Notes before it uses it

Thank you very much for having brought our products.

Don't fail to fulfill the matters that demand special attention to be mentioned below so that you could put this machine to use for a long time with safety.

Don't fail to read the user's manual first of all when you've come to hand the machine. Ensure the machine type you're brought prior to use, as this user's manual is the one for the HP-900LF(S) HP-600LF(S).

Ensure ration table of the main unit of the machine as well as style and design of the manipulation panel or those of the unit, referring to the illustrations on the user's manual or the catalogue. Don't use the machine and bring into contact with the store you had bought it as early as possible when you've found your machine to be different from the very one you had ordered and so forth. Keep this user's manual with care and read it as occasion demands.

Bussiness office Tel:81-(0)58-245-4501

Sales Dep.

Ibi factory

Osaka branch

Kyuushuu branch

Singapore

U. S. A.

7-6, Ryoge Gifu city, Japan Fax:81-(0)58-247-6666

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HASHIMA AMERICAS LLC10675, N. W. 37th Terrace, Doral, MIAMI, FI33178

Tel:786-390-4171

E-mail:inoue@hashima.co.jp

Ensure the accessories things



ATTENTIONS TO BE PAID FOR SAFETY DON'T FAIL TO FULFILL

You should fulfill following explanations for the prevention of the user and the others from being hurt and the proprieties from being damaged.

■ We divide and explain you the degrees of peril and damage to be taken place when you' 11 neglect the contents of the display and use the machine erroneously.

↑ DANGER	This display tells you contents that imagine" the imminence of
ZI DANGER	the danger that might result in death or a serious injury".
↑ WARNING	The display tells you contents that imagine" the possibility of
Z!\ WARNING	death or a serious injury".
↑ CAUTION	This display tells you the contents that imagine" the possibility of
ZIZ CAUTION	resulting in be to handicapped or material damages exclusively".

■ We divide and explain you the contents you should fulfill in accordance with the following illustration (Following is an example of the illustrations).

<u> </u>	This illustration tells you the contents" that demand attention" you must pay.
	This illustration tells you the contents of" prohibition you should not do at all.
	This illustration tells you the contents of "enforcement" you should executive
U	without fail.

riangle DANGER

Don't get the children to use where the infants can make contact with.

For fear of burn, electric shock and injury.

Never reform at all



For fear of fire and injury due to unusual movement.

Disassembly prohibited.



WARNING

Don' t disassemble and repair absolutely except the repair technician.

For fear off fire and injury due to unusual movement.

Disassembly prohibited

(Contact to the dealer for repair in the case of damage and troubles.) Connect with the power source with ratio consumption suitable to the machine and don' t fail to ground.

Unusual heat might in fire or electric leak when you put the machine to use along with other apparatus.

(Contact to the electric construction work shops nearest by.)

Disconnect the power source (the plug and installed breaker)out of the origin.



For fear of burn as well as electric shock and leak in fire.

WARNING

Please maintain the machine after cutting the power supply breaker, and falling the temperature of the machine.



It causes the burn and the injury.

Don' t mount nor put things on the main unit.



For fear of high temperature might result in burn and there is fire possibility of falling down to be injured..

Please don' t touch the machine and belt by your hand.



It causes the burn and the injury.

Be careful enough when you touch the machine

Install the machine on the robust or onto the floor horizontally..



For fear of overturning or falling down resulting in injury.

Be careful enough when you insert the material.



It causes the burn and the injury because apart of

clothing or body is sandwiched between machine parts.

Be careful enough when you touch the machine.

Don' t. Put things easy to burn around the machine.



For fear of causing fire and so on.



CAUTION

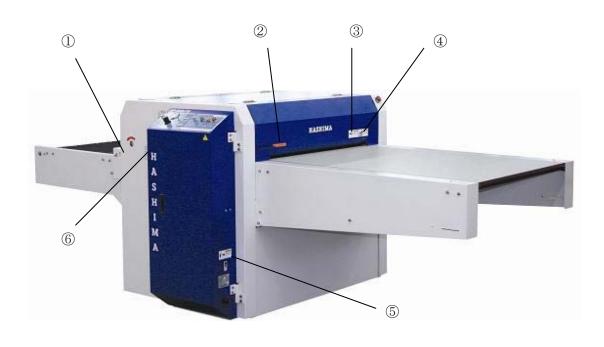
- Don' t install the machine to the site high humidity(For fear of causing electric leaks)
- Don' t bend nor crush the power source cord.(For fear of electric shock and shortage, resulting in fire.)
- When a manual handle is used it turns off power without fail. Moreover, a manual handle removes things except use and the hole cover is put without fail.(The manual handle rotates and there is rapidly injured fear.)
- Don't let the people go near by except operator.

PETITION

- There is a thing that the cover becomes very hot depending on the use temperature because this machine is used according to the high temperature. Please note a burn and combustible clothes, etc. Enough.
- Please confirm the thing that stops with the timer, and cut the power supply breaker after the
- Please cut the power supply breaker without fail, and go in the state that the temperature of the machine gets cold then the material that caught under around the strip off device or scraper are removed. Moreover, when you take the finished material out of the exit, pay attention not to be caught in the strip off device.
- ◆ Clean the belt with a well dried floor cloth when the operation is over. But, reduce the belt speed whit sufficient attentions at the exit side of the finished material of the machine for feat of such accidents as burn and caught-in.
- ◆ Please check the belt cleaner every day. Moreover, please refuel to each part once a month to prevent the accident occurs. You must keep the electric source off and be sure the machine is cool.
- Please understand enough, and operate working of switches.
- Please open space necessary for maintenance in surroundings of this machine.
- ◆ The machine have emergency stop switch when the belt over moves left or right. Please take out the material with the manual handle of the attachment after it turns off power without fail when a material stops in the machine due to the emergency switch works or the power.

By putting "alarm label" onto every part of the machine, we rouse you to prevent the user and others from being hurt and proprieties from being damaged.

- Ensure the position and contents in regard to the "alarm label" prior to the use.
- Never remove nor reform the "alarm label".
- Put a new one as early as possible, when the old "alarm label" is hard to read or when it is come off.













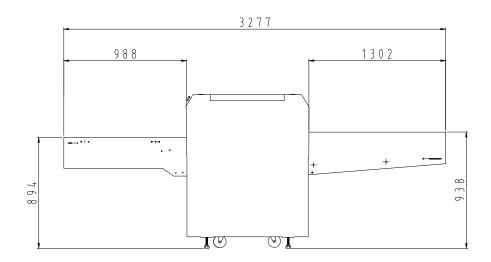


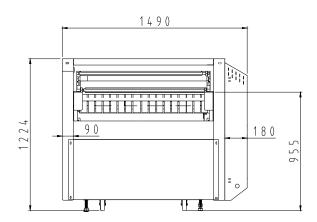
By the way, the repair technicians should pay attention to the fact that the "alarm labels" are put even within the machine in addition.

1. SPECIFICATION DESIGN FEATURES

$\underline{\text{HP-900LF} \cdot \text{LFS}}$

MODEL		HP-900LF	HP-900LFS	
POWER SU	PPLY	3 PHASE		
RATED	HEATER	1 2KW		
	DRIVING MOTOR	2 0 0 W		
	BWP MOTOR	25W X 2		
	STRIP-OFF MOTOR		25W	
HEATING T	IME	6 - 2 8sce		
PURESSURE	(GAUGE)	0 - 0.4M pa		
MAX PRESS	URE	0 - 4 1N/cm (4	.0 k g f / c m)	
FUSING WI	DTH	9 0 0 m m		
BELT SPEE	D	MAX 12.7m / MIN.		
TEMPERATURE		MAX 1 9 5℃		
DIMENSION	TS .	1244 (H) X 1490 (W) X	3277 (D) m m	
WEIGHT		4 5 0 Kg		

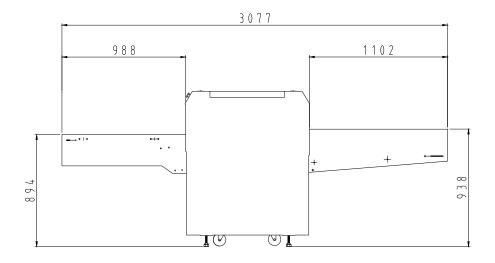


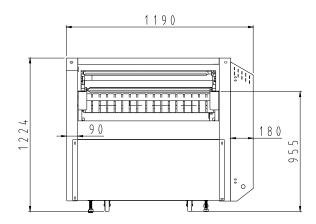


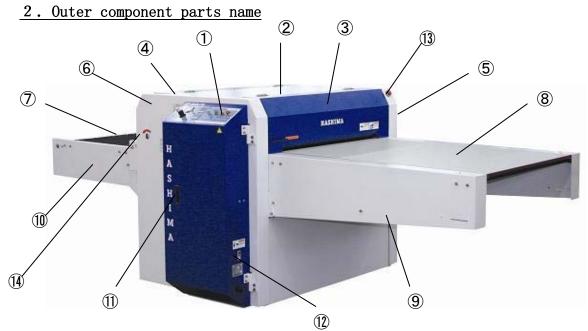
$_{ ext{HP}-600\, ext{LFS}}$

MODEL		HP-600LF	HP-600LFS		
POWER S	UPPLY	3 PHASE			
	HEATER	8.4KW			
RATED	DRIVING MOTOR	2 0 0 W			
OUTPUT	BWP MOTOR	25W X 2			
	STRIP-OFF MOTOR	25W			
HEATING	TIME	6 - 2 8sce			
PURESSUR	E (GAUGE)	0 - 0.4M pa			
MAX PRES	SURE	0 - 4 1N / c m (4.	0 k g f / c m)		
FUSING W	IDTH	6 00mm			
BELT SPE	ED	MAX 12.7m / MIN.			
TEMPERAT	URE	MAX 1 9 5℃			
DIMENSIO	NS	1224 (H) X 1190 (W) X	(3077 (D) m m		
WEIGHT		3 8 0 Kg			

Dimensions





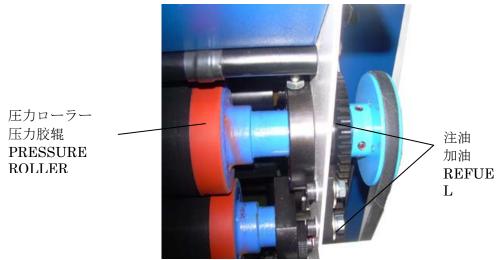


- 1. OPERATION PANEL
- 3. FRONT COVER
- 5. RIGHT COVER
- 7. STRAIGHT CONVEYOR
- 9. WORK TABLE FRAME
- 11. WIRING BOX KNOB
- 13. EMERGENCY SWITCH

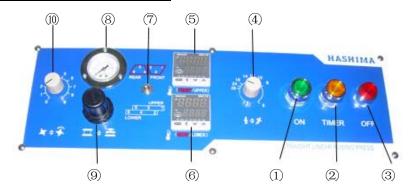
- 2. UPPER COVER
- 4. REAR COVER
- 6. LEFT COVER
- 8. WORK TABLE
- 10. STRAIGHT CONVEYOR FRAME
- 12. CIRCUIT BREAKER
- 14. EMERGENCY HANDLE POSITION

3. INSTALLATION INSTRUCTION

- * Don't fail to entrust the electric construction work shop with the power source before you'll install the power source for exclusive use. And don't fail to ground with sure, and then confirm whether there exists the electric leak breaker or not, before you'll entrust with it without fail, if necessary.
- % Install the machine with the weight of 450kg to the solid location on the floor .
- 1. Decide the installation place of the machine.
- 2. Put the fixing plates (provided) under the adjusting bolts properly.
- 3. Install the work table. (Straight rite, Return rite only)
- 4. Level the machine precisely with a level, adjusting the adjusting bolts. Put the level on the work table for front side leveling, and put the level on the power pressure roller for rear side leveling.
- 5. Don't fail to take the plastic film off cleaner of the Teflon belt, which is covered with the plastic film before you connect the power source.
- 6. Put the HASHIMA grease in four sites of the bearing of the pressure roller.



