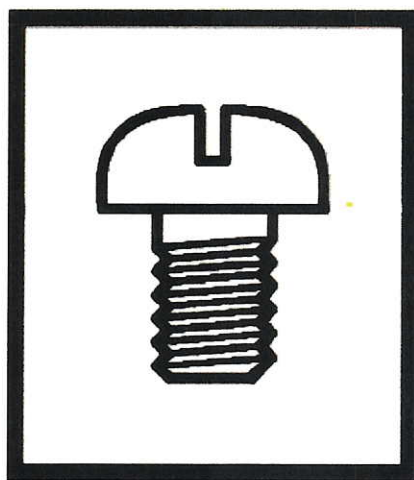


GLOBAL

WF 1576-LH

Double needle, cylinder bed, compound feed sewing machine with horizontal large hook



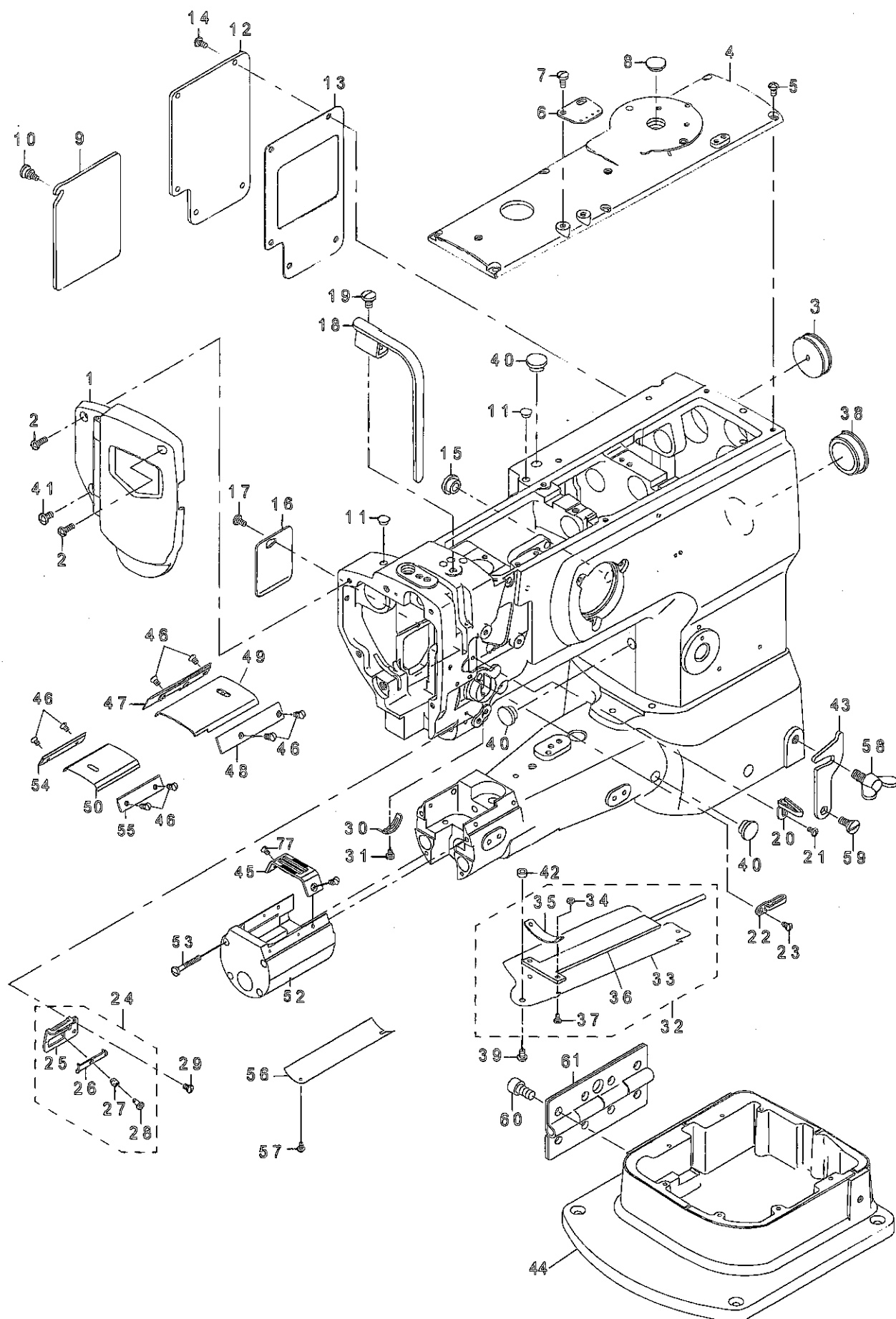
PARTS BOOK

CONTENTS

PARTS BOOK

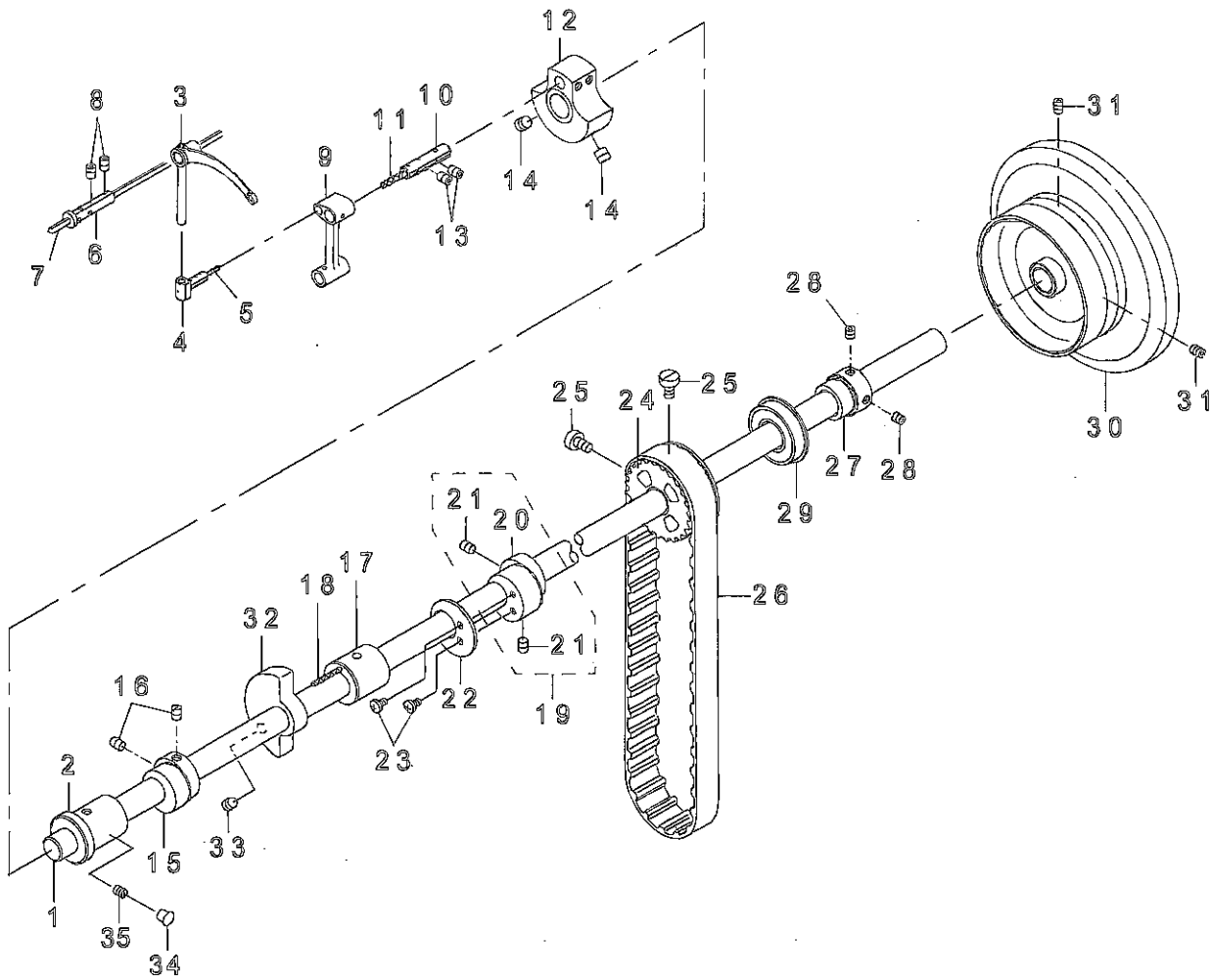
1.	FRAME & MISCELLANEOUS COVER COMPONENTS	1
2.	UPPER SHAFT DRIVING & BALANCE COMPONENTS	3
3.	NEEDLE BAR ROCKING COMPONENTS	5
4.	UPPER FEED MECHANISM COMPONENTS	7
5.	FEED MECHANISM COMPONENTS	11
6.	HOOKE SHAFT & LOWER SHAFT COMPONENTS	15
7.	Thread tension components	17
8.	KNEE LIFTING COMPONENTS	18
9.	LUBRICATION COMPONENTS	19
10.	BELT COVER	20
11.	LOWER THREAD WINDER MECHANISM COMPONENTS	21
12.	ACCESSORIES PARTS	22
13.	Thread stand components	23

