HASHIMA®

NEEDLE DETECTOR

NEEDLE DETECTOR GENERAL CATALOG

HASHIMACO.,LTD.

CONVEYOR TYPE NEEDLE DETECTOR
HN-650C / HN-660C / HN-750G

■ Control panel

POWER

BELT RETURN

DET LEV

HN-650C

MAXIMUM SENSITIVITY φ 0.8 mm

PRODUCTION GUIDER
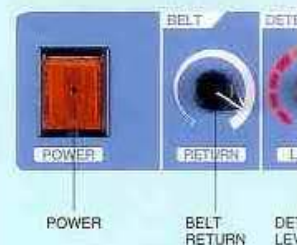
HN-660C

FEATURES

● **Improvement of detecting precision**
Detecting precision is increased by adopting new developed detecting sensor.
φ 0.8 mm steel is detected by detecting height 100mm type.
φ 1.0 mm steel is detected by detecting height 140mm type.
φ 1.2 mm steel is detected by detecting height 180mm type.
As in the past, the maximum detecting height was 100mm for detecting φ 1.0mm. But new model HN-650C/660C realized detecting height 140mm.

● **Improvement of performance for an outside noise**
New detecting sensor unit has also good noise performance. When new type is compared with previous type, 30% reduced influence by an outside noise.

● **Stability of detecting sensitivity**
We improved to uniform detecting sensitivity and 30% increased stability of detecting sensitivity.

● **New sensitivity level monitor**
A level monitor adopts new design and is more easy to check the sensitivity level. Detecting position lamp is divided to 10 pieces that shows foreign object exactly.

● **30% up**
New design detecting sensor has also good noise performance that is increased about 30% than previous model.

● **140mm height**
The maximum detecting height of previous model was 100mm only to detect φ 1.0mm. But the detecting height of new model HN-650C/660C is 40% up. 140mm height is available.

● **Return device**
This machine has return device that the products return to a operator after making alarm when the machine detects foreign object in a products.
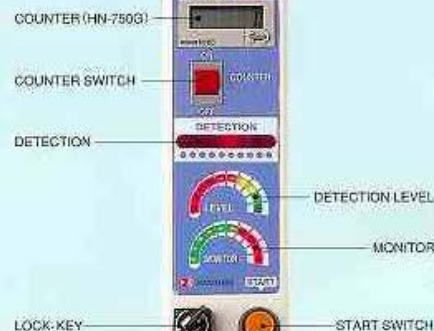
● **Belt speed 40m/min(50/60Hz)**
This belt speed that connect to detecting ability is no.1 on this class.
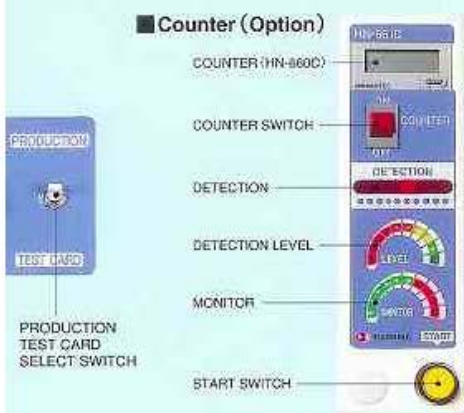
● **Counter/Product guider**
HN-660C and HN-750G is equipped with counter and products guider as standard.

● Protection cover for control panel can avoid to change sensitivity level and select switch for PRODUCTION and TEST CARD unconsciously(HN-750G)

● Safety look-key switch is equipped on the operation panel(HN-750G)

COUNTER (HN-750G)

COUNTER SWITCH

DETECTION

DETECTION LEVEL

MONITOR

LOCK-KEY

START SWITCH

CONVAYOR TYPE

TWO HEAD CONVEYOR TYPE NEED
HN-2650C

■ Counter (Option)

COUNTER (HN-660C)

COUNTER SWITCH

DETECTION

DETECTION LEVEL

MONITOR

START SWITCH

PRODUCTION TEST CARD SELECT SWITCH

PRODUCTION

TEST CARD

PECIFICATIONS

Model	HN-650C	HN-660C	HN-750G
action method	Magnetic induction		
tection ability	⌀0.8mm steel to small scissors		
cting adjustment	Step-less		
tection width	600mm		
ction height *	100mm (Standard type)		
arm method	Buzzer, Lamp		
Belt speed	(appr.) 40m/min		
power supply	Single phase		
ated output	(appr.) 140W		
Dimension	1,650 (L) ×1,050 (W) ×920 (H) mm		
Weight	(appr.) 250kg		
oduct guider	—	Standard	
Counter	—	Standard	

in)

= use UNTI METAL ITEM for garment accessory.

specification is under standard test condition. The sensitivity depends on the
g condition.*Before detecting operation, please refer "For correct operation" and
n the machine movement with test card certainly . (To be tested with specified
at 8 points (in case of HN-650C/660C, the test should be done at 40mm height
elt surface.)

e refer instruction manual about detail information.
confirmed the needle detector movement (position indication lamp, stop and reverse
veyor belt and detecting monitor lamp), please start operation.
have no responsibility that needle chip, iron chip, etc. come out after detecting under
andard condition.

