JUKI®

1-Needle,Lockstitch,Unison-Feed Sewing Machine with Automatic Thread Trimmer
一本針本縫総合送り自動糸切りミシン

LU-2210N-7

2-Needle,Lockstitch,Unison-Feed Sewing Machine with Automatic Thread Trimmer
二本針本縫総合送り自動糸切りミシン

LU-2260N-7

PARTS LIST

HOW TO MAKE USE OF THIS PARTS LIST

1. As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.
2. Codes on the "Qty" column
   - Each numeral indicates the number of parts required.
   - "0.1" and "2.5" indicate the length (in meters) of the respective parts.
3. Parentheses mean that the corresponding part is a subpart that constructs an assembly part.
4. Dotted lines on the Figures indicate assembly parts.

パーツリストご利用に際して

1. リストページの#01、#02 等の印は、ページ下の"注記"の説明をご参照下さい。
2. 数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの－－－－－枠は、組構成であることを意味します。

29199007
No.1136-01

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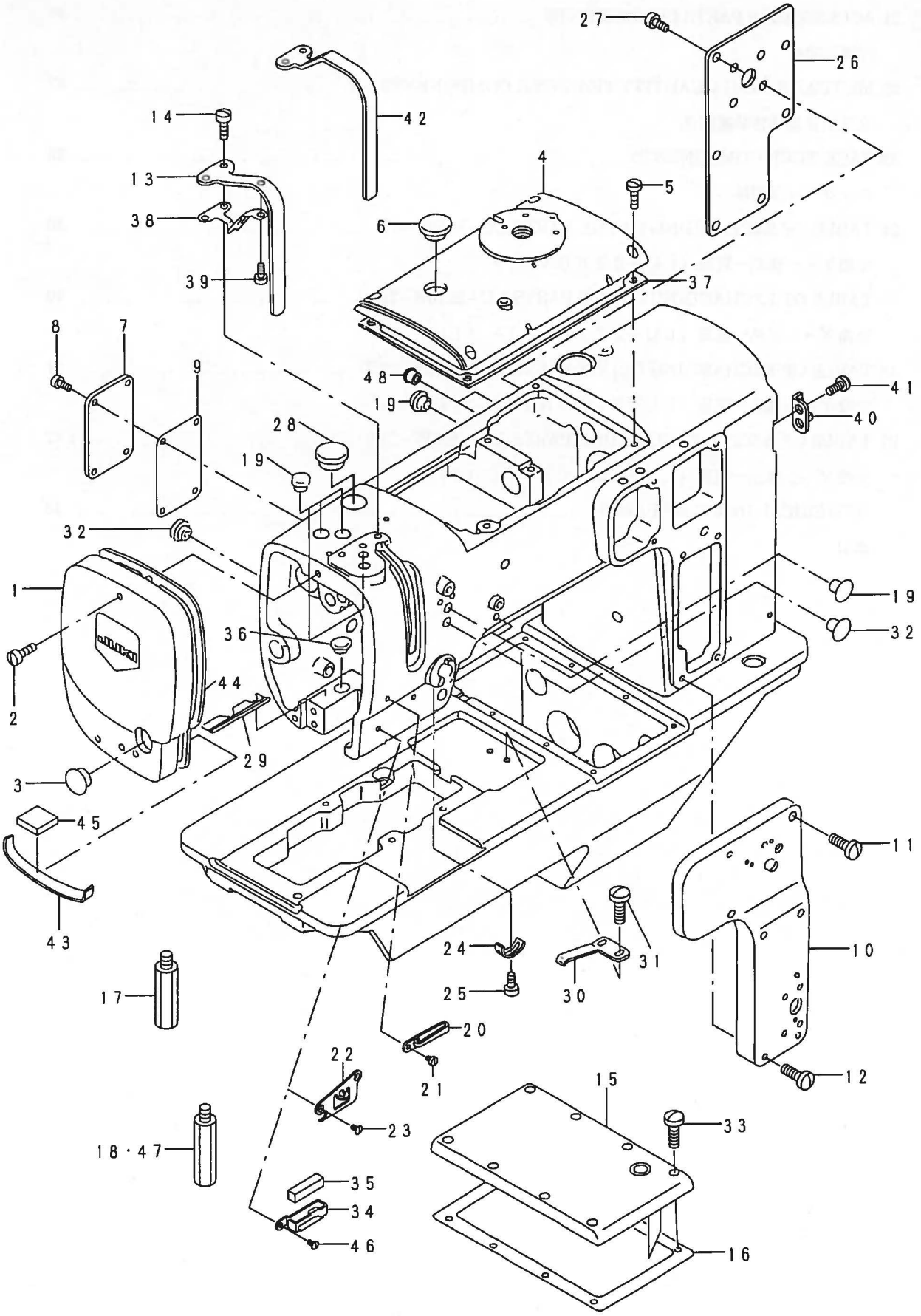
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1. FRAME & MISCELLANEOUS COVER COMPONENTS

頭部・外装関係



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REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		107-43151	FACE PLATE ASM.	ﾒﾝｲﾀ ｸﾐ	1
2		SS-7121610-SP	SCREW 3/16-28 L=15.5	ﾏﾙﾋﾗﾈｼﾞ 3/16-28 L=15.5	2
3		TA-1250406-R0	RUBBER PLUG D=12.5 L=4	ﾄﾒｾﾝ D=12.5 L=4	1
4		107-74651	TOP COVER ASM.	ﾄｯﾌﾟｶﾊﾞｰ(ｸﾐ)	1
5		SS-6121010-SP	SCREW 3/16-28 L=10	ﾋﾗﾈｼﾞ 3/16-28 L=10	4
6		TA-2050406-R0	RUBBER PLUG	ﾄﾒｾﾝ	1
7		107-43003	SIDE COVER	ｿｸﾒﾝｶﾊﾞｰ	1
8		SS-6121010-SP	SCREW 3/16-28 L=10	ﾋﾗﾈｼﾞ 3/16-28 L=10	4
9		107-00706	SIDE COVER PACKING	ｿｸﾒﾝｶﾊﾞｰﾊﾟｯｷﾝ	1
10		107-42757	FACE APERTURE PLATE	ｼｮｳﾒﾝﾏﾄﾞｲﾀ(ｸﾐ)	1
11		SS-7121610-SP	SCREW 3/16-28 L=15.5	ﾏﾙﾋﾗﾈｼﾞ 3/16-28 L=15.5	3
12		SS-6122030-SP	SCREW 3/16-28 L=20	ﾋﾗﾈｼﾞ 3/16-28 L=20	4
13		107-43201	THREAD TAKE-UP COVER	ﾃﾝﾋﾞﾝｶﾊﾞｰ	1
14		SS-6121010-SP	SCREW 3/16-28 L=10	ﾋﾗﾈｼﾞ 3/16-28 L=10	2
15		107-42856	BED TOP COVER ASM.	ﾍﾞｯﾄﾞｼﾞｮｳﾒﾝｶﾊﾞｰ(ｸﾐ)	1
16		107-01209	TOP COVER PACKING	ｼﾞｮｳﾒﾝｶﾊﾞｰﾊﾟｯｷﾝ	1
17		107-01308	BED STRUT	ﾍﾞｯﾄﾞｼﾁｭｳ	1
18		107-01100	BED STEW B	ﾍﾞｯﾄﾞｼﾁｭｳB	1
19		TA-1050504-R0	RUBBER PLUG	ﾄﾒｾﾝ	5
20		B1131-057-000	FRAME THREAD GUIDE, LOWER	ｲﾄｱﾝﾅｲ ｼﾀ	1
21		SS-6090510-SP	SCREW 9/64-40 L=5	ﾋﾗﾈｼﾞ 9/64-40 L=5	1
22		107-55700	ARM THREAD GUIDE D	ｱｰﾑｲﾄｱﾝﾅｲD	1
23		SS-2090710-SP	SCREW 9/64-40 L=7	ﾏﾙｻﾗﾈｼﾞ 9/64-40 L=7	2
24		B3138-512-000	TAKE-UP SPRING ADJUSTING PLATE	ｲﾄﾄﾘﾊﾞﾈ ｱﾝﾅｲ ﾁｮｰｾﾂﾊﾞﾝ	1
25		SS-7090520-SP	SCREW 9/64-40 L= 4.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=4.5	1
26		107-44118	APERTURE PLATE	ﾏﾄﾞｲﾀ	1
27		SS-6121010-SP	SCREW 3/16-28 L=10	ﾋﾗﾈｼﾞ 3/16-28 L=10	6
28		TA-2050406-R0	RUBBER PLUG	ﾄﾒｾﾝ	1
29		107-31701	RUBBER	ﾕﾎﾞｳｺﾞﾑ	1
30		B1111-563-000	BED SLIDE SPRING	ｽﾍﾞﾘｲﾀ ﾊﾞﾈ	1
31		SS-7110510-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	2
32		B1150-490-000	RUBBER PLUG	ｳﾜｵｸﾘﾚﾝｹﾂｳﾃﾞ ｷｬｯﾌﾟ	2
33		SS-7110910-SP	SCREW 11/64-40 L=8.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	8
34	#01	226-03609	THREAD GUIDE	ﾌｪﾙﾄ ｲﾄｱﾝﾅｲ	1
35	#01	226-03708	FELT	ﾌｪﾙﾄ	1
36	#01	TA-1250504-R0	RUBBER PLUG	ﾄﾒｾﾝ	1
37		107-00508	TOP COVER PACKING	ﾄｯﾌﾟｶﾊﾞｰﾊﾟｯｷﾝ	1
38		107-09004	PLATE	ﾃﾝﾋﾞﾝﾕﾎﾞｳﾊﾞﾝ	1
39		SS-6110480-SP	SCREW 11/64-40 L=4.3	ﾋﾗﾈｼﾞ 11/64-40 L=4.3	1
40		107-45800	FLYWHEEL POINTER	ﾊｽﾞﾐｸﾞﾙﾏｼｼﾝ	1
41		SS-7110510-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	2
42	#02	107-54901	THREAD TAKE-UP COVER	ﾃﾝﾋﾞﾝｶﾊﾞｰ(JEｼｮｳ)	1
43		107-33103	FACE PLATE FELT	ﾒﾝｲﾀﾌｪﾙﾄ	1
44		107-04609	FACE PLATE PACKING	ﾒﾝｲﾀﾊﾟｯｷﾝ	1
45		B3510-019-000	OIL FELT	ｶﾝﾘｭｰ ﾌｪﾙﾄ	1
46	#01	SS-2090710-SP	SCREW 9/64-40 L=7	ﾏﾙｻﾗﾈｼﾞ 9/64-40 L=7	1
47	#01	107-77308	BED STEW C	ﾍﾞｯﾄﾞｼﾁｭｳC	1
48		TA-0850604-R0	RUBBER PLUG	ﾄﾒｾﾝ	2

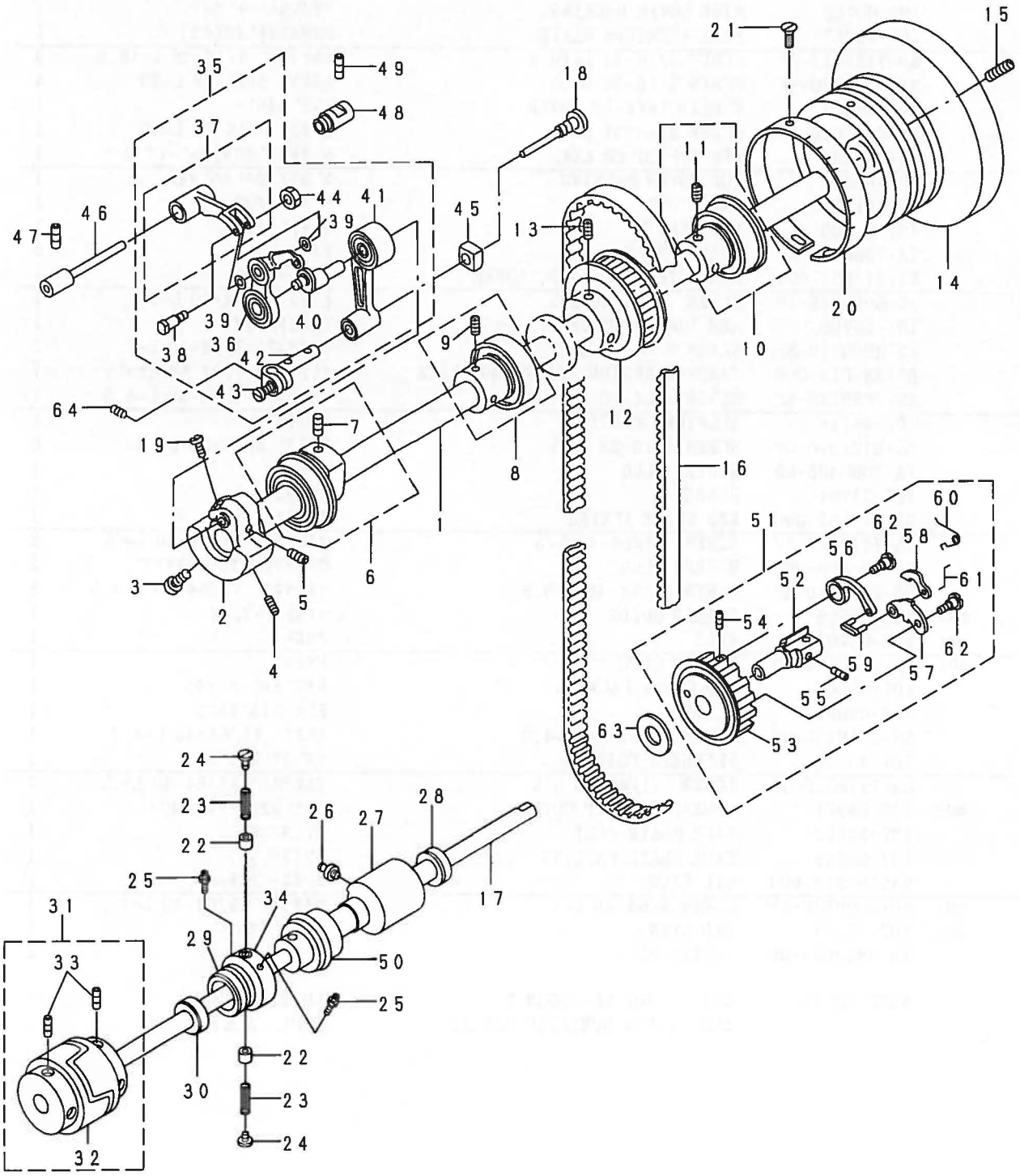
NOTE (注記)

#01....FOR LU-2260N-7 — LU-2260N-7用
#02....FOR DOMESTIC USE,JE — 国内, J E用

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2. MAIN SHAFT,HOOK DRIVING SHAFT DELIVERY & THREAD TAKE-UP LEVER COMPONENTS

上軸・下軸伝達装置・天秤関係

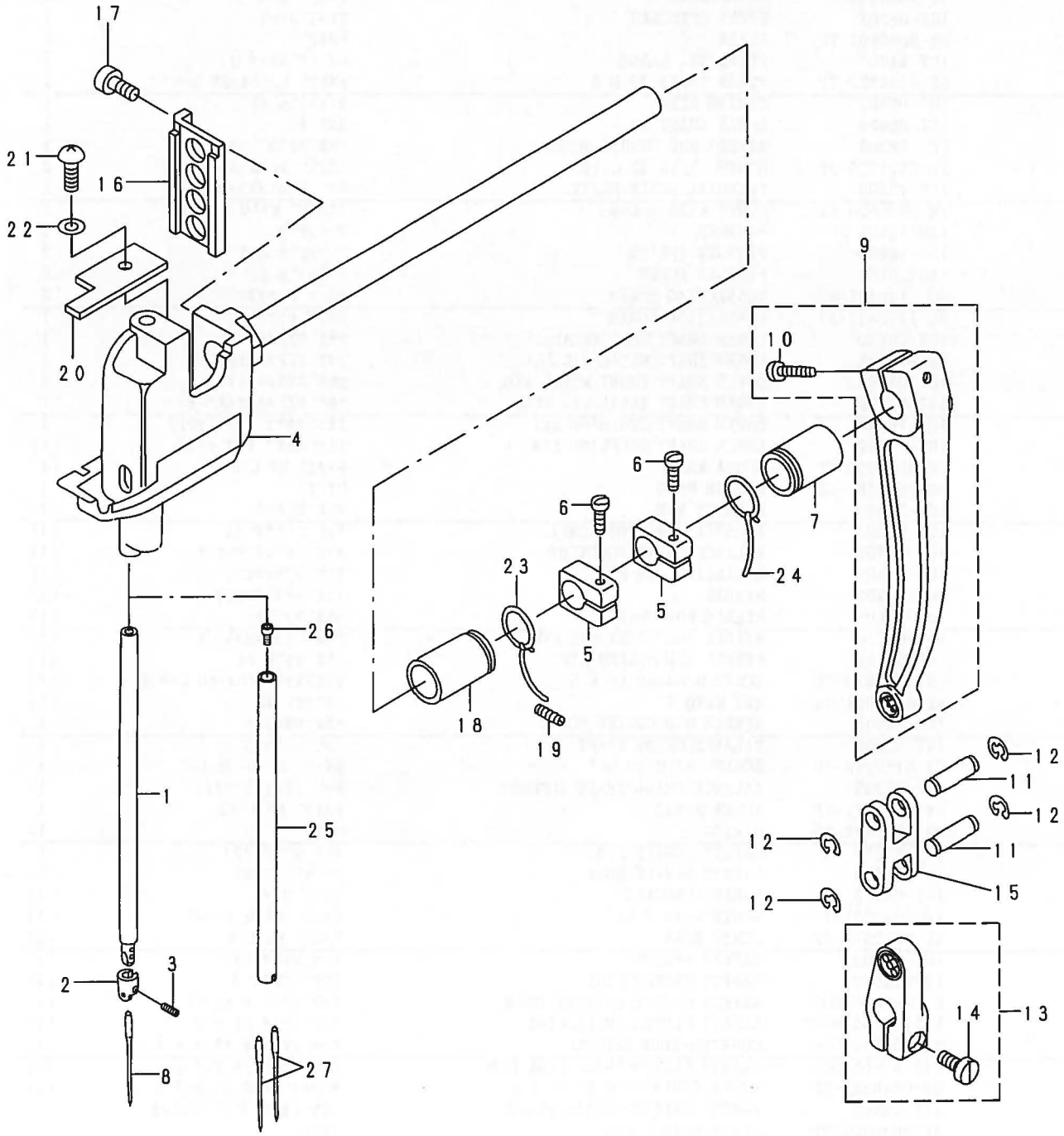


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REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		107-04401	UPPER SHAFT	ｳﾜｼﾞｸ	1
2		107-04500	BALANCE WEIGHT	ﾂﾘｱｲｽｲ	1
3		SS-7681750-TP	SCREW 9/32-28 L=16.5	ﾏﾙﾋﾗﾈｼﾞ 9/32-28 L=16.5	1
4		SS-8681650-TP	SCREW 9/32-28 L=16	ﾄﾒﾈｼﾞ 9/32-28 L=16	1
5		SS-8660512-TP	SCREW 1/4-40 L=5	ﾄﾒﾈｼﾞ 1/4-40 L=5	1
6		107-04757	BALANCE WEIGHT	ﾊﾞﾗﾝｽｳｴｲﾄ(ｸﾐ)	1
7		SM-8080802-TP	SCREW	ﾄﾒﾈｼﾞ	(1)
8		107-04955	UPPER SHAFT BEARING HOOK A ASM	ｳﾜｼﾞｸﾍﾞｱﾘﾝｸﾞｳｹ(A)(ｸﾐ)	1
9		SM-8060602-TP	SCREW M6X6	ﾄﾒﾈｼﾞ M6 L=6	(2)
10		107-04963	UPPER SHAFT BEARING HOOK B ASM	ｳﾜｼﾞｸﾍﾞｱﾘﾝｸﾞｳｹ(B)(ｸﾐ)	1
11		SM-8060602-TP	SCREW M6X6	ﾄﾒﾈｼﾞ M6 L=6	(2)
12		107-05002	UPPER SPROCKET	ｳｴｽﾌﾟﾛｹｯﾄ	1
13		SM-8080802-TP	SCREW	ﾄﾒﾈｼﾞ	2
14		107-41007	FLYWHEEL, LARGE	ﾊｽﾞﾐｸﾞﾙﾏ(ﾀﾞｲ)	1
15		SS-8150822-TP	SCREW 15/64-28 L=8	ﾄﾒﾈｼﾞ 15/64-28 L=8	2
16		107-06703	TIMING BELT	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄ	1
17		107-05408	LOWER SHAFT	ｼﾀｼﾞｸ	1
18		107-08303	NEEDLE ROD THRUST SCREW	ﾊﾘﾎﾞｳｶｸｺﾞﾏｽﾗｽﾄﾈｼﾞ	1
19		SS-6621220-SP	SCREW 3/16-32 L=12	ﾋﾗﾈｼﾞ 3/16-32 L=12	2
20		107-45909	FLYWHEEL SCALE PLATE	ﾊｽﾞﾐｸﾞﾙﾏﾒﾓﾘｲﾀ	1
21		SM-3030650-SC	SCREW M3X0.5 L=6	ﾏﾙｺﾈｼﾞ M3X0.5 L=6	3
22		110-20401	PLUNGER	ﾌﾟﾗﾝｼﾞﾔ	2
23		110-20609	PLUNGER SPRING	ﾌﾟﾗﾝｼﾞﾔﾊﾞﾈ	2
24		110-20500	PLUNGER SCREW	ﾌﾟﾗﾝｼﾞﾔﾈｼﾞ	2
25		SQ-1110401-MZ	CONNECTING SCREW	ﾁｭｰﾌﾞﾚﾝｹﾂﾈｼﾞ	2
26		SQ-1150451-MZ	CONNECTING SCREW	ﾁｭｰﾌﾞﾚﾝｹﾂﾈｼﾞ	1
27		107-75500	LOWER SHAFT REAR METAL	ｼﾓｼﾞｸｱﾄﾒﾀﾙ	1
28		107-05606	LOWER SHAFT METAL OIL SEAL	ｼﾀｼﾞｸｱﾄﾒﾀﾙｵｲﾙｼｰﾙ	1
29		107-05754	LOWER SHAFT FRONT METAL ASM.	ｼﾓｼﾞｸﾏｴﾒﾀﾙ(ｸﾐ)	1
30		107-05606	LOWER SHAFT METAL OIL SEAL	ｼﾀｼﾞｸｱﾄﾒﾀﾙｵｲﾙｼｰﾙ	1
31		107-76664	LOWER SHAFT COUPLING SET	ｼﾓｼﾞｸｶｯﾌﾟﾘﾝｸﾞ(ｾｯﾄ)	1
32		107-76656	LOWER SHAFT COUPLING ASM.	ｼﾓｼﾞｸｶｯﾌﾟﾘﾝｸﾞ(ｸﾐ)	(1)
33		SM-8060602-TP	SCREW M6X6	ﾄﾒﾈｼﾞ M6 L=6	(4)
34		RO-2943101-00	RUBBER RING	Oﾘﾝｸﾞ	1
35		107-71269	BALANCE ASM.	ﾃﾝﾋﾞﾝ(ｸﾐ)	1
36		107-71251	BALANCE JUNCTION COMPL.	ﾃﾝﾋﾞﾝ(ｹｯｺﾞｳ)	(1)
37		107-07156	BALANCE CRANK JUNCTION	ﾃﾝﾋﾞﾝｸﾗﾝｸ ｹｯｺﾞｳ	(1)
38		107-54802	BALANCE CRANK PIN.	ﾃﾝﾋﾞﾝｸﾗﾝｸﾋﾟﾝ	(1)
39		105-23702	WASHER	ﾃﾝﾋﾞﾝｸﾗﾝｸﾜｯｼｬ	(2)
40		107-07602	NEEDLE ROD CRANK	ﾊﾘﾎﾞｳｸﾗﾝｸ	(1)
41		107-07750	NEEDLE ROD CRANK ROD ASM.	ﾊﾘﾎﾞｳｸﾗﾝｸﾛｯﾄﾞ ｸﾐ	(1)
42		107-07958	NEEDLE ROD HOLDER ASM.	ﾊﾘﾎﾞｳﾀﾞｷ ｸﾐ	(1)
43		SS-7090910-TP	SCREW 9/64-40 L= 8.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=8.5	(1)
44		NM-6040001-SN	NUT M4X0.7	6ｶｸﾅｯﾄ M4	(1)
45		107-08006	NEEDLE ROD SQUARE BLOCK	ﾊﾘﾎﾞｳｶｸｺﾞﾏ	1
46		107-07206	BALANCE CRANK SHAFT	ﾃﾝﾋﾞﾝｸﾗﾝｸｼﾞｸ	1
47		SS-8120740-SP	SCREW 3/16-28 L=7	ﾄﾒﾈｼﾞ 3/16-28 L=7	1
48		107-07305	BALANCE CRANK SHAFT SUPPORT	ﾃﾝﾋﾞﾝｸﾗﾝｸｼﾞｸｻﾎﾟｰﾄ	1
49		SM-8061212-TP	SCREW M6X12	ﾄﾒﾈｼﾞ M6 L=12	1
50		RO-3122401-00	O-RING	Oﾘﾝｸﾞ	1
51		107-75658	SAFETY DEVICE ASM.	ｱﾝｾﾞﾝｿｳﾁ(ｸﾐ)	1
52		107-75609	SAFETY DEVICE HOOK	ｱﾝｾﾞﾝｿｳﾁﾌｯｸ	(1)
53		107-06315	LOWER SPROCKET	ｼﾀｽﾌﾟﾛｹｯﾄ	(1)
54		SM-8040502-TP	SCREW M4X0.7 L=5	ﾄﾒﾈｼﾞ M4X0.7 L=5	(1)
55		SM-8060602-TP	SCREW M6X6	ﾄﾒﾈｼﾞ M6 L=6	(2)
56		105-91709	SAFETY SPRING	ｱﾝｾﾞﾝｿｳﾁﾊﾞﾈ	(1)
57		107-48002	SAFETY CLUTCH PAWL	ｱﾝｾﾞﾝｿｳﾁﾂﾞﾒ	(1)
58		B1308-055-000	SAFETY CLUTCH COUNTER-HOOK	ｱﾝｾﾞﾝｿｰﾁ ｷﾞﾔｸ ﾂﾒ	(1)
59		B1310-055-000	SAFETY CLUTCH SMALL LINK	ｱﾝｾﾞﾝｿｰﾁ ｼｮｰﾘﾝｸ	(1)
60		B1309-055-000	COUNTER-HOOK SPRING	ｱﾝｾﾞﾝｿｰﾁ ｷﾞﾔｸﾂﾒ ﾊﾞﾈ	(1)
61		B1314-055-000	SAFETY CLUTCH SMALL LINK PIN	ｱﾝｾﾞﾝｿｰﾁ ｼｮｰﾘﾝｸ ﾋﾟﾝ	(1)
62		SD-0640322-TP	HINGE SCREW D= 6.35 H= 3.2	ﾀﾞﾝﾈｼﾞ D=6.35 H=3.2	(2)
63		107-06802	LOWER SHAFT COUPLING PLATE	ｼﾀｼﾞｸｶｯﾌﾟﾘﾝｸﾞｽﾗｽﾄｲﾀ	1
64		SM-8030402-TP	SCREW M3X0.5 L=4	ﾄﾒﾈｼﾞ	1

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3. NEEDLE BAR ROCKING COMPONENTS
針棒揺動関係