1. FRAME & MISCELLANEOUS COVER COMPONENTS



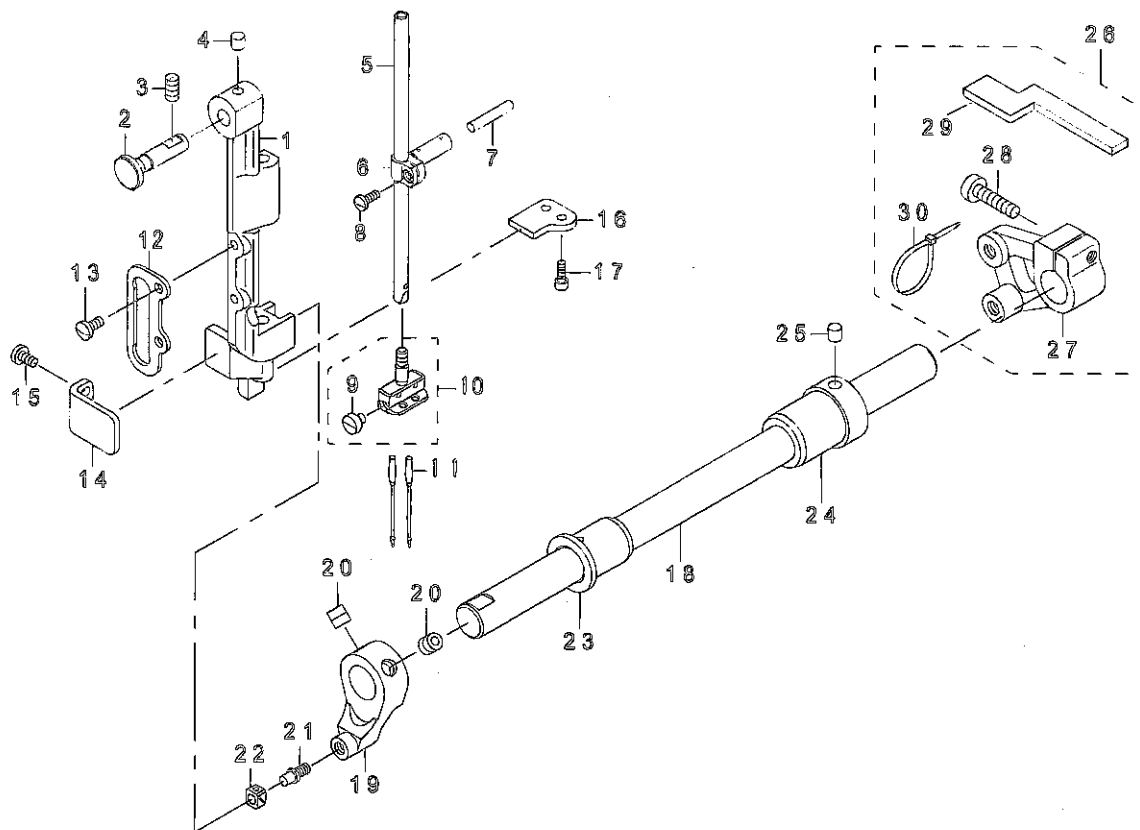
SERIAL NO	DESCRIPTION	PARTS NO	PARTS	QUANTITY
1		40016798	FACE PLATE ASM.	1
2		SS4111215SP	SCREW 11/64-40 L=12	2
3		10201200	RUBBER PLUG	1
4		21331301	TOP COVER B	1
5		SS4110815SP	SCREW 11/64-40 L=8	6
6		21355904	ARM THREAD GUIDE	1
7		SS7621040SP	SCREW 3/16-32 L= 9.5	2
8		TA1450404R0	RUBBER PLUG D=14.5 L=4	1
9		21331756	WINDOW PLATE A ASM.	1
10		21331202	SETSCREW	1
11		TA0750404R0	PLUG D=7.5 L=3.5	2
12		21331806	WINDOW PLATE B	1
13		21332002	WINDOW PLATE PACKING B	1
14		SS4110815SP	SCREW 11/64-40 L=8	5
15		TA1250504R0	RUBBER PLUG	2
16		21332309	SIDE COVER	1
17		SS4110815SP	SCREW 11/64-40 L=8	1
18		21331608	BALANCE COVER	1
19		SS7150910TP	SCREW 15/64-28 L=9	1
20		21355805	THREAD GUIDE	1
21		SS5090610SP	SCREW 9/64-40 L=6	1
22		22603112	THREAD GUIDE	1
23		SS2090710TP	SCREW 9/64-40 L=7.2	1
24		40039838	THREAD GUIDE ASM.	1
25		40039839	THREAD GUIDE PLATE	-1
26		17912106	NEEDLE THREAD PRESSER PLATE	1
27		B1132521000	THREAD PRESSER PLATE SPRING	-1
28		SD0380551SL	HINGE SCREW D= 3.80 H= 5.5	1
29		SS2090710TP	SCREW 9/64-40 L=7.2	1
30		B3138512000	TAKE-UP SPRING ADJUSTING PLATE	1
31		SS7090520TP	SCREW 9/64-40 L= 4.5	1
32		21426754	SYLINDER COVER ASM.	1
33		21426705	SYLINDER COVER	-1
34		NM6030003SC	NUT M3	-2
35		21426903	FELT PRESSER PLATE	1
36		21426853	SYLINDER COVER FELT ASM.	-1
37		SM4030601SC	SCREW M3 X 6	2
38		22619100	CAP	1
39		SS5110710SP	SCREW 11/64-40 L=7	1
40		TA1250504R0	RUBBER PLUG	3
41		SS4150915SP	SCREW 15/64-28 L=9	1
42		B3013141HOB	WASHER	1
43		B1117246000	HOOK	1
44		21426309	BED HOLDING BASE	1
45		1360E08D	THOAT PLATE	1
46		SS2090520SL	SCREW 9/64-40 L=5	4
47		1360E08G	BED SLIDE SIDE PLATE LEFT	1
48		1360E08F	BED SLIDE SIDE PLATE RIGHT	1
49		040176	BED PLATE	1
50		040181	BED PLATE	1
51		040177	SCREW 11/64-40 L=6	2
52		040183	Extension block	1
53		SS7113110SP	SCREW 1/64-40 L=30	2
54		1360E08K	BED SLIDE SIDE PLATE LEFT	1
55		1360E08I	BED SLIDE SIDE PLATE RIGHT	1
56		040184	PLATE BASE COVER	1
57		LS4C6	SCREW M4 L=6	1
58		B1116246000	WING BOLT	1
59		SD0800352SP	HINGE SCREW D= 8 H= 3.5	1
60		SM6081552TP	SCREW M8 L=15	8
61		21426507	HINGE	1

2、UPPER SHAFT DRIVING & BALANCE COMPONENTS



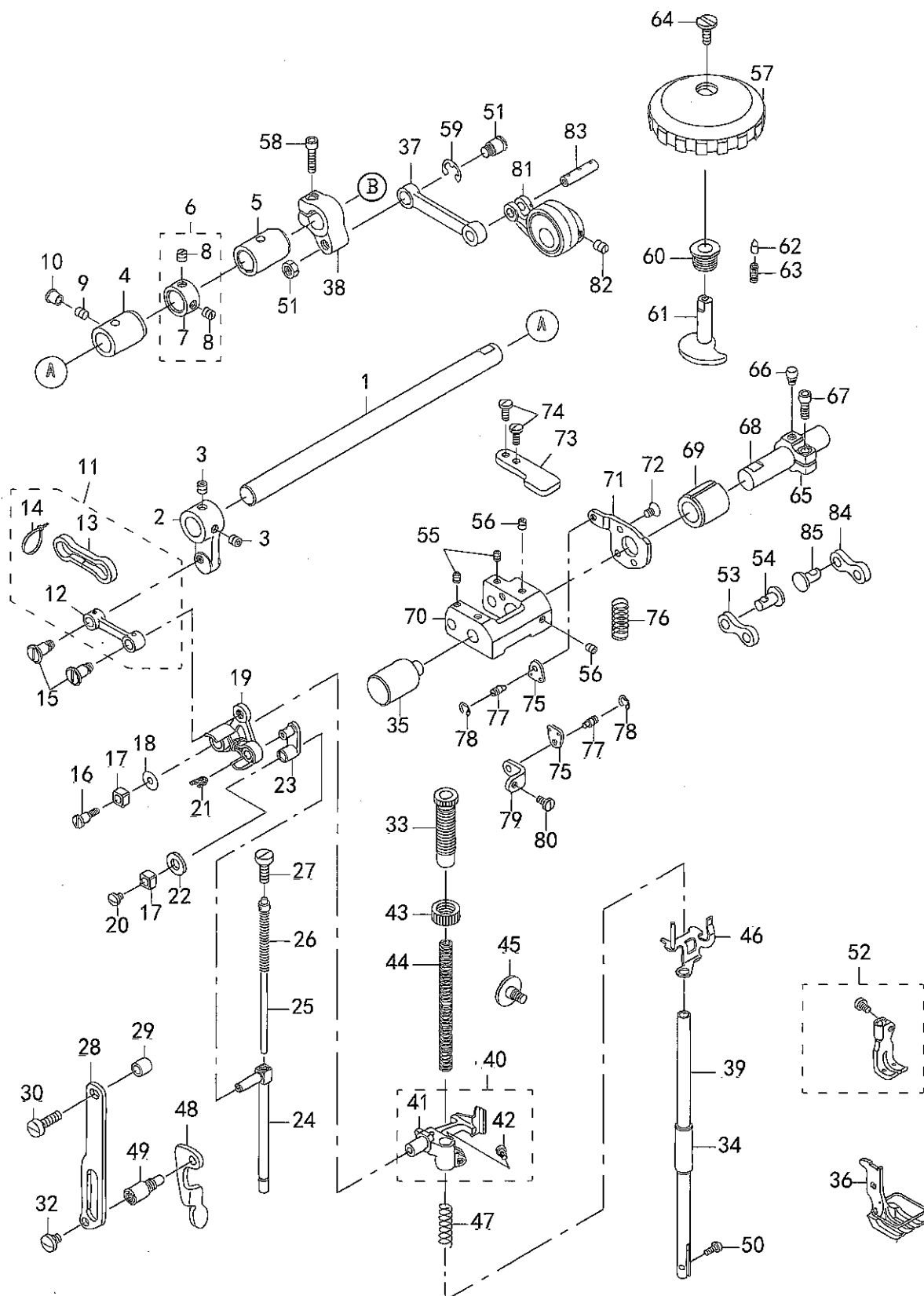
SERIAL NO	DESCRIPTION	PARTS NO	PARTS	QUANTITY
1		21332705	UPPER SHAFT	1
2		21333000	UPPER SHAFT FRONT METAL	1
3		21402102	THREAD TAKE-UP LEVER	1
4		22605406	TAKE-UP LEVER THRUST PIN	1
5		CQ202000000	OIL WICK	3
6		B1906051000	TAKE-UP LEVER PIN	1
7		CQ303000000	OIL WICK	2
8		SS8150822TP	SCREW 15/64-28 L=8	2
9		21339106	NEEDLE BAR CRANK ROD	1
10		B1210051000	NEEDLE BAR CRANK PIN	1
11		CQ505000000	OIL WICK	3
12		21332507	COUNTER WEIGHT (A) (36MM)	1
13		SS8150822TP	SCREW 15/64-28 L=8	2
14		SM8080812TP	SCREW M8X8	2
15		21339502	UPPER FEED CAM (3.5)	1
16		SS8660810TP	SCREW 1/4-40 L=8	2
17		21333109	UPPER SHAFT INNER METAL	1
18		CQ202000000	OIL WICK	5
19		21336557	ECCENTRIC CAM A ASM.	1
20		21336508	ECCENTRIC CAM A	-1
21		SS8660810TP	SCREW 1/4-40 L=8	2
22		21353008	HORIZONTAL FEED CAM COVER	1
23		SS7110710SP	SCREW 11/64-40 L=7	2
24		22604904	UPPER SPROCKET	1
25		SS6661110SP	SCREW 1/4-40 L=11	2
26		21427109	TIMING BELT	1
27		21402300	UPPER SHAFT BEARING HOOK	1
28		SM8060602TP	SCREW M6X6	2
29		B1203512000	BUSHING REAR	1
30		21334008	FLYWHEEL	1
31		SS8150822TP	SCREW 15/64-28 L=8	2
32		21333406	BALANCER	1
33		SS8151550SP	SCREW 15/64-28 L=15	2
34		TA0750704R0	RUBBER PLUG	1
35		SS8150710TP	SCREW 15/64-28 L=7	1