PTION AT FACTORY

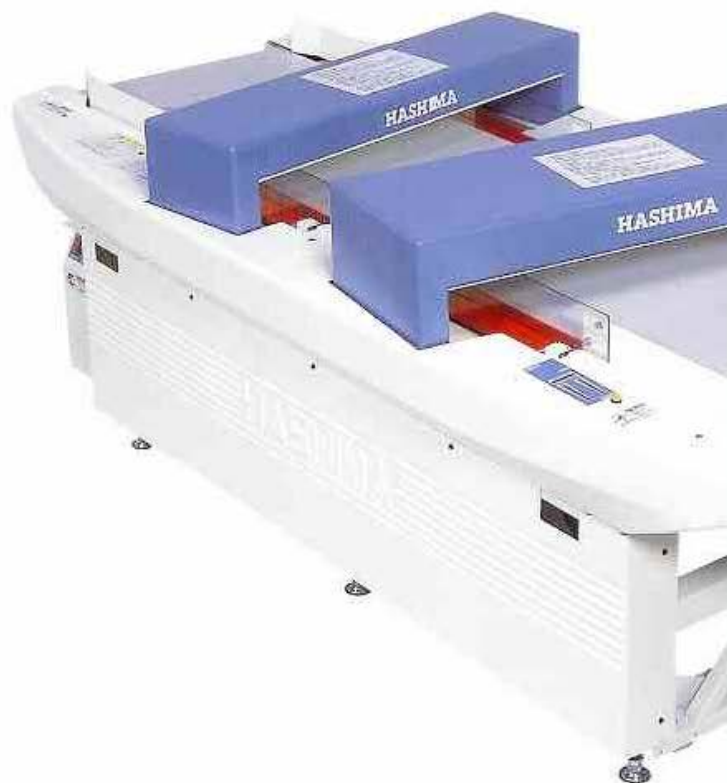| ction height	Detection Sensitivity	Remark
100mm	⌀0.8mm steel to small scissors	Standard type
140mm	⌀1.0mm steel to small scissors	Option at factory
180mm	⌀1.2mm steel to small scissors	Option at factory

cting ability is conditioned by environment and using.

HN-750G

FEATURES

●Two head sensor
The two sensor head are set at different angle to minimize a detection difference made by direction of broken.

●Improvement of detecting precision
⌀0.8 mm steel is detected by detecting height 100mm type.
⌀1.0 mm steel is detected by detecting height 140mm type.
⌀1.2 mm steel is detected by detecting height 180mm type.
Detecting precision is increased by adopting new developed detecting sensor.

●Improvement of performance for an outside noise
New detecting sensor unit has also good noise performance. When new type is compared with previous type, 30% reduced influence by an outside noise.

●Belt speed 40m/min(50/60Hz)
This belt speed that connect to detecting ability is no.1 on this class.

●Stability of detecting sensitivity
We improved to uniform detecting sensitivity and 30% increased stability of detecting sensitivity.

●New sensitivity level monitor
A level monitor adopts new design and is more easy to check the sensitivity level. Detecting position lamp is divided to 10 pieces that shows foreign object exactly.

●Return device
This machine has return device that the products return to a operator after making alarm automatically when the machine detects foreign ob-
ject in a products.

HANDY TYPE NEEDLE DETECTOR
HN-30

MAXIMUM SENSITIVITY
φ0.8mm

SPECIFICATIONS

| Model	HN-2650C
Detection method	Magnetic induction
Detection ability	φ0.8mm steel to small scissors
Detecting adjustment	Step-less
Detection width	600mm
Detection height	100mm
Alarm method	Buzzer, Lamp
Belt speed	(appr.) 40m/min
Power supply	Single phase
Rated output	140W
Dimension	2450 (L)×1080 (W)×930 (H) mm
Weight	(appr.) 460kg

Caution)
Please use UNTI METAL ITEM for garment accessory.
＊The specification is under standard test condition.
The sensitivity depends on the working condition.
＊Before detecting operation, please refer "For correct operation" and confirm the machine movement with test card certainly . (To be tested with specified height at 8 points (In case of HN-2650C, the test should be done at 40mm height (front side) and 50mm height (rear side) from belt surface))
Please refer instruction manual about detail information.
After confirmed the needle detector movement (position indication lamp, stop and reverse of conveyor belt and detecting monitor lamp), please start operation.
＊We have no responsibility that needle chip, iron chip,

FEATURES

● φ0.8 mm steel is detected
This new handy type needle detector can detect φ0.8 mm steel at 5mm height from detecting unit surface.

