

# CORNELY FD

SPARE PARTS MANUAL

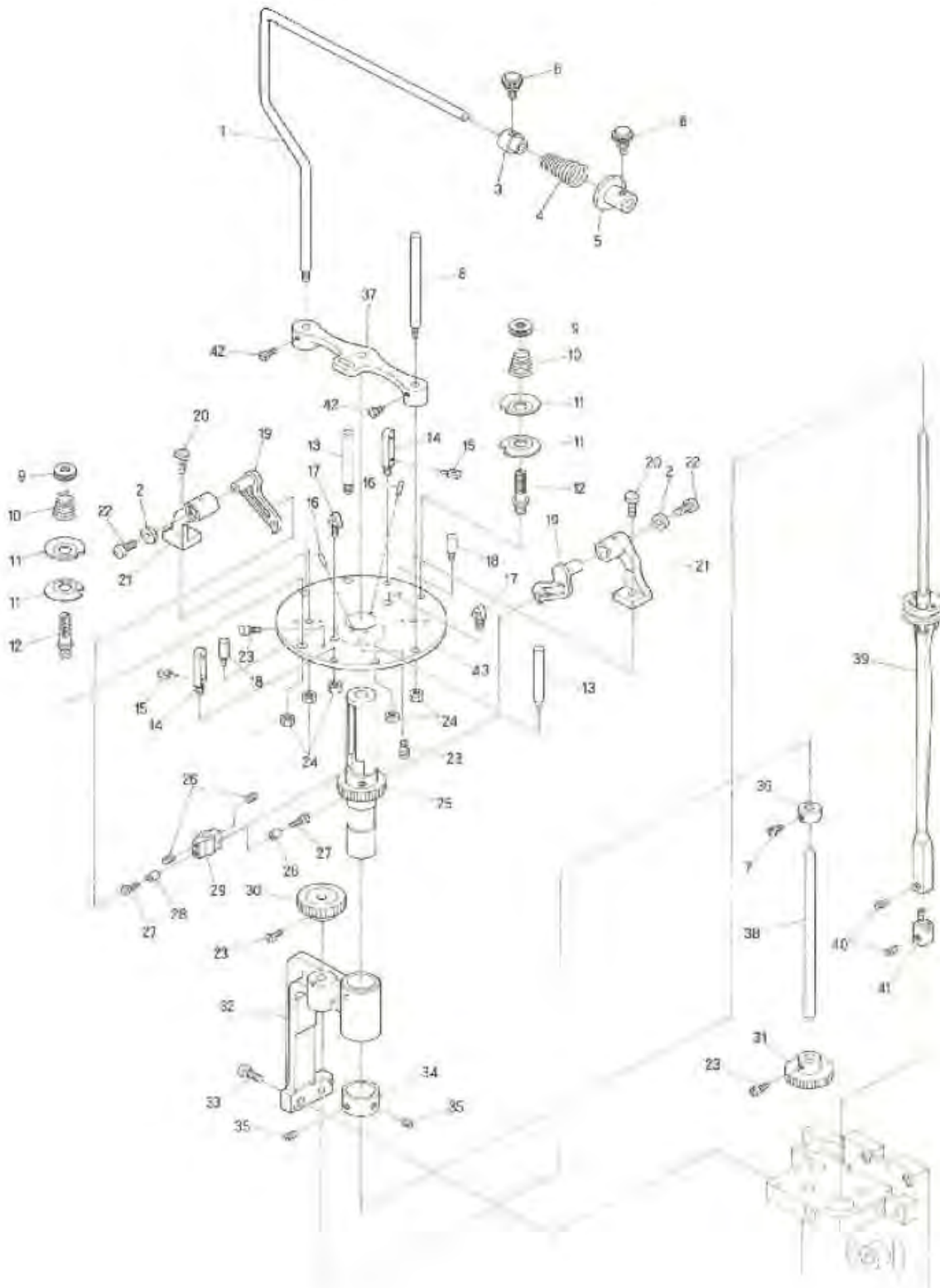
**English**



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CORNELY FD  
TAKE UP - THREAD TENSION