3. NEEDLE BAR ROCKING COMPONENTS



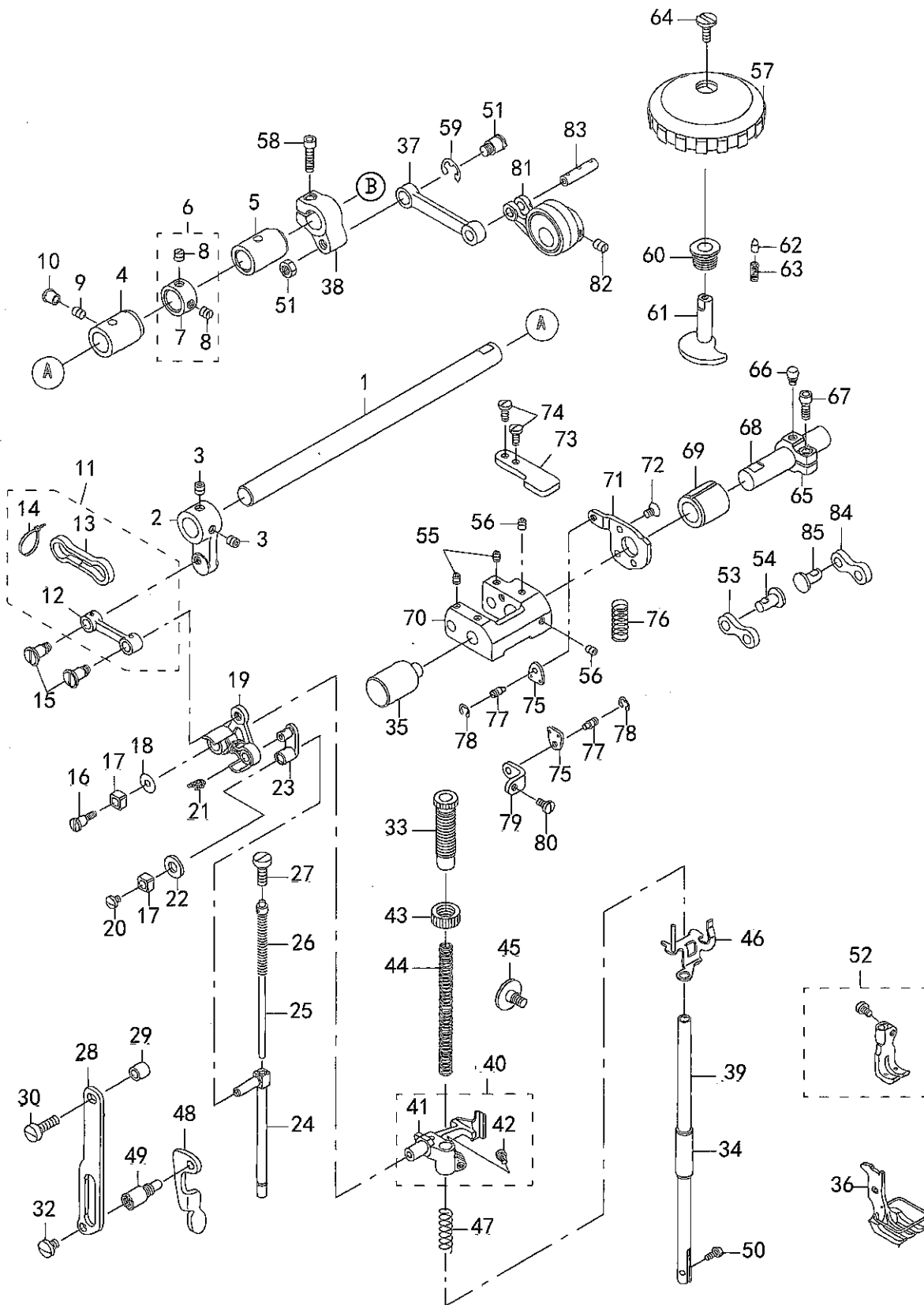
SERIAL NO	DESCRIPTION	PARTS NO	PARTS	QUANTITY
1		B1420563000	NEEDLE BAR FRAME	1
2		21405204	HINGE STUD	1
3		SS8151150TP	SCREW 15/64-28 L=10.5	1
4		22814909	FELT	1
5		1401518000	NEEDLE BAR	1
6		B1411053000	NEEDLE BAR CONNECTION	1
7		B1412051000	FELT	1
8		SS7090910SP	SCREW 9/64-40 L= 8.5	1
9		SS6090410TP	SCREW 9/64-40 L= 3.5	2
10		44E08C	NEEDLE CLAMP 5/16 ASM	1
11		M13517B1600	NEEDLE 135X17 #160	2
12		B1467563000	UPPER FEED BAR GUIDE	1
13		SS7110910TP	SCREW 11/64-40 L= 8.5	2
14		21338702	ROCKING BASE GUIDE	1
15		SS7110830SP	SCREW 11/64-40 L= 7.5	2
16		21338603	ROCKING BASE GUIDE (B)	1
17		SS6091022TP	SCREW	2
18		21338900	ROCKING SHAFT	1
19		21338801	ROCKING FRONT ARM	1
20		SM8080802TP	SCREW	2
21		B1410771000	STUD	1
22		B1414232000	SQUARE BLOCK	1
23		21339304	ROCKING SHAFT FRONT METAL	1
24		40027746	BUSHING REAR	1
25		22814909	FELT	1
26		21430053	ROCKING REAR ARM ASM.	1
27		21430004	ROCKING REAR ARM	1
28		SS6152440SP	SCREW 15/64-28 L=23.5	1
29		21430103	ROCKING REAR ARM FELT	1
30		EA9500B0100	CABLE BAND	2

