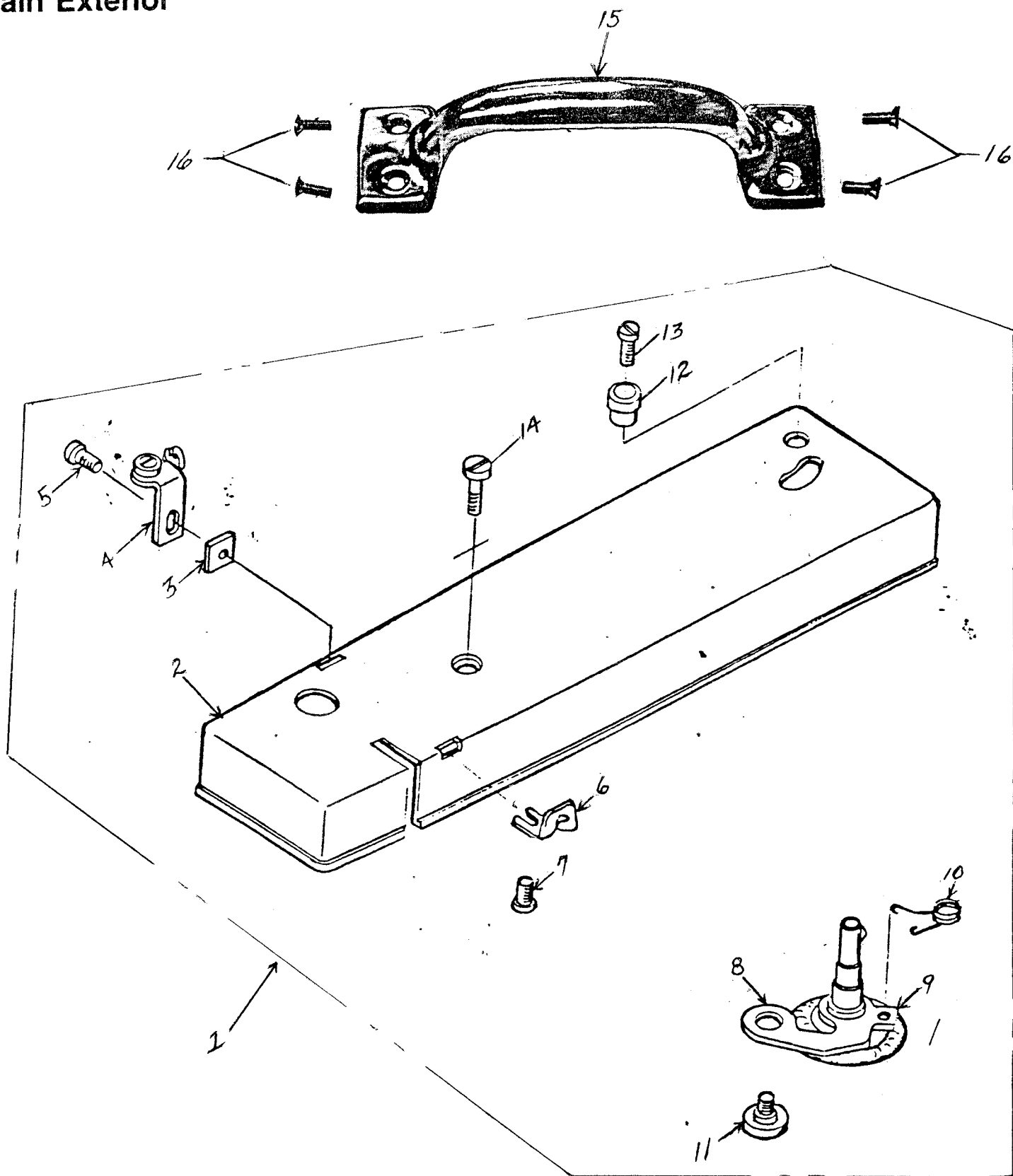


DIAGRAM 1

From the library of: Superior Sewing Machine & Supply LLC

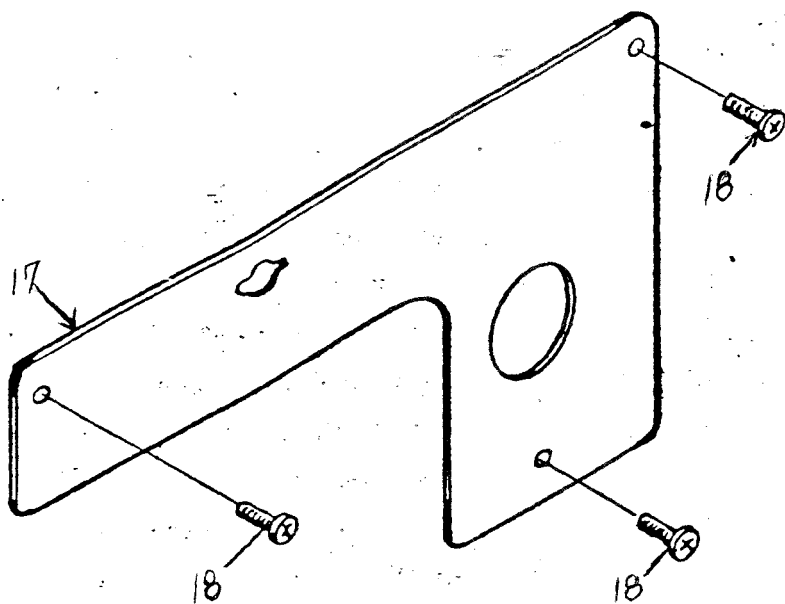


DIAGRAM 2

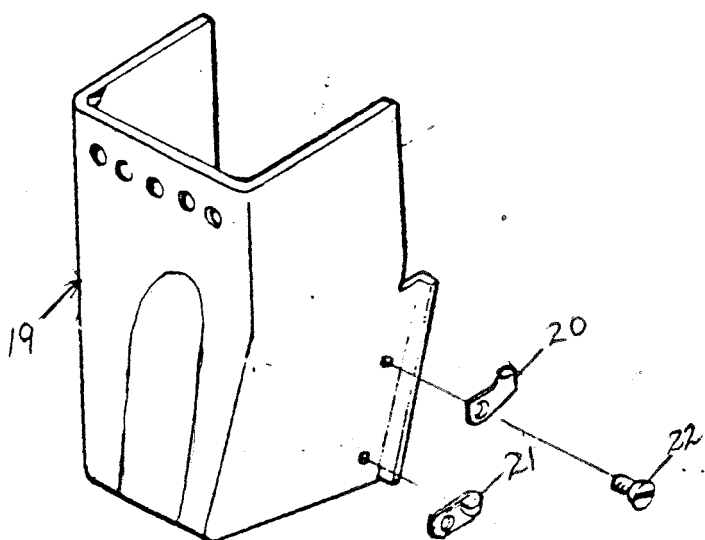


DIAGRAM 3

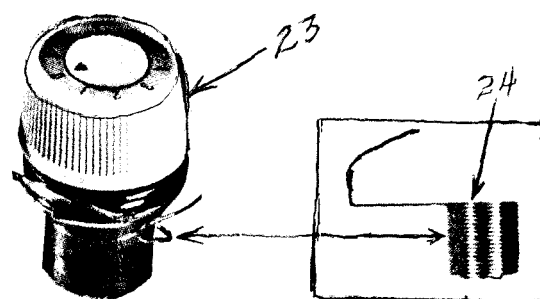


DIAGRAM 4