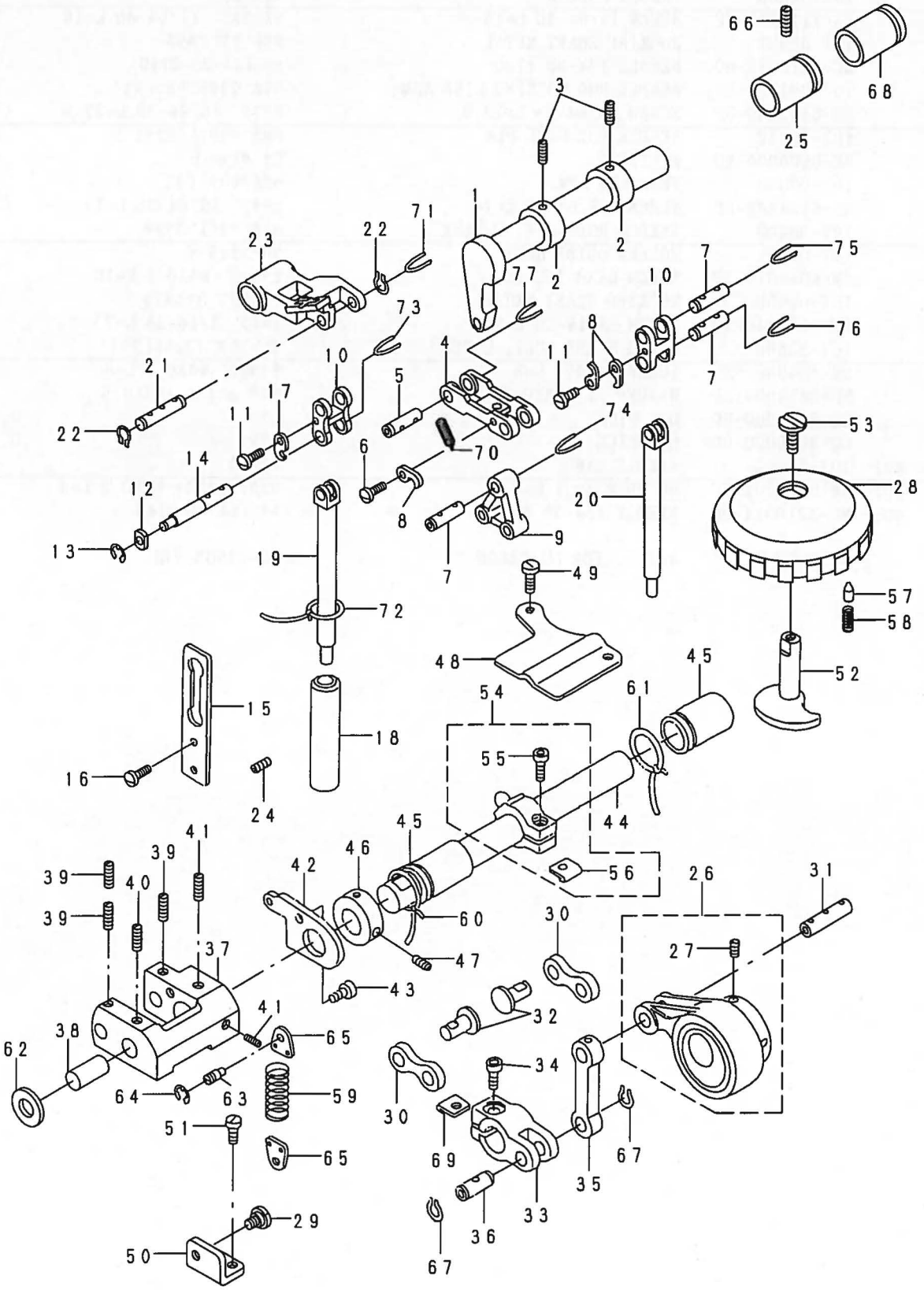
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REF. NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	Qty
1		107-08105	NEEDLE ROD	ﾊﾘﾎﾞｳ	1
2		107-08204	NEEDLE BAR THREAD GUIDE	ﾊﾘﾎﾞｳｲﾄｶｹ	1
3		SS-8080410-TP	SCREW 1/8-44 L=3.5	ﾄﾒﾈｼﾞ 1/8-44 L=3.5	1
4		107-08469	NEEDLE ROD ROCKING BASE SET	ﾊﾘﾎﾞｳﾖｳﾄﾞｳﾀﾞｲ(ｾｯﾄ)	1
5		107-08808	THRUST COLLAR	ｽﾗｽﾄｶﾗｰ	2
6		SS-7111810-TP	SCREW 11/64-40 L=18	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=18	2
7		107-08907	ROCKING SHAFT METAL	ﾖｳﾄﾞｳｼﾞｸﾒﾀﾙ	1
8		MC-3210014-00	NEEDLE 134-35 #140	ﾊﾘ 134-35 #140	1
9		107-09152	NEEDLE ROD ROCKING LINK ASM.	ﾊﾘﾎﾞｳﾖｳﾄﾞｳｶﾝ(ｸﾐ)	1
10		SS-6152440-SP	SCREW 15/64-28 L=23.5	ﾋﾗﾈｼﾞ 15/64-28 L=23.5	(1)
11		107-09202	NEEDLE ROD LINK PIN	ﾊﾘﾎﾞｳﾖｳﾄﾞｳﾘﾝｸﾋﾟﾝ	2
12		RE-0600000-K0	E-RING 6	Eｶﾞﾀﾄﾒﾜ 6	4
13		107-09350	FEED ARM ASM.	ﾊﾘｵｸﾘｳﾃﾞ(ｸﾐ)	1
14		SS-6151440-SP	SCREW 15/64-28 L=14	ﾋﾗﾈｼﾞ 15/64-28 L=14	(1)
15		107-09400	NEEDLE ROD ROCKING LINK	ﾊﾘﾎﾞｳﾖｳﾄﾞｳﾘﾝｸ	1
16		107-08501	ROLLER GUIDE BASE	ｺﾛｱﾝﾅｲﾀﾞｲ	1
17		SM-6041012-TP	SCREW M4X0.7 L=10	ﾋﾗｺﾈｼﾞ M4X0.7 L=10	2
18		107-09608	ROCKING SHAFT METAL	ｳﾜｵｸﾘｼﾞｸﾏｴﾒﾀﾙ	1
19		SS-8120740-SP	SCREW 3/16-28 L=7	ﾄﾒﾈｼﾞ 3/16-28 L=7	1
20		107-33806	SWING STAND FELT, LOWER	ﾖｳﾄﾞｳﾀﾞｲﾌｪﾙﾄ(ｼﾀ)	1
21		SM-1040801-SC	SCREW M4X0.7 L=8	ｻﾗｺﾈｼﾞ M4X0.7 L=8	1
22		WP-0450000-SD	WASHER 4.5X8X0.5	ﾋﾗｻﾞｶﾞﾈ 4.5X8X0.5	1
23		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.2
24		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.2
25	#01	107-71103	NEEDLE BAR	ﾊﾘﾎﾞｳ	1
26	#01	SM-6030602-TP	SCREW M3X0.5 L=6	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=6	1
27	#01	MC-3210014-00	NEEDLE 134-35 #140	ﾊﾘ 134-35 #140	2

NOTE (注記) #01....FOR LU-2260N-7 LU-2260N-7用

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4. UPPER FEED MECHANISM COMPONENTS
上送り関係



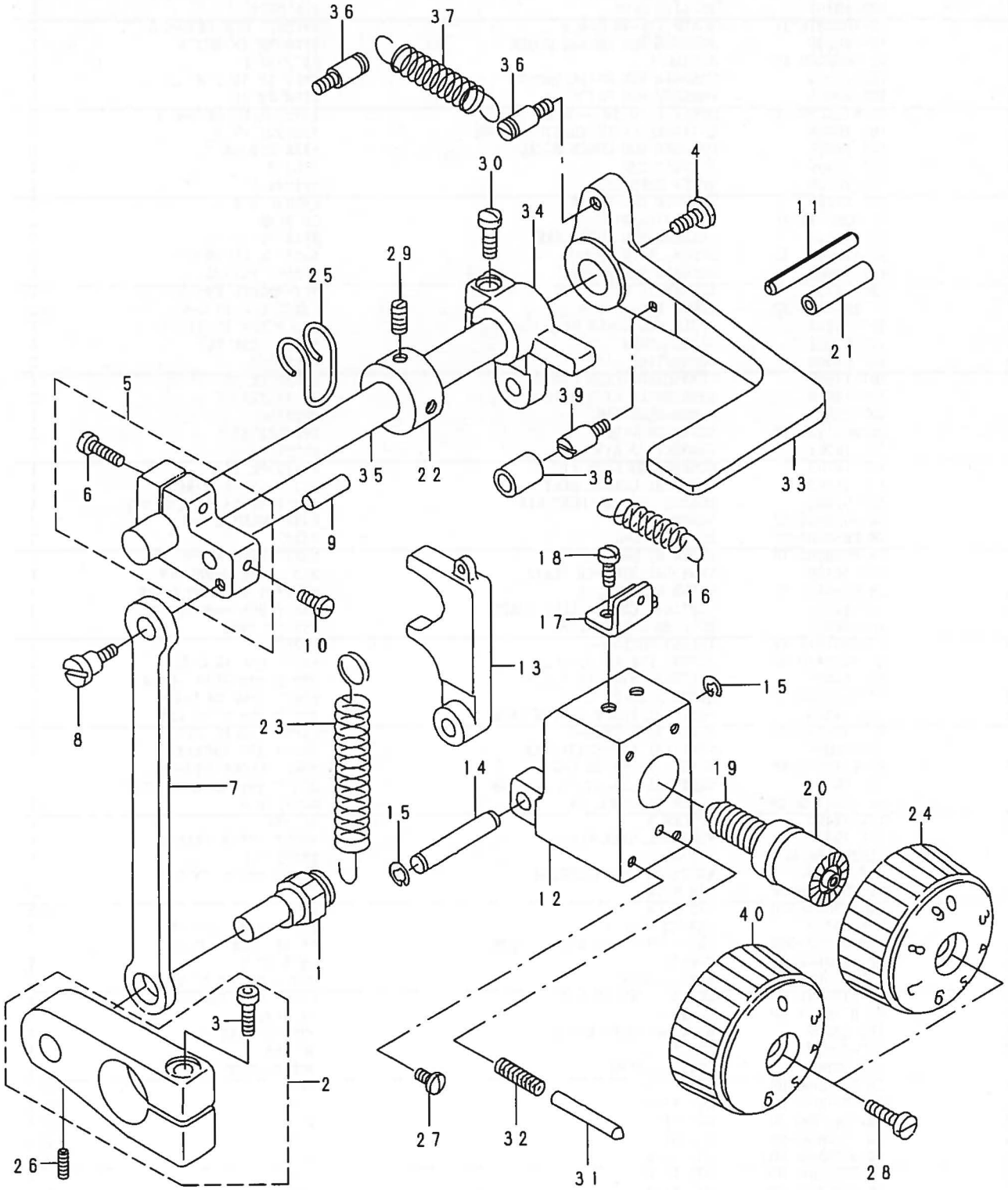
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REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		107-09707	UPPER FEED SHAFT	ｳﾜｵｸﾘｼﾞｸ	1
2		CS-1501011-TH	THRUST COLLAR	ｽﾗｽﾄｳｹ	2
3		SS-8660410-SP	SCREW 1/4-40 L= 4.2	ﾄﾒﾈｼﾞ 1/4-40 L=4.2	4
4		107-09806	CONNECTION LINK	ﾚﾝｹﾂﾘﾝｸ	1
5		107-09905	TRIANGLE LEVER SHAFT	ｻﾝｶｸﾃｺｼﾞｸ	1
6		SS-7080510-TP	SCREW 1/8-44 L=4.5	ﾏﾙﾋﾗﾈｼﾞ 1/8-44 L=4.5	1
7		107-09905	TRIANGLE LEVER SHAFT	ｻﾝｶｸﾃｺｼﾞｸ	3
8		107-10804	TRIANGLE LEVER SHAFT STOPPER	ｻﾝｶｸﾃｺｼﾞｸﾄﾞﾒ	3
9		107-10002	TRIANGLE LEVER	ｻﾝｶｸﾃｺ	1
10		107-10101	ROCKING LINK	ﾖｳﾄﾞｳﾘﾝｸ	2
11		SS-7080510-TP	SCREW 1/8-44 L=4.5	ﾏﾙﾋﾗﾈｼﾞ 1/8-44 L=4.5	2
12		107-10200	PRESSER ROD SQUARE BLOCK	ｵｻｴﾎﾞｳｶﾞｲﾄﾞｶｸｺﾞﾏ	1
13		RE-0400000-K0	E-RING 4	Eｶﾞﾀﾄﾒﾜ 4	1
14		107-10309	PRESSER ROD GUIDE SHAFT	ｵｻｴﾎﾞｳｶﾞｲﾄﾞｼﾞｸ	1
15		107-10408	PRESSER ROD GUIDE	ｵｻｴﾎﾞｳｶﾞｲﾄﾞ	1
16		SS-6121050-SP	SCREW 3/16-28 L= 9.5	ﾋﾗﾈｼﾞ 3/16-28 L=9.5	2
17		107-10804	TRIANGLE LEVER SHAFT STOPPER	ｻﾝｶｸﾃｺｼﾞｸﾄﾞﾒ	1
18		107-10507	PRESSER ROD LOWER METAL	ｵｻｴﾎﾞｳｼﾀﾒﾀﾙ	1
19		107-10606	PRESSER ROD	ｵｻｴﾎﾞｳ	1
20		107-10705	UPPER FEED ROD	ｳﾜｵｸﾘﾎﾞｳ	1
21		107-11000	PRESSER ROD SHAFT	ｵｻｴﾛｯﾄﾞｼﾞｸ	1
22		RC-0560711-KP	RETAINING RING	Cｶﾞﾀﾄﾒﾜ	2
23		107-11117	PRESSER BAR GUIDE ARM	ｵｻｴﾎﾞｳｶﾞｲﾄﾞｳﾃﾞ	1
24		SS-8120740-SP	SCREW 3/16-28 L=7	ﾄﾒﾈｼﾞ 3/16-28 L=7	1
25		107-09608	ROCKING SHAFT METAL	ｳﾜｵｸﾘｼﾞｸﾒｴﾒﾀﾙ	1
26		107-13766	ECCENTRIC ROD (SET)	ｳﾜｵｸﾘｶﾑﾛｯﾄﾞ(ｾｯﾄ)	1
27		SS-8660810-TP	SCREW 1/4-40 L=8	ﾄﾒﾈｼﾞ 1/4-40 L=8	(2)
28		107-74354	UPPER AND LOWER DIAL ASM.	ｺｳｺﾞｼﾞﾖｳｹﾞﾀﾞｲﾔﾙ(ｸﾐ)	1
29		110-07101	HINGE SCREW	ﾋｼﾞｱｹﾞ ﾖｺﾎﾞｳﾈｼﾞ	1
30		107-14509	CONNECTION LINK B	ﾚﾝｹﾂﾘﾝｸB	2
31		107-13808	CONNECTION LINK PIN B	ﾚﾝｹﾂﾘﾝｸﾋﾟﾝB	1
32		107-14608	CONNECTION LINK B SUPPORT PIN	ﾚﾝｹﾂﾘﾝｸBｼｼﾞﾋﾟﾝ	2
33		107-13907	UPPER FEED CAM	ｳﾜｵｸﾘｳﾃﾞ	1
34		SM-6061602-TP	SCREW M6 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
35		107-14004	CONNECTION LINK A	ﾚﾝｹﾂﾘﾝｸA	1
36		107-14103	CONNECTION LINK PIN A	ﾚﾝｹﾂﾘﾝｸﾋﾟﾝA	1
37		107-14202	VERTICAL CHANGE BELT	ｺｳｺﾞｼﾞﾖｳｹﾞﾍﾝｶﾝﾀｲ	1
38		107-51303	CHANGE BELT SUPPORT PIN	ｺｳｺﾞｼﾞﾖｳｹﾞﾍﾝｶﾝﾀｲｼｼﾞﾋﾟﾝ	1
39		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	3
40		SM-8050502-TP	SCREW M5 L=5	ﾄﾒﾈｼﾞ	1
41		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	2
42		107-14400	VERTICAL STOPPER PLATE	ｺｳｺﾞｼﾞﾖｳｹﾞｽﾄｯﾊﾟｰｲﾀ	1
43		SM-6050802-TP	SCREW M5X0.8 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.7 L=8	1
44		107-14301	VERTICAL CHANGE BELT SHAFT	ｺｳｺﾞｼﾞﾖｳｹﾞﾍﾝｶﾝﾀｲｼﾞｸ	1
45		107-08907	ROCKING SHAFT METAL	ﾖｳﾄﾞｳｼﾞｸﾒﾀﾙ	2
46		CS-1501011-TH	THRUST COLLAR	ｽﾗｽﾄｳｹ	1
47		SS-8660410-SP	SCREW 1/4-40 L= 4.2	ﾄﾒﾈｼﾞ 1/4-40 L=4.2	2
48		107-14806	VERTICAL STOPPER PLATE	ｺｳｺﾞｼﾞﾖｳｹﾞｽﾄｯﾊﾟｰｳｹｲﾀ	1
49		SS-6121010-SP	SCREW 3/16-28 L=10	ﾋﾗﾈｼﾞ 3/16-28 L=10	2
50		107-14905	VERTICAL SHAFT SPRING RACK	ｺｳｺﾞｼﾞﾖｳｹﾞｼﾞｸﾊﾞﾈｶｹ	1
51		SS-7120710-SP	SCREW 3/16-28 L=7	ﾏﾙﾋﾗﾈｼﾞ 3/16-28 L=7	1
52		107-15001	VERTICAL ADJUSTING CAM	ｺｳｺﾞｼﾞﾖｳｹﾞﾁｮｳｾﾂｶﾑA	1
53		SS-6110630-TP	SCREW 11/64-40 L=6	ﾋﾗﾈｼﾞ 11/64-40 L=6	1
54		107-15258	VERTICAL ADJUSTING ARM ASM.	ｺｳｺﾞｼﾞﾖｳｹﾞﾁｮｳｾﾂｳﾃﾞ(ｸﾐ)	1
55		SM-6051402-TP	SCREW M5X0.8 L=14	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(1)
56		107-11406	SPACER B	ｽﾍﾟｰｻB	(1)
57		107-15704	VERTICAL DIAL PIN	ｺｳｺﾞｼﾞﾖｳｹﾞﾀﾞｲﾔﾙﾋﾟﾝ	1
58		B1526-527-00G	SPRING	ｵｻｴｱｼ ﾊﾞﾈ	1
59		107-16504	VERTICAL SHAFT SPRING	ｺｳｺﾞｼﾞﾖｳｹﾞｼﾞｸﾊﾞﾈ	1
60		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.3
61		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.3
62		101-09809	THRUST WASHER, B	ｶﾏｼﾞｸｳﾜﾒﾀﾙ ｽﾗｽﾄｲﾀ B	1
63		B3416-552-000	CONNECTING ROD HINGE SCREW	ﾋｼﾞｱｹﾞ ﾖｺﾎﾞｰﾀﾞﾝﾈｼﾞ	1
64		RE-0500000-K0	E-RING	Eｶﾞﾀﾄﾒﾜ 5	1
65		107-13501	SPRING HOOK	ｺｳｺﾞｼﾞﾖｳｹﾞｼﾞｸﾊﾞﾈｶﾅｸﾞ	2
66		SS-8120740-SP	SCREW 3/16-28 L=7	ﾄﾒﾈｼﾞ 3/16-28 L=7	1
67		RC-0740811-KP	C-RING	Cｶﾞﾀﾄﾒﾜ 8	2
68		107-08907	ROCKING SHAFT METAL	ﾖｳﾄﾞｳｼﾞｸﾒﾀﾙ	1
69		107-10903	SPACER A	ｽﾍﾟｰｻA	1
70		107-39506	GUIDE SPRING	ｳﾜｵｸﾘｷｭｳｺﾞｶﾞｲﾄﾞﾊﾞﾈ	1
71		CQ-2520000-00	OIL WICK	ﾕｼﾝ	0.1
72		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.2
73		CQ-2520000-00	OIL WICK	ﾕｼﾝ	0.1
74		CQ-2520000-00	OIL WICK	ﾕｼﾝ	0.1
75		CQ-2520000-00	OIL WICK	ﾕｼﾝ	0.1
76		CQ-2520000-00	OIL WICK	ﾕｼﾝ	0.1
77		CQ-2520000-00	OIL WICK	ﾕｼﾝ	0.1

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5. FEED ADJUSTMENT & REVERSE FEED MECHANISM COMPONENTS

送り調節・逆送り関係



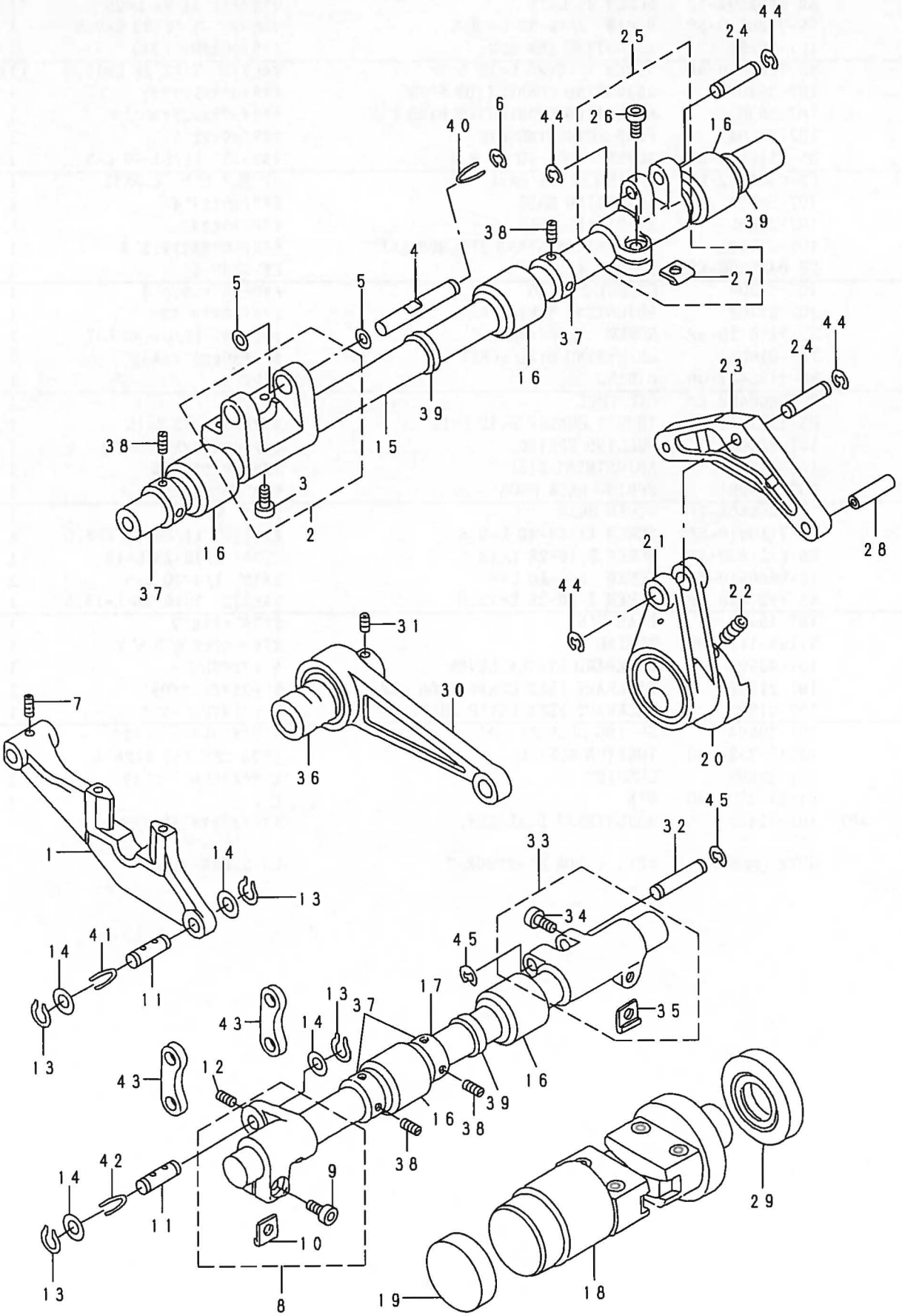
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REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		107-20209	ADJUSTING CHANGE PIN	ｵｸﾘﾁｮｳｾﾂﾍﾝｼﾝﾋﾟﾝ	1
2		107-20357	ADJUSTING CHANGE ARM ASM.	ｵｸﾘﾁﾖｳｾﾂﾍﾝｶﾝｳﾃﾞ(ｸﾐ)	1
3		SM-6062502-TP	SCREW M6 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=25	(1)
4		SS-7620750-SP	SCREW 3/16-32 L= 6.5	ﾏﾙﾋﾗﾈｼﾞ 3/16-32 L=6.5	1
5		107-20555	ADJUSTING ARM ASM.	ｵｸﾘﾁﾖｳｾﾂｳﾃﾞ(ｸﾐ)	1
6		SS-7121610-SP	SCREW 3/16-28 L=15.5	ﾏﾙﾋﾗﾈｼﾞ 3/16-28 L=15.5	(1)
7		107-20407	ADJUSTING CONNECTION RING	ｵｸﾘﾁｮｳｾﾂﾚﾝｹﾂｶﾝ	1
8		107-25307	ADJUSTING CONNECTION RING PIN	ｵｸﾘﾁｮｳｾﾂﾚﾝｹﾂｶﾝﾋﾟﾝ	1
9		107-21504	FEED ADJUSTING PIN	ｵｸﾘﾁｮｳｾﾂﾋﾟﾝ	1
10		SS-7110810-SP	SCREW 11/64-40 L= 8.0	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8	1
11		PS-0400322-KP	SPRING PIN 4.0X32	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 4.0X32	1
12		107-20704	ADJUSTING BASE	ｵｸﾘﾁｮｳｾﾂﾀﾞｲ	1
13		107-20605	ADJUSTING BELT	ｵｸﾘﾁｮｳｾﾂﾀｲ	1
14		107-20803	REGULATION STAND FULCRUM AXIS	ｵｸﾘﾁｮｳｾﾂﾀｲｼﾃﾝｼﾞｸ	1
15		RE-0400000-K0	E-RING 4	Eｶﾞﾀﾄﾒﾜ 4	2
16		107-21306	CHANGE SPRING	ﾁｮｳｾﾂﾀｲﾍﾝｶﾝﾊﾞﾈ	1
17		107-21702	ADJUSTING SPRING RACK	ｵｸﾘﾁｮｳｾﾂﾊﾞﾈｶｹ	1
18		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	2
19		107-21009	ADJUSTING DIAL SCREW	ｵｸﾘﾁｮｳｾﾂﾀﾞｲﾔﾙﾈｼﾞ	1
20		R0-1182401-00	O-RING	Oﾘﾝｸﾞ	1
21		BT-0600402-EA	OIL TUBE	ﾁｭｰﾌﾞ	0.1
22		CS-1201011-SH	THRUST COLLAR D=12 W=10	ｽﾗｽﾄｳｹ D=12 W=10	1
23		107-22007	PULLING SPRING	ｵｸﾘﾁｮｳｾﾂﾀｲﾋｯﾊﾟﾘﾊﾞﾈ	1
24		107-44308	ADJUSTMENT DIAL	ｵｸﾘﾁｮｳｾﾂﾀﾞｲﾔﾙ	1
25		107-33509	SPRING RACK HOOK	ﾋｯﾊﾟﾘﾊﾞﾈｶｹﾌｯｸ	1
26		SM-8060602-TP	SCREW M6X6	ﾄﾒﾈｼﾞ M6 L=6	1
27		SS-7110910-SP	SCREW 11/64-40 L=8.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8.5	4
28		SS-6121860-SP	SCREW 3/16-28 L=18	ﾋﾗﾈｼﾞ 3/16-28 L=18	1
29		SS-8660610-TP	SCREW 1/4-40 L=6	ﾄﾒﾈｼﾞ 1/4-40 L=6	2
30		SS-7121610-SP	SCREW 3/16-28 L=15.5	ﾏﾙﾋﾗﾈｼﾞ 3/16-28 L=15.5	1
31		107-18401	DIAL PIN	ｵｸﾘﾀﾞｲﾔﾙﾋﾟﾝ	1
32		B1148-141-H00	SPRING	ｵｸﾘ ﾁﾖｳｾﾂ ﾋﾟﾝ ﾊﾞﾈ	1
33		107-43805	BACKWARD STITCH LEVER	ｷﾞｬｸｵｸﾘﾚﾊﾞｰ	1
34		107-21207	BACKWARD FEED CONNECTION ARM	ｷﾞｬｸｵｸﾘﾚﾝｹﾂｳﾃﾞ	1
35		107-21900	BACKWARD FEED LEVER SHAFT	ｷﾞｬｸｵｸﾘﾚﾊﾞｰｼﾞｸ	1
36		101-20004	SPRING SUSPENSION	ｷﾞｬｸｵｸﾘﾚﾊﾞｰ ﾊﾞﾈｶｹ	2
37		D2515-232-D00	TORSION SPRING	ｲﾀｶﾑ ﾋﾂﾊﾞﾘｲﾀ ｶｴｼﾊﾞﾈ	1
38		101-19907	CUSHION	ｷﾞｬｸｵｸﾘﾚﾊﾞｰ ｺﾞﾑﾜ	1
39		B1114-280-000	PIN	ﾋﾟﾝ	1
40	#01	107-71459	ADJUSTMENT DIAL ASM.	ｵｸﾘﾁﾖｳｾﾂﾀﾞｲﾔﾙ(ｸﾐ)	1
		NOTE (注記)	#01....FOR LU-226ON-7	LU-226ON-7用	

