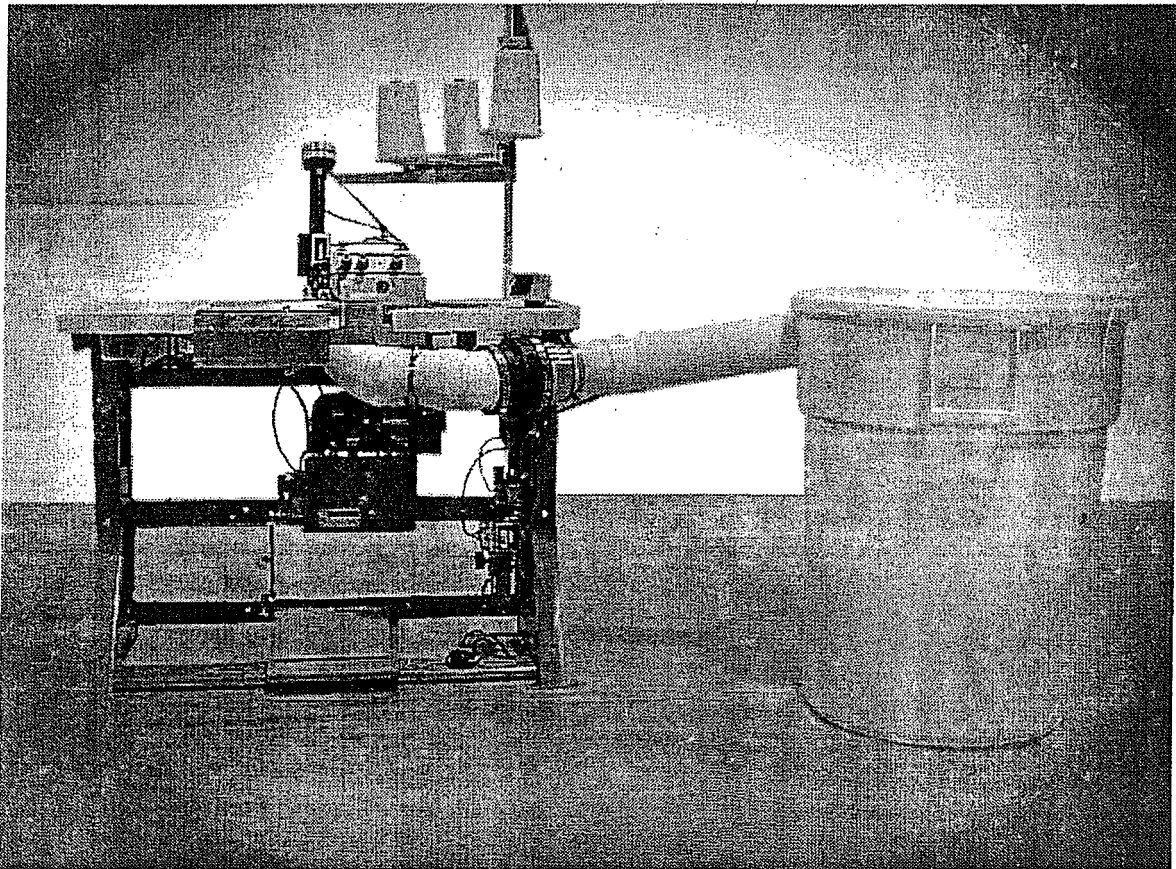


Parts and Accessories Catalog



PFM-2002 Flange Machine

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Introduction

This catalog illustrates parts and assemblies for the PFM-2002 Flange Machine. For ordering instructions, please contact the Customer Service department at Porter International.

How to Get Additional Help

We recognize that there may be times when you may need additional help. Our Parts Center Hotline is available to you Monday through Friday, 8:00 a.m. to 5:00 p.m., Eastern Time. Our skilled personnel will be able to help you with parts identification and pricing. Before calling, always have your machine model, serial number, part number and part description, and your customer number.

Porter International Parts Center Hotline

From Massachusetts: (978) 948-8288

Out of State: (800) 343-8138

How to Give Your Feedback

We're interested in hearing what you have to say. Please let us know what you like in this catalog, as well as what you don't like. Tell us what you would like to see more or less of, or what you would like to see presented in a different way. We look forward to hearing from you soon.