4. OPERATION PANEL



1. POWER SWITCH When turns on switch, switch will light up.

2. TIMER SWITCH This timer is to keep the machine operating, after completion of

the work until the belts are cooled to certain temperature in

order to insure a long belt life.

3. STOP SWITCH When push the switch, machine will stop.

4. SPEED CONTROL KNOB It is control knob for fusing time.

5. THERMOSTAT Heater control for upper or front part
6. THERMOSTAT Heater control for lower or rear part

7. HEATER SELECT SWITCH The temperature of front and rear heaters can be controlled by

pushing up the snap switch, and by pushing down it, the temperature of upper and lower heaters can be controlled.

8. PRESSURE METER 0. 1Mpa to 0. 4Mpa (MAX)

9. PRESSURE CONTROL KNOB

10. ROTARY STRIP OFF SPEED CONTROLLER

5. OPERATION INSTRUCTIONS

- O Make sure, prior to use, whether or not there is a container contained flashing, combustible, ignitable and water on or around the machine, and also make sure that there is no any object which may involve into feeding or exit side of the machine. Remove them when you've found them.
- O The personnel should pay attention to his clothes not to be caught in the machine.
- 1. Turn on the circuit breaker switch on the right under the wiring box of the machine.
- 2. Turn on the power switch (push button switch)
 - * The push button of the switch will light up.
 - * The motor runs simultaneously.
- 3. Set the heater selector switch on the front/rear heater.
 - * When using upper/lower heaters, turn the snap switch downward.
- 4. Set the \leq \triangleright \land button of thermostat, and set the front/rear or the upper/lower heaters to the proper temperature.
- 5. Turn the dial of the fusing timer, and set to the proper fusing time.
 - * The fusing time ranges from 5 sec, minimum to 35sec. Maximum.
- 6. Turn the pressure knob on the operation panel, and set to the proper pressure level. Usually, enough pressure for fusing is given at the position $0.1 \sim 0.3$ Mpa. The pressure is adjustable within a range from OMpa minimum to 4.0Mpa maximum.
- 7. If the machine is equipped with the strip-off device, turn the dial of the strip-off speed controller to set the position to a little faster than the running speed of the Teflon belt.
- 8. Please push the timer switch After completion of work. The actual temperature of the thermostat will go down. When the actual temperature of the thermostat goes down to 90° C, the power will automatically turn off.
- 9. When the time switch has terminated, set the power source breaker to OFF.

6. NOTE

- O Setting combinations of the temperature, pressure and heating time for fusing interlinings are made according to interlining and fabric materials used.
 - Check carefully proper fusing condition (temperature, pressure and heating time.)
- Although, the belt is coated with Teflon to insure heat-proof, it is breakable by cutlery or broken pieces of metals. Be extra-careful not to put needles, ball point pens or scissors in the belt.
- O Do not place the interlinings upside down on the belt, or the products may be caught in the tension roller for the upper belt.
- O If there is excessive interlining, the products may be caught in the tension roller for the lower belt even when the interlining is properly placed on the belt.
- O From time to time, remove the side cover, and check that the products are not caught in the tension rollers. In case of the trouble, me d it immediately.
- O Replace the cloth of the cleaner with a new one before it gets dirty.
- O Clean the exfoliation device clean with a well dried floor cloth.
- O It is very hard to remove the resins adhered to the belt, but it can be cleaned up easily with HASHIMA NEW CLEAN.
- O Lubricates the bearings and gears every one or two months.
- O Pour the accessory the HASIMA gear oil to four sites of bearing support with which the pressure roller is provided.
- O Ensure for safety that the covers and others are normally provided with, as the interior of the machine is under condition of very high temperature and high voltage. Don't use machine when the covers are open. It is dangerous.

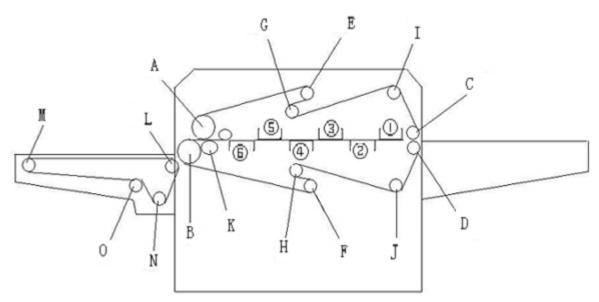
Attention to be paid when using manual handle.

The machine is equipped with the emergency stop function in response to warping of the belt. Moreover, it is possible to unload the finished fabric within the machine using the accessory manual handle., when the machine has stopped due to an electric failure and so on. But disconnect the power source from its origin, when using the manual handle as it is very dangerous. When you resume to drive the machine, ensure the reasons why it has stopped and make sure of safety before inputting the power source.

7. HOW TO CHANGE BELT CLEANER

- * Exchange the belt cleaner for a new one when the heat on the machine unit is cooled enough, as it is dangerous. Set the original power source to OFF.
- 1. The cleaner is installed together with the strip-off device in the rear side of the machine.
- 2. Pull down the strip-off device.
- 3. The cleaner has been set at a position touching the upper/lower belts properly.
- 4. The cleaner can be removed easily by setting it after pulling out the lock pin.
- 5. The cleaner shaft is covered with left and replacement cloth covered the felt.
- 6. Coarse cloth such as a towel is suitable as replacement cloth, but do not use thick cloth, which may be damage the belt.
- 7. Do not cover too much cloth, which may lead to an uneven separation of material or cause the strip-off device not to return to its original position. The upper cleaner of rotary strip-off device can be removed by pulling the left knob.

INNER COMPONENTS



- A. Pressure roller (Upper)
- B. Pressure roller (lower)
- C. Feed-in roller (upper)
- D. Feed-in roller (lower)
- E. Sub tension roller (upper)
- F. Sub tension roller (lower)
- G. Tension roller (upper)
- H. Tension roller (lower)
- I. Belt warping prevention roller (upper)
- J. Belt warping prevention roller (lower)
- K. Anti-puckering roller
- L. Conveyor driving roller
- M. Conveyor roller
- N. Conveyor tension roller
- O. Conveyor guide roller
 - Roller E.F can be adjusted to slide forward and backward
 - Roller C.K can be adjusted to slide up and down Setting combination of the heaters

Heater with sensor ①. ④

FRONT/REAR COMBINATION

UPPER/LOWER COMBINATION

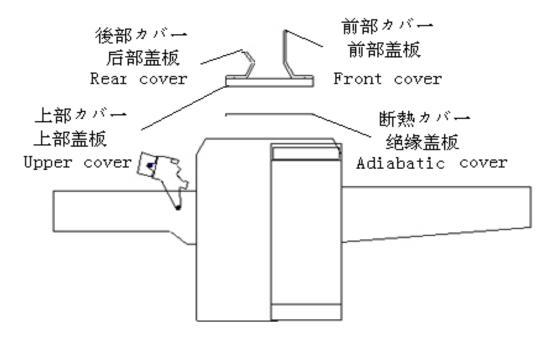
123 Front

(1)(3)(5) Upper

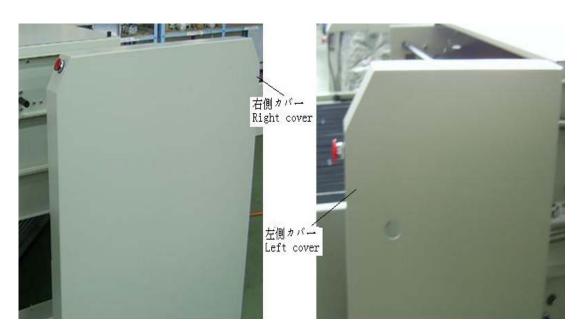
(4)(5)(6) Rear

(2)(4)(6) Lower

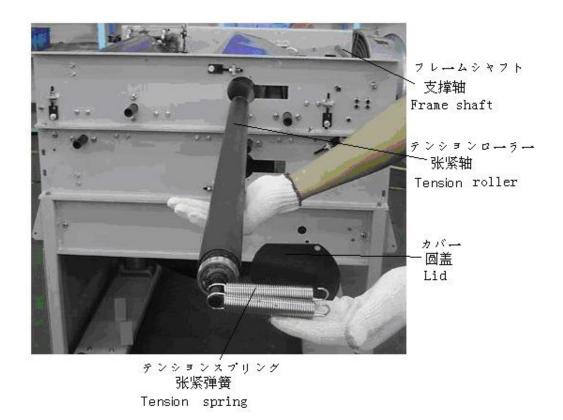
How to belt exchange



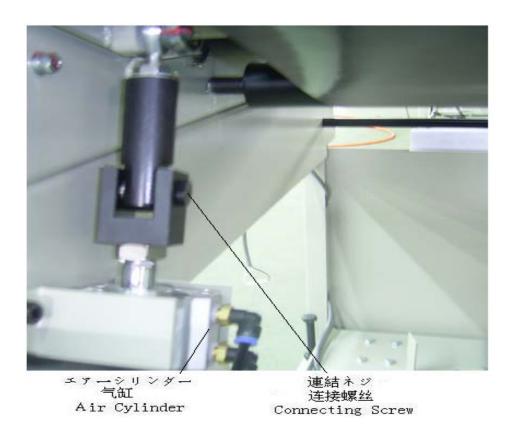
- 1. Make space for belt exchange operation.
- 2. Pull down the strip off device toward the rear side of machine.
- 3. Open the front and the rear covers, and pull them out sideways.
- 4. Lift the upper and the adiabatic covers.
- 5. Turn the pressure to "0" position.