● Battery save function
Under stand by, Battery mode is changed to save mode automatically and save battery consumption. When take it in hand, the machine starts automatically. New designed detecting circuit is low electric consumption.

● Light weight
The weight is only 190g that is more light 10% than previous model. New designed body help you to grip for long time without fatigue.

● Large size LED lamp
It is easy to check the detecting result by adapting large size LED lamp.

●Simple structure
The new handy type needle detector adopts

MAXIMUM SENSITIVITY
φ0.8mm

SPECIFICATIONS

Model	HN-30
Detecting Method	Magnetic induction
Detecting ability	Hi : φ0.8mm steel at 5mm height from detecting surface. Low : φ1.0mm steel at 5mm height from detecting surface.
Detecting adjustment	2 step
Detecting area	25mm (W) x 50mm (D)
Alarm method	Buzzer, LED lamp
Power supply	1.5V dry cell battery×2 (AAA)
Dimension	58 (W) ×195 (L) ×50 (H) mm
Weight	212g

Caution)
Please use UNTI METAL ITEM for garment accessory.
＊The specification is under standard test condition. The supply depends on the working condition.
＊We have no responsibility that needle chip, iron chip,

CONVEYOR TYPE NEEDLE DETECTOR
HN-1350C

MAXIMUM SENSITIVITY
φ1.2mm
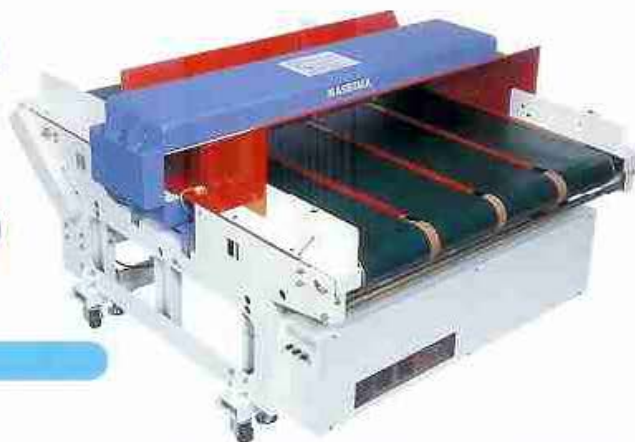
FEATURES

● **Adoption of new developed detecting sensor**

φ1.2mm steel is detected by detecting height 130mm type.

This needle detector has detecting width 1300mm and suitable for large size products like futon, bed spreader, Etc.

● **Improvement of performance for an outside noise**

New detecting sensor unit has also good noise performance. When new type is comparedwith previous type, 30% reduced influence by an outside noise.

● **Belt speed 30m/min(50/60Hz)**

This belt speed that connect to detecting ability is no.1 on this class.

● **Return device**

This machine has return device that the products return to a operator after making alarm when the machine detects foreign object in a products.

Caution)
Please use UNTI METAL ITEM for garment accessory.
※The specification is under standard test condition. The sensitivity depends on the working condition.
※We have no responsibility that needle chip, iron chip, etc. come out after detecting under non-standard condition.

SPECIFICATIONS

| Model	HN-1350C
Detection method	Magnetic induction
Detection ability	φ1.2mm steel to scissors
Detecting adjustment	Step-less
Detecting width	1300mm
Detecting height	130mm
Alarm method	Buzzer, Lamp
Belt speed	(appr.) 30m/min
Power supply	Single phase
Dimension	1865 (D) ×1760 (W) ×1080 (H) mm
Weight	(appr.) 400kg
Product guider	Standard

TABLE TOP NEEDLE DETECTOR
HN-450

FEATURES

● As indicator on control panel is indicating the position of broken needles, it is easy to find broken needles.

● As detecting adjustment can be changed by 6 steps, it is easy to adjust in accordance with the sizes and kinds of accessories.
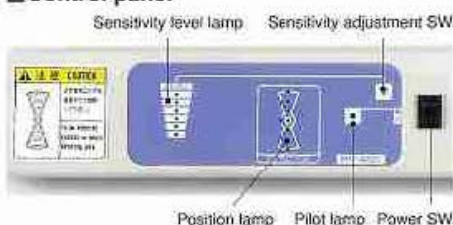
ATTENTION

Table top needle detector is designed to detect magnetic metal objects in ladies, children's and men's clothes.