Please address all comments to:

Global Systems Group

Technical Documentation/Engineering

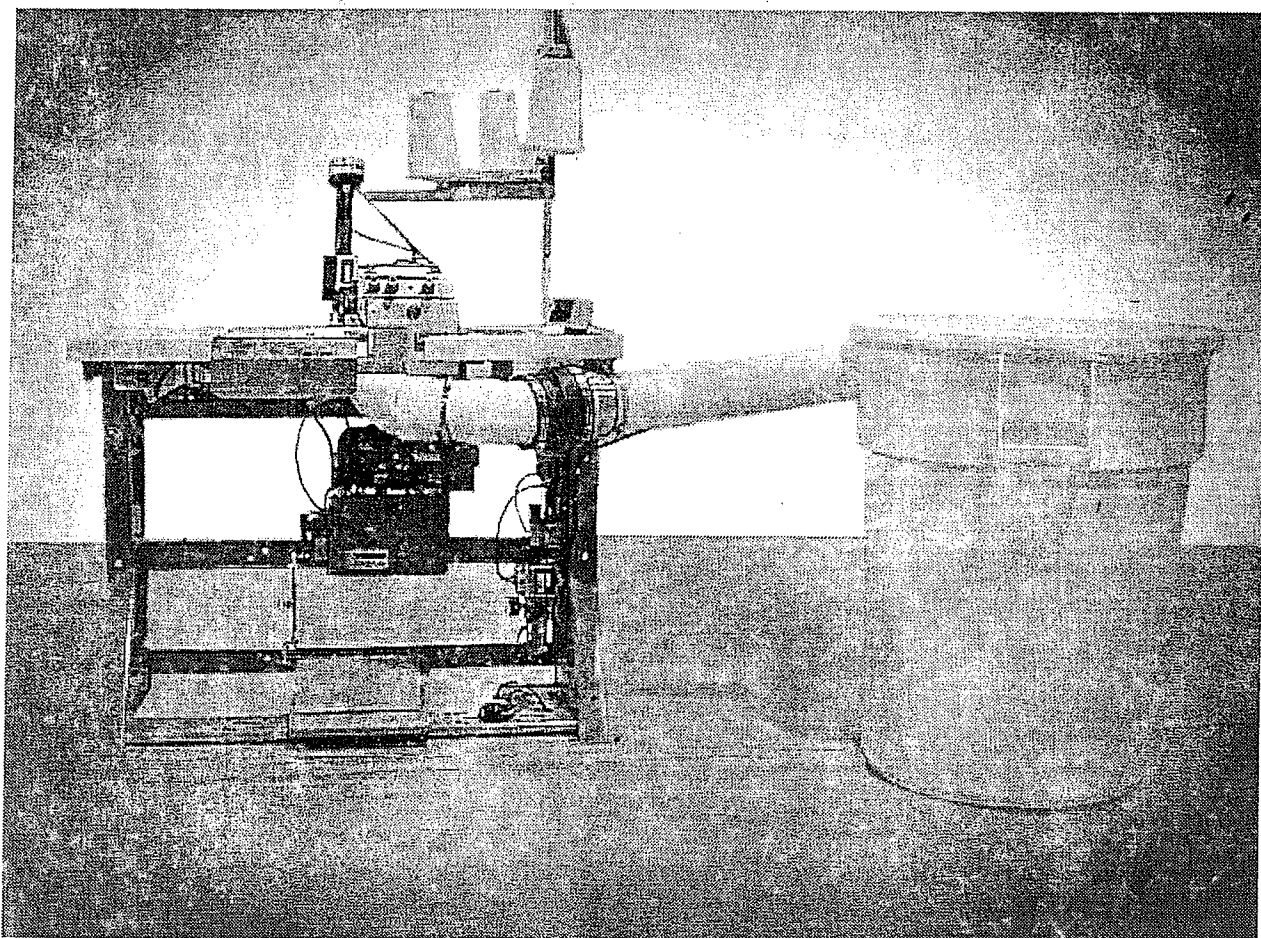
Sawgrass International Corporate Park