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6. LOWER FEED MECHANISM COMPONENTS

下送り関係



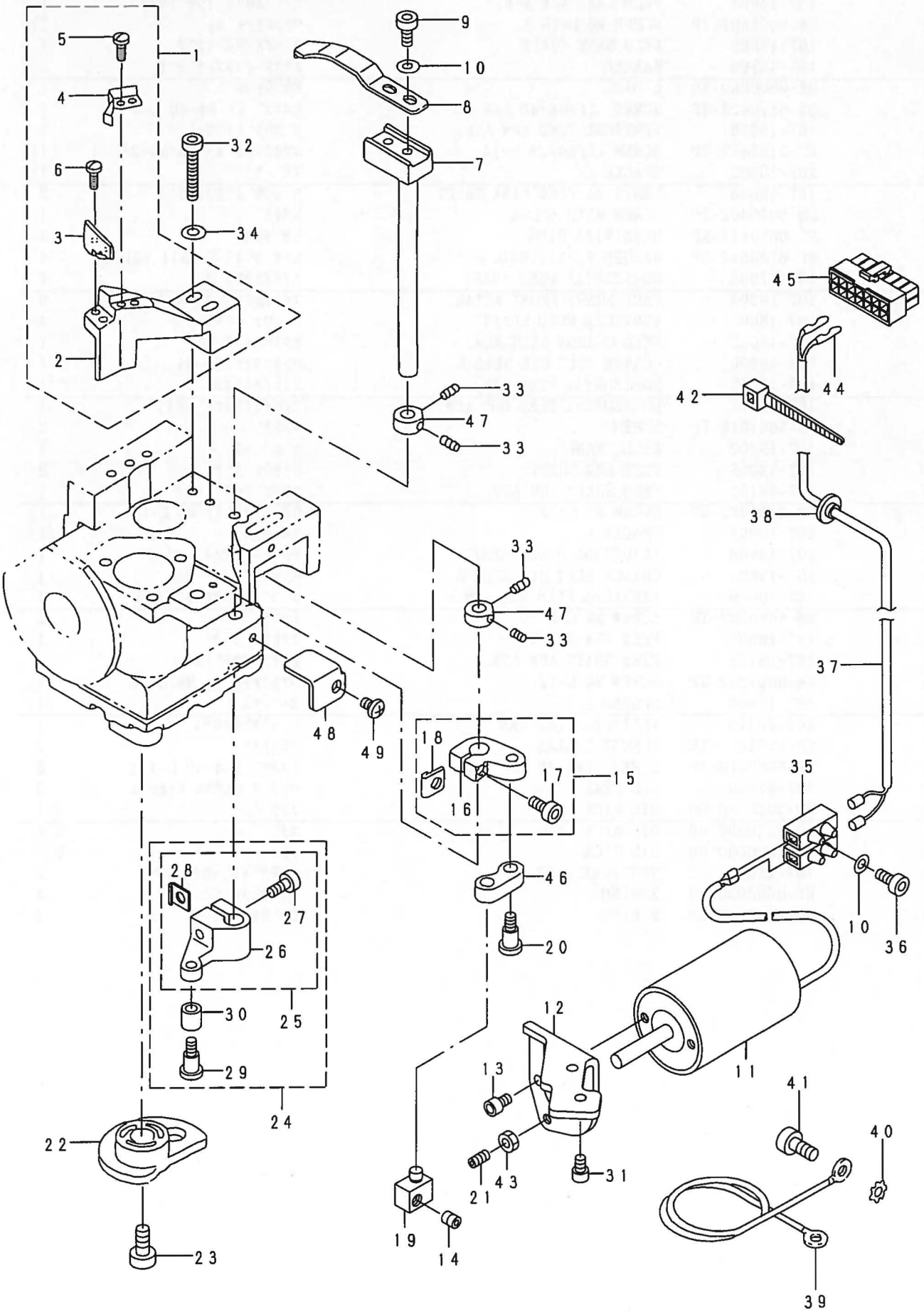
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REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		107-17502	FEED BASE	ｵｸﾘﾀﾞｲ	1
2		107-17668	FEED BASE ARM ASM.	ｽｲﾍｲｵｸﾘﾀﾞｲｳﾃﾞ(ｾｯﾄ)	1
3		SM-6061602-TP	SCREW M6 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(2)
4		107-17809	FEED BASE SHAFT	ｽｲﾍｲｵｸﾘﾀﾞｲｼﾞｸ	1
5		107-46709	WASHER	ｵｸﾘﾀﾞｲｽﾗｽﾄｻﾞｶﾞﾈ	2
6		RE-0500000-K0	E-RING	Eｶﾞﾀﾄﾒﾜ 5	1
7		SS-8110422-TP	SCREW 11/64-40 L=4	ﾄﾒﾈｼﾞ 11/64-40 L=4	1
8		107-18658	VERTICAL FEED ARM ASM.	ｼﾞﾖｳｹﾞｵｸﾘｳﾃﾞ(ｸﾐ)	1
9		SS-6151412-TP	SCREW 15/64-28 L=14	ﾛｯｶｸｱﾅﾎﾞﾙﾄ 15/64-28	(1)
10		107-10903	SPACER A	ｽﾍﾟｰｻA	(1)
11		107-18906	VERTICAL FEED LINK SHAFT	ｼﾞﾖｳｹﾞｵｸﾘﾘﾝｸｼﾞｸ	2
12		SM-8030402-TP	SCREW M3X0.5 L=4	ﾄﾒﾈｼﾞ	1
13		RC-0650811-KP	RETAINING RING	Cｶﾞﾀﾄﾒﾜ	4
14		WP-0740516-SP	WASHER 7.4X11.8X0.5	ﾋﾗｻﾞｶﾞﾈ 7.4X11.8X0.5	4
15		107-17908	HORIZONTAL FEED SHAFT	ｽｲﾍｲｵｸﾘｼﾞｸ	1
16		107-18203	FEED SHAFT FRONT METAL	ｽｲﾍｲｵｸﾘｼﾞｸﾏｴﾒﾀﾙ	5
17		107-18807	VERTICAL FEED SHAFT	ｼﾞﾖｳｹﾞｵｸﾘｼﾞｸ	1
18		107-19052	FEED CHANGE BELT ASM.	ｵｸﾘﾍﾝｶﾝﾀｲ ｸﾐ	1
19		107-19706	CHANGE BELT OIL SEAL A	ﾍﾝｶﾝﾀｲｵｲﾙｼｰﾙA	1
20		107-19219	HORIZONTAL FEED CAM	ｽｲﾍｲｵｸﾘｶﾑ	1
21		107-19672	HORIZONTAL FEED ROD ASM.	ｽｲﾍｲｵｸﾘﾛｯﾄﾞ(ｸﾐ)	1
22		SS-8661012-TP	SCREW	ﾄﾒﾈｼﾞ	2
23		107-19300	BELL CRANK	ﾍﾞﾙｸﾗﾝｸ	1
24		107-18005	FEED ARM SHAFT	ｵｸﾘｳﾃﾞｼﾞｸ	2
25		107-18153	FEED SHAFT ARM ASM.	ｵｸﾘｼﾞｸｳﾃﾞ(ｸﾐ)	1
26		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	(1)
27		107-10903	SPACER A	ｽﾍﾟｰｻA	(1)
28		107-19508	ADJUSTING BLOCK SHAFT	ｵｸﾘﾁｮｳｾﾂｶｸｺﾞﾏｼﾞｸ	1
29		107-19805	CHANGE BELT OIL SEAL B	ﾍﾝｶﾝﾀｲｵｲﾙｼｰﾙB	1
30		107-19979	VERTICAL FEED ROD ASM.	ｼﾞﾖｳｹﾞｵｸﾘﾛｯﾄﾞ(ｸﾐ)	1
31		SM-8060552-TP	SCREW M6 L=5	ﾄﾒﾈｼﾞ	2
32		107-18005	FEED ARM SHAFT	ｵｸﾘｳﾃﾞｼﾞｸ	1
33		107-18153	FEED SHAFT ARM ASM.	ｵｸﾘｼﾞｸｳﾃﾞ(ｸﾐ)	1
34		SM-6061202-TP	SCREW M6 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M6 L=12	(1)
35		107-10903	SPACER A	ｽﾍﾟｰｻA	(1)
36		107-20019	VERTICAL FEED CAM	ｼﾞﾖｳｹﾞｵｸﾘｶﾑ	1
37		CS-1501011-TH	THRUST COLLAR	ｽﾗｽﾄｳｹ	4
38		SS-8660410-SP	SCREW 1/4-40 L= 4.2	ﾄﾒﾈｼﾞ 1/4-40 L=4.2	8
39		137-07500	OIL SEAL	ｳﾜｼﾞｸ ﾏｴﾒﾀﾙ ｵｲﾙｼｰﾙ	3
40		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.1
41		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.1
42		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.1
43		107-18500	VERTICAL LINK	ｵｸﾘﾀﾞｲｼﾞｮｳｹﾞﾘﾝｸ	2
44		RE-0500000-K0	E-RING	Eｶﾞﾀﾄﾒﾜ 5	4
45		RE-0500000-K0	E-RING	Eｶﾞﾀﾄﾒﾜ 5	2

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7. RIGHT HOOK SHAFT BASE THREAD TRIMMER COMPONENTS

右釜軸台糸切り関係



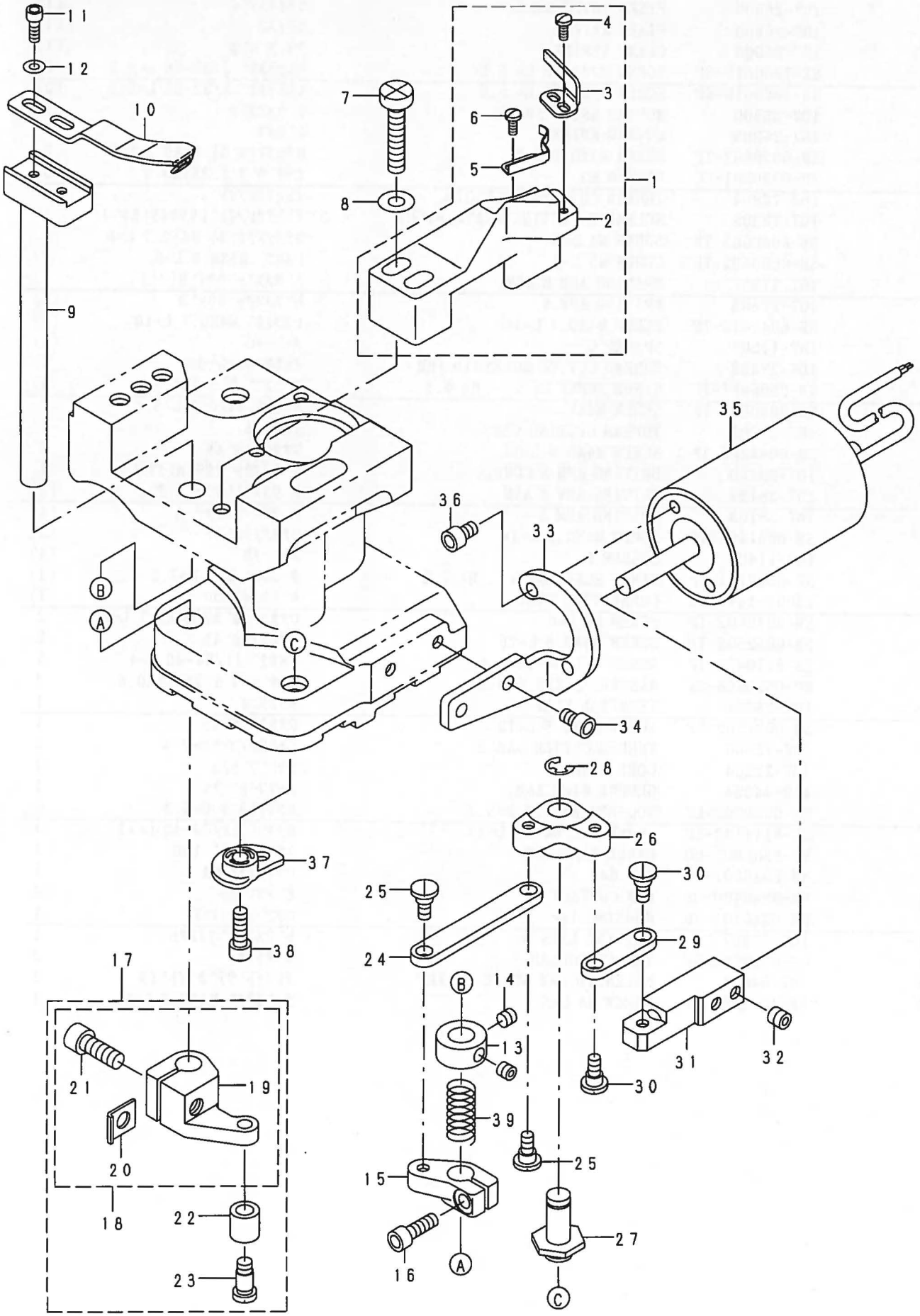
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REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		107-26552	FIXED KNIFE BASE ASM.	ｺﾃｲﾒｽﾀﾞｲ ｸﾐ	1
2		107-26503	FIXED KNIFE BASE	ｺﾃｲﾒｽﾀﾞｲ	(1)
3		107-26404	FIXED KNIFE	ｺﾃｲﾒｽ	(1)
4		107-26909	CLAMP SPRING	ｸﾗﾝﾌﾟﾊﾞﾈ	(1)
5		SS-7060610-SP	SCREW 3/32-56 L= 5.5	ﾏﾙﾋﾗﾈｼﾞ 3/32-56 L=5.5	(2)
6		SS-7060610-SP	SCREW 3/32-56 L= 5.5	ﾏﾙﾋﾗﾈｼﾞ 3/32-56 L=5.5	(2)
7		107-26800	MOVING KNIFE SHAFT	ﾄﾞｳﾒｽｼﾞｸ	1
8		107-26305	MOVING KNIFE	ﾄﾞｳﾒｽ	1
9		SM-6030802-TP	SCREW M3X0.5 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=8	2
10		WP-0320501-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ 3.2X7X0.5	3
11		107-72804	THREAD CUTTING SOLENOID	ｲﾄｷﾘｿﾚﾉｲﾄﾞ	1
12		107-72309	SOLENOID FITTING PLATE,RIGHT	ｲﾄｷﾘｿﾚﾉｲﾄﾞﾄﾘﾂｹｲﾀ(ﾐｷﾞ)	1
13		SM-6040602-TP	SCREW M4 L=6	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=6	2
14		SM-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	2
15		107-27857	DRIVING ARM B ASM.	ﾄﾞｳﾒｽｸﾄﾞｳｳﾃﾞB(ｸﾐ)	1
16		107-27808	DRIVING ARM B	ﾄﾞｳﾒｽｸﾄﾞｳｳﾃﾞB	(1)
17		SM-6041012-TP	SCREW M4X0.7 L=10	ﾋﾗｺﾈｼﾞ M4X0.7 L=10	(1)
18		107-11505	SPACER C	ｽﾍﾟｰｻC	(1)
19		107-27402	THREAD CUTTER SOLENOID ARM	ｲﾄｷﾘｿﾚﾉｲﾄﾞｳﾃﾞ	1
20		SD-0500481-TP	HINGE SCREW D= 5 H= 4.8	ﾀﾞﾝﾈｼﾞ D=5 H=4.8	1
21		SM-8040802-TP	SCREW M4X8	ﾄﾒﾈｼﾞ M4X0.7 L=8	1
22		107-27709	THREAD CUTTING CAM.	ｲﾄｷﾘｶﾑ	1
23		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	3
24		107-28160	DRIVING ARM A COMPL.	ﾄﾞｳﾒｽｸﾄﾞｳｳﾃﾞA(ｹﾂｺﾞｳ)	1
25		107-28152	DRIVING ARM A ASM.	ﾄﾞｳﾒｽｸﾄﾞｳｳﾃﾞA(ｸﾐ)	(1)
26		107-28103	DRIVING ARM A	ﾄﾞｳﾒｽｸﾄﾞｳｳﾃﾞA	(1)
27		SM-6051402-TP	SCREW M5X0.8 L=14	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(1)
28		107-11406	SPACER B	ｽﾍﾟｰｻB	(1)
29		SD-0500721-SP	HINGE SCREW D= 5 H= 7.2	ﾀﾞﾝﾈｼﾞ D=5 H=7.2	(1)
30		B3031-141-H00	CONNECTING STUD	ﾀﾞｷｶﾞｲﾄﾞｺﾛ	(1)
31		SM-6040602-TP	SCREW M4 L=6	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=6	2
32		SM-6052502-TP	SCREW M5X0.8 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
33		SS-8110422-TP	SCREW 11/64-40 L=4	ﾄﾒﾈｼﾞ 11/64-40 L=4	4
34		WP-0520656-SA	WASHER 5.2X9.5X0.6	ﾋﾗｻﾞｶﾞﾈ 5.2X9.5X0.6	2
35		107-28301	TERMINAL BASE	ﾀﾝｼﾀﾞｲ	1
36		SM-6031202-TP	SCREW M3X0.5 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
37		107-72606	THREAD CUTTER CABLE	ｲﾄｷﾘｼﾝｺﾞｳｹｰﾌﾞﾙ	1
38		107-32204	CORD BUSH	ｺｰﾄﾞﾌﾞｯｼｭ	1
39		110-44054	GROUND WIRE ASM.	ｱｰｽｺｰﾄﾞ ｸﾐ	1
40		WT-0530002-KS	TOOTHED WASHER D=5.3	ﾊｯｷｻﾞｶﾞﾈ D=5.3	1
41		SS-6111140-SP	SCREW 11/64-40 L=11	ﾋﾗﾈｼﾞ 11/64-40 L=11	1
42		EA-9500B02-00	CABLE BAND 150	ｹｰﾌﾞﾙｸﾊﾞﾝﾄﾞ 150	1
43		NM-6040001-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4	1
44		HK-0346400-0B	PIN CONTACT	ﾋﾟﾝｺﾝﾀｸﾄ	2
45		HK-0346101-40	HOUSING 14P	ﾊｳｼﾞﾝｸﾞ 14P	1
46		107-27907	DRIVING LINK B	ﾄﾞｳﾒｽｸﾄﾞｳﾘﾝｸB	1
47		CS-0790731-SH	THRUST COLLAR	ｽﾗｽﾄｳｹ	2
48		107-54604	SOLENOID ARM GUIDE PLATE	ｿﾚﾉｲﾄﾞｳﾃﾞｶﾞｲﾄﾞｲﾀ	1
49		SM-4040601-SB	SCREW M4 L=6	ﾅﾍﾞｺﾈｼﾞ M4X0.7 L=6	1

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8. LEFT HOOK SHAFT BASE THREAD TRIMMER COMPONENTS(FOR LU-2260N-7)

左釜軸台糸切り関係（ＬＵ－２２６０Ｎ－７用）



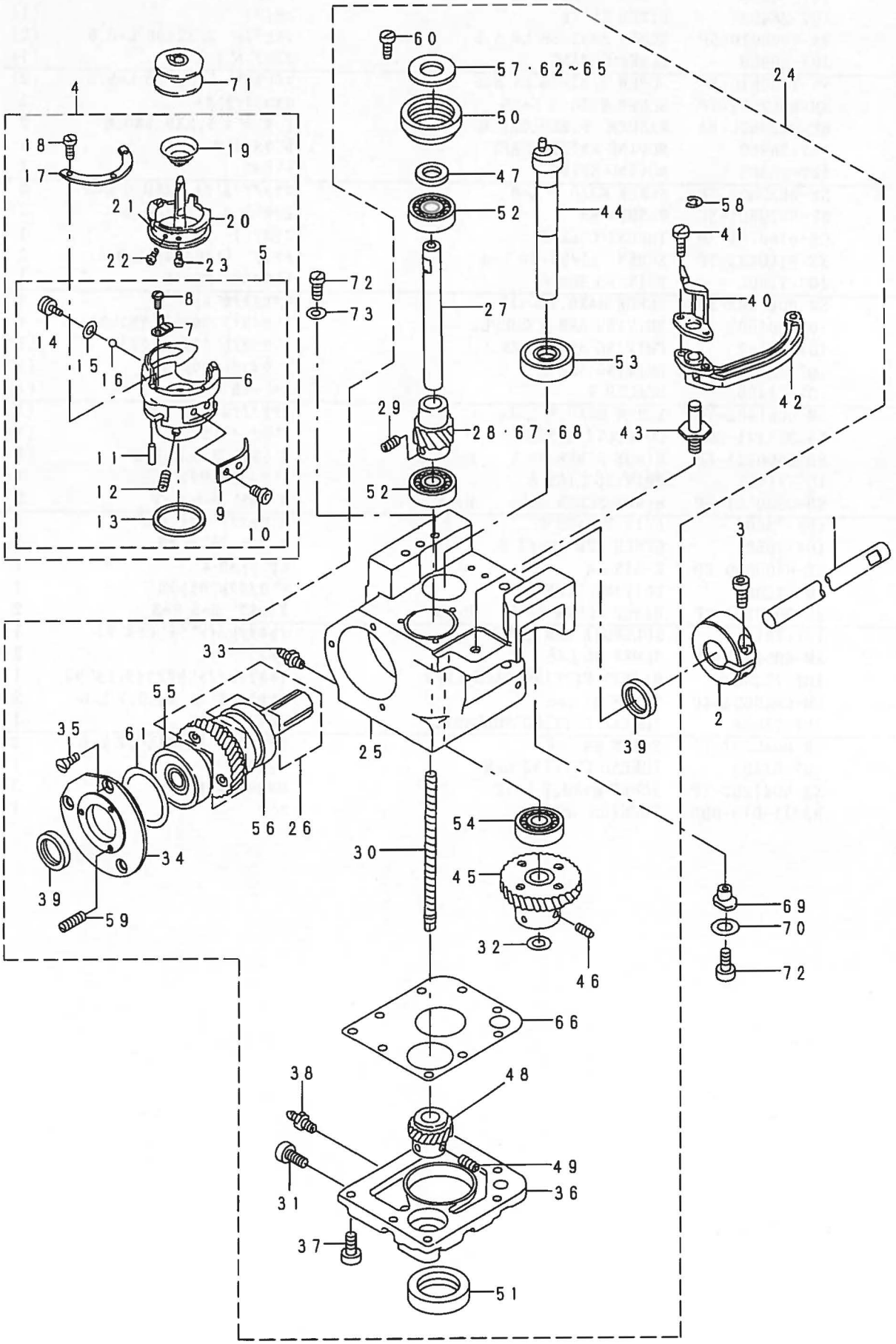
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REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		107-26552	FIXED KNIFE BASE ASM.	ｺﾃｲﾒｽﾀﾞｲ ｸﾐ	1
2		107-26503	FIXED KNIFE BASE	ｺﾃｲﾒｽﾀﾞｲ	(1)
3		107-26404	FIXED KNIFE	ｺﾃｲﾒｽ	(1)
4		SS-7060610-SP	SCREW 3/32-56 L= 5.5	ﾏﾙﾋﾗﾈｼﾞ 3/32-56 L=5.5	(2)
5		107-26909	CLAMP SPRING	ｸﾗﾝﾌﾟﾊﾞﾈ	(1)
6		SS-7060610-SP	SCREW 3/32-56 L= 5.5	ﾏﾙﾋﾗﾈｼﾞ 3/32-56 L=5.5	(2)
7		SM-6052502-TP	SCREW M5X0.8 L=25	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	2
8		WP-0520656-SA	WASHER 5.2X9.5X0.6	ﾋﾗｻﾞｶﾞﾈ 5.2X9.5X0.6	2
9		107-26800	MOVING KNIFE SHAFT	ﾄﾞｳﾒｽｼﾞｸ	1
10		107-26305	MOVING KNIFE	ﾄﾞｳﾒｽ	1
11		SM-6030802-TP	SCREW M3X0.5 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M3X0.5 L=8	2
12		WP-0320501-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ 3.2X7X0.5	2
13		CS-0790731-SH	THRUST COLLAR	ｽﾗｽﾄｳｹ	1
14		SS-8110422-TP	SCREW 11/64-40 L=4	ﾄﾒﾈｼﾞ 11/64-40 L=4	2
15		107-71806	DRIVING ARM C	ﾄﾞｳﾒｽｸﾄﾞｳｳﾃﾞ C	1
16		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	1
17		107-28160	DRIVING ARM A COMPL.	ﾄﾞｳﾒｽｸﾄﾞｳｳﾃﾞ A(ｹﾂｺﾞｳ)	1
18		107-28152	DRIVING ARM A ASM.	ﾄﾞｳﾒｽｸﾄﾞｳｳﾃﾞ A(ｸﾐ)	(1)
19		107-28103	DRIVING ARM A	ﾄﾞｳﾒｽｸﾄﾞｳｳﾃﾞ A	(1)
20		107-11406	SPACER B	ｽﾍﾟｰｻB	(1)
21		SM-6051402-TP	SCREW M5X0.8 L=14	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(1)
22		B3031-141-H00	CONNECTING STUD	ﾀﾞｷｶﾞｲﾄﾞｺﾛ	(1)
23		SD-0500721-SP	HINGE SCREW D= 5 H= 7.2	ﾀﾞﾝﾈｼﾞ D=5 H=7.2	(1)
24		107-71905	DRIVING LINK A	ﾄﾞｳﾒｽｸﾄﾞｳﾘﾝｸA	1
25		SD-0500301-SP	HINGE SCREW D= 5 H= 3	ﾀﾞﾝﾈｼﾞ D=5 H=3	2
26		107-72507	DRIVING ARM E	ﾄﾞｳﾒｽｸﾄﾞｳｳﾃﾞ E	1
27		107-70501	OPNER ARM SHAFT B	ｵｰﾌﾟﾅｰｳﾃﾞｼﾞｸB	1
28		RE-0400000-K0	E-RING 4	Eｶﾞﾀﾄﾒﾜ 4	1
29		107-72002	DRIVING LINK B	ﾄﾞｳﾒｽｸﾄﾞｳﾘﾝｸB	1
30		SD-0500301-SP	HINGE SCREW D= 5 H= 3	ﾀﾞﾝﾈｼﾞ D=5 H=3	2
31		107-72101	SOLENOID ARM,LEFT	ｲﾄｷﾘｿﾚﾉｲﾄﾞｳﾃﾞ(ﾋﾀﾞﾘ)	1
32		SM-8050502-TP	SCREW M5 L=5	ﾄﾒﾈｼﾞ	2
33		107-72200	MAGNET FITTING BASE,LEFT	ｲﾄｷﾘｿﾚﾉｲﾄﾞﾄﾘﾂｹｲﾀ(ﾋﾀﾞﾘ)	1
34		SM-6040602-TP	SCREW M4 L=6	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=6	2
35		107-72804	THREAD CUTTING SOLENOID	ｲﾄｷﾘｿﾚﾉｲﾄﾞ	1
36		SM-6040602-TP	SCREW M4 L=6	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4X0.7 L=6	2
37		107-27709	THREAD CUTTING CAM	ｲﾄｷﾘｶﾑ	1
38		SM-6041202-TP	SCREW M4X0.7 L=12	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	3
39		B2311-019-000	TENSION SPRING	ﾊﾞﾈ	1

