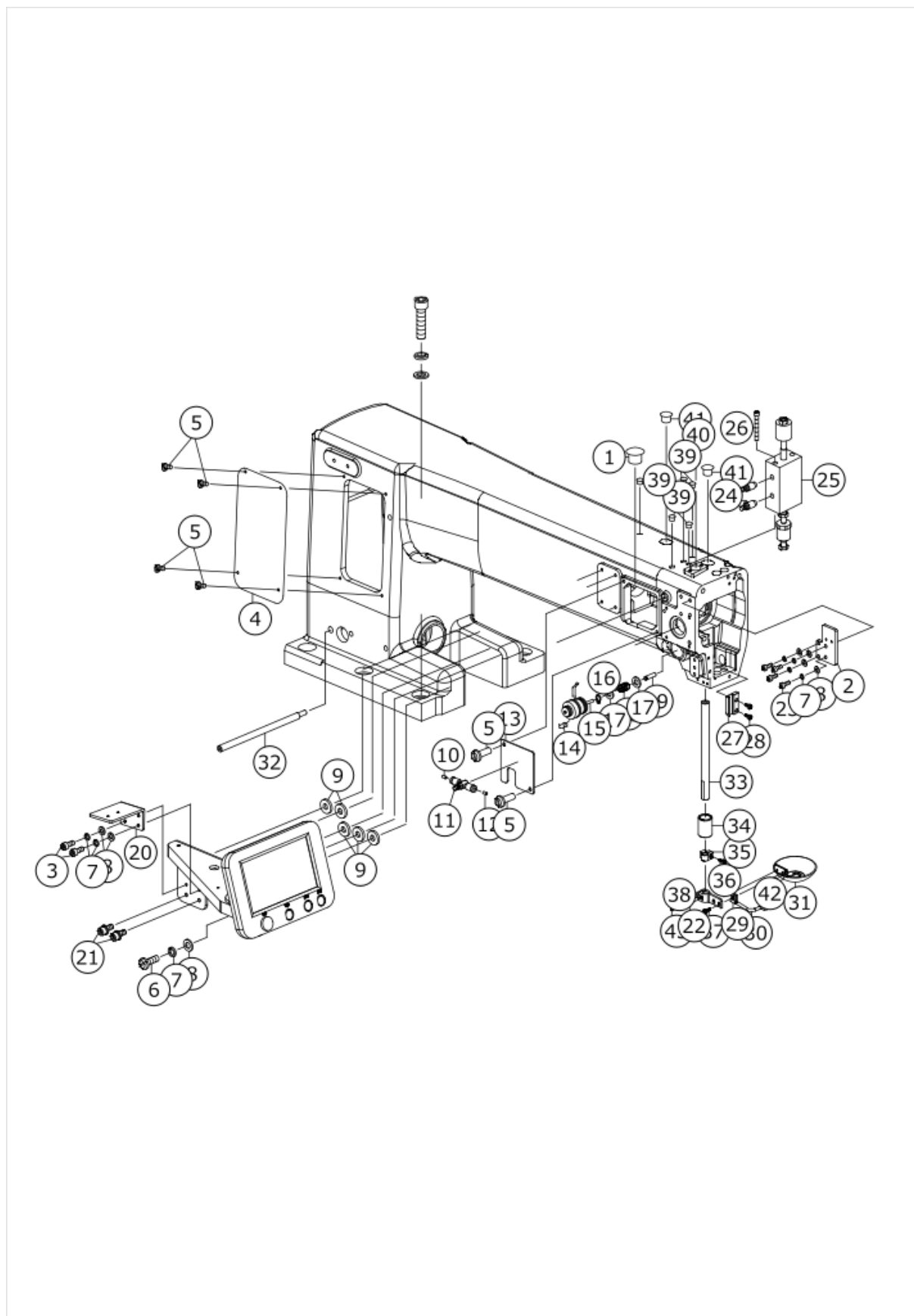


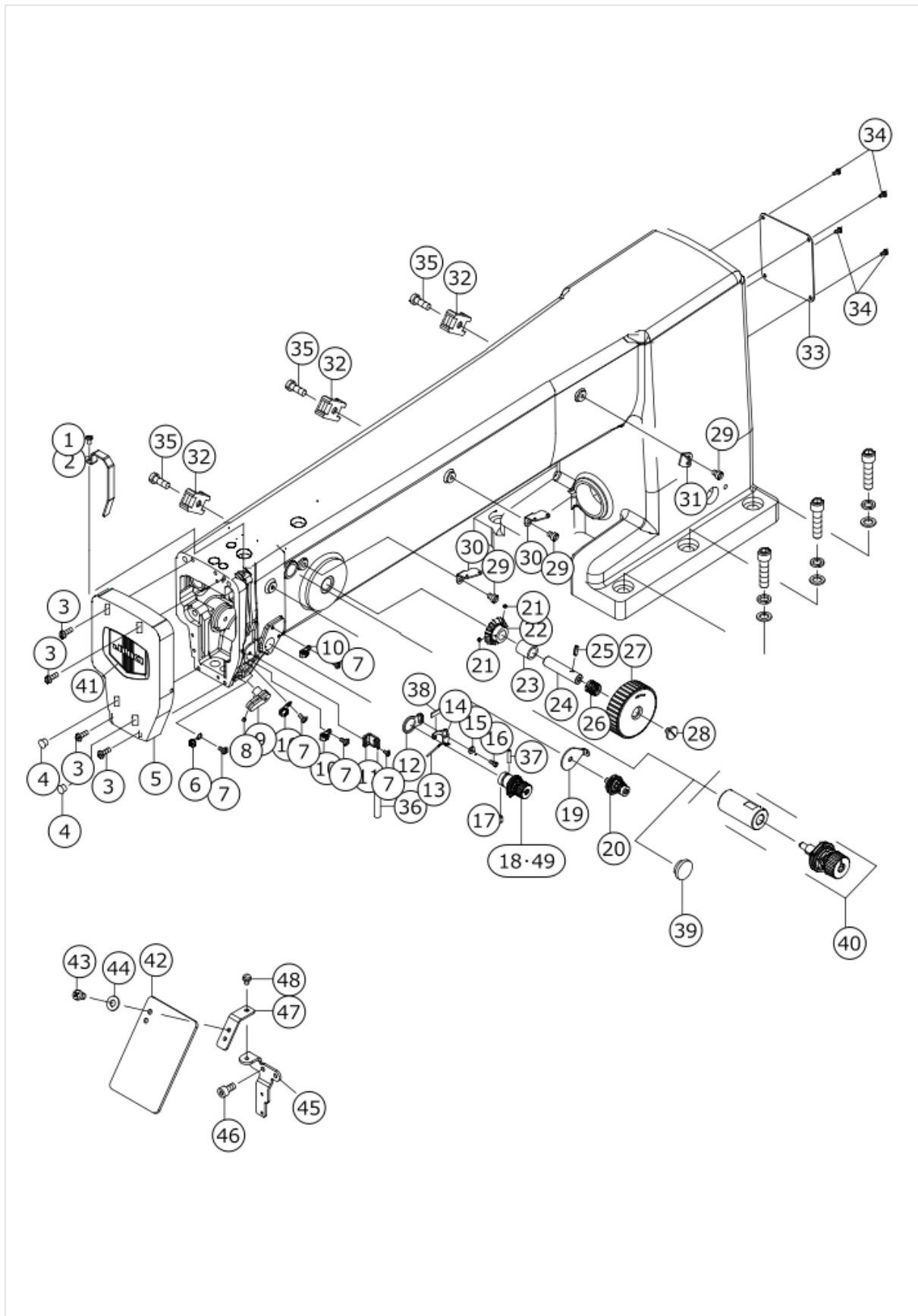
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MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (1)



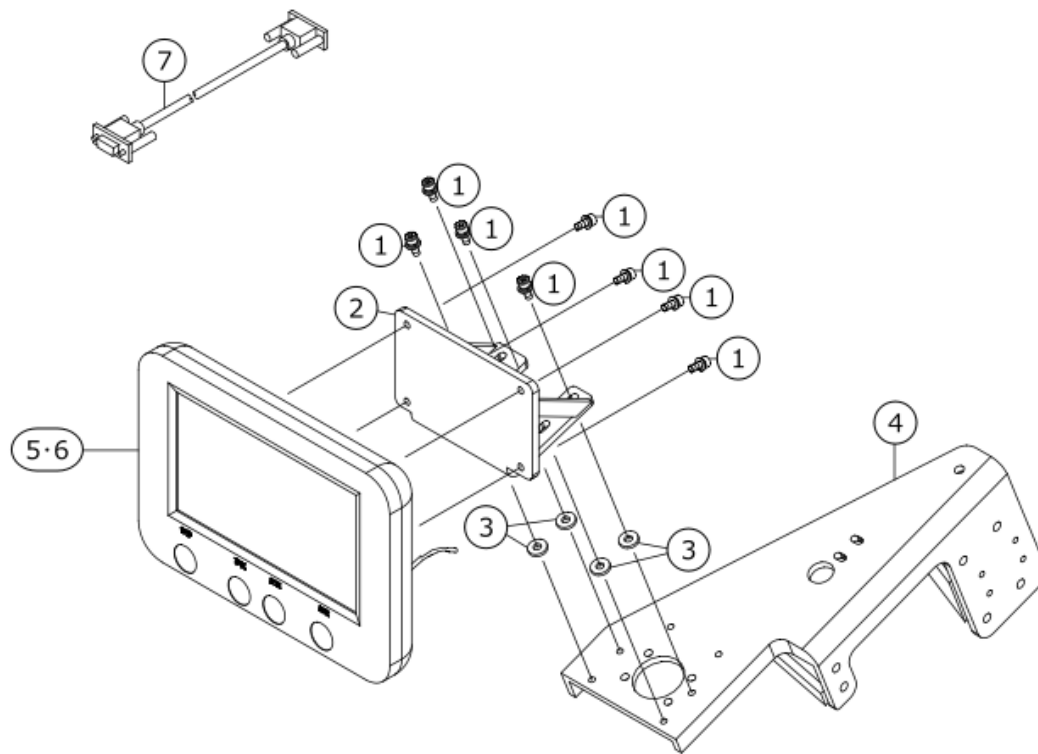
No.	品番	品吊	備考	子部品	消耗品	個数
1	40228011	26_RUBBER_PLUG				1.00
2	40228466	PRESSER_CYLINDER				1.00
3	-	SCREW				4.00
4	40228463	SIDE_COVER				1.00
5	-	SCREW				6.00
6	40228642	SCREW				1.00
7	-	SPRING_WASHER				5.00
8	-	WASHER				3.00
9	40227992	PANEL_RUBBER_CUSHION				5.00
10	-	UPPER_THREAD_BLOW				1.00
11	40227993	UPPER_THREAD_BLOW_ADJUSTING_JOINT				1.00
12	-	UPPER_THREAD_BLOW				1.00
13	40227994	SIDE_COVER_FRONT				1.00
14	-	SCREW				1.00
15	40227995	THREAD_TENSION_ASM				1.00
16	-	E_RING				1.00
17	-	WASHER				2.00
18	40227996	THREAD_RELEASE_PIN_SPRING				1.00
19	40227997	THREAD_RELEASE_PIN				1.00
20	40228467	CABLE_LANE_UPPER_PILLAR_X_PLATE				1.00
21	-	SCREW				4.00
22	-	SCREW				1.00
23	-	SCREW				4.00
24	40228001	CYLINDER_JOINT				2.00
25	40228000	SUPPLEMENTARY_PRESSER_CYLINDER				1.00
26	-	SCREW				2.00
27	40228002	SUPPLEMENTARY_PRESSER_ROD_GUIDE				1.00
28	-	SCREW				2.00
29	40228007	THREAD_TRACHEA_TONG				2.00
30	40228012	THREAD_BLOW				1.00
31	40225491	BOAT_PRESSER_L				1.00
32	40228465	STICK				1.00
33	40228003	SUPPLEMENTARY_PRESSER_ROD				1.00
34	40228004	SUPPLEMENTARY_PRESSER_CASE				1.00
35	40228005	SSUPPLEMENTARY_PRESSER_PILLAR				1.00
36	-	SCREW				1.00
37	-	SCREW				2.00
38	40228006	SUPPLEMENTARY_PRESSER_CONNECT_PILLARS				1.00
39	40228008	8_RUBBER_PLUG				5.00
40	40228009	12_RUBBER_PLUG				1.00
41	40228010	20_RUBBER_PLUG				2.00
42	-	ELASTIC_CYLINDRICAL_PIN				2.00
43	-	SCREW				1.00

MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (2)



No.	品番	品名	備考	子部品	消耗品	個数
1	-	SCREW				1.00
2	40228013	THREAD_TAKE_UP_COVER				1.00
3	40228468	SCREW				4.00
4	-	12_RUBBER_PLUG				2.00
5	40228469	FACE_COVER				1.00
6	40228470	LOWER_GUIDE				1.00
7	-	SCREW				5.00
8	40228015	SCREW				1.00
9	40228016	AT_SOLENOID_ASM				1.00
10	40228017	RIGHT_GUIDE				3.00
11	40228018	VERTICA_GUIDE				1.00
12	40228019	IN-SENSOR_INSULATION_PIECE				1.00
13	40228020	SENSOR_PLATE_THREAD				1.00
14	40228021	SHEAR_THREAD_DETECT_SENSOR_PLATE				1.00
15	-	OUT-SENSOR_INSULATION_PIECE				1.00
16	-	SCREW				1.00
17	-	SCREW				2.00
18	40228022	THREAD_TENSION_ASM	TYPE S			1.00
19	40228023	THREAD_TENSION_GUIDE				1.00
20	40228024	UPPER_THREAD_TENSION_ASM				1.00
21	-	SCREW				2.00
22	40228105	PULLEY_SHAFT_GEAR				1.00
23	-	PULLEY_METAL				1.00
24	40228027	PULLEY_SHAFT				1.00
25	-	PIN				1.00
26	40228028	PULLEY_SPRING				1.00
27	40228029	PULLEY				1.00
28	40228030	HANDWHEEL_SETSCREW				1.00
29	40228031	SCREW				3.00
30	40228032	DOUBLE_HOLE_GUIDE				2.00
31	40228033	SINGLE_HOLE_GUIDE				1.00
32	40228034	FIXING_PLATE				3.00
33	40228035	BED_REAR_COVER				1.00
34	-	SCREW				4.00
35	-	SCREW				3.00
36	-	GUIDE_TUBE				1.00
37	-	THREAD_TENSION_CASE_TUBE				1.00
38	40228042	SHEAR_THREAD_DETECT_SENSOR_PLATE_RUBBER				1.00
39	40228043	RUBBER_PLUG				1.00
40	40228051	3RD THREAD TENSION ASM	SPECIAL ORDER PARTS			1.00
41	40228586	FACE COVER PLATE				1.00
42	-	SAFETY_PLATE				1.00
43	-	SCREW M4X0.7 L=6				2.00
44	-	WASHER 4.5X10X0.8				2.00
45	-	BASE_PLATE				1.00
46	-	SCREW M4X0.7 L=8				2.00
47	-	LINK_PLATE				1.00
48	-	SCREW				1.00
49	40234081	THREAD TENSION ASM	TYPE H			1.00

DISPLAY UNIT



No.	品番	品吊	備考	子部品	消耗品	個数
1	-	SCREW				8.00
2	40228052	PANEL_INSTALLATION_CUSHION				1.00
3	40227992	PANEL_RUBBER_CUSHION				4.00
4	40228053	PANEL_INSTALLATION_PLATE				1.00
5	40228054	PANEL				1.00
6	40259264	PANEL_CE	FOR CE			1.00
7	40228719	PANEL_CABLE				1.00

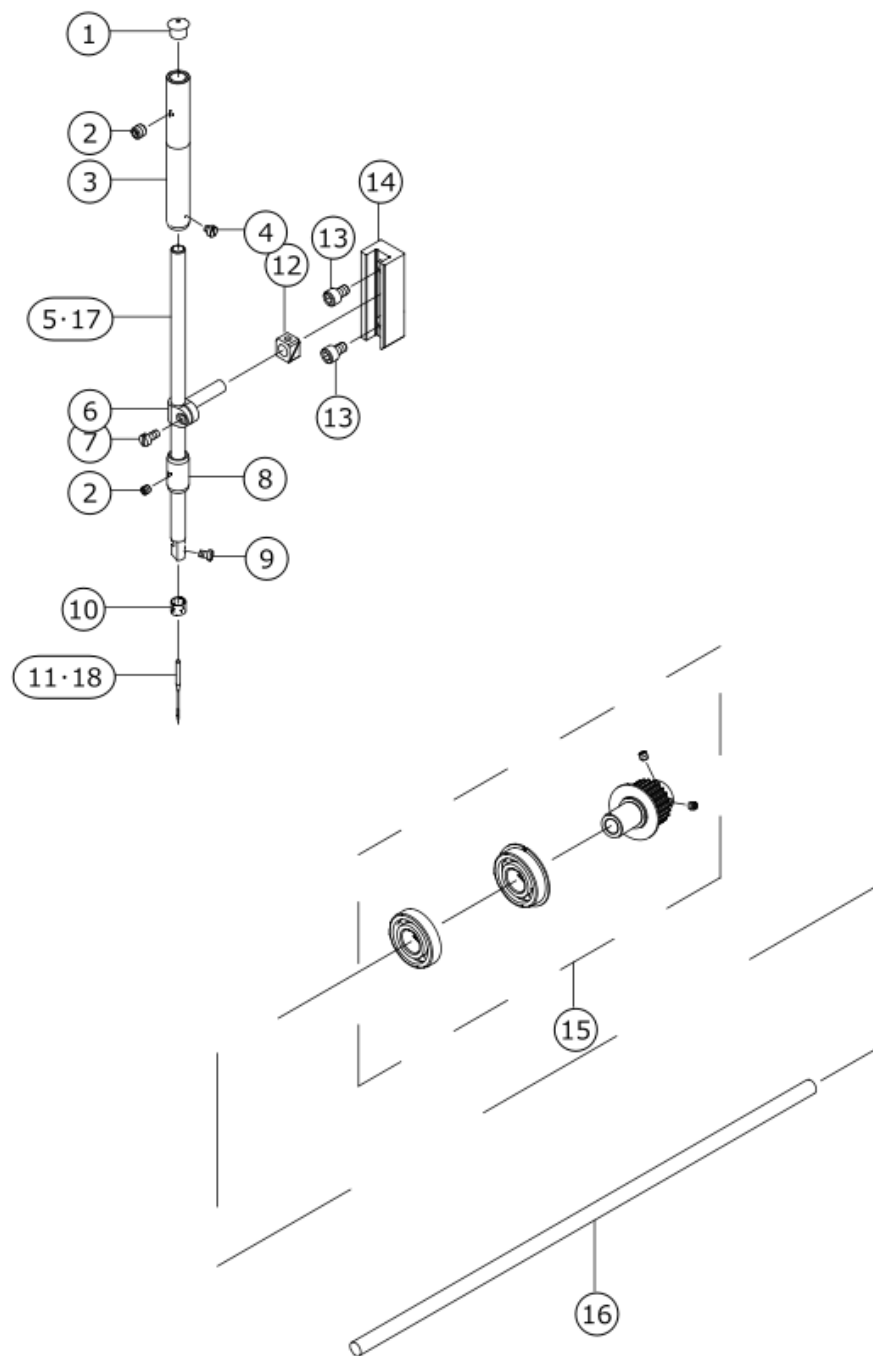
This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or motor. The parts are numbered as follows:

- 1, 2, 3, 4, 5:** Components of the upper left assembly, including a shaft and housing parts.
- 6, 7, 8, 9, 10, 11, 18, 25:** Various intermediate components, including bearings, seals, and housing parts.
- 12, 17, 19, 21, 22, 23, 24:** Components of the lower assembly, including a large U-shaped part (17) and a long shaft (19).
- 13-26:** A complex assembly of small parts, including screws (14, 15, 16) and a main housing (13-26).

The diagram uses dashed lines to show the relative positions and assembly sequence of the parts.