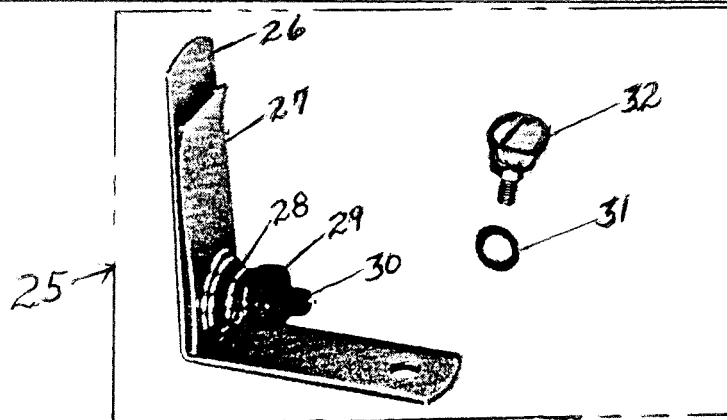


DIAGRAM 5

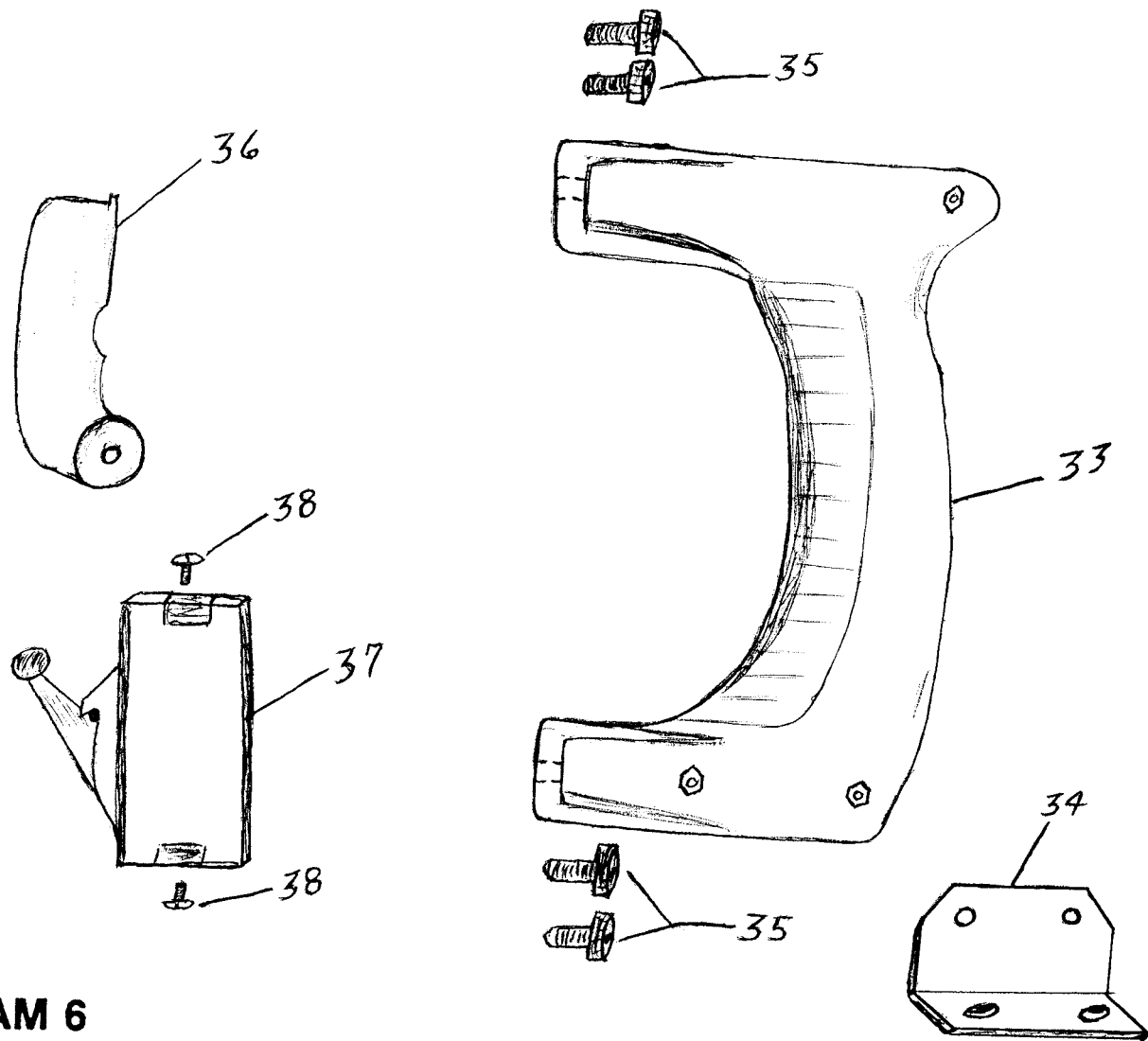


DIAGRAM 6

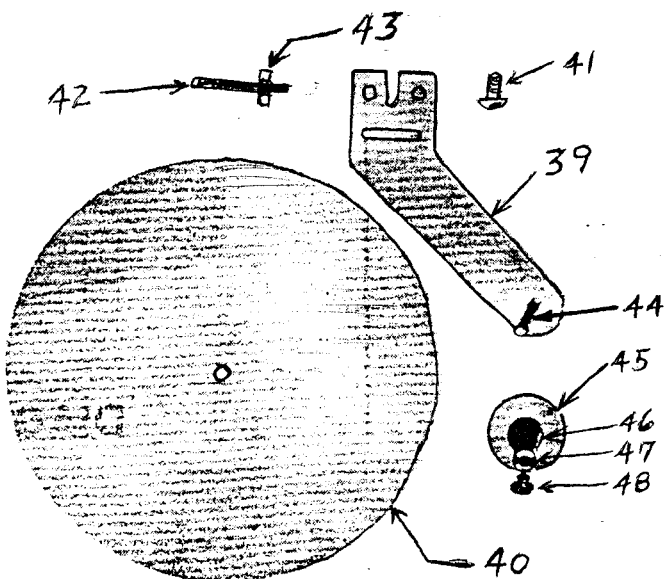


DIAGRAM 7

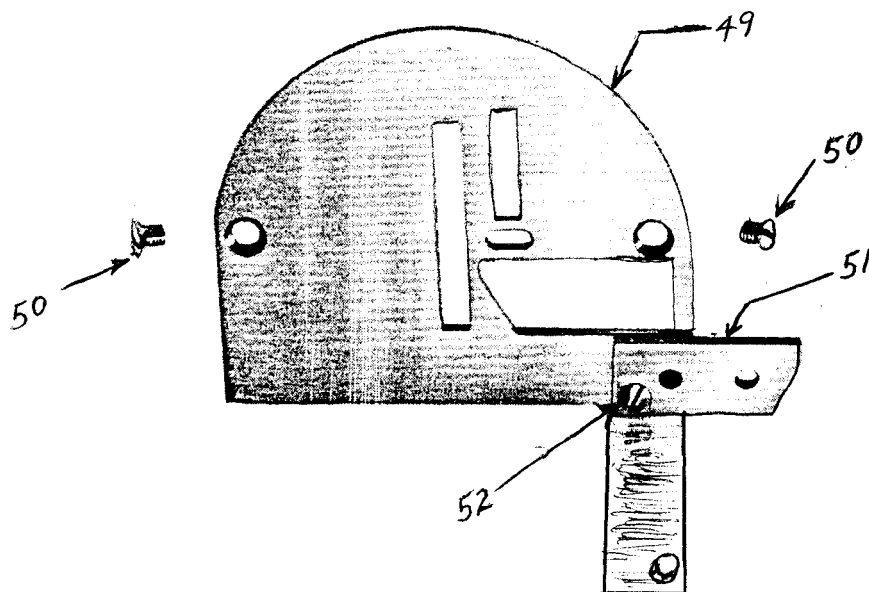


DIAGRAM 8

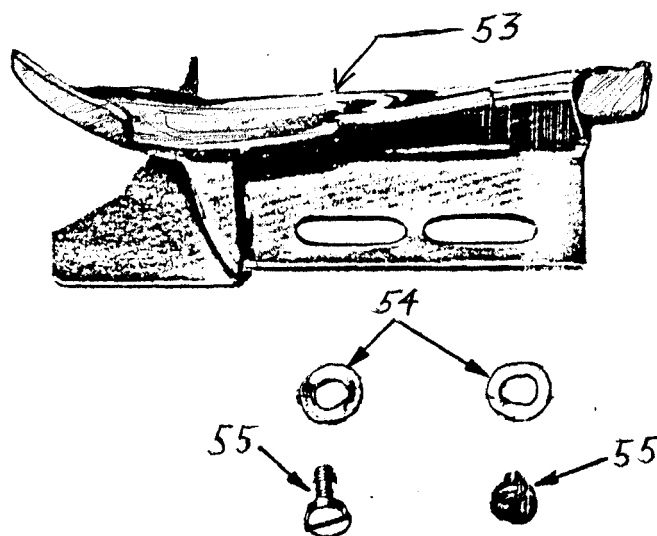


DIAGRAM 9

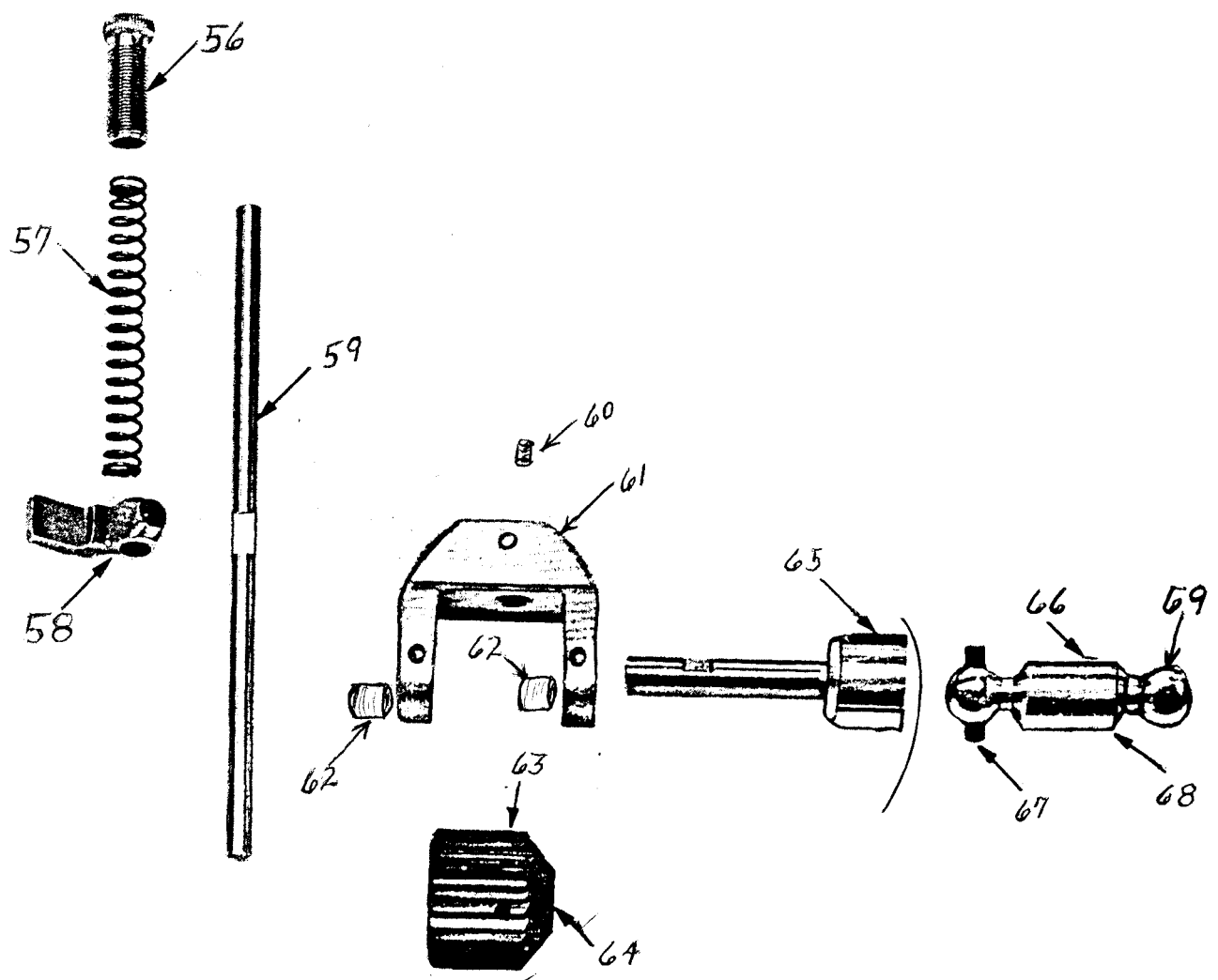