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9. RIGHT HOOK SHAFT BASE & HOOK COMPONENTS

右釜軸台・釜関係



From the library of: Superior Sewing Machine & Supply LLC

REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1	#02	107-22403	LOWER SHAFT B	シタジ゛クB	1
2		107-24607	SET COLLAR	シタジ゛クセットカラー	1
3		SM-6051402-TP	SCREW M5X0.8 L=14	ロッカクアナ゛ルト	1
4		107-22551	HOOK ASM.	カマ クミ	1
5		107-52467	OUTER HOOK ASM.	ソトカ゛マ クミ	(1)
6		107-52418	OUTER HOOK	ソトカ゛マ	(1)
7		107-52202	OIL CAP	アブ゛ラフタ	(1)
8		107-52301	OIL CAP SETSCREW	アブ゛ラフタトメネジ゛	(1)
9		107-23013	NEEDLE HOLDER	ハリウケ	(1)
10		107-23203	NEEDLE HOLDER SETSCREW	ハリウケ トメネジ゛	(2)
11		107-28509	FILTER	ユリョウチョウセツフィルター	(1)
12		SM-8050602-TP	SCREW M5 L=6	トメネジ゛ M5X0.8 L=6	(2)
13		107-28608	RUBBER RING	キュウユリング゛	(1)
14		107-22601	ADJUSTING SCREW	ユリョウチョウセツネジ゛	(1)
15		107-28707	RUBBER RING	ユリョウチョウセツネジ゛ Oリング゛	(1)
16		107-28400	URETHAN BALL	ウレタンボ゛ール	(1)
17		107-22809	INNER HOOK PRESSER	ウチカ゛マオサエ	(1)
18		107-23104	PRESSER SETSCREW	ウチカ゛マオサエ トメネジ゛	(3)
19		107-23500	IDLING PREVENTION SPRING	クウテンボ゛ウシハ゛ネ	(1)
20		107-22700	INNER HOOK	ウチカ゛マ	(1)
21		107-22908	TENSION SPRING	シタイトチョウシハ゛ネ	(1)
22		107-23302	ADJUSTING SCREW	シタイトチョウシハ゛ネ チョウセツネジ゛	(1)
23		107-23401	TENSION SPRING SETSCREW	シタイトチョウシハ゛ネ トメネジ゛	(1)
24		107-24557	HOOK SHAFT BASE ASM.	カマジ゛クタ゛イ(クミ)	1
25		107-70303	HOOK SHAFT BASE,RIGHT	イトキリカマジ゛クタ゛イ(ミキ゛)	(1)
26		107-22353	LOWER SHAFT A ASM.	シモジ゛クA(クミ)	(1)
27		107-23708	HOOK SHAFT	カマジ゛ク	(1)
28		107-23807	SCREW GEAR	カマジ゛クネジ゛ハグ゛ルマ	(1)
29		SM-8050502-TP	SCREW M5 L=5	トメネジ゛	(2)
30		107-23906	LUBRICATING SHAFT	キュウユジ゛ク	(1)
31		SM-4030601-SC	SCREW M3 X 6	ナベ゛コネジ゛ M3X0.5 L=6	(1)
32		RO-0982401-00	RUBBER RING	Oリング゛	(1)
33		SQ-1150451-MZ	CONNECTING SCREW	チユーブ゛レンケツネジ゛	(1)
34		107-24201	BEARING HOLDER	シタジ゛クベ゛アリング゛ホルダ゛ー	(1)
35		SS-1110840-SP	SCREW 11/64-40 L=8	サラネジ゛ 11/64-40 L=8	(3)
36		107-75302	HOOK SHAFT LOWER PLATE,RIGHT	カマジ゛クタ゛イシタイタ(ミキ゛)	(1)
37		SM-6040802-TP	SCREW M4X0.7 L=8	ロッカクアナボ゛ルト	(9)
38		SQ-1150451-MZ	CONNECTING SCREW	チユーブ゛レンケツネジ゛	(1)
39		107-24805	OIL SEAL	シタジ゛クオイルシール	(2)
40		107-25000	OPENER	オーブ゛ナー	(1)
41		SS-6080610-TP	SCREW 1/8-44 L=6	ヒラネジ゛ 1/8-44 L=6	(2)
42		107-25158	OPENNER ARM COMPL.	オーブ゛ナーウテ゛(ケツコ゛ウ)	(1)
43		107-70501	OPNER ARM SHAFT B	オーブ゛ナーウテ゛シ゛クB	(1)
44		107-25604	OPENER SHAFT	オーブ゛ナーシ゛ク	(1)
45		107-25752	OPENER SHAFT SCREW GEAR ASM.	オーブ゛ナーシ゛クネジ゛ハグ゛ルマ ケツコ゛ウ	(1)
46		SM-8050502-TP	SCREW M5 L=5	トメネジ゛	(2)
47		107-24706	BEARING SPACER	カマジ゛クベ゛アリング゛スペ゛ーサー	(1)
48		107-25901	OPENER HOOK SHAFT SCREW GEAR	オーブ゛ナーカマジ゛クネジ゛ハグ゛ルマ	(1)
49		SM-8050502-TP	SCREW M5 L=5	トメネジ゛	(2)
50		107-55601	BEARING COLLAR	カマジ゛クベ゛アリング゛ウケ	(1)
51		107-26107	OIL SEAL	オーブ゛ナーシ゛クオイルシール	(1)
52		B1215-804-000	BALL BEARING D	シユジ゛ク ボ゛ールベ゛アリング゛ D	(2)
53		SB-1100009-00	BEARING	コロカ゛リシ゛クウケ	(1)
54		SB-1100010-00	BEARING	コロカ゛リシ゛クウケ	(1)
55		SB-1150004-00	RADIAL BEARING	ラシ゛アルシ゛クウケ	(1)
56		SB-1150009-00	BEARING	コロカ゛リシ゛クウケ	(2)
57	#01	101-11201	THRUST WASHER, F	カマジ゛クウワメタル スラストイタ 1.4	(1)
58		RE-0400000-K0	E-RING 4	Eカ゛タトメワ 4	(1)
59		SS-8080610-SP	SCREW 1/8-44 L=5.5	トメネジ゛ 1/8-44 L=5.5	(3)
60		SS-6111140-SP	SCREW 11/64-40 L=11	ヒラネジ゛ 11/64-40 L=11	(3)
61		RO-3573501-00	O-RING	Oリング゛	(1)
62	#01	101-12605	THRUST WASHER 1.7	カマジ゛クウワメタル スラストイタ 1.7	(1)
63	#01	101-12704	THRUST WASHER 1.8	カマジ゛クウワメタル スラストイタ 1.8	(1)
64	#01	101-09809	THRUST WASHER, B	カマジ゛クウワメタル スラストイタ B	(1)
65	#01	101-12506	THRUST WASHER 1.6	カマジ゛クウワメタル スラストイタ 1.6	(1)
66		107-70402	HOOK SHAFT BOTTOM PACKING	カマジ゛クタ゛イシタイタパ゛ッキン	(1)
67	#01	107-39308	HOOK SHAFT SCREW GEAR	カマジ゛クネジ゛ハグ゛ルマ	(1)
68	#01	107-39407	HOOK SHAFT SCREW GEAR	カマジ゛クネジ゛ハグ゛ルマ	(1)
69		107-26206	ECCENTRICITY COLLAR	カマジ゛クタ゛イヘンシンピ゛ン	1
70		WP-0651056-SH	WASHER 6.5X11X1	ヒラザ゛カ゛ネ 6.5X11X1	1
71		107-76805	ALUMINIUM BOBBIN	アルミボ゛ピ゛ン	1
72		SM-6062002-TP	SCREW M6 L=20	ロッカクアナボ゛ルト M6 L=20	2
73		WP-0641601-SD	WASHER M6	ヒラザ゛カ゛ネ ミカ゛キマル M6	1

NOTE (注記)

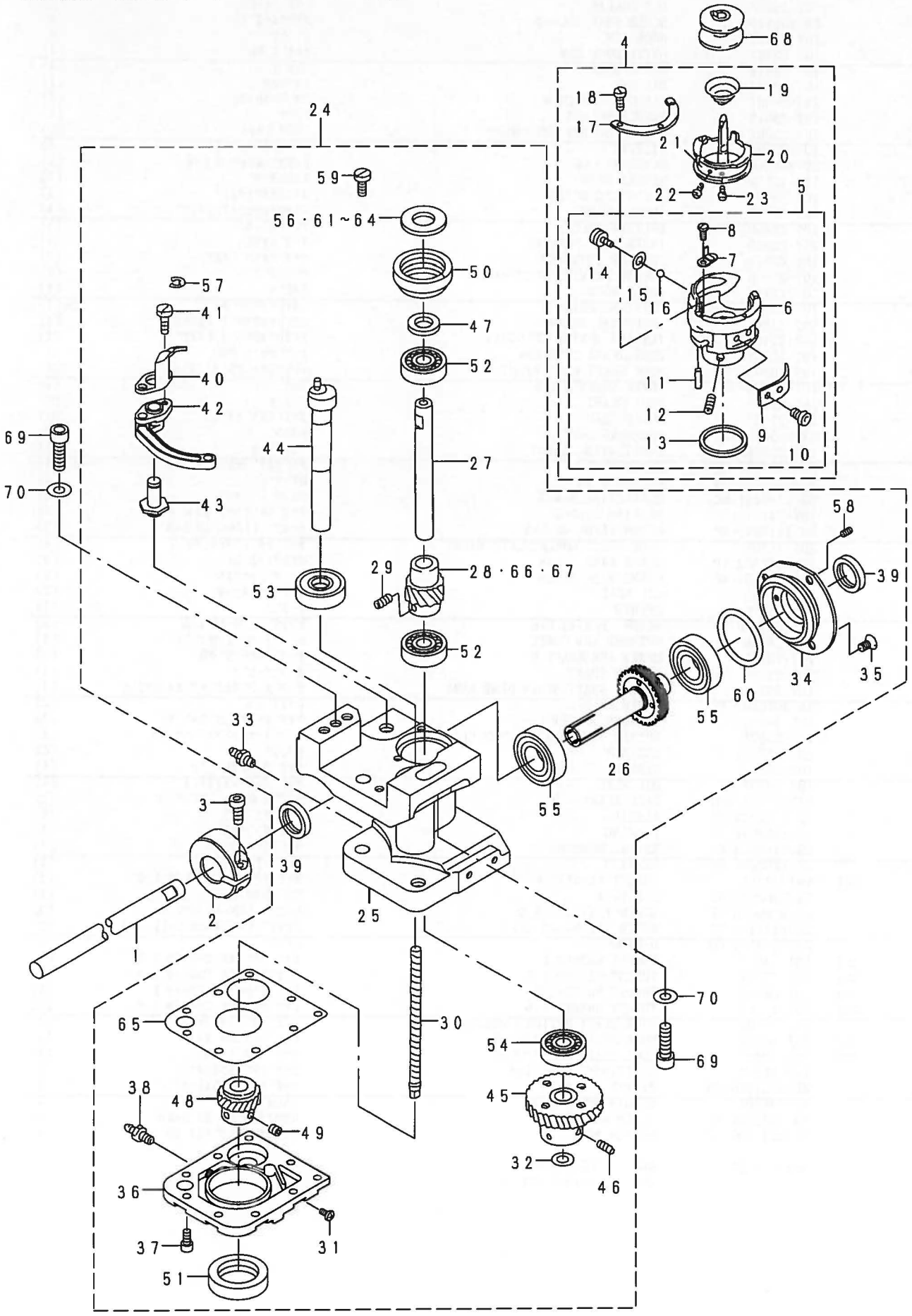
#01....SELECTIVE PART
#02....FOR LU-2210N-7

選択部品
LU-2210N-7用

From the library of: Superior Sewing Machine & Supply LLC

10. LEFT HOOK SHAFT BASE & HOOK COMPONENTS(FOR LU-2260N-7)

左釜軸台・釜関係（ＬＵ－２２６０Ｎ－７用）



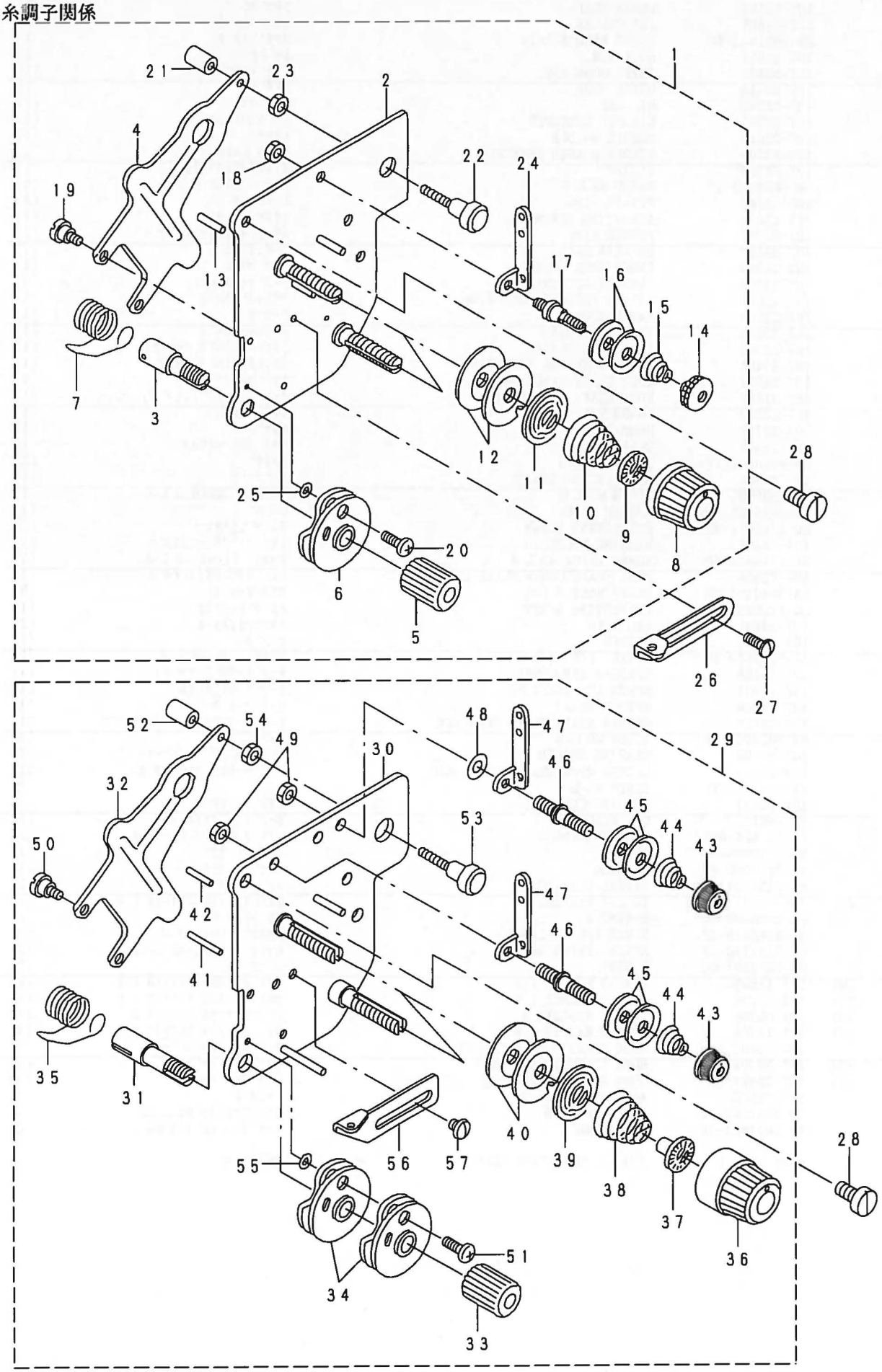
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REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		107-72705	LOWER SHAFT C	シモジ゛クC	1
2		107-24607	SET COLLAR	シタジ゛クセットカラー	1
3		SM-6051402-TP	SCREW M5X0.8 L=14	ロッカクアナ゛ルト	1
4		107-22551	HOOK ASM.	カマ クミ	1
5		107-52467	OUTER HOOK ASM.	ソトカ゛マ クミ	(1)
6		107-52418	OUTER HOOK	ソトカ゛マ	(1)
7		107-52202	OIL CAP	アブ゛ラフタ	(1)
8		107-52301	OIL CAP SETSCREW	アブ゛ラフタトメネジ゛	(1)
9		107-23013	NEEDLE HOLDER	ハリウケ	(1)
10		107-23203	NEEDLE HOLDER SETSCREW	ハリウケ トメネジ゛	(2)
11		107-28509	FILTER	ユリョウチョウセツフィルター	(1)
12		SM-8050602-TP	SCREW M5 L=6	トメネジ゛ M5X0.8 L=6	(2)
13		107-28608	RUBBER RING	キュウユリング゛	(1)
14		107-22601	ADJUSTING SCREW	ユリョウチョウセツネジ゛	(1)
15		107-28707	RUBBER RING	ユリョウチョウセツネジ゛ Oリング゛	(1)
16		107-28400	URETHAN BALL	ウレタンホ゛ール	(1)
17		107-22809	INNER HOOK PRESSER	ウチカ゛マオサエ	(1)
18		107-23104	PRESSER SETSCREW	ウチカ゛マオサエ トメネジ゛	(3)
19		107-23500	IDLING PREVENTION SPRING	クウテンホ゛ウシハ゛ネ	(1)
20		107-22700	INNER HOOK	ウチカ゛マ	(1)
21		107-22908	TENSION SPRING	シタイトチョウシハ゛ネ	(1)
22		107-23302	ADJUSTING SCREW	シタイトチョウシハ゛ネ チョウセツネジ゛	(1)
23		107-23401	TENSION SPRING SETSCREW	シタイトチョウシハ゛ネ トメネジ゛	(1)
24		107-24557	HOOK SHAFT BASE ASM.	カマジ゛クタ゛イ(クミ)	1
25		107-71707	HOOK SHAFT BASE,LEFT	イトキリカマジ゛クタ゛イ(ヒダ゛リ)	(1)
26		107-22353	LOWER SHAFT A ASM.	シモジ゛クA(クミ)	(1)
27		107-23708	HOOK SHAFT	カマジ゛ク	(1)
28		107-23807	SCREW GEAR	カマジ゛クネジ゛ハグ゛ルマ	(1)
29		SM-8050502-TP	SCREW M5 L=5	トメネジ゛	(2)
30		107-23906	LUBRICATING SHAFT	キュウユジ゛ク	(1)
31		SM-4030601-SC	SCREW M3 X 6	ナヘ゛コネジ゛ M3X0.5 L=6	(1)
32		RO-0982401-00	RUBBER RING	Oリング゛	(1)
33		SQ-1150451-MZ	CONNECTING SCREW	チユーブ゛レンケツネジ゛	(1)
34		107-24201	BEARING HOLDER	シタジ゛クヘ゛アリング゛ホルタ゛ー	(1)
35		SS-1110840-SP	SCREW 11/64-40 L=8	サラネジ゛ 11/64-40 L=8	(3)
36		107-72408	HOOK SHAFT LOWER PLATE,LEFT	カマジ゛クタ゛イシタイタ(ヒダ゛リ)	(1)
37		SM-6040802-TP	SCREW M4X0.7 L=8	ロッカクアナ゛ルト	(9)
38		SQ-1150451-MZ	CONNECTING SCREW	チユーブ゛レンケツネジ゛	(1)
39		107-24805	OIL SEAL	シタジ゛クオイルシール	(2)
40		107-25000	OPENER	オーブ゛ナー	(1)
41		SS-6080610-TP	SCREW 1/8-44 L=6	ヒラネジ゛ 1/8-44 L=6	(2)
42		107-25158	OPENNER ARM COMPL.	オーブ゛ナーウテ゛(ケツコ゛ウ)	(1)
43		107-70501	OPNER ARM SHAFT B	オーブ゛ナーウテ゛シ゛クB	(1)
44		107-25604	OPENER SHAFT	オーブ゛ナージ゛ク	(1)
45		107-25752	OPENER SHAFT SCREW GEAR ASM.	オーブ゛ナージ゛クネジ゛ハグ゛ルマ ケツコ゛ウ	(1)
46		SM-8050502-TP	SCREW M5 L=5	トメネジ゛	(2)
47		107-24706	BEARING SPACER	カマジ゛クヘ゛アリング゛スヘ゛ーサー	(1)
48		107-25901	OPENER HOOK SHAFT SCREW GEAR	オーブ゛ナーカマジ゛クネジ゛ハグ゛ルマ	(1)
49		SM-8050502-TP	SCREW M5 L=5	トメネジ゛	(2)
50		107-55601	BEARING COLLAR	カマジ゛クヘ゛アリング゛ウケ	(1)
51		107-26107	OIL SEAL	オーブ゛ナージ゛クオイルシール	(1)
52		B1215-804-000	BALL BEARING D	シユジ゛ク ホ゛ールヘ゛アリング゛ D	(2)
53		SB-1100009-00	BEARING	コロカ゛リジ゛クウケ	(1)
54		SB-1100010-00	BEARING	コロカ゛リジ゛クウケ	(1)
55		SB-1150004-00	RADIAL BEARING	ラジ゛アルジ゛クウケ	(2)
56	#01	101-11201	THRUST WASHER, F	カマジ゛クウワメタル スラストイタ 1.4	(1)
57		RE-0400000-KO	E-RING 4	Eカ゛タトメワ 4	(1)
58		SS-8080610-SP	SCREW 1/8-44 L=5.5	トメネジ゛ 1/8-44 L=5.5	(3)
59		SS-6111140-SP	SCREW 11/64-40 L=11	ヒラネジ゛ 11/64-40 L=11	(3)
60		RO-3573501-00	O-RING	Oリング゛	(1)
61	#01	101-12605	THRUST WASHER 1.7	カマジ゛クウワメタル スラストイタ 1.7	(1)
62	#01	101-12704	THRUST WASHER 1.8	カマジ゛クウワメタル スラストイタ 1.8	(1)
63	#01	101-09809	THRUST WASHER, B	カマジ゛クウワメタル スラストイタ B	(1)
64	#01	101-12506	THRUST WASHER 1.6	カマジ゛クウワメタル スラストイタ 1.6	(1)
65		107-70402	HOOK SHAFT BOTTOM PACKING	カマジ゛クタ゛イシタイタハ゛ッキン	(1)
66	#01	107-39308	HOOK SHAFT SCREW GEAR	カマジ゛クネジ゛ハグ゛ルマ	(1)
67	#01	107-39407	HOOK SHAFT SCREW GEAR	カマジ゛クネジ゛ハグ゛ルマ	(1)
68		107-76805	ALUMINIUM BOBBIN	アルミホ゛ビ゛ン	1
69		SM-6062002-TP	SCREW M6 L=20	ロッカクアナ゛ルト M6 L=20	2
70		WP-0641601-SD	WASHER M6	ヒラザ゛カ゛ネ ミカ゛キマル M6	2
		NOTE (注記)	#01....SELECTIVE PART	選択部品	

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11. THREAD TENSION COMPONENTS

糸調子関係



From the library of: Superior Sewing Machine & Supply LLC

REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1	#02	107-02561	THREAD TENSION ASM.	イトチヨウシ クミ	1
2		107-02553	THREAD TENSION JUNCTION	イトチヨウシﾀﾞ イイタ ｹﾂｺﾞｳ	(1)
3		103-20109	SCREW STUD	イトトリﾊﾞﾈｼﾞｸ	(1)
4		107-02603	THREAD LOOSENING PLATE	イトユルメイタ	(1)
5		103-20208	THRED TENSION STUD NUT	イトトリﾊﾞﾈｼﾞｸナット	(1)
6		107-41452	THREAD TAKE-UP GUIDE ASM.	イトトリﾊﾞﾈアンナイ(クミ)	(1)
7		107-02405	THREAD TAKE-UP SPRING	イトトリﾊﾞﾈ	(1)
8		107-44704	THREAD TENSION NUT	イトチヨウシナット	(2)
9		107-44803	ROTATION AND STOP	イトチヨウシサラカイテントﾞﾒ	(2)
10		B3129-012-A00	TENSION SPRING	イトチヨーシﾊﾞﾈ A	(2)
11		107-44902	THREAD TENSION PLATE SUPPERSSI	イトチヨウシサラオサエ	(2)
12		B3126-352-000	TENSION DISC	イトチヨーシ サラ	(4)
13		107-41601	THREAD LOOSEN PIN	イトユルメﾋﾟﾝ	(2)
14		B3216-047-000	BOBBIN WINDER TENSION NUT	イトチヨーシ ナット	(1)
15		D3168-555-H0B	SPRING	ﾀﾞｲ1 イトチヨウシﾊﾞﾈ	(1)
16		107-41106	FIRST THREAD TENSION PLATE	ﾀﾞｲイチイトチョウシサラ	(2)
17		107-03304	FIRST THREAD TENSION BAR	ﾀﾞｲイチイトチョウシﾎﾞｳ	(1)
18		NS-6110310-SP	NUT 11/64-40	ﾛｯｶｸﾅｯﾄ 11/64-40	(1)
19		SD-0470281-SP	HINGE SCREW D=4.7 H=2.8	ﾀﾞﾝﾈｼﾞ D=4.7 H=2.8	(2)
20		107-41502	STOP SCREW	イトトリﾊﾞﾈアンナイサラトメﾈｼﾞ	(1)
21		107-02702	THREAD LOOSENING PIN	イトユルメオシﾋﾟﾝ	(1)
22		107-02801	THREAD LOOSENING SCREW	イトユルメオシﾈｼﾞ	(1)
23		NM-6040003-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4	(1)
24		107-03205	FIRST THREAD TENSION GUIDE	ﾀﾞｲイチイトチョウシアンナイ	(1)
25		WP-0320501-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ 3.2X7X0.5	(1)
26	#02	107-03106	BALANCE THREAD GUIDE	テンﾋﾞﾝｲﾄｱﾝﾅｲ	1
27	#02	SS-5090420-SP	SCREW 9/64-40 L=3.5	ﾄﾗｽﾈｼﾞ 9/64-40 L=3.5	2
28		SS-6121010-SP	SCREW 3/16-28 L=10	ﾋﾗﾈｼﾞ 3/16-28 L=10	2
29	#01	107-73364	THREAD TENSION ASM.	イトチヨウシ(クミ)	1
30		107-73356	THREAD TENSION JUNCTION	イトチヨウシﾀﾞ イイタ(ｹﾂｺﾞｳ)	(1)
31		107-73505	SCREW STUD	イトトリﾊﾞﾈｼﾞｸ	(1)
32		107-02603	THREAD LOOSENING PLATE	イトユルメイタ	(1)
33		103-20208	THRED TENSION STUD NUT	イトトリﾊﾞﾈｼﾞｸナット	(1)
34		107-41452	THREAD TAKE-UP GUIDE ASM.	イトトリﾊﾞﾈアンナイ(クミ)	(2)
35		B3128-526-000	THREAD TAKE-UP SPRING	イトトリ ﾊﾞﾈ	(1)
36		119-56703	THREAD TENSION PICK-UP (RED)	イトチヨウシﾂﾏﾐ (アカ)	(2)
37		B3112-704-000	TENSION SPRING BUSHING	ﾊﾞﾈ ﾌﾞｯｼｭ	(2)
38		B3129-053-000	TENSION SPRING	イトチヨーシﾊﾞﾈ	(2)
39		B3132-552-000	THREAD TENSION DISK PRESSER	イトチヨーシ サラオサエ	(2)
40		B3126-012-000	THREAD TENSION DISK	イトチヨーシサラ	(4)
41		107-73703	THREAD LOOSEN PIN,RIGHT	イトユルメﾋﾟﾝ(ﾐｷﾞ)	(1)
42		107-73802	THREAD LOOSEN PIN,LEFT	イトユルメﾋﾟﾝ(ﾋﾀﾞﾘ)	(1)
43		110-72402	THREAD TENSION NUT	ﾀﾞｲ 1 イトチヨウシ ナット	(2)
44		110-45101	THREAD TENSION SPRING	ﾀﾞｲイチ イトチヨウシﾊﾞﾈ	(2)
45		107-41106	FIRST THREAD TENSION PLATE	ﾀﾞｲイチイトチョウシサラ	(4)
46		107-73406	FIRST THREAD TENSION BAR	ﾀﾞｲイチイトチョウシﾎﾞｳ	(2)
47		107-03205	FIRST THREAD TENSION GUIDE	ﾀﾞｲイチイトチョウシアンナイ	(2)
48		WP-0482086-SD	WASHER 4.8X11.5X2	ﾋﾗｻﾞｶﾞﾈ 4.8X11.5X2	(1)
49		NS-6110310-SP	NUT 11/64-40	ﾛｯｶｸﾅｯﾄ 11/64-40	(2)
50		SD-0470281-SP	HINGE SCREW D=4.7 H=2.8	ﾀﾞﾝﾈｼﾞ D=4.7 H=2.8	(2)
51		SS-3061310-SP	SCREW 3/32-56 L=13	ﾏﾙﾈｼﾞ	(1)
52		107-02702	THREAD LOOSENING PIN	イトユルメオシﾋﾟﾝ	(1)
53		107-02801	THREAD LOOSENING SCREW	イトユルメオシﾈｼﾞ	(1)
54		NM-6040003-SC	NUT M4	ﾛｯｶｸﾅｯﾄ M4	(1)
55		WP-0320501-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ 3.2X7X0.5	(1)
56		107-73109	BALANCE THREAD GUIDE	テンﾋﾞﾝｲﾄｱﾝﾅｲ	(1)
57		SS-5090420-SP	SCREW 9/64-40 L=3.5	ﾄﾗｽﾈｼﾞ 9/64-40 L=3.5	(2)