4. UPPER FEED MECHANISM COMPONENTS



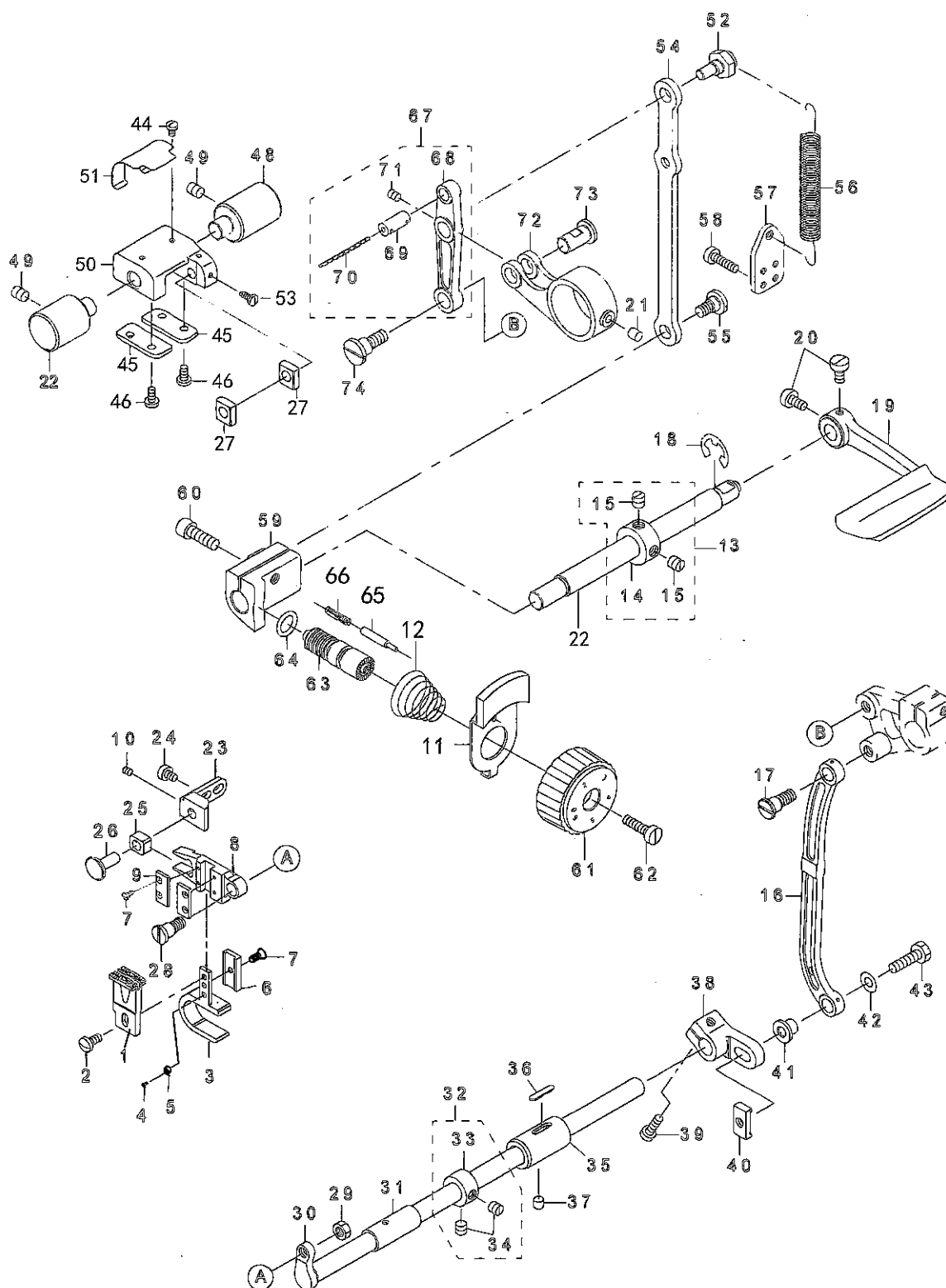
SERIAL NO	DESCRIPTION	PARTS NO	PARTS	QUANTITY
1		21340401	UPPER FEED SHAFT	1
2		21340500	UPPER FEED FRONT ARM	1
3		SS8660612TP	SCREW 1/4-40 L=6	2
4		21341904	FRONT METAL	1
5		21378302	FEED SHAFT METAL	1
6		22904155	MAIN SHAFT THRUST COLLAR ASM.	1
7		22904106	MAIN SHAFT THRUST COLLAR	-1
8		SS8660610TP	SCREW 1/4-40 L=6	2
9		SS8150710SP	SCREW 15/64-28 L=7	1
10		TA0550604R0	RUBBER PLUG	1
11		40033027	UPPER FEED LINK ASM.	1
12		40033026	UPPER FEED LINK	-1
13		21347109	FELT	-1
14		EA9500B0000	CLIP CV-70S	-2
15		B3016141H00	SCREW	2
16		40018339	SCREW	1
17		B1414555000	SLIDE BLOCK	1
18		WP0501046SC	WASHER4*13*1	1
19		40033029	TRIANGULAR LEVER ASM.	1
20		SS7110510SP	SCREW 11/64-40 L=5	1
21		B1414555000	SLIDE BLOCK	1
22		RE0800000K0	E-SHAPED SNAP RING (8MM)	1
23		40018341	WALKING BAR DRIVING LINK	1
24		40033030	WALKING BAR A	1
25		B14670530A0	WALKING BAR ASM.	1
26		B1468053000	WALKING BAR SPRING	1
27		SS6151780SP	SCREW 15/64-28 L=17.0	1
28		21406509	UPPER FEED GUIDE PLATE	1
29		26225201	ROLLER	1
30		SS6151920SP	SCREW 15/64-28 L=19.0	1
31		SM6040800SP	SCREW M4*7.5	2
32		SS7150740SP	SCREW 15/64-28 L=7	1
33		21340906	PRESSER ADJUSTING SCREW	1
34		B1510155000	PRESSER BAR LOWER BUSHING	1
35		21337803	FEED ADJUSTING BASE SUPPORT	1
36		44E08B	PRESSER FOOT ASM 3/8	1
37		21340005	UPPER FEED LINK (B)	1
38		21340302	UPPER FEED REAR ARM (B)	1
39		B1501141H00	PRESSER BAR	1
40		40033032	PRESSER BAR HOLDER A ASM.	1
41		40033031	PRESSER BAR HOLDER A	1
42		SS7110910TP	SCREW 11/64-40 L= 8.5	1
43		B1511555000	PRESSER SPRING REGULATOR NUT	1
44		B1502246000	PRESSER SPRING	1
45		SD0800481SP	HINGE SCREW D= 8 H= 4.9	1
46		21341151	THREAD RELEASE HOLDING PLATE	1
47		B1462053000	THREAD RELEASE SPRING	1
48		21406103	PRESSER LIFTER LEVER	1
49		21406608	GUIDE PLATE SPACER	1
50		SS6090910TP	SCREW 9/64-40 L=9	1

4. UPPER FEED MECHANISM COMPONENTS



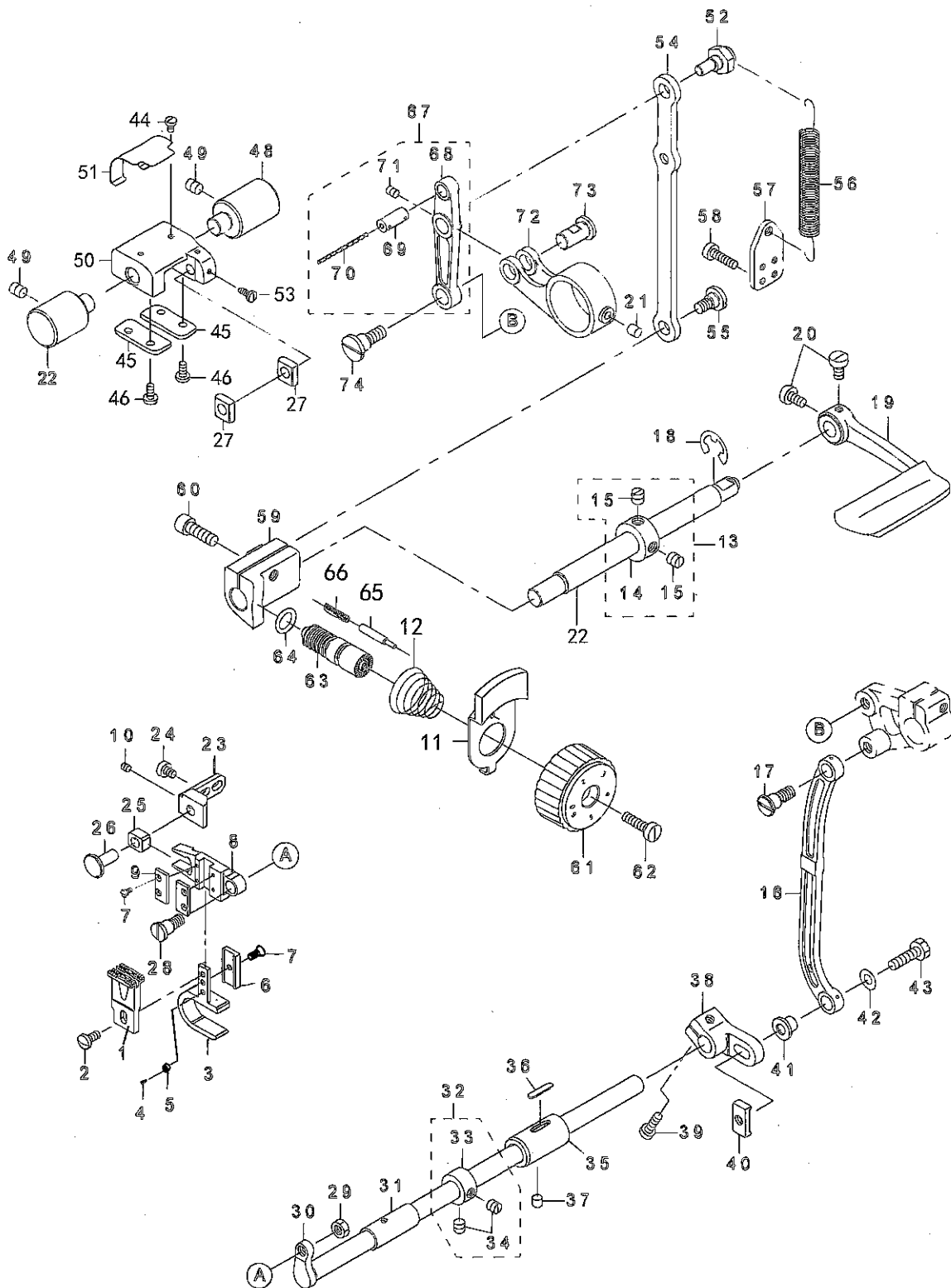
SERIAL NO	DESCRIPTION	PARTS NO	PARTS	QUANTITY
51		NS6680320SP	NUT9/32-28	1
52		44E08A	WALKING FOOT ASM	1
53		10714509	CONNECTION LINK B	2
54		10714608	CONNECTION LINK B SUPPORT PIN	2
55		SS4110815SP	SCREW 11/64-40 L=8	2
56		SM8050502TP	SCREW	2
57		10774354	UPPER AND LOWER DIAL ASM.	1
58		SM6032002TP	SCREW M5 0=20	1
59		RE0800000K0	E-SHAPED SNAP RING	1
60		10715100	VERTICAL DIAL SHAFT BUSHING	1
61		10715001	VERTICAL ADJUSTING CAM	1
62		10715704	VERTICAL DIAL PIN	1
63		B152652700G	SPRING	1
64		SS6110630TP	SCREW 11/64-40 L=6	1
65		21341607	VERTICAL ADJUSTING ARM	1
66		10715308	PIN	1
67		SM6051402TP	SCREW M5X0.8 L=14	1
68		21341508	VERTICAL CHANGE BASE SHAFT	1
69		10718203	FEED SHAFT FRONT METAL	1
70		10714202	VERTICAL CHANGE BELT	1
71		21438106	STOPPER PLATE B	1
72		SM1050801SR	SCREW M5 L=8	1
73		21339700	UPPER FEED STOPPER PLATE (B)	1
74		SS4110815SP	SCREW 11/64-40 L=8	2
75		10713501	SPRING HOOK	2
76		10716504	VERTICAL SHAFT SPRING	1
77		B3416552000	CONNECTING ROD HINGE SCREW	2
78		RE0300000K0	E-RING	2
79		21339809	UPPER FEED DOG SPRING HOOK	1
80		SS7110830SP	SCREW 11/64-40 L= 7.5	1
81		10713766	ECCENTRIC ROD (SET)	1
82		SS8660810TP	SCREW 1/4-40 L=8	2
83		10713808	CONNECTION LINK PIN B	1

5、送料机构 (FEED MECHANISM COMPONENTS)