DIAGRAM 10

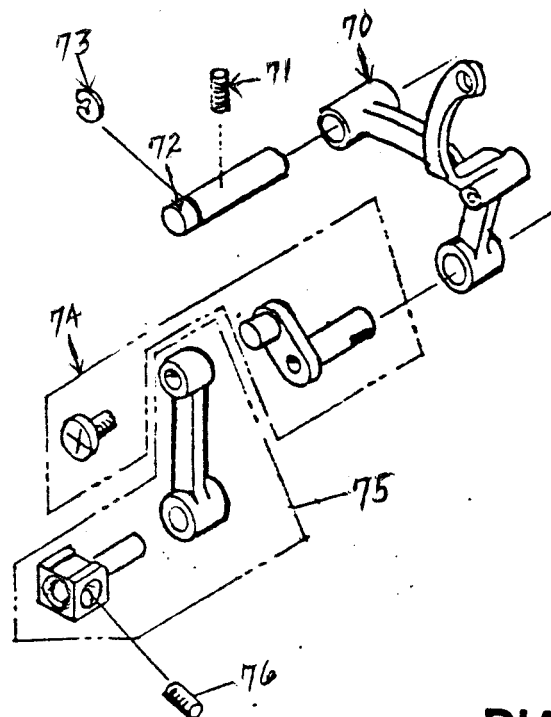


DIAGRAM 11

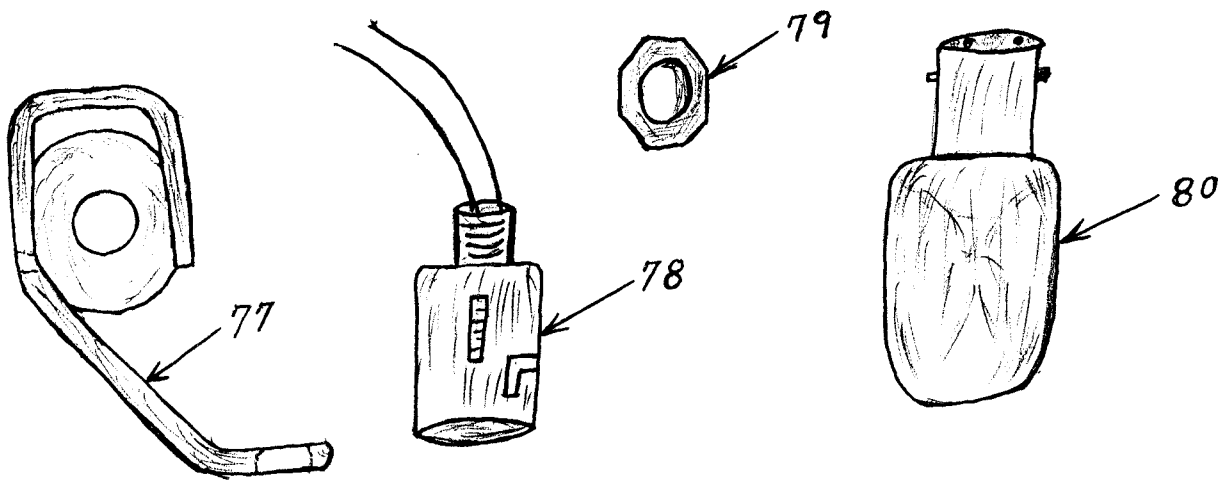


DIAGRAM 12

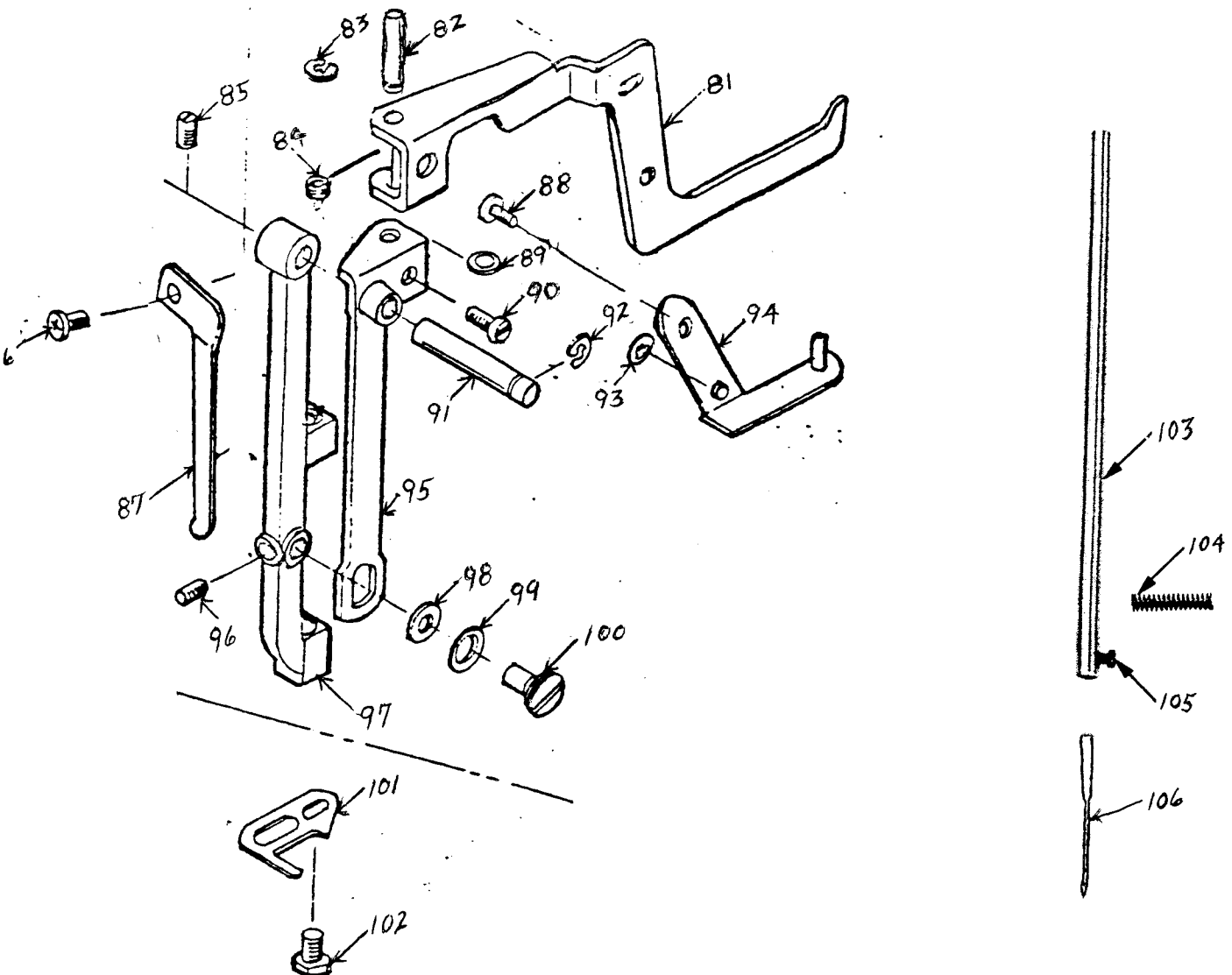


DIAGRAM 13

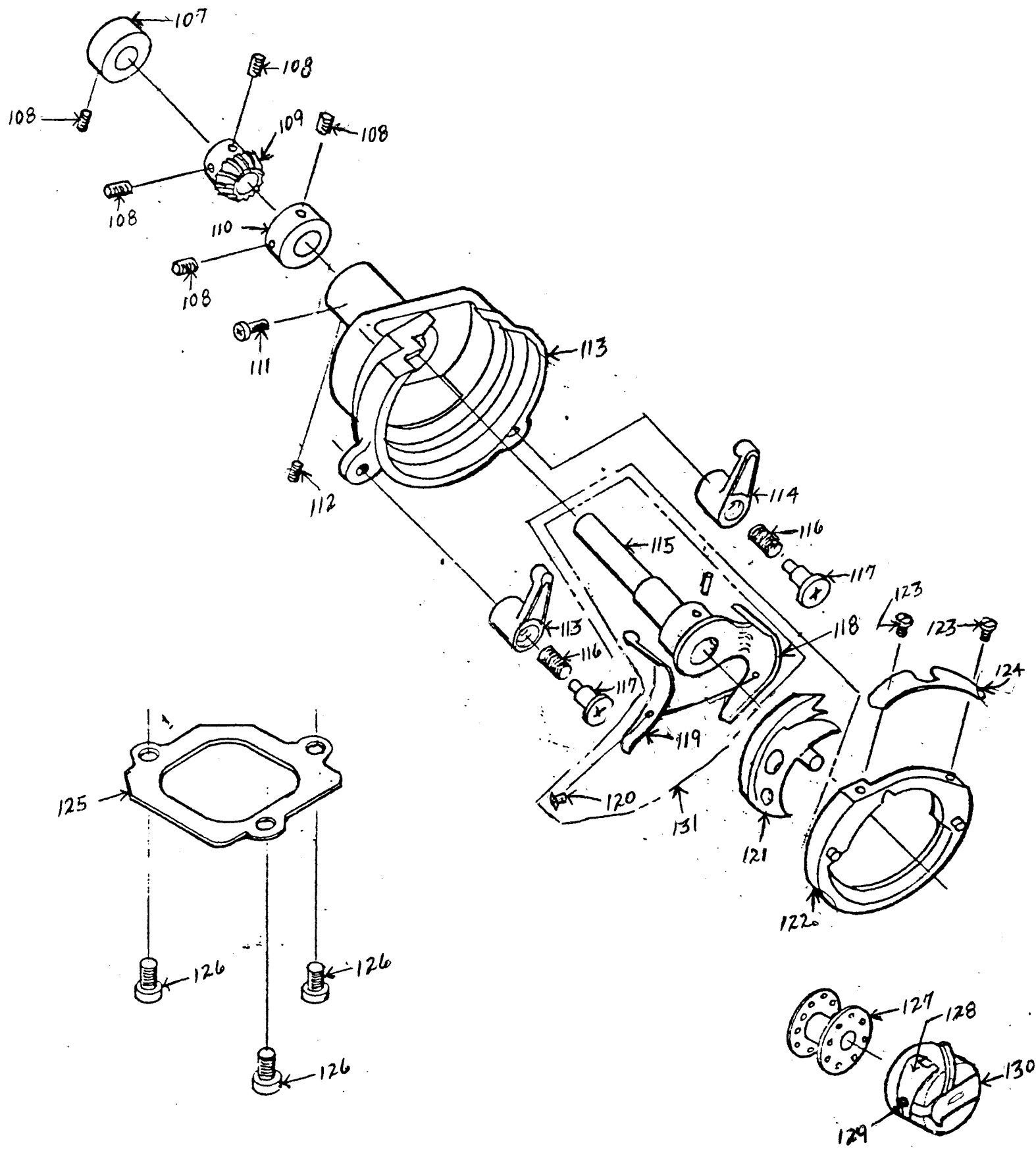


DIAGRAM 14

From the library of: Superior Sewing Machine & Supply LLC