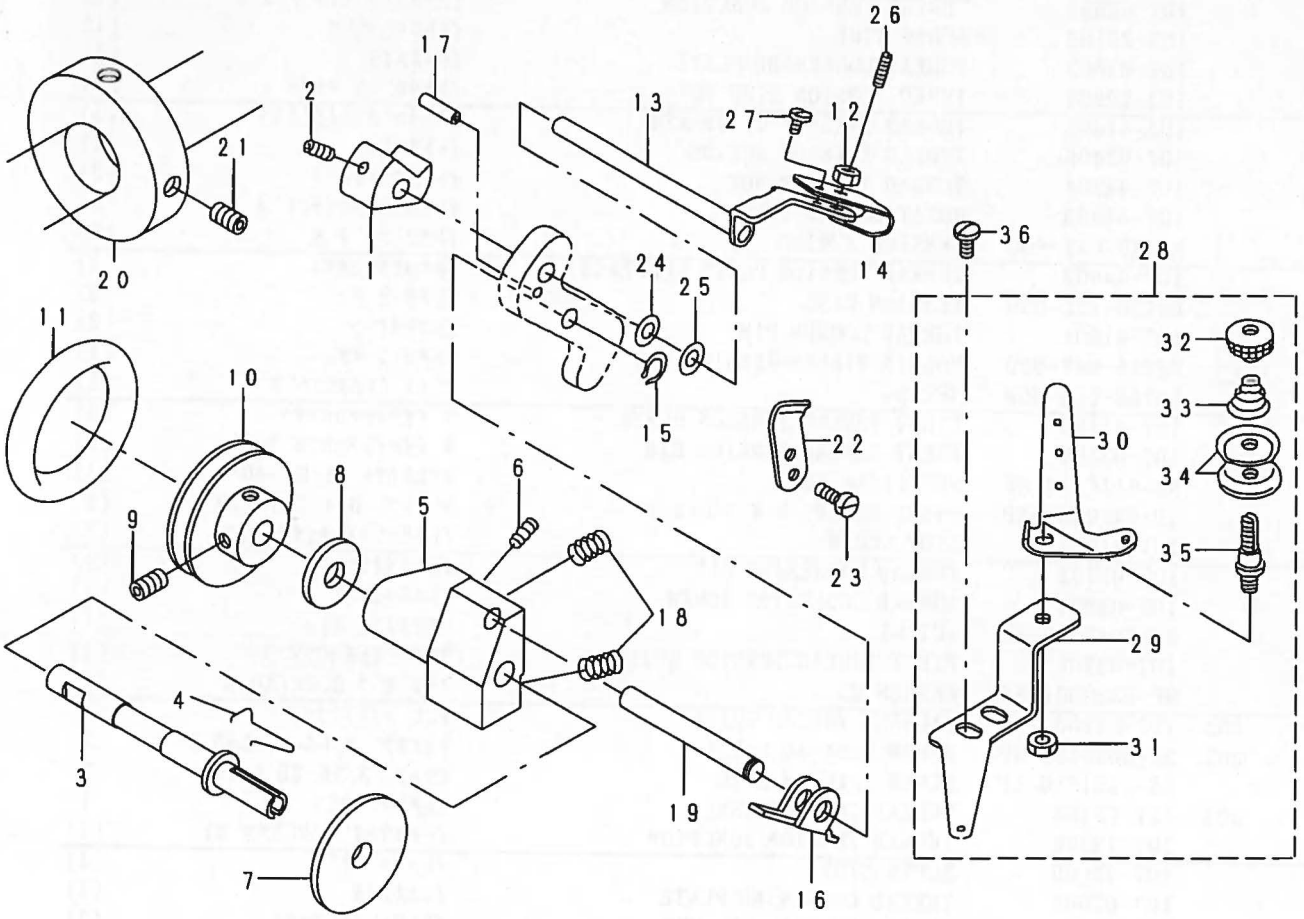
NOTE (注記)

#01....FOR LU-2260N-7 LU-2260N-7用

#02....FOR LU-2210N-7 LU-2210N-7用

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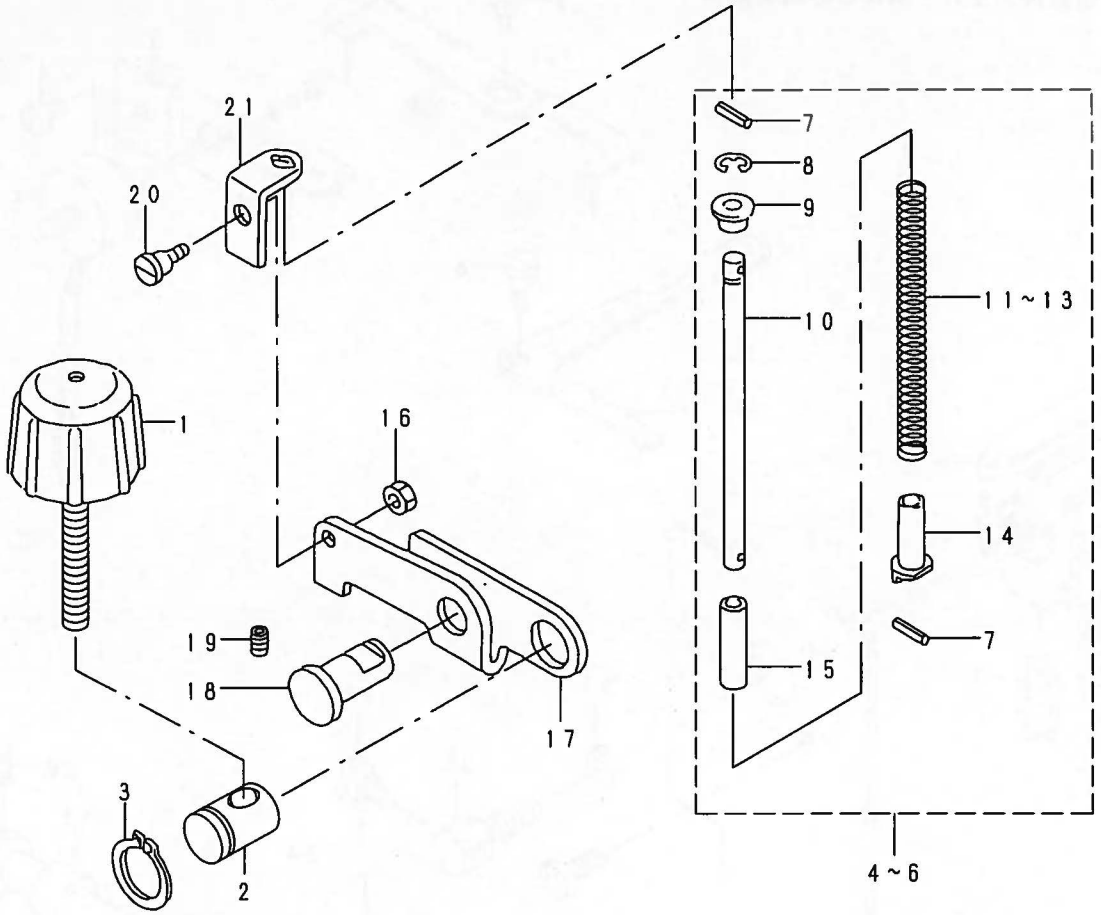
12. LOWER THREAD WINDER MECHANISM COMPONENTS
下糸巻き装置関係



REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		107-03502	BOBBIN CUM	ｲﾄﾏｷｶA	1
2		SW-8040602-TP	SCREW M4X0.7 L=6	ﾄﾒﾈｼﾞ	1
3		107-03601	BOBBIN SHAFT	ｲﾄﾏｷｼﾞｸ	1
4		107-03700	BOBBIN SPRING	ﾎﾞﾋﾞﾝﾄﾒﾊﾞﾈ	1
5		107-03908	BOBBIN SHAFT BASE	ｲﾄﾏｷｼﾞｸﾀﾞｲ	1
6		SW-8040602-TP	SCREW M4X0.7 L=6	ﾄﾒﾈｼﾞ	1
7		B3205-210-000	CUSHION	ﾎﾞﾋﾞﾝｻﾞ	1
8		WP-0651056-SH	WASHER 6.5X11X1	ﾋﾗﾜﾞｶﾞﾈ 6.5X11X1	1
9		SS-7110810-SP	SCREW 11/64-40 L= 8.0	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=8	2
10		B3211-210-000	BOBBIN WINDER WHEEL	ｲﾄﾏｷﾞﾙﾏ	1
11		B3212-210-000	FRICTION WHEEL	ｲﾄﾏｷ ﾏｻﾂﾞﾙﾏ	1
12		NS-6110360-SP	NUT	ﾛﾂｶｸﾅｯﾄ	1
13		107-03452	BOBBIN PRESSER ASM.	ﾎﾞﾋﾞﾝｵｻｴｸﾞｺﾞｳ	1
14		107-03809	BOBBIN PRESSER SPRING	ﾎﾞﾋﾞﾝｵｻｴﾊﾞﾈ	1
15		D2430-555-B00	SNAP RING	ｶAﾛｰﾗ ｼﾞｸ Cﾘﾝｸﾞ	1
16		B3207-210-000	TRIP LATCH	ｲﾄﾏｷ ﾁｮｳﾋﾂﾀｲ	1
17		PS-0200102-KH	SPRING PIN 2.0 X 10	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 2.0X10	1
18		B3208-210-000	SPRING A	ｲﾄﾏｷ ﾁｮｳﾋﾂﾀｲ ﾊﾞﾈ A	2
19		107-04005	BOBBIN SHAFT BASE SHAFT	ｲﾄﾏｷｼﾞｸﾀﾞｲﾄﾒﾝｼﾞｸ	1
20		107-04807	BOBBIN FRICTION WHEEL	ｲﾄﾏｷﾏｻﾂﾞﾙﾏ	1
21		SW-8050602-TP	SCREW M5 L=6	ﾄﾒﾈｼﾞ M5X0.8 L=6	2
22		105-02300	THREAD CUTTER	ｲﾄｷﾘﾎﾙﾀﾞｲﾀ	1
23		SS-6090620-SP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 L=6	2
24		WP-0531001-SC	WASHER	ﾋﾗﾜﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M5	1
25		WP-0520656-SA	WASHER 5.2X9.5X0.6	ﾋﾗﾜﾞｶﾞﾈ 5.2X9.5X0.6	1
26		SS-8111610-SP	SCREW 11/64-40 L=15.5	ﾄﾒﾈｼﾞ 11/64-40 L=15.5	1
27		SS-7110340-SP	SCREW 11/64-40 L= 3.2	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 3.2	1
28		107-04153	BOBBIN THREAD GUIDE PLATE ASM.	ｲﾄﾏｷｲﾄｱﾝﾅｲｲﾀ(ｸﾐ)	1
29		107-04104	BOBBIN THREAD GUIDE PLATE	ｲﾄﾏｷｲﾄｱﾝﾅｲｲﾀ	(1)
30		100-88003	THREAD GUIDE	ﾀﾞｲｲﾁ ｲﾄﾁｮｳｼﾎﾞｳ ｱﾝﾅｲ	(1)
31		NS-6110310-SP	NUT 11/64-40	ﾛﾂｶｸﾅｯﾄ 11/64-40	(1)
32		B3216-047-000	BOBBIN WINDER TENSION NUT	ｲﾄﾁｮｰｼｮﾅｯﾄ	(1)
33		D3168-555-H0B	SPRING	ﾀﾞｲ1 ｲﾄﾁｮｳｼﾊﾞﾈ	(1)
34		B3214-047-000	BOBBIN WINDER TENSION DISC	ｲﾄﾁｮｰｼｻﾗ	(2)
35		101-24204	THREAD TENSION POST, A	ﾀﾞｲ1ｲﾄﾁｮｰｼﾎﾞｽ- A	(1)
36		SS-7621040-SP	SCREW 3/16-32 L= 9.5	ﾏﾙﾋﾗﾈｼﾞ 3/16-32 L=9.5	2

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13. PRESSURE ADJUSTING COMPONENTS
押え圧調節関係



REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		107-43300	ADJUSTMENT DIAL	ｵｻｴﾁｮｳｾﾂﾀﾞｲﾔﾙ	1
2		107-16009	ADJUSTING HINGE PIN	ｵｻｴｱﾂﾁｮｳｾﾂﾋﾝｼﾞﾋﾟﾝ	1
3		RC-1200001-KP	C-SHAPED SNAP RING	Cｶﾞﾀﾄﾒﾜ	1
4	#01	107-17056	ADJUSTMENT SPRING ASM.	ｵｻｴﾁｮｳｾﾂﾊﾞﾈ(ｸﾐ)	1
5	#02	107-15951	ADJUSTMENT SPRING ASM.	ｵｻｴﾁｮｳｾﾂﾊﾞﾈ 1.8 ｸﾐ	1
6	#03	107-18351	ADJUSTMENT SPRING ASM.	ｵｻｴﾁｮｳｾﾂﾊﾞﾈ 1.4 ｸﾐ	1
7		PS-0300082-KH	SPRING PIN 3X8	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 3.0X 8	(2)
8		RE-0500000-K0	E-RING	Eｶﾞﾀﾄﾒﾜ 5	(1)
9		107-15506	SPRING RECEIVING, UPPER	ｵｻｴﾁｮｳｾﾂﾊﾞﾈｳｹ(ｳｴ)	(1)
10		107-16306	ADJUSTMENT SPRING AXIS	ｵｻｴｱﾂﾁｮｳｾﾂﾊﾞﾈｼﾞｸ	(1)
11	#01	107-17007	ADJUSTING SPRING	ｵｻｴﾁｮｳｾﾂﾊﾞﾈ	(1)
12	#02	107-15902	ADJUSTMENT SPRING 1.8	ｵｻｴﾁｮｳｾﾂﾊﾞﾈ(1.8)	(1)
13	#03	107-18302	ADJUSTMENT SPRING 1.4	ｵｻｴﾁｮｳｾﾂﾊﾞﾈ(1.4)	(1)
14		107-15605	SPRING RECEIVING, LOWER	ｵｻｴﾁｮｳｾﾂﾊﾞﾈｳｹ(ｼﾀ)	(1)
15		BP-6000000-00	VINYL PIPE	ﾋﾞﾆｰﾙ ﾊﾟｲﾌﾟ	(0.1)
16		NS-6150430-SP	NUT 15/64-28	ﾛｯｶｸﾅｯﾄ 15/64-28	1
17		107-16108	ADJUSTING ARM	ｵｻｴｱﾂﾁｮｳｾﾂｳﾃﾞ	1
18		107-16207	ADJUSTING ARM SHAFT	ｵｻｴﾁｮｳｾﾂｳﾃﾞｼﾞｸ	1
19		SS-8120740-SP	SCREW 3/16-28 L=7	ﾄﾒﾈｼﾞ 3/16-28 L=7	1
20		SD-0700332-SP	HINGE SCREW D= 7 H= 3.5	ﾀﾞﾝﾈｼﾞ D=7 H=3.5	1
21		107-16603	ADJUSTING SPRING SUPPORT	ｵｻｴｱﾂﾁｮｳｾﾂﾊﾞﾈｻﾎﾟｴ	1

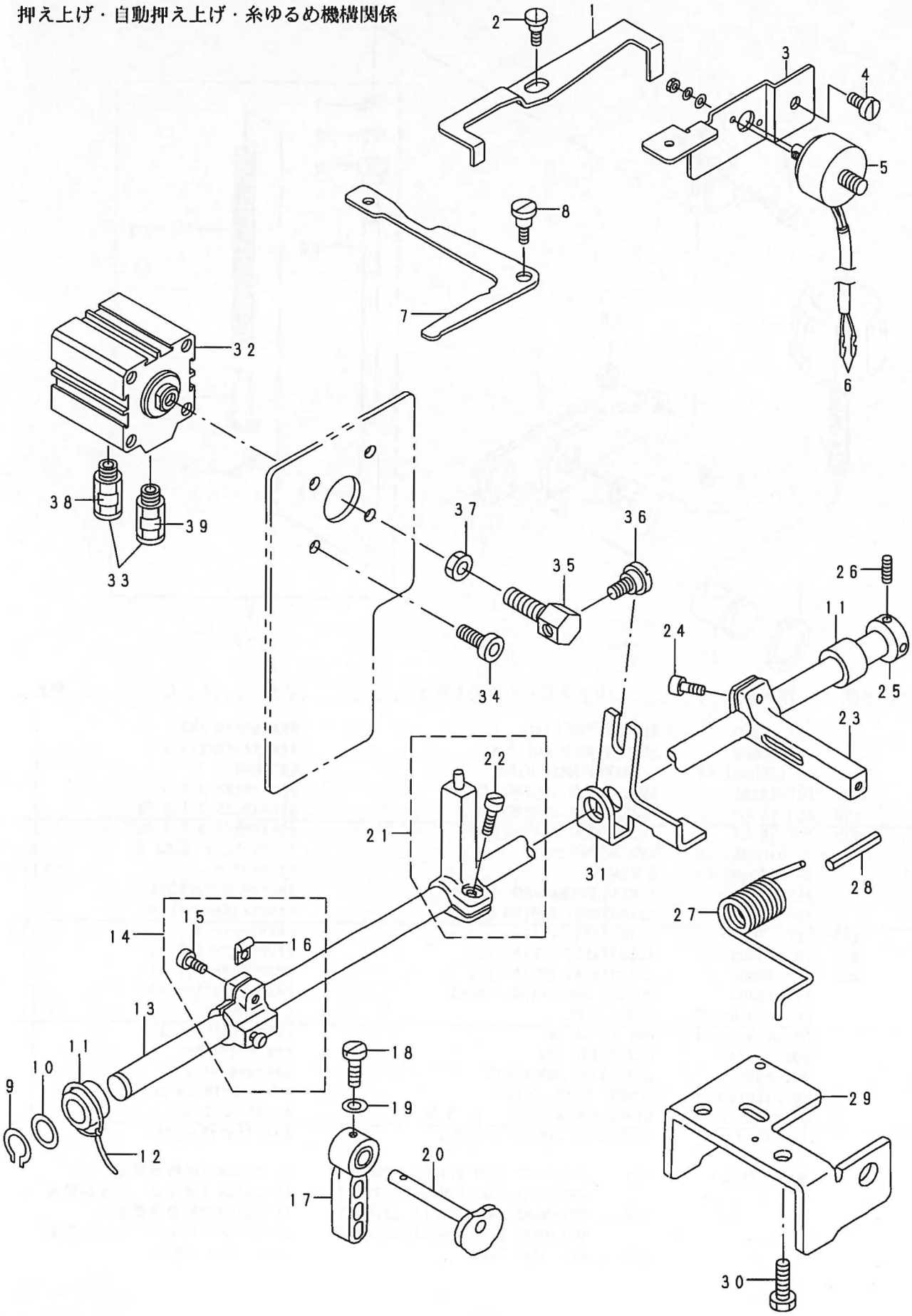
NOTE (注記)

#01....STANDARD PART FOR LU-2260N-7 — LU-2260N-7用標準部品
OPTIONAL PART FOR LU-2210N-7 — LU-2210N-7用オプション部品
#02....STANDARD PART FOR LU-2210N-7 — LU-2210N-7用標準部品
OPTIONAL PART FOR LU-2260N-7 — LU-2260N-7用オプション部品
#03....OPTIONAL PART — オプション部品

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14. PRESSER LIFTER,AUTOMATIC PRESSER LIFTER & TENSION RELEASE MECHANISM COMPONENTS

押え上げ・自動押え上げ・糸ゆるめ機構関係



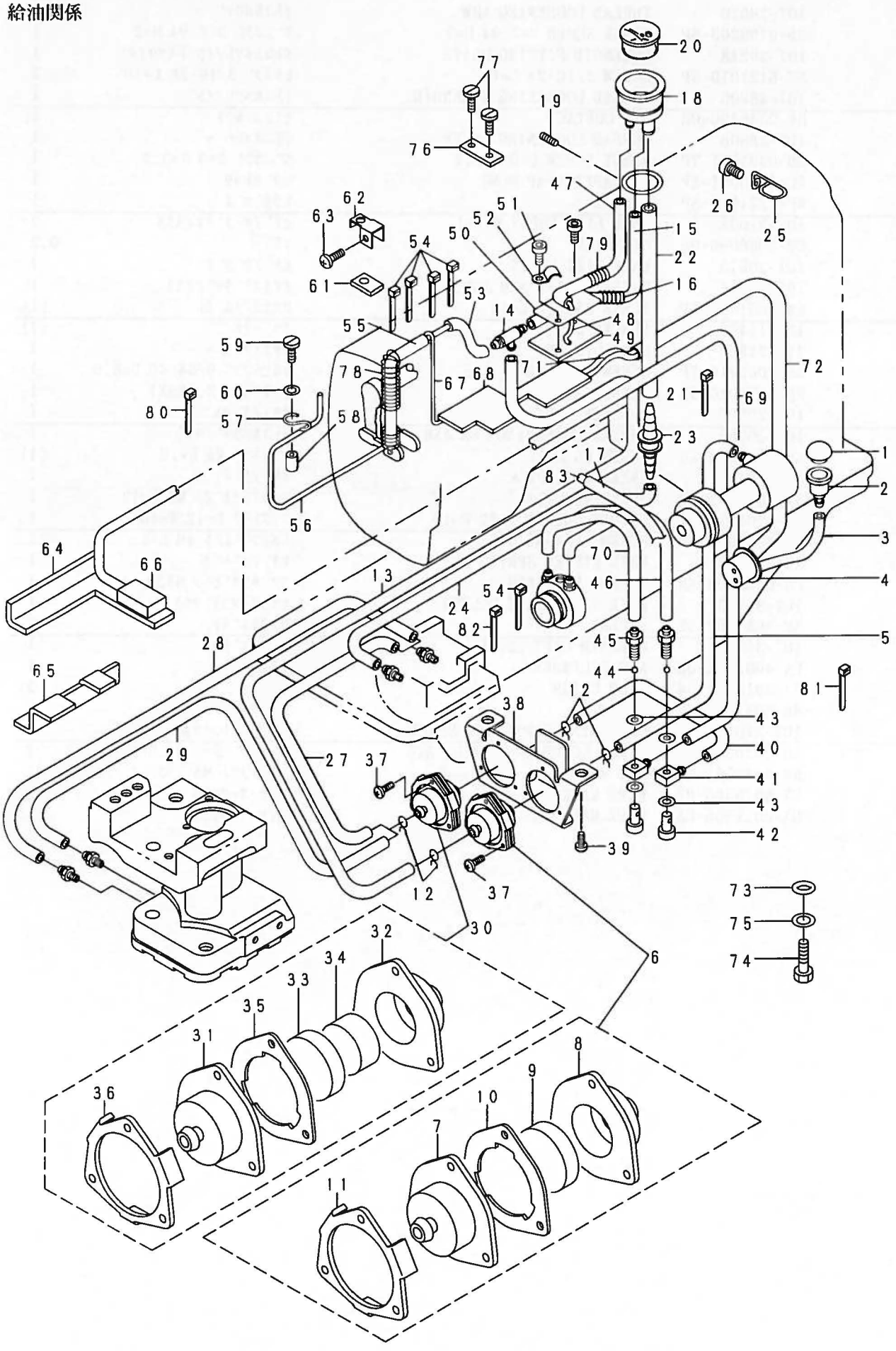
From the library of: Superior Sewing Machine & Supply LLC

REF. NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	Qty
1		107-29010	THREAD LOOSENING ARM	イトユルメウデ	1
2		SD-0790203-SP	HINGE SCREW D=7.94 H=2	ダンネジ D=7.94 H=2	1
3		107-29218	SOLENOID FITTING PLATE	イトユルメソレノイドトリツケイタ	1
4		SS-6121010-SP	SCREW 3/16-28 L=10	ヒラネジ 3/16-28 L=10	2
5		107-28905	THREAD LOOSENING SOLENOID	イトユルメソレノイド	1
6		HK-0346400-0B	PIN CONTACT	ピンコンタクト	2
7		107-28806	THREAD LOOSENING LEVER	イトユルメレバー	1
8		SD-0901201-TP	HINGE SCREW D=9 H=3.2	ダンネジ D=9 H=3.2	1
9		RC-1200001-KP	C-SHAPED SNAP RING	Cカタトメワ	1
10		WP-1221016-SP	WASHER	ヒラザガネ	1
11		107-31008	KNEE LIFT FRONT METAL	ヒザアケジクマエメタル	2
12		CQ-2000000-00	OIL WICK	ユシン	0.2
13		107-30513	KNEE LIFT SHAFT	ヒザアケジク	1
14		107-29754	PRESSER LIFT ARM ASM.	オサエアケウデ(クミ)	1
15		SM-6051402-TP	SCREW M5X0.8 L=14	ロツカクアナボルト	(1)
16		107-11406	SPACER B	スペーサB	(1)
17		110-71800	HAND LIFTER	オサエアケ レバー	1
18		SS-7090910-TP	SCREW 9/64-40 L= 8.5	マルヒラネジ 9/64-40 L=8.5	1
19		WP-0371016-SD	WASHER 3.7X8X1	ヒラザガネ 3.7X8X1	1
20		107-29606	PRESSER LIFT CAM	オサエアケカム	1
21		107-29952	THREAD LOOSENING ARM ASM.	イトユルメウデ(クミ)	1
22		SM-6061210-SC	SCREW M6 L=12	ヒラコネジ M6 L=12	(1)
23		107-30109	KNEE LIFT ARM A	ヒザアケウデA	1
24		SM-6061202-TP	SCREW M6 L=12	ロツカクアナボルト M6 L=12	1
25		CS-1201011-SH	THRUST COLLAR D=12 W=10	スラストウケ D=12 W=10	1
26		SS-8660610-TP	SCREW 1/4-40 L=6	トメネジ 1/4-40 L=6	2
27		107-55502	KNEE LIFTER SPRING	ヒザアケバネ	1
28		PS-0500302-KH	SPRING PIN 5X30	スプリングピン 5X30	1
29		107-30703	KNEE SIDE SHAFT HOLDER	ヒザアテヨコジクウケ	1
30		SM-9081050-SE	SCREW	ロツカクボルト	2
31		107-36908	PRESSER LIFT LEVER	オサエアケテコ	1
32		PA-4002002-00	AIR CYLINDER	エアシリンダ	1
33		PJ-3010651-04	HALF UNION	ストレート	2
34		SM-6081802-TP	SCREW	ロツカクアナボルト	2
35		107-37013	CYLINDER CONNECTION SCREW	シリンダーレンケツネジ	1
36		SD-0720331-SP	HINGE SCREW D= 7.24 H= 3.3	ダンネジ D=7.24 H=3.3	1
37		NM-6080001-SE	NUT M8	ロツカクナツト M8 1シュ	1
38		HX-0029500-0B	WIRE MARK(3)	ワイヤーマーク(3)	1
39		HX-0029500-0A	WIRE MARK(2)	ワイヤーマーク(2)	1