- 6. Remove the left and the right covers with lifting them.
- 7. Take off the screws with lifting the rear conveyor little. There are 4 screws. 2 each on both the left and the right side.
- 8. Take off the screws with lifting the work table little. There are 4 screws, 2 each on the both the left and right side.



- 9. Remove the lid on the outlet for the tension roller.
- 10. Take off the tension spring and tension roller.
- 11. Remove the frame shaft.



12. Take off the nuts of the air cylinder connecting screws.



13. Remove 5 bolts fixing the upper and the lower frames.



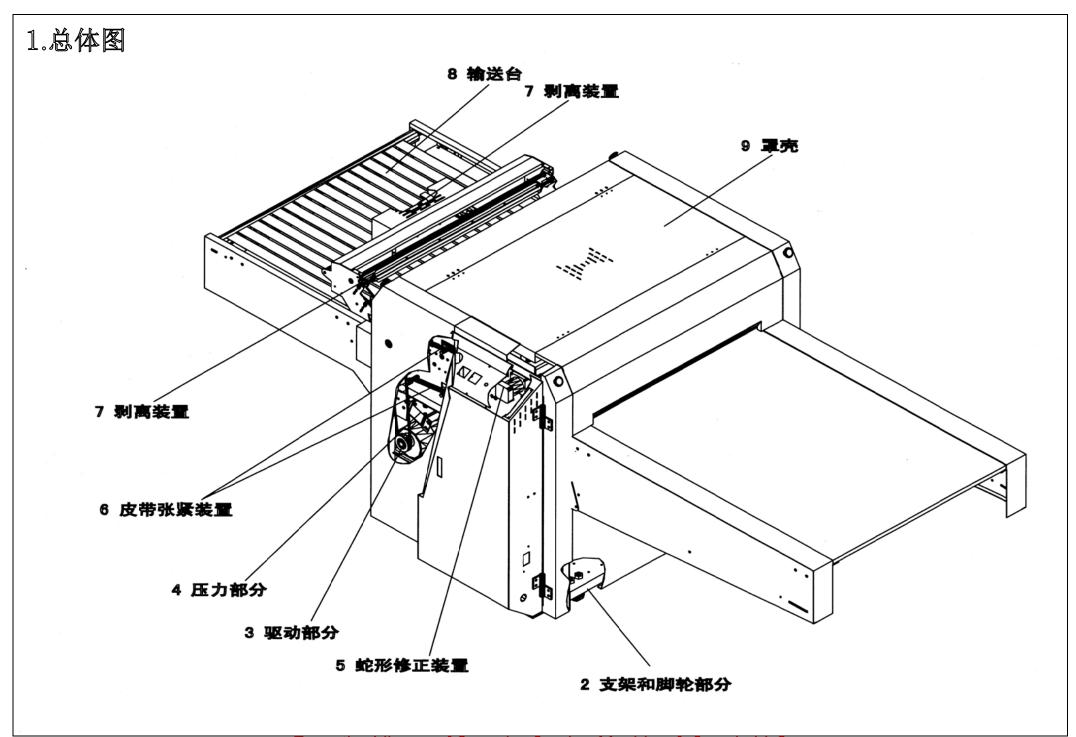
ベルト交換用バイブ -更换皮帯用套管 Pipe for belt exchanging

ベルト交換用脚 更換皮帯用脚架 Stand for belt exchanging

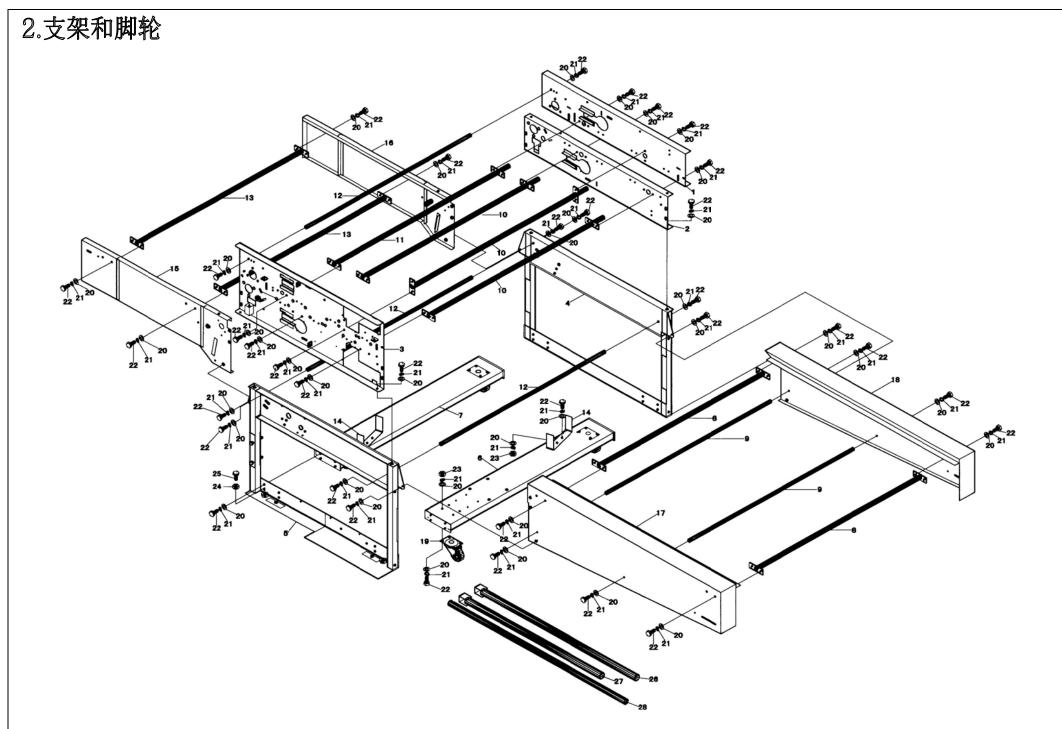
14. Lift the belt changing pipe, and set the stand supporter on the end of the pipe, And then pull out the belt through an opening between the frame

NOTE

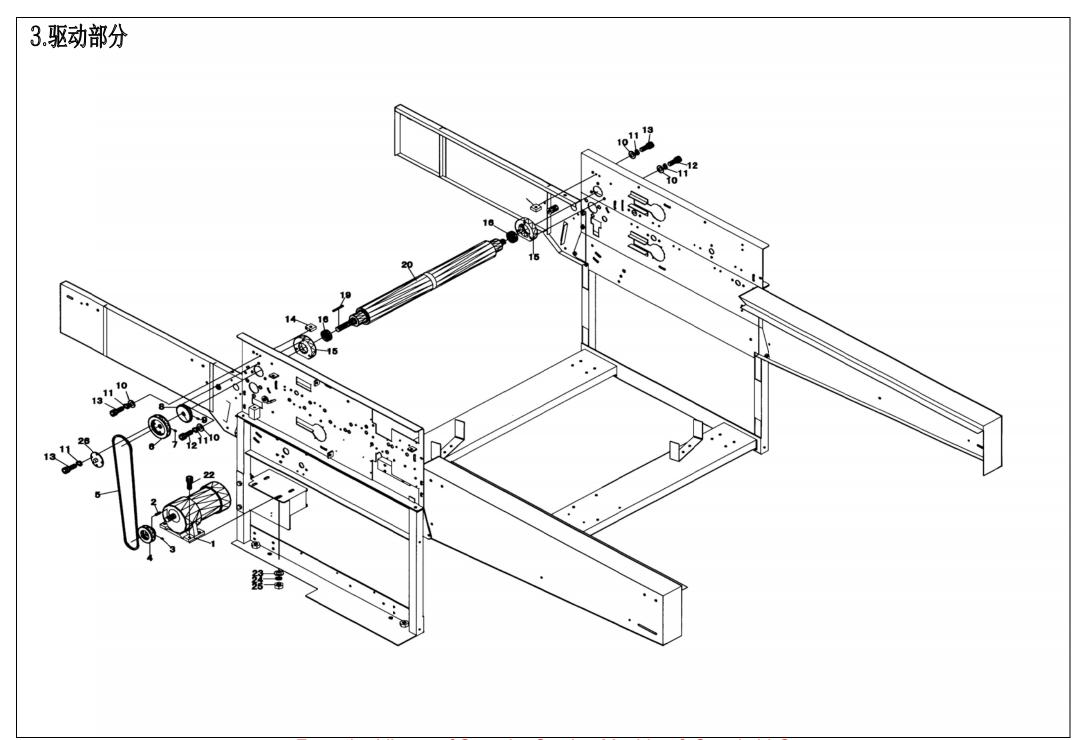
- When the belt is pulled out, be careful not to let the belt touch the belt warping limit switch.
- There are setting marks on the frames. To assemble the machine, be sure to fit the marks, then fasten the bolt for the frames.
- After the belt is replaced with new one, set the both left and the right side tension springs at the same time. After completion of assembling, set the belt speed at 35 sec. And await until the belt makes slow 2 rounds rotation.