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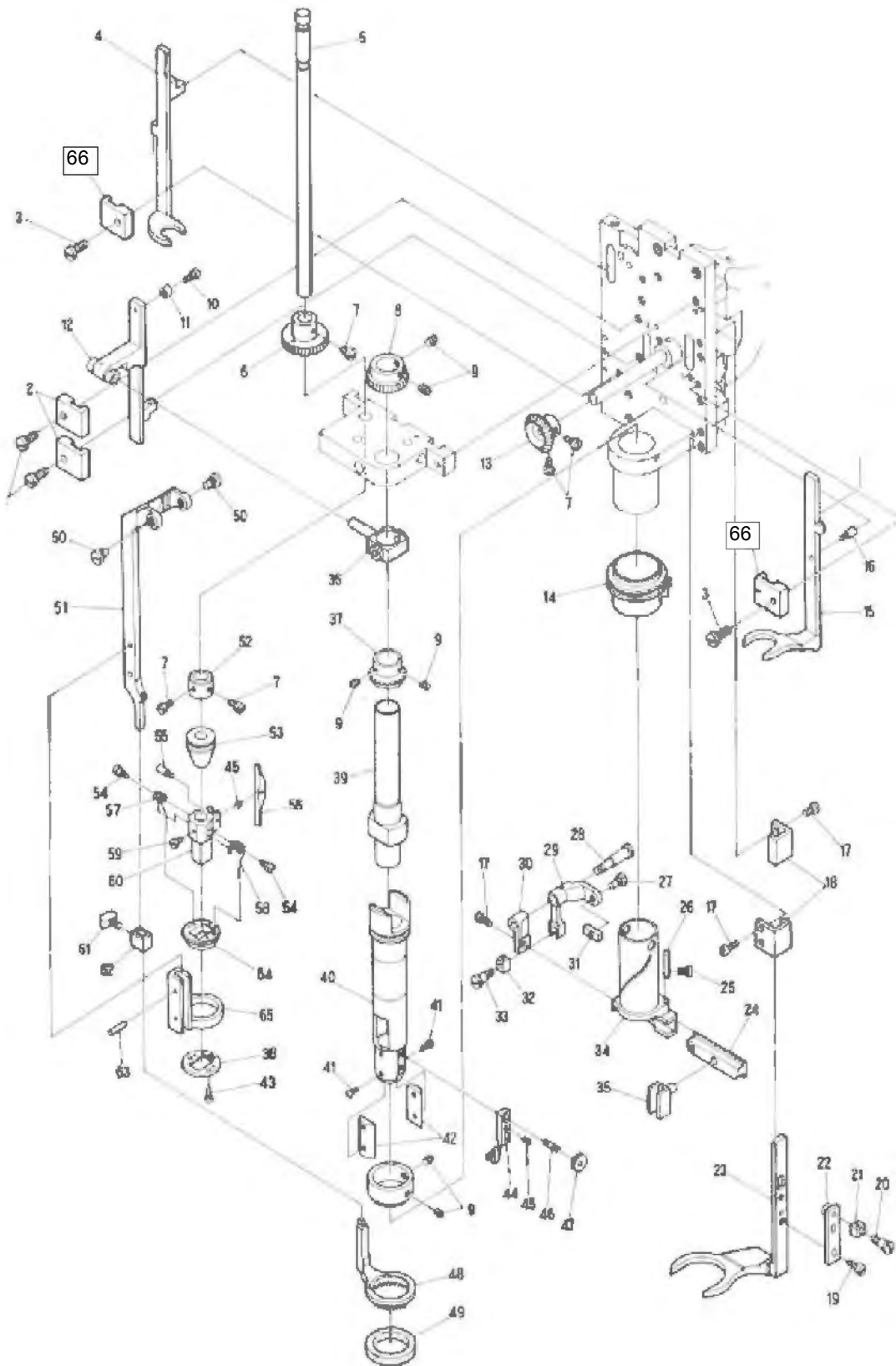
CORNELY FD  
TAKE UP - THREAD TENSION

1

Ref.No.	Parts No.	Description.
1	C.02674C	BOBIN HOLDER
2	C.02556	RING
3	C.02674D	COLLAR
4	C.02674E	SPRING
5	C.02674F	COLLAR
6	C.06271	SCREW
7	C.00106	SCREW
8	C.02543C	SHAFT
9	C.08130	TENSION NUT
10	C.07215	TENSION SPRING
11	C.08127B	TENSION DISC
12	C.03060B	TENSION POST
13	C.02970	SHAFT
14	C.03241	THREAD GUIDE
15	C.00619	THREAD GUIDE
16	C.02560	BUSHING
17	C.02972	THREAD GUIDE
18	C.00654K	STOP PIN
19	C.02554	THREAD TAKE UP LEVER
20	C.02942	SCREW
21	C.02553	LEVER BASE
22	C.00101	SCREW
23	C.01573	SCREW
24	C.00364BIS	NUT
25	C.02964	SHAFT
26	C.03237BV	SCREW (OLD C.02532)
27	C.13370	SCREW (OLD C.02558)
28	C.02557	ROLLER
29	C.03237B	ROLLER HOLDER
30	C.02562	GEAR
31	C.02562B	GEAR
32	C.02959	SHAFT BASE
33	C.00240	SCREW
34	C.02541	THRUST COLLAR
35	C.02542	SCREW
36	C.01566	THRUST COLLAR
37	C.02545	BASE
38	C.02960	SHAFT
39	C.02941W	NEEDLE BAR
40	C.02537B	SCREW
41	C.03074-75	NEEDLE HOLDER
42	C.00112	SCREW
43	C.03076	DISC

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**CORNELY FD**  
**NEEDLE BAR DRIVE MECH**