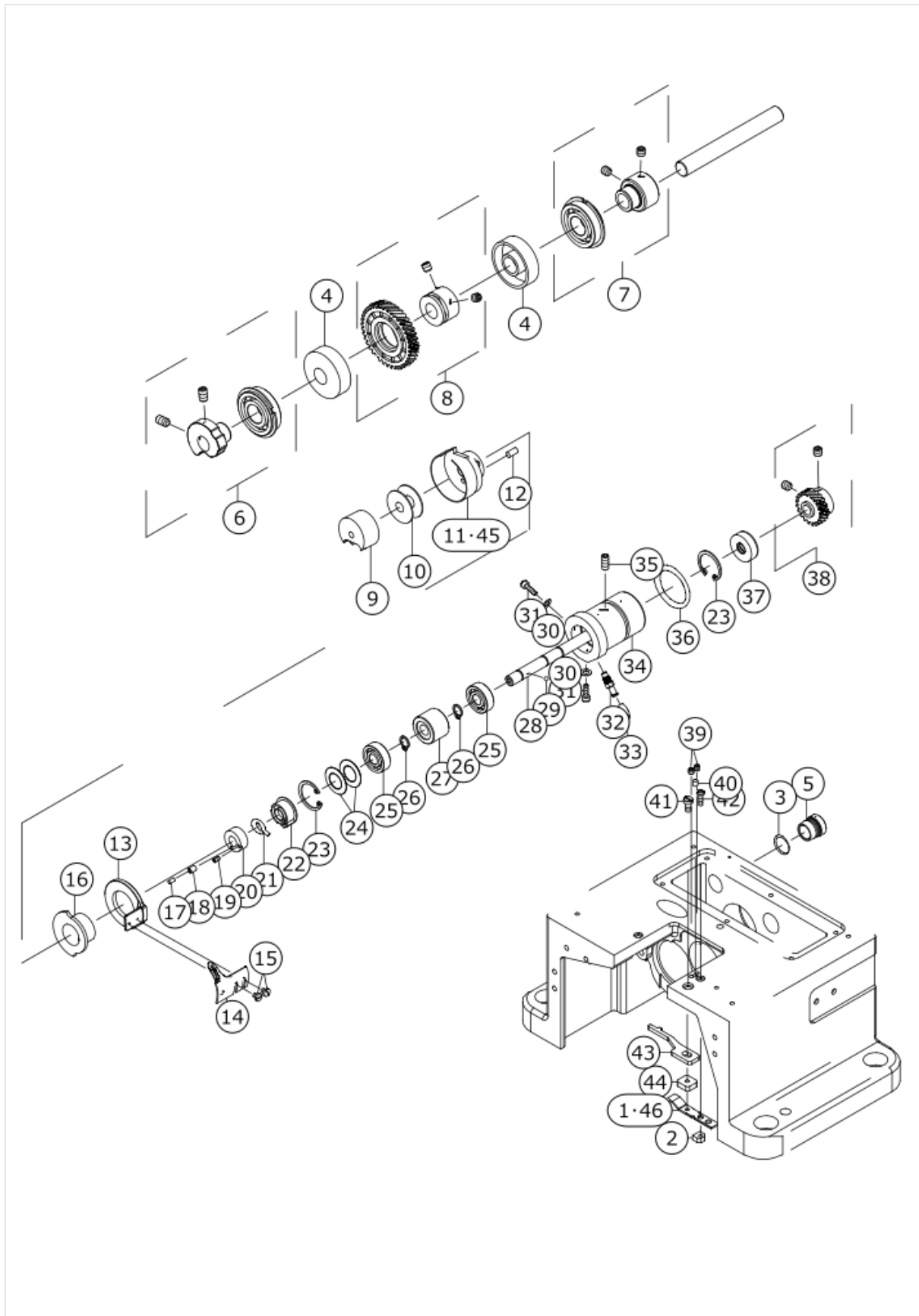
No.	品番	品吊	備考	子部品	消耗品	個数
1	40228102	THREAD_TAKE_UP_CONNECT_ROD_HINGE_SHAFT				1.00
2	-	SCREW				2.00
3	-	SCREW				2.00
4	40228103	THRUST				1.00
5	40228104	THREAD_TAKE_UP_CONNECT_ROD_ASM				1.00
6	-	SCREW				3.00
7	40228590	COUNTER WEIGHT 15.2				1.00
8	-	SCREW				1.00
9	-	SCREW				1.00
10	40228025	UPPER_SHAFT_GEAR				1.00
11	-	SCREW				2.00
12	40228645	UPPER_SHAFT_PULLEY_ASM				1.00
13	40228483	MAIN_SHAFT_MOTOR				1.00
14	-	WASHER				4.00
15	-	SPRING_WASHER				4.00
16	-	SCREW				4.00
17	40228106	TIMING_BELT				1.00
18	40228595	ECCENTRIC_CAM_CONNECT_ROD_ASM				1.00
19	40228647	UPPER_SHAFT				1.00
20	40228107	UPPER_SHAFT_FRONT_BEARING_ASM				1.00
21	40228290	UPPER_SHAFT_FRONT_REAR_BEARIN_ASM				1.00
22	40228484	UPPER_SHAFT_PULLEY_BAFFLE				1.00
23	40228316	ELASTIC_CYLINDRICAL_PIN				1.00
24	40228648	MAIN_SHAFT_COUPLING				1.00
25	40228591	BALANCER				1.00
26	40262514	MAIN_SHAFT_MOTOR_CE	FOR CE			1.00

NEEDLE BAR & LOWER SHAFT PART COMPONENTS



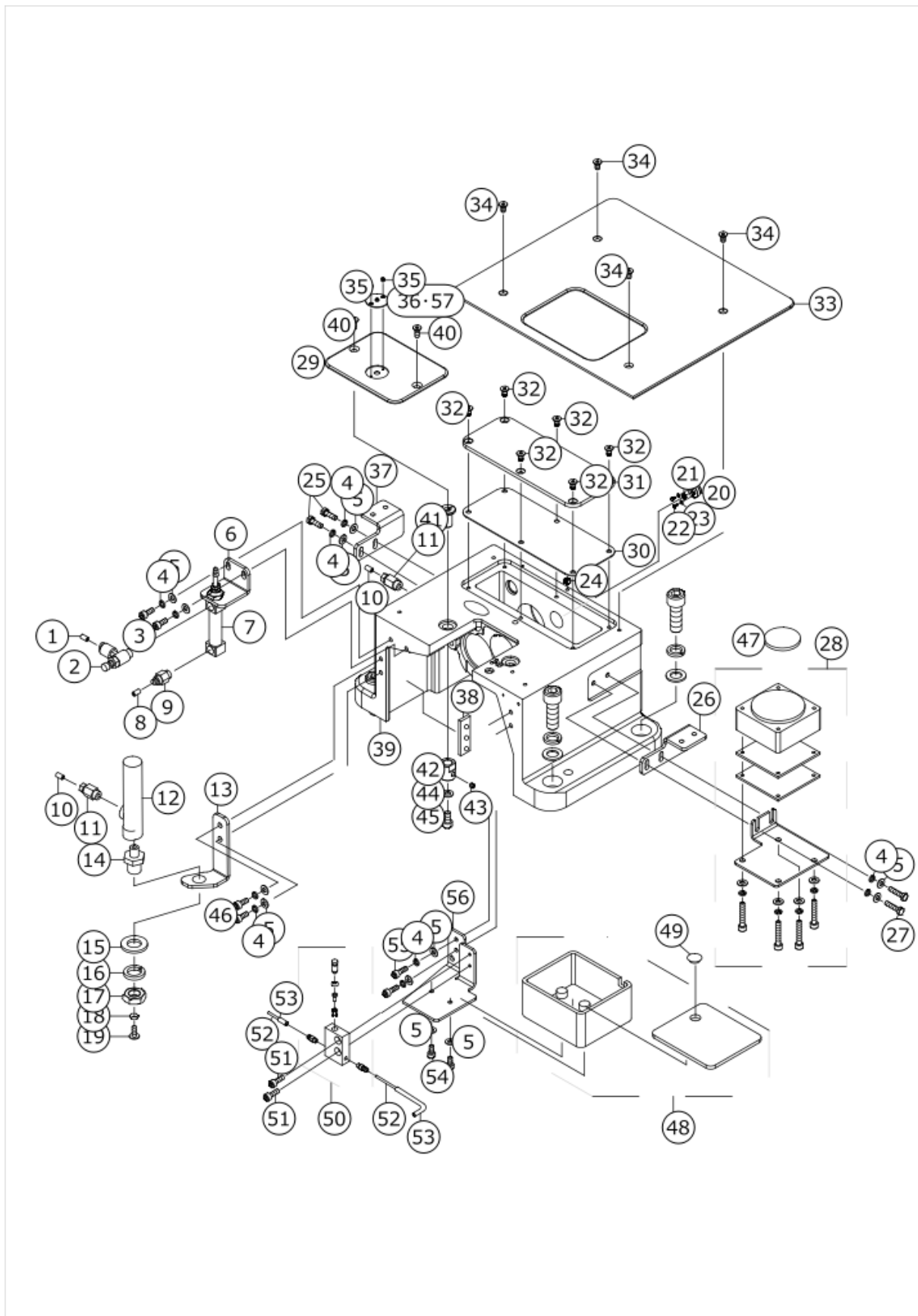
No.	品番	品吊	備考	子部品	消耗品	個数
1	40228110	NEEDLE_BAR_UPPER_CAP				1.00
2	-	SCREW				1.00
3	40228111	NEEDLE_BAR_UPPER_METAL				1.00
4	-	SCREW				1.00
5	40228113	NEEDLE_BAR_1.6	TYPE S(FOR DBX1)			1.00
6	-	NEEDLE_BAR_CONNECTING				1.00
7	-	SCREW				1.00
8	40228116	NEEDLE_BAR_LOWER_BUSHING				1.00
9	40228117	SCREW				1.00
10	40228118	NEEDLE_BAR_THREAD_GUIDE				1.00
11	MDB100B0800	NEEDLE DBX1 #8				1.00
12	40228119	SLIDE_BLOCK				1.00
13	-	SCREW				2.00
14	40228120	SLIP_GROOVE				1.00
15	40228650	LOWER_SHAFT_PULLEY_ASM				1.00
16	40228651	LOWER_SHAFT				1.00
17	40228112	NEEDLE_BAR_2.0	TYPE H(FOR DPX17)			1.00
18	MDP170B2100	NEEDLE DPX17 #21	TYPE H(FOR DPX17)			1.00

ROTARY SHUTTLE TRANSMISSION & THREAD CUTTING PART COMPO NENTS



No.	品番	品吊	備考	子部品	消耗品	個数
1	40225492	FIX_KNIFE	TYPE S			1.00
2	-	FIXED_KNIFE_FIXED_NUT				1.00
3	40228140	O_RING				1.00
4	-	PACKING				2.00
5	40228139	EXHAUST_CASE				1.00
6	40228603	THREAD_CUTTER_CAM_ASM				1.00
7	40228604	BEARING_ASM				1.00
8	40228605	LARGE_GEAR_ASM				1.00
9	40225489	BOBBIN_CASE				1.00
10	40225494	BOBBIN				1.00
11	40225488	HOOK	TYPE S			1.00
12	40228192	OIL_WICK				1.00
13	40228130	MOVING_KNIFE_SHAKING_TABLE				1.00
14	40225493	MOVING_KNIFE				1.00
15	40228131	SCREW				2.00
16	40228132	DRIVING_POSITION_BASE				1.00
17	40228133	OIL_THREAD				1.00
18	-	TUBE				1.00
19	-	SCREW				1.00
20	-	MOVING_FORT_CASE				1.00
21	40228134	COTTON_OIL_WICK				1.00
22	-	STATIC_FORT_CASE				1.00
23	-	E_BEARING				2.00
24	-	SPRING_WASHER				2.00
25	-	BEARING				1.00
26	-	AXIAL_ELASTIC_THRUST				2.00
27	-	CASE				1.00
28	40228601	HOOK_SHAFT				1.00
29	-	BALL 1.5				1.00
30	-	WASHER				2.00
31	-	SCREW				2.00
32	-	TUBE				1.00
33	-	JOINT				1.00
34	40228602	HOOK_SHAFT_METAL				1.00
35	-	SCREW				1.00
36	-	HOOK_SHAFT_METAL_O_RING				1.00
37	-	PACKING				1.00
38	40228606	HOOK_SHAFT_GEAR_ASM				1.00
39	-	SCREW				2.00
40	40228135	SCREW				1.00
41	-	SCREW				1.00
42	40228136	SCREW				1.00
43	40228137	HOOK_POSITION_HOOK 2.6				1.00
44	40228138	POSITION_HOOK_FIXED_NUT				1.00
45	40234079	HOOK ASM	TYPE H			1.00
46	40234080	STATIC KNIFE	TYPE H			1.00

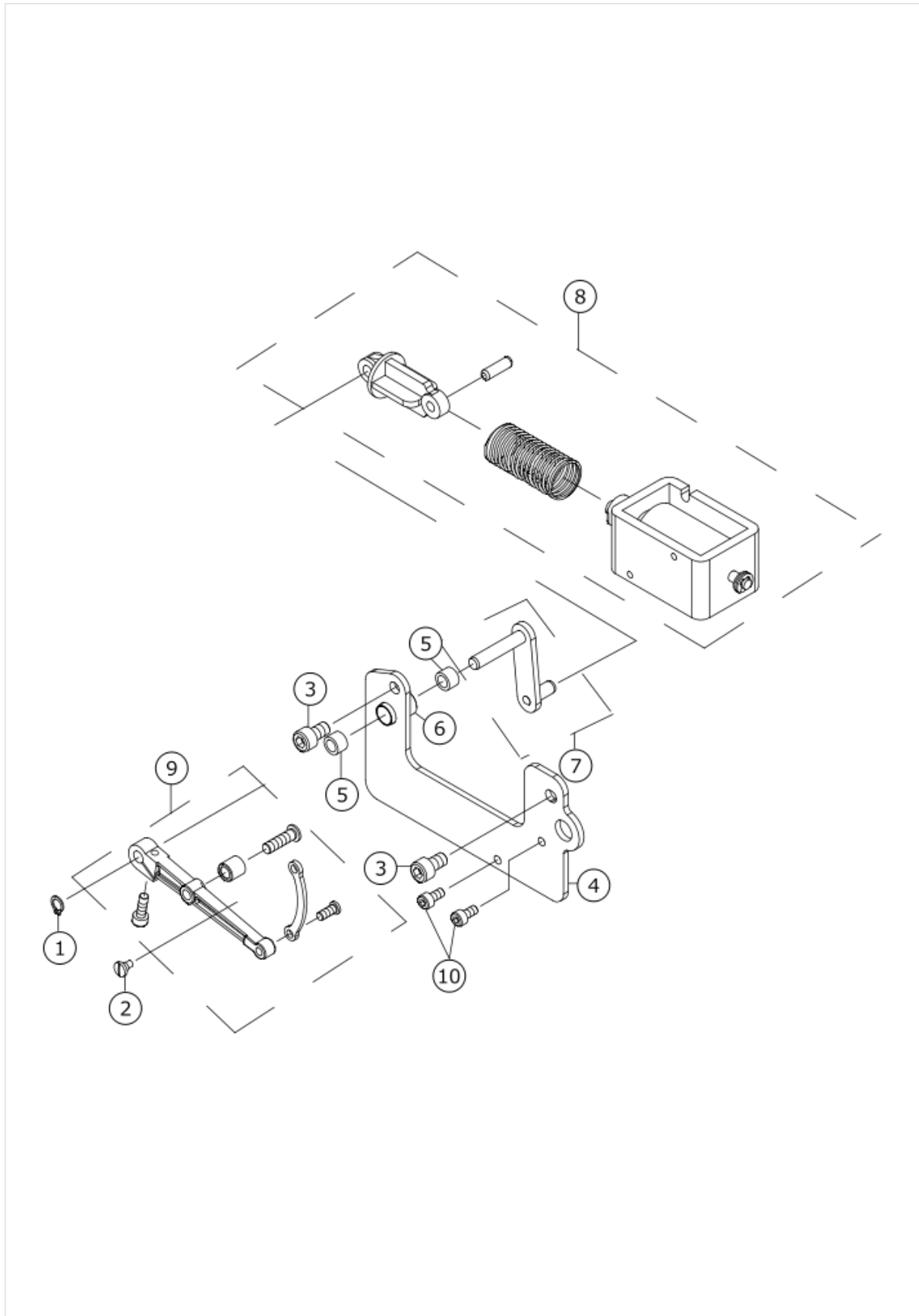
OIL SUPPLY & NEEDLE PLATE PARTS OF ROTARY SHUTTLE COMPO NENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	-	RAISING_PLATE_UPPER_PIPE				1.00
2	40228142	CYLINDER_JOINT				1.00
3	-	SCREW				2.00
4	-	SPRING WASHER				10.00
5	-	WASHER				12.00
6	40228143	CYLINDER_PLATE				1.00
7	40228144	RAISING_PLATE_CYLINDER				1.00
8	-	RAISING_PLATE_LOWER_PIPE				1.00
9	-	CYLINDER_JOINT				1.00
10	-	COPPER_PIPE				1.00
11	40228145	COPPER_PIPE_JOINT_ASM				2.00
12	40228146	OIL_INSTRUCTION_PLATE_ASM				1.00
13	40228147	OIL_INSTRUCTION_PLATE				1.00
14	40227148	OUTER_OIL_INSTRUCTION_SCREW				1.00
15	40228149	WASHER				1.00
16	40228150	SPRING_WASHER				1.00
17	40228151	NUT				1.00
18	40228152	O_RING				1.00
19	40228153	INNER_OIL_INSTRUCTION_SCREW				1.00
20	40228154	HOOK_SHAFT_POSITION_CASE				1.00
21	40228488	PACKING				1.00
22	-	SCREW				2.00
23	-	WASHER				2.00
24	-	JOINT				1.00
25	-	SCREW				2.00
26	-	HOOK_BASE_TABLE_RIGHT_ADJUST_PLATE				1.00
27	-	SCREW				2.00
28	40228608	RFID_UNIT				1.00
29	40228168	POLICY_BOARD				1.00
30	40228156	GEAR_BOX_UPPER_COVER_CUSHION				1.00
31	40228157	GEAR_BOX_UPPER_COVER				1.00
32	-	SCREW				6.00
33	40228158	HOOK_COVER				1.00
34	40228159	SCREW				4.00
35	40228160	SCREW				2.00
36	40225486	NEEDLE_PLATE_CONVEX_D1.6	TYPE S			1.00
37	40228161	HOOK_BASE_TABLE_LEFT_ADJUST_PLATE				1.00
38	40228162	LED_LAMP				1.00
39	-	HOOK_BASE				1.00
40	40228659	SCREW				2.00
41	40228169	POLICY_BOARD_ADJUST_CONNEC_CASE				2.00
42	40228170	POLICY_BOARD_ADJUST_CONNEC_PRESS_CASE				2.00
43	-	SCREW				2.00
44	40228171	WASHER				2.00
45	-	SCREW				2.00
46	-	SCREW				2.00
47	40228361	IC_CARD				1.00
48	40228167	OIL_TRAY_ASM				1.00
49	-	OIL_TRAY_RUBBER_STOPPER				1.00
50	40228166	REFUELING_ADJUSTMENT_ASM				1.00

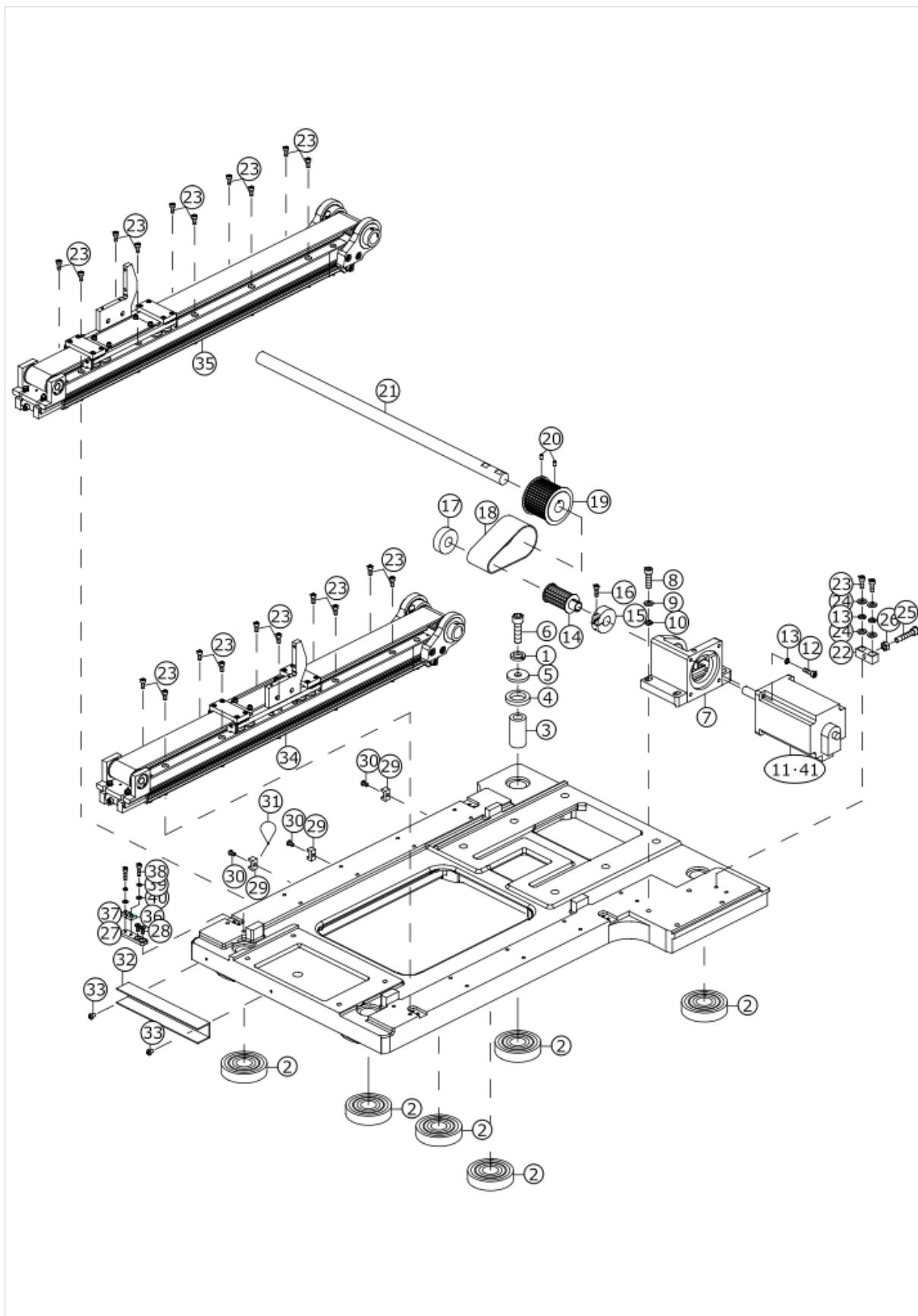
51	-	SCREW				2.00
52	-	COTTON_OIL_WICK				2.00
53	-	TUBE				2.00
54	-	SCREW				2.00
55	-	SCREW				2.00
56	40228154	OIL_TRAY_FITTING_PLATE				1.00
57	40225498	NEEDLE_PLATE_(SMALL)_D=2.4	TYPE H			1.00