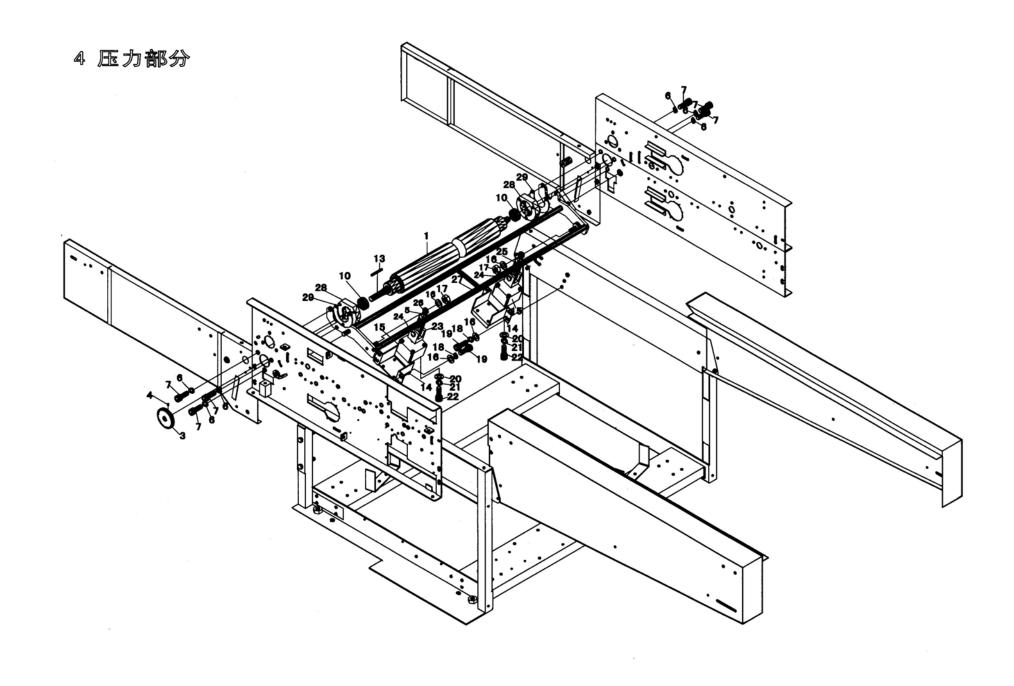


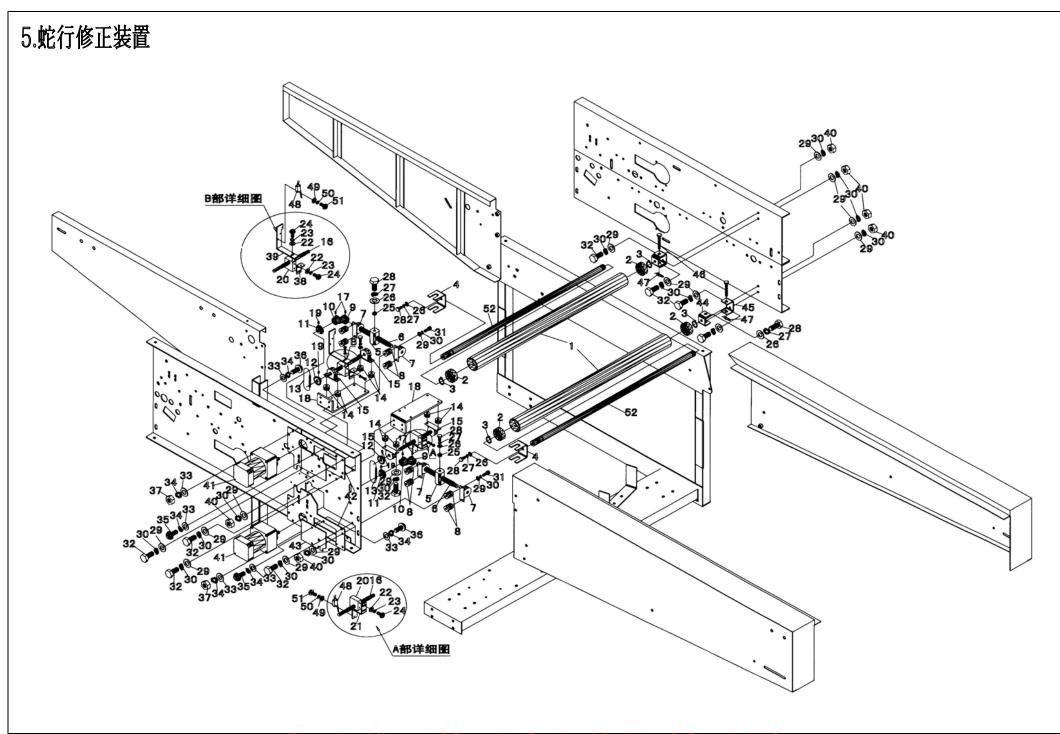
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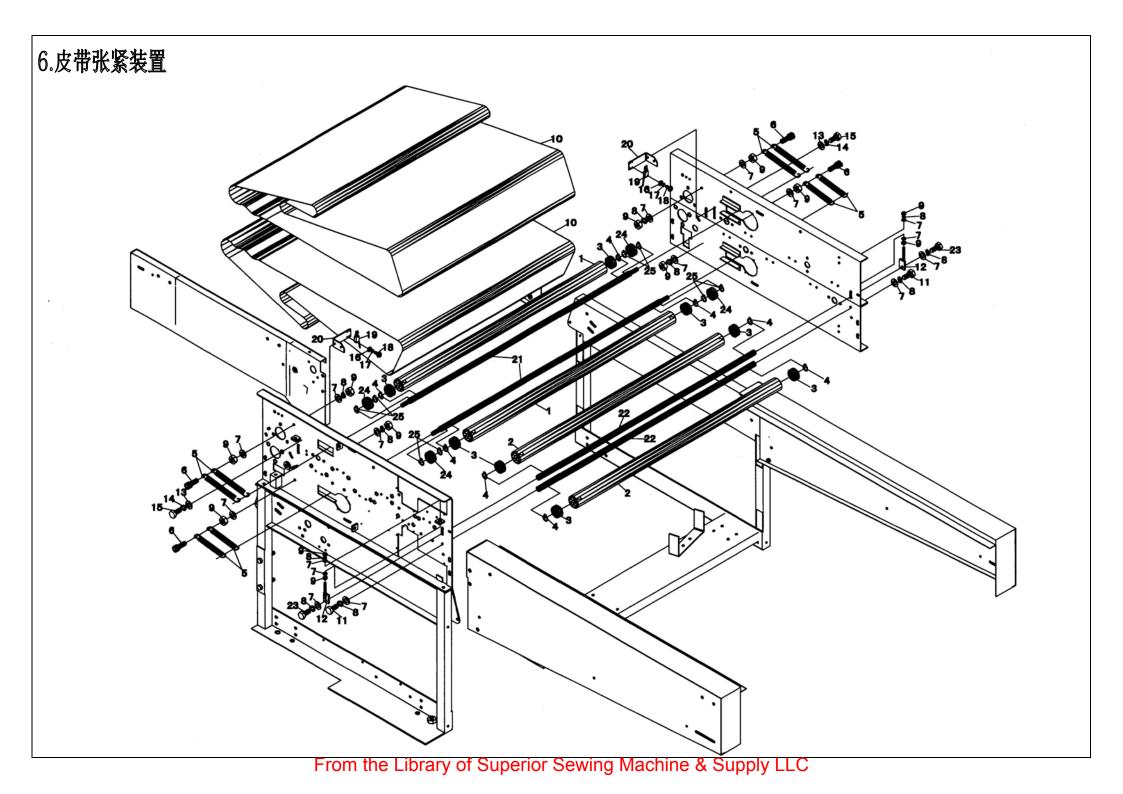
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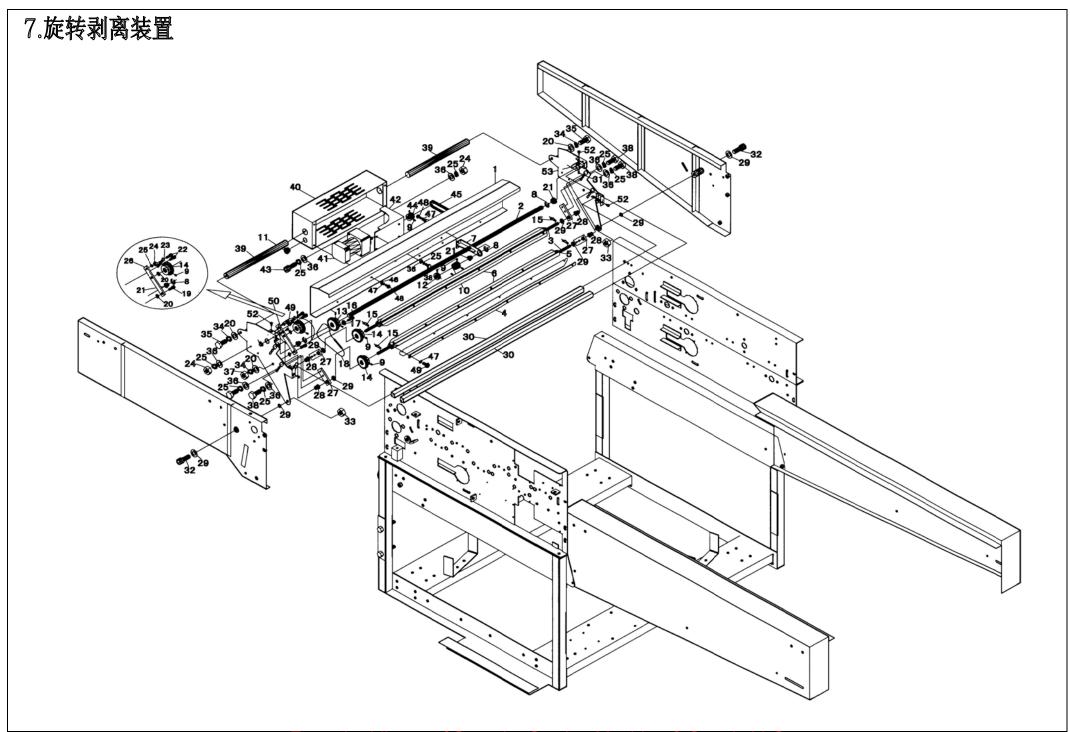