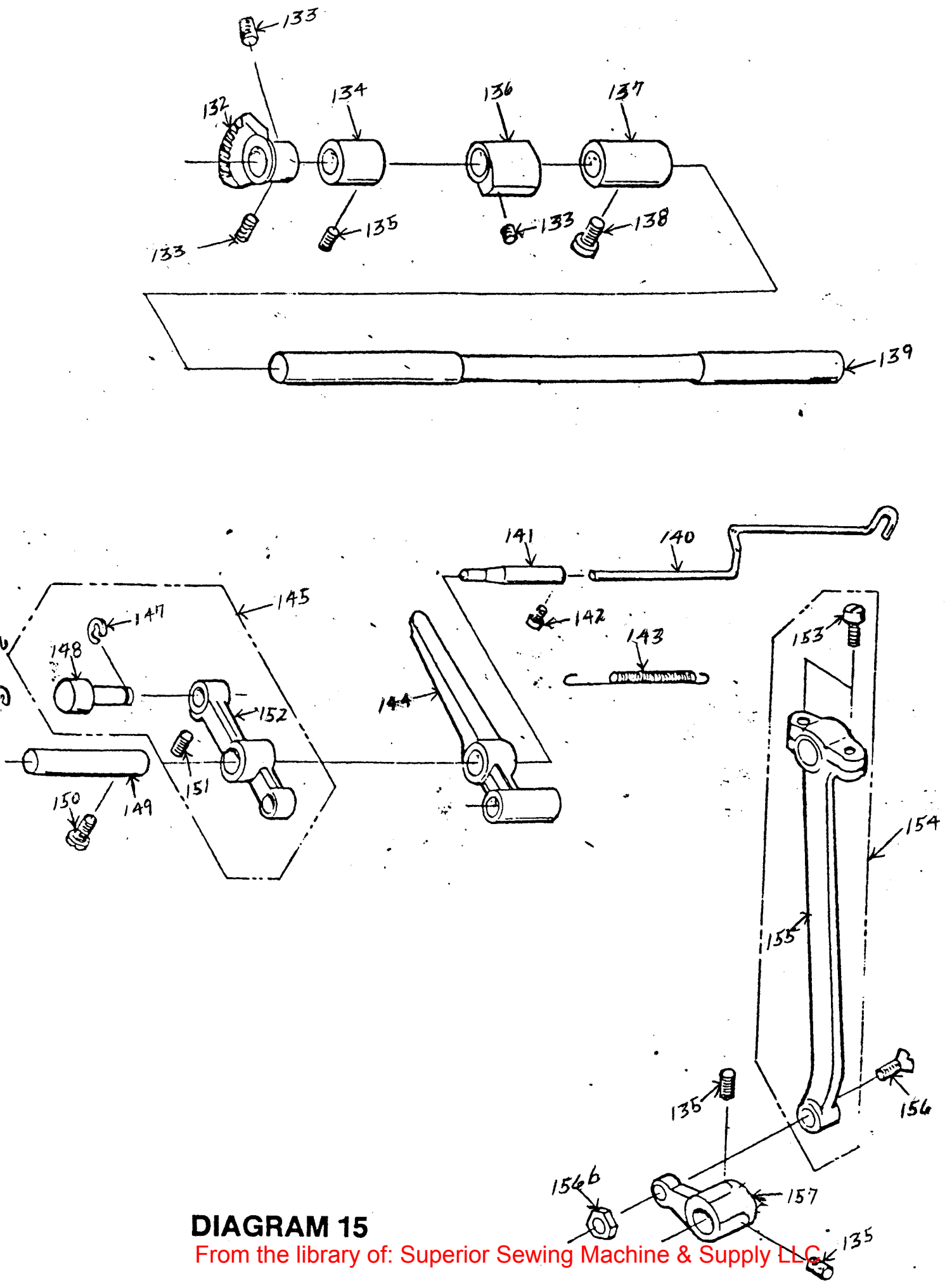


DIAGRAM 15

From the library of: Superior Sewing Machine & Supply LLC

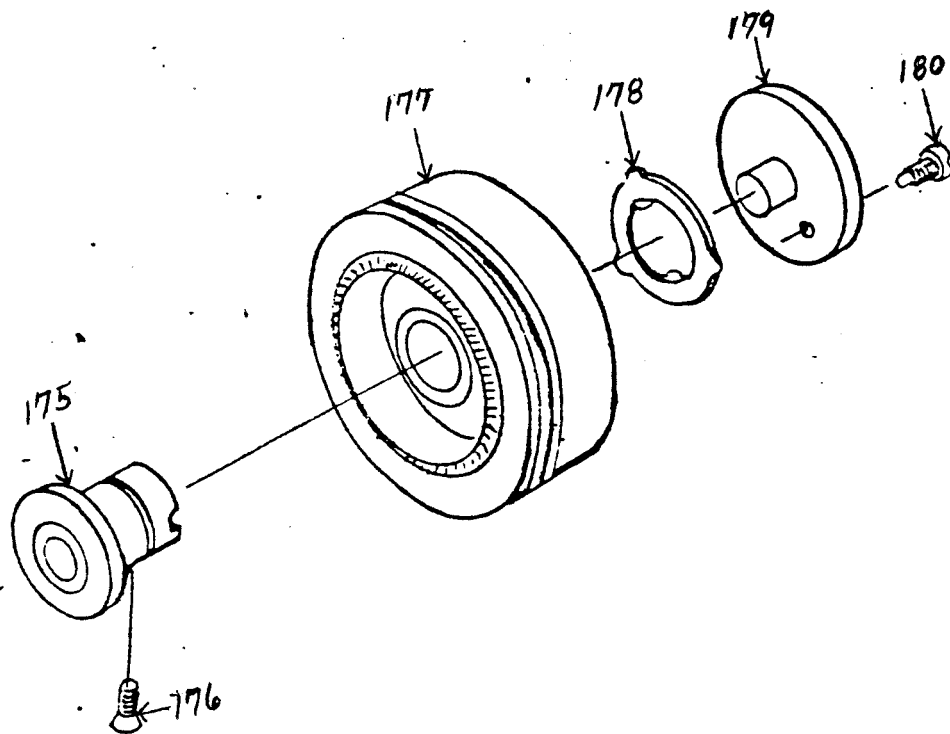
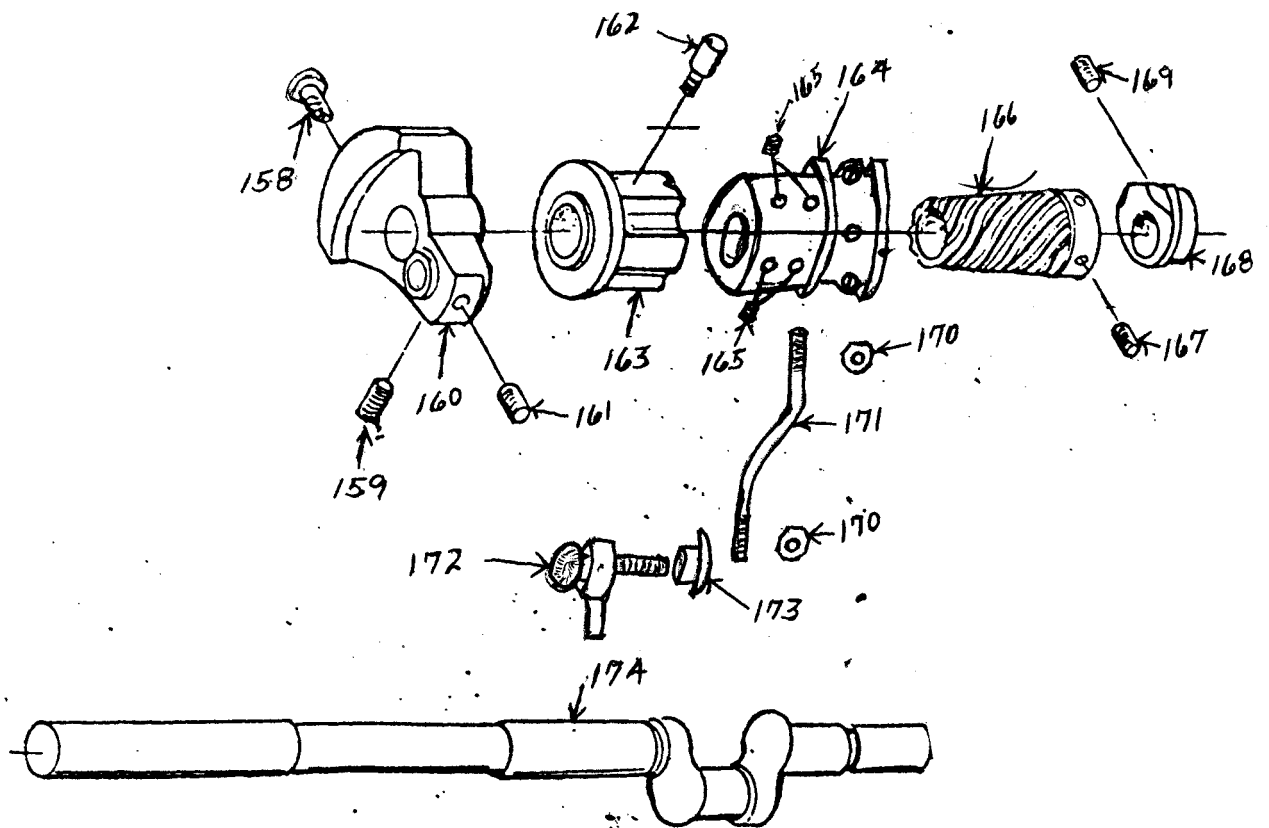


DIAGRAM 16

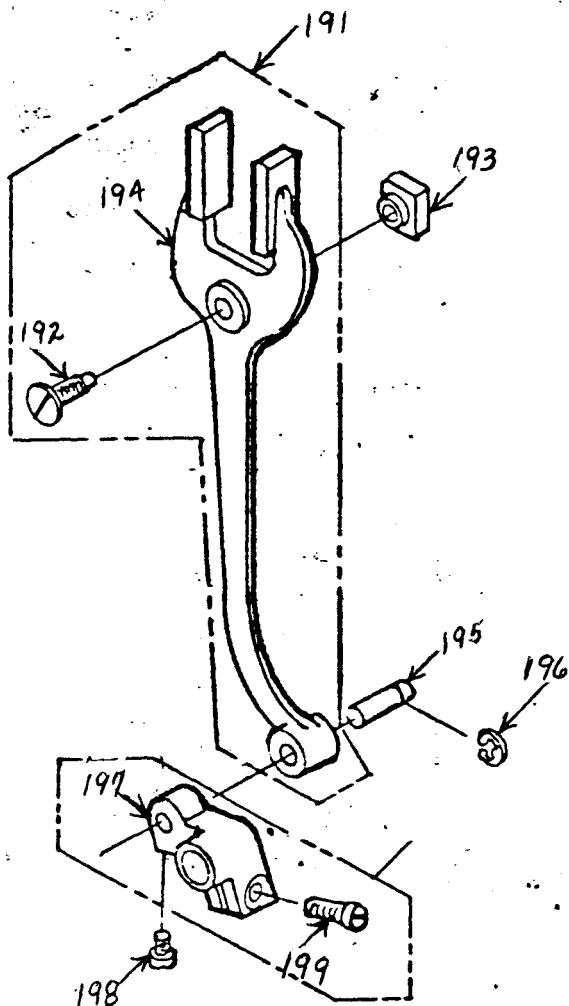
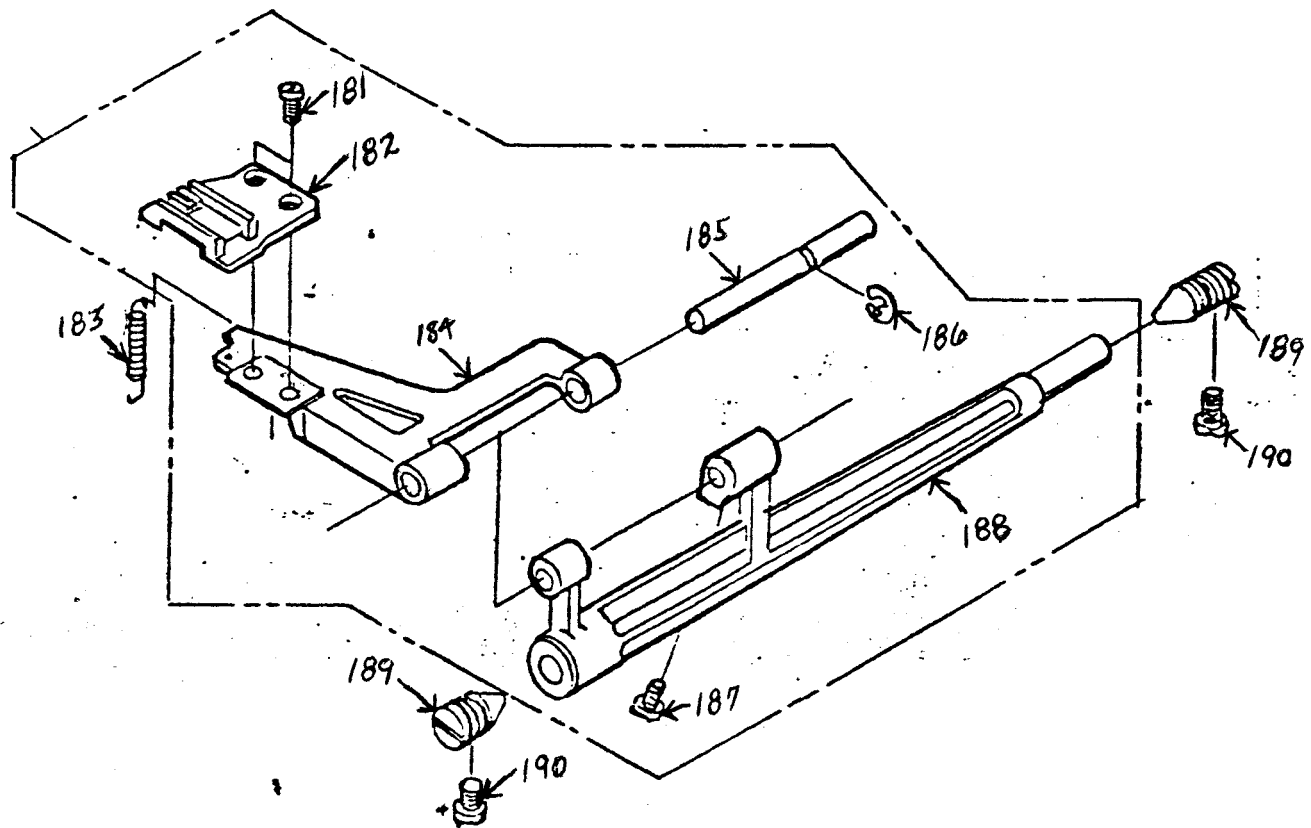