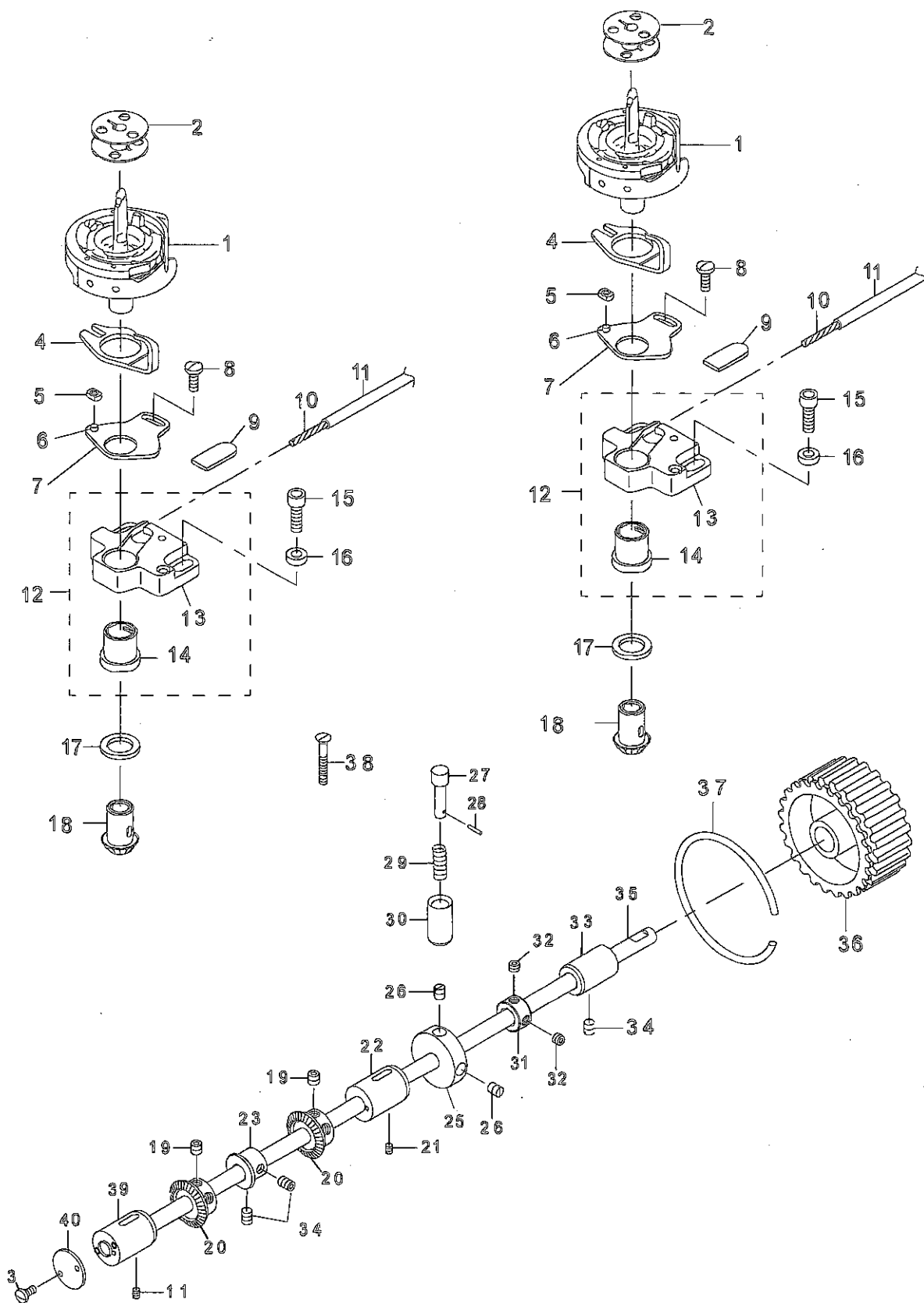
SERIAL NO	DESCRIPTION	PARTS NO	PARTS	QUANTITY
1		040595	FEED DOG	1
2		SS7110840SP	SCREW 11/64-40 L=7.8	1
3		040592A	FEED BASE	1
4		031805	SCREW	1
5		031804	Eccentric wheel	1
6		040594	SQUARE BLOCK	1
7		LS4. 36B6	SCREW	5
8		040589	HORIZONTAL FEED SHAFT	1
9		040590	PLATE	1
10		SS8110422TP	SCREW 11/64-40 L=4	2
11		010561	BOTTON	1
12		010562	SPRING	1
13		CS1201010SH	THRUST COLLAR ASM. D=12 W=10	1
14		CS1201011SH	THRUST COLLAR D=12 W=10	-1
15		SS8660610TP	SCREW 1/4-40 L=6	2
16		10205201	NEEDLE BAR FRAME ROD	1
17		SD0900701TP	HINGE SCREW D= 9 H= 7	1
18		RE0900000K0	E-RING 9	1
19		21388004	REVERSE FEED ROCK SHAFT	1
20		SS6120930TP	SCREW 3/16-28 L=9	2
21		21387402	HORIZONTAL FEED ROD OIL FELT	1
22		21336300	BACKWARD FEED LEVER SHAFT	1
23		40091248	HORIZONTAL FEED BASE SUPPORT	1
24		SS6110610TP	SCREW 11/64-40 L=6	2
25		40091244	SQUARE BLOCK	1
26		40091245	HORIZONTAL FEED BASE SUPPORT PIN	1
27		21407309	SQUARE BLOCK	2
28		SD0790701SP	HINGE SCREW D=7.94 H=7	1
29		NS6660430SP	NUT 1/4-40	1
30		21427604		1
31		B1607246000	BUSHING FRONT	1
32		CS111101CSH	THRUST COLLAR ASM. D=11.11 W=10	1
33		CS1111019SH	THRUST COLLAR D=11.11 W=10	-1
34		SS8660610TP	SCREW 1/4-40 L=6	2
35		21427703	HORIZONTAL FEED SHAFT D	1
36		B1806038000	OIL FELT	1
37		SS8150510TP	SCREW 15/64-28 L= 4.7	1
38		21428305	HORIZONTAL FEED ARM	1
39		SS6121610TP	SCREW 3/16-28 L=15.5	1
40		21428503	HORIZONTAL FEED ARM STOPPER	1
41		21428404	HORIZONTAL FEED ARM ROD	1
42		WP0621016SH	WASHER	1
43		SS9152130CP	SCREW 15/64-28 L=20.5	1
44		SS8110422TP	SCREW 11/64-40 L=4	2
45		21337704	FEED ADJUSTING BAST COVER	2
46		SS7110910TP	SCREW 11/64-40L=8.5	2
47		21430400	FEED ADJUSTER SUPPORT	1
48		21337803	FEED ADJUSTING BASE SUPPORT	2
49		SS8150822TP	SCREW 15/64-28 L=8	2
50		21337506	FEES ADJUSTING BAST	1

5、送料机构 (FEED MECHANISM COMPONENTS)



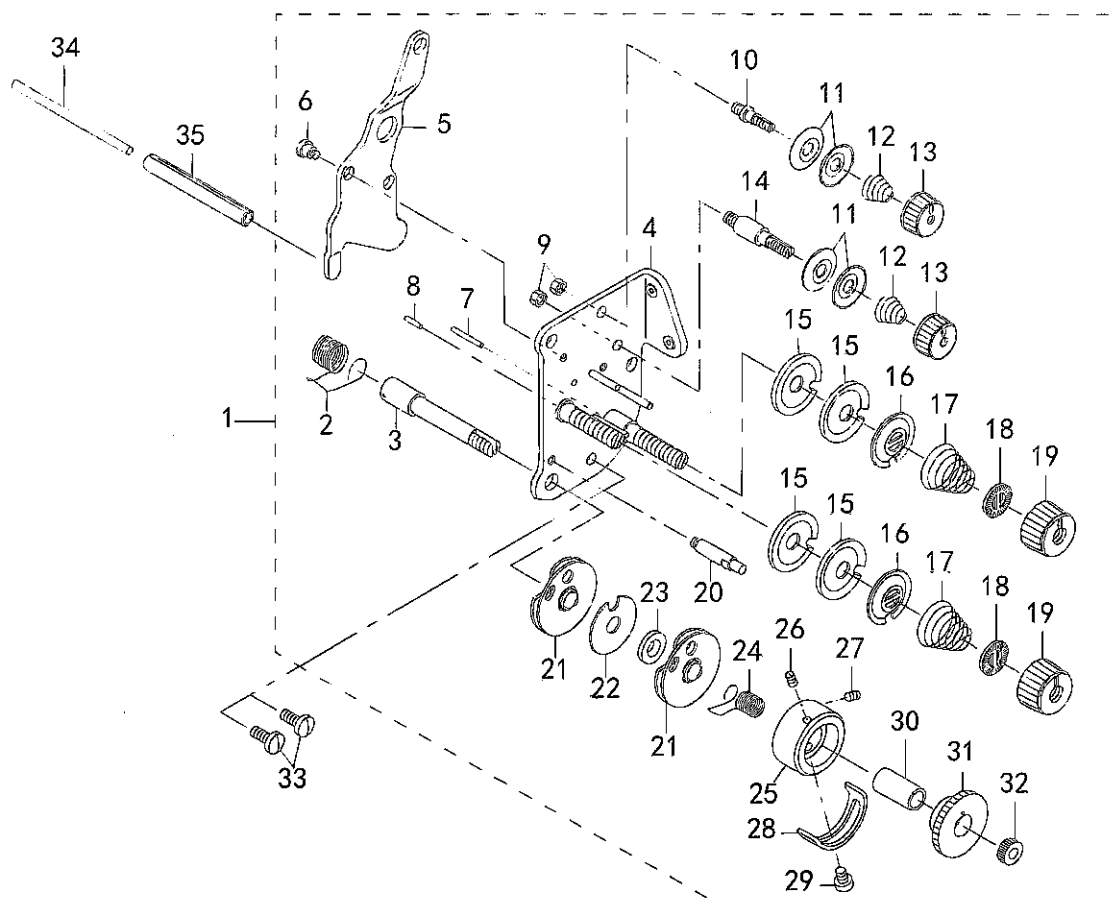
SERIAL NO	DESCRIPTION	PARTS NO	PARTS	QUANTITY
51		21338306	FELT SUPPORT	1
52		SS709010TP	SCREW 15/64-40 L=8.5	2
53		21337902	ECCENTRIC PIN	1
54		21337308	FEED ADJUSTING ROD	1
55		SD0800402TP	HINGE SCREW D= 8 H=4	1
56		21337605	SPRING	1
57		40019926	SPRING HOOK	1
58		SS6111610SP	SCREW 11/64-40 L=16	2
59		21336805	FEED DIAL A	1
60		SM6061802TP	SCREW M6 L=18	1
61		21337209A	FEED ADJUSTING A	1
62		SS6121860SP	SCREW 3/16-28 L=18	1
63		22911804	FEED REGULATOR SCREW	1
64		R0092270200	RUBBER RING	1
65		010563	FEED REGULATOR PIN	1
66		22912109	FEED REGULATOR PIN SPRING	1
67		21336656	FEED LINK ASM.	1
68		21336607	FEED LINK	-1
69		B1418761000	CONNECTING FORKED LINK PIN	-1
70		CQ202000000	OIL WICK	4
71		SM8050612TP	SCREW M5X6	1
72		21336706	FEED ROD A	1
73		21338207	FEED LINK PIN	1
74		SD1000801SH	HINGE SCREW D=10 H=8	1