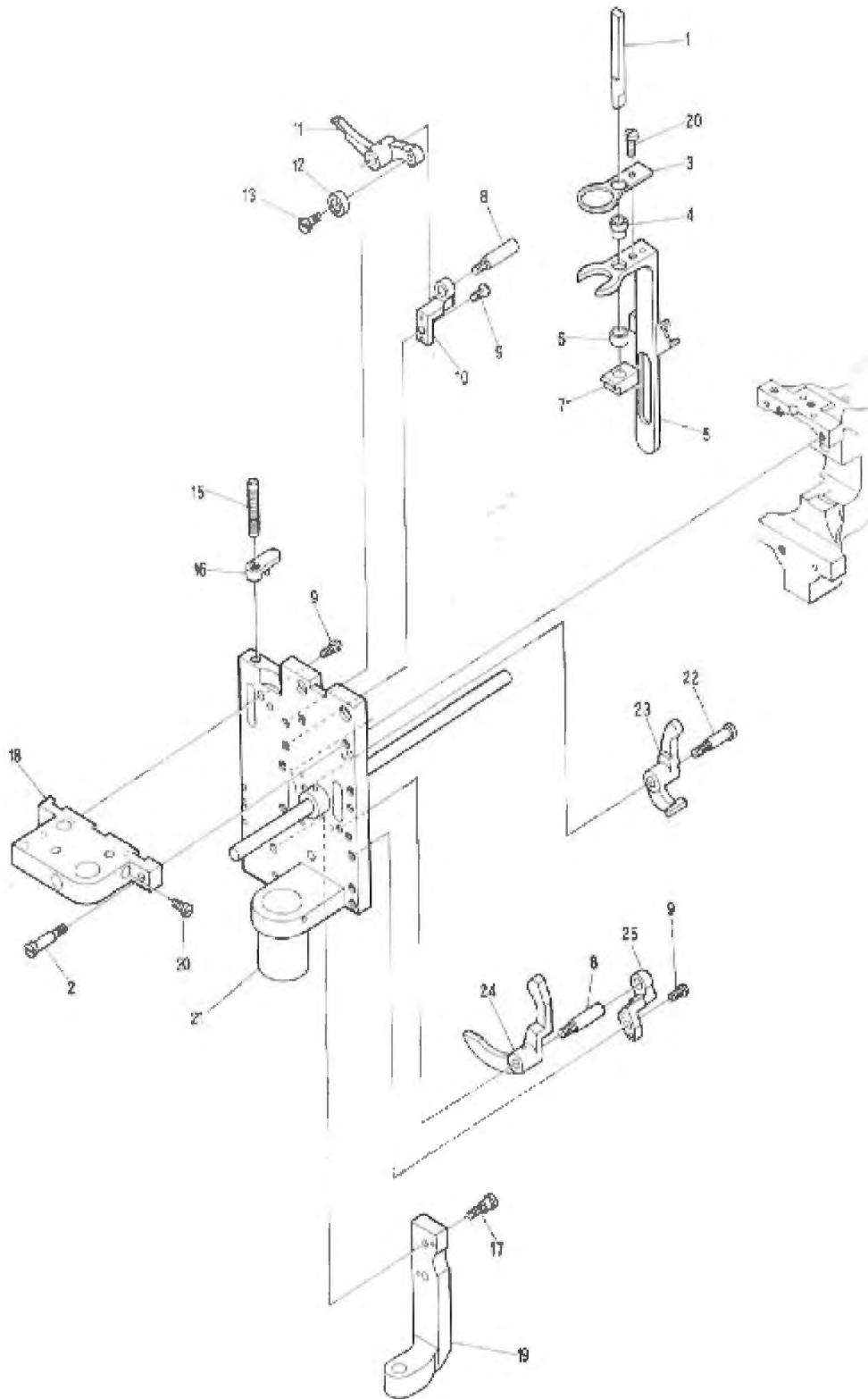


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CORNELY FD  
NEEDLE BAR DRIVE MECHANISM 1

Ref.No.	Parts No.	Description.	Ref.No.	Parts No.	Description.
2	C.01491	SLIDER BRIDGE	46	C.02661	SCREW
3	C.00240	SCREW	47	C.03344	NUT
4	C.13620	SLIDER	48	C.03042D	FEED DOG
5	C.02949	SHAFT	49	C.CA-33	RING
6	C.01497	GEAR	50	C.00597	SCREW
7	C.01573	SCREW	51	C.02239	GABE HOOK LEVER
8	C.02923	GEAR	52	C.01494	THRUST COLLAR
9	C.02542	SCREW	53	C.03088	CONE
10	C.01477	SCREW	54	C.00110	SCREW
11	C.00089	ROLLER	55	C.10032	SHAFT
12	C.02953	GABE HOOK SLIDER	56	C.10033	CONE LEVER
13	C.02961	GEAR	57	C.00595B	SPRING
14	C.02930	BUSHING	58	C.00595A	SPRING
15	C.13619	SLIDER	59	C.00106	SCREW
16	C.00108	SCREW	60	C.02951	SLIDE BLOCK
17	C.00101	SCREW	61	C.00026	SCREW
18	C.02946	BRIDGE	62	C.00025	BRIDGE
19	C.00101	SCREW	63	C.00016	PIN
20	C.02987	SCREW	64	C.01485	GUIDE RING
21	C.02988	BLOCK	65	C.01484	RING-GABE HOOK
22	C.02945	PLATE	66	C.13609	SLIDER BRIDGE
23	C.02944	SLIDER			
24	C.02925	SLIDE BLOCK			
25	C.01712	SCREW			
26	C.02932	STOP PLATE			
27	C.00977	SCREW			
28	C.02927	SCREW			
29	C.02926	LEVER			
30	C.02928	LEVER BASE			
31	C.02931	SLIDE BLOCK			
32	C.02929	SLIDE BLOCK			
33	C.02929B	SCREW			
34	C.02915	BUSHING			
35	C.02933	BRIDGE			
36	C.02954	HINGE			
37	C.02924	GEAR			
38	C.01486	GUIDE RING			
39	C.02921	BUSHING			
40	C.02918	BUSHING			
41	C.01521	SCREW			
42	C.02920	KEY			
43	C.00136	SCREW			
44	C.....	GUIDE			
45	C.00111	SCREW			