■**Control panel**

Sensitivity level lamp   Sensitivity adjustment SW

Position lamp   Pilot lamp   Power SW

OPTION

Table for HN-450

This table can build in HN-450. The surface of table and needle detector is same height by this table. This is helpful for detecting works.

Size:1200 (L) ×900 (W) mm (without stand)

SPECIFICATIONS

Model	HN-450
Detection method	Magnetic induction
Detection sensitivity	MAX 110mm height by steel needle (φ0.6XL33)
Detection adjustment	6step
Alarm method	Buzzer
Detection width	80mm×450mm
Power source	Single phase
Rated output	(appr.) 25W
Dimension	400 (L) ×680 (W) ×70 (H) mm
Weight	(appr.) 11kg

Caution)
Please use UNTI METAL ITEM for garment accessory.
※The specification is under standard test condition. The sensitivity depends on the working condition.
※We have no responsibility that needle chip, iron chip, etc. come

HANGER TYPE NEEDLE DETECTOR
HN-5000

MAXIMUM SENSITIVITY φ1.0mm

HASHIMA HN-5000

FEATURES

● **Speedy and smooth needle detecting**
This machine can detect products 4800pcs /day. (8hours/day)
It is possible to detect the products with hanger at 6sec/pc

● **Improvement of detecting precision**
φ1.0mm steel is detected by detecting width 120mm
Detecting precision is improved by adopting new developed
detecting sensor. Detecting length is 130cm. So long size products(suit, coat, pants, etc.) can be detected.

● **Improvement of performance for an outside noise**
New detecting sensor unit has also good noise performance. When new type is compared with previous type, 30% reduced influence by an outside noise.

● **New sensitivity level monitor**
A level monitor adopts new design and is more easy to check the sensitivity level. Detecting position lamp is divided to 20 pieces so that it is also possible to shows foreign object exactly. detecting position exactly.

● **Auto assortment**
This needle detector can assort goods products or not automatically on the processing   bringing----set out----detecting----assorting. The operator can do needle detecting efficiently without stop the system.

SPECIFICATIONS

| Model	HN-5000
Detection sensitivity	φ1.0mm steel to small scissors
Detection width	Height 1,300mm Width 120mm
Detection speed	600pcs/h
Power source	50／60Hz 1 phase 220V-240V
Rated output	200W
Air pressure	5kg/cm2
Dimension	2,760 (L) ×630 (W) ×2,084 (H) mm
Weight	(appr.) 600kg

Caution)
Please use UNTI METAL ITEM for garment accessory.
＊The specification is under standard test condition. The sensitivity depends on the working condition.
＊We have no responsibility that needle chip, iron chip, etc. come out after detecting under non-standard condition.

DEMENSIONS

HANGER TYPE
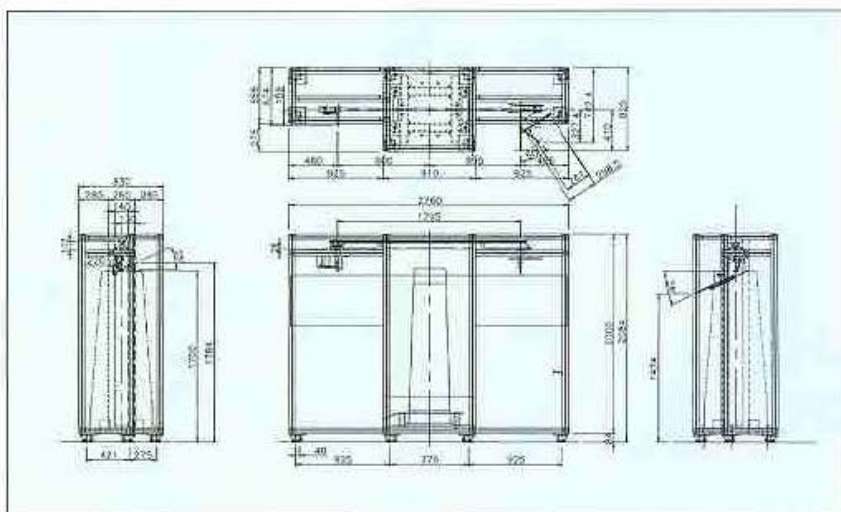
We recommend to check the products twice by a needle detector to detect broken needle more exactly.

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JAB

Design and Production of Needle Detector
HN-650C/600C/750G/2050C