6、HOOK SHAFT & LOWER SHAFT COMPINENTS



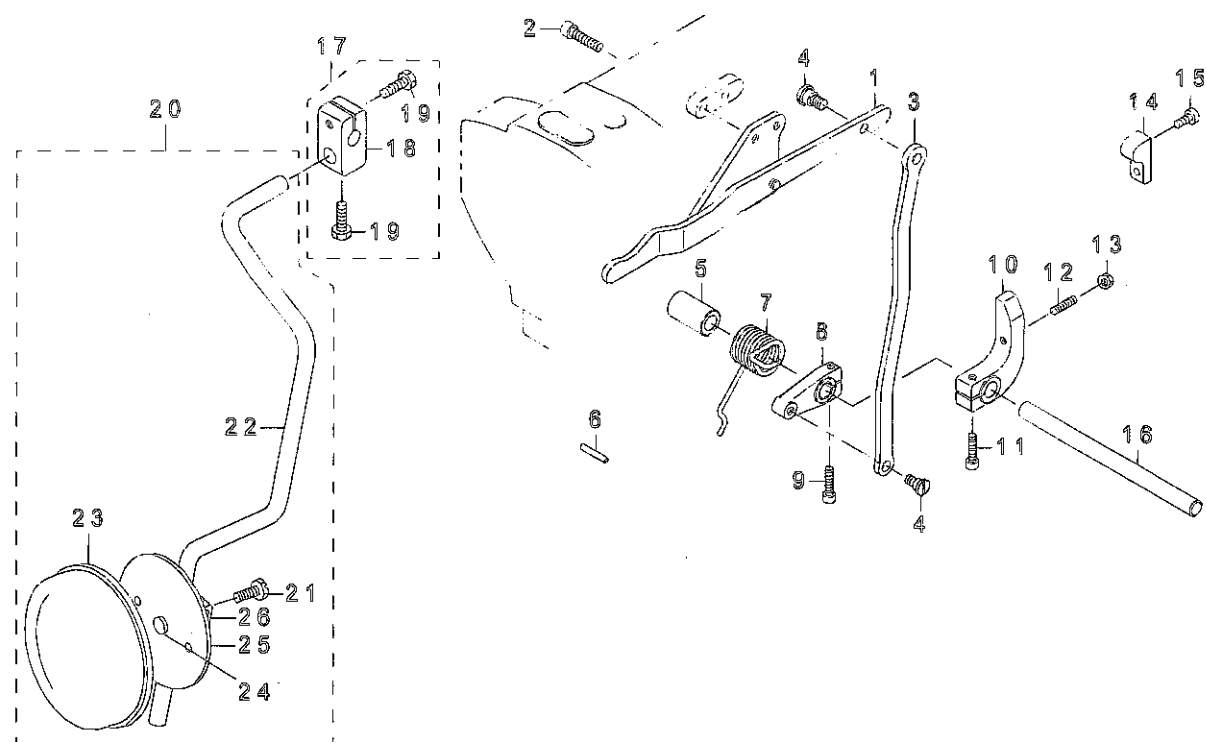
SERIAL NO	DESCRIPTION	PARTS NO	PARTS	QUANTITY
1		21431457	LATCH HOOK ASM.	2
2		B9117201000	BOBBIN	2
3		LS4B6	SCREW M4 L=6	2
4		23102601	INNER HOOK GUIDE	2
5		B1827246000	SLIDE BLOCK	2
6		B1826246000	SLIDE BLOCK PIN	2
7		B1827246000	SLIDE BLOCK	2
8		SS7091110TP	SCREW 9/64-40 L=10.5	2
9		21431200	HOOK SHAFT LUBRICATION FELT	2
10		CQ202000000	OIL WICK	0.32
11		BT0500300EA	OIL TUBE	0.1
12		40029253	HOOK SHAFT BASE ASM.	2
13		40029250	HOOK SHAFT BASE	-2
14		40029246	HOOK SHAFT METAL	-2
15		LS5A10	SCREW M5X0.8 L=12	4
16		PD5	WASHER	4
17		B1820246000	WASHER	2
18		21227301	HOOK SHAFT GEAR	2
19		SS8660612TP	SCREW 1/4-40 L=6	6
20		B1836246000A	LOWER SHAFT BEVEL GEAR	2
21		SS8110410TP	SCREW 11/64-40 L= 3.5	4
22		B1803246000	BUSHING INTERMEDIATE	2
23		21429402	VERTICAL FEED CAM (0.6)	1
24		SS8660612TP	SCREW 11/64-40 L=3.5	2
25		B1301340000	SAFETY CLUTCH DISK	1
26		SS8150710SP	SCREW 15/64-28 L=7	2
27		21223409	SAFETY CLUTCH PUSH BUTTON	1
28		PS0200102KH	SPRING PIN 2.0 X 10	1
29		B1639051000	SPRING	1
30		21223508	PUSH BUTTON CYLINDER	1
31		23102700	LOWER SHAFT THRUST HOLDER	1
32		SS8150432TH	SCREW 15/64-28 L=4	2
33		21427307	LOWER SHAFT METAL REAR	1
34		SS8150710TP	SCREW 15/64-28 L=7	1
35		040680	LOWER SHAFT	1
36		21333505	LOWER SPROCKET	1
37		21223409	SAFETY CLUTCH PUSH BUTTON	1
38		SS1092810SP	SCREW 9/64-40 L=25.4	2
39		040678	BUSHING INTERMEDIATE	1
40		40680	Cover plate	1

7.Thread tension components



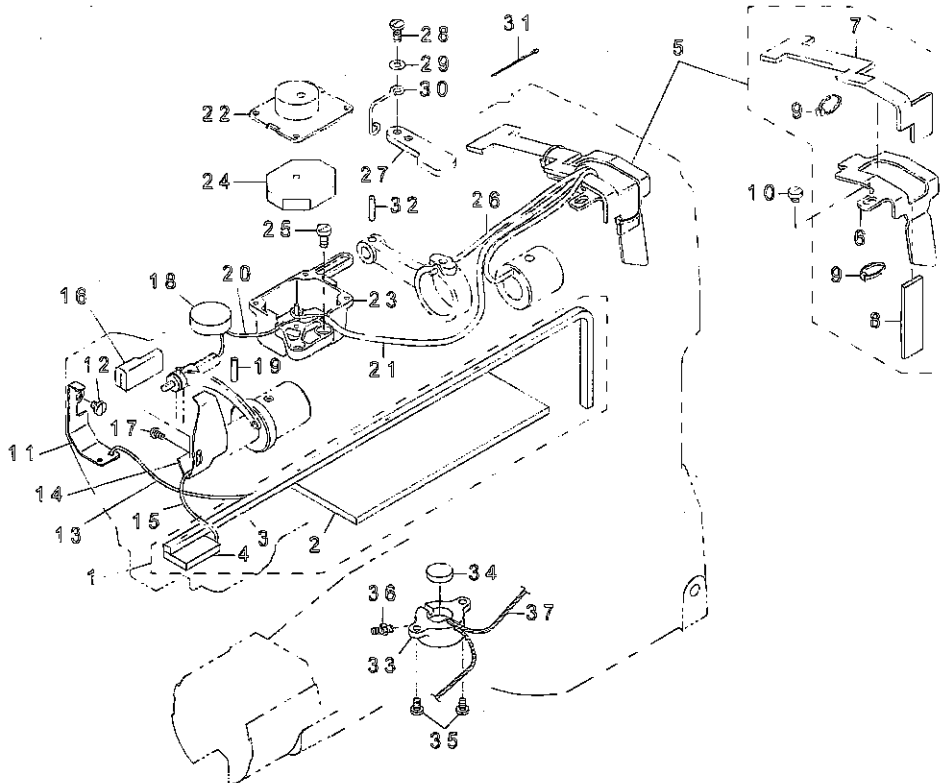
SERIAL NO	DESCRIPTION	PARTS NO	PARTS	QUANTITY
1		21390562	THREAD TENSION ASM.	1
2		B3128051000	THREAD TAKE-UP SPRING A	1
3		10124501	THREAD TAKE-UP SPRING STUD	1
4		21390554	THREAD TENSION BASE COMPL.	1
5		21441100	THREAD RELEASE PLATE	1
6		SD0470281SP	HINGE SCREW D=4.7 H=2.8	2
7		B3127527000	PIN B	1
8		B3127051000	TENSION RELEASE PIN SHORT	1
9		NS6110310SP	NUT 11/64-40	2
10		10124204	THREAD TENSION POST A	1
11		B3214047000	BOBBIN WINDER TENSION DISC	4
12		D3168555HOB	TENSION SPRING NO. 1	2
13		11072402	THREAD TENSION NUT	2
14		10124303	THREAD TENSION POST B	1
15		B3126051000	TENSION DISC	4
16		B3132051000	TENSION DISC HOLDER	2
17		B3129053000	TENSION SPRING	2
18		B3120125000	ROTATING STOPPER	2
19		11072204	TENSION NUT	2
20		B3143527000	TAKE-UP SPRING GUIDE STUD	1
21		B31375270A0	TAKE-UP SPRING GUIDE ASM.	2
22		B3142527000	TAKE-UP SPRING GUIDE PLATE	1
23		B3139527000	COLLAR	1
24		B3128527000	THREAD TAKE-UP SPRING B	1
25		22617609	THREAD TENSION POST	1
26		22618904	SET SCREW	1
27		22618904	SET SCREW	1
28		B3138527000	ADJUSTING PLATE B	1
29		SS7090520SP	SCREW 9/64-40 L= 4.5	1
30		B3141527000	PRESSER COLLAR	1
31		B3125527000	TAKE-UP SPRING GUIDE	1
32		B3125012000	THREAD TENSION NUT	1
33		SS7110910TP	SCREW 11/64-40 L= 8.5	2
34		21348206	TENSION RELEASE BAR	1
35		PS0600502KP	SPRING PIN	1