**CORNELY FD**  
**NEEDLE BAR DRIVE MECH. 2**



CORNELY FD  
NEEDLE BAR DRIVE MECHANISM 2

3

<b>Ref.No.</b>	<b>Parts No.</b>	<b>Description.</b>
1	C.02958	SHAFT
2	C.00240	SCREW
3	C.02943	STOP PLATE
4	C.02524B	BUSHING
5	C.02957	HEART
6	C.02524C	BUSHING
7	C.02922	BLOCK
8	C.02659	SCREW PIN
9	C.00105	SCREW
10	C.02663	LEVER
11	C.02574	SQUARE SLIDER
12	C.02575	ROLLER
13	C.00128A	SCREW
15	C.00100	POINT REGULATING SCREW
16	C.01492	NUT
17	C.00240	SCREW
18	C.02912	FRONT PLATE HOOD
19	C.01466	BASE
20	C.00101	SCREW
21	C.02911	FRONT PLATE
22	C.00127B	SCREW
23	C.02984	SQUARE SLIDER
24	C.02982	SQUARE SLIDER
25	C.02983	SLIDER BASE

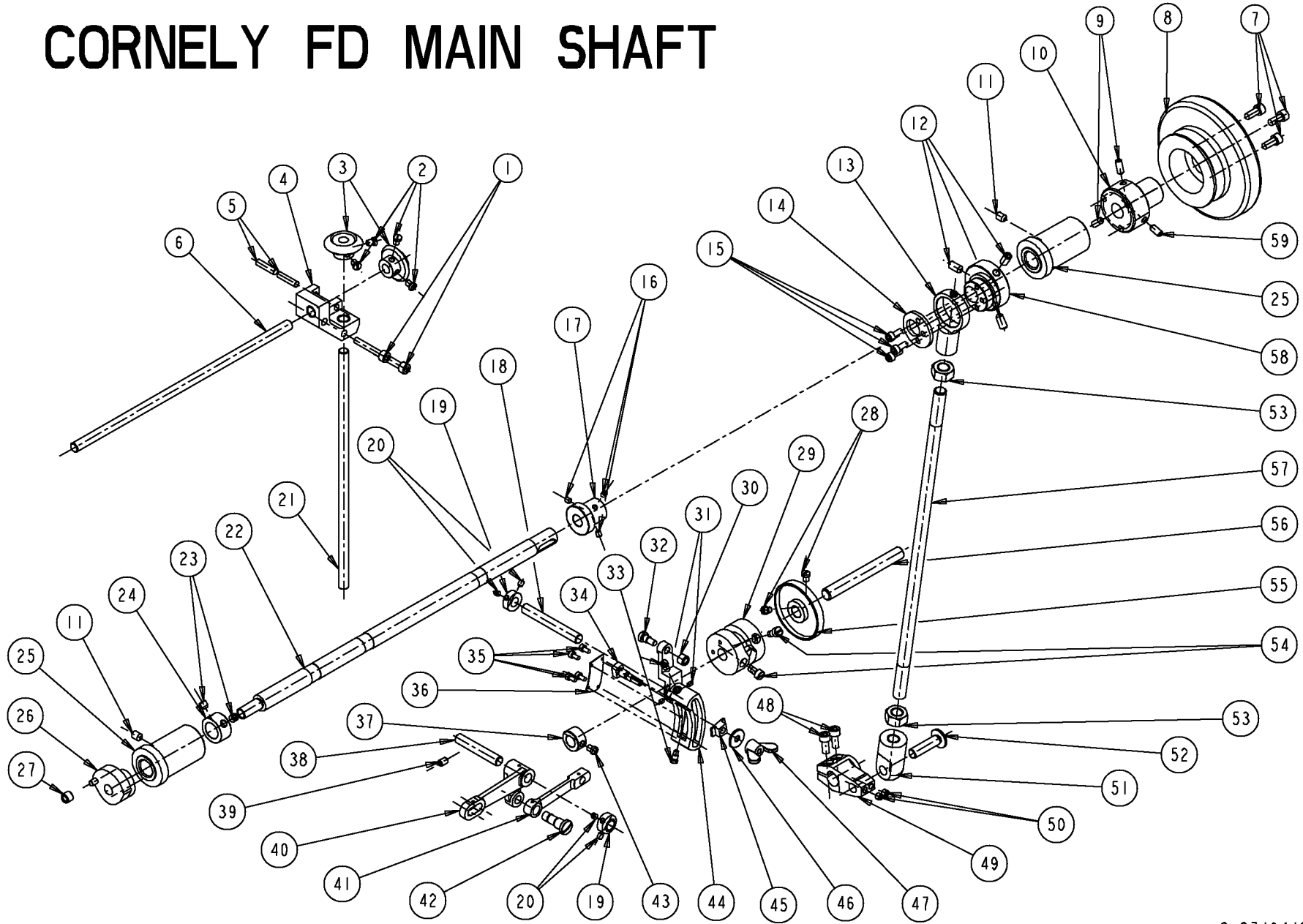
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# CORNELY FD MAIN SHAFT