WIRE CUT ELECTROMAGNETIC COMPONENTS



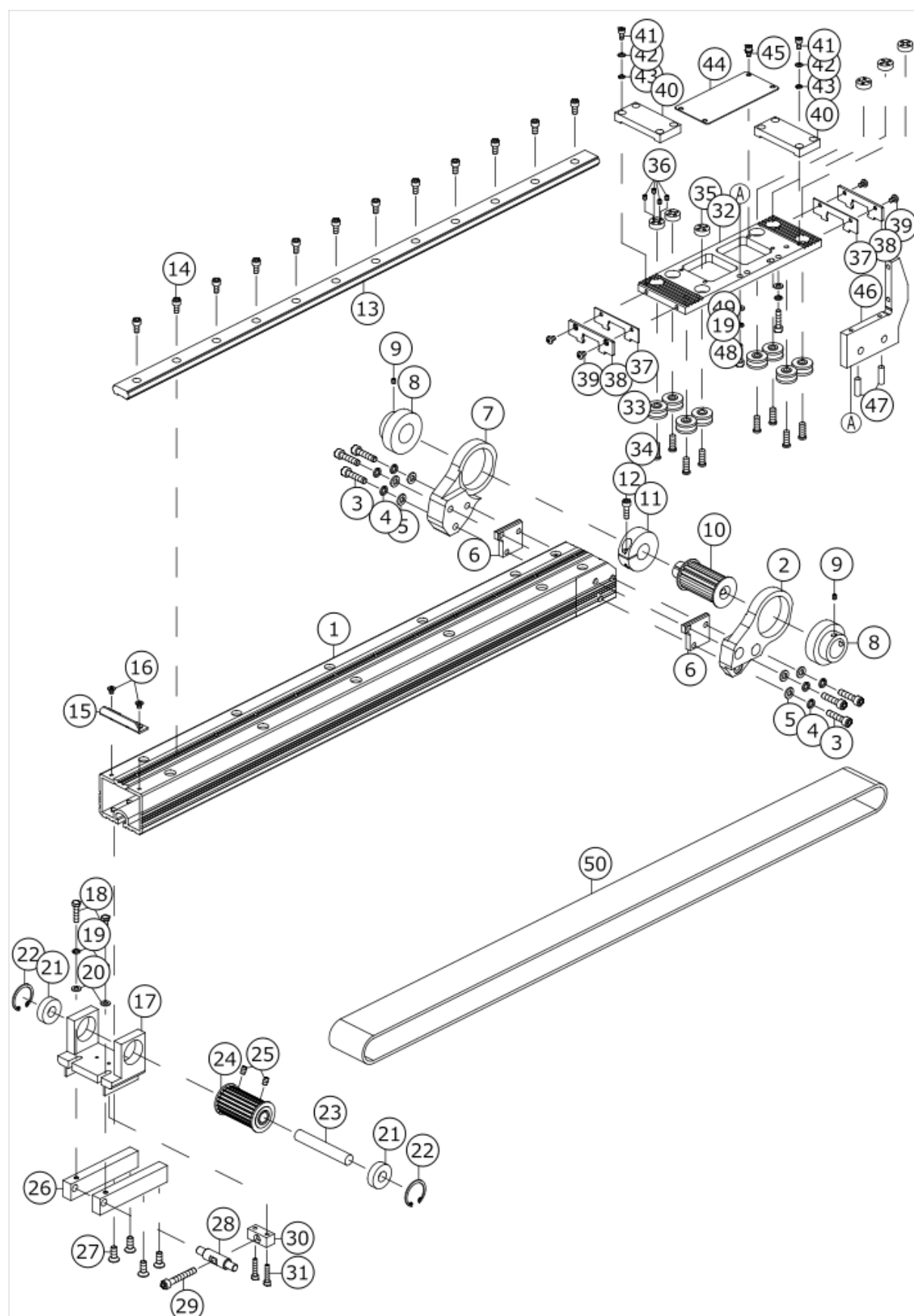
No.	品番	品吊	備考	子部品	消耗品	個数
1	40228172	AXIAL_THRUST				1.00
2	40228173	SCREW				1.00
3	-	SCREW				2.00
4	40228174	PLATE				1.00
5	40228175	BEARING				2.00
6	-	CASE				1.00
7	40228176	CONNECTING_ROD_PARTS				1.00
8	40228177	THREAD_CUTTER_SOLENOID_PARTS				1.00
9	40228036	THREAD_CUTTER_CONNECTING_ROD_P				1.00
10	-	SCREW				2.00

THE BASE MEMBER COMPONENTS



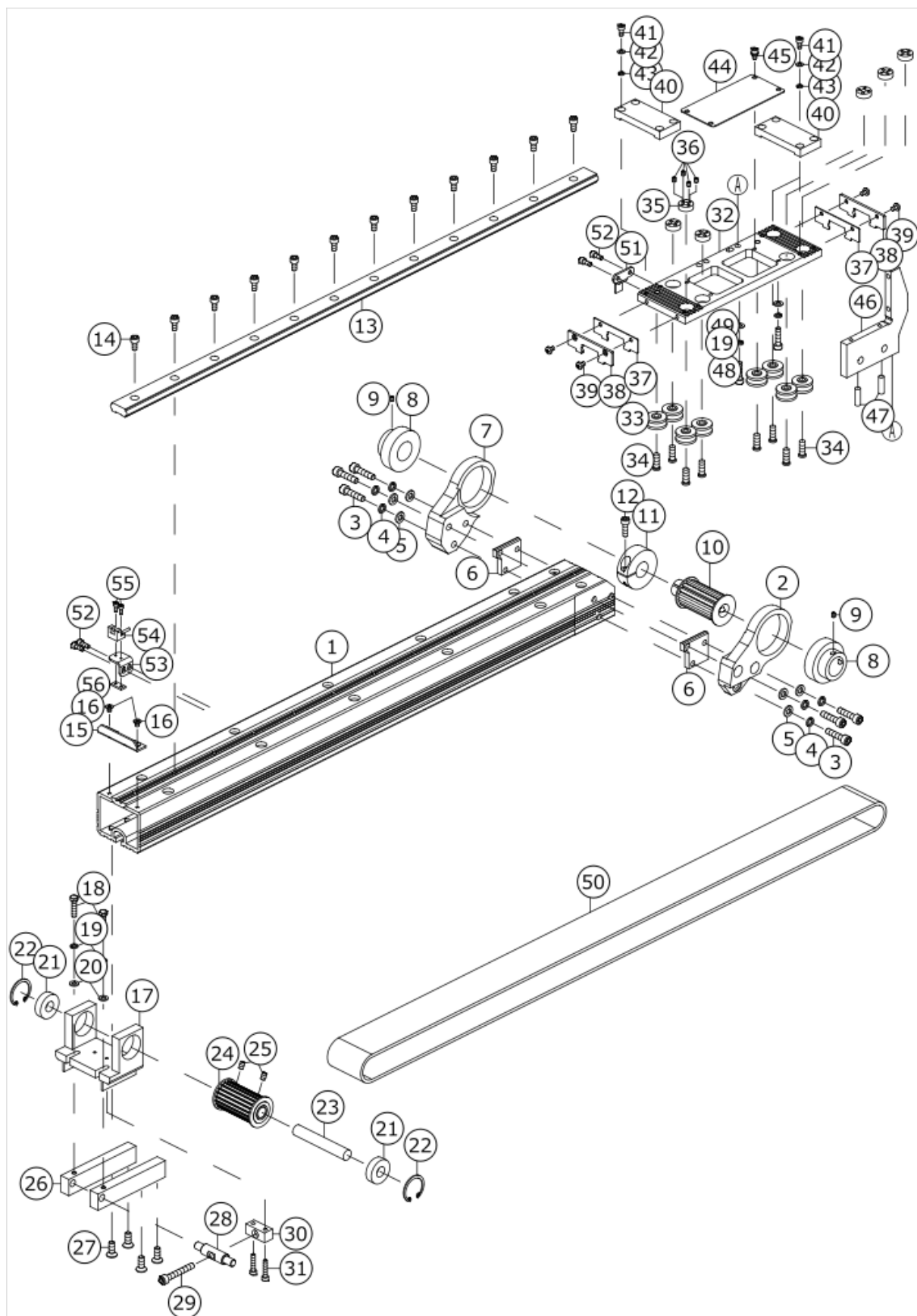
No.	品番	品吊	備考	子部品	消耗品	個数
1	-	SPRING_WASHER				4.00
2	40228490	RUBBER_CUSHION				6.00
3	-	POSITION_CASE				4.00
4	-	BED_CUSHION				4.00
5	-	WASHER				4.00
6	-	SCREW				4.00
7	40228660	Y_MOTOR_CUSHION				1.00
8	-	SCREW				4.00
9	-	WASHER				4.00
10	-	SPRING_WASHER				4.00
11	40228744	Y_MOTOR				1.00
12	-	SCREW				4.00
13	-	SPRING_WASHER				6.00
14	40228661	Y_MOTOR_PULLEY				1.00
15	-	BOLD. FUP				1.00
16	-	SCREW				1.00
17	-	BEARING				1.00
18	40228492	Y_MOTOR_BELT				1.00
19	40228662	Y_MOTOR_PULLEY				1.00
20	-	SCREW				4.00
21	40228663	Y_MAIN_SHAFT				1.00
22	40228493	MOTOR_TIMING_BELT_ADJUST_CUSHION				1.00
23	-	SCREW				22.00
24	-	WASHER				4.00
25	-	SCREW				1.00
26	-	NUT				1.00
27	40228494	MODULE_PLATE_BOARD				4.00
28	-	SCREW				8.00
29	-	FIXING_PLATE				3.00
30	-	SCREW				3.00
31	-	7X200_CABLE_BAND				3.00
32	-	WIRING_BOX				1.00
33	-	SCREW				2.00
34	40228664	Y_RIGHT_LINEAR_MODULE				1.00
35	40228665	Y_LEFT_LINEAR_MODULE				1.00
36	-	MODULE_PLATE				4.00
37	40228495	MODULE_RAISING_PLATE				4.00
38	-	SCREW				8.00
39	-	SPRING_WASHER				8.00
40	-	WASHER				8.00
41	40262518	Y_AXIS_MOTOR_CE	FOR CE			1.00

Y RIGHT LINEAR MODULE UNIT COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40228666	Y_RIGHT_LINEAR_MODULE_BED				1.00
2	40228667	Y_REAR_RIGHT_BEARING_CUSHION				1.00
3	-	SCREW				6.00
4	-	SPRING_WASHER				6.00
5	-	WASHER				6.00
6	-	Y_REAR_BEARING_CUSHION_CONNECTING_PLATE				2.00
7	40228668	Y_REAR_LEFT_BEARING_CUSHION				1.00
8	40228496	BEARING				2.00
9	-	SCREW				4.00
10	40228669	Y_MOTOR_PULLEY				1.00
11	-	Y_MOTOR_PULLEY_BOLD. FUP				1.00
12	-	SCREW				1.00
13	40228497	Y_FEED_GUIDE_RAIL				1.00
14	40228498	SCREW				12.00
15	40228499	GUIDE_RAIL_BAFFLE				1.00
16	-	SCREW				2.00
17	40228769	Y_REAR_BEARING_CUSHION				1.00
18	-	SCREW				2.00
19	-	SPRING_WASHER				4.00
20	-	WASHER				2.00
21	40228500	BEARING				2.00
22	-	E_RING				2.00
23	40228502	Y_SWING_TIMING_BELT_WHEEL_AXIS				1.00
24	40228671	Y_SWING_TIMING_PULLEY				1.00
25	-	SCREW				2.00
26	-	Y_FRONT_BEARING_SEAT_SIDEWAYS_FIXED_MASS				2.00
27	-	SCREW				4.00
28	40228503	SIDEWAYS_FIXED_MASS_CONNECTING_SHAFT				1.00
29	40228504	SCREW				1.00
30	-	Y_FRONT_BEARING_BLOCK				1.00
31	-	SCREW				2.00
32	-	Y_RIGHT_SLIDE				1.00
33	40228505	Y_BEARING				8.00
34	40228506	SCREW				8.00
35	40228507	Y_BEARING_ADJUST_MASS				6.00
36	40228508	SCREW				24.00
37	40228509	FELT				2.00
38	40228512	DUST_BAFFLE				2.00
39	-	SCREW				4.00
40	-	Y_TIMING_BELT_PLATE				2.00
41	-	SCREW				8.00
42	-	SPRING_WASHER				8.00
43	-	WASHER				8.00
44	-	Y_SLIDE_COVER				1.00
45	-	SCREW				4.00
46	-	X_MODULE_SUPPORT				1.00
47	-	SUPPORT_CUSHION_CYLINDER_PIN				2.00
48	-	SCREW				2.00
49	-	WASHER				2.00
50	40228510	Y_TIMING_BELT				1.00

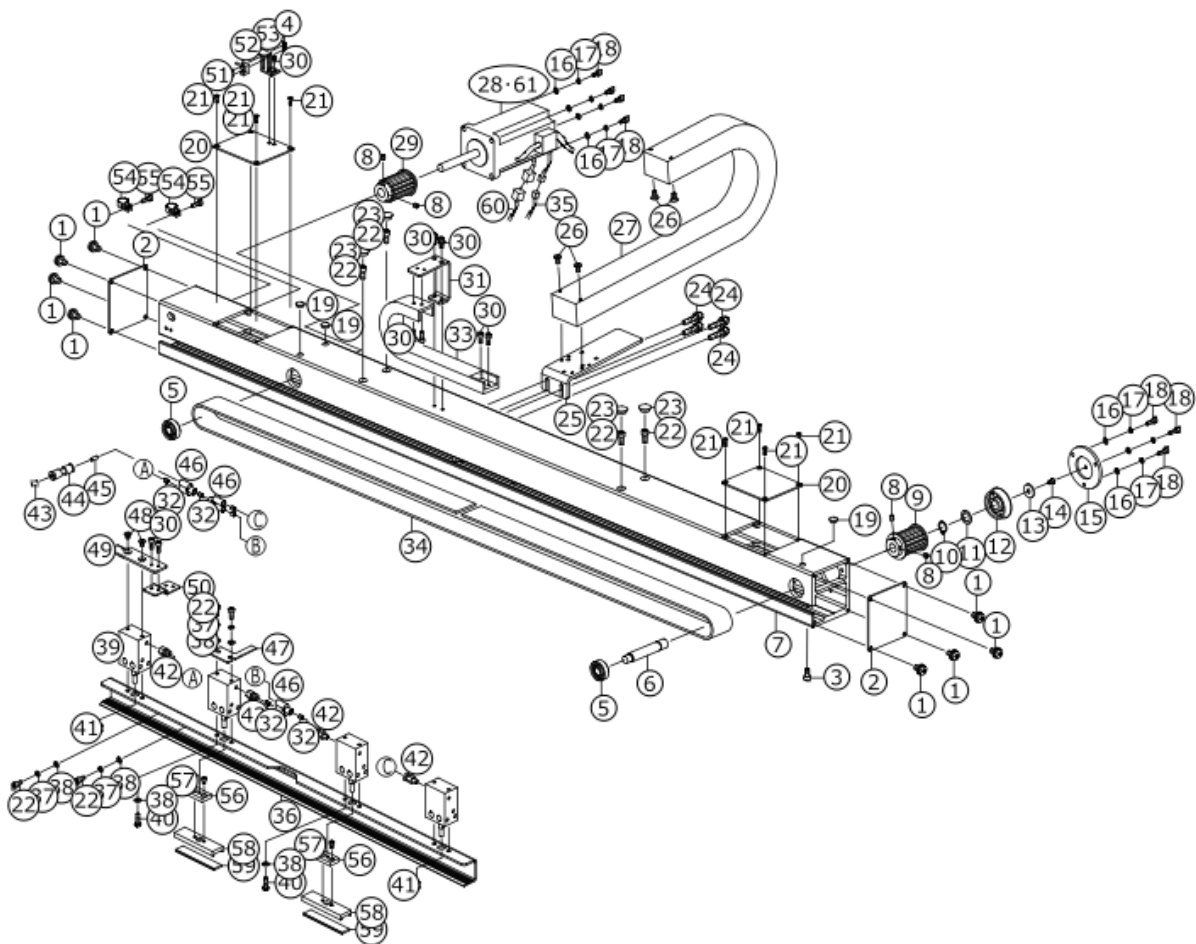
Y LEFT LINEAR MODULE UNIT COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40228666	Y_LINEAR_MODULE_BED				1.00
2	40228667	Y_REAR_RIGHT_BEARING_CUSHION				1.00
3	-	SCREW				6.00
4	-	SPRING_WASHER				6.00
5	-	WASHER				6.00
6	-	Y_REAR_BEARING_CUSHION_CONNECTING_PLATE				2.00
7	40228668	Y_REAR_LEFT_BEARING_CUSHION				1.00
8	40228496	BEARING				2.00
9	-	SCREW				4.00
10	40228669	Y_MOTOR_PULLEY				1.00
11	-	Y_MOTOR_PULLEY_BOLD. FUP				1.00
12	-	SCREW				1.00
13	40228497	Y_GUIDE_RAIL				1.00
14	40228498	SCREW				12.00
15	40228499	GUIDE_RAIL_BAFFLE				1.00
16	-	SCREW				2.00
17	40228769	Y_REAR_BEARING_CUSHION				1.00
18	-	SCREW				2.00
19	-	SPRING_WASHER				4.00
20	-	WASHER				2.00
21	40228500	BEARING				2.00
22	-	E_RING				2.00
23	40228502	Y_TIMING_BELT_WHEEL_AXIS				1.00
24	40228671	TIMING_BELT_WHEEL				1.00
25	-	SCREW				2.00
26	-	Y_FRONT_BEARING_SEAT_SIDEWAYS_FIXED_MASS				2.00
27	-	SCREW				4.00
28	40228503	SIDEWAYS_FIXED_MASS_CONNECTING_SHAFT				1.00
29	40228504	SCREW				1.00
30	-	Y_FRONT_BEARING_BLOCK				1.00
31	-	SCREW				2.00
32	-	Y_LEFT_SLIDE				1.00
33	40228505	Y_BEARING				8.00
34	40228506	SCREW				8.00
35	40228507	Y_BEARING_ADJUST_MASS				6.00
36	40228508	SCREW				24.00
37	40228509	FORT				2.00
38	40228512	DUST_BAFFLE				2.00
39	-	SCREW				4.00
40	-	Y_TIMING_BELT_PLATE				2.00
41	-	SCREW				8.00
42	-	SPRING_WASHER				8.00
43	-	WASHER				8.00
44	-	Y_SLIDE_COVER				1.00
45	-	SCREW				4.00
46	-	X_MODULE_SUPPORT_CUSHION				1.00
47	-	CYLINDER_PIN				2.00
48	-	SCREW				2.00
49	-	WASHER				2.00
50	40228510	Y_TIMING_BELT				1.00

51	-	Y_SENSOR_PLATE				1.00
52	-	SCREW				4.00
53	-	Y_SENSOR_BASE				1.00
54	-	POSITION_SENSOR				1.00
55	-	SCREW				2.00
56	-	SENSOR_BASE_FIXED_PLATE				1.00