8、 KNEE LIFTING CIMPONENTS



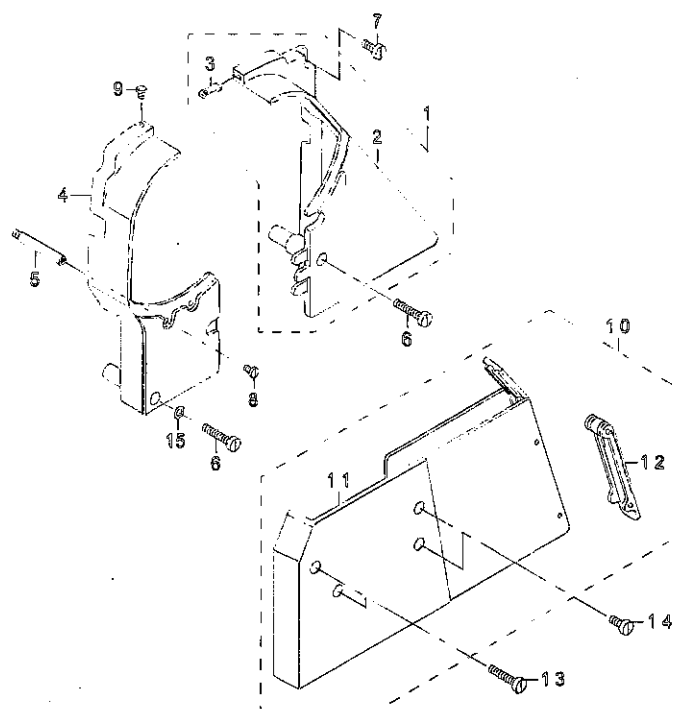
SERIAL NO	DESCRIPTION	PARTS NO	PARTS	QUANTITY
1		21432851	KNEE LIFTER LEVER ASM.	1
2		SM6062502TP	SCREW M6 L=25	2
3		21432703	NEE LIFTER CONNECTING PLATE	1
4		SD0790451SP	HINGE SCREW D= 7.94 H= 4.5	2
5		21433008	NEE LIFTER CONNECTING PLATE	1
6		PS0400222K0	SPRING PIN	1
7		21433107	KNEE LIFTER SPRING	1
8		21405709	KNEE LIFTER ARM	1
9		SM6052002TP	SCREW M5 L=20	1
10		21432604	KNEE LIFTER STOPPER ARM	1
11		SM6052002TP	SCREW M5 L=20	1
12		SM8052502TP	SCREW M5X0.8 L=25	1
13		NM6050001SD	NUT M5X0.8	1
14		21433206	STOPPER ARM	1
15		SS6121210SP	SCREW 3/16-28 L=12	2
16		21432505	KNEE LIFTER SHAFT	1
17		22932453	BRACKET ASM.	1
18		22932404	BRACKET	-1
19		22934707	SCREW	-2
20		21433354	KNEE PRESS PLATE ASM.	1
21		SM9061203SE	SCREW M6 L=12	-1
22		21433305	KNEE PRESS LEVER	1
23		22934509	KNEE PAD PLATE COVER	1
24		22934400	KNEE PAD PLATE RUBBER	-1
25		22934202	KNEE PAD PLATE	-1
26		22934301	KNEE PAD PLATE SUPPORT	1

9、 LUBRICATION COMPONENTS



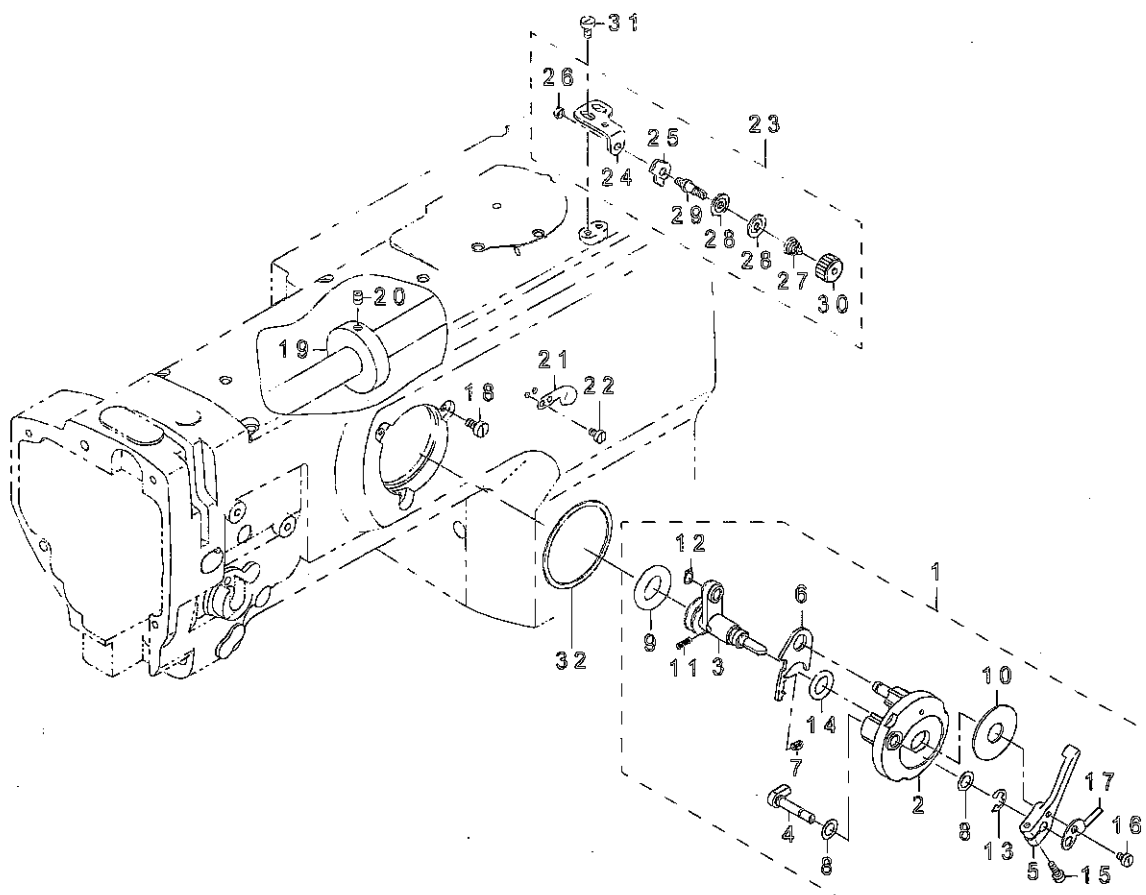
SERIAL NO	DESCRIPTION	PARTS NO	PARTS	QUANTITY
1		21345756	ARM ONCE THROUGH OIL FELT ASM.	1
2		21345707	ARM ONCE THROUGH FELT A	1
3		21345806	FELT B	1
4		21345905	FACE ONCE THROUGH FELT	-1
5		21346358	FELT SUPPORT ASM.	1
6		21346309	FELT	1
7		21346507	FEED CHANGE FELT	1
8		21346408	FELT	-1
9		EA9500B0000	CLIP CV-70S	-2
10		SS6110480SP	SCREW 11/64-40 L=4.3	1
11		21340708	UPPER FEED OIL BAR PLATE	1
12		SS7110510SP	SCREW 11/64-40 L=5	1
13		CQ202000000	OIL WICK	2
14		21347000	TAKE-UP OIL PLATE	1
15		CQ202000000	OIL WICK	5
16		21347208	TAKE-UP LUBRICATION FELT	1
17		SS3090610SP	SCREW 9/64-40 L=6	1
18		21346002	FELT	1
19		B1412051000	FELT	1
20		CQ252000000	OIL WICK	3
21		BT0500300EA	OIL TUBE	0.25
22		21407507	OIL TANK A	1
23		21407606	OIL TANK B	1
24		21407705	FELT	2
25		SS6111010SP	SCREW 11/64-40 L= 9.5	2
26		CQ202000000	OIL WICK	2
27		21339700	UPPER FEED STOPPER PLATE (B)	1
28		SS7111120TP	SCREW	2
29		WP0450801SD	WASHER 4. 5X10X0. 8	1
30		22620504	OIL WICK HOLDER	1
31		EA9500B0000	CLIP CV-70S	1
32		PS0500202KP	SPRING PIN 5X20	1
33		21433800	OIL TANK	1
34		B1203051000	OIL FELT	1
35		SS7110710SP	SCREW 11/64-40 L=7	2
36		SQ1110401MZ	CONNECTING SCREW	1
37		CQ202000000	OIL WICK	4