DIAGRAM 17

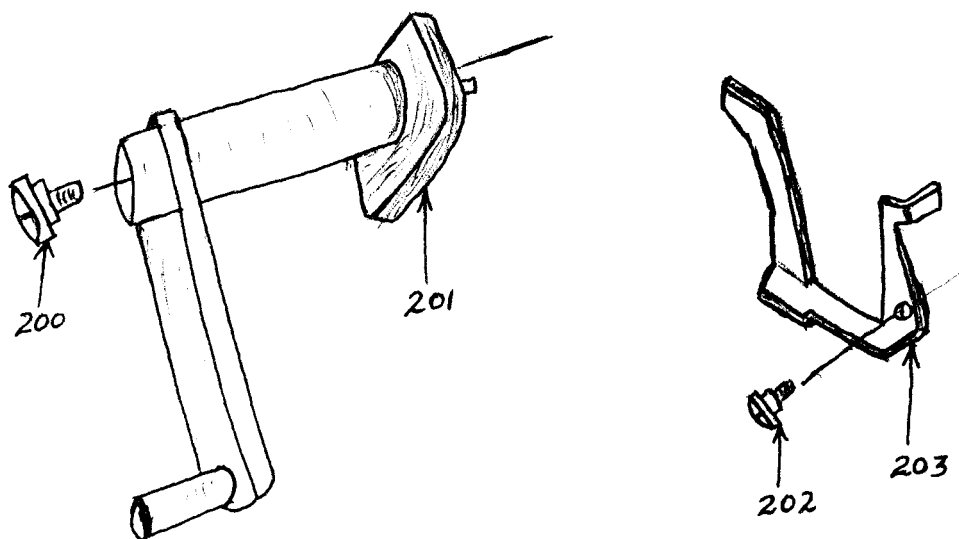


DIAGRAM 18

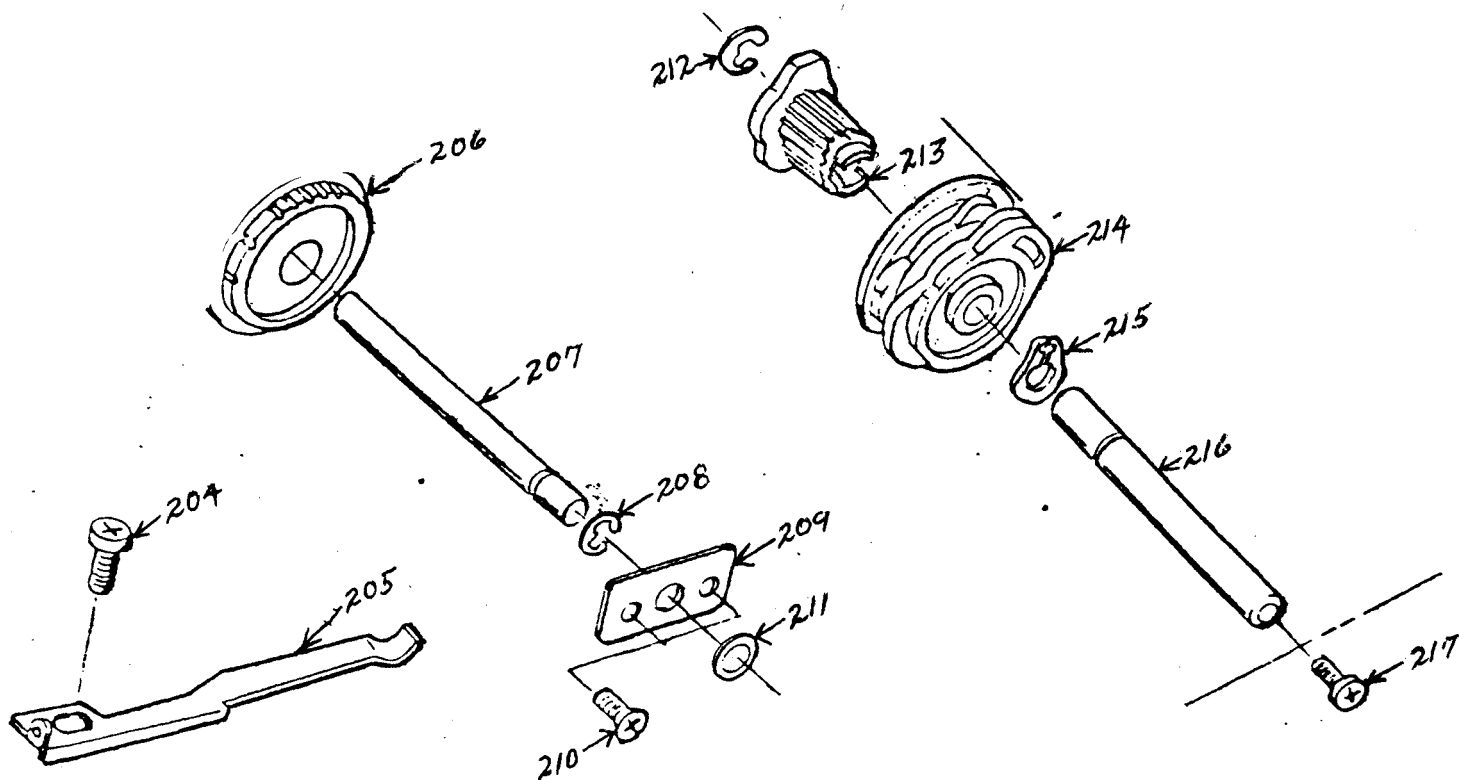


DIAGRAM 19

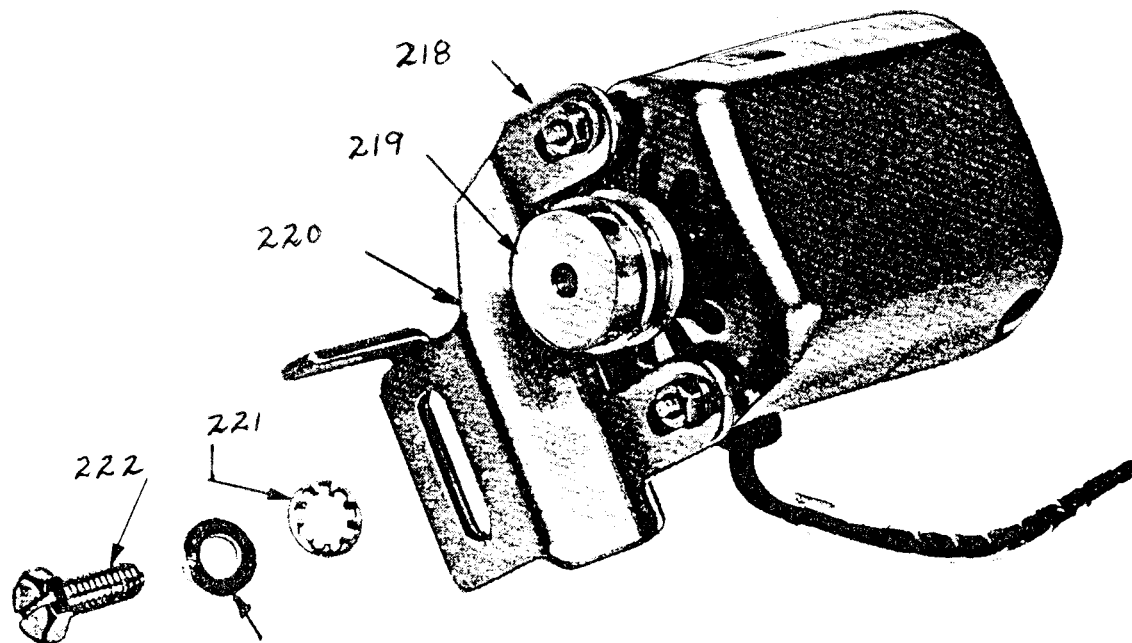
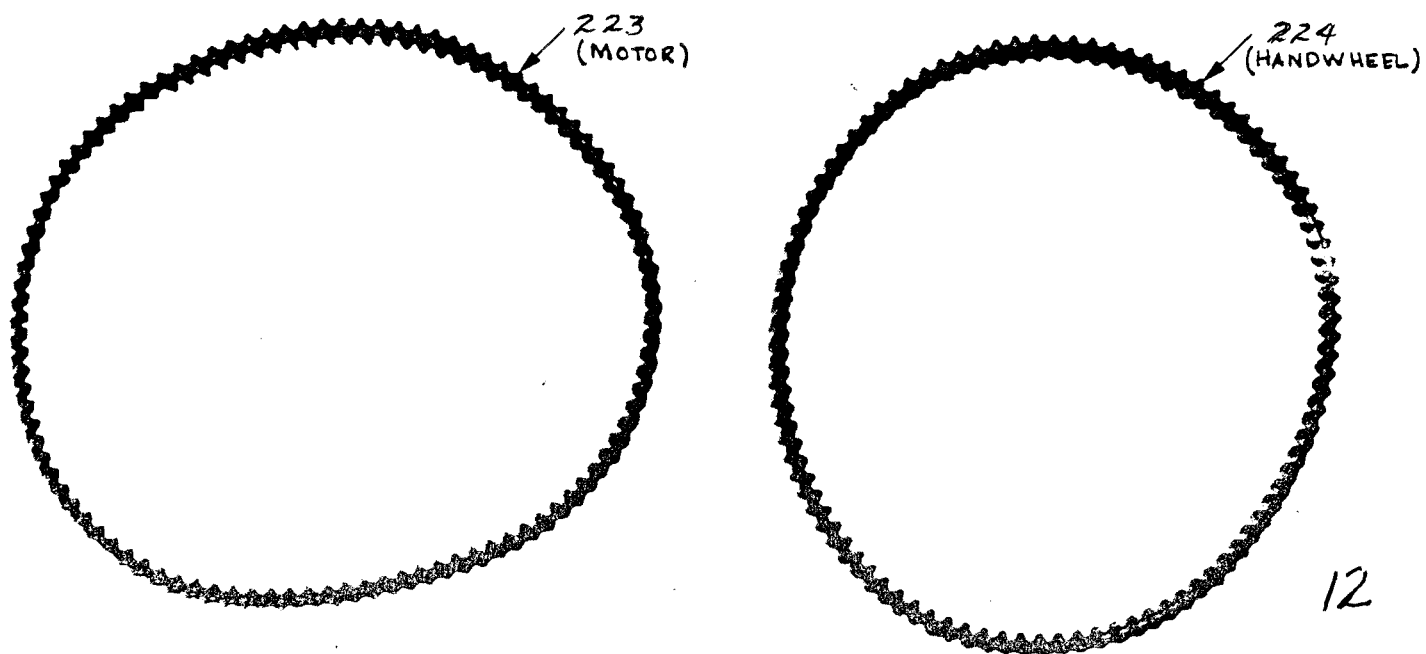