From the library of: Superior Sewing Machine & Supply LLC

15. LUBRICATION COMPONENTS

給油関係



From the library of: Superior Sewing Machine & Supply LLC

REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		TA-1450404-RO	RUBBER PLUG D=14.5 L=4	トメセン D=14.5 L=4	1
2		107-31404	LUBRICATING HOLE	キュウユグチ	1
3		BT-0600402-EA	OIL TUBE	チユーブ	0.2
4		107-33004	BED TANK LUBRICATING COVER	ベットタンクキュウユブタ	1
5		BT-0500300-EO	OIL TUBE	ウレタン チユーブ D=3X5	0.3
6		107-27154	FILTER A ASM.	フィルター-A(クミ)	1
7		107-27105	FILTER CASE	フィルターケース	(1)
8		107-27204	FILTER CAP	フィルターキャップ	(1)
9		B8228-125-000	OIL RESERVOIR MAGNET	ジシヤク	(1)
10		107-39209	FILTER PACKING	フィルターパッキン	(1)
11		107-53002	FILTER PLATE	フィルターオサエイタ	(1)
12		101-26803	OIL TUBE HOLDER	パイプドメ	4
13		BT-0500300-EO	OIL TUBE	ウレタン チユーブ D=3X5	0.6
14		B3521-245-000	RUBBER JOINT	Tカタダキテ	1
15		BT-0500300-EO	OIL TUBE	ウレタン チユーブ D=3X5	0.2
16		B3520-245-000	SPRING	バネ	1
17		BT-0800602-EO	URETHANE TUBE GX8 TRANSPARENT	ウレタンチューブ GX8 トウメイ	0.14
18		107-71509	OIL WINDOW	アブラノゾキダイ	1
19		SS-8150750-SP	SCREW 15/64-28 L=7	トメネジ 15/64-28 L=7	1
20		105-27505	OIL SIGHT WINDOW	アブラノゾキマト	1
21		EA-9500B00-00	CLIP CV-70S	ケブソクバンド 60	3
22		BT-0800602-EO	URETHANE TUBE GX8 TRANSPARENT	ウレタンチューブ GX8 トウメイ	0.17
23		107-71301	PIPE CONNECTOR B	パイプツギテB	1
24		BT-0600402-EA	OIL TUBE	チユーブ	0.45
25		107-32709	CORD GUIDE	コードアンナイ	1
26		SS-6121010-SP	SCREW 3/16-28 L=10	ヒラネジ 3/16-28 L=10	1
27		BT-0500300-EO	OIL TUBE	ウレタン チユーブ D=3X5	0.15
28	#01	BT-0600402-EA	OIL TUBE	チユーブ	0.18
29	#01	BT-0500300-EO	OIL TUBE	ウレタン チユーブ D=3X5	0.26
30		107-27162	FILTER B ASM.	フィルター-B(クミ)	1
31		107-27105	FILTER CASE	フィルターケース	(1)
32		107-27204	FILTER CAP	フィルターキャップ	(1)
33		B8228-125-000	OIL RESERVOIR MAGNET	ジシヤク	(1)
34		107-27303	FILTER	フィルター	(1)
35		107-39209	FILTER PACKING	フィルターパッキン	(1)
36		107-53002	FILTER PLATE	フィルターオサエイタ	(1)
37		SM-4020801-SD	SCREW M2 L=8	ナベコネジ M2 L=8	6
38		107-55403	FILTER FIXING PLATE	フィルターコテイイタ	1
39		SM-6061210-SC	SCREW M6 L=12	ヒラコネジ M6 L=12	2
40		BT-0500300-EO	OIL TUBE	ウレタン チユーブ D=3X5	0.1
41		SQ-0000401-MZ	CONNECTING SCREW	チユーブレンケツネジ	2
42		B3525-357-000	CONNECTING SCREW (B)	Lカタ レンケツネジ B	2
43		B3534-012-000	GASKET	パツキン	4
44		210-54903	BALL	オクリチヨウセツヨウ コウキュウ	2
45		107-02108	CONNECTING SCREW	パイプレンケツネジ	2
46		BT-0500300-EO	OIL TUBE	ウレタン チユーブ D=3X5	0.13
47		BT-0600402-EA	OIL TUBE	チユーブ	0.28
48		CQ-2520000-00	OIL WICK	ユシン	0.55
49		107-32402	VERTICAL LUBRICATING FELT	コウゴジヨウケキュウユフェルト	1
50		107-32600	LUBRICATING FELT PRESSER B	キュウユフェルトオサエB	1
51		SM-6050802-TP	SCREW M5X0.8 L=8	ロクカクアナボルト M5X0.7 L=8	1
52		D2611-555-B00-A	CABLE HOLDER	ケーブルトメカナグ	1
53		BT-0600402-EA	OIL TUBE	チユーブ	0.04
54		EA-9500B01-00	CABLE BAND	ソクセンバンド	11
55		BT-0400251-EA	TUBE HOSE, BLUE	ウレタンホース アオ	0.16
56		CQ-2020000-00	OIL WICK	ユシン	0.4
57		B1648-122-000	SUSPENSION HOOK (B)	ヒツバリバネカケ B	1
58		107-34606	FELT PRESSER SPACER	ウエオクリキュウユフェルトオサエスペーサー	1
59		SS-6081210-SP	SCREW 1/8-44 L=12	ヒラネジ 1/8-44 L=12	1
60		WP-0320501-SC	WASHER M3	ヒラザガネ 3.2X7X0.5	1
61		107-33608	SWING STAND FELT, UPPER	ヨウドウダイフェルト(ウエ)	1
62		107-33707	SWING STAND FELT SUPPORT,UPPER	ヨウドウダイフェルト(ウエ)オサエ	1
63		SM-4040601-SC	SCREW M4X0.7 L=6	ナベコネジ M4X0.7 L=6	1
64		107-34119	RETURN CURRENT FELT	アコブカンリュウフェルト	1
65		107-02207	FELT	オサエネウカンリュウフェルト	1
66		105-27901	FELT	カンリュウフェルト	1
67		CQ-2020000-00	OIL WICK	ユシン	0.25
68		107-34309	FELT	アームカンリュウフェルト	1
69		BT-0500300-EO	OIL TUBE	ウレタン チユーブ D=3X5	0.68
70		BT-0500300-EO	OIL TUBE	ウレタン チユーブ D=3X5	0.13
71		107-73000	FELT	カンリュウフェルト	1
72		BT-0800602-EO	URETHANE TUBE GX8 TRANSPARENT	ウレタンチューブ GX8 トウメイ	0.4
73		RO-0681901-00	RUBBER RING	Oリング	1
74		SM-9081050-SE	SCREW	ロクカクボルト	1
75		WP-0841601-SC	WASHER 8.4X17.4X1.6	ヒラザガネ ミガキマル M8	1
76	#02	107-34507	PIPE HOLDER	カンリュウパイプオサエ	1
77	#02	SM-6040800-SP	SCREW	ヒラネジ	2
78		107-46907	SPRING	パイプネコバネ	1
79		101-23701	PRESSER SPRING	イトユルメモトシバネ	1
80		EA-9500B00-00	CLIP CV-70S	ケブソクバンド 60	1
81		EA-9500B02-00	CABLE BAND 150	ケブソクバンド 150	2
82	#01	EA-9500B01-00	CABLE BAND	ソクセンバンド	1
83		SQ-1680701-MZ	CONNECTING SCREW	チユーブレンケツネジ	1

NOTE (注記)

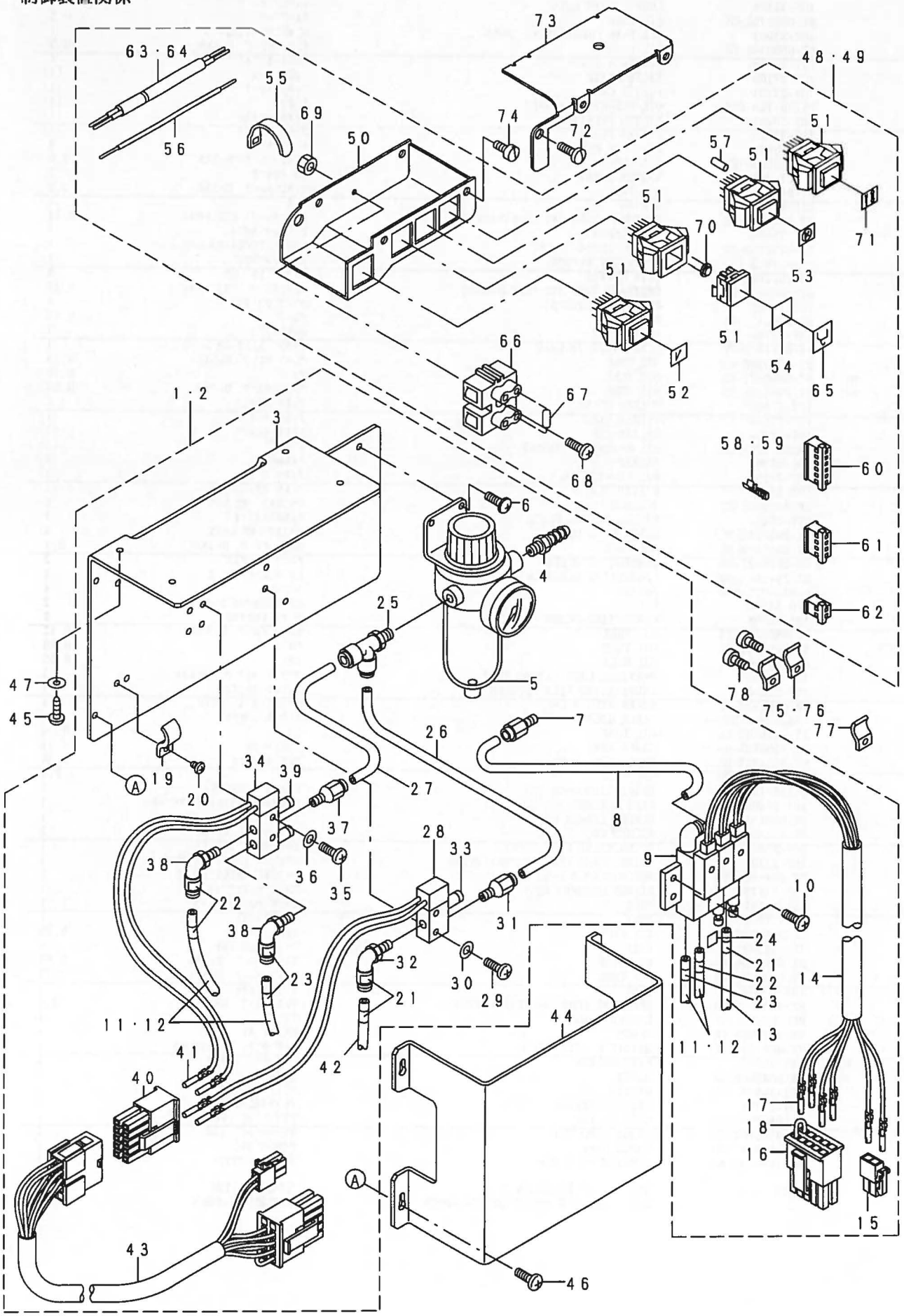
#01....FOR LU-2260N-7
#02....NO USE FOR DL DEVICE ADDED

LU-2260N-7用
DL装置付きは除く

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16. CONTROL DEVICE COMPONENTS

制御装置関係

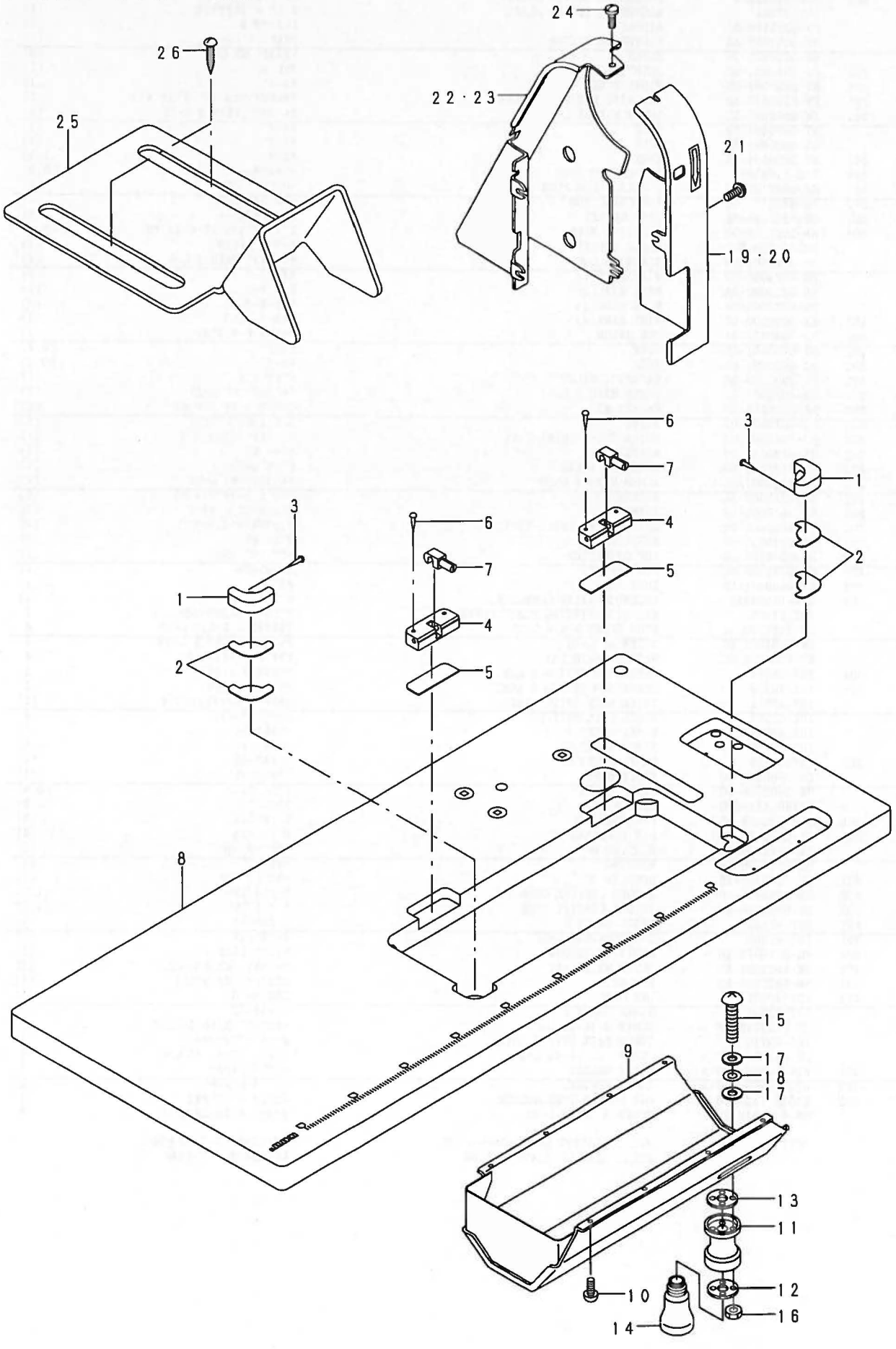


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REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1	#01	GAK-A1501AA0	PNEUMATIC DEVICE A ASM.	エアーカンケイAクミ	1
2	#02	GAK-A1502BA0	PNEUMATIC DEVICE B ASM.	エアーカンケイBクミ	1
3		107-37104	MAGNETIC FITTING PLATE	ﾃﾞﾝｼﾞﾍﾞﾝﾄﾘｮｳｹｲﾀ	(1)
4		PJ-0325160-01	NIPPLE	ﾆｯｽﾆﾌﾟﾙ	(1)
5		PF-0551030-A0	FILTER REGULATOR	ﾌｨﾙﾀｰﾚｷﾞｭﾚｰﾀ	(1)
6		SM-0050801-SC	SCREW	ﾄﾗｽﾈｼﾞ M5 L=8	(2)
7	#01	PJ-3010851-02	JOINTING	ｽﾄﾚｰﾄ	(1)
8	#01	BT-0800501-EB	VINYL TUBE	ﾁｭｰﾌﾞ	(1)
9	#01	PV-0399010-A0	STACKING MANIFOLD VALVE	ｽﾀｯｷﾝｸﾞﾏﾆﾎｰﾙﾄﾞ ﾃﾞﾝｼﾞﾍﾞﾝ	(1)
10	#01	SM-4052501-SC	SCREW M5X0.8 L=25	ﾅﾍﾞｺﾈｼﾞ M5X0.8 L=25	(4)
11		BT-0600401-EB	TUBE	ﾁｭｰﾌﾞ	(1)
12		BT-0600401-EB	TUBE	ﾁｭｰﾌﾞ	(1)
13	#01	BT-0600401-EB	TUBE	ﾁｭｰﾌﾞ	(1.1)
14	#01	GAK-A1503000	INSULATION TUBE	ｾﾞﾂｴﾝﾁｭｰﾌﾞ	(0.8)
15	#01	HK-0346100-20	2-POLE NYLON PLUG	ﾊｳｼﾞﾝｸﾞ 2P	(1)
16	#01	HK-0346101-00	10P CONNECTOR	ﾊｳｼﾞﾝｸﾞ 10P	(1)
17	#01	HK-0346400-0B	PIN CONTACT	ﾋﾟﾝｺﾝﾀｸﾄ	(8)
18	#01	HW-2003200-00	ELECTRIC WIRE	ﾋﾞﾆｰﾙﾃﾞﾝｾﾝ 17-0.16 ｸﾛ	(0.1)
19		D2611-555-B00-A	CABLE HOLDER	ｹｰﾌﾞﾙ ﾄﾒｶﾅｸﾞ	(1)
20		SM-4040601-SN	SCREW M4 L=6	ﾅﾍﾞｺﾈｼﾞ M4X0.7 L=6	(1)
21		HX-0029500-00	WIRE MARK(1)	ﾜｲﾔｰﾏｰｸ(1)	(3)
22		HX-0029500-0A	WIRE MARK(2)	ﾜｲﾔｰﾏｰｸ(2)	(3)
23		HX-0029500-0B	WIRE MARK(3)	ﾜｲﾔｰﾏｰｸ(3)	(3)
24	#01	HX-0029500-0C	WIRE MARK(4)	ﾜｲﾔｰﾏｰｸ(4)	(1)
25	#02	PJ-3050651-01	TEE UNION	ｻｰﾋﾞｽ ﾁｰｽﾞ ﾕﾆｵﾝ	(1)
26	#02	BT-0600401-EB	TUBE	ﾁｭｰﾌﾞ	(0.2)
27	#02	BT-0600401-EB	TUBE	ﾁｭｰﾌﾞ	(0.2)
28	#02	PV-1305230-00	MAGNETIC VALVE	ﾃﾞﾝｼﾞﾍﾞﾝ	(1)
29	#02	SM-4032001-SC	SCREW M3X0.5 L=20	ﾅﾍﾞｺﾈｼﾞ M3 L=20	(2)
30	#02	WP-0320500-SC	WASHER M3	ﾋﾗｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	(2)
31	#02	PJ-3010605-04	JOINT	ｽﾄﾚｰﾄ ﾐﾆ ｼﾞｮｲﾝﾄ	(1)
32	#02	PJ-3040605-04	QUICK JOINT (M1N1-TYPE)	ｸｲｯｸｼﾞｮｲﾝﾄ(ﾐﾆﾀｲﾌﾟ)	(1)
33	#02	PX-0105010-00	MUFFLER M5	ﾏﾌﾗｰ M5	(1)
34	#02	PV-1505040-00	SOLENOID VALVE	ﾃﾞﾝｼﾞﾍﾞﾝ	(1)
35	#02	SM-4032001-SC	SCREW M3X0.5 L=20	ﾅﾍﾞｺﾈｼﾞ M3 L=20	(2)
36	#02	WP-0320500-SC	WASHER M3	ﾋﾗｶﾞﾈ ｺｶﾞﾀﾏﾙ M3	(2)
37	#02	PJ-3010605-04	JOINT	ｽﾄﾚｰﾄ ﾐﾆ ｼﾞｮｲﾝﾄ	(1)
38	#02	PJ-3040605-04	QUICK JOINT (M1N1-TYPE)	ｸｲｯｸｼﾞｮｲﾝﾄ(ﾐﾆﾀｲﾌﾟ)	(2)
39	#02	PX-0105010-00	MUFFLER M5	ﾏﾌﾗｰ M5	(2)
40	#02	HK-0346101-00	10P CONNECTOR	ﾊｳｼﾞﾝｸﾞ 10P	(1)
41	#02	HK-0346400-0B	PIN CONTACT	ﾋﾟﾝｺﾝﾀｸﾄ	(4)
42	#02	BT-0600401-EB	TUBE	ﾁｭｰﾌﾞ	(1.1)
43	#02	GAK-A15040A0	SOLENOID VALVE CORD ASM.	ﾃﾞﾝｼﾞﾍﾞﾝｺｰﾄﾞｸﾐ	(1)
44		107-37203	MAGNETIC FITTING PLATE COVER	ﾃﾞﾝｼﾞﾍﾞﾝﾄﾘｮｳｹｲﾀｶﾊﾞｰ	1
45		SK-3482500-SC	WOOD SCREW D=4.8 L=25	ﾏﾙﾓｸﾈｼﾞ D=4.8 L=25	4
46		SM-4051001-SC	SCREW M5 L=10	ﾅﾍﾞｺﾈｼﾞ M5X0.8 L=10	4
47		WP-0501016-SC	WASHER 5X10.5X1	ﾋﾗｶﾞﾈ 5X10.5X1	4
48	#01	107-76458	OPERATION SWITCH A ASM.	ｿｳｻｽｲｯﾁ A(クミ)	1
49	#02	107-76359	OPERATION SWITCH B ASM.	ｿｳｻｽｲｯﾁ B(クミ)	1
50		107-40611	TOUCH BACK SWITCH BASE	ﾀｯﾁﾊﾞｯｸｽｲｯﾁﾄﾘｿｸﾀﾞｲ	(1)
51		107-48507	TOUCH BACK SWITCH	ﾀｯﾁﾊﾞｯｸｽｲｯﾁ	(4)
52		107-48804	PANEL SHEET A	ﾊﾟﾈﾙｼｰﾄA	(1)
53		107-49109	PANEL SHEET C	ﾊﾟﾈﾙｼｰﾄC	(1)
54	#02	107-48705	PANEL SHEET D	ﾊﾟﾈﾙｼｰﾄD	(1)
55		EA-9500B01-00	CABLE BAND	ｿｸｾﾝﾊﾞﾝﾄﾞ	(1)
56		HW-2002500-00	WIRE, BLACK	ﾜｲﾔｰ ｸﾛ	(0.4)
57		E8760-452-D00	TUBE 0.015M	ｽﾐﾁｭｰﾌﾞ	(0.2)
58	#01	HK-0320400-00	PIN TERMINAL	ﾋﾟﾝﾀｰﾐﾅﾙ	(8)
59	#02	HK-0320400-00	PIN TERMINAL	ﾋﾟﾝﾀｰﾐﾅﾙ	(4)
60		HK-0249100-60	HOUSING 6P	ﾊｳｼﾞﾝｸﾞ 6P	(1)
61		HK-0249100-4A	HOUSING	ﾊｳｼﾞﾝｸﾞ	(1)
62	#01	HK-0249100-20	HOUSING 2P	ﾊｳｼﾞﾝｸﾞ 2P	(1)
63	#02	HW-0008400-40	4-CORE CABTYRE CORD	ｹｰﾌﾞﾙ 4ｼﾝ	(1.7)
64	#01	HW-0008400-80	4-CORE CABTYRE CORD	ｹｰﾌﾞﾙ 8ｼﾝ	(1.7)
65	#01	107-48903	PANEL SHEET B	ﾊﾟﾈﾙｼｰﾄB	(1)
66	#01	107-41908	2-P TERMINAL BASE	ﾀﾝｼﾀﾞｲ2P	(1)
67	#01	HR-0017013-10	RESISTOR 130OHM	ﾃｲｺｳｷ 130ｵｰﾑ	(1)
68	#01	SM-4861201-SC	SCREW M2.6 L=12	ﾅﾍﾞｺﾈｼﾞ M2.6 L=12	(1)
69	#01	NM-6860003-SC	NUT M2.6	ﾛｯｶｸﾅｯﾄ M2.6 3ｼｭ	(1)
70	#01	107-40801	LED CORD	LED(ﾐﾄﾞﾘ)	(1)
71		107-52707	PANEL SHEET E	ﾊﾟﾈﾙｼｰﾄE	(1)
72		SS-7120710-SP	SCREW 3/16-28 L=7	ﾏﾙﾋﾗﾈｼﾞ 3/16-28 L=7	2
73		107-40710	TOUCH BACK SWITCH COVER	ﾀｯﾁﾊﾞｯｸｽｲｯﾁｶﾊﾞｰ	1
74		SS-6110610-TP	SCREW 11/64-40 L=6	ﾋﾗﾈｼﾞ 11/64-40 L=6	4
75	#01	D2611-555-B00-A	CABLE HOLDER	ｹｰﾌﾞﾙ ﾄﾒｶﾅｸﾞ	3
76	#02	D2611-555-B00-A	CABLE HOLDER	ｹｰﾌﾞﾙ ﾄﾒｶﾅｸﾞ	2
77	#02	B3538-112-000	OIL RETURN TUBE HOLDER	ｶﾝﾘﾕｳ ﾊﾟｲﾌﾟﾎﾙﾀﾞｰ	1
78		SS-6121010-SP	SCREW 3/16-28 L=10	ﾋﾗﾈｼﾞ 3/16-28 L=10	2
		NOTE (注記)	#01....EXCEPT LU-22*0N-0-7-0B #02....FOR LU-22*0N-0-7-0B	LU-22*0N-0-7-0Bを除く LU-22*0N-0-7-0B用	

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17. TABLE & BELT COVER COMPONENTS
テーブル・ベルトカバー関係



