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| RED WIRES #1 & #2 | Go to the Speed Control Potentiometer |
| GREEN WIRE #3 | Is the 110 volt Ground |
| BLACK WIRE #4 | Goes to the center post of the Reverse Direction Switch (Upper Half) |
| RED WIRE #5 | Goes to the center post of the Reverse Direction Switch (Lower Half) |
| YELLOW WIRE #6 | Is joined with both Blue wire from the hot (center) of the Fuse and Black wire from one side of the 110v Outlet |
| YELLOW WIRE #7 | Is joined with both Blue wire from the 110v Line Cord and Black wire from the other side of the 110v Outlet |
| DARK YELLOW #8 | Goes to right post of the Reverse Direction Switch (Upper Half) |
| DARK YELLOW #9 | Goes to right post of the Reverse Direction Switch (Lower Half) |