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CORNELY FD

MAIN SHAFT

Ref.No.	Parts No.	Description.	Ref.No.	Parts No.	Description.
1	C.13602V	SCREW	45	C.02988	SLIDE SCREW
2	C.01212	SCREW	46	C.02994	WASHER
3	C.02961	GEAR	47	C.02995	NUT
4	SET C.13602	SHAFT HOLDER	48	C.13607V	SCREW
5	C.13602C	PIN	49	C.13607	CRANK
6	C.02914	SHAFT	50	C.13607VC	SCREW
7	C.13206V	SCREW	51	C.13606	ROD FOOD
8	C.13206	PULLEY	52	Z20441	STUD
9	C.13909V	SCREW	53	C.13605E	NUT
10	C.13909	PULLEY HOLDER	54	C.00120	SCREW
11	C.13174V	SCREW	55	C.03003	GEAR
12	C.13175V	SCREW	56	C.03000	SHAFT
13	C.13604	DRIVING ROD	57	C.13605	ROD
14	C.13176	STOP PLATE	58	C.13175	ECCENTRIC
15	C.13176V	SCREW	59	C.13909VP	SCREW
16	C.03004V	SCREW			
17	C.03004	GEAR			
18	C.13617	SHAFT			
19	Z20440	THRUST COLLAR			
20	Z20440V	SCREW			
21	C.03034	SHAFT			
22	C.13603	MAIN SHAFT			
23	Z25010V	SCREW			
24	Z25010	SCREW			
25	C.13174	BUSHING			
26	C.02578W	CAM ASSEMBLY			
27	C.00077	ROLLER			
28	C.01212	SCREW			
29	C.03001	CAM			
30	C.00077	ROLLER			
31	C.02996V	SCREW			
32	C.00255	ROLLER SHAFT			
33	C.00977	SCREW			
34	C.02991	SHAFT			
35	C.00393	SCREW			
36	C.02998	STOP PLATE			
37	C.03005	THRUST COLLAR			
38	C.13618	SHAFT			
39	C.13618V	SCREW			
40	C.02985	SQUARE + ROLLER 3002			
41	C.02989	LEVER			
42	C.02990	SCREW			
43	C.01212	SCREW			
44	C.02996	SLIDER LEVER			



CORNELY FD  
BED + ROTATING HOOK SHAFT 1

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Ref.No.	Parts No.	Description.
1	C.02909	MACHINE HEAD
2	C.03022	SLIDE PLATE
3	C.03021	SLIDE PLATE
4	C.02631	SPRING
5	C.01521	SCREW
6	C.02632	RIVET
7	C.02909C	PIN
8	C.02909V	SCREW
10	C.02586	SHAFT
11	C.02587	GEAR
12	C.01573	SCREW
13	C.03033	BASE
14	C.03033V	SCREW
15	C.01494	THRUST COLLAR
16	C.03030	SHAFT
17	C.02962	GEAR
18	C.02606	GEAR
19	C.02567	GEAR
20	C.03023	BASE
21	C.03024	SHAFT
22	C.03027	SCREW
23	C.03026	GEAR
24	C.03025	DISC
25	C.03028	WASHER
26	C.03029	NUT
27	C.03031	BASE
30	C.03031V	SCREW
31	C.03032	SHAFT
32	C.00800	SHAFT
33	C.13188V	SCREW
35	C.13188	LEVER
41	C.13185	SHAFT
42	C.00797	HANDLE

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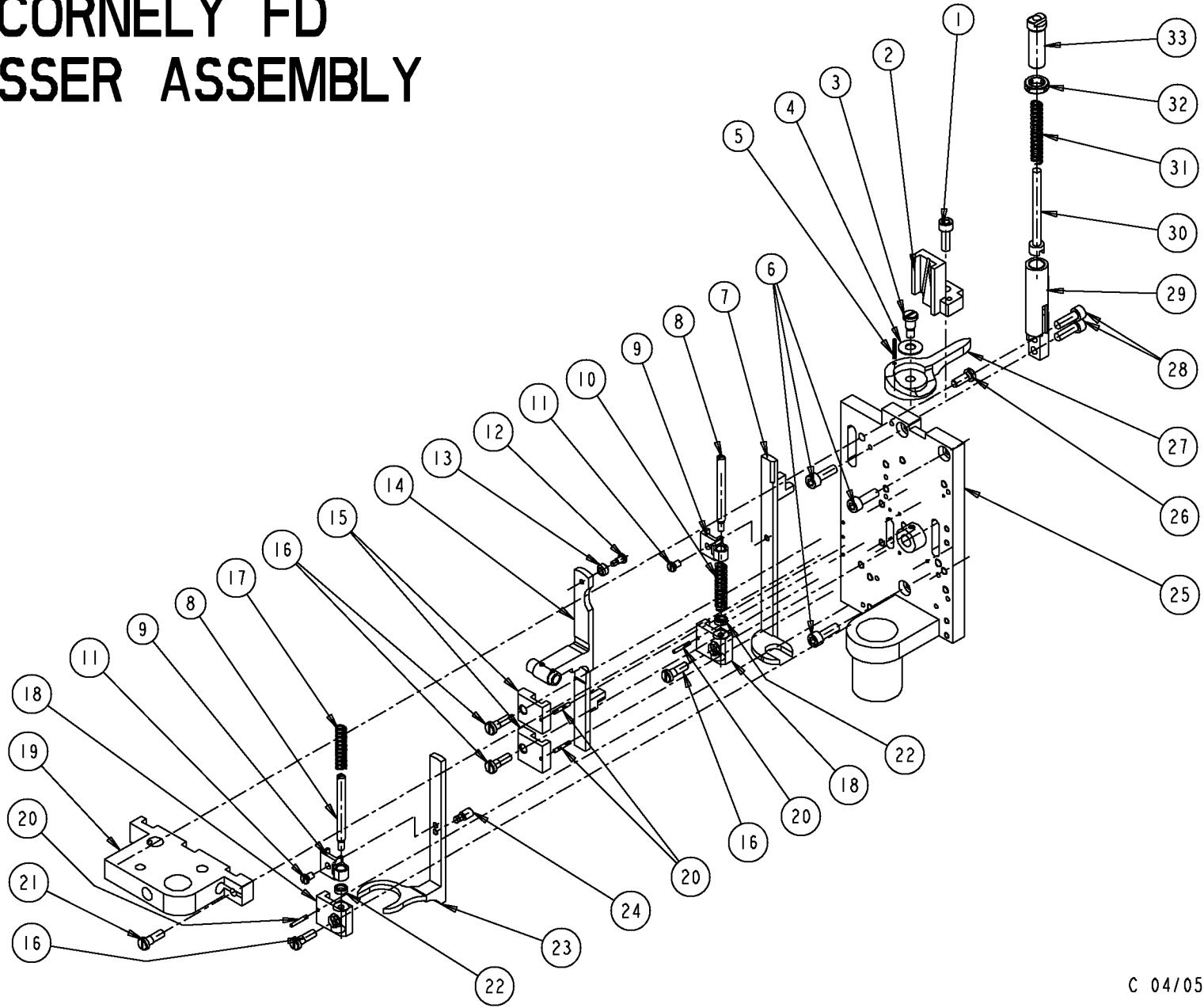
CORNELY FD  
BED + ROTATING HOOK SHAFT 2