10、BELT COVER



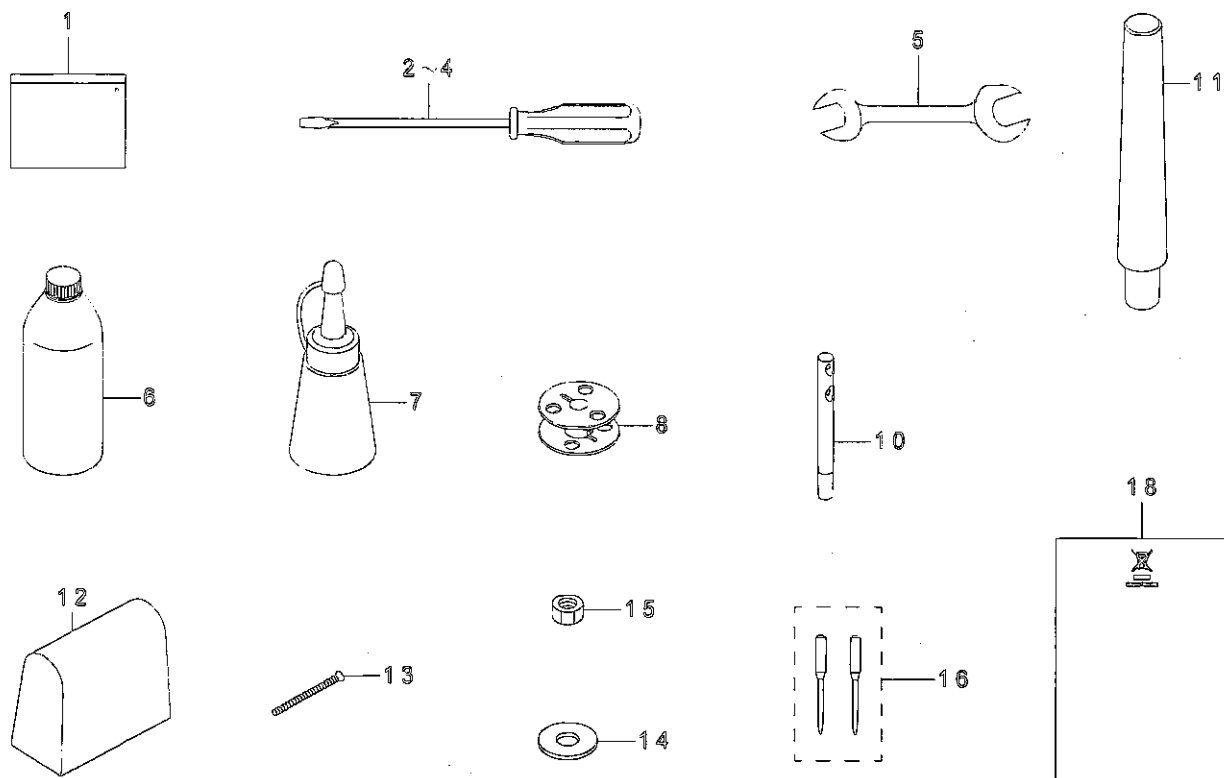
SERIAL NO	DESCRIPTION	PARTS NO	PARTS	QUANTITY
1		21351150	BELT COVER ASM. (RIGHT)	1
2		21351101	BELT COVER (RIGHT)	-1
3		21351002	BELT COVER AUXILIARY PLATE	1
4		21351200	BELT COVER (LEFT)	1
5		D8232241E00	BELT COVER SUPPORT A	1
6		SS6153040SP	SCREW 15/64-28 L=30	2
7		SS6151440SP	SCREW 15/64-28 L=14	1
8		SS7110840SP	SCREW 11/64-40 L=7.8	1
9		SS5110740TP	SCREW 11/64-40 L= 6.5	1
10		21434451	BELT COVER ASM. LOWER	1
11		21434402	BELT COVER LOWER	-1
12		21434501	BELT COVER COVER	-1
13		SS6153040SP	SCREW 15/64-28 L=30	2
14		SS6151440SP	SCREW 15/64-28 L=14	2
15		WP0612076SP	WASHER 6.1X11X2	1

11、 LOWER THREAD WINDER MECHANISM COMPONENTS



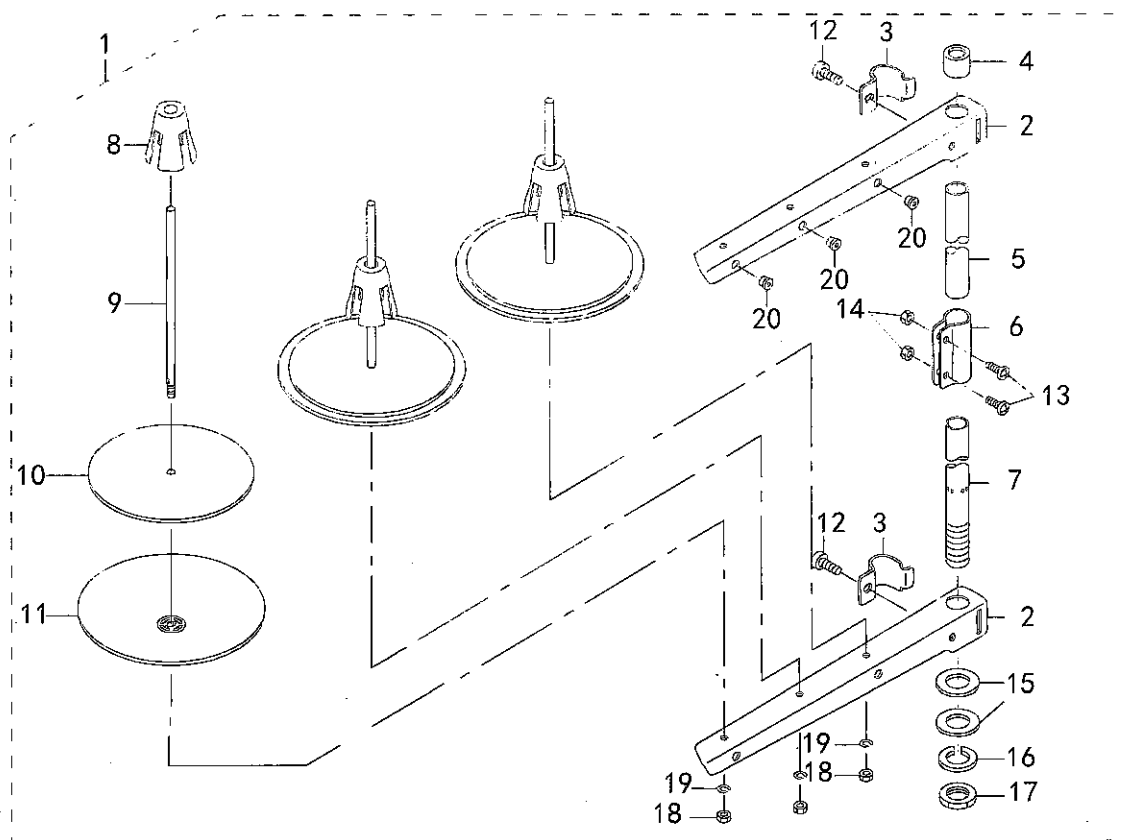
SERIAL NO	DESCRIPTION	PARTS NO	PARTS	QUANTITY
1		21357967	BOBBIN DEVICE ASM.	1
2		22537658	BOBBIN FITTING BASIS COMPL.	1
3		21357959	BOBIN SHAFT COMPL.	-1
4		22538151	BOBBIN CAM SHAFT COMPL.	-1
5		23636202	BOBBIN LEVER	1
6		21356001	ADJUSTING PLATE	1
7		B152989000CA	PRESSUR FOOT SPRING	1
8		10618304	VERTICAL ROLLER WASHER	-2
9		21358205	BOBBIN FRICTION GEAR	-1
10		B3205210000	CUSHION	-1
11		B1148555000	SPRING	-1
12		RC0560711KP	RETAINING RING	-1
13		RE0500000K0	E-RING	1
14		RO092270200	RUBBER RING	-1
15		SS7091410SP	SCREW 9/64-40 L=13.5	-1
16		SS6090520SP	SCREW 9/64-40 L= 5.0	1
17		14512503	BOBBIN ADJUSTING PLATE	1
18		SS6110810TP	SCREW 11/64-40 L=8	3
19		10704807	BOBBIN FRICTION WHEEL	1
20		SM8050602TP	SCREW M5 L=6	2
21		10502300	THREAD CUTTER	1
22		SS6090620TP	SCREW	1
23		21355755	LOWER THREAD GUIDE ASM.	1
24		21355706	FITTING BASE	1
25		D3162555B00	THREAD GUIDE	-1
26		NS6110310SP	NUT 11/64-40	-1
27		D3168555H0B	TENSION SPRING NO. 1	-1
28		B3214047000	BOBBIN WINDER TENSION DISC	-2
29		21378708	THREAD TENSION POST	1
30		11072402	THREAD TENSION NUT	1
31		SM6040800SP	SCREW	2
32		22538706	PACKING	1

12. ACCESSORIES PARTS



SERIAL NO	DESCRIPTION	PARTS NO	PARTS	QUANTITY
1		B9101552000	ACCESSORY BOX	1
2		22933006	SCREW DRIVER LARGE	1
3		22933105	SCREW DRIVER MIDDLE	1
4		22933204	SCREW DRIVER SMALL	1
5		B9113012000	WRENCH (9X10)	1
6		MDFRX2700C0	NEW DEFRIX OIL NO. 2 (700CC)	1
7		J1067000000	OILER	1
8		B9117201000	BOBBIN	1
9		22958300	NEEDLE THREAD GUIDE PIN	1
10		B820424500A	FRAME SUPPORT BAR	1
11		40048536	HEAD_COVER	1
12		B9130245000	BOLT	4
13		WP0751576SD	WASHER 7.5X19X1.5	4
14		NM6060001SD	NUT M6	4
15		M13517B1602	NEEDLE 135X17 #160-2	1
16		CM600100201	WEEE INFORMATION SHEET	1

13. Thread stand components



SERIAL NO	DESCRIPTION	PARTS NO	PARTS	QUANTITY
1		26910158	THREAD STANDING DEVICE ASM.	1
2		22930507	SPOOL REST ARM	<2>
3		22930705	THREAD GUIDE ARM JOINT	<2>
4		22931406	SPOOL REST ROD RUBBER CAP	<1>
5		22930408	SPOOL REST ROD UPPER	<1>
6		22931307	SPOOL REST ROD JOINT	<1>
7		22930309	SPOOL REST ROD LOWER	<1>
8		22931109	SPOOL RETAINER	<3>
9		22931000	SPOOL PIN	<3>
10		22930903	SPOOL REST CUSHION	<3>
11		22930804	SPOOL REST	<3>
12		SM6061610SC	SCREW M6 L=16	<4>
13		SM4051405SE	SCREW M5 L=14	<2>
14		NM6050001SE	NUT M5	<2>
15		WP1612616SE	WASHER 16X30X2.6	<2>
16		WS1643202KR	SPRING WASHER	<1>
17		NM6160511SE	NUT M16X1.5	<1>
18		NM6050001SE	NUT M5	<3>
19		WS0510002KN	SPRING WASHER	<3>
20		WS1643202KP	THREAD GUIDE	3