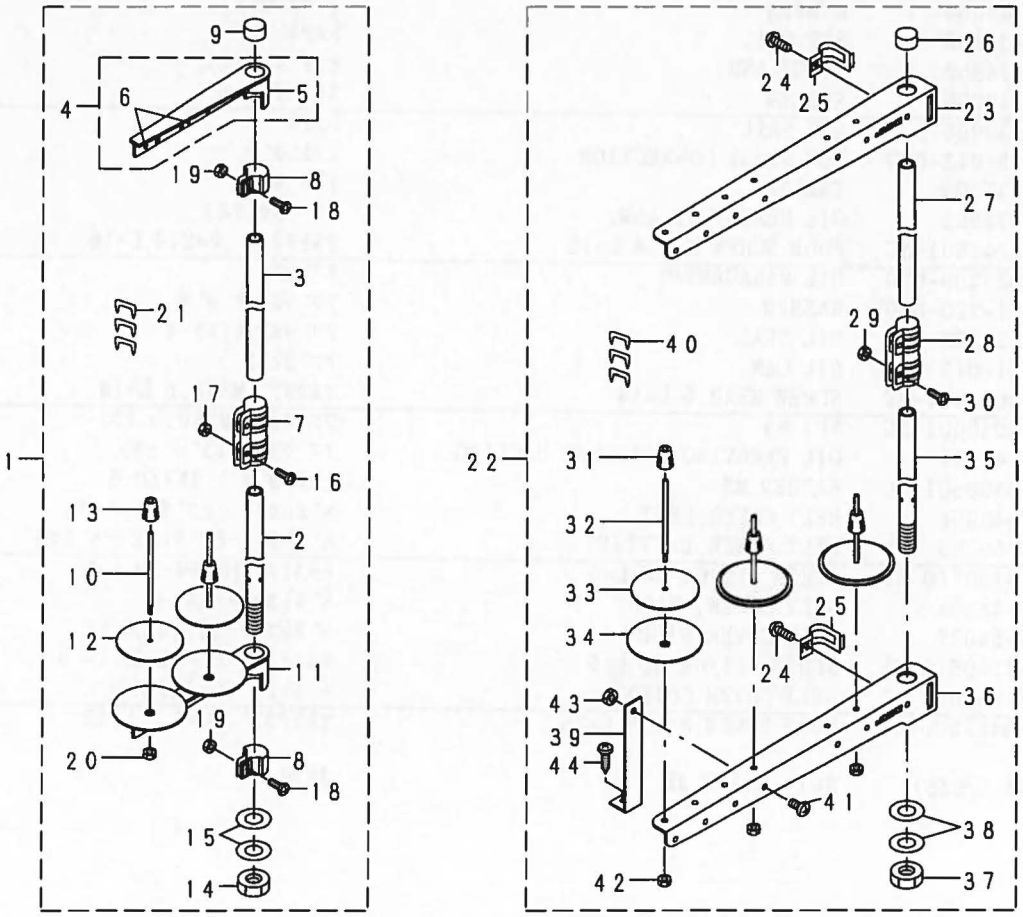
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REF. NO	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	Qty
1		107-42302	HEAD SUPPORT RUBBER	ﾄｳﾌﾞ ｻｻｴｺﾞﾑ	2
2		107-40900	RUBBER	ﾎﾞｳｼﾝｺﾞﾑ	4
3		105-39906	SET NAIL	ﾄﾒｸｷﾞ	4
4		107-34853	HINGE ASM.	ﾋﾝﾁﾞ ｻﾞ (ｸﾐ)	2
5		107-42005	SPACER	ｽﾍﾟｰｻｰｺﾞﾑ	2
6		105-39906	SET NAIL	ﾄﾒｸｷﾞ	4
7		B8213-012-000	BED HINGE CONNECTION	ﾋﾝｼﾞ ｼﾞｸ	2
8		107-35306	TABLE	ﾃｰﾌﾞﾙ	1
9		107-72952	OIL RESERVOIR ASM.	ｱﾌﾞﾗﾀｸ(ｸﾐ)	1
10		SK-3241601-SC	WOOD SCREW D=2.4 L=16	ﾏﾙﾓｸﾈｼﾞ D=2.4 L=16	8
11		B8202-205-000	OIL MANAGEMENT	ｱﾌﾞﾗﾇｷ	1
12		B8111-220-000	WASHER	ｱﾌﾞﾗﾇｷ ｻﾞｶﾞﾈ	1
13		B8112-220-000	OIL SEAL	ｱﾌﾞﾗﾇｷ ｵｲﾙｼｰﾙ	1
14		B9121-012-000	OIL CAN	ｱﾌﾞﾗﾋﾞﾝ	1
15		SM-3031401-SE	SCREW M3X0.5 L=14	ﾏﾙｺﾈｼﾞ M3X0.5 L=14	4
16		NM-6030001-SC	NUT M3	ﾛｯｶｸﾅｯﾄ M3X0.5 ﾆｼｭ	4
17		107-48101	OIL REMOVING SETSCREW PACKING	ｱﾌﾞﾗﾇｷﾄﾒﾈｼﾞ ﾊﾟｯｷﾝ	8
18		WP-0320501-SC	WASHER M3	ﾋﾗｻﾞｶﾞﾈ 3.2X7X0.5	4
19		107-43656	BELT COVER,LEFT	ﾍﾞﾙﾄｶﾊﾞｰ(ﾋﾀﾞﾘ)ﾗﾍﾞﾙﾂｷ	1
20	#01	107-55155	BELT COVER,LEFT(JE)	ﾍﾞﾙﾄｶﾊﾞｰﾋﾀﾞﾘ(JE)ﾗﾍﾞﾙﾂｷ	1
21		SS-5150510-SP	SCREW 15/64-28 L=5	ﾄﾗｽﾈｼﾞ 15/64-28 L=5	3
22		107-43508	BELT COVER, RIGHT	ﾍﾞﾙﾄｶﾊﾞｰ(ﾐｷﾞ)	1
23	#01	107-55007	BELT COVER,RIGHT	ﾍﾞﾙﾄｶﾊﾞｰﾐｷﾞ(JEｼｮｳ)	1
24		SS-7110510-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	1
25	#01	107-55205	BELT COVER C(JE)	ﾍﾞﾙﾄｶﾊﾞｰC(JEｼｮｳ)	1
26	#01	SK-3482500-SC	WOOD SCREW D=4.8 L=25	ﾏﾙﾓｸﾈｼﾞ D=4.8 L=25	2
		NOTE (注記)	#01....FOR JE	JE用	

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18. THREAD STAND COMPONENTS

糸立て装置関係

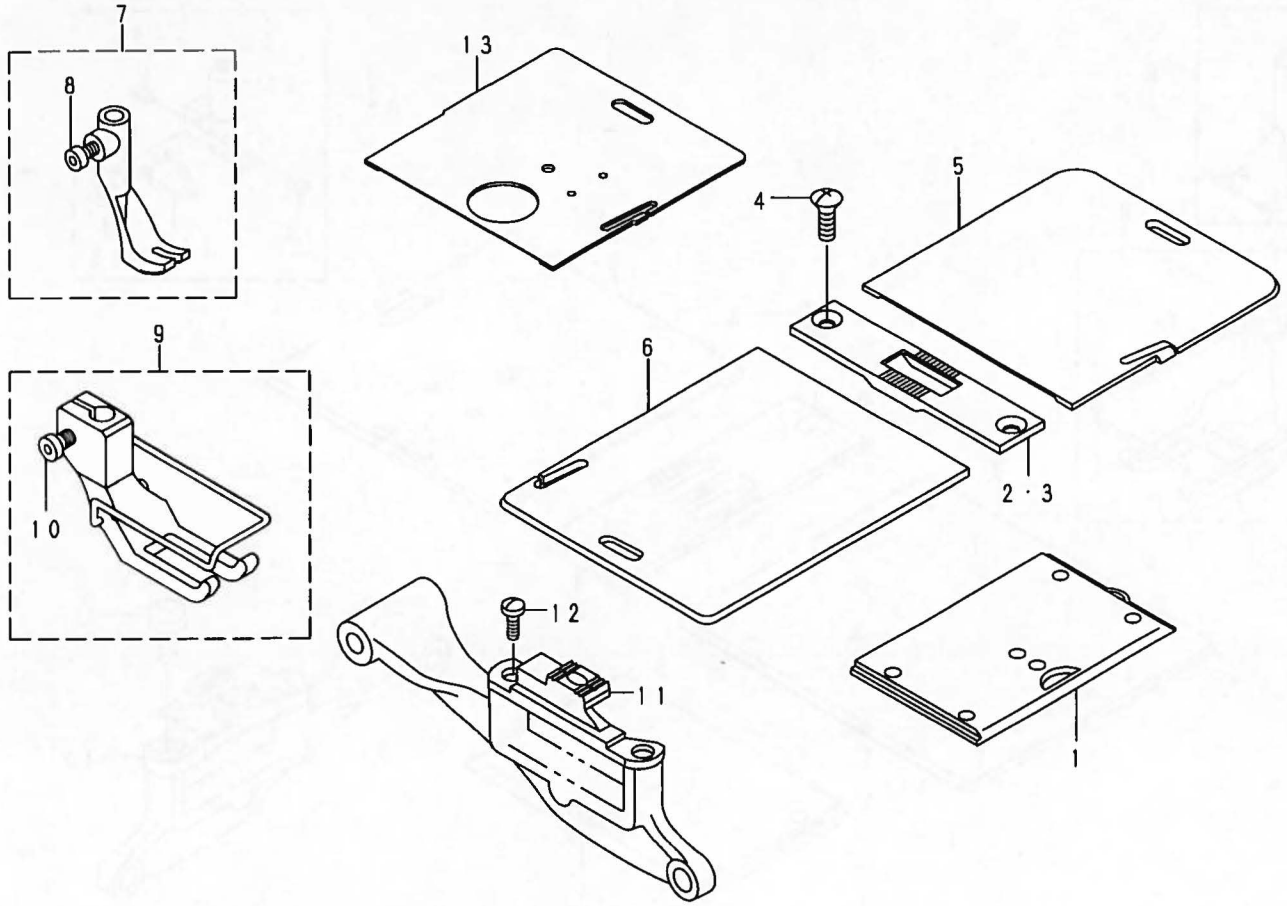


REF. NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	Qty
1		111-85055	THREAD STAND ASM.	イトタテソウチ クミ	1
2		111-85105	SPOOL REST ROD,LOWER	イトタテボウ シタ	(1)
3		111-85204	SPOOL REST ROD,UPPER	イトタテボウ ウエ	(1)
4		111-85352	THREAD GUIDE ASM.	イトタテイトアンナイ クミ	(1)
5		111-85303	THREAD GUIDE	イトタテイトアンナイ	(1)
6		B3319-704-L00	THREAD GUIDE	イトミチ	(2)
7		B3305-704-000-A	SPOOL REST ROD JOINT	イトタテボ-ブキ テ	(1)
8		111-85402	THREAD GUIDE ARM JOINT	イトタテウデ シメカナグ	(2)
9		B3311-704-000	SPOOL REST ROD CAP	イトタテボ-キャップ	(1)
10		B3320-704-L00-A	SPOOL PIN	イトマキククボウ	(2)
11		111-85006	SPOOL REST ARM	イトタテウデ	(1)
12		B3311-012-000	SPOOL REST CUSHION	イトマキククション	(2)
13		111-85501	SPOOL RETAINER	イトマキ プレトメ	(2)
14		B3317-704-000	NUT	イトタテボ-トメナット	(1)
15		WP-1612616-SE	WASHER 16X30X2.6	ヒラセ゛カネ	(2)
16		SM-4051405-SE	SCREW M5 L=14	ナベコネジ M5 L=14	(2)
17		NM-6050001-SE	NUT M5	ロッカクナット M5	(2)
18		SM-4051405-SE	SCREW M5 L=14	ナベコネジ M5 L=14	(2)
19		NM-6050001-SE	NUT M5	ロッカクナット M5	(2)
20		NM-6050001-SE	NUT M5	ロッカクナット M5	(2)
21		MA0-11532000	CORD STAPLE	コード ステープル	(3)
22	#01	B3301-772-TAB	THREAD STAND ASM.	イトタテソウチ クミ	1
23		B3319-704-L00	THREAD GUIDE	イトミチ	(3)
24		SM-6061610-SC	SCREW M6 L=16	ヒラコネジ M6 L=15	(2)
25		B3318-704-L00-A	THREAD GUIDE ARM JOINT	イトタテウデ シメカナグ	(2)
26		B3311-704-000	SPOOL REST ROD CAP	イトタテボ-キャップ	(1)
27		111-85204	SPOOL REST ROD,UPPER	イトタテボウ ウエ	(1)
28		B3305-704-000-A	SPOOL REST ROD JOINT	イトタテボ-ブキ テ	(1)
29		NM-6050001-SE	NUT M5	ロッカクナット M5	(2)
30		SM-4051405-SE	SCREW M5 L=14	ナベコネジ M5 L=14	(2)
31		111-85501	SPOOL RETAINER	イトマキ プレトメ	(3)
32		B3320-704-L00-A	SPOOL PIN	イトマキククボウ	(3)
33		B3311-012-000	SPOOL REST CUSHION	イトマキククション	(3)
34		119-66504	SPOOL REST	イトマキククテラ	(3)
35		111-85105	SPOOL REST ROD,LOWER	イトタテボウ シタ	(1)
36		119-69508	SPOOL REST ARM A	イトタテウデ A	(2)
37		B3317-704-000	NUT	イトタテボ-トメナット	(1)
38		WP-1612616-SE	WASHER 16X30X2.6	ヒラセ゛カネ	(2)
39		B3321-704-L00	SPOOL REST ARM SUPPORT, A	イトタテウデ ササエ A	(1)
40		MA0-11532000	CORD STAPLE	コード ステープル	(3)
41		SM-4061201-SE	SCREW M6 L=12	ナベコネジ M6 L=12	(1)
42		NM-6050001-SE	NUT M5	ロッカクナット M5	(3)
43		NM-6060001-SE	NUT M6	ロッカクナット M6 ミジュ	(1)
44		SK-3382001-SE	SCREW D=3.8 L=20	マルモクネジ D=3.8 L=20	(1)
		NOTE (注記)	#01....FOR LU-2260N-7	LU-2260N-7用	

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19. GAUGE COMPONENTS(LU-2210N-7 STANDARD PARTS)

ゲージ関係（ＬＵ－２２１０Ｎ－７標準品）

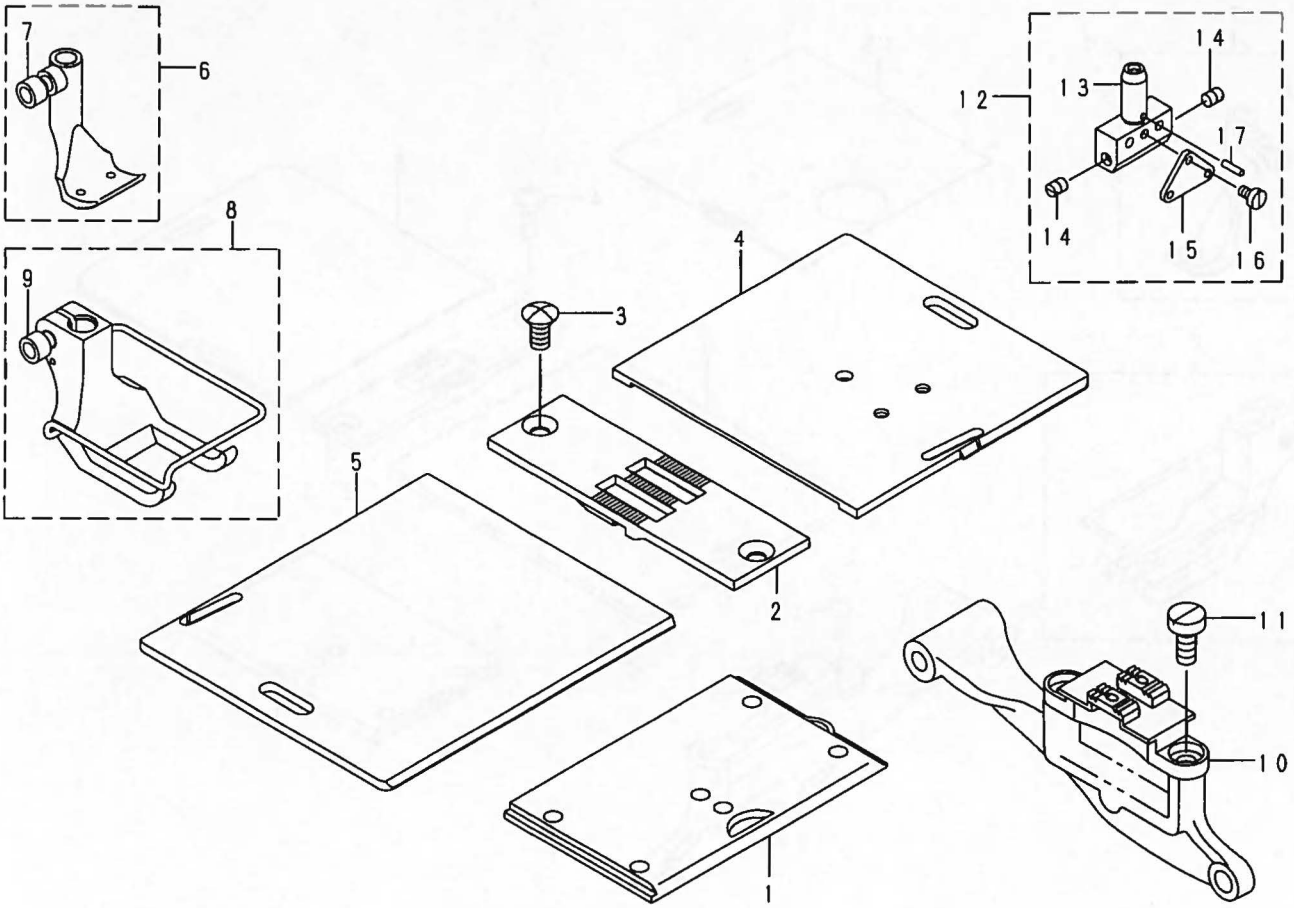


REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		107-01654	SLIDE PLATE ASM.	ｽﾍﾞﾘｲﾀ ｸﾐ	1
2		107-01704	THROAT PLATE	ﾊﾘｲﾀ	1
3	#01	107-02009	THROAT PLATE	ﾊﾘｲﾀ(ﾊﾊﾞﾋﾛ)	1
4		SS-2110915-SP	SCREW 11/64-40 L=8.5	ﾏﾙｻﾗﾈｼﾞ 11/64-40 L=8.5	2
5		107-01803	SLIDE PLATE ,RIGHT	ｲﾄｷﾘｽﾍﾞﾘｲﾀ(ﾐｷﾞ)	1
6		107-01902	SLIDE PLATE ,LEFT	ｲﾄｷﾘｽﾍﾞﾘｲﾀ(ﾋﾀﾞﾘ)	1
7		107-11653	FEED FOOT ASM.	ｵｸﾘｱｼ(ｸﾐ)	1
8		SM-6040552-TP	SCREW M4 L=4.5	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4 L=4.5	(1)
9		107-12552	PRESSER FOOT ASM.	ｵｻｴｱｼ ｸﾐ	1
10		SM-6040802-TP	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(1)
11		107-17106	FEED DOG	ｵｸﾘﾊﾞ	1
12		SS-6111010-SP	SCREW 11/64-40 L= 9.5	ﾋﾗﾈｼﾞ 11/64-40 L=9.5	2
13	#01	107-53150	SLIDER PLATE ASM., RIGHT	ｲﾄｷﾘｽﾍﾞﾘｲﾀ(ﾐｷﾞ)ﾏﾄﾞﾂｷ ｸﾐ	1
		NOTE（注記）	#01....OPTIONAL PARTS	オプション部品	

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20. GAUGE COMPONENTS(LU-2260N-7 STANDARD PARTS)

ゲージ関係（ＬＵ－２２６０Ｎ－７標準品）

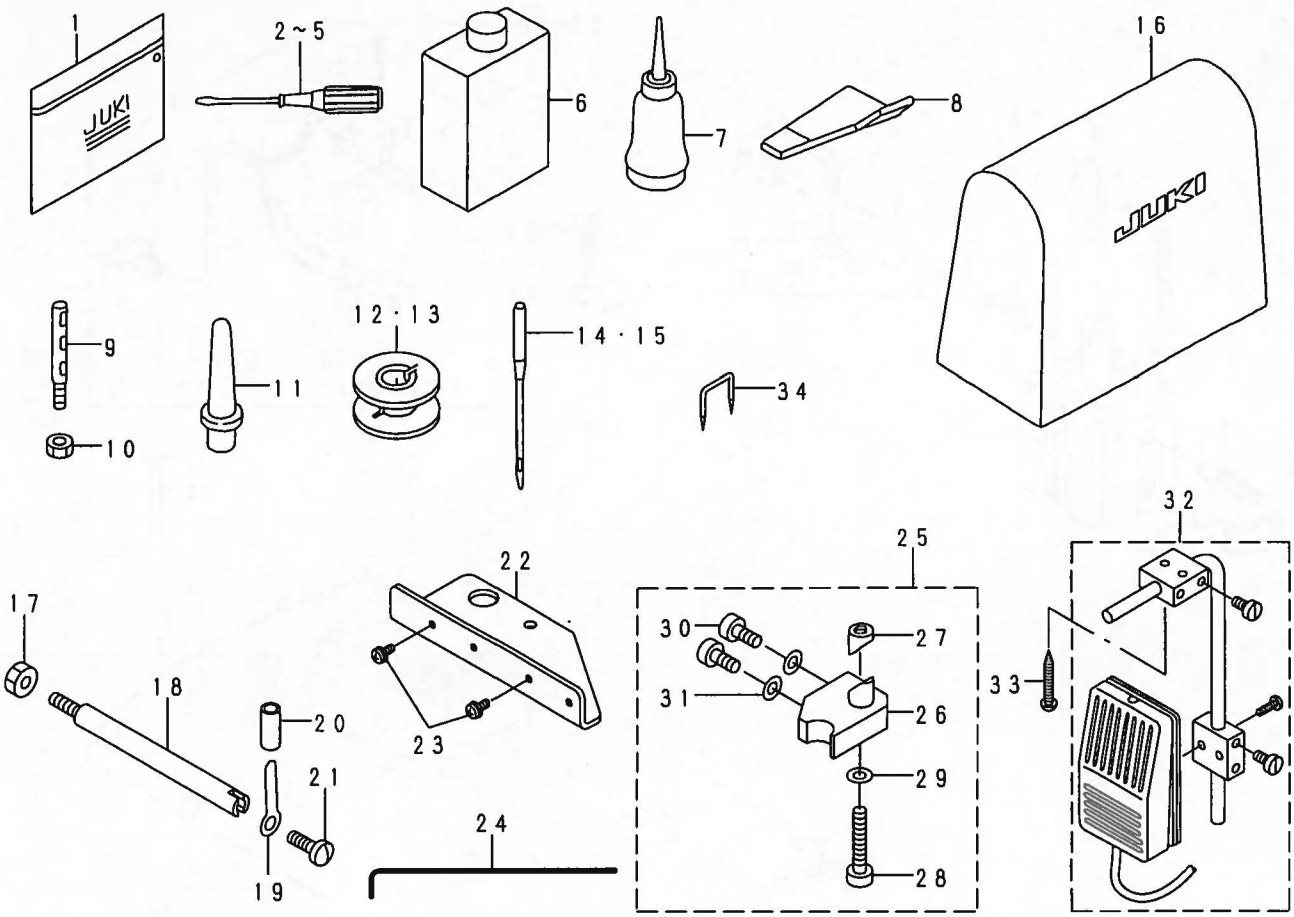


REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1		107-01654	SLIDE PLATE ASM.	ｽﾍﾟﾘｲﾀ ｸﾐ	1
2		107-84809	THROAT PLATE(10MM)	ﾊﾘｲﾀ(10MM)	1
3		SS-2110915-SP	SCREW 11/64-40 L=8.5	ﾏﾙｻﾗﾈｼﾞ 11/64-40 L=8.5	2
4		107-86002	SLIDE PLATE,RIGHT 10-1 8MM	ｽﾍﾟﾘｲﾀ(ﾐｷﾞ)10-1 8MM	1
5		107-86408	SLIDE PLATE,LEFT 10- 18MM	ｽﾍﾟﾘｲﾀ(ﾋﾀﾞﾘ)10- 18MM	1
6		107-83355	FEED FOOT ASM. 10MM	ｵｸﾘｱｼ(ｸﾐ)10MM	1
7		SM-6040552-TP	SCREW M4 L=4.5	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M4 L=4.5	(1)
8		107-81854	PRESSER FOOT ASM.	ｵｻｴｱｼ(ｸﾐ)10MM	1
9		SM-6040802-TP	SCREW M4X0.7 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(1)
10		107-80302	FEED DOG	ｵｸﾘﾊﾞ(10MM)	1
11		SS-6111010-SP	SCREW 11/64-40 L= 9.5	ﾋﾗﾈｼﾞ 11/64-40 L=9.5	2
12		107-77852	NEEDLE CLAMP ASM.10MM	ﾊﾘﾄﾞﾒ(ｸﾐ)10MM	1
13		107-77803	NEEDLE CLAMP 10MM	ﾊﾘﾄﾞﾒ(10MM)	(1)
14		SS-8080410-TP	SCREW 1/8-44 L=3.5	ﾄﾒﾈｼﾞ 1/8-44 L=3.5	(2)
15		107-79106	NEEDLE BAR THREAD GUIDE PLATE	ﾊﾘﾎﾞｳｲﾄｶｹ(10-18 MM)	(1)
16		SS-6060440-TP	SCREW 3/32-56 L=3.5	ﾋﾗﾈｼﾞ	(1)
17		PS-0150065-KP	SPRING PIN 1.5X6	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ 1.5X6	(1)

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21. ACCESSORIES PARTS COMPONENTS