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<u>Ref.No.</u>	<u>Parts No.</u>	<u>Description.</u>
1	C.03020	NEEDLE PLATE
2	C.00112	SCREW
3	C.02624	SCREW
4	C.02609	PIN
5	C.02610	ROLLER
6	C.02608	ROLLER BASE
7	C.06259	SCREW
8	C.00841	SCREW
9	C.00897	SCREW
10	C.02620	STOP PLATE
11	C.03018	HOOK BASE
12	C.02616	GEAR
13	C.00232	SCREW
14	C.00105	SCREW
15	C.03017	BRIDGE
16	C.02466	THRUST COLLAR
17	C.00106	SCREW
18	C.03035	VERTICAL BUSHING
19	C.02605B	KEY
20	C.02644	BOBBIN
24	C.03324W	HOOK ASSEMBLY
28	C.03320	HOOK BASE
29	C.02622	PIN
30	C.02618	BUSHING
31	C.02633	SCREW
32	C.02617	SPIRAL SCREW
33	C.02619	WASHER
34	C.00116	SCREW
35	C.03354	SHAFT BASE
36	C.00120	SCREW
41	C.03353	SHAFT
42	C.03355	LEVER
43	C.02607	KEY
44	C.10192	SCREW
45	C.00097	SCREW
46	C.03036	TENSION HOLDER
47	25760E	NUT
48	25760	TENSION POST
49	25761	TENSION DISC
51	25763K	TENSION SPRING
52	25764	TENSION NUT
53	C.01021CW	BOBIN HOLDER

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# CORNELY FD PRESSER ASSEMBLY



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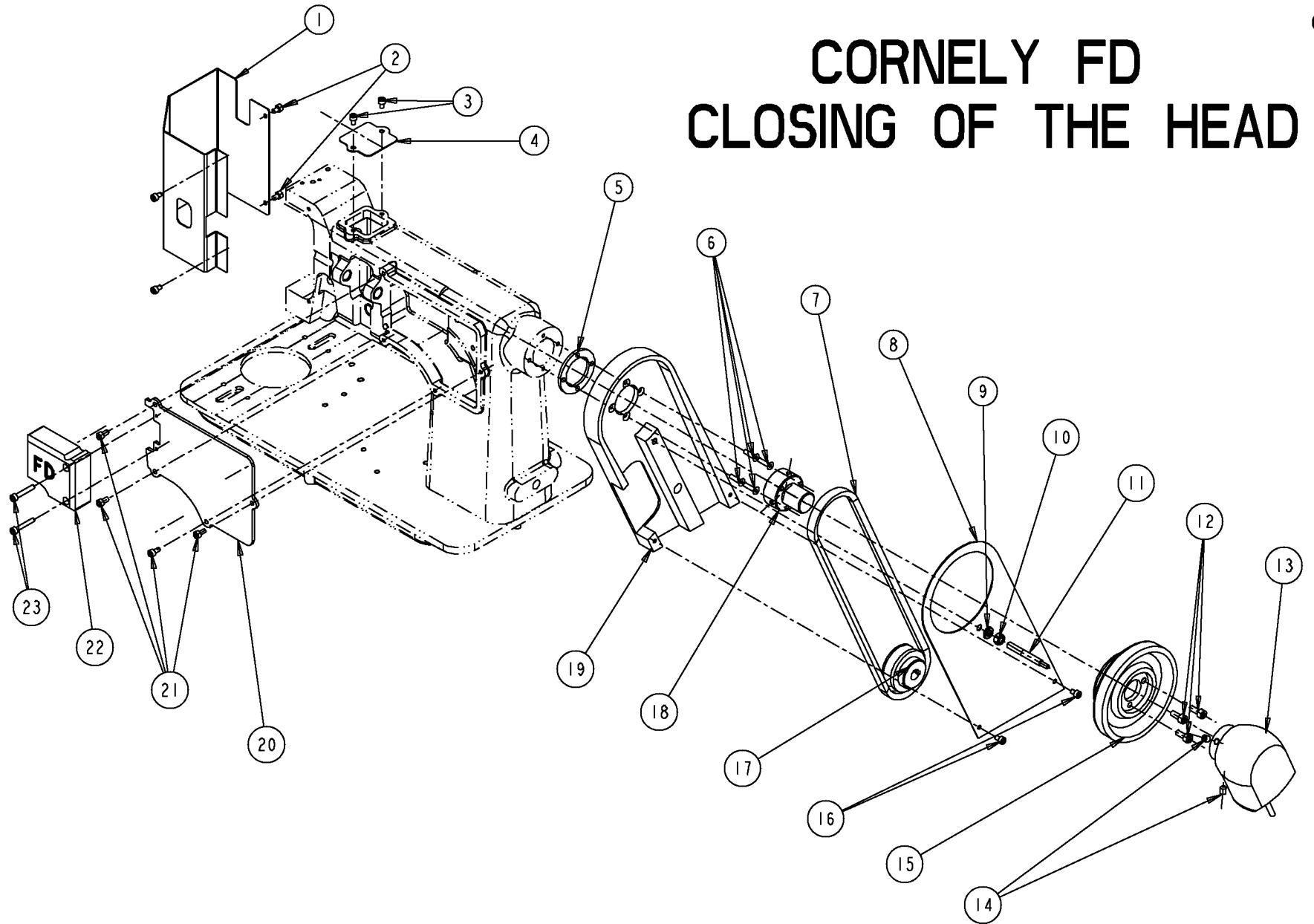
CORNELY FD  
PRESSER ASSEMBL.