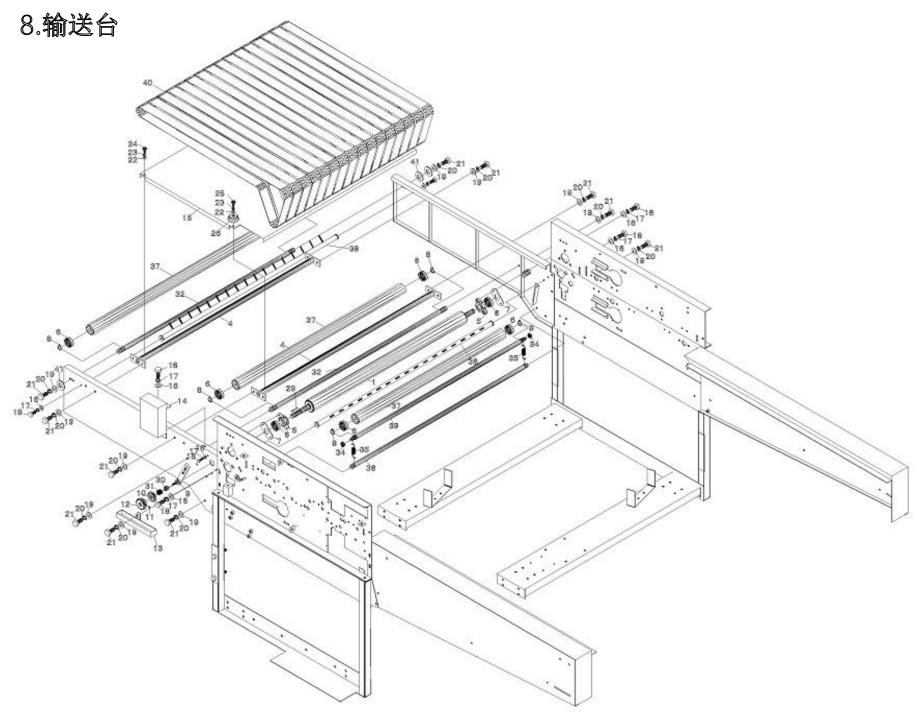


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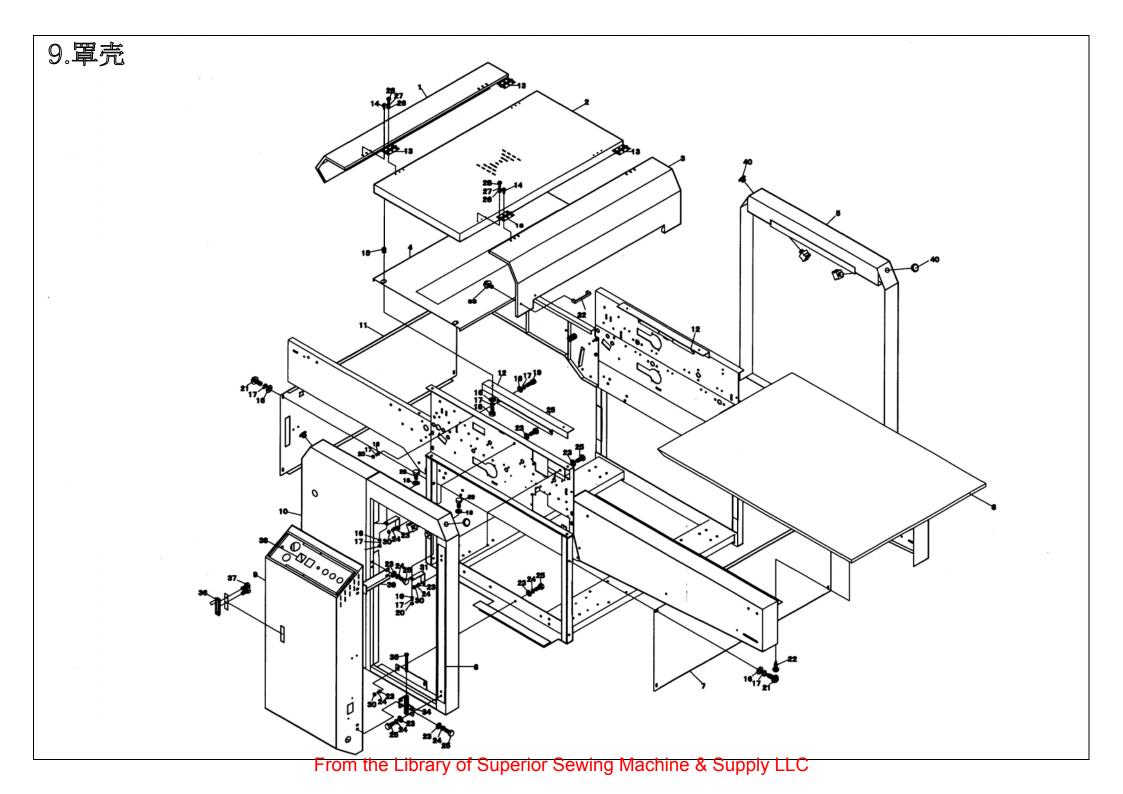


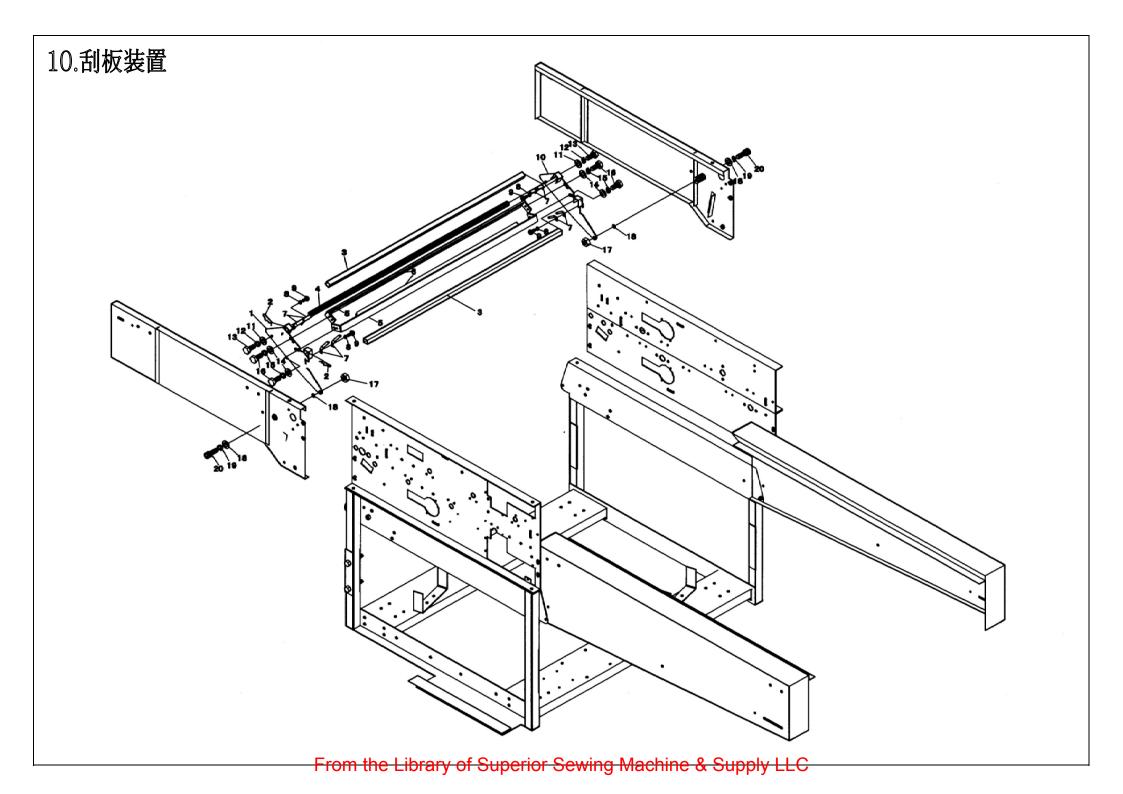


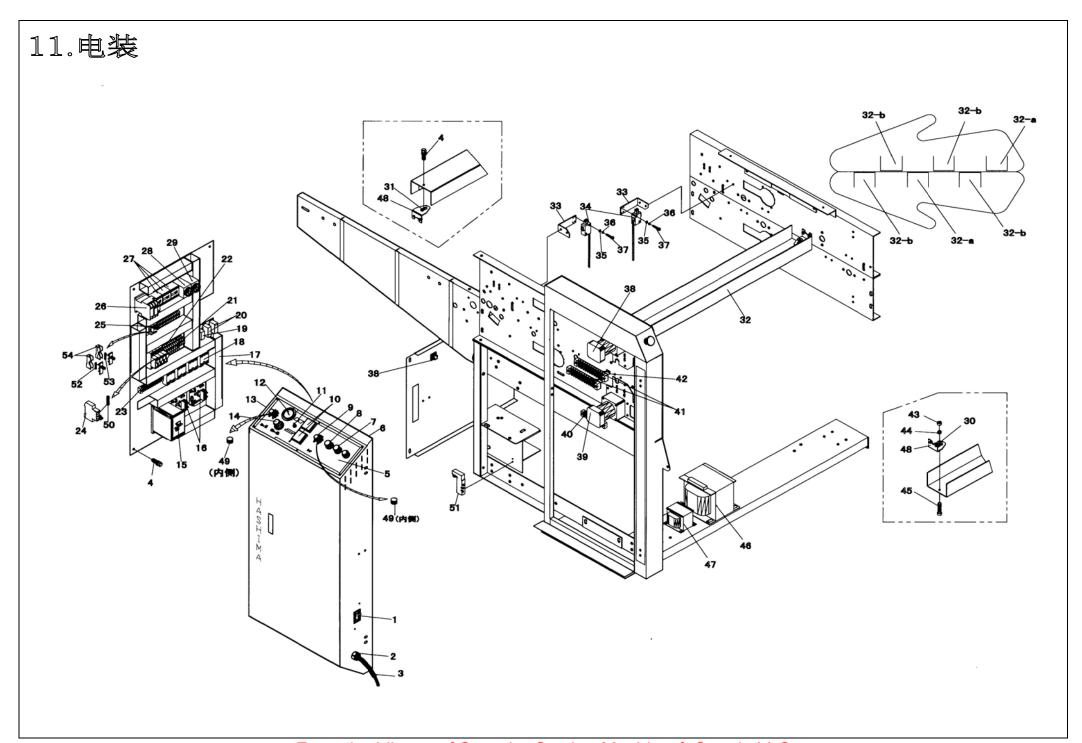
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气压配管图 气缸 (SDA63*20-B) ※ 驱动马达板面取付 操作面板 管接头 (APL06-02) 管接头 消音器 (APL06-01) (ST01) s⊣⊠o 操作面板后侧 ※脚架(左右)侧面取付 R - 1888 (A) 管接头 管接头 管接头 (APCF-06-01) 电磁阀 (APY-06) 压力表 (APY-06) (4V110-06)(Y-40T) ※底部固定后支架面取付 **(B)** 管接头 管接头 (APL06-02) (APL06-01) 快速接头 管接头 (CM21) (APL06-02) 管接头 过滤减压阀 减压阀 (APL06-02) (AFR2000) (SR200-08) 减压阀 ※ 底部后方盖板面取付 配电盒内侧面取付 (SR200-08)