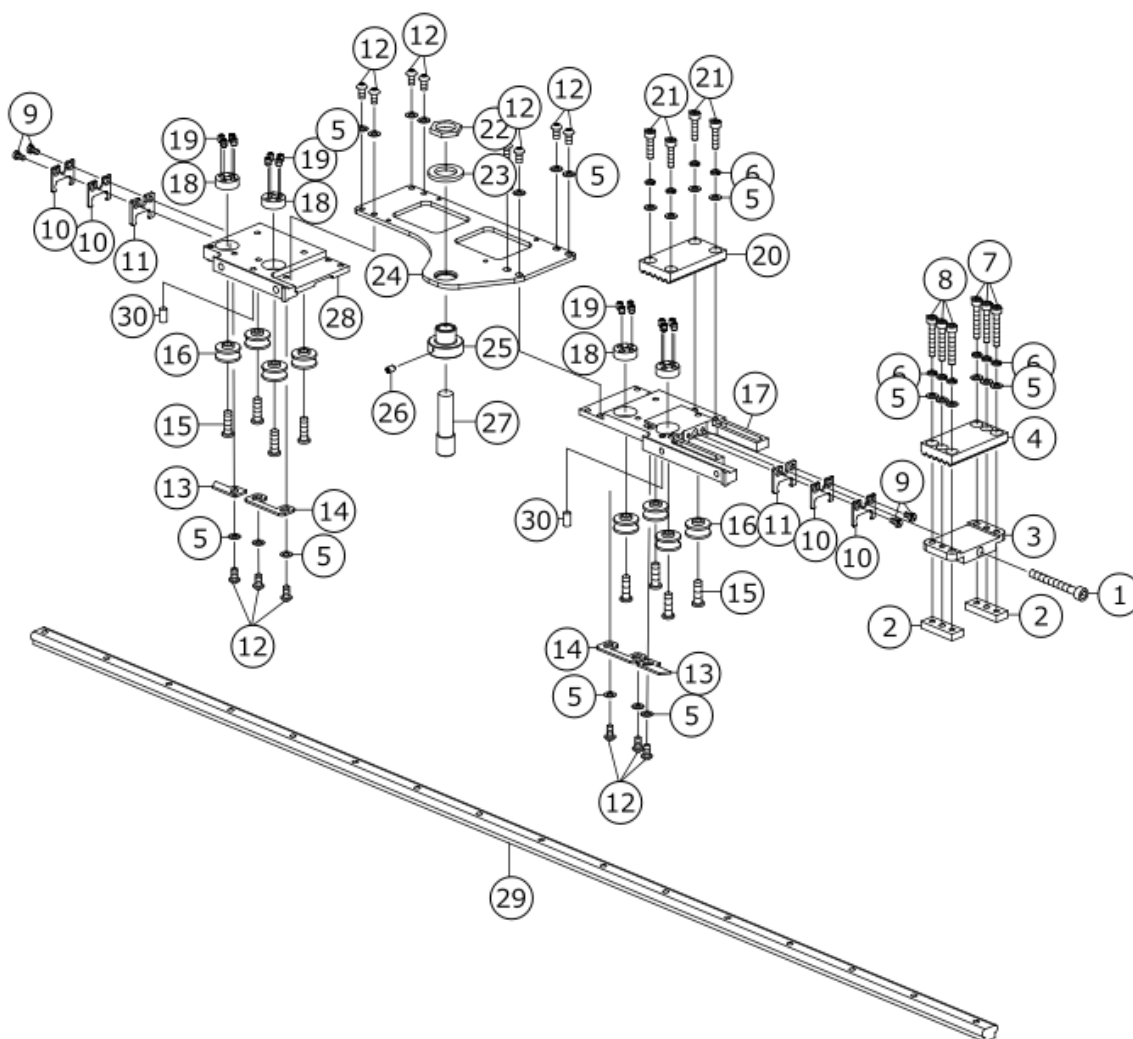
X TO SHELL COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	-	SCREW				8.00
2	40228517	X_LINEAR_MODULE_SIDE_COVER				2.00
3	-	SCREW				24.00
4	-	SENSOR_BASE_FIXED_PLATE				1.00
5	40228518	BEARING				2.00
6	40228519	X_SWING_SHAFT				1.00
7	-	X_LINEAR_MODULE_BED				1.00
8	-	SCREW				4.00
9	40228072	X_SWING_TIMING_PULLEY				1.00
10	-	AXIAL_ELASTIC_THRUST A-TYPE				1.00
11	-	PULLEY_THRUST				1.00
12	40228520	BEARING				1.00
13	-	X_SWING_SHAFT_FIXED_WASHER				1.00
14	-	SCREW				1.00
15	-	X_BEARING_PLATE				1.00
16	-	WASHER				19.00
17	-	SPRING_WASHER				15.00
18	-	SCREW				11.00
19	-	8_RUBBER_PLUG				2.00
20	40228521	X_LINEAR_MODULE_UPPER_COVER				2.00
21	-	SCREW				8.00
22	-	SCREW				4.00
23	-	12_RUBBER_PLUG				4.00
24	-	SCREW				4.00
25	40228522	CABLE_LANES_LOWER_PILLAR				1.00
26	-	SCREW				8.00
27	40228523	CABLE_LANES				1.00
28	40228524	X_STEPPING_MOTOR				1.00
29	40228504	X_MOTOR_TIMING_PULLEY				1.00
30	-	SCREW				10.00
31	40228525	C-TYPE_CABLE_LANE_SUPPORT_CUSHION				1.00
32	-	4X2.5_PIPE				1.00
33	40228526	X_CABLE_LANES				1.00
34	40228527	X_SWING_TIMING_BELT				1.00
35	40230289	X_MOTOR_POWER_RELAY_CABLE				1.00
36	40228216	X_CYLINDER_PLATE				1.00
37	-	SPRING_WASHER				4.00
38	-	WASHER				12.00
39	40228528	AIR_CYLINDER				4.00
40	-	SCREW				8.00
41	40228530	CYLINDER_PLATE_CONNECTING_PLATE				2.00
42	-	JOINT				4.00
43	-	PIPE				1.00
44	-	Y_UNION				1.00
45	-	PIPE				1.00
46	40228537	Y-TYPE 3_PASS				3.00
47	40228538	SENSOR_PLATE				1.00
48	-	SCREW				1.00
49	40228539	X_SENSOR_PLATE				1.00
50	40228540	X_CABLE_LANE_PLATE				1.00

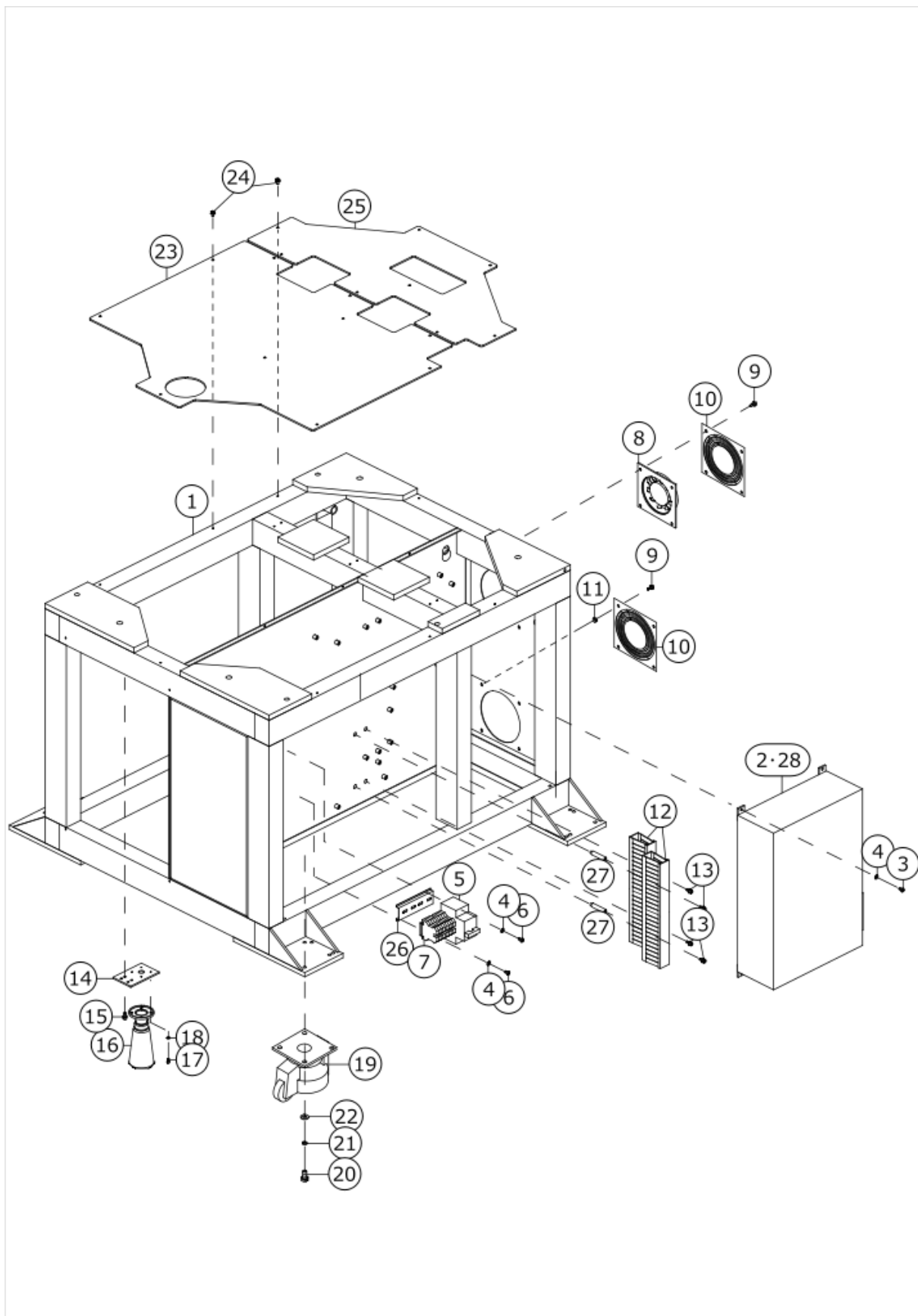
51	-	SCREW				2.00
52	40228532	POSITION_SENSOR				1.00
53	40228533	X_SENSOR_BASE				1.00
54	40228534	CABLE_CLAMP				2.00
55	-	SCREW				2.00
56	-	PLATE_CONNECTING_PLATE				2.00
57	-	SCREW				8.00
58	-	CYLINDER_SHORT_PLATE				2.00
59	-	PRESSER_BLOCK				2.00
60	40230290	X_MOTOR_ENCODER_RELAY_CABLE				1.00
61	40262516	X_AXIS_MOTOR_CE	FOR CE			1.00

X SLIDE COMPONENTS



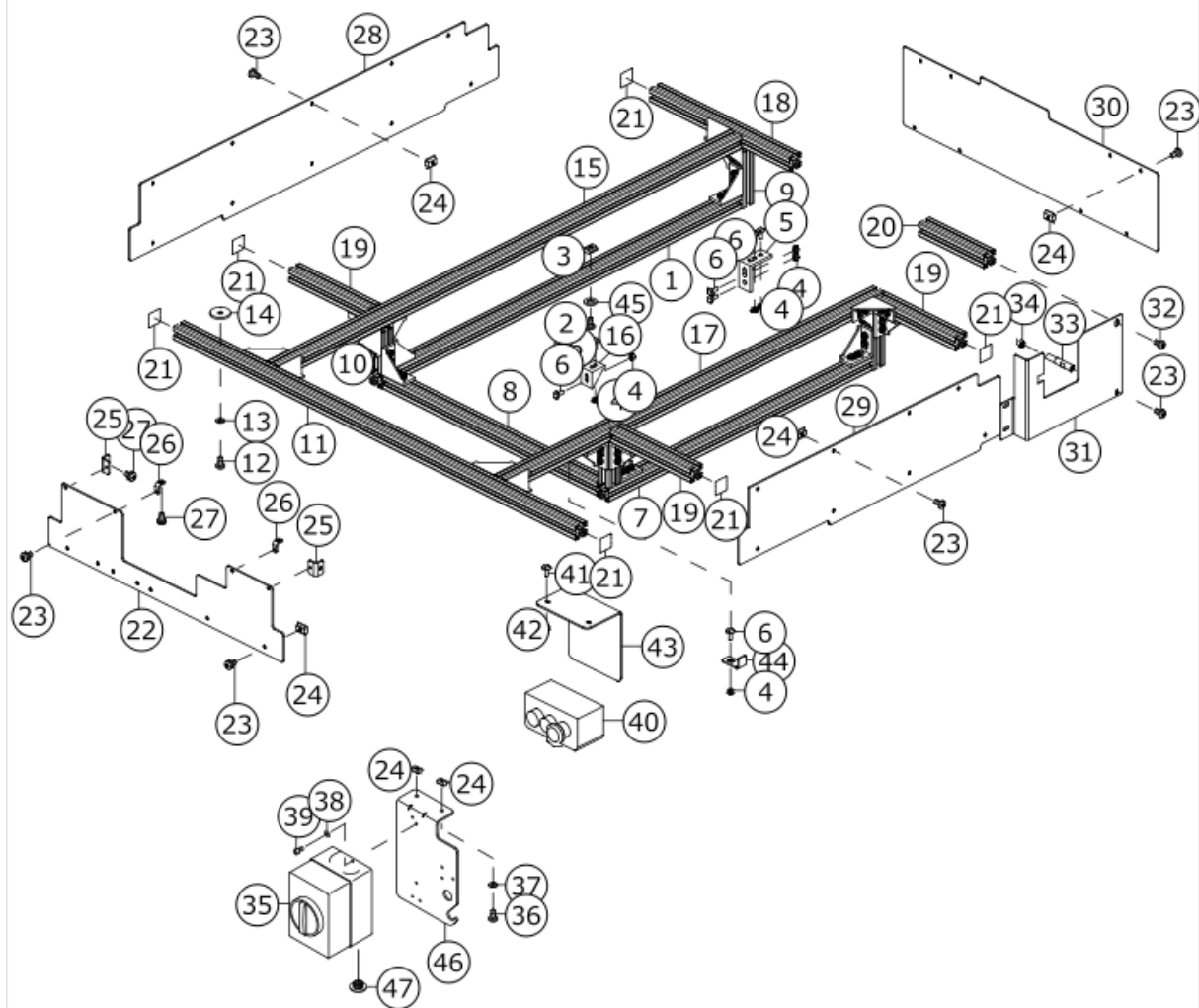
No.	品番	品名	備考	子部品	消耗品	個数
1	-	SCREW				1.00
2	-	ADJUST_PLATE_BOARD				2.00
3	-	TIMING_BELT_ADJUST_PLATE				1.00
4	-	ADJUSTING_END_TIMING_BELT_PLATE				1.00
5	40228541	WASHER				24.00
6	-	SPRING_WASHER				10.00
7	-	SCREW				3.00
8	-	SCREW				3.00
9	-	SCREW				4.00
10	40228542	X_FORT_BAFFLE				4.00
11	40228543	X_FELT				2.00
12	40228544	SCREW				14.00
13	40228545	X_OUTER_BEARING_BAFFLE				2.00
14	40228546	X_INNER_SIDE_BEARING_BAFFLE				2.00
15	40228547	SCREW				8.00
16	40228548	X_BEARING				8.00
17	-	X_RIGHT_SLIDE				1.00
18	40228549	X_BEARING_ADJUST_MASS				4.00
19	-	SCREW				16.00
20	-	FIXED_END_TIMING_BELT_PLATE				1.00
21	-	SCREW				4.00
22	-	NUT				1.00
23	-	WASHER				1.00
24	-	X_SLIDE_CONNECTING_PLATE				1.00
25	-	SIDEWAYS_POSITION_PIN_CASE				1.00
26	-	SCREW				1.00
27	-	PATTERN_X_POSITIONING_PIN				1.00
28	-	X_LEFT_SLIDE				1.00
29	40228550	X_GUIDE_RAIL				1.00
30	-	CYLINDER_PIN				2.00

PACK UNIT COMPONENTS



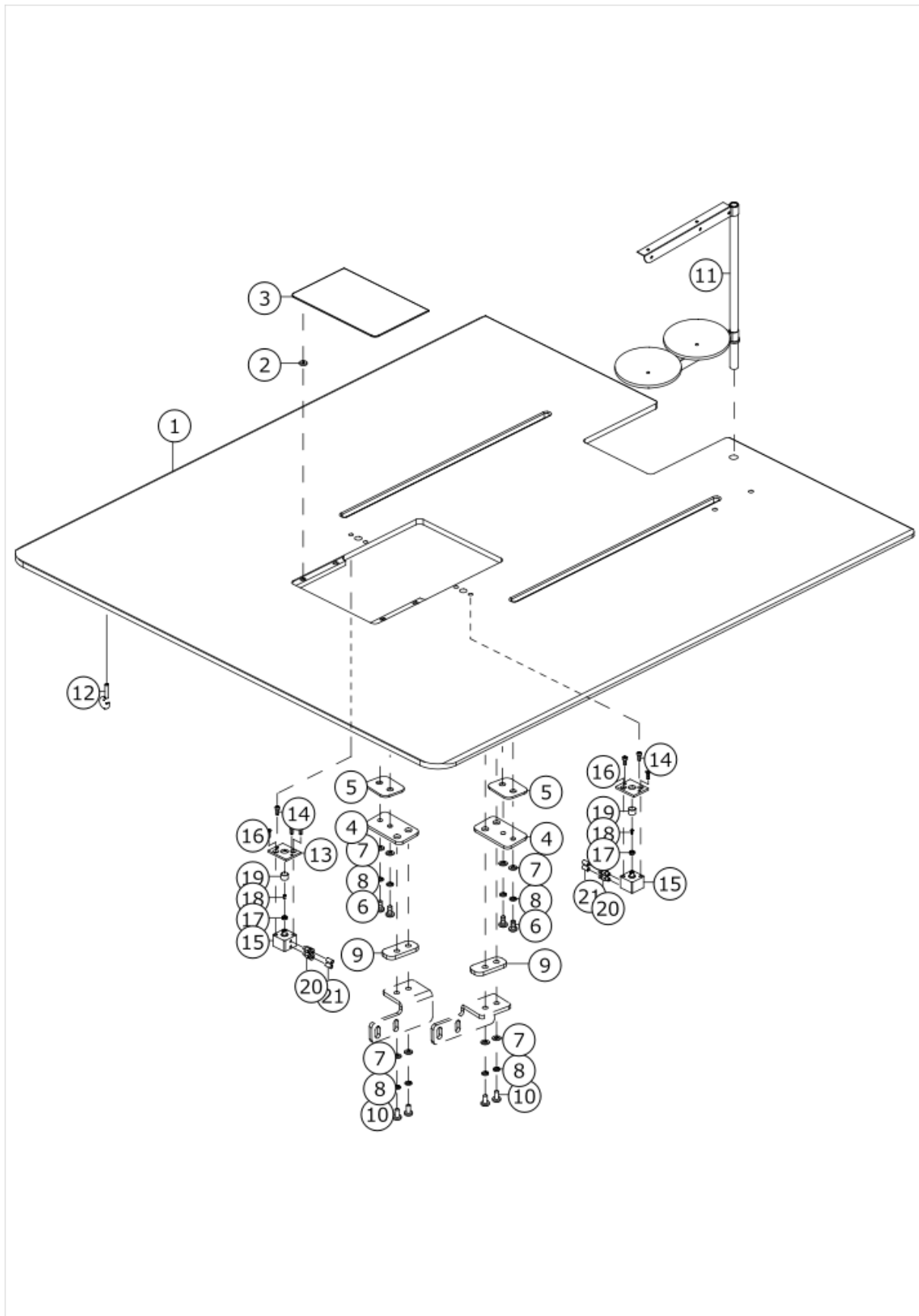
No.	品番	品吊	備考	子部品	消耗品	個数
1	-	TABLE_SUPPORT				1.00
2	40228551	CONTROL_BOX_CS				1.00
3	-	SCREW				4.00
4	-	WASHER				6.00
5	40228416	POWER_SWITCH				1.00
6	-	SCREW				2.00
7	40228417	LASER_PART				9.00
8	40228271	FAN				1.00
9	-	SCREW				8.00
10	40228270	DUST_PLATE				2.00
11	-	NUT				4.00
12	40228552	WIRE GUIDE				1.00
13	-	SCREW				4.00
14	-	OIL_JAR_MOUNTING_PLATE				1.00
15	-	SCREW				4.00
16	40228553	OIL_CANS				1.00
17	-	SCREW				4.00
18	-	WASHER				4.00
19	-	CASTER				4.00
20	-	SCREW				16.00
21	-	SPRING_WASHER				16.00
22	-	WASHER				16.00
23	40228643	TABLE_SUPPORT_UPPER_FRONT_COVER				1.00
24	40228644	SCREW				15.00
25	-	TABLE_SUPPORT_UPPER_REAR_COVER				1.00
26	-	CIRCUIT_PROTECTOR_BASE				1.00
27	-	PIN				2.00
28	40247794	CONTROL_BOX_K	TYPE SPIN KNIFE			1.00