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Ref.No.	Parts No.	Description.
1	C.02897V	SCREW
2	C.02897	GUIDE
3	C.00121	SCREW
4	C.00088	WASHER
5	C.02952	PIN
6	C.02911V	SCREW
7	C.13620	SLIDER
8	C.10157	ROD FOR SPRING GUIDE
9	C.13608	SLIDER BRIDGE
10	C.10172	SPRING
11	C.00112	SCREW
12	C.01477	SCREW
13	C.00089	ROLLER
14	C.02953	GABE HOOK SLIDER
15	C.01491	SLIDER BRIDGE
16	C.00240	SCREW
17	C.10160	SPRING
18	C.13609	SLIDER BRIDGE
19	C.02912	FRONT PLATE HOOD
20	C.13609G	PIN
21	C.00240	SCREW
22	C.10158	WASHER
23	C.13619	SLIDER
24	C.00108	SCREW
25	C.02911	FRONT PLATE
26	C.00105	SCREW
27	C.01481	LEVER
28	C.13610V	SCREW
29	C.13610	BASE FOR SPRING
30	C.10153	SPRING GUIDE
31	C.10171	SPRING
32	C10152	NUT
33	C10151	REGULATING BUSHING

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# CORNELY FD CLOSING OF THE HEAD



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CORNELY FD  
CLOSING OF THE HEAD

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<u>Ref.No.</u>	<u>Parts No.</u>	<u>Description.</u>
1	C.13613	COVER
2	C.13613V	SCREW
3	C.10095V	SCREW
4	C.10095	COVER
5	C.13311	RING
6	C.13306V	SCREW
7	M10013Z	BELT
8	C.13307	COVER
9	C.13298R	WASHER
10	C.13298E	NUT
11	C.13298	PIN
12	C.13206V	SCREW
13	ME/0003A	NEEDLE POSITIONER
14	ME/0003AV	SCREW
15	C.13206	PULLEY
16	C.13307V	SCREW
17	M10002S	PULLEY
18	C.13909	PULLEY HOLDER
19	C.13306	BELT GUARD
20	C.13611	COVER
21	C.13611V	SCREW
22	C.13612	COVER
23	C.13612V	SCREW

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25760	TENSION POST	6	48
25760E	NUT	6	47
25761	TENSION DISC	6	49
25763K	TENSION SPRING	6	51
25764	TENSION NUT	6	52
C.00016	PIN	2	63
C.00025	BRIDGE	2	62
C.00026	SCREW	2	61
C.00077	ROLLER	4	27
C.00077	ROLLER	4	30
C.00088	WASHER	7	4
C.00089	ROLLER	2	11
C.00089	ROLLER	7	13
C.00097	SCREW	6	45
C.00100	POINT REGULATING SCREW	3	15
C.00101	SCREW	2	17
C.00101	SCREW	2	19
C.00101	SCREW	3	20
C.00101	SCREW	1	22
C.00105	SCREW	3	9
C.00105	SCREW	6	14
C.00105	SCREW	7	26
C.00106	SCREW	2	59
C.00106	SCREW	6	17
C.00106	SCREW	1	7
C.00108	SCREW	2	16
C.00108	SCREW	7	24
C.00110	SCREW	2	54
C.00111	SCREW	2	45
C.00112	SCREW	6	2
C.00112	SCREW	7	11
C.00112	SCREW	1	42
C.00116	SCREW	6	34
C.00120	SCREW	6	36
C.00120	SCREW	4	54
C.00121	GUIDE	7	3
C.00127B	SCREW	3	22
C.00128A	SCREW	3	13
C.00136	SCREW	2	43
C.00232	SCREW	6	13
C.00240	SCREW	3	2
C.00240	SCREW	2	3
C.00240	SCREW	3	17
C.00240	SCREW	7	16
C.00240	SCREW	7	21
C.00240	SCREW	1	33
C.00255	ROLLER SHAFT	4	32