From the Library of Superior Sewing Machine & Supply LLC

2.支架和脚轮

序号	部品编号	部品名	部品名	Parts name	Q'ty	備考
1	LF02001	机身侧板(右上)	フレーム (右上)	frame(Right uppre)	1	
2	LF02002	机身侧板(右下)	フレーム (右下)	frame(right lower)	1	
3	LF02003	机身侧板(左)	フレーム (左)	frame (left)	1	
4	LF02004	脚架(右)	フレーム (右)	frame (Right)	1	
5	LF02005	脚架(左)	フレーム (左)	frame (left)	1	
6	LF02006	底部固定前支架	下固定用フレーム(前)	lower fixing frame(F)	1	
7	LF02007	底部固定后支架	下固定用フレーム(後ろ)	lower fixing frame(B)	1	
8	LF02008	台板骨架固定	テーブル固定用シャフト	table fixing shaft	2	
9	LF02009	台板支撑轴	テーブルシャフト	table shaft	2	
10	LF02010	骨架固定轴(A)	フレーム固定用シャフト(A)	frame fixing shaft (A)	3	
11	LF02011	骨架固定轴(B)	フレーム固定用シャフト(B)	frame fixing shaft(B)	1	
12	LF02012	辅助罗拉轴(A)	フレーム補助シャフト(A)	frame sub shaft(A)	3	
13	LF02013	传输骨架固定	輸送テーブル固定用シャフト	work table fixing shaft	2	
14	LF02014	置放架	ベルト交換パイプ置き	pipe stand	2	
15	LF02015	出料台侧板(左)	輸送テーブルフーレム(左)	rear conveyor frame(L)	1	
16	LF02016	出料台侧板(右)	輸送テーブルフーレム(右)	rear conveyor frame(R)	1	
17	LF02017	台板固定架(左)	ワークテーブルフーレム (左)	work table frame(L)	1	
18	LF02018	台板固定架(右)	ワークテーブルフーレム(右)	work table frame (R)	1	
19	LF02019	脚轮	キャスター	caster	4	
20	LF02020	平垫圈 M8	平座金	plain washer	108	
21	LF02021	标准型弹簧垫圈 M8	スプリングワッシャー	spring washer	108	
22	LF02022	六角头螺栓 M8*20	外六角ネジ	hex bolt	88	
23	LF02023	六角螺母 M8	六角ナット	hex nut	20	
24	LF02024	六角螺母 M16	六角ナット	hex nut	4	
25	LF02025	六角头螺丝 M16*120	外六角ネジ	hex bolt	4	
26	LF02026	皮带安装支撑脚(A)	ベルト交換用支柱(A)	belt exchange stand(A)	2	
27	LF02027	皮带安装支撑脚(B)	ベルト交換用支柱(B)	belt exchange stand(B)	2	
28	LF02028	皮带更换套管	ベルト交換用パイプ	belt exchange pipe	4	

(HP-1000LR- I / II 、HP-120

序号	部品编号	部品名	部品名	Parts name	Q'ty	備考
1	LF03001	马达	モーター	motor	1	
2	LF03002	平键	キー	key	1	8*7*45
3	LF03003	内六角凹端紧定螺钉 M8*8	六角穴付止メネジ	hex holed set screw	1	
4	LF03004	驱动马达皮带轮	駆動モータープーリー	driving motor pully	1	
5	LF03005	V型带	駆動Vベルト	driving V belt	1	A-47
6	LF03006	驱动皮带轮	駆動プーリー	driving rpully	1	
7	LF03007	内六角凹端紧定螺钉 M8*12	六角穴付止メネジ	hex holed set screw	1	
8	LF03008	驱动压力齿轮	駆動压力ギア	driving pressure gear	1	
9	LF03009	内六角凹端紧定螺钉 M8*10	六角穴付止メネジ	hex holed set screw	1	
10	LF03010	平垫圈 M6	平座金	plain washer	8	
11	LF03011	标准型弹簧垫圈 M6	スプリングワッシャー	spring washer	12	
12	LF03012	内六角圆柱头螺丝 M6*20	六角穴付ボルト	hex holed bolt	4	
13	LF03013	内六角圆柱头螺丝 M6*15	六角穴付ボルト	hex holed bolt	8	
14	LF03014	上胶辊调节块	ゴムローラーストッパー	rubber roller stopper	2	
15	LF03015	胶辊固定座	軸受け	bearing stand	2	
16	LF03016	滚针轴承	ベアリング	bearing	2	6206. C3
19	LF03019	平键	キー	key	1	5*5*50
20	LF03020	上胶辊	ゴムローラー	rubber roller	1	
22	LF03021	内六角圆柱头螺丝 M8*30	六角穴付ボルト	hex holed bolt	4	
23	LF03022	平垫圈 M8	平座金	plain washer	4	
24	LF03023	标准型弹簧垫圈 M8	スプリングワッシャー	spring washer	4	
25	LF03024	六角螺母 M8	六角ナット	hex nut	4	
26	LF03025	驱动皮带盘盖	手動ハンドルナット	handling nut	1	

4. 压力部分

序号	部品编号	部品名		部品名	Parts name	Q'ty	備考
1	LF04001	加圧胶辊		加圧ゴムローラー	pressure roller	1	
3	LF04003	驱动压力齿轮		駆動压力ギア	driving pressure gear	1	
4	LF04004	内六角凹端紧定螺丝	M8*10	六角穴付止メネジ	hex holed set screw	1	
5	LF04005	六角螺母(左旋)	M10	六角ナット	hex nut	2	
6	LF04006	标准型弹簧垫圈	M8	スプリングワッシャー	spring washer	6	
7	LF04007	内六角圆柱头螺丝	M8*20	六角穴付ボルト	hex holed bolt	6	
10	LF04010	滚珠轴承		ベアリング	bearing	2	
13	LF04013	平键		+-	key	1	
14	LF04014	汽缸固定件		シリンダー固定ステー	cylinder fixing stay	2	
15	LF04015	汽缸		エアーシリンダー	air cylinder	2	
16	LF04016	平垫圈	M10	平座金	plain washer	10	
17	LF04017	六角锁紧螺母	M10	六角ナット	hex nut	2	
18	LF04018	标准型弹簧垫圈	M8	スプリングワッシャー	spring washer	8	
19	LF04019	内六角圆柱头螺丝	M8*30	六角穴付ボルト	hex holed bolt	8	
20	LF04020	平垫圈	M8	平座金	plain washer	8	
21	LF04021	标准型弹簧垫圈	M8	スプリングワッシャー	spring washer	8	
22	LF04022	内六角圆柱头螺丝	M8*30	六角穴付ボルト	hex holed bolt	8	
23	LF04023	支撑罗拉调节块		ロッドガイド	lod guide	2	
24	LF04024	汽缸连接销		ピン	pin	2	
25	LF04025	汽缸压力棒		シリンダー ロッド	cylinder lod	2	
26	LF04026	关节轴承		ロッドエンド	lod end	2	
27	LF04027	压力杠杆轴		圧力ローラースタンド	pressure roller stand	1	
28	LF04028	胶辊固定座		ベアリング受け	bearing stand	2	
29	LF04029	C型垫圈		Cリング	c-ring	2	

5.蛇形修正装置

序号	部品编号	部品名	部品名	Parts name	Q'ty	備考
1	LF05001	蛇形修正罗拉	蛇行修正ローラー	belt warping prevention roller	2	
2	LF05002	滚珠轴承	ベアリング	bearing	4	6205. C3
3	LF05003	轴卡簧	Cリング	c-ring	4	ф 25
4	LF05004	蛇形修正固定件(C)	蛇行修正ステー(C)	belt warping prevention stay	2	
5	LF05005	蛇形修正调整块(A)	蛇行修正ブロック(A)	bwp brock(A)	2	
6	LF05006	蛇形修正调整螺杆(A) 粗	蛇行修正シャフト(A)(太)	bwp shaft (A)	2	
7	LF05007	带座轴承	フランジブロック	flange black	4	UP001
8	LF05008	轴承座垫块(A)	ピロ受け台(A)	pyro stand(A)	8	
9	LF05009	蛇形修正锥形齿轮	蛇行修正辺ベベルギア(B)	BWP bevel gear(B)	2	Ф 12
10	LF05010	蛇形修正锥形齿轮(马达)	蛇行修正辺ベベルギア(A)	BWP bevel gear(A)	2	ф 10
11	LF05011	蛇形修正链轮(A)	蛇行修正スプロケット(A)	BWP sprocket(A)	2	
12	LF05012	蛇形修正链轮(B)	蛇行修正スプロケット(B)	BWP sprocket(B)	2	
13	LF05013	链条	チェーン	chain	1	
14	LF05014	轴承座垫块(B)	ピロ受け台(B)	pyro stand(B)	8	
15	LF05015	带座轴承	フランジブロック	flange black	4	UP000
16	LF05016	蛇形修正调整螺杆(B) 细	蛇行修正シャフト(B)(細)	bwp shaft (B)	2	
17	LF05017	内六角凹端紧定螺钉 M6*10	六角穴付止メネジ	hex holed set screw	8	
18	LF05018	蛇形调整支撑座	蛇行修正スイッチベース	switch base	2	
19	LF05019	内六角凹端紧定螺钉 M6*6	六角穴付止メネジ	hex holed set screw	8	
20	LF05020	蛇形修正调整块(B)	蛇行修正スイッチステーブロック	bwp switch stay brock	2	
21	LF05021	蛇形修正固定件(下)	蛇行修正ステー	belt warping prevention stay	1	
22	LF05022	平垫圈 M4	平座金	plain washer	8	
23	LF05023	标准型弹簧垫圈 M4	スプリングワッシャー	spring washer	8	
24	LF05024	十字盘头螺丝 M4*10	ナベ小ネジ	pan screw	8	
25	LF05025	蛇形修正垫块	蛇行修正ブロックカラー	BWP brock coller	4	
26	LF05026	平垫圈 M8	平座金	plain washer	6	
27	LF05027	标准型弹簧垫圈 M8	スプリングワッシャー	spring washer	6	
28	LF05028	六角头螺栓 M8*20	外六角ネジ	hex screw	6	
29	LF05029	平垫圈 M6	平座金	plain washer	50	

5.蛇形修正装置

序号	部品编号	部品名		部品名	Parts name	Q'ty	備考
30	LF05030	标准弹簧垫圈	M6	スプリングワッシャー	spring washer	50	
31	LF05031	内六角圆柱头螺丝	M6*30	六角穴付ボルト	hex holed bolt	8	
32	LF05032	六角头螺栓	M6*15	ネジ	screw	30	
33	LF05033	平垫圈	M5	平座金	plain washer	20	
34	LF05034	标准弹簧垫圈	M5	スプリングワッシャー	spring washer	20	
35	LF05035	十字盘头螺丝	M5*12	ナベ小ネジ	pan screw	4	
36	LF05036	十字盘头螺丝	M5*55	ナベ小ネジ	pan screw	8	
37	LF05037	六角螺母	M5	六角ナット	hex nut	8	
38	LF05038	蛇形修正固定件(上)		蛇行スイッチステーブロック板上側(B)	BWP switch sub stay(B)	1	
39	LF05039	限位开关固定件(上)		蛇行スイッチチステーブロック板上側(A)	BWP switch sub stay (A)	1	
40	LF05040	六角螺母	M6	六角ナット	hex nut	12	
41	LF05041	马达		モーター	motor	2	
42	LF05042	蛇形调整马达板		蛇行修正モーターベース	motor base	2	
43	LF05043	蛇形修正补孔板		蛇行修正モーターベース小板	motor base plate	2	
44	LF05044	蛇形修正固定件(B)		蛇行修正ステー(B)	belt warping prevention stay(B)	2	
45	LF05045	蛇形修正固定件(A)		蛇行修正ステー (A)	belt warping prevention stay(A)	2	
46	LF05046	蛇形修正罗拉固定销		蛇行修正ローラー受けピン	pin	2	
47	LF05047	刮板轴卡子		割ピン	split pin	2	
48	LF05048	限位开关		リミットスイッチ	limit switch	2	D2RV-L111
49	LF05049	平垫圈	M3	平座金	plain washer	4	
50	LF05050	标准弹簧垫圈	M3	スプリングワッシャー	spring washer	4	
51	LF05051	十字盘头螺丝	M3*16	ナベ小ネジ	pan screw	4	
52	LF05052	蛇形修正罗拉轴		蛇行修正ローラーシャフト	bwp roller shaft	2	

