Thank you very much for having bought our products. 
Don't fail to fulfil the matters that demand special attention 
to be mentioned below so that you could put this machine to use 
for a long time with safety. 
Don't fail to read the user's manual first of all when you've come 
to hand the machine.
Assembly instructions (Fig 1)

1. Connect the stand shaft (1) to the main unit using the nut (12) and the flat washer (11).
2. Add the arms (10) and the insulated arms (1).
3. Fix the fixing pin (3) onto the arm (10) using the flat washer (6), spring washer (7), and the nut (8).
4. To the fixing pin (3) apply the receiver (5), sponge (4), and the bobbin holder (2).
5. Apply the rubber cap (9) to the top of the stand shaft (13).

Operation Method:

1. Place the spool on the turning shaft.
   When fixing a brimmed spool to the machine, ensure the brimmed end is closest to the body of the machine.
2. Thread the thread through the insulated hole on the arm (1).
3. Next thread the thread through the hole in the tension guide. Wind the thread around the tension disk and back through the hole in the tension guide.
4. Next the thread is passed through the hole in the thread guide from the top, down and winds around the spool.
5. Turn the timer to the right and the spool will turn, winding the thread on.

(Attention) Pull the power source plug out of the consent except when using.
The thread coming from the spool closest to the stand must be wound onto the lower most spool. The outer spool must be wound onto upper most spool.

When changing the desired position of the thread being wound onto the spool, loosen the screw on the mount that holds the thread guide and readjust it to the desired position.

<table>
<thead>
<tr>
<th>500m</th>
<th>1000m</th>
<th>1500m</th>
<th>2000m</th>
</tr>
</thead>
<tbody>
<tr>
<td>About</td>
<td>About</td>
<td>About</td>
<td>About</td>
</tr>
<tr>
<td>30</td>
<td>3 min. 30</td>
<td>7 min. 30</td>
<td>10min. 45</td>
</tr>
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<td></td>
<td>About</td>
<td>About</td>
<td>About</td>
</tr>
<tr>
<td>50</td>
<td>4 min. 15</td>
<td>7 min. 15</td>
<td>11min. 25</td>
</tr>
<tr>
<td></td>
<td>About</td>
<td>About</td>
<td>About</td>
</tr>
<tr>
<td>80</td>
<td>4 min. 15</td>
<td>9 min. 12min. 30</td>
<td>15min. 30</td>
</tr>
</tbody>
</table>

(Referential time of 50Hz Spools: Bobbins 30φ)

Timer:
When setting times less than 5 minutes, first turn the timer past 5 minutes, and then turn it back to the desired time.

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