DIAGRAM 20



12

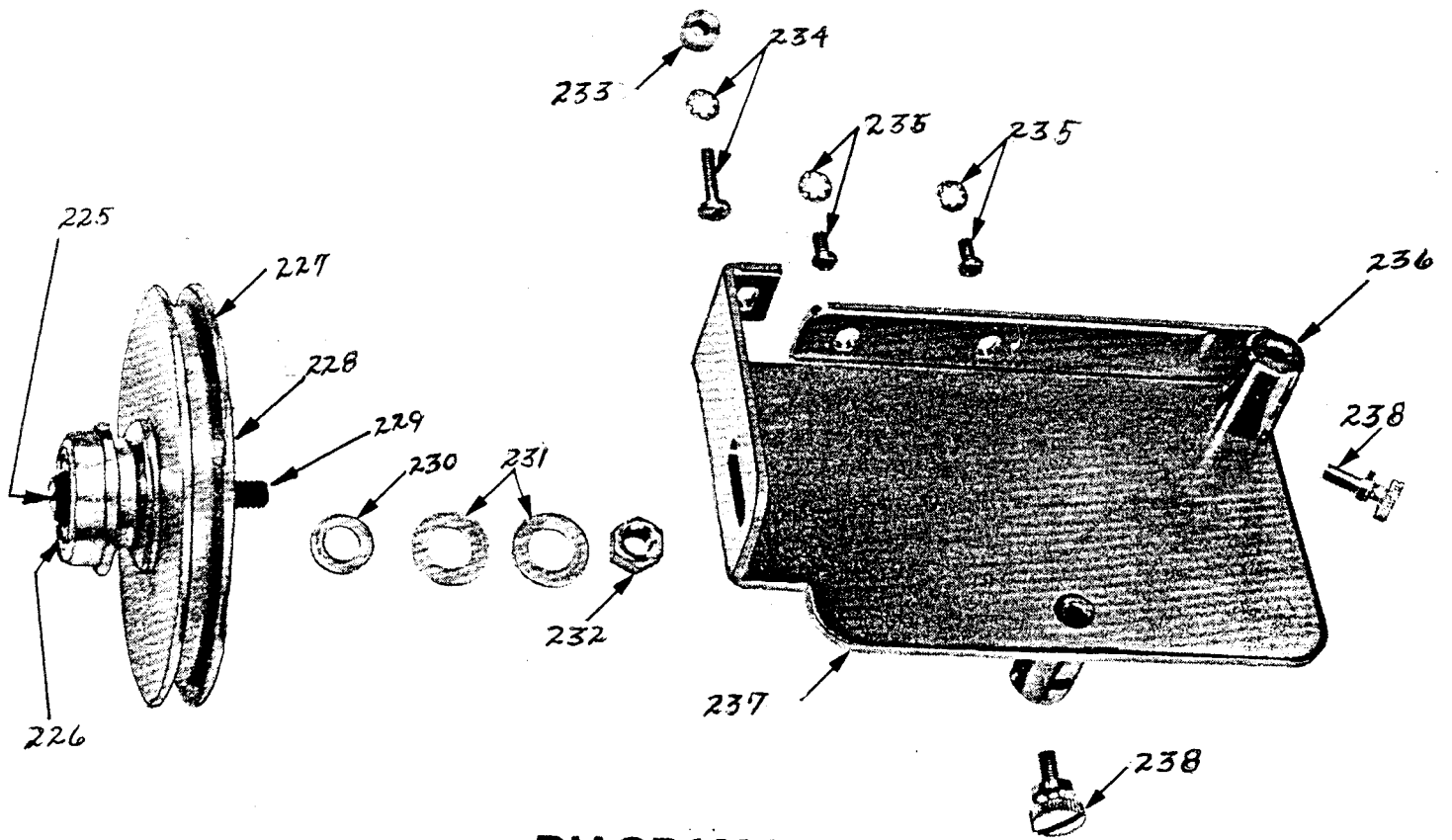


DIAGRAM 22

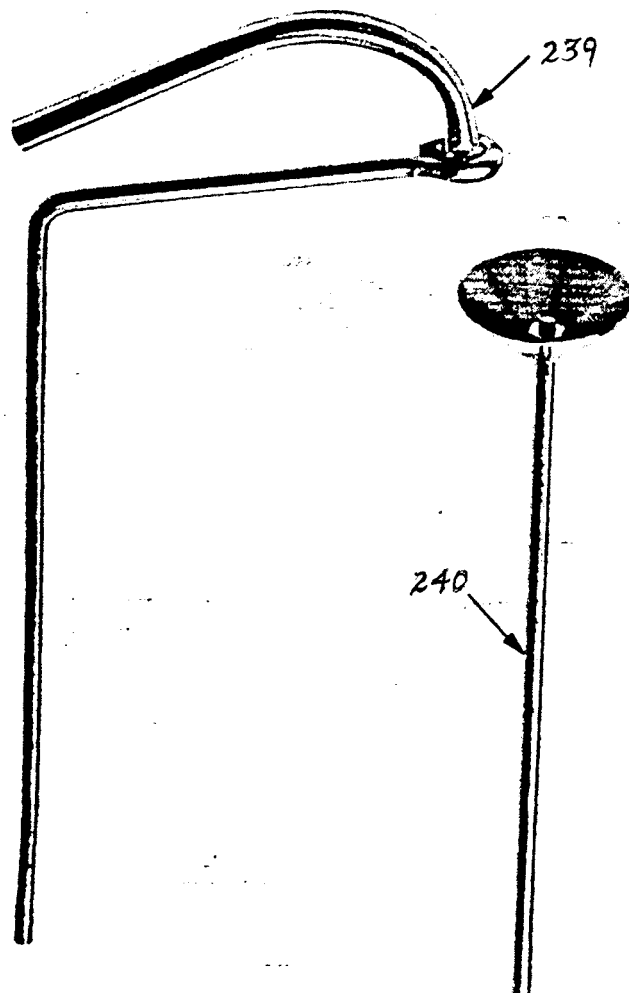


DIAGRAM 23

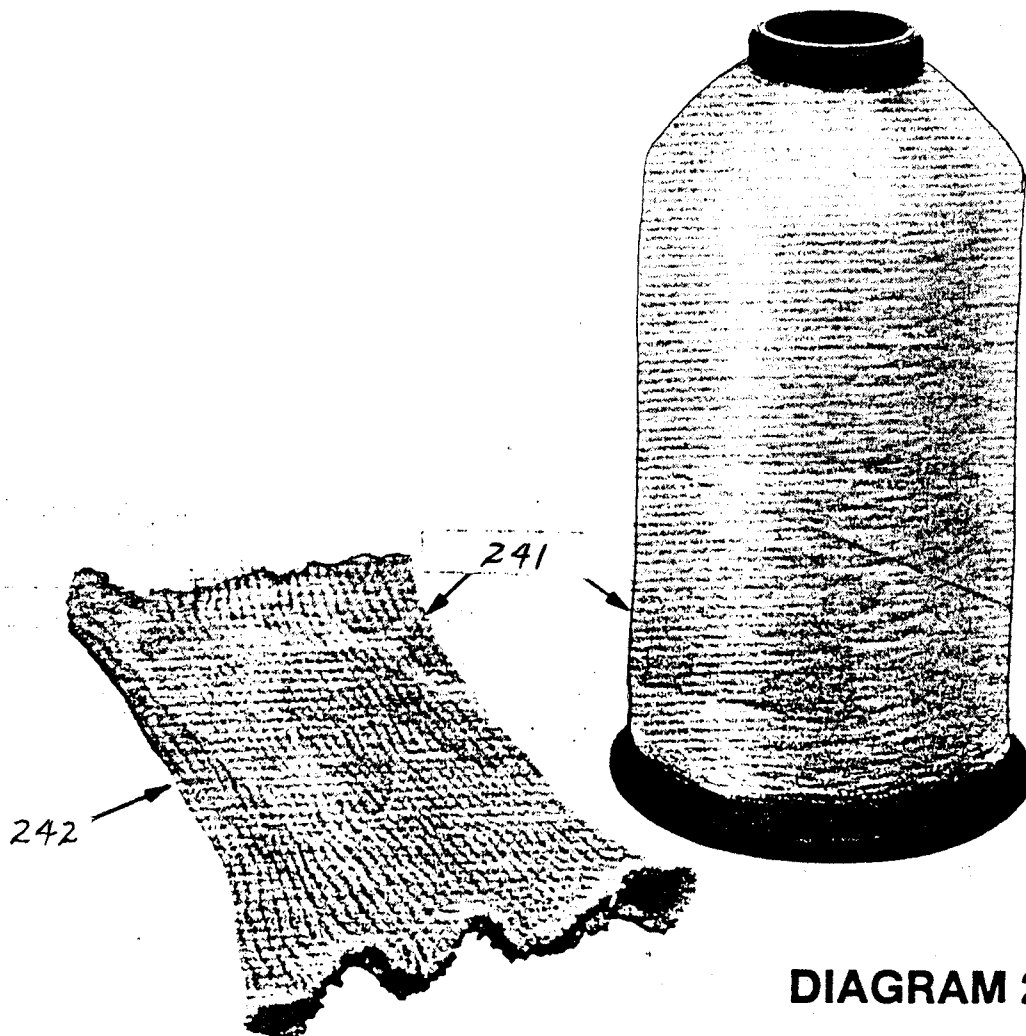


DIAGRAM 24

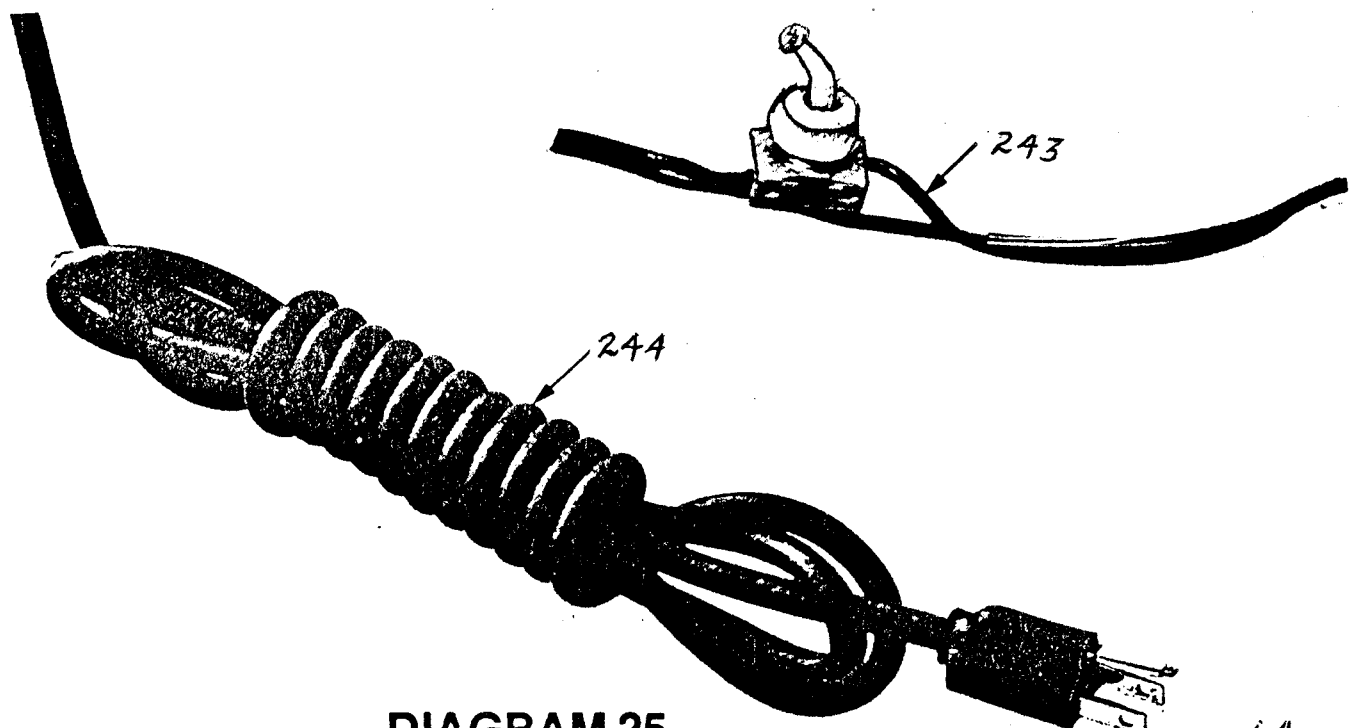


DIAGRAM 25