6.皮带张紧装置

序号	部品编号	部品名		部品名	Parts name	Q'ty	備考
1	LF06001	张紧罗拉		テンションローラー	tension roller	2	
2	LF06002	辅助罗拉		ローラー	roller	2	
3	LF06003	轴承		ベアリング	bearing	8	6205. C3
4	LF06004	轴卡簧		Cリング	c-ring	8	Ф25
5	LF06005	拉紧弹簧		テンションバネ	tension spring	8	
6	LF06006	内六角圆柱头螺丝钉	M8*60	六角穴付ボルト	hex holed bolt	4	
7	LF06007	平垫圈	M8	平座金	plain washer	16	
8	LF06008	标准型弹簧垫圈	M8	スプリングワッシャー	spring washer	10	
9	LF06009	六角螺母	M8	六角ナット	hex nut	12	
10	LF06010	无接缝皮带		シームレスベルト	seamless belt	2	915*2450
11	LF06011	六角头螺丝	M8*20	六角ボルト	hex bolt	2	
12	LF06012	支撑罗拉调节块		ローラーアジャストステー	roller adjust stay	2	
13	LF06013	平垫圈	M6	平座金	plain washer	4	
14	LF06014	标准型弹簧垫圈	M6	スプリングワッシャー	spring washer	4	
15	LF06015	六角头螺丝	M6*15	六角ボルト	hex bolt	4	
16	LF06016	平垫圈	M3	平座金	plain washer	4	
17	LF06017	标准型弹簧垫圈	M3	スプリングワッシャー	spring washer	4	
18	LF06018	十字盘头螺丝	M3*16	ナベ小ネジ	pan screw	4	
19	LF06019	限位开关		リミットスイッチ	limit switch	2	AH70195
20	LF06020	限位开关固定件		リミットスイッチステー	limit switch stay	2	
21	LF06021	张紧罗拉轴		テンションローラーシャフト	tension roller shaft	2	
22	LF06022	辅助罗拉轴		ローラーシャフト	roller shaft	2	
23	LF06023	六角头螺丝	M8*25	六角ボルト	hex bolt	2	
24	LF06024	轴承		ベアリング	bearing	4	6204.C4
25	LF06025	轴卡簧		Cリング	c-ring	8	Ф20

7.剥离装置

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序号	部品编号	部品名	立	祁品名	Parts name	Q'ty	備考
1	LF07001	回转剥离骨架	固定月	用シャフト	fixing shaft	1	
2	LF07002	回转剥离驱动轴	回転剥離駆動	ローラーシャフト	rotary blade sprocket	roller 1	
3	LF07003	回转剥离轴	回転剥離口	ーラーシャフト	rotary blade roll	ler 2	
4	LF07004	剥离回转轴带压板(B)	ハ	ネ押え	blade plate	4	
5	LF07005	剥离回转轴带螺纹压板(A)	ハ	ネ押え	blade plate	4	
6	LF07006	回转剥离片		ハネ	brade	8	
7	LF07007	回转轴辅助支撑件	回転軸	固定ステー	rotary shaft fixing	stay 1	
8	LF07008	开口挡圈 Φ12	軸用	Cリング	c-ring	3	JIS B-2804
9	LF07009	内六角凹端紧定螺丝 M	5*6 六角穴	付止メネジ	hex holed set scr	ew 14	
10	LF07010	回转剥离同步带轮(B)	タイミング	プーリー (B)	timing pully (B)	1	
11	LF07011	线缆护套	コート	ドブッシュ	coad bush	1	TB-1520
12	LF07012	挡套	ブ	ッシュ	bush	1	
13	LF07013	回转剥离驱动轴链轮	スプ	ロケット	sprocket	1	
14	LF07014	回转剥离链轮	スプ	ロケット	rotary blade sprock	et 3	
15	LF07015	刮板轴卡子	害	削ピン	split pin	4	
16	LF07016	内六角圆柱头螺丝 M8	*50 六角ゲ	ヤイボルト	hex holed bol	t 1	特制
17	LF07017	无油轴承)	メタル	metal	1	
18	LF07018	链条	チ	エーン	chain	1	
19	LF07019	内六角圆柱头螺丝 M8	*25 六角ゲ	ヤ付ボルト	hex holed bol	t 1	特制
20	LF07020	平垫圈 M8	<u> \</u>	严座金	plain washer	5	
21	LF07021	轴套 Φ 15	ブ	ッシュ	bush	3	R-BRF1510
22	LF07022	内六角圆柱头螺丝 M	5*30 六角方	ヤ付ボルト	hex holed bol	t 2	
23	LF07023	回转剥离弹簧(1)	回転剥离	准スプリング	rotary blade spri	ng 1	
24	LF07024	六角螺母 Me	六角	角ナット	hex nut	6	
25	LF07025	标准型弹簧垫圈 M	スプリン	グワッシャー	spring washer	22	
26	LF07026	回转轴固定件	チェーンテ	ンションレバー	chain tension lev	er 1	
27	LF07027	回转剥离轴块(A)	回転/	ヽネ軸受け	rotary brade shaft re	ciever 4	
28	LF07028	小轴套φ10	ブ	ッシュ	bush	4	KBF-T-1015
29	LF07029	平垫圈 M1)	P座金	plain washer	8	
30	LF07030	皮带清洁方管	ベルー	トクリーナ	belt cleaner	2	

7.剥离装置

序号	部品编号	部品名		部品名	Parts name	Q'ty	備考
31	LF07031	六角螺母	M4	六角ナット	hex nut	4	
32	LF07032	内六角圆柱头螺	M10*80	六角穴付ボルト	hex holed bolt	2	
33	LF07033	锁紧螺母	M10	ナット	nut	2	
34	LF07034	标准型弹簧垫圈	M8	スプリングワッシャー	spring washer	3	
35	LF07035	六角头螺丝	M8*20	六角ボルト	hex bolt	2	
36	LF07036	平垫圈	M6	平座金	plain washer	21	
37	LF07037	六角螺母	M8	六角ナット	hex nut	1	
38	LF07038	六角头螺丝	M6*15	六角ボルト	hex bolt	12	
39	LF07039	回转剥离支撑棒		ハンドル	handle	2	
40	LF07040	回转马达散热罩		回転剥離モーターカバー	motor cover	1	
41	LF07041	回转剥离马达		回転剥離モーター	rotary blade sprocket motor	1	
42	LF07042	回转剥离马达座		回転剥離モーターベース	motor base	1	
43	LF07043	内六角圆柱头螺丝	M6*45	ネジ	screw	4	
44	LF07044	回转剥离同步带轮(A	A)	タイミングプーリー(A)	timing pully (A)	1	
45	LF07045	回转同步皮带		回転剥離タイミングベルト	rotary blade sprocket timing belt	1	
46	LF07046	平垫圈	M5	平座金	plain washer	2	
47	LF07047	标准型弹簧垫圈	M5	スプリングワッシャー	spring washer	26	
48	LF07048	十字盘头螺丝	M5*10	ナベ小ネジ	pan screw	4	
49	LF07049	十字盘头螺丝	M5*25	ナベ小ネジ	pan screw	25	
50	LF07050	回转剥离弹簧(2)		回転剥離スプリング	rotary blade spring	1	
51	LF07051	波形旋钮		波型ワッシャー	wave washer	1	
52	LF07052	十字盘头螺丝	M4*30	ナベ小ネジ	pan screw	4	
53	LF07053	回转剥离弹簧(3)		回転剥離スプリング	rotary blade spring	4	
54	LF07054	标准型弹簧垫圈	M4	スプリングワッシャー	spring washer	4	,

8.输送台

序号 1 4 5 6 7 8	部品编号 LF08001 LF08004 LF08005 LF08006	部品名 输出驱动轴 传输骨架固定		部品名	Parts name	Q'ty	備考
4 5 6 7	LF08004 LF08005			±A .lı EG.±L —			
5 6 7	LF08005	建 输骨加固定		輸出駆動ローラー	exrt driving roller	1	
6 7		17 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		輸送テーブル固定用シャフト	belt fixing shaft	2	
7	LF08006	轴承端盖		ベアリング受け	bearing reciever	2	
	LI 00000	滚珠轴承		ベアリング	bearing	8	6205. C3
8	LF08007	输出轴端封盖		ベアリング受け板	bearing recive plate	2	
	LF08008	轴卡簧		Cリング	c-ring	6	
9	LF08009	驱动旁齿轮固定件		ギアレバー	gear lever	1	
10	LF08010	中间齿轮		ギア	gear	1	
11	LF08011	内六角凹端紧定螺钉	M8*8	六角穴付止メネジ	hex holed set screw	2	
12	LF08012	驱动齿轮		駆動ギア	driving gear	1	
13	LF08013	油料盒		油受け	oil reciever	1	
14	LF08014	齿轮盖		ギアカバー	gear cover	1	
15	LF08015	冷却板		クーリング板	cooling plate	1	
16	LF08016	平垫圈	M6	平座金	plain washer	8	
17	LF08017	标准型弹簧垫圈	M6	スプリングワッシャー	spring washer	8	
18	LF08018	六角头螺丝	M6*15	外六角ネジ	hex screw	8	
19	LF08019	平垫圈	M8	平座金	plain washer	15	
20	LF08020	标准型弹簧垫圈	M8	スプリングワッシャー	spring washer	15	
21	LF08021	六角头螺丝	M8*20	外六角ネジ	hex screw	15	
22	LF08022	平垫圈	M5	平座金	plain washer	4	
23	LF08023	标准型弹簧垫圈	M5	スプリングワッシャー	spring washer	4	
24	LF08024	十字盘头螺丝	M5*10	ナベ小ネジ	pan screw	2	
25	LF08025	十字盘头螺丝	M5*25	ナベ小ネジ	pan screw	2	
26	LF08026	橡胶脚垫		回転剥離装置受け	stand	2	K322
29	LF08029	平键		キー	key	1	5*5*35
30	LF08030	轴套		ブッシュ	bush	1	IR15*18*12.5
31	LF08031	滚针轴承		ベアリング	bearing	1	KH1815(内径φ15)
32	LF08032	辅助罗拉轴		シャフト	shaft	2	
34	LF08034	轴承	6200ZZ	ベアリング	bearing	2	6200ZZ
35	LF08035	输送皮带张紧弹簧		輸送ベルトテンションスプリング	conveyor belt tension spring	2	
36	LF08036	输送皮带张紧轴		輸送ベルトテンションシャフト	conveyor belt tension shaft	1	
37	LF08037	并行罗拉(A)		並ローラー	roller roller	3	L=1065
38	LF08038	皮带导向架		ガイダー	guider	2	
39	LF08039	输送皮带张紧罗拉轴		輸送ベルトテンションローラーシャフト	conveyor belt tension roller shaft	1	
40	LF08040	棉布带		輸送ベルト	conveyor belt	16	50*2080
41	LF08041	加宽垫圈	M8	ワツシャー	washer	2	