FRAME CONNECTION ALUMINUM PARTS COMPONENTS



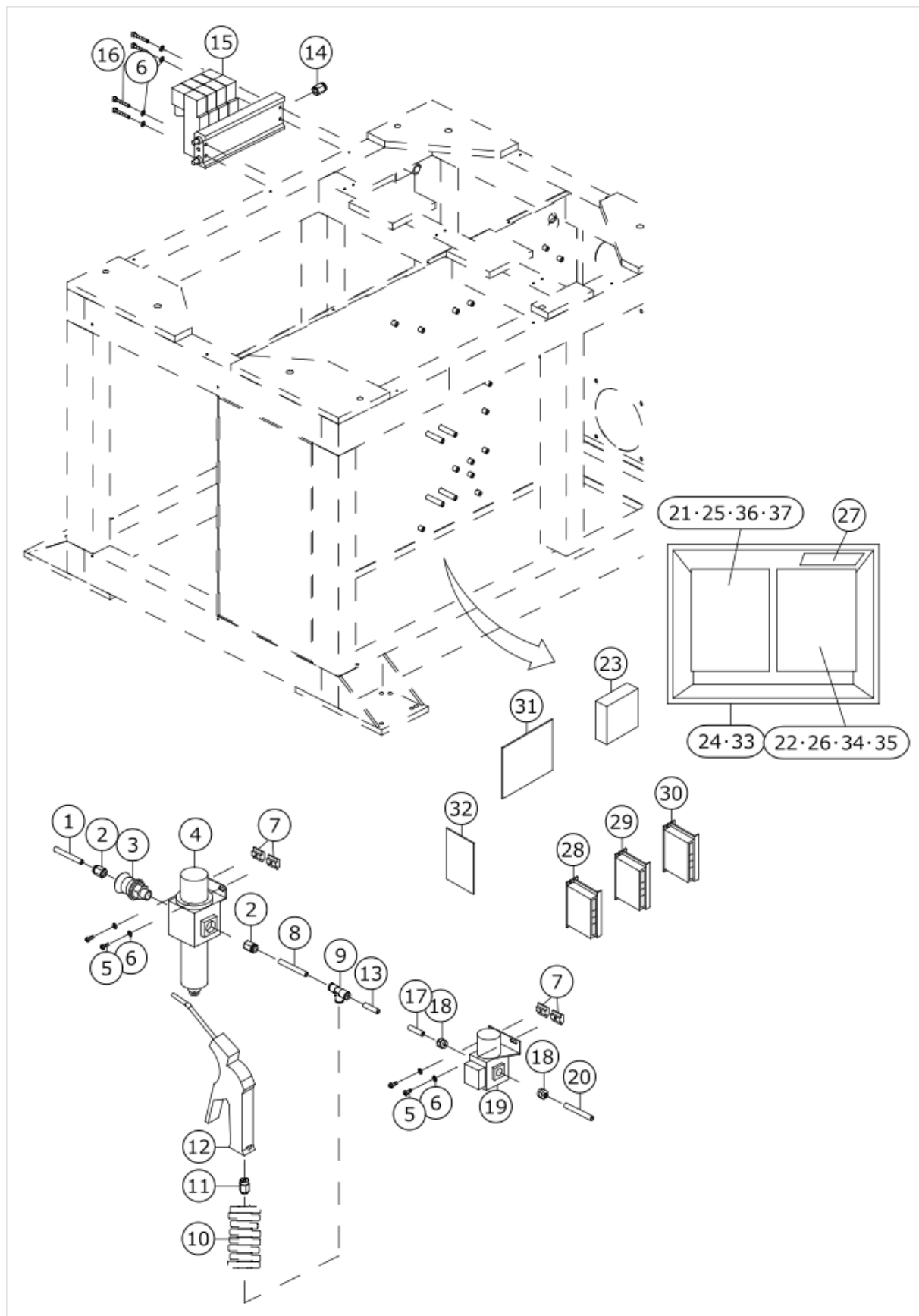
No.	品番	品名	備考	子部品	消耗品	個数
1	-	LEFT_CONNECT_ALUMINUM_FRAME				1.00
2	-	SCREW				4.00
3	-	SLIDE_NUT M6				4.00
4	-	FLANGE_NUT_M6				73.00
5	-	POWERFUL_CORNER_PARTS				16.00
6	-	T-TYPE M6X16				69.00
7	-	RIGHT_CONNECT_ALUMINUM_FRAME				1.00
8	-	FRONT_CONNECT_ALUMINUM_FRAME				1.00
9	-	REAR_VERTICAL_CONNECT_ALUMINUM_FRAME				2.00
10	-	FRONT_VERTICAL_CONNECT_ALUMINUM_FRAME				2.00
11	-	TABLE_FRONT_CONNECT_ALUMINUM_FRAME				1.00
12	-	SCREW				31.00
13	-	WASHER				31.00
14	-	RUBBER_CUSHION				31.00
15	-	ALUMINUM_FRAME (TABLE_LEFT)				1.00
16	-	ALUMINUM_ANGLE				2.00
17	-	TABLE_RIGHT_CONNECT_ALUMINUM_FRAME				1.00
18	-	TABLE_LEFT_REAR_CONNECT_ALUMINUM_FRAME				1.00
19	-	TABLE_RIGHT_REAR_CONNECT_ALUMINUM_FRAME				3.00
20	-	TABLE_REAR_CONNECT_ALUMINUM_FRAME				1.00
21	-	COVER				6.00
22	40228649	TABLE_SUPPORT_FRONT_COVER				1.00
23	-	SCREW				36.00
24	40228555	SLIDE_NUT M4				33.00
25	-	FRONT_COVER_LARGE_FIXED_PIECE				2.00
26	40228556	FRONT_COVER_SMALL_FIXED_PIECE				2.00
27	-	SCREW				4.00
28	40228652	TABLE_SUPPORT_LEFT_COVER				1.00
29	-	TABLE_SUPPORT_RIGHT_COVER				1.00
30	-	TABLE_SUPPORT_REAR_COVER				1.00
31	-	Y_MOTOR_COVER				1.00
32	-	SCREW				1.00
33	-	Y_MOTOR_COVER_CONNECTING_PILLARS				1.00
34	-	NUT				1.00
35	-	POWER_SWITCH				1.00
36	-	SCREW				2.00
37	-	WASHER				2.00
38	WP0501016SD	WASHER 5X10.5X1				2.00
39	SM6051202TP	SCREW M5X0.8 L=12				2.00
40	40228557	BUTTON_BOX				1.00
41	-	T-TYPE M6X12				2.00
42	-	NUT				2.00
43	-	SUSPENSION_SWITCH_PLATE				1.00
44	-	CABLE_WIRE_PLATE				1.00
45	-	WASHER				4.00
46	40173544	SWITCH_INSTALLATION_BOARD				1.00
47	HX006850000	GROMMET				2.00

PLATEN PARTS COMPONENTS



No.	品番	品吊	備考	子部品	消耗品	個数
1	40228655	TABLE				1.00
2	-	MAGNET				4.00
3	40228558	CYLINDER_RAISING_PLATE				1.00
4	40228236	TABLE_ADJUST_PLATE				2.00
5	40228234	TABLE_ADJUST_RUBBER				2.00
6	-	SCREW				4.00
7	-	WASHER				8.00
8	-	SPRING_WASHER				8.00
9	-	TABLE_SUPPLEMENTARY_PLATE				2.00
10	-	SCREW				4.00
11	40228636	SPOOL REST ARM				1.00
12	40225559	304 SCREW_HOOK				1.00
13	40234602	CYLINDER_PLATE				2.00
14	40228183	SCREW				4.00
15	40234600	CYLINDER				2.00
16	40234596	SCREW				4.00
17	40234604	FIXING_BLOCK				2.00
18	40228659	SCREW				2.00
19	40234603	LIFT_BOSS				2.00
20	40228282	JOINT				4.00
21	40234597	TUBE				4.00

ELECTRICAL COMPONENTS



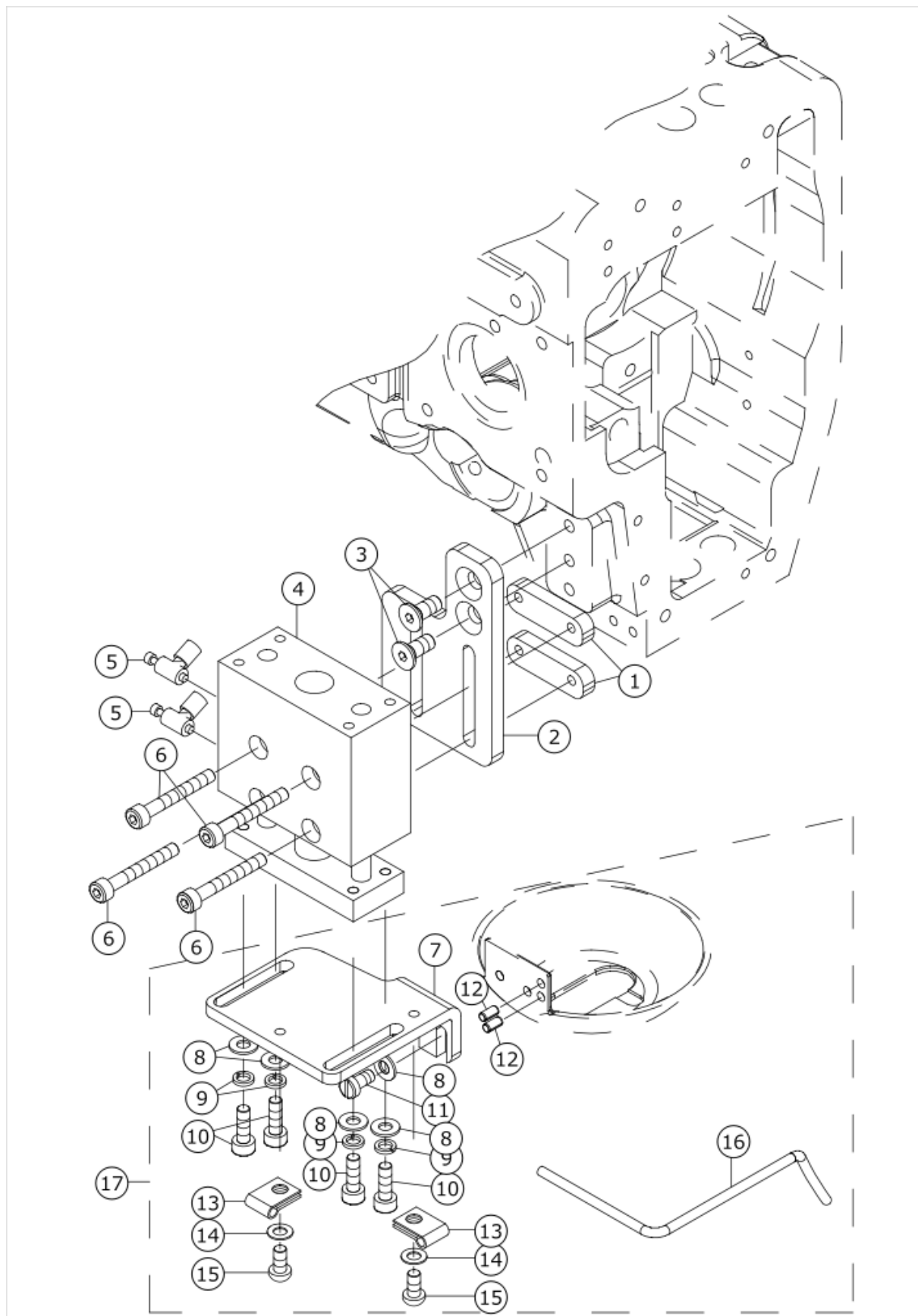
No.	品番	品名	備考	子部品	消耗品	個数
1	-	PRESSURE_REGULATING_VALVE_AIR_PIPE				2.00
2	40228061	JOINT				2.00
3	40228059	AIR_COCK				1.00
4	40228058	REGULATOR				1.00
5	-	SCREW				4.00
6	-	WASHER				6.00
7	-	NUT M4				4.00
8	-	TUBE				1.00
9	40228254	Y_UNION				1.00
10	40228255	TUBE				1.00
11	40228256	AIR_GUN_JOINT				1.00
12	40228257	AIR_GUN				1.00
13	-	SOLENOID_VALVE_BED_PIPE				1.00
14	-	SOLENOID_VALVE_JOINT				1.00
15	40228561	SOLENOID_VALVE_BED_ASM				1.00
16	-	SCREW				4.00
17	-	TUBE				1.00
18	-	PRESSURE_REGULATING_VALVE_JOINT				2.00
19	40228060	REGULATOR				1.00
20	-	TUBE				1.00
21	40229462	PWR PCB ASSY	STANDARD SPECIFICATIONS,LASER SPECIFICATIONS			1.00
22	40247795	MAIN PCB ASSY_CS	STANDARD SPECIFICATIONS,LASER SPECIFICATIONS			1.00
23	40228272	SWITCH_POWER_SUPPLY				1.00
24	40228551	CONTROL_BOX_CS	STANDARD SPECIFICATIONS,LASER SPECIFICATIONS			1.00
25	40229463	PWR PCB ASSY_K	TYPE SPIN KNIFE			1.00
26	40243036	MAIN PCB ASSY_K	TYPE SPIN KNIFE			1.00
27	40243039	CON PCB ASSY	TYPE SPIN KNIFE			1.00
28	40242580	LOWER_KNIFE_MOTOR_DRIVER	TYPE SPIN KNIFE			1.00
29	40242122	UPPER_ROTARY_MOTOR_DRIVER	TYPE SPIN KNIFE			1.00
30	40242123	LOWER_ROTARY_MOTOR_DRIVER	TYPE SPIN KNIFE			1.00
31	40243041	HEAD1 PCB ASSY	TYPE SPIN KNIFE			1.00
32	40243044	HEAD2 PCB ASSY	TYPE SPIN KNIFE			1.00
33	40247794	CONTROL_BOX_K	TYPE SPIN KNIFE			1.00

34	40259256	MAIN PCB ASSY_CS_CE	STANDARD SPECIFICATIONS,LASER SPECIFICATIONS(FOR CE)			1.00
35	40259259	MAIN PCB ASSY_K_CE	TYPE SPIN KNIFE(FOR CE)			1.00
36	40259260	CONTROL_BOX_CS_CE	STANDARD SPECIFICATIONS,LASER SPECIFICATIONS(FOR CE)			1.00
37	40259263	CONTROL_BOX_K_CE	TYPE SPIN KNIFE(FOR CE)			1.00

This exploded view diagram illustrates the assembly of a mechanical component, likely a door hinge or latch. The components are numbered 1 through 23. The main assembly is shown in the upper half, with a central rectangular block (3) and a curved arm (1) connected by a pin (2). A cylindrical component (5) is shown in two positions, one on the left and one on the right. A long cylindrical rod (6) is shown in two positions, one on the left and one on the right. A small circular component (10) is shown below the main assembly. A curved arm (7) is shown on the right, connected to a pin (19). A long cylindrical rod (18) is shown below the main assembly. A small circular component (13) is shown below the main assembly. A small circular component (14) is shown below the main assembly. A small circular component (15) is shown below the main assembly. A small circular component (16) is shown below the main assembly. A small circular component (17) is shown below the main assembly. A small circular component (18) is shown below the main assembly. A small circular component (19) is shown below the main assembly. A small circular component (20) is shown below the main assembly. A small circular component (21) is shown below the main assembly. A small circular component (22) is shown below the main assembly. A small circular component (23) is shown below the main assembly.

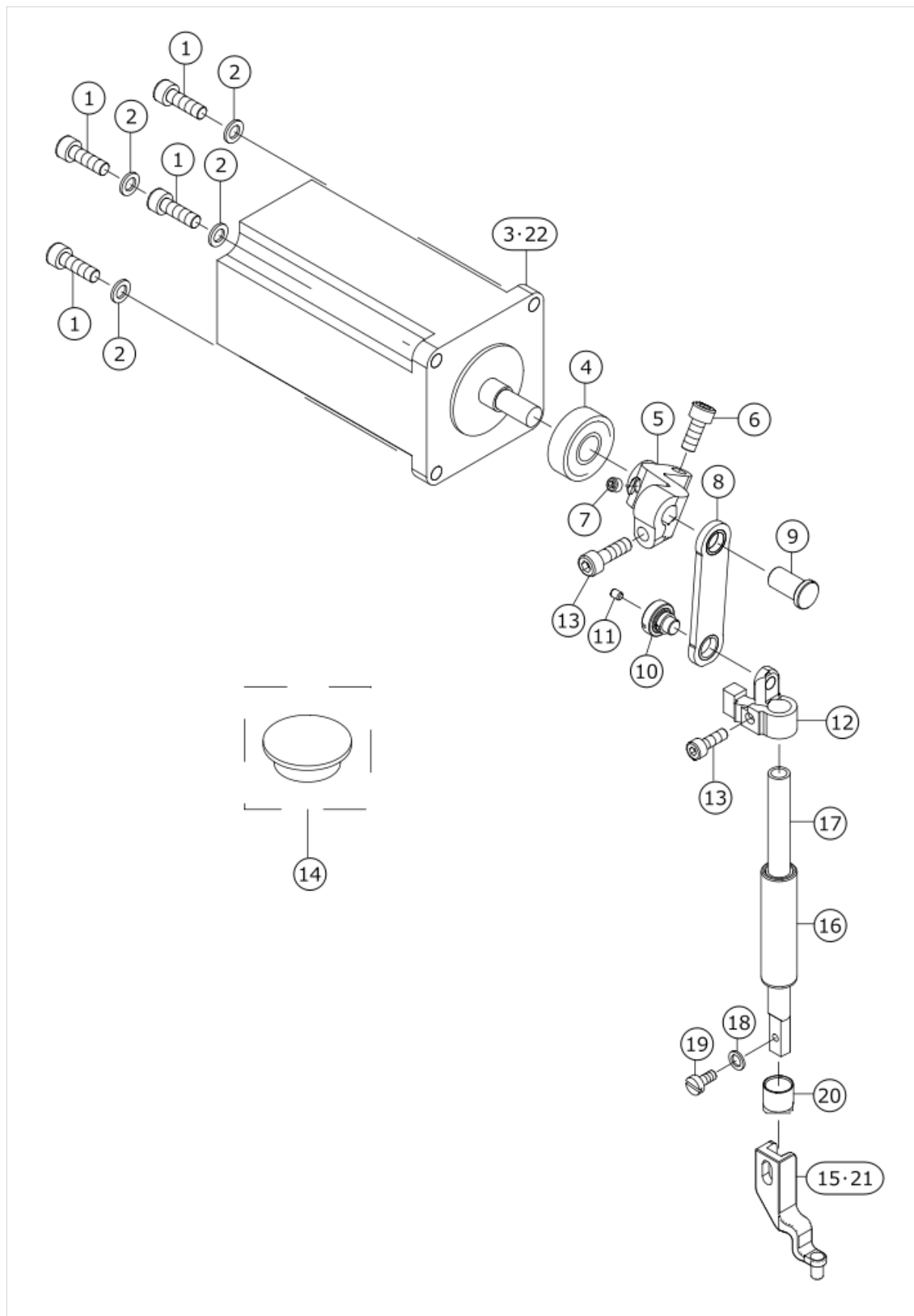
No.	品番	品吊	備考	子部品	消耗品	個数
1	40228303	TIN_THREAD_CYLINDER_MOUNTING_PLATE				1.00
2	-	SCREW				2.00
3	40228304	WIPER_CYLINDER				1.00
4	-	SCREW				2.00
5	-	JOINT				2.00
6	-	TUBE				2.00
7	-	SLIDING_ARM_MOUNTING_PLATE				1.00
8	40228305	WIPER_SHAFT_BASE				1.00
9	-	SCREW				2.00
10	40228306	WASHER				1.00
11	40228307	WIPER_DRIVE_BEARING_PLATE				1.00
12	-	WASHER				1.00
13	40228308	THRUST				1.00
14	40228309	WIPER_DRIVE_SHAFT				1.00
15	40228310	THRUST				1.00
16	40228311	TWINE_ROD_SLIDING_ARM				1.00
17	-	SCREW				1.00
18	40228056	SILK_THREAD_ROD				1.00
19	-	SCREW				1.00
20	40228047	SOLENOID_VALVE				1.00
21	-	SCREW				2.00
22	-	JOINT				2.00
23	-	ELECTRICAL_WIRE				1.00

NEEDLE COOLER PARTS COMPONENTS



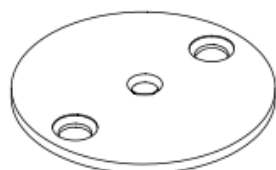
No.	品番	品名	備考	子部品	消耗品	個数
1	40228312	CYLINDER_FIXING_PLATE				2.00
2	40228313	CYLINDER_CONNECTING_PLATE				1.00
3	-	SCREW				2.00
4	40228314	AUXILIARY_PRESSER_CYLINDER				1.00
5	-	CYLINDER_JOINT				2.00
6	-	SCREW				4.00
7	40228315	AUXILIARY_PRESSER_CONNECTION_PLATE		*		1.00
8	-	WASHER		*		6.00
9	-	SPRING_WASHER		*		4.00
10	-	SCREW		*		4.00
11	-	SCREW		*		2.00
12	40228316	PIN		*		2.00
13	-	PLANE_THREAD_BRONCHUS		*		2.00
14	-	WASHER		*		2.00
15	-	SCREW		*		2.00
16	40228317	UPPER_THREAD_AIR_BLOW		*		1.00
17	-	AUXILIARY_PRESSER_ASM				1.00

ELECTRONIC PRESSER FOOT COMPONENTS

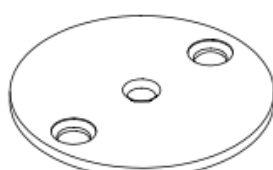


No.	品番	品名	備考	子部品	消耗品	個数
1	-	SCREW				4.00
2	-	WASHER				4.00
3	40228723	MOTOR				1.00
4	40228320	BEARING				1.00
5	40228324	ELECTRONIC_HOLDING_ARM(26.5)				1.00
6	-	SCREW				1.00
7	-	SCREW				1.00
8	40228327	CONNECTION_PLATE_SET				1.00
9	40228329	TRANSMISSION_SHAKING_ROD_PIN				1.00
10	-	COUPLING_SHAFT_SCREW				1.00
11	-	SCREW				1.00
12	40228331	ELECTRONIC_HOLDING_AND_HOLDING				1.00
13	-	SCREW				2.00
14	40228334	13_RUBBER_PLUG				1.00
15	40228073	INTERMEDIATE_PRESSER_D2.2	TYPE S			1.00
16	40228066	PRESS_BUSHING				1.00
17	40228067	PRESSER BAR				1.00
18	-	WASHER				1.00
19	40228069	SCREW				1.00
20	40228084	PRESS_DUST_CASE				1.00
21	40228075	INTERMEDIATE_PRESSER_D3.5	TYPE H			1.00
22	40262520	MOTOR_CE	FOR CE			1.00

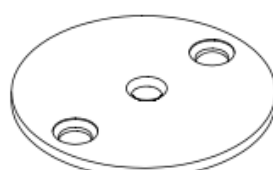
NEEDLE PLATE COMPONENTS (SPECIAL ORDER PARTS)