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Parts No.	Description.	Page No.	Ref.No
C.00364BIS	NUT	1	24
C.00393	SCREW	4	35
C.00595A	SPRING	2	58
C.00595B	SPRING	2	57
C.00597	SCREW	2	50
C.00619	THREAD GUIDE	1	15
C.00654K	STOP PIN	1	18
C.00797	HANDLE	5	42
C.00800	SHAFT	5	32
C.00841	SCREW	6	8
C.00897	SCREW	6	9
C.00977	SCREW	2	27
C.00977	SCREW	4	33
C.01021CW	BOBIN HOLDER	6	53
C.01212	SCREW	4	2
C.01212	SCREW	4	28
C.01212	SCREW	4	43
C.01466	BASE	3	19
C.01477	SCREW	2	10
C.01477	SCREW	7	12
C.01481	LEVER	7	27
C.01484	RING-GABE HOOK	2	65
C.01485	GUIDE RING	2	64
C.01486	GUIDE RING	2	38
C.01491	SLIDER BRIDGE	2	2
C.01491	SLIDER BRIDGE	7	15
C.01492	NUT	3	16
C.01494	THRUST COLLAR	2	52
C.01494	THRUST COLLAR	5	15
C.01497	GEAR	2	6
C.01521	SCREW	2	41
C.01521	SCREW	5	5
C.01566	THRUST COLLAR	1	36
C.01573	SCREW	2	7
C.01573	SCREW	5	12
C.01573	SCREW	1	23
C.01712	SCREW	2	25
C.02239	GABE HOOK LEVER	2	51
C.02466	THRUST COLLAR	6	16
C.02524B	BUSHING	3	4
C.02524C	BUSHING	3	6
C.02537B	SCREW	1	40
C.02541	THRUST COLLAR	1	34
C.02542	SCREW	2	9
C.02542	SCREW	1	35
C.02543C	SHAFT	1	8
C.02545	BASE	1	37

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C.02553	LEVER BASE	1	21
C.02554	THREAD TAKE UP LEVER	1	19
C.02556	RING	1	2
C.02557	ROLLER	1	28
C.02560	BUSHING	1	16
C.02562	GEAR	1	30
C.02562B	GEAR	1	31
C.02567	GEAR	5	19
C.02574	SQUARE SLIDER	3	11
C.02575	ROLLER	3	12
C.02578W	CAM ASSEMBLY	4	26
C.02586	SHAFT	5	10
C.02587	GEAR	5	11
C.02605B	KEY	6	19
C.02606	GEAR	5	18
C.02607	KEY	6	43
C.02608	ROLLER BASE	6	6
C.02609	PIN	6	4
C.02610	ROLLER	6	5
C.02616	GEAR	6	12
C.02617	SPIRAL SCREW	6	32
C.02618	BUSHING	6	30
C.02619	WASHER	6	33
C.02620	STOP PLATE	6	10
C.02622	PIN	6	29
C.02624	SCREW	6	3
C.02631	SPRING	5	4
C.02632	RIVET	5	6
C.02633	SCREW	6	31
C.02644	BOBBIN	6	20
C.02659	SCREW PIN	3	8
C.02661	SCREW	2	46
C.02663	LEVER	3	10
C.02674C	BOBIN HOLDER	1	1
C.02674D	COLLAR	1	3
C.02674E	SPRING	1	4
C.02674F	COLLAR	1	5
C.02897	GUIDE	7	2
C.02897V	SCREW	7	1
C.02909	MACHINE HEAD	5	1
C.02909C	PIN	5	7
C.02909V	SCREW	5	8
C.02911	FRONT PLATE	3	21
C.02911	FRONT PLATE	7	25
C.02911V	SCREW	7	6
C.02912	FRONT PLATE HOOD	3	18
C.02912	FRONT PLATE HOOD	7	19

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C.02918	BUSHING	2	40
C.02920	KEY	2	42
C.02921	BUSHING	2	39
C.02922	BLOCK	3	7
C.02923	GEAR	2	8
C.02924	GEAR	2	37
C.02925	SLIDE BLOCK	2	24
C.02926	LEVER	2	29
C.02927	SCREW	2	28
C.02928	LEVER BASE	2	30
C.02929	SLIDE BLOCK	2	32
C.02929B	SCREW	2	33
C.02930	BUSHING	2	14
C.02931	SLIDE BLOCK	2	31
C.02932	STOP PLATE	2	26
C.02933	BRIDGE	2	35
C.02941W	NEEDLE BAR	1	39
C.02942	SCREW	1	20
C.02943	STOP PLATE	3	3
C.02944	SLIDER	2	23
C.02945	PLATE	2	22
C.02946	BRIDGE	2	18
C.02949	SHAFT	2	5
C.02951	SLIDE BLOCK	2	60
C.02952	PIN	7	5
C.02953	GABE HOOK SLIDER	2	12
C.02953	GABE HOOK SLIDER	7	14
C.02954	HINGE	2	36
C.02957	HEART	3	5
C.02958	SHAFT	3	1
C.02959	SHAFT BASE	1	32
C.02960	SHAFT	1	38
C.02961	GEAR	2	13
C.02961	GEAR	4	3
C.02962	GEAR	5	17
C.02964	SHAFT	1	25
C.02970	SHAFT	1	13
C.02972	THREAD GUIDE	1	17
C.02982	SQUARE SLIDER	3	24
C.02983	SLIDER BASE	3	25
C.02984	SQUARE SLIDER	3	23
C.02985	SQUARE + ROLLER 3002	4	40
C.02987	SCREW	2	20
C.02988	BLOCK	2	21
C.02988	SLIDE SCREW	4	45

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