9. 罩壳

序号	部品编号	部品名		部品名	Parts name	Q'ty	備考
1	LF09001	后盖板		後部カバー	rear cover	1	
2	LF09002	上盖板		上部カバー	upper cover	1	
3	LF09003	前盖板		前部カバー	front cover	1	
4	LF09004	上部隔热板		上部断熱板	upper heat brock cover	1	
5	LF09005	机身封板(右)		右側カバー	right cover	1	
6	LF09006	进料口台板		テーブル	work table	1	
7	LF09007	底部前方盖板		脚前方カバー	front lower cover	1	
8	LF09008	电箱固定架		電気ボックス受け	wiring box stand	1	
9	LF09009	电箱盖板		電気ボックスカバー	wiring box cover	1	
10	LF09010	机身封板(左)		左側カバー	left cover	1	
11	LF09011	底部后方盖板		脚後方カバー	rear lower cover	1	
12	LF09012	上盖板支撑件		上カバー受け	upper cover reciever	2	
13	LF09013	铰链		蝶番	wing plate	4	
14	LF09014	十字半圆头螺丝	M4*15	ネジ	screw	12	
15	LF09015	隔热板垫块		断熱材カラー	insulation coller	4	
16	LF09016	平垫圈	M6	平座金	plain washer	24	
17	LF09017	标准型弹簧垫圈	M6	スプリングワッシャー	spring washer	22	
18	LF09018	六角头螺丝	M6*45	六角穴付止メネジ	hex holed set screw	4	
19	LF09019	内六角圆柱头螺丝	M6*20	六角穴付ボルト	hex holed bolt	4	
20	LF09020	六角螺母	M6	六角ナット	hex nut	6	
21	LF09021	十字盘头螺丝	M6*15	ナベ小ネジ	pan screw	8	
22	LF09022	木螺丝	M4*15	木ネジ	screw	12	
23	LF09023	平垫圈	M8	平座金	plain washer	18	
24	LF09024	标准型弹簧垫圈	M8	スプリングワッシャー	spring washer	16	
25	LF09025	六角头螺丝	M8*20	六角穴付止メネジ	hex holed set screw	14	
26	LF09026	平垫圈	M4	平座金	plain washer	12	
27	LF09027	标准型弹簧垫圈	M4	スプリングワッシャー	spring washer	12	
28	LF09028	十字盘头螺丝	M4*10	ナベ小ネジ	pan screw	12	
29	LF09029	六角头螺丝	M6*15	六角穴付止メネジ	hex holed set screw	2	
30	LF09030	六角锁紧螺母	M8	六角ナット	hex nut	4	

9. 罩壳

序号	部品编号	部品名		部品名	Parts name	Q'ty	備考
31	LF09031	电箱固定件		電気ボックス固定ステー	fixing stay	2	
32	LF09032	U形把手		上カバーハンドル	upper cover handle	1	
33	LF09033	六角法兰面螺丝	M5*8	ネジ	screw	2	把手原配
34	LF09034	配电柜用合页		蝶番	wing plate	2	
35	LF09035	电箱固定销		ピン	pin	2	
36	LF09036	锁具		電気ボックスカバーハンドル	handle	1	A-380-2B
37	LF09037	六角法兰面螺丝	M5*5	ネジ	screw	2	锁具原配
38	LF09038	操作面板		操作パネル	operation panel	1	
39	LF09039	电箱锁扣件		電気ボックスカバーハンドル受け	box cover stand	1	
40	LF09040	急停开关	<u> </u>	緊急停止スイッチ	emergency switch	4	

10.刮板装置

序号	部品编号	部品名	部品名	Parts name	Q'ty	備考
1	LF10001	刮板剥离支架(左)	スクレーパ剥離フレーム (左)	spring washer strip-off frame(L)	1	
2	LF10002	刮板轴卡子	割ピン	split pin	2	
3	LF10003	皮带清洁方管	クリーナパイプ	cleaner paipe	2	
4	LF10004	清洗骨架轴心	シャフト	shaft	1	
5	LF10005	刮板剥离固定件	スクレーパ剥離ステー	spring washer strip-off stay	2	
6	LF10006	刮板	スクレーパ	scraper	2	
7	LF10007	清洗方管压片	クリーナーフェルト	cleaner felt	8	
8	LF10008	标准型弹簧垫圈M4	スプリングワッシャー	spring washer	8	
9	LF10009	十字盘头螺丝 M4*6	ナベ小ネジ	pan screw	8	
10	LF10010	刮板剥离支架(右)	スクレーパ剥離フレーム (右)	spring washer strip-off frame(R)	1	
11	LF10011	平垫圈	平座金	plain washer	2	
12	LF10012	标准型弹簧垫圈M8	スプリングワッシャー	spring washer	2	
13	LF10013	六角头螺丝 M8*20	六角穴付止メネジ	hex holed set screw	2	
14	LF10014	平垫圈	平座金	plain washer	8	
15	LF10015	标准型弹簧垫圈M6	スプリングワッシャー	spring washer	8	
16	LF10016	六角头螺丝 M6*15	六角穴付止メネジ	hex holed set screw	8	
17	LF10017	锁紧螺母	パイプエンドメタル	paipe end metal	2	
18	LF10018	平垫圈	平座金	plain washer	4	
19	LF10019	内六角圆柱头螺丝M10*60	六角穴付ボルト	hex holed bolt	2	

11. 电 装

序号	部品编号	部品名	部品名	Parts name	Q'ty	備考
1	LF11001	空气开关	ブレーカー	breaker	1	
2	LF11002	防水线扣	ゴムブッシュ	bush	1	
3	LF11003	橡胶电缆	コード	code	8	
4	LF11004	外六角组合螺丝	ネジ	screw	14	
5	LF11005	操作面板	操作パネル	opartion panel	1	
6	LF11006	停止按钮	停止スイッチ	stop switch	1	
7	LF11007	时间按钮	タイマースイッチ	timer switch	1	
8	LF11008	启动按钮	スタートスイッチ	start switch	1	
9	LF11009	驱动电位计旋钮	ツマミ	knob	1	
10	LF11010	温控仪	サーモスタット	thermostat	2	
11	LF11011	拨位开关	切り替えスイッチ	select switch	1	
12	LF11012	压力表	圧力メーター	pressure meter	1	
13	LF11013	剥离电位计旋钮	ツマミ	knob	1	
14	LF11014	调压旋钮	圧力調整ボリューム	volume	1	
15	LF11015	变频器	インバーター	invertor	1	
16	LF11016	蛇行修正PCB板	コントロール基板	control PCB	2	
17	LF11017	线槽	ダクト	duct	0. 75	
18	LF11018	固态继电器	SSR 4 2 0 B	SSR 420b	4	
19	LF11019	剥离电容	回転剥離コンデンサー	rotary blade condenser	1	
20	LF11020	蛇行修正电容	蛇行修正コンデンサー	belt warping prevention condenser	2	
21	LF11021	组合端子台	端子台	terminal	4	
22	LF11022	组合端子台	端子台	terminal	9	
23	LF11023	端子台	端子台	terminal	1	
24	LF11024	熔断器	ヒューズベース	fuse stand	4	
25	LF11025	熔断器	ヒューズベース	fuse stand	2	
26	LF11026	接触器	マグネットスイッチ	magnet switch	1	
27	LF11027	接触器	マグネットスイッチ	magnet switch	3	
28	LF11028	时间继电器	タイマースイッチ	timer switch	1	
29	LF11029	剥离调速箱	剥離スピードコントロール	speed contlor	1	
30	LF11030	加热板垫块(A)	ヒーター板固定ボス(A)	heater plate fixing(A)	6	

11. 电 装

序号	部品编号	部品名	部品名	Parts name	Q'ty	備考
31	LF11031	加热板垫块(B)	ヒーター板固定ボス(B)	heater plate fixing (B)	6	
32	LF11032-a	加热板	ヒーター板センサー付	heater unit	2	
	LF11032-b	加热板	ヒーター板	heater unit	4	
33	LF11033	限位开关固定件	ステー	stay	2	
34	LF11034	限位开关	リミットスイッチ	limit switch	2	
35	LF11035	螺母	ナット	nut	2	
36	LF11036	弹垫	スプリングワッシャー	spring washer	2	
37	LF11037	十字盘头螺丝	ナベ小ネジ	pan screw	2	
38	LF11038	航空插头	コネクター	connector	1	
39	LF11039	蛇行修正马达	蛇行修正モーター	belt warping prevention motor	2	
40	LF11040	端子台	端子台	terminal	1	
41	LF11041	端子台	端子台	terminal	2	
42	LF11042	端子台固定座	端子台受け	terminal stand	2	
43	LF11043	螺母	ナット	nut	1	
44	LF11044	弹垫	スプリングワッシャー	spring washer	1	
45	LF11045	外六角螺丝	ネジ	screw	1	
46	LF11046	控制变压器	トランス	transformer	1	
47	LF11047	蛇行修正变压器	蛇行修正トランス	belt warping prevention transformer	1	
48	LF11048	加热板固定件	ヒーター板ステー	heater unit stay	12	
49	LF11049	电位器	ボリューム	volume	2	
50	LF11050	保险丝	ヒューズ	fuse	4	
51	LF11051	电磁阀	電磁弁	solennoid valve	1	
52	LF11052	保险丝	ヒューズ	fuse	1	
53	LF11053	保险丝	ヒューズ	fuse	1	
54	LF11054	保险丝座	ヒューズホルダー	fuse holder	2	