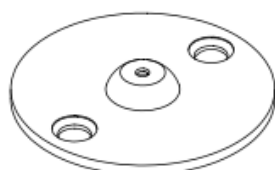
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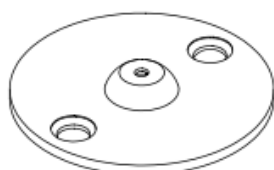
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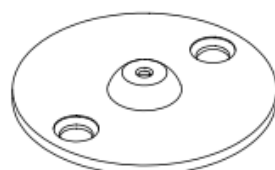
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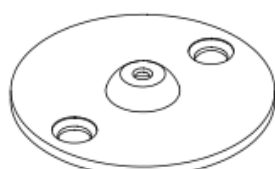
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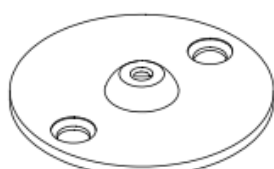
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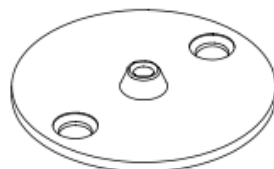
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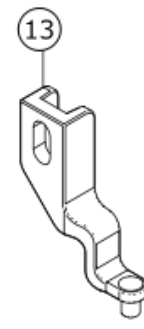
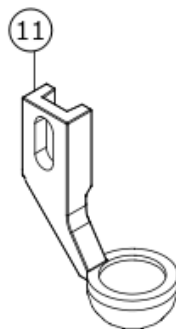
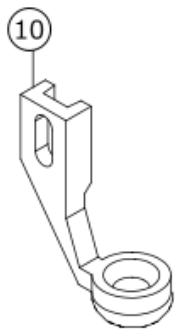
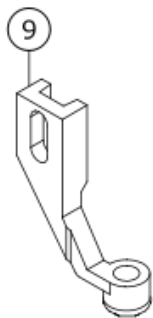
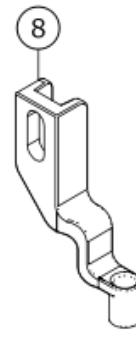
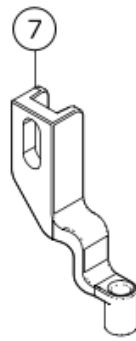
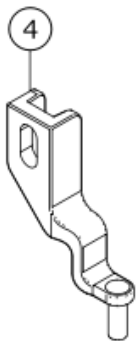
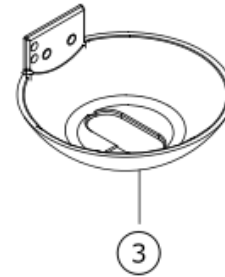
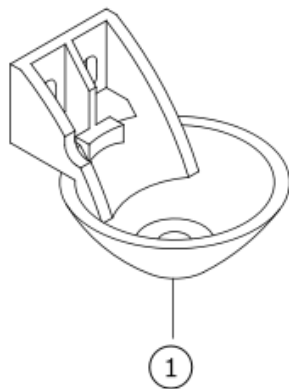
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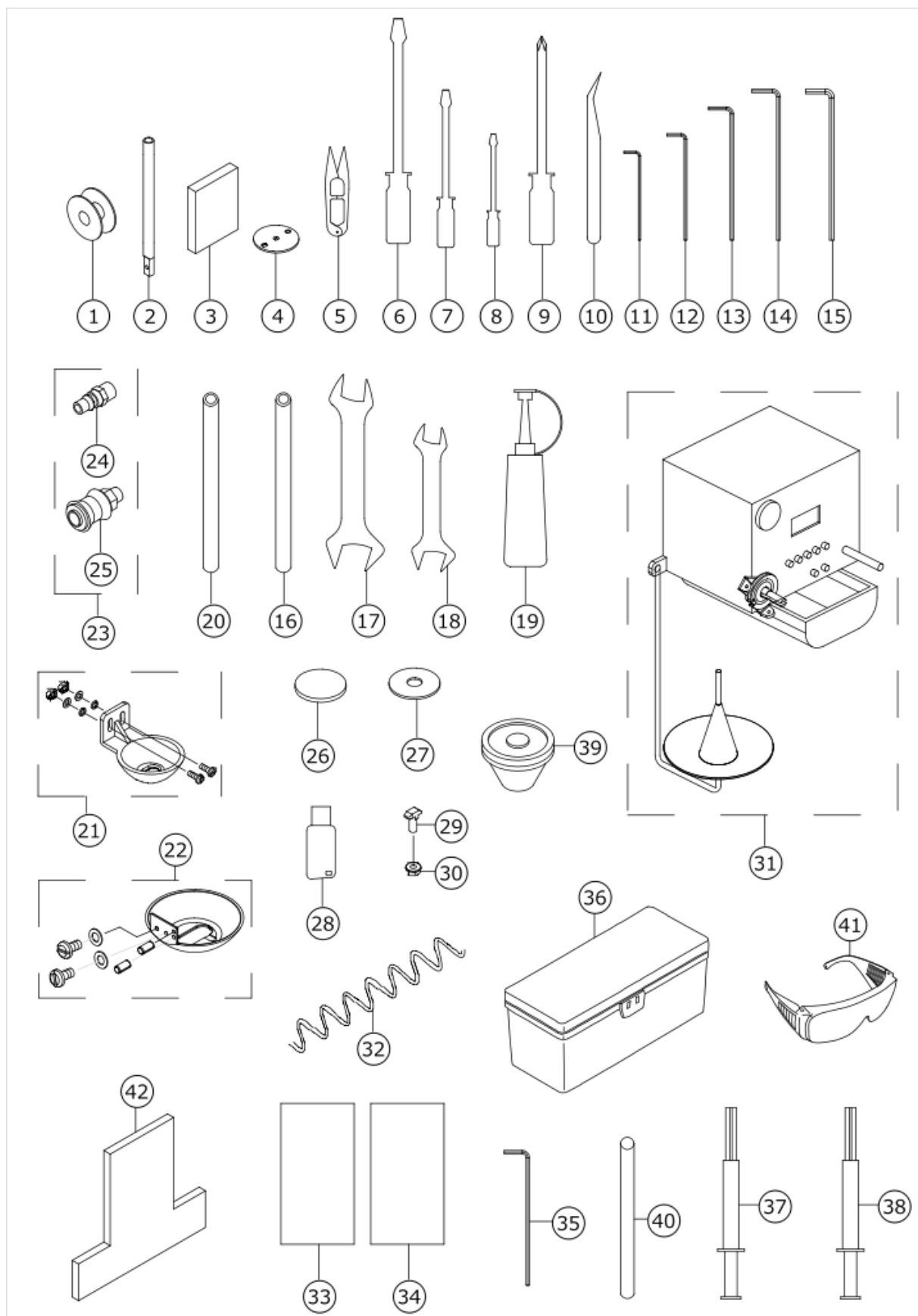
No.	品番	品名	備考	子部品	消耗品	個数
1	40225498	NEEDLE_PLATE_D2.4				1.00
2	40225499	NEEDLE_PLATE_D3.0				1.00
3	40225500	NEEDLE_PLATE_SMALL_D3.5				1.00
4	40225495	NEEDLE_PLATE (SMALL) D=1.4				1.00
5	40225486	NEEDLE_PLATE (SMALL) D=1.6				1.00
6	40225501	NEEDLE_PLATE_CONVEX_D2.0				1.00
7	40225502	NEEDLE_PLATE_CONVEX_D2.2				1.00
8	40225503	NEEDLE_PLATE_CONVEX_D2.4				1.00
9	40225504	NEEDLE_PLATE_SMALL_D1.6				1.00

PRESSER FOOT COMPONENTS (SPECIAL ORDER PARTS)



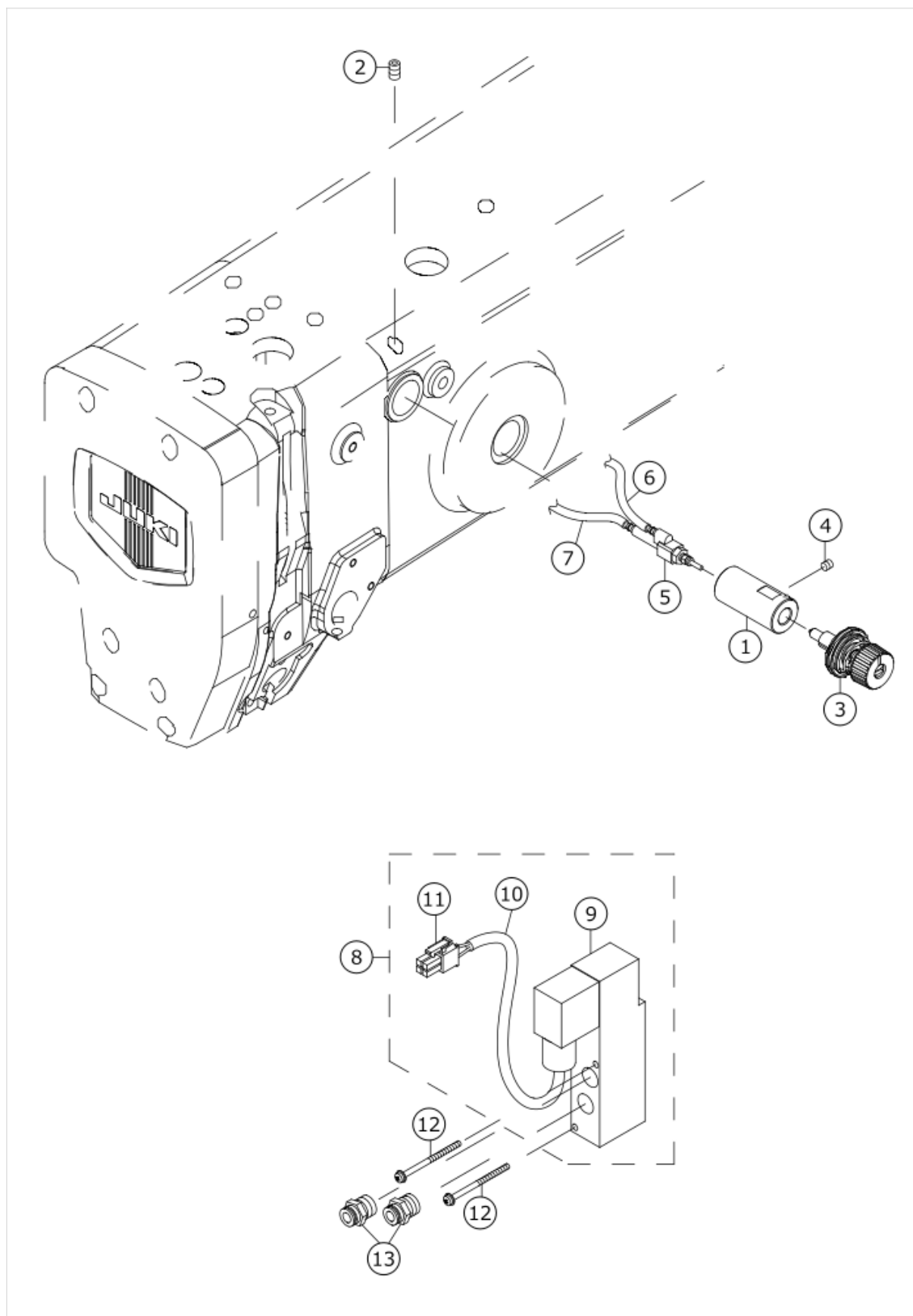
No.	品番	品名	備考	子部品	消耗品	個数
1	40225516	BOAT_PLASTIC_PRESSER				1.00
2	40225496	BOAT_PRESSER_S				1.00
3	40225491	BOAT_PRESSER_L				1.00
4	40228079	INTERMEDIATE_PRESSER_D2.2L				1.00
5	40228073	INTERMEDIATE_PRESSER_D2.2				1.00
6	40228074	INTERMEDIATE_PRESSER_D2.7				1.00
7	40228075	INTERMEDIATE_PRESSER_D3.5				1.00
8	40228076	INTERMEDIATE_PRESSER_D4.0				1.00
9	40225511	INTERMEDIATE_PRESSER_D2.0				1.00
10	40225512	INTERMEDIATE_PRESSER_D2.5				1.00
11	40225505	INTERMEDIATE_PRESSER_D2.5L				1.00
12	40228077	INTERMEDIATE_PRESSER_D3.0				1.00
13	40228078	INTERMEDIATE_PRESSER_D2.2S				1.00

ACCESSORY BOX PARTS COMPONENTS



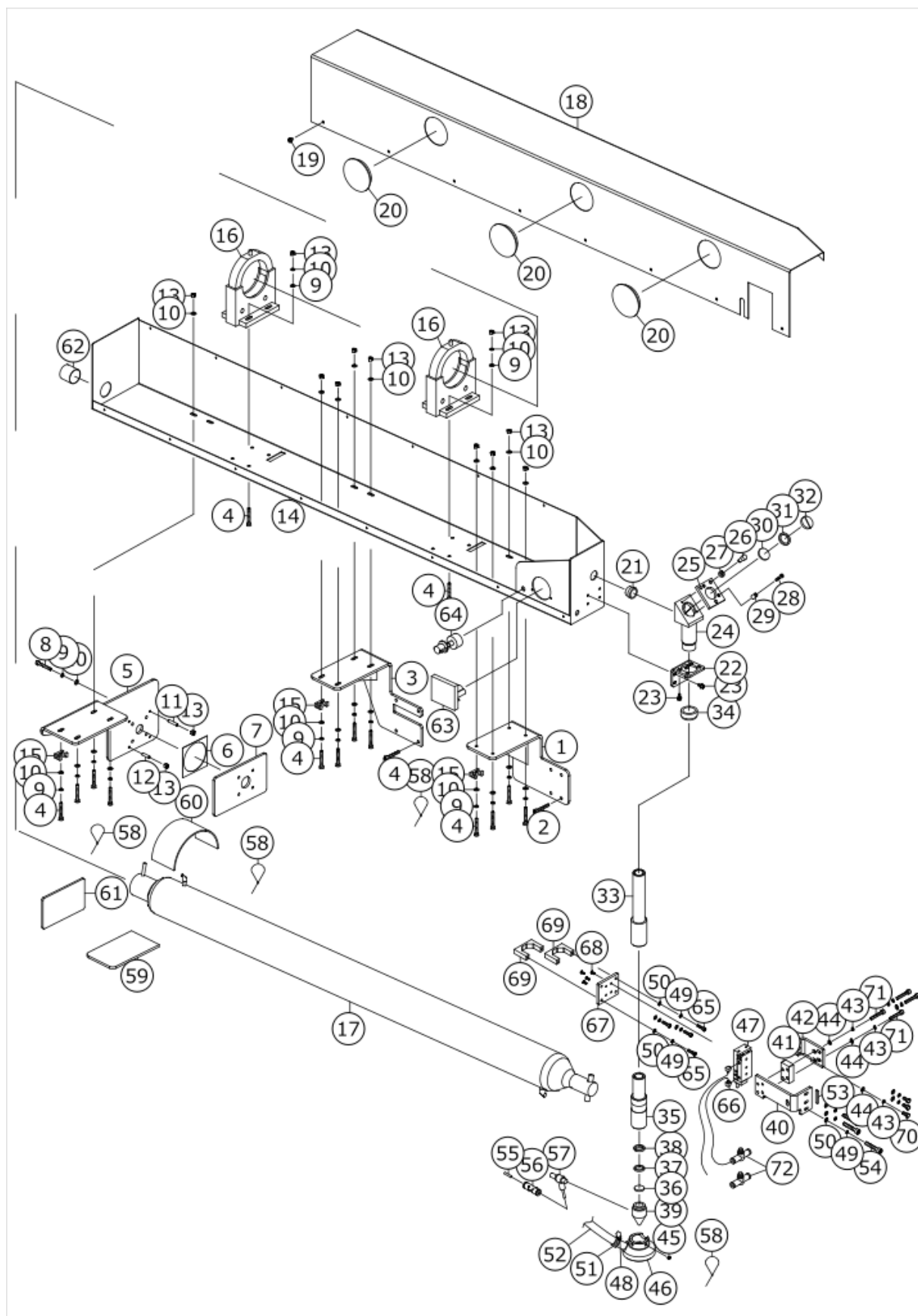
No.	品番	品吊	備考	子部品	消耗品	個数
1	40225494	BOBBIN				5.00
2	40228067	PRESS				1.00
3	MDB100B0800	NEEDLE DBX1 #8				10.00
4	40225495	NEEDLE_PLATE_CONVEX_D1.4				1.00
5	-	SCISSORS				1.00
6	-	SCREW_DRIVER_(6X200)				1.00
7	-	SCREW_DRIVER_(5X75)				1.00
8	-	SCREW_DRIVER_(3X100)				1.00
9	-	PLUS_DRIVER_(6X200)				1.00
10	-	TWEEZERS_ASM				1.00
11	-	HEX_WRENCH_2				1.00
12	-	HEX_WRENCH_2.5				1.00
13	-	HEX_WRENCH_3				1.00
14	-	HEX_WRENCH_4				1.00
15	-	HEX_WRENCH_5				1.00
16	-	BOOSTER_ROD				1.00
17	-	SPANNER_8X10				1.00
18	-	SPANNER_13X15				1.00
19	-	OIL_CANS				1.00
20	40228112	NEEDLE_BAR_2.0	TYPE S(FOR DPX5)			1.00
21	-	PLASTIC_PRESSER_ASM				1.00
22	40228583	SUPPLEMENTARY_SMALL_PRESSER_ASM				1.00
23	-	PIPE_JOINT				1.00
24	-	JOINT		*		1.00
25	40228359	JOINT		*		1.00
26	40228361	IC_CARD				10.00
27	40228362	RUBBER_CUSHION				10.00
28	-	USB				1.00
29	40228363	T-TYPE_SCREW_M16X16				5.00
30	40228364	NUT M6				5.00
31	40228356	BOBBIN_DEVICE_ASM				1.00
32	-	AIR_GUN_TUBE				1.00
33	-	INSTRUCTION_BOOK				1.00
34	-	CASSETTE_DRAWING				1.00
35	-	HEX_WRENCH_6				1.00
36	-	TOOL_CABINET				1.00
37	-	GREASE_(NEEDLE_TUBING_5ML)				1.00
38	-	GREASE_(NEEDLE_TUBING_10ML)				1.00
39	-	GREASE_(BOX_100ML)				1.00
40	40228003	SUBSIDIARY_PRESSER_BAR				1.00
41	40238556	GOGGLES	LASER SPECIFICATION ONLY			1.00
42	40228641	LASER_TOOL	LASER SPECIFICATION ONLY			1.00

THE THIRD THREAD TENSION REGULATOR (OPTIONAL PARTS)



No.	品番	品吊	備考	子部品	消耗品	個数
1	40228788	CYLINDER_BASE				1.00
2	40228089	SCREW				1.00
3	40228051	THIRD_THREAD_TENSION_ASSY				1.00
4	40228783	SCREW				1.00
5	40228804	CYLINDER				1.00
6	40228814	TUBE				1.00
7	40228815	TUBE				1.00
8	40228803	SOLENOIDO_VALVE_ASSY				1.00
9	40228047	SOLENOIDO_VALVE		*		1.00
10	40228813	CABLE		*		1.00
11	40232400	CONNECTOR		*		1.00
12	40228810	SCREW				2.00
13	40228812	UNION				2.00

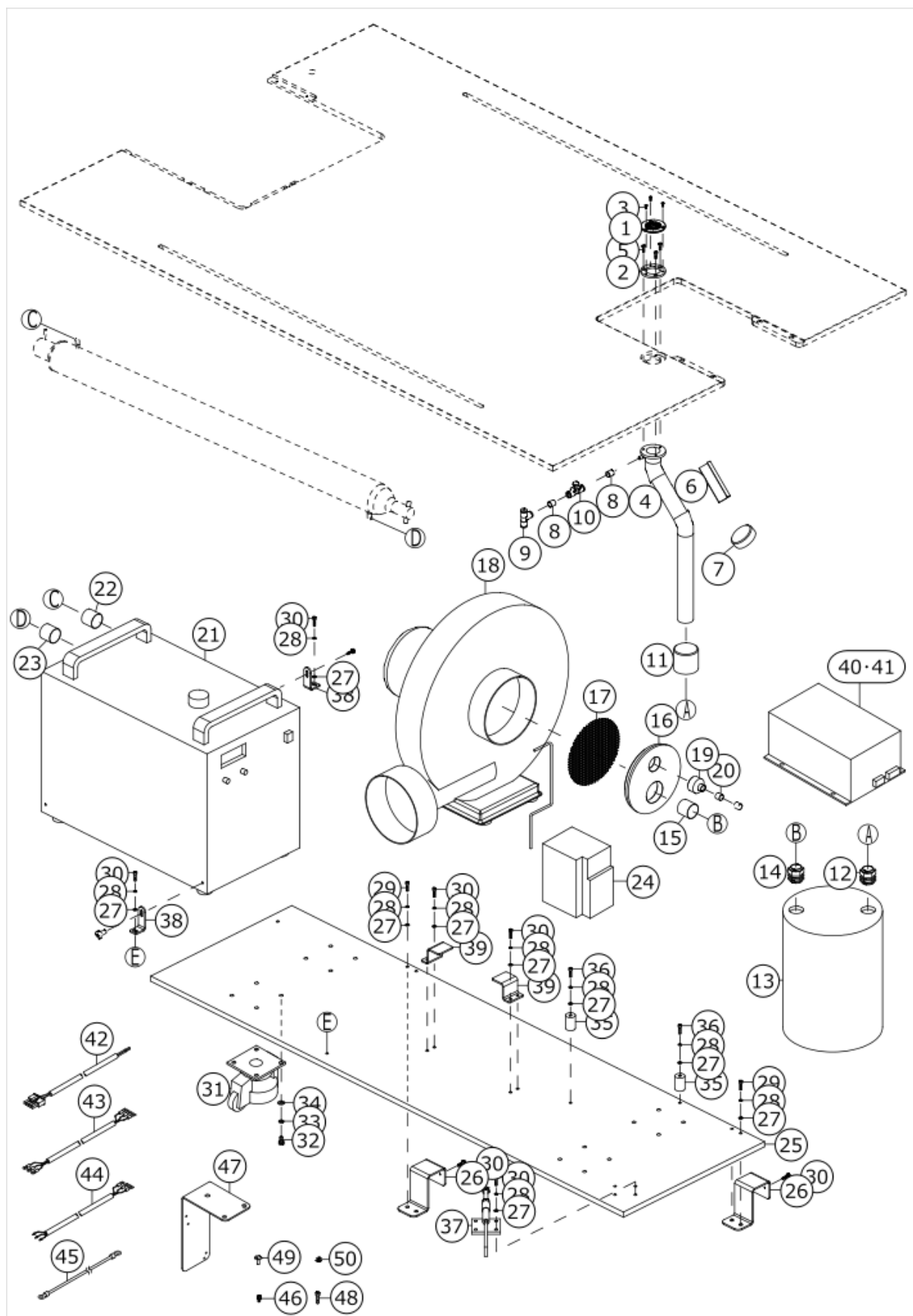
LASER TUBE COMPONENTS (SUBCLASS)