付属品関係



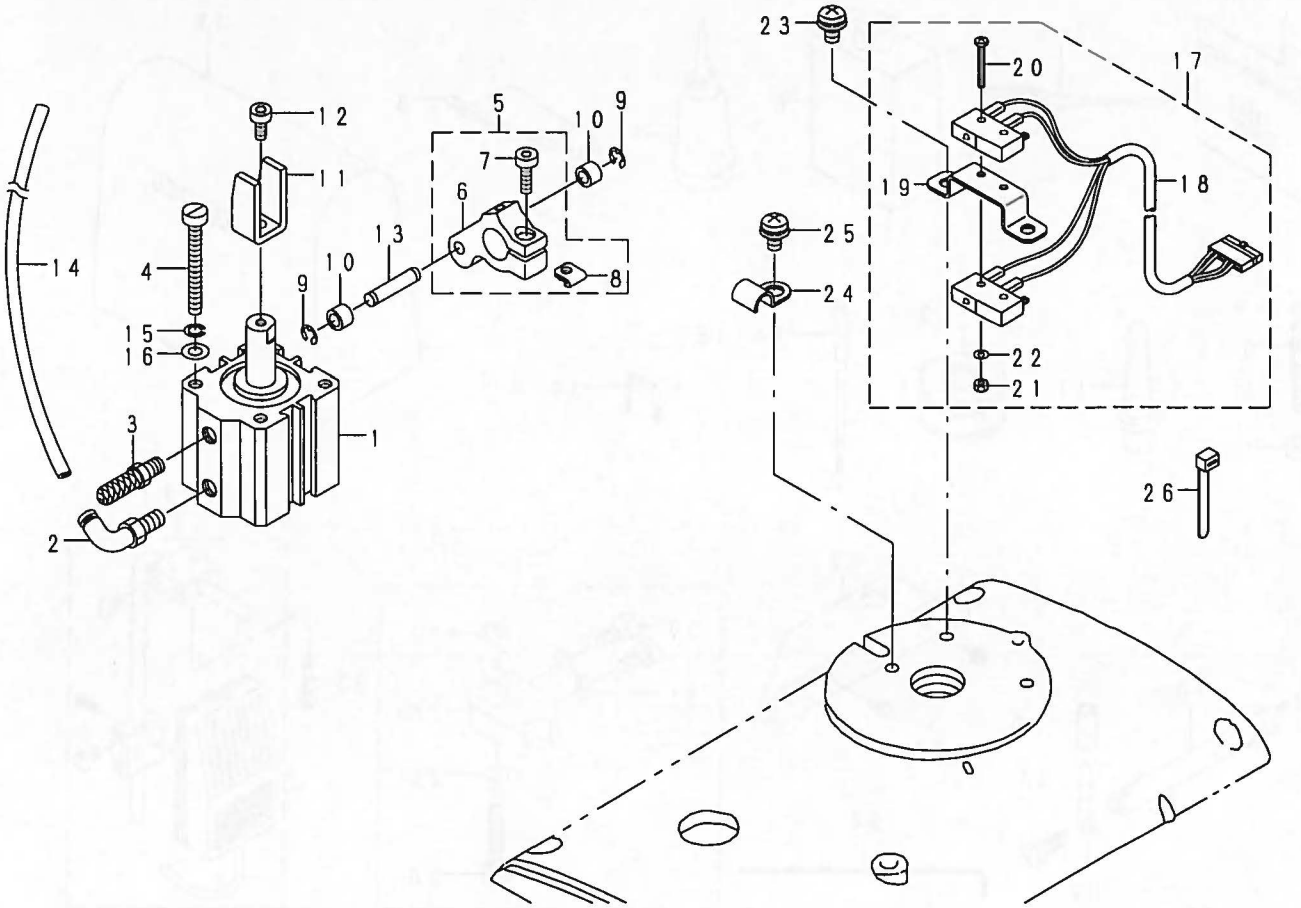
REF. NO	NOTE	PART NO.	DESCRIPTION	ヒンメイ	Qty
1		B9101-552-000	ACCESSORY BOX	ﾌｿﾞｸﾋﾝﾊﾞｺ	1
2	#03	B9109-555-000	SCREW DRIVER, LARGE	ﾄﾞﾗｲﾊﾞｰ ﾀﾞｲ	1
3		B9110-012-000	SCREW DRIVER, MIDDLE	ﾄﾞﾗｲﾊﾞｰ (ﾁｭｳ)	1
4		B9111-012-000	SCREW DRIVER, SMALL	ﾄﾞﾗｲﾊﾞｰ (ｼｮｰ)	1
5		B9106-804-000	SCREW DRIVER, SMALL	ﾄﾞﾗｲﾊﾞｰ (ｼｮｰ)	1
6		MDF-RX1600C0	DEFRIX OIL NO.1(600CC)	ﾃﾞﾌﾚｯｸｽｵｲﾙNO.1(600CC)	1
7		B9121-012-0A0	OILER ASM.	ｱﾌﾞﾗｻｼ ｸﾐ	1
8		107-42203	FIXED SURGICAL KNIFE GAUGE	ｺﾃｲﾒｽｹﾞｰｼﾞ	1
9		B1114-517-000	NEEDLE THREAD GUIDE PIN	ｲﾄｱﾝﾅｲﾎﾞｰ	1
10		NS-6620310-SP	NUT 3/16-32	ﾛｯｶｸﾅｯﾄ 3/16-32	1
11		110-73103	RUBBER CUSHION	ﾄｳﾌﾞ ｻｸｴﾎﾞｳ	1
12		107-76805	ALUMINIUM BOBBIN	ｱﾙﾐﾎﾞﾋﾞﾝ	1
13	#01	107-76805	ALUMINIUM BOBBIN	ｱﾙﾐﾎﾞﾋﾞﾝ	2
14		MC-3210014-02	NEEDLE 134-35 #140-2	ﾊﾘ 134-35 #140-2	1
15	#01	MC-3210014-02	NEEDLE 134-35 #140-2	ﾊﾘ 134-35 #140-2	2
16		105-29808	COVER	ﾄｳﾌﾞ ﾋﾞﾆｰﾙｶﾊﾞｰ	1
17		NS-6150430-SP	NUT 15/64-28	ﾛｯｶｸﾅｯﾄ 15/64-28	1
18		D7101-245-E00	SYNCHRONIZER HOLDER STUD	ｹﾝｼｭﾂｷﾁｭｴｼﾞｸ	1
19		D7102-245-E00	SYNCHRONZER HOLDER PLATE	ｹﾝｼｭﾂｷﾁｭｴｲﾀ	1
20		BT-0630520-Z0	HOLDER COVER	ｾﾞﾂｴﾝ ﾁｭｳﾌﾞ	0.02
21		SS-7110710-SP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	1
22		107-74701	PANEL FIXED SUPPORT PLATE	ﾊﾟﾈﾙﾄﾘﾂｹﾈｼﾞﾖｲﾀ	1
23		SL-4041081-SC	SCREW M4 L=10	ﾅﾍﾞｺﾈｼﾞ ｾﾑｽ M4 L=10	2
24	#01	107-77407	WRENCH 2.5MM	ﾛｯｶｸﾚﾝﾁ2.5MM	1
25	#03	107-35868	FIXING BASE ASM.	ﾂﾘｼﾞﾖｳｷﾞﾄﾘﾂｹﾀﾞｲ(ｸﾐ)	1
26		107-35801	FIXING BASE	ｱﾀｯﾁﾒﾝﾄﾄﾘﾂｹﾄﾞﾀﾞｲ	(1)
27		107-37401	FIXING BASE NUT	ｱﾀｯﾁﾒﾝﾄﾄﾘﾂｹﾄﾞﾀﾞｲﾅｯﾄ	(1)
28		SM-6063502-TP	SCREW M6 L=35	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(1)
29		WP-0621016-SD	WASHER 6.2X13X1	ﾋﾗﾜﾞｶﾞﾈ 6.2X13X1	(1)
30		SM-6051602-TP	SCREW M5X0.8 L=16	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.8 L=16	(2)
31		WP-0531000-SE	WASHER	ﾋﾗﾜﾞｶﾞﾈ	(2)
32	#02	107-74263	KNEE SWITCH	ﾍﾝｶﾝﾋｻﾞｽｲｯﾁ(ｸﾐ)	1
33	#02	SK-3514000-SC	WOOD SCREW D=5.1 L=40	ﾏﾙﾓｸﾈｼﾞ D=5.1 L=40	2
34	#02	MA0-11532000	CORD STAPLE	ｺｰﾄﾞ ｽﾃｰﾌﾟﾙ	2

NOTE (注記)

#01....FOR LU-2260N-7 — LU-2260N-7用
#02....FOR DL KNEE SWITCH TYPE — DL膝スイッチ仕様用
#03....EXCEPT JA — JA向けは除く

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22. MUTUAL RISING QUANTITY TRANSFER COMPONENTS
交互上昇量切替装置関係



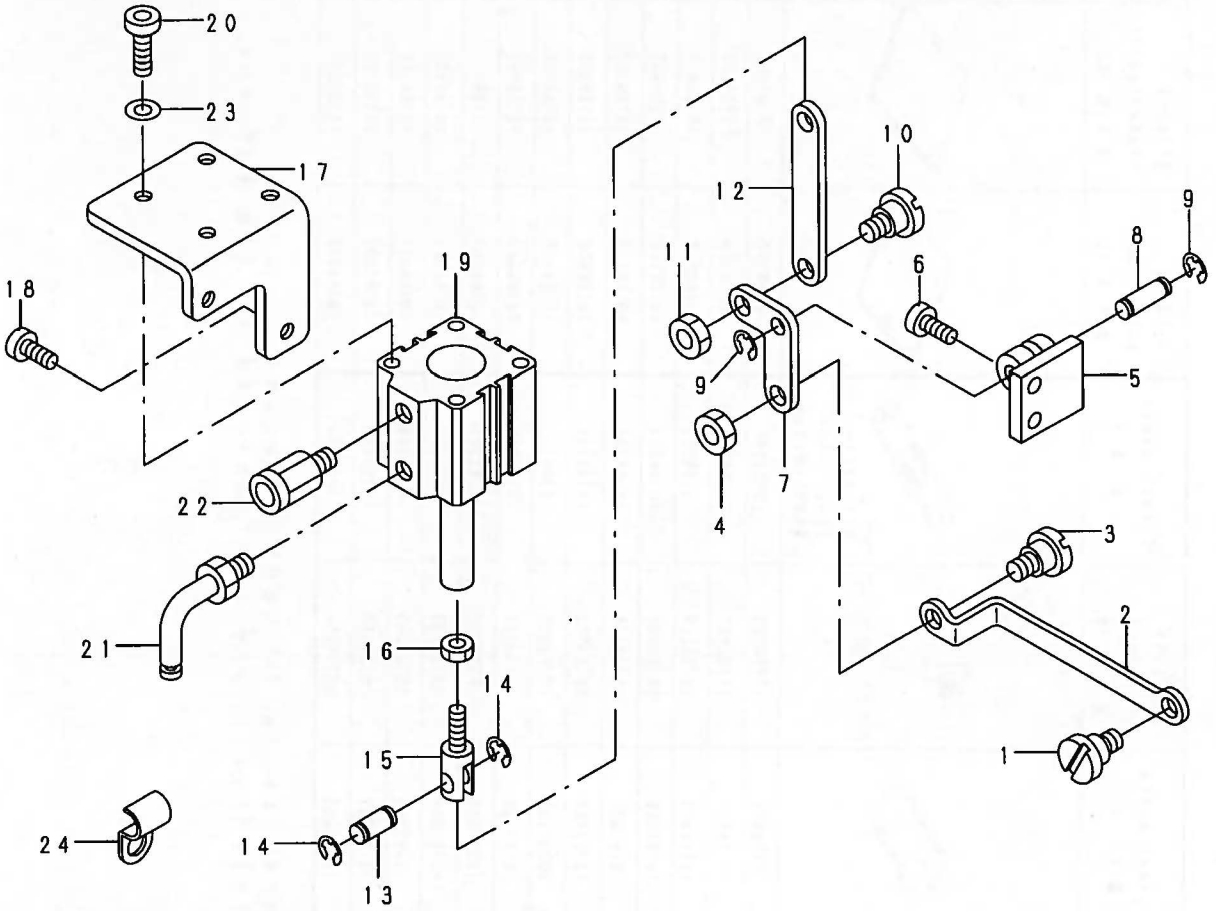
REF. NO	NOTE	PART NO.	D E S C R I P T I O N	ヒ ン メ イ	Qty
1	#01	PA-2502006-00	JIG CYLINDER	ｼﾞｸﾞ ｼﾘﾝﾀﾞ	1
2	#01	PJ-3040605-01	ELBOW	ｴﾙﾎﾞ	1
3	#01	PX-0105020-00	MUFFLER	ﾏﾌﾗ	1
4	#01	SM-6044500-SP	SCREW	ﾋﾗﾈｼﾞ	2
5	#01	107-35959	VERTICAL CYLINDER ARM ASM.	ｺｳｺﾞｼﾞﾖｳｹﾞｼﾘﾝﾀﾞｰｳﾃﾞ(ｸﾐ)	1
6		107-35900	VERTICAL CYLINDER ARM	ｺｳｺﾞｼﾞﾖｳｹﾞｼﾘﾝﾀﾞｰｳﾃﾞ	(1)
7		SM-6051402-TP	SCREW M5X0.8 L=14	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	(1)
8		107-11406	SPACER B	ｽﾍﾟｰｻB	(1)
9	#01	RE-0300000-K0	E-RING 3	Eｶﾞﾀﾄﾒﾜ 3	2
10	#01	D2427-555-B00-B	CAM ROLLER	ｶﾑﾛｰﾗ	2
11	#01	107-36007	ROLLER HOLDER	ﾛｰﾗｰｳｹ	1
12	#01	SM-6050802-TP	SCREW M5X0.8 L=8	ﾛｯｶｸｱﾅﾎﾞﾙﾄ M5X0.7 L=8	1
13	#01	107-36106	CYLINDER ARM SHAFT	ｺｳｺﾞｼﾞﾖｳｹﾞｼﾘﾝﾀﾞｰｳﾃﾞｼﾞｸ	1
14	#01	BT-0600401-EB	TUBE	ﾁｭｰﾌﾞ	1.2
15	#01	WS-0410002-KN	SPRING WASHER	ﾊﾞﾈｻﾞｶﾞﾈ M4	2
16	#01	WP-0450846-SP	WASHER	ﾋﾗｻﾞｶﾞﾈ	2
17		107-74867	DETECT SWITCH ASM.	ｹﾝｼｭﾂｽｲｯﾁ(ｸﾐ)	1
18		107-74859	MICROSWITCH	ﾏｲｸﾛ ｽｲｯﾁ(ｸﾐ)	(1)
19		107-74503	DETECT SWITCH INSTALLING PLATE	ｹﾝﾁｽｲｯﾁﾄﾘﾂｹｲﾀ	(1)
20		SM-4021601-SN	SCREW M2 L=16	ﾅﾍﾞｺﾈｼﾞ M2 L=16	(2)
21		NM-6020001-SC	NUT M2	ﾛｯｶｸﾅｯﾄ M2 1ｼｭ	(2)
22		WS-0210002-KN	SPRING WASHER M2	ﾊﾞﾈｻﾞｶﾞﾈ M2	(2)
23		SL-4040881-SC	SCREW M4 L=8	ｻﾞｶﾞﾈｯｷ ﾅﾍﾞｺﾈｼﾞ M4 L=8	2
24		B3538-112-000	OIL RETURN TUBE HOLDER	ｶﾝﾘｭｳ ﾊﾞｲﾌﾟﾎﾙﾀ	1
25		SL-4040881-SC	SCREW M4 L=8	ｻﾞｶﾞﾈｯｷ ﾅﾍﾞｺﾈｼﾞ M4 L=8	1
26		EA-9500B00-00	CLIP CV-70S	ｹﾂｿｸﾊﾞﾝﾄﾞ 60	1

NOTE (注記) #01....OPTIONAL PART オﾌﾟｼｮﾝ部品

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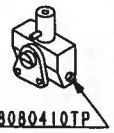
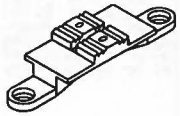
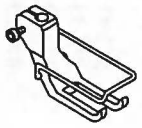
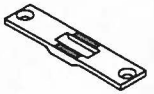
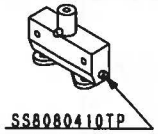
23. BACK TUCK COMPONENTS

バックタック関係



REF. NO	NOTE	PART NO.	DESCRIPTION	ヒョウメイ	Qty
1		SD-0800352-SP	HINGE SCREW D= 8 H= 3.5	ﾀﾞﾝﾈｼﾞ D=8 H=3.5	1
2		107-36403	BACKWARD FEED ROD	ｷﾞｬｸｵｸﾘﾛｯﾄﾞ	1
3		SD-0800352-SP	HINGE SCREW D= 8 H= 3.5	ﾀﾞﾝﾈｼﾞ D=8 H=3.5	1
4		NS-6150540-SP	NUT 15/64-28	ﾛｯｶｸﾅｯﾄ 15/64-28	1
5		107-36809	LINK FITTING BASE	ｷﾞｬｸｵｸﾘﾘﾝｸﾄﾘｯﾂｹﾀﾞｲ	1
6		SS-6151440-SP	SCREW 15/64-28 L=14	ﾋﾗﾈｼﾞ 15/64-28 L=14	2
7		107-36304	BACKWARD FEED LINK	ｷﾞｬｸｵｸﾘﾘﾝｸ	1
8		D1687-141-E00	PIN	ﾌﾀﾏﾀﾘﾝｸ ｼﾞｸ	1
9		RE-0600000-K0	E-RING 6	Eｶﾞﾀﾄﾒﾜ 6	2
10		SD-0800402-TP	HINGE SCREW D= 8 H= 4	ﾀﾞﾝﾈｼﾞ D=8 H=4	1
11		NS-6150430-SP	NUT 15/64-28	ﾛｯｶｸﾅｯﾄ 15/64-28	1
12		107-37302	CYLINDER CONNECTION RING	ｷﾞｬｸｵｸﾘｼﾘﾝﾀﾞｰﾚﾝｹﾂｶﾝ	1
13		107-36700	CYLINDER FITTING PIN	ｷﾞｬｸｵｸﾘｼﾘﾝﾀﾞｰﾄﾘｯﾂｹﾋﾟﾝ	1
14		RE-0600000-K0	E-RING 6	Eｶﾞﾀﾄﾒﾜ 6	2
15		107-36601	CYLINDER KNUCKLE JOINT	ｷﾞｬｸｵｸﾘｼﾘﾝﾀﾞｰﾅｯｸﾙｼﾞｮｲﾝ	1
16		NM-6060001-SE	NUT M6	ﾛｯｶｸﾅｯﾄ M6 1ｼｭ	1
17		107-44506	CYLINDER INSTALLATION BASE	ｷﾞｬｸｵｸﾘｼﾘﾝﾀﾞｰﾄﾘｯﾂｹﾀﾞｲ	1
18		SS-6151440-SP	SCREW 15/64-28 L=14	ﾋﾗﾈｼﾞ 15/64-28 L=14	2
19		PA-3201502-00	JIG CYLINDER	ｼﾞｸﾞｼﾘﾝﾀﾞｰ	1
20		SM-6061802-TP	SCREW M6 L=18	ﾛｯｶｸｱﾅﾎﾞﾙﾄ	4
21		PJ-3040651-02	ELBOW	ｴﾙﾎﾞ	1
22		PX-0151010-00	MUFFLER	ﾏﾌﾗ	1
23		WP-0641601-SD	WASHER M6	ﾋﾗｻﾞｶﾞﾈ ﾐｶﾞｷﾏﾙ M6	4
24		B3538-112-000	OIL RETURN TUBE HOLDER	ｶﾝﾘﾕｳ ﾊﾟｲﾌﾟｵｻｴ	1

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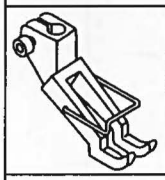
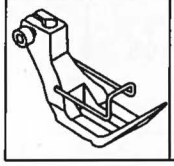
Needle width 針幅 mm	Set number 代表品番	Needle clamp asm. 針止め（組）	Needle rod thread rack 針棒糸かけ	Feed dog 送り歯	Presser foot asm. 押え足（組）	Finger guard 指ガード	Walking foot asm. 送り足（組）	Throat plate 針板	Sliding plate(left) 滑り板（左）	Sliding plate(right) 滑り板（右）
		 SS8080410TP	 SS6060440TP					 Max. stitch length=6mm 最大送りピッチ=6mm		
		 SS8080410TP	 SS5060310SP							
(4)	10784551	10777555	10779007	10780005	10781557	10786903	10783058	10784502	10786309	10701803
6	10784650	10777654	10779007	10780104	10781656	10786903	10783157	10784601	10786309	10701803
8	10784759	10777753	10779007	10780203	10781755	10786903	10783256	10784700	10786309	10701803
10	10784858	10777852	10779106	10780302	10781854	10787000	10783355	10784809	10786408	10786002
12	10784957	10777951	10779106	10780401	10781953	10787000	10783454	10784908	10786408	10786002
(14)	10785053	10778058	10779106	10780500	10782050	10787109	10783553	10785004	10786408	10786002
(16)	10785152	10778157	10779106	10780609	10782159	10787109	10783652	10785103	10786408	10786002
(18)	10785251	10778256	10779106	10780708	10782258	10787109	10783751	10785202	10786408	10786002
20	10785350	10778355	B1403526000	10780807	10782357	10787208	10783850	10785301	10786507	10786101
(22)	10785459	10778454	B1403526000	10780906	10782456	10787208	10783959	10785400	10786507	10786101
(24)	10785550	10778553	B1403526000	10781003	10782555	10787208	10784056	10785509	10786507	10786101
(30)	10785657	10778652	B1403526000	10781102	10782654	10787307	10784155	10785608	10786507	10786101
(36)	10785756	10778751	B1403526000	10781201	10782753	10787406	10784254	10785707	10786606	10786200

Note... Sets having ( ) with needle width are specially made to order.
Sliding plate(right) and sliding plate(left) are not included in the set nos.

注記... 針幅に（ ）のついているセットは，特別注文部品です。
代表品番の構成内容に滑り板（右），滑り板（左）は含まれません。

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25. TABLE OF EXCHANGING GAUGE PARTS(LU-2210N-7)(1)
交換ゲージ部品一覧表（ＬＵ－２２１０Ｎ－７）（１）

Walking foot 上送り足 / Presser foot 押え足		 10711653	 10711752	 10711851	 10711950	 ♯3 10745354 ♯4 10745453 ♯5 10745552 ♯6 10745851	 ♯3 10746352 ♯4 10746451 ♯5 10746550 ♯6 10746659	 10712354 ♯01	 10712057
	10712552	Standard 標準 	—	—	—	—	—	○	—
	10758456	♯02	—	—	—	—	—	○	—
	10712651	♯03 	—	—	—	—	—	○	—
	10712750	♯04 	♯05 	—	—	—	—	—	—

#01...Without groove
*To be used when the thread cannot be grasped at the sewing start.
消無しタイプ
*縫い始めに糸が絡みにくい時に使用

#02...For overlapped sections of material
*Common type for overlapped sections and flat sections.
Intermediate type between 10712552 and 10712651.
段部用
*段部用・平部でも使用出来る両用タイプ
10712552と10712651の中間タイプ

#03...For overlapped sections of material
*To be used when overlapped sections cannot be smoothly fed.
段部用
*段部での乗り越えが悪い時に使用

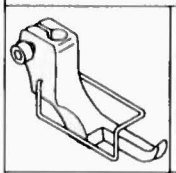
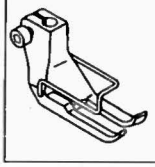
#04...For light-weight sponge
*To be used for resilient materials such as sponge.
薄いスポンジ用
*スポンジ等の弾力性の有る素材に使用

#05...For heavy-weight sponge
*To be used for further resilient materials.
厚いスポンジ用
*より弾力性の有る素材に使用

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26. TABLE OF EXCHANGING GAUGE PARTS(LU-2210N-7)(2)

交換ゲージ部品一覧表（ＬＵ－２２１０Ｎ－７）（２）

Walking foot 上送り足 / Presser foot 押え足									
		10711653	10711752	10711851	10711950	#3 10745354 #4 10745453 #5 10745552 #6 10745651	#3 10746352 #4 10746451 #5 10746550 #6 10746659	10712354 #01	10712057
	10712859	—	—	#02 	—	—	—	—	—
	10712958	—	—	—	#03 	—	—	—	—
	#3 10747350 #4 10747459 #5 10747558 #6 10747657	—	—	—	—	#04 	#05 Adjustable 調整式 	—	—
	10713055	—	—	—	—	—	—	—	#06

#01...Without groove

*To be used when the thread cannot be grasped at the sewing start.

溝無しタイプ

＊縫い始めに糸が絡みにくい時に使用

#02...Right-edge presser

*To be used to sew edges of material.

右片押え

＊エッジを縫製する場合に使用

#03...Left-edge presser

*To be used to sew edges of material.

左片押え

＊エッジを縫製する場合に使用

#04...For piping

*To be used for general piping processes.

パイピング用

＊一般のパイピング工程に使用

#05...For piping

*Permits adjustment of the needle position with respect to the pipe.

パイピング用

＊パイプに対する針の位置が調整出来ます

#06...Wide type

*To be used when a sewing product cannot be smoothly fed.

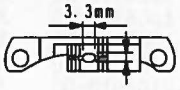
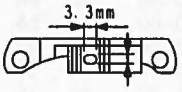
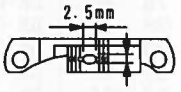
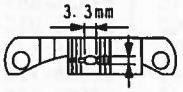
幅広タイプ

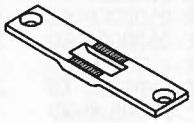
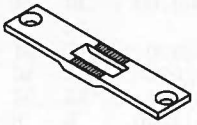
＊縫製物の送りが悪い場合に使用

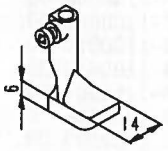
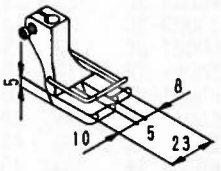
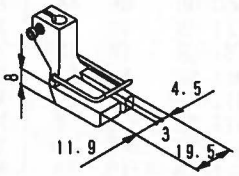
From the library of: Superior Sewing Machine & Supply LLC

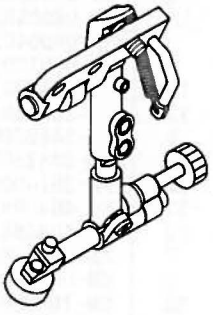
27. TABLE OF EXCHANGING GAUGE PARTS(LU−2210N−7)(3)

交換ゲージ部品一覧表（ＬＵ−２２１０Ｎ−７）（３）

Feed dog 送り歯			
			
10717106	10717205	10717304	10739001
Standard 標準	Without groove To be used when the thread cannot be grasped at the sewing start. 溝無しタイプ 縫い始めに糸が掴みにくい時に使用	For line thread 細糸用	Wide type 中広タイプ

Throat plate 針板	
	
10701704	10702009
Standard 標準	Wide type 中広タイプ

For machining 加工用		
		
10712255	10748358	10713253
To be machined to a walking foot 送り足加工用	Type B to be machined to a presser foot B 押え足加工用B	Type A to be machined to a presser foot 押え足加工用A

H152 MAH-152010A0 Swing edge guide 振り定規


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BT-0500300-E0	28	13
BT-0500300-E0	28	15
BT-0500300-E0	28	27
BT-0500300-E0	28	29
BT-0500300-E0	28	40
BT-0500300-E0	28	46
BT-0500300-E0	28	69
BT-0500300-E0	28	70
BT-0600401-EB	30	11
BT-0600401-EB	30	12
BT-0600401-EB	30	13
BT-0600401-EB	30	26
BT-0600401-EB	30	27
BT-0600401-EB	30	42
BT-0600401-EB	37	14
BT-0600402-EA	10	21
BT-0600402-EA	28	3
BT-0600402-EA	28	24
BT-0600402-EA	28	28
BT-0600402-EA	28	47
BT-0600402-EA	28	53
BT-0630520-Z0	36	20
BT-0800501-EB	30	8
BT-0800602-E0	28	17
BT-0800602-E0	28	22
BT-0800602-E0	28	72
B1111-563-000	2	30
B1114-280-000	10	39
B1114-517-000	36	9
B1131-057-000	2	20
B1148-141-H00	10	32
B1150-490-000	2	32
B1215-804-000	18	52
B1215-804-000	20	52
B1308-055-000	4	58
B1309-055-000	4	60
B1310-055-000	4	59
B1314-055-000	4	61
B1526-527-00G	8	58
B1648-122-000	28	57
B2311-019-000	16	39
B3031-141-H00	14	30
B3031-141-H00	16	22
B3112-704-000	22	37
B3126-012-000	22	40
B3126-352-000	22	12
B3128-526-000	22	35
B3129-012-A00	22	10
B3129-053-000	22	38
B3132-552-000	22	39
B3138-512-000	2	24
B3205-210-000	23	7
B3207-210-000	23	16
B3208-210-000	23	18
B3211-210-000	23	10
B3212-210-000	23	11
B3214-047-000	23	34
B3216-047-000	22	14
B3216-047-000	23	32
B3305-704-000-A	33	7
B3305-704-000-A	33	28
B3311-012-000	33	12
B3311-012-000	33	33
B3311-704-000	33	9
B3311-704-000	33	26
B3317-704-000	33	14
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B3318-704-L00-A	33	25
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B3320-704-L00-A	33	10
B3320-704-L00-A	33	32
B3321-704-L00	33	39
B3416-552-000	8	63
B3510-019-000	2	45
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SS-2090710-SP	2	46
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SS-2110915-SP	35	3
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INTERNATIONAL SALES DIVISION
8-2-1, KOKURYO-CHO,
CHOFU-SHI, TOKYO 182, JAPAN
PHONE : 03(3430)4001~5
FAX : 03(3430)4909 4914 4984
TELEX : J22967

JUKI 株式会社
〒182 東京都調布市国領町8-2-1
TEL. 03-3480-1111(代表)

国内営業本部
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＊This parts list is edited in accordance with the product specifications as of February 1996.

96・09 Printed in Japan (F

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