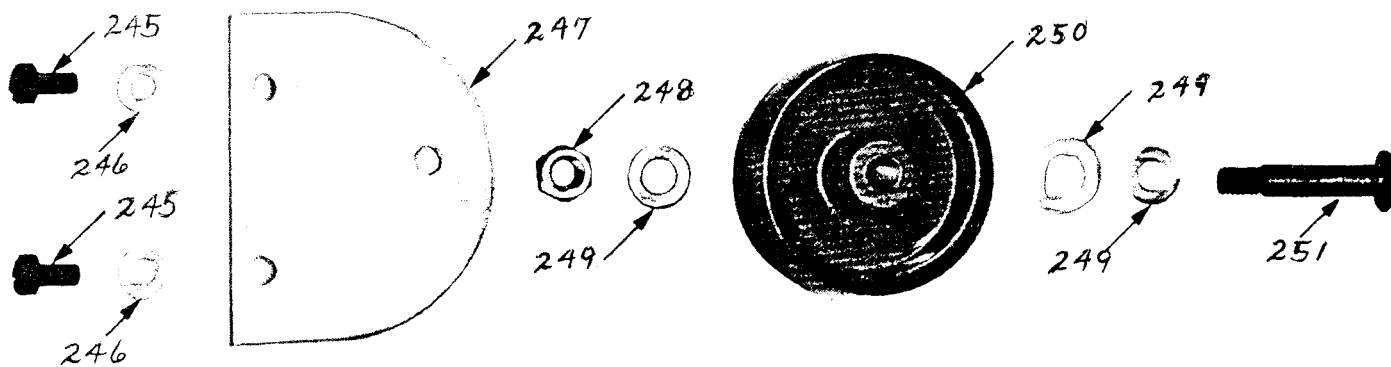


DIAGRAM 26

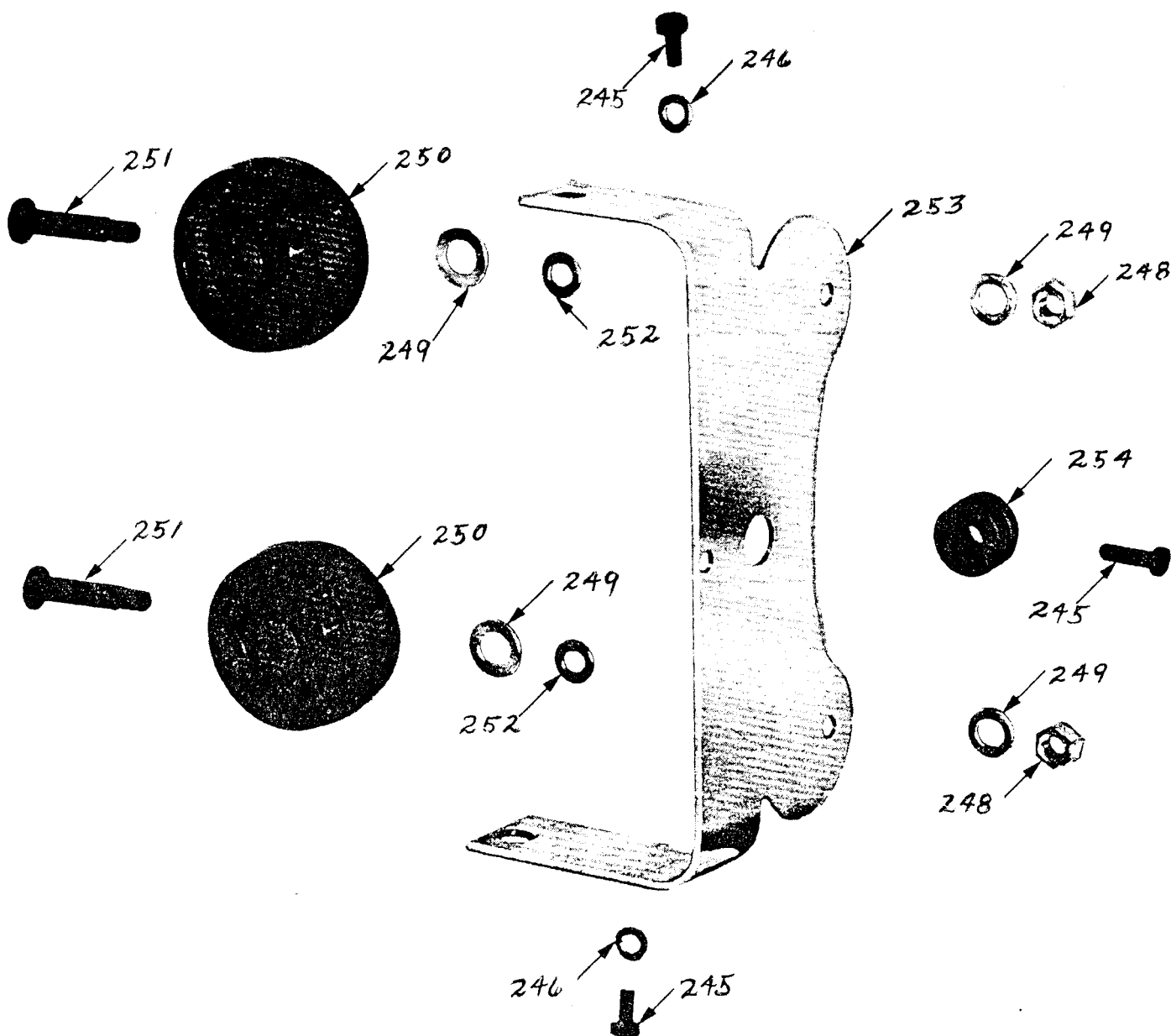


DIAGRAM 27

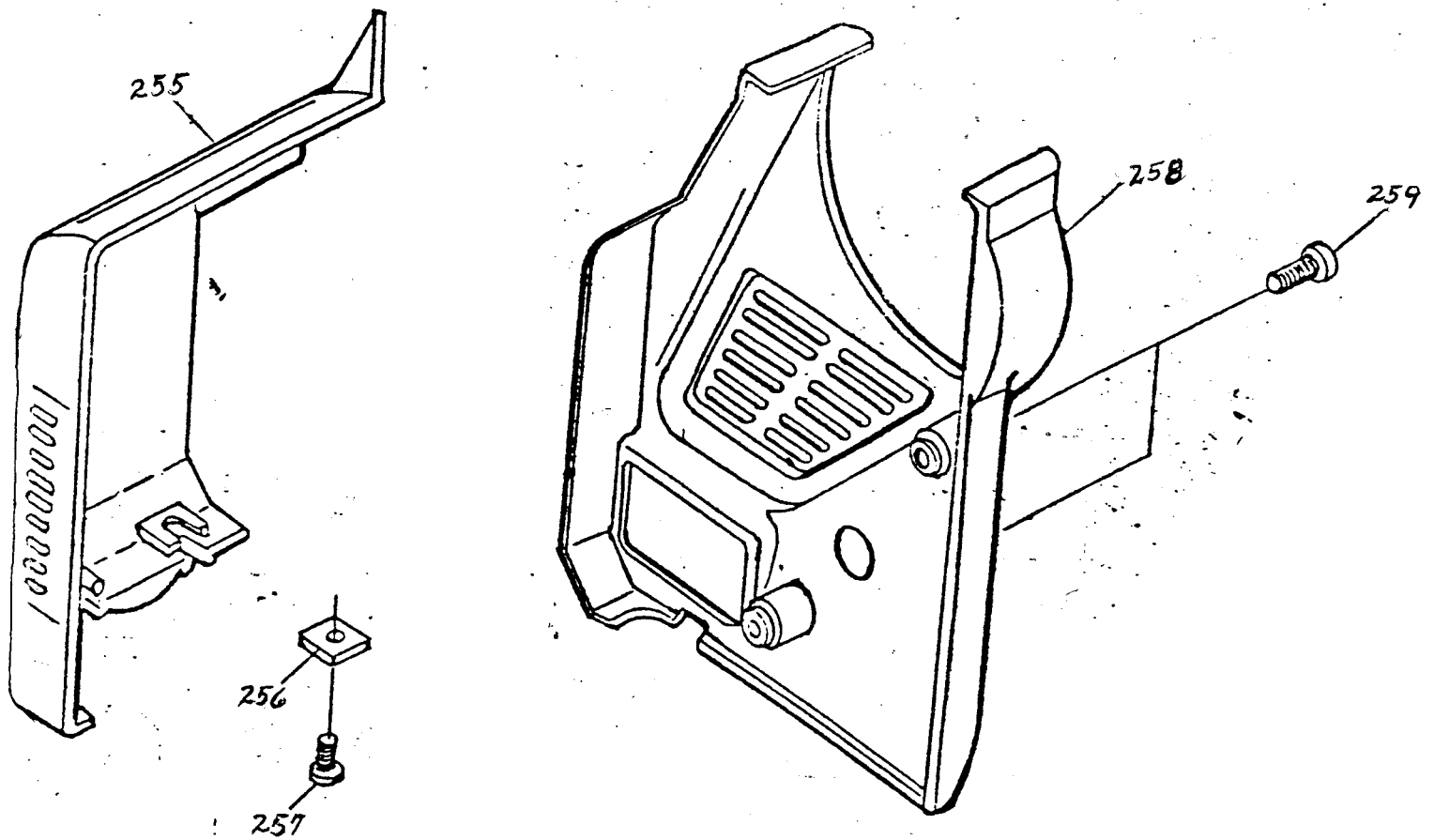


DIAGRAM 28

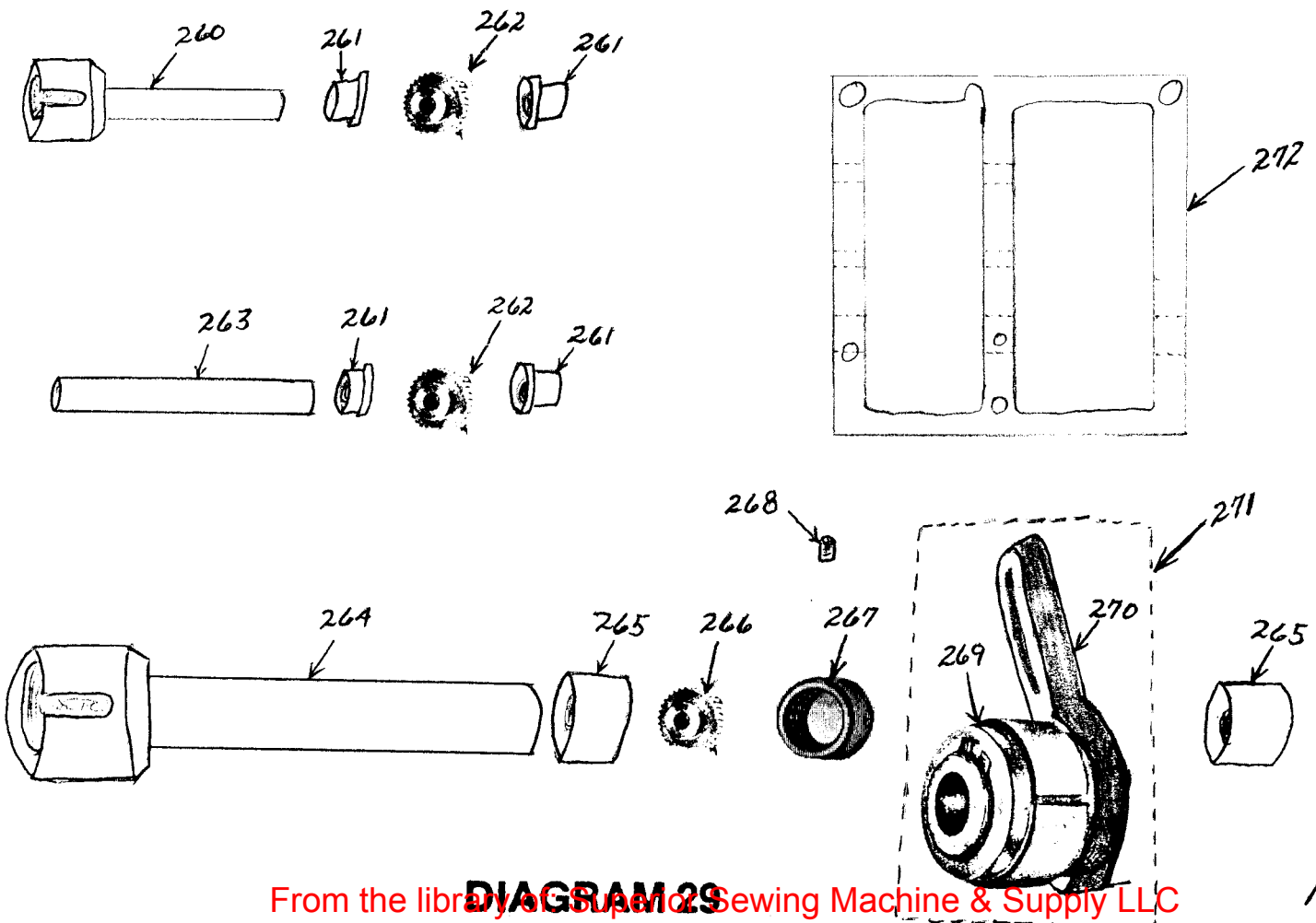
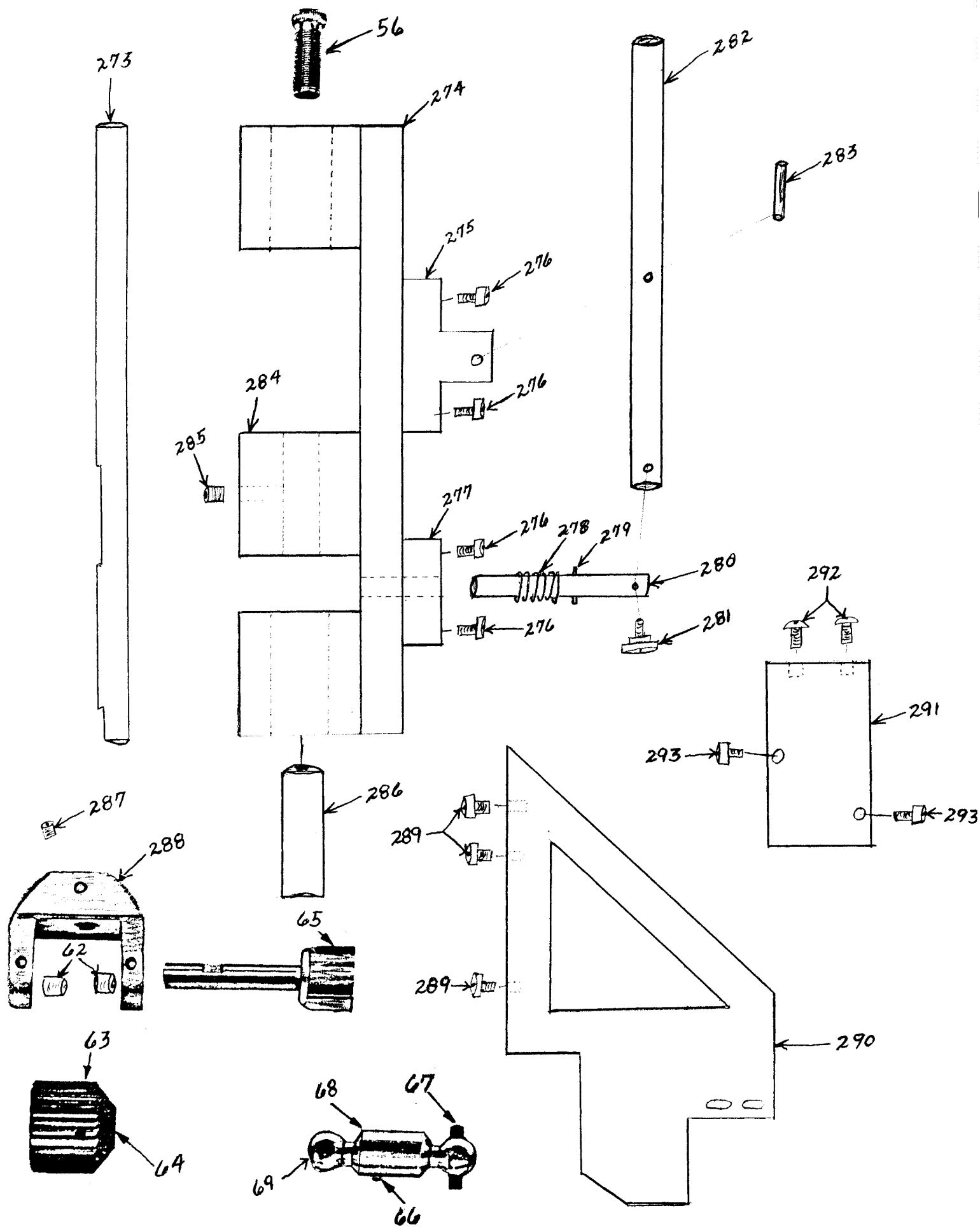