No.	品番	品名	備考	子部品	消耗品	個数
1	-	LASER_COVER_FRONT_MOUNTING_PLATE				1.00
2	-	SCREW				4.00
3	-	LASER_COVER_MIDDLE_MOUNTING_PLATE				1.00
4	-	SCREW				24.00
5	-	LASER_COVER_BACK_MOUNTING_PLATE				1.00
6	-	WASHER				1.00
7	-	LASER_BACK_POST_PLATE				1.00
8	-	SCREW				1.00
9	-	SPRING_WASHER				24.00
10	-	WASHER				36.00
11	-	SCREW				2.00
12	-	SCREW				2.00
13	-	NUT				24.00
14	-	LASER_TUBE_LOWER_COVER				1.00
15	-	FIXING_PLATE				3.00
16	-	LASER_TUBE_SUPPORT_ASM				2.00
17	40228772	LASER-TUBE				1.00
18	-	LASER_TUBE_TOP_COVER				1.00
19	-	SCREW				15.00
20	-	CAP				3.00
21	-	LASER_TUBE_CASE				1.00
22	-	LASER_TIP_SUPPORT_PLATE				1.00
23	-	SCREW				8.00
24	-	LASER_TIP_BLOCK				1.00
25	-	LASER_TIP_BLOCK_COVER				1.00
26	-	SCREW				3.00
27	-	NUT				3.00
28	-	SCREW				2.00
29	-	SPRING				2.00
30	40228771	REDLECTOR				1.00
31	-	LASER_SAFE_REFLECTOR_SEAT				1.00
32	-	LASER_REFLECTOR_CLAMP				1.00
33	-	LASER_NECK_CONNECTION_COVER				1.00
34	-	NUT				1.00
35	-	LASER-CONCAVE_MIRROR_TUBE				1.00
36	40228770	LENS				1.00
37	-	LASER_LOCUST_WHITE_PROTECTIVE_SEAT				1.00
38	-	NUT				1.00
39	-	LASER_NECK_LOWER_CONNECTING_TUBE				1.00
40	-	LASER_FIXED_PLATE_A				1.00
41	-	LASER_FIXED_BLOCK				1.00
42	-	LASER_FIXED_PLATE_B				1.00
43	-	SPRING_WASHER				7.00
44	-	WASHER				7.00
45	-	SCREW				2.00
46	-	LASER_SHIELD_COVER				1.00
47	-	CYLINDER				1.00
48	-	SCREW				1.00
49	-	SPRING_WASHER				7.00
50	-	WASHER				7.00

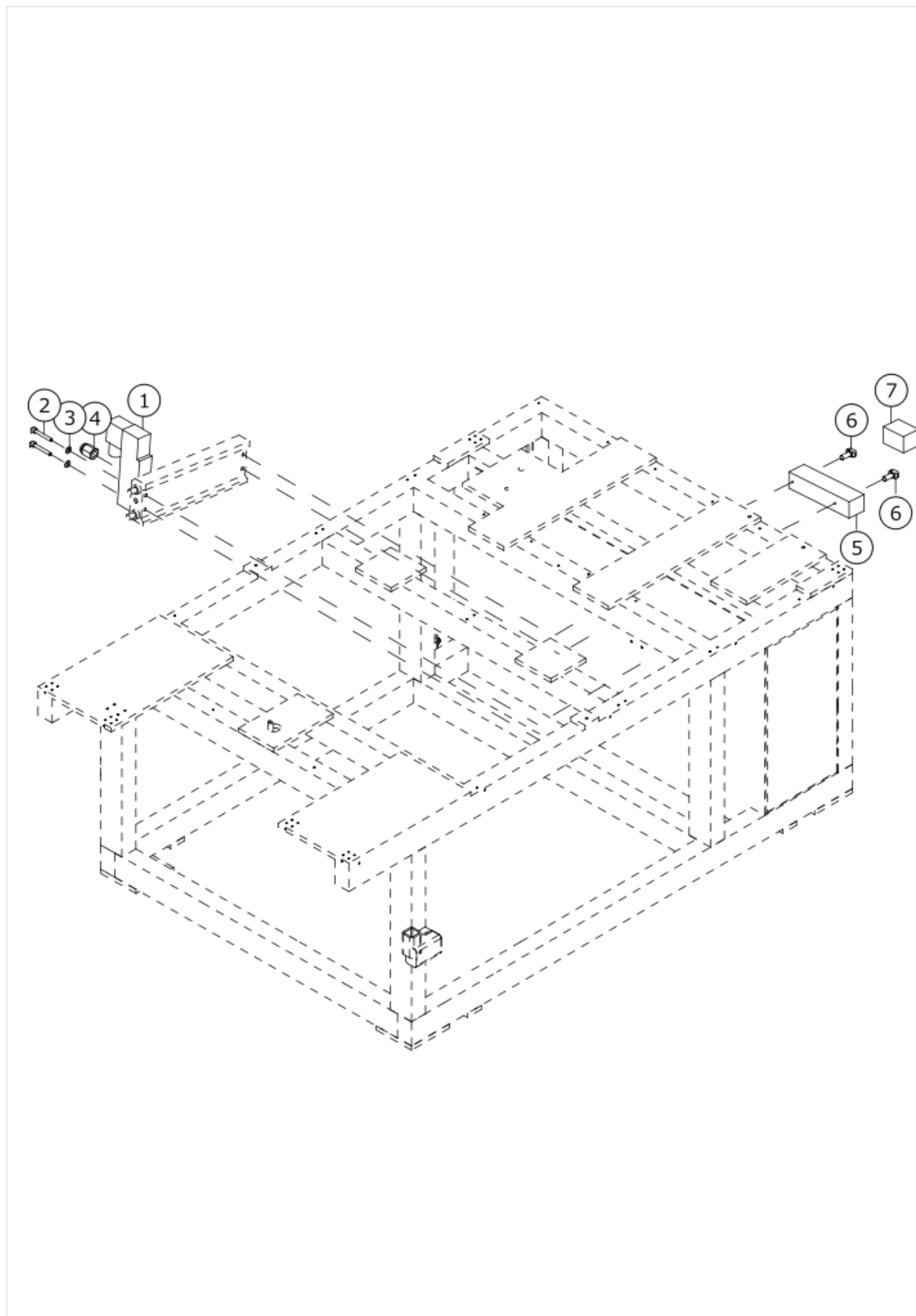
51	-	BUCKLE_RING				1.00
52	-	SUCTION_TUBE				1.00
53	40228646	LASER_CYLINDER_SENSOR				1.00
54	-	SCREW				3.00
55	-	CABLE_BAND				4.00
56	-	TUBE				1.00
57	-	ADJUSTMENT_JOINT				1.00
58	-	TUBE				1.00
59	-	LASER_UPPER_AIR_BLOWING_TUBE				1.00
60	-	UNDER_THE_LASER_TUBE_RUBBER_PLATE				1.00
61	-	LASER_TUBE_ON_RUBBER_PLATE				1.00
62	-	LASER_TUBE_RUBBER_PLATE_BEHIND				1.00
63	-	TEST_50A				1.00
64	-	CURRENT_REGULATOR				1.00
65	-	SCREW				4.00
66	-	JOINT				2.00
67	-	DRIVE_CYLINDER_MOUNTING_PLATE				1.00
68	-	SCREW				4.00
69	40228654	LASER_SUCTION_FIXED_BLOCK				2.00
70	-	SCREW				3.00
71	-	SCREW				4.00
72	40227993	UPPER_THREAD_BLOW_JOINT				2.00

LASER AIR SUCTION COMPONENTS (SUBCLASS)



No.	品番	品名	備考	子部品	消耗品	個数
1	-	SUCTION_TOP_COVER				1.00
2	-	COVER_DURING_SUCTION				1.00
3	-	SCREW				3.00
4	-	SUCTION_CONNECTION_TUBE_ASM				1.00
5	-	SCREW				3.00
6	-	COVER				1.00
7	-	BOAR_NECK				2.00
8	-	TUBE				1.00
9	-	T_UNION				1.00
10	-	SPEAKON				1.00
11	-	IRON_PIPE				1.00
12	-	JOINT				1.00
13	-	FILTER_CAN				1.00
14	-	JOINT				1.00
15	-	IRON_PIPE				1.00
16	-	AIR_SUCTION_CASE				1.00
17	-	FILTER_NET				1.00
18	40263261	BLOWER				1.00
19	-	SUCTION_PIPE_CONNECTION_COVER				1.00
20	-	BOAR_NECK				1.00
21	-	COLD_WATER_MACHINE_3000_TYPE				1.00
22	-	LASER_LAUNCHING_TUBE				1.00
23	-	LASER_OUTLET_TUBE				1.00
24	40263260	FREQUENCY CONVERTER				1.00
25	-	WATER_TANK_FIXED_PLATE				1.00
26	-	WATER_TANK_LEAVING_PLATE				2.00
27	-	WASHER				12.00
28	-	SPRING_WASHER				12.00
29	-	SCREW				4.00
30	-	SCREW				14.00
31	-	CASTER				4.00
32	-	SCREW				16.00
33	-	SPRING_WASHER				16.00
34	-	WASHER				16.00
35	-	PILLAR				2.00
36	-	SCREW				2.00
37	-	SUCTION_CUP_SUPPORT				1.00
38	-	CHILLER_FIXED_PLATE				2.00
39	-	BLOWER_CLAMP				2.00
40	40228418	LASER_POWER SUPPLY				1.00
41	40264286	LASER_POWER SUPPLY_CE	FOR CE			1.00
42	40252388	CABLE				1.00
43	40263257	CABLE				1.00
44	40263258	CABLE				1.00
45	40264296	CABLE				1.00
46	40234454	SCREW				2.00
47	40263270	LASER_SWITCH_PLATE				1.00
48	40234454	SCREW				4.00
49	40228365	SCREW_M16X16				2.00
50	40228366	NUT_M8				2.00

LASER ELECTRONIC CONTROL PARTS COMPONENTS (SUBCLASS)



No.	品番	品名	備考	子部品	消耗品	個数
1	-	LASER_SOLENOID_VALVE				1.00
2	-	SCREW				2.00
3	-	WASHER				2.00
4	-	LASER_CYLINDER_SOLENOID_VALVE_COUPLING				1.00
5	-	ELECTROMAGNETIC_RELAY_BASE				1.00
6	-	SCREW				2.00
7	-	ELECTROMAGNETIC_RELAY				1.00

This exploded view diagram illustrates the assembly of a mechanical device, likely a pump or motor. The components are numbered 1 through 67. Key assembly points are labeled A, B, and 8-68. The diagram shows the following sub-assemblies and their components:

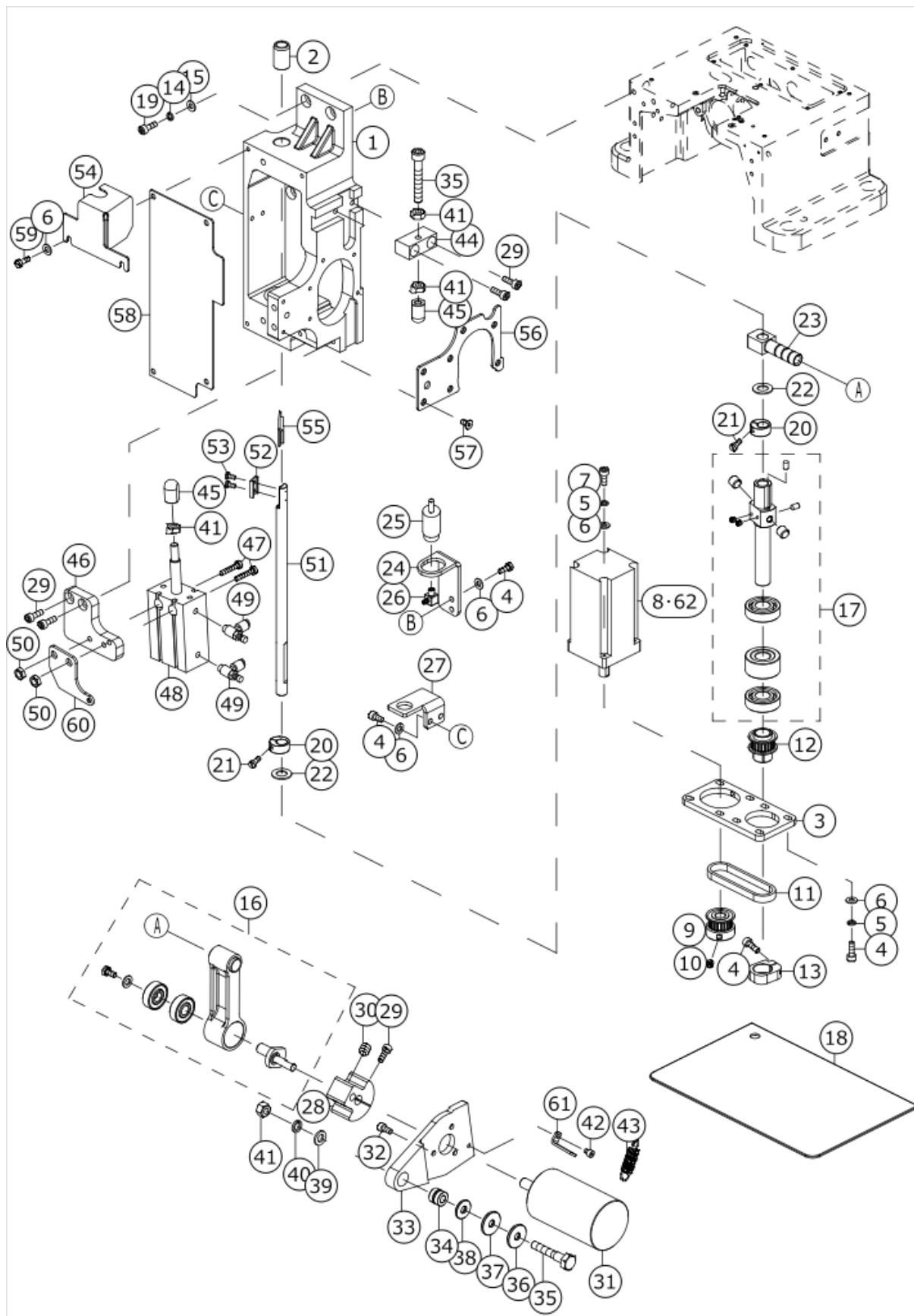
- Top Assembly:** Includes a motor housing (18), a bracket (67), and various fasteners (59, 60, 61).
- Central Housing:** Consists of a main body (2) with mounting flanges (33, 34) and internal components (3, 4, 5, 6, 7, 8, 9, 10, 11, 12).
- Internal Mechanism:** Features a central shaft (47) with a piston or plunger (41) and various seals and bearings (13, 14, 15, 16, 17, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 35, 36, 37).
- Base and Mounting:** Includes a base plate (19) with mounting feet (49, 50, 51) and various fasteners (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67).

The diagram uses dashed lines to indicate the assembly sequence and alignment of the components.

No.	品番	品名	備考	子部品	消耗品	個数
1	-	BRACKET_B				1.00
2	-	FIXED_FEMALE_BASE				1.00
3	40228223	SCREW				4.00
4	-	SPRING_WASHER				24.00
5	-	WASHER				22.00
6	40234451	SCREW				12.00
7	-	ROTARY_MOTOR_MOUNTING_PLATE				1.00
8	40228419	SPIN_KNIFE_MOTOR				1.00
9	40228420	MOTOR_TIMING_SPROCKET				1.00
10	-	SCREW				3.00
11	40228421	MOTOR_TIMING_BELT				1.00
12	40228422	CONNECTION				1.00
13	40225491	BOAT_PRESSER_L				1.00
14	-	PIN				2.00
15	40235588	SCREW				1.00
16	40228435	SCREW				2.00
17	40228436	FIXED_KNIFE_SHAFT_BUSHING_ASM				1.00
18	40228437	FACE PLATE				1.00
19	40234438	SCREW				2.00
20	40228423	MOVING_KNIFE_SHAFT_CONNECTING				2.00
21	-	SCREW				3.00
22	-	WASHER				1.00
23	-	O-RING				1.00
24	40228564	SPIN_FIXED_KNIFE_BASE				1.00
25	40228455	FIX_KNIFE_LOWER_BUSHING				1.00
26	40228424	SPIN_FIXED_KNIFE_SHAFT				1.00
27	40228425	FIXED_FEMALE_BASE				1.00
28	40228426	FIXED_KNIFE				1.00
29	40228427	CYLINDER				1.00
30	-	TUBE_JOINT				4.00
31	-	SCREW				2.00
32	-	DRIVE_CYLINDER_MOUNTING_PLATE				1.00
33	-	FIXED_FEMALE_BASE_COVER				1.00
34	-	SCREW				4.00
35	40228428	LOWER_TIMING_BELT_COVER				1.00
36	-	SCREW				3.00
37	-	WASHER				3.00
38	40228429	PRESSER_BUSHING_UPPER				1.00
39	40228430	PRESSER_LOWER_BUSHING				1.00
40	40228431	PRESSER_CYLINDER_ARM				1.00
41	40228432	CYLINDER				1.00
42	-	SCREW				2.00
43	-	SCREW				2.00
44	-	WASHER				2.00
45	-	SPRING_WASHER				2.00
46	-	CUTTING_CYLINDER_BASE				1.00
47	40228433	KNIFE_PRESSER_SHAFT				1.00
48	40228434	BASE				1.00
49	PS0200082KH	SPRING PIN				1.00
50	WS0410002KP	SPRING WASHER				1.00

51	WP0460556SD	WASHER 4.6X7.5X0.5				1.00
52	-	BRACKET_A				1.00
53	-	PLATE_A				1.00
54	-	SCREW				2.00
55	-	SCREW				1.00
56	-	SPRING_WASHER				1.00
57	-	WASHER				1.00
58	-	PLATE_B				1.00
59	-	SCREW				2.00
60	-	SPRING_WASHER				2.00
61	-	WASHER				2.00
62	-	PLATE_C				1.00
63	-	PLATE_D				1.00
64	-	SCREW_PLATE				1.00
65	-	SCREW				2.00
66	-	SCREW				2.00
67	-	DUST_PROOF_RUBBER				1.00
68	40262521	SPIN_KNIFE_MOTOR	FOR CE			1.00

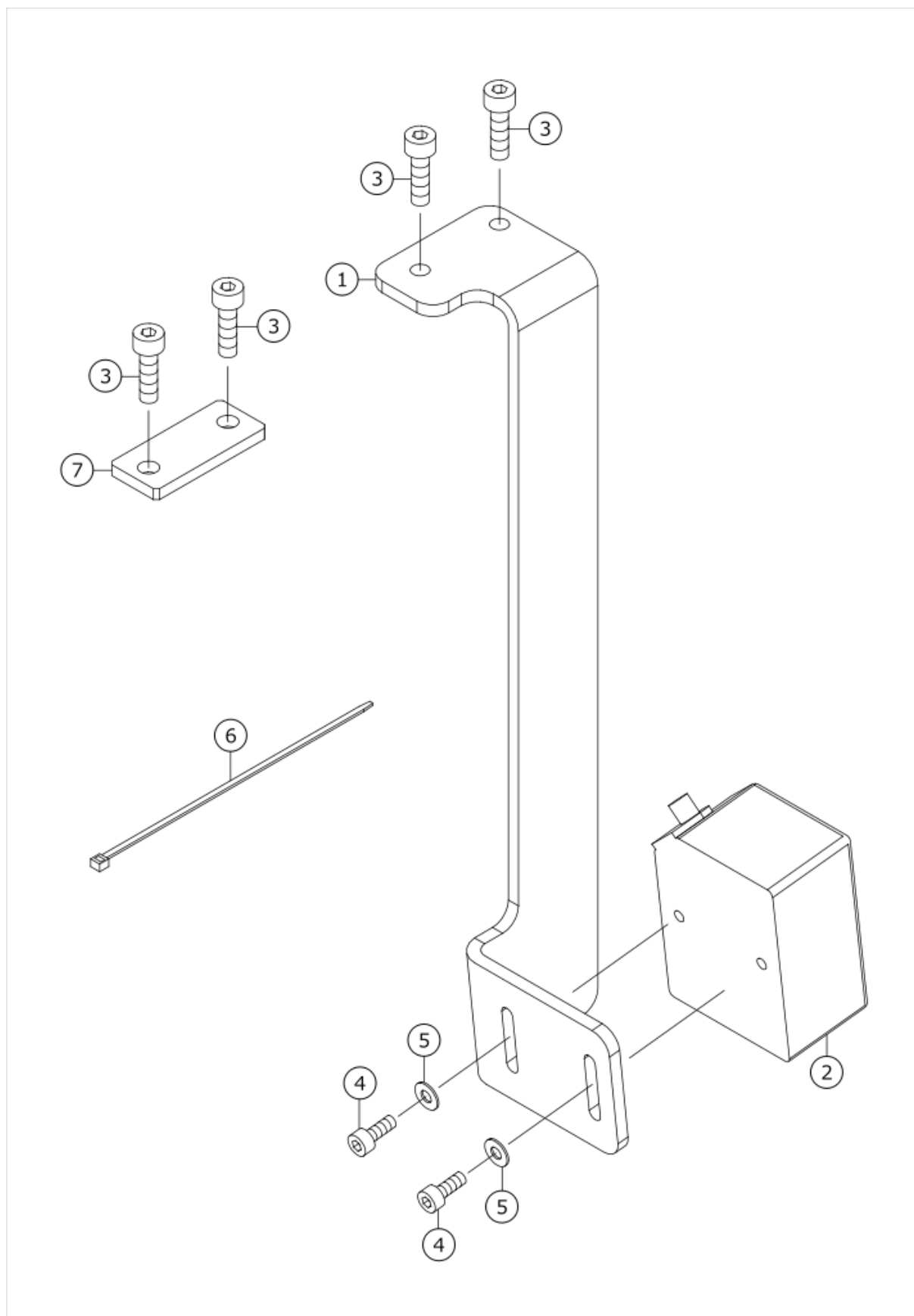
ROTARY KNIFE COMPONENTS (SUBCLASS)