DIAGRAM 29



PCBL-DP PARTS LIST

December 6, 1994

Page 1

PARTNUMBER	DESCRIPT
1-01	TOP COVER COMPLETE
1-02	TOP COVER
1-03	GUIDE BRACKET SCREW NUT
1-04	COVER THREAD GUIDE BRKT
1-05	GUIDE BRACKET SCREW
1-06	TOP COVER THREAD GUIDE
1-07	THREAD GUIDE SCREW
1-08	BOBBIN WINDER COMPLETE
1-09	BOBBIN WINDER BAND
1-10	BOBBIN WINDER SPRING
1-11	BOBBIN WINDER HINGE SCREW
1-12	BOBBIN WINDER STOPPER
1-13	STOPPER/COVER SCREW
1-14	TOP COVER SCREW
1-15	CARRYING HANDLE
1-16	CARRYING HANDLE SCREW
10-181	FEED DOG SCREW
10-182	FEED DOG
10-183	FEED DOG BASE SPRING
10-184	FEED DOG BASE
10-185	FEED DOG BASE SHAFT
10-186	SNAP RING E-4
10-187	BASE SHAFT SET SCREW
10-188	FEED ROCK SHAFT
10-189	ROCK SHAFT CENTER SCREW
10-190	CENTER SCREW SET SCREW
10-191	FORKED ROD ASSEMBLY
10-192	SLIDE BLOCK SHAFT
10-193	FORK ROD SLIDE BLOCK
10-194	FORKED ROD
10-195	FORK ROD CONNECTING PIN
10-196	SNAP RING E-6
10-197	FEED ROCK SHAFT CRANK
10-198	CONNECTING PIN SET SCREW
10-199	ROCK SHAFT CRANK SCREW
11-200	ROLLER LIFTER HINGE SCREW
11-201	ROLLER LIFTER HANDLE
11-202	TENSION RELEASER SCREW
11-203	TENSION RELEASER
11-204	SELECTOR SPRING SCREW
11-205	SELECTOR CONTROL SPRING
11-206	PATTERN SELECTOR
11-207	PATTERN SELECTOR SHAFT
11-208	SNAP RING E-4
11-209	PATTERN SELECTOR PLATE
11-210	SELECTOR PLATE SCREW
11-211	WASHER
11-212	SNAP RING E-6
11-213	STITCH WORM GEAR
11-214	PATTERN CAM
11-215	SNAP RING G-8
11-216	CAM SHAFT
11-217	CAM SHAFT END SCREW
12-218	MOTOR ASSEMBLY
12-219	MOTOR PULLEY
12-220	MOTOR COUPLER

PCBL-DP PARTS LIST

December 6, 1994

Page 2

PARTNUMBER	DESCRIPT
12-221	WASHER
12-222	MOTOR ADJUST BOLT
12-223	MOTOR/CONVERTER BELT
12-224	BALANCE WHEEL/CONV BELT
13-225	CONVERTER AXLE WASHER
13-226	CONVERTER FRONT BEARING
13-227	CONVERTER PULLEY
13-228	CONVERTER REAR BEARING
13-229	CONVERTER AXLE
13-230	AXLE THRUST WASHER
13-231	WASHER
13-232	CONVERTER AXLE NUT
13-233	SPACING COLLAR
13-234	THREAD BASE SCREW, LONG
13-235	THREAD BASE SCREW/WASHER
13-236	THREAD GUIDE ROD BASE
13-237	THREAD STAND BASE
13-238	SET SCREW
13-239	THREAD GUIDE ROD
13-240	THREAD SPOOL PIN
14-241	THREAD SPOOL 8 OZ #52
14-242	THREAD SOCK
14-243	POWER SWITCH
14-244	POWER CORD
15-245	WHEEL BRACKET SCREW
15-246	WASHER
15-247	LEFT WHEEL BRACKET
15-248	WHEEL AXLE NUT
15-249	WASHER
15-250	WHEEL
15-251	WHEEL AXLE
15-252	SPACER
15-253	RIGHT WHEEL BRACKET
15-254	RUBBER GROMMET
16-255	BACK MOTOR COVER
16-256	SQUARE NUT
16-257	MOTOR COVER SCREW
16-258	SIDE COVER
16-259	SIDE COVER SCREW 4X10
16-260	REAR GEAR UNIVERSAL SHAFT
16-261	OILITE BUSHING
16-262	REAR/IDLER PULLER GEAR
16-263	IDLER SHAFT
16-264	FRONT GEAR UNIV. SHAFT
16-265	FRONT SHAFT LEFT BUSHING
16-266	FRONT SHAFT GEAR
16-267	CLUTCH BEARING
16-268	BEARING SET SCREW
16-269	PULLER CLUTCH
16-270	CLUTCH ADJUST LEVER
16-271	PULLER CLUTCH ASSEMBLY
16-272	CLUTCH/GEAR BRACKET
17-273	REAR PRESSER BAR
17-274	REAR PULLER BRACKET
17-275	HANDLE HINGE BRACKET
17-276	BRACKET SCREW

PCBL-DP PARTS LIST

December 6, 1994

Page 3

PARTNUMBER	DESCRIPT
17-277	STOP PIN BRACKET
17-278	RETURN SPRING
17-279	ROLL PIN
17-280	ROLLER STOP PIN
17-281	LEVER/PIN HINGE SCREW
17-282	STOP ENGAGE LEVER
17-283	HINGE PIN
17-284	ROLLER LIFT/STOP BLOCK
17-285	PRESSER BAR SET SCREW
17-286	PRESSER BAR BUSHING
17-287	YOKE SET SCREW
17-288	REAR PULLER YOKE
17-289	GUSSET BRACKET SCREW
17-290	PULLER BRACKET GUSSET
17-291	COVER MOUNT PLATE
17-292	COVER PLATE SCREW
17-293	GUSSET ADJUST SCREW
2-17	FRONT COVER PLATE
2-18	COVER PLATE SCREW
2-19	FACE PLATE
2-20	FACE PLATE GUIDE, UPPER
2-21	FACE PLATE GUIDE, LOWER
2-22	THREAD GUIDE SCREW
2-23	THREAD TENSION ASSEMBLY
2-23A	TENSION ASSM SET SCREW
2-24	THREAD CONTROLLER SPRING
2-25	BINDING TENSION ASSEMBLY
2-26	BINDING TENSION PLATE
2-27	BINDING TENSION PLATE
2-28	BINDING TENSION SPRING
2-29	BINDING TENSION NUT
2-30	BINDING TENSION POST
2-31	WASHER
2-32	BINDING TENSION SCREW
3-33	TRIGGER HANDLE
3-34	HANDLE MOUNT BRACKET
3-35	HANDLE MOUNT SCREW
3-36	SWITCH TRIGGER
3-37	TRIGGER SWITCH
3-38	SWITCH SCREW
3-39	BINDING REEL BRACKET
3-40	BINDING REEL DISC
3-41	BINDING BRACKET SCREW
3-42	BINDING GUIDE POST
3-43	GUIDE POST NUT
3-44	BINDING REEL SPINDLE
3-45	REEL TENSION PLATE
3-45C	REEL TENSION ASSEMBLY
3-46	REEL TENSION SPRING
3-47	TENSION ADJUST COLLAR
3-48	COLLAR SET SCREW
4-49	THROAT PLATE
4-50	THROAT PLATE SCREW
4-51	BINDER MOUNT PLATE
4-52	MOUNT PLATE SCREW
4-53	BINDER ROLLER

PCBL-DP PARTS LIST

December 6, 1994

Page 4

PARTNUMBER	DESCRIPT
4-54	WASHER
4-55	BINDING FOLDER SCREW
5-56	PRESSURE THUMB SCREW
5-57	PRESSURE SPRING
5-58	ROLLER LIFTER BRACKET
5-59	PRESSER BAR
5-60	ROLLER YOKE SET SCREW
5-61	ROLLER YOKE, FRONT
5-62	ROLLER SHAFT BUSHING
5-63	ROLLER SET SCREW
5-64	PULLER ROLLER
5-65	ROLLER SHAFT
5-66	UNIVERSAL SET SCREW
5-67	BALL DRIVE PIN
5-68	UNIVERSAL COUPLING
5-69	UNIVERSAL ADJUST BALL
5-70	THREAD TAKE-UP ASSEMBLY
5-71	HINGE STUD SET SCREW
5-72	TAKE-UP LEVER STUD
5-73	SNAP RING E-6
5-74	NEEDLE BAR CRANK ASSM
5-75	NB CONN STUD UNIT
5-76	NEEDLE BAR CLAMP SCREW
6-100	ECCENTRIC PIN
6-101	NB FRAME MOTION STOP
6-102	MOTION STOP SCREW
6-103	NEEDLE BAR
6-104	NB FRAME RETURN SPRING
6-105	NEEDLE SET SCREW
6-106	NEEDLE 135X8-22DIA
6-77	LIGHT/FACE PLATE BRKT
6-78	LIGHT SOCKET
6-79	LIGHT SOCKET NUT
6-80	LIGHT BULB 110 VOLT
6-81	ZIGZAG DRIVE LEVER
6-82	ZIGZAG DRIVE LEVER SHAFT
6-83	SNAP RING E-3
6-84	ZIGZAG DRIVE LEVER SPRING
6-85	NB FRAME STUD SET SCREW
6-86	NB FRAME SPRING SCREW
6-87	NEEDLE BAR FRAME SPRING
6-88	ZIGZAG REG LEVER SCREW
6-89	WASHER
6-90	NB FRAME BRACKET SCREW
6-91	NB FRAME HINGE STUD
6-92	SNAP RING E-4
6-93	SNAP RING C-5
6-94	ZIGZAG REGULATING LEVER
6-95	NB FRAME BRACKET
6-96	ECCENTRIC PIN SET SCREW
6-97	NEEDLE BAR FRAME
6-98	WASHER
6-99	WASHER
7-107	SHUTTLE DRIVE SHAFT BUSH
7-108	BUSHING SET SCREW 5X6
7-109	SHUTTLE DRIVE BEVEL GEAR

PCBL-DP PARTS LIST

December 6, 1994

Page 5

PARTNUMBER	DESCRIPT
7-110	SPACING COLLAR
7-111	RACE BODY SCREW 5X12
7-112	RACE BODY SET SCREW
7-113	SHUTTLE BODY RACE UNIT
7-114	SHUTTLE RACE RING CLASP
7-115	SHUTTLE DRIVER SHAFT
7-116	RACE RING CLASP SPRING
7-117	CLASP HINGE SCREW
7-118	SHUTTLE DRIVER BODY
7-119	SHUTTLE DRIVER SPRING
7-120	DRIVER SPRING SCREW
7-121	SHUTTLE HOOK
7-122	SHUTTLE RACE RING
7-123	SHUTTLE RACE CAP SPRING
7-124	RACE CAP SPRING SCREW
7-125	GEAR COVER OIL SEAL
7-126	GEAR COVER SCREW 5X6
7-127	METAL "A" BOBBIN
7-128	BC TENSION SPRING
7-129	BC TENSION SPRING SCREW
7-130	BOBBIN CASE
7-131	SHUTTLE DRIVE SHAFT ASSM
8-132	LOWER SHAFT GEAR
8-133	LOWER SHAFT GEAR SCREW
8-134	LOWER SHAFT FRONT BUSHING
8-135	BUSHING SET SCREW
8-136	FEED LIFT CAM
8-137	LOWER SHAFT REAR BUSHING
8-138	BUSHING SET SCREW
8-139	LOWER SHAFT
8-140	PLUNGER ROD
8-141	PLUNGER
8-142	PLUNGER SET SCREW 3X5
8-143	PLUNGER SPRING
8-144	FEED LIFTING CRANK
8-145	LIFT CRANK ADJUST ASSM
8-146	SNAP RING E-6
8-147	SNAP RING E-4
8-148	LIFT CRANK ROLLER SHAFT
8-149	FEED LIFTING SHAFT
8-150	LIFT SHAFT SET SCREW
8-151	SHAFT SET SCREW 5X5
8-152	FEED LIFT ADJUST CRANK
8-153	CRANK ROD STRAP SCREW
8-154	CRANK ROD ASSEMBLY
8-155	CRANK ROD
8-156	CRANK ROD HINGE SCREW
8-156B	HINGE SCREW NUT
8-157	LOWER SHAFT CRANK
9-158	TAKE-UP CRANK SET SCREW
9-159	NB CRANK STUD SET SCREW
9-160	THREAD TAKE-UP CRANK
9-161	NB CRANK STUD SET SCREW
9-162	SHAFT BUSHING SET SCREW
9-163	UPPER SHAFT FRONT BUSH
9-164	CLUTCH DRIVE COIL ASSM

PCBL-DP PARTS LIST

December 6, 1994

Page 6

PARTNUMBER	DESCRIPT
9-165	ECCENTRIC SET SCREW
9-166	UPPER SHAFT WORM GEAR
9-167	WORM GEAR SET SCREW
9-168	FEED CAM
9-169	FEED CAM SET SCREW
9-170	CONNECTING ROD NUT
9-171	PULLER CONNECTING ROD
9-172	PULLER CLUTCH BALL JOINT
9-173	BALL JOINT SLIDE NUT
9-174	UPPER SHAFT
9-175	BALANCE WHEEL BUSHING
9-176	BUSHING SET SCREW
9-177	BALANCE WHEEL
9-178	STOP MOTION WASHER
9-179	STOP MOTION RING
9-180	STOP MOTION RING SCREW

TOTALS:

Printed 296 of the 296 records.

PRIMARY SORT FIELD: PARTNUMBER

SELECTION CRITERIA:

All records