No.	品番	品名	備考	子部品	消耗品	個数
1	-	MOVING_KNIFE_BASE				1.00
2	40228438	MOVING_KNIFE_BUSHING_UPPER				1.00
3	-	ROTARY_MOTOR_MOUNTING_PLATE				1.00
4	40234451	SCREW				8.00
5	-	SPRING_WASHER				8.00
6	-	WASHER				14.00
7	-	SCREW				4.00
8	40228419	SPIN_KNIFE_MOTOR				1.00
9	40228420	MOTOR_TIMING_SPROCKET				1.00
10	-	SCREW				2.00
11	40228421	MOTOR_TIMING_BELT				1.00
12	40235592	TIMING_SPROCKET				1.00
13	40228422	CONNECTION				1.00
14	-	SPRING_WASHER				5.00
15	-	WASHER				5.00
16	40228448	MOVING_KNIFE_PIN_ASM				1.00
17	40228569	MOVING_KNIFE_LOWER_BUSHING_ASM				1.00
18	40228558	CYLINDER_RAISING_PLATE				1.00
19	-	SCREW				5.00
20	40228423	MOVING_KNIFE_SHAFT_CONNECTING				2.00
21	40235593	SCREW				2.00
22	40228563	WASHER				2.00
23	40228439	SPIN_MOVING_KNIFE_PIN				1.00
24	40228450	RAISING_PLATE_CYLINDER_BASE				1.00
25	40228451	RAISING_PLATE_CYLINDER				1.00
26	40228452	PIPE_JOINT				1.00
27	40228453	OIL_INSTRUCTION_PLATE				1.00
28	40235594	MOVING_KNIFE_ARM				1.00
29	-	SCREW				5.00
30	-	SCREW				4.00
31	40228440	MOVING_KNIFE_MOTOR				1.00
32	-	SCREW				4.00
33	-	MOVING_KNIFE_MOTOR_PLATE				1.00
34	-	MOVING_KNIFE_MOTOR_PLATE_METAL				1.00
35	-	SCREW				2.00
36	-	WASHER				1.00
37	-	WASHER				1.00
38	-	WASHER				1.00
39	-	WASHER				1.00
40	-	SPRING_WASHER				1.00
41	-	NUT				4.00
42	-	SCREW				1.00
43	40228442	REVERSION_SPRING				1.00
44	-	HEIGHT_BLOCK				1.00
45	40228443	NUT				2.00
46	-	MOVING_KNIFE_CYLINDER_PLATE				1.00
47	-	SCREW				1.00
48	40228444	CYLINDER				1.00
49	-	PIPE_JOINT				2.00
50	-	NUT				2.00

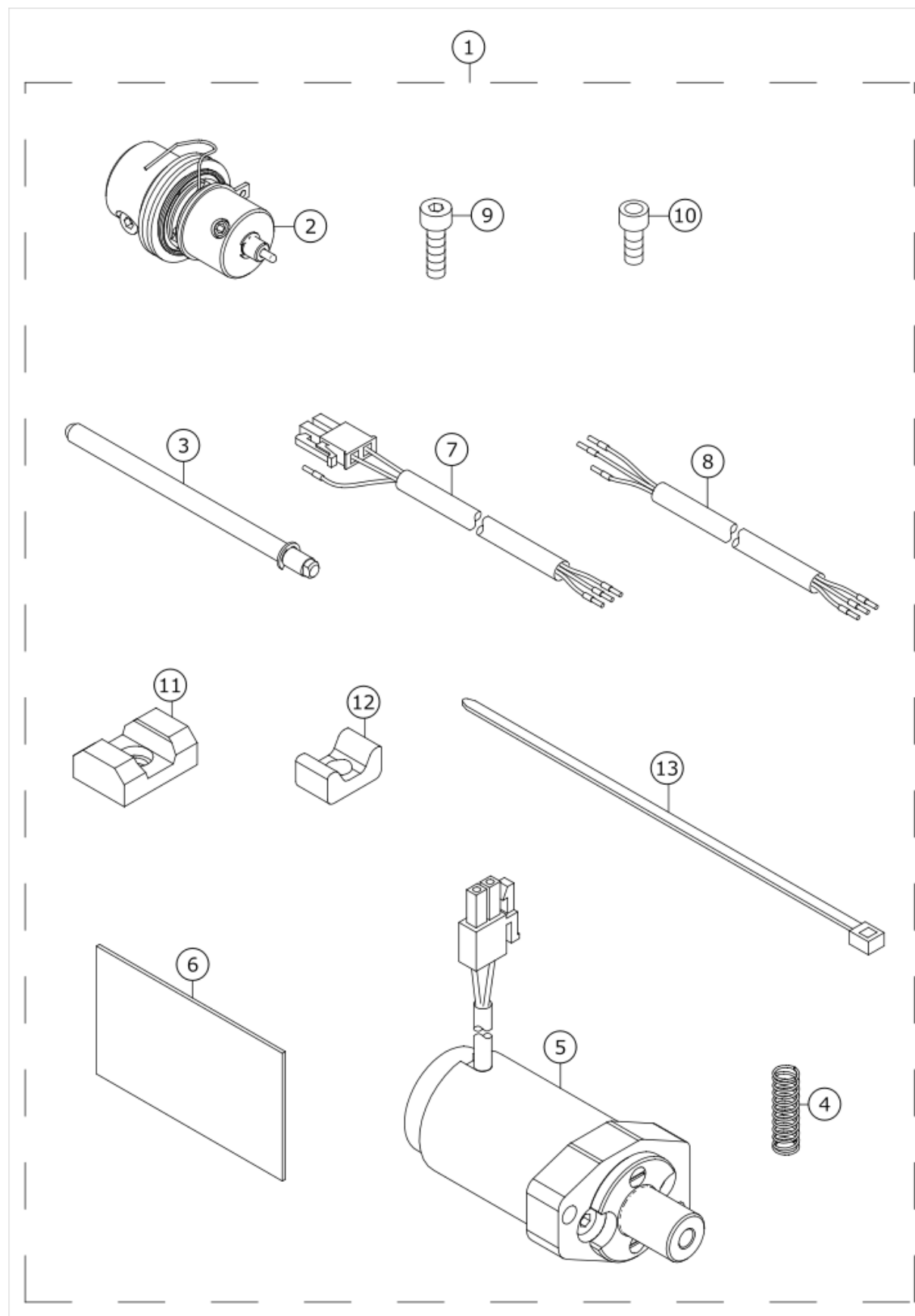
51	40228445	SPIN_MOVING_KNIFE_SHAFT				1.00
52	-	MOVING_KNIFE_CLAMP				1.00
53	40234439	SCREW				2.00
54	40237598	MOVING_KNIFE_COVER				1.00
55	40228712	MOVING_KNIFE				1.00
56	40228447	MOVING_KNIFE_BASE_SEAT_PLATE				1.00
57	-	SCREW				7.00
58	40228568	MOVING_KNIFE_COVER				1.00
59	-	SCREW				4.00
60	40239269	REST_SPRING_LINK_PLATE_B				1.00
61	40238353	RESET_SPRING_LINK_PLATE				1.00
62	40262521	SPIN_KNIFE_MOTOR	FOR CE			1.00

BARCODE READER (SUBCLASS)



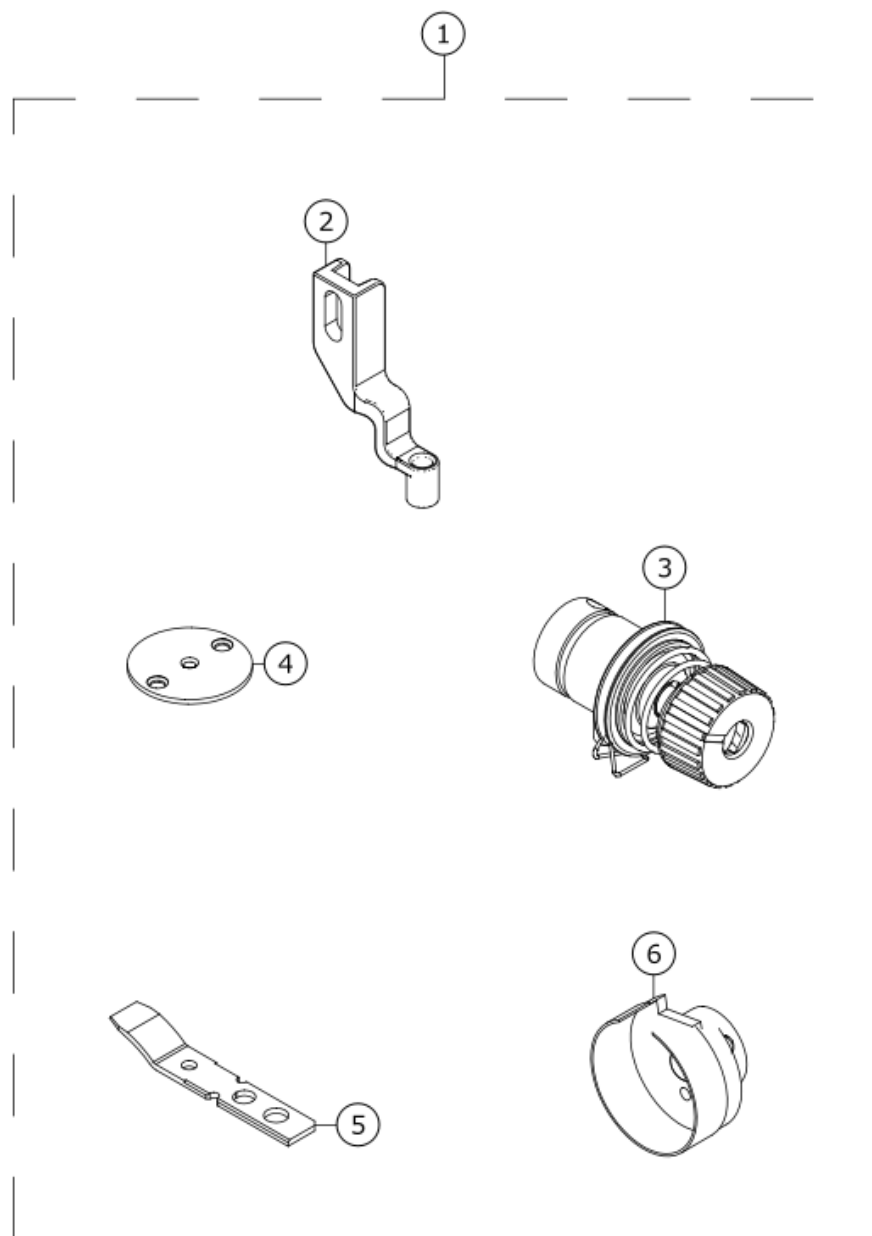
No.	品番	品名	備考	子部品	消耗品	個数
1	40234788	BARCODE_READER_PLATE				1.00
2	40235199	BARCODE_READER				1.00
3	40234468	SCREW				4.00
4	40235200	SCREW				2.00
5	40234514	WASHER				2.00
6	40235332	CABLE_BAND				1.00
7	40240831	PLATE				1.00

ACTIVE TENSION COMPONENTS



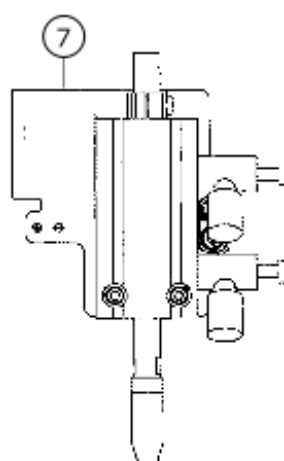
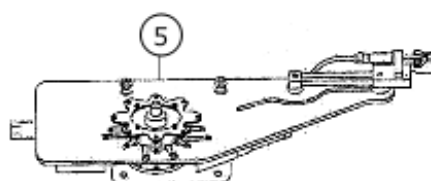
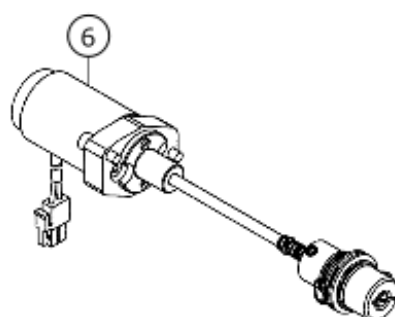
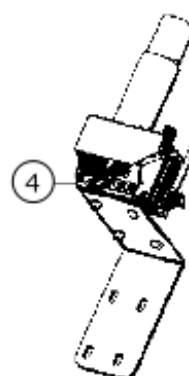
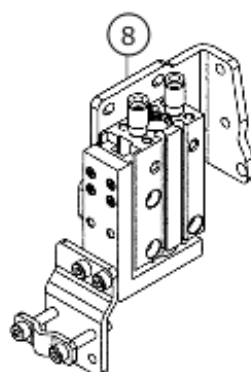
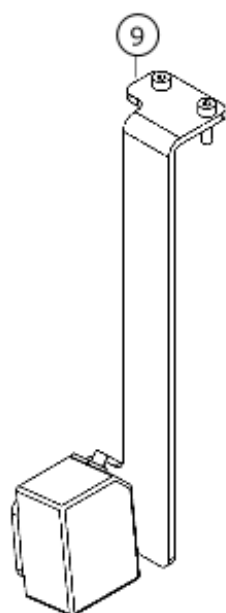
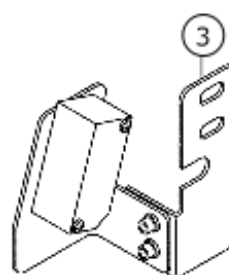
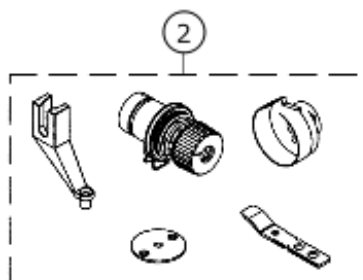
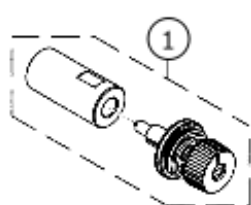
No.	品番	品吊	備考	子部品	消耗品	個数
1	40228700	ACTIVE_TENSION_DEVICE				1.00
2	40172470	THREAD_TENSION_ASM		*		1.00
3	40244934	THREAD_TENSION_SHAFT_ASSY		*		1.00
4	40243919	AT_SPRING		*		1.00
5	40244974	AT_SOLENOID_ASSY		*		1.00
6	40243045	AT_SOL_PCB_ASSY		*		1.00
7	40243046	AT_SOL_CABLE ASSY_A		*		1.00
8	40243047	AT_SOL_CABLE ASSY_B		*		1.00
9	SM6041402TP	SCREW M4 L=14		*		2.00
10	SM6041002TN	SCREW		*		1.00
11	KX000000210	SADDLE TYPE TIE MOUNT		*		2.00
12	HX002940000	FIXED BASE		*		1.00
13	EA9500B0200	CABLE BAND 150		*		6.00

THICK MATERIAL KIT COMPONENTS



No.	品番	品吊	備考	子部品	消耗品	個数
1	40228701	THICK_MATERIAL_KIT				1.00
2	40228075	INTERMEDIATE_PRESSER_D3.5		*		1.00
3	40234081	THREAD_TENSION_ASM		*		1.00
4	40225499	NEEDLE_PLATE_D3.0		*		1.00
5	40234080	FIXED_KNIFE		*		1.00
6	40234079	HOOK_ASM		*		1.00

OPTIONAL PARTS COMPONENTS



No.	品番	品吊	備考	子部品	消耗品	個数
1	40228696	THIRD_THREAD_TENSION_UNIT				1.00
2	40228701	THICK_MATERIAL_KIT				1.00
3	40228698	LOWER_THREAD_DETECTOR_ASSY				1.00
4	40228695	BIRD_NEST_PREVENTION_DEVICE				1.00
5	40228699	AUTO_BOBBIN_CHANGER BK-8				1.00
6	40228700	ACTIVE_TENSION_DEVICE				1.00
7	40228670	PEN_STICK_ASSY	FOR CHINE			1.00
8	40228686	PEN_STICK_ASSY	EXCEPT CHINA			1.00
9	40235197	BARCODE_READER_UNIT				1.00

ABOUT PS-800 OPTION

※PS800のオプション装置は後から仕様追加しているため、対応実施号機以前のものは、一時的に別途対応が必要となります。
オプションの種類によって対応が異なりますので、下の表にもとづき対応をお願いします。
また装置の詳細情報は、web取説（別売品）を参考にしてください。

PS-800 OP一覧表	持ち上げ装置	厚物キット	第3糸調子	ペン刺し装置	
				N社タイプ	P S 700タイプ
	40239772	40228701	40228696	40228670	40228686
8045	S仕様	0	0	0	0
	H仕様	0	0	0	0
	回転メス	0	0	0	0
	レーザー	0	0	0	0
12080	S仕様	0	0	0	0
	H仕様	0	0	0	0
	回転メス	0	0	0	0
	レーザー	0	0	0	0
13085	S仕様	0	0	0	0
	H仕様	0	0	0	0
	回転メス	0	0	0	0
	レーザー	0	0	0	0

PS-800 OP一覧表	下糸残量検知装置	バーコードリーダー	鳥の巣防止装置	アクティブテンション装置	ボビンチェンジャー
	40228698	40235197	40228695	40228700	B K-8 40228699
8045	S仕様	1	1	1	2
	H仕様	1	1	1	2
	回転メス	1	1	1	2
	レーザー	1	1	1	2
12080	S仕様	1	1	1	2
	H仕様	1	1	1	2
	回転メス	1	1	1	2
	レーザー	1	1	1	2
13085	S仕様	1	1	1	2
	H仕様	1	1	1	2
	回転メス	1	1	1	2
	レーザー	1	1	1	2

注1)

- 0 記載品番手配のみで対応可
- 1 記載品番手配と別に対応が必要なもの + 1 パネルソフトバージョンアップ (ver162N以降)
- 2 記載品番手配と別に対応が必要なもの + 1 パネルソフトバージョンアップ (ver162N以降) + 2 パラメータファイル書換
標準装備されているもの

注1) アクティブテンションを取付るには、フレームの素材（型）を変更する必要があるため、対応実施号機以前は対応不可。

- ① パネルソフトバージョンアップ オプションに対応するため、パネルソフトを更新する必要があります。
- ② パラメータファイル書換 オプションに対応するため、パラメータファイルを書き出し書換が必要となります。（信号入出力ポート割当変更）
- ① パネルソフトバージョンアップ + パネルソフトver162N以上へ書き換え、JOLに添付
- ② パラメータファイル書換について ボビンチェンジャーBK-8への対応は必要となります。
パラメータファイル書き出し（添付資料参照）→JUKI（開発中心）→パラメータファイル書換

※注意 ボビンチェンジャーについて

ボビンチェンジャーを取付るためには、アルミフレーム（カバー含む）の交換が必要となります。
2020年8月生産ミシンより、出荷状態で対応となりますので交換は不要となります。
対応実施号機以前のミシンにおいては、アルミフレームを含めた下記品番での手配をお願いします。

OP装置	機種名	品番		
BK-8	8045	40246945	40228699 BK-8 + アルミフレーム	2020年8月以前生産のミシンはアルミフレームを含めた品番での手配が必要です。
	12080	40246947		
	13085	40246949		
			2020年8月以降生産のミシンは対象機種BK-8装置のみの品番手配となります。	対応実施号機 PS800-8045 1MP5PH0050～ PS800-12080 1MP6PH0050～ PS800-13085 1MP6PH0050～

※注意 アクティブテンションについて

アクティブテンションを取付るためには、フレームの素材変更が必要となります。
対象号機でない場合は、取付ができません。

機種	実施号機
8045	1MP5NM0030～
12080	1MP6NM0043～
13085	1MP7NM0027～

2019年 12月生産分より切替

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are
not interchangeable with each other:
In this case,even obsoleted parts(D.)can be ordered with the
obsoleted part number,so select the parts with changed dates and
place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

No.1738-08...Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

· Each numeral indicates the number of parts required.

· "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

パーツリストご利用に際して

1."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。