13800 North West 4th Street

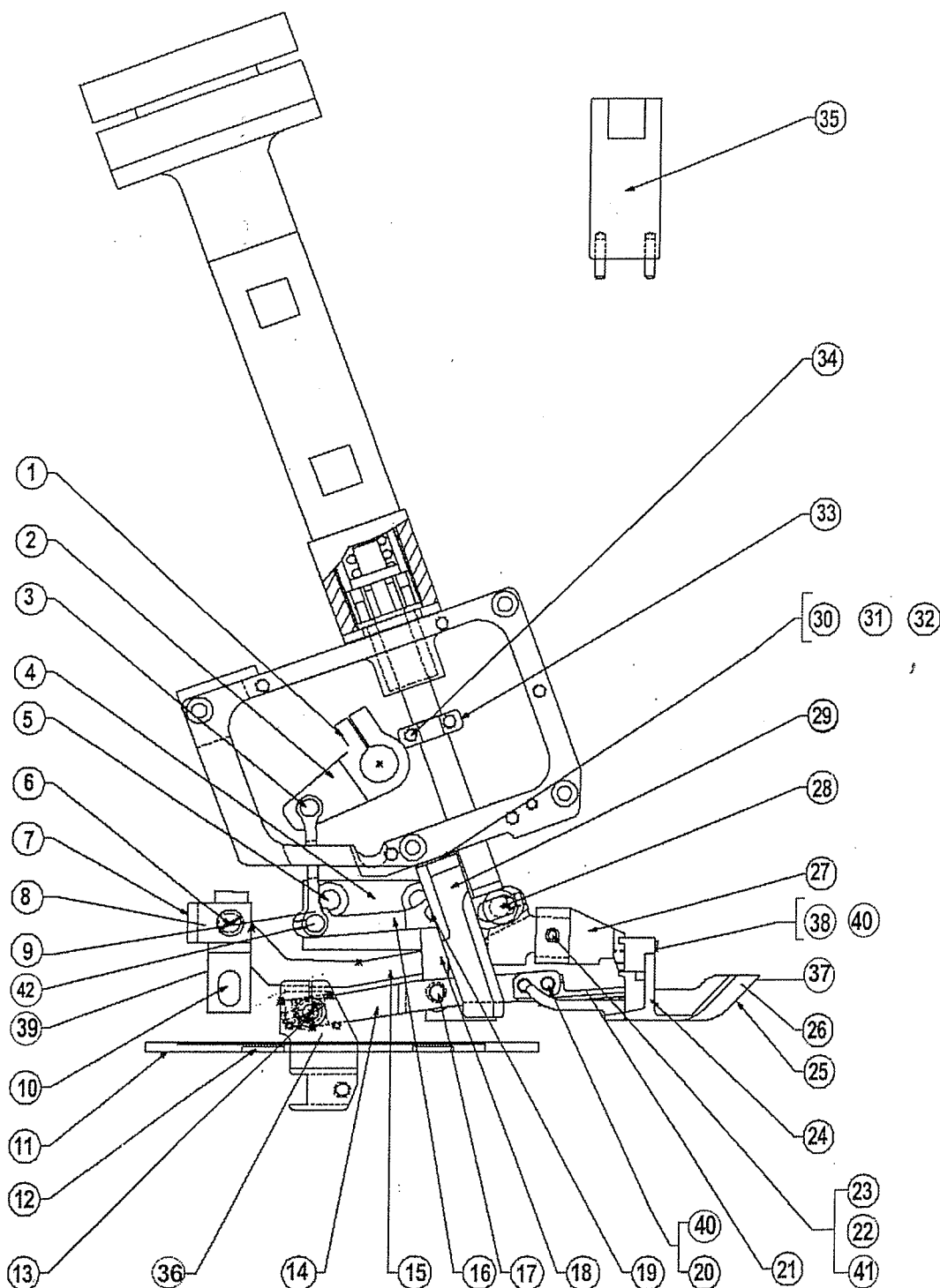
Sunrise, Florida 33325

or via the Internet at: www.globalsystemsgroup.com

PFM-2002 Flange Machine Assembly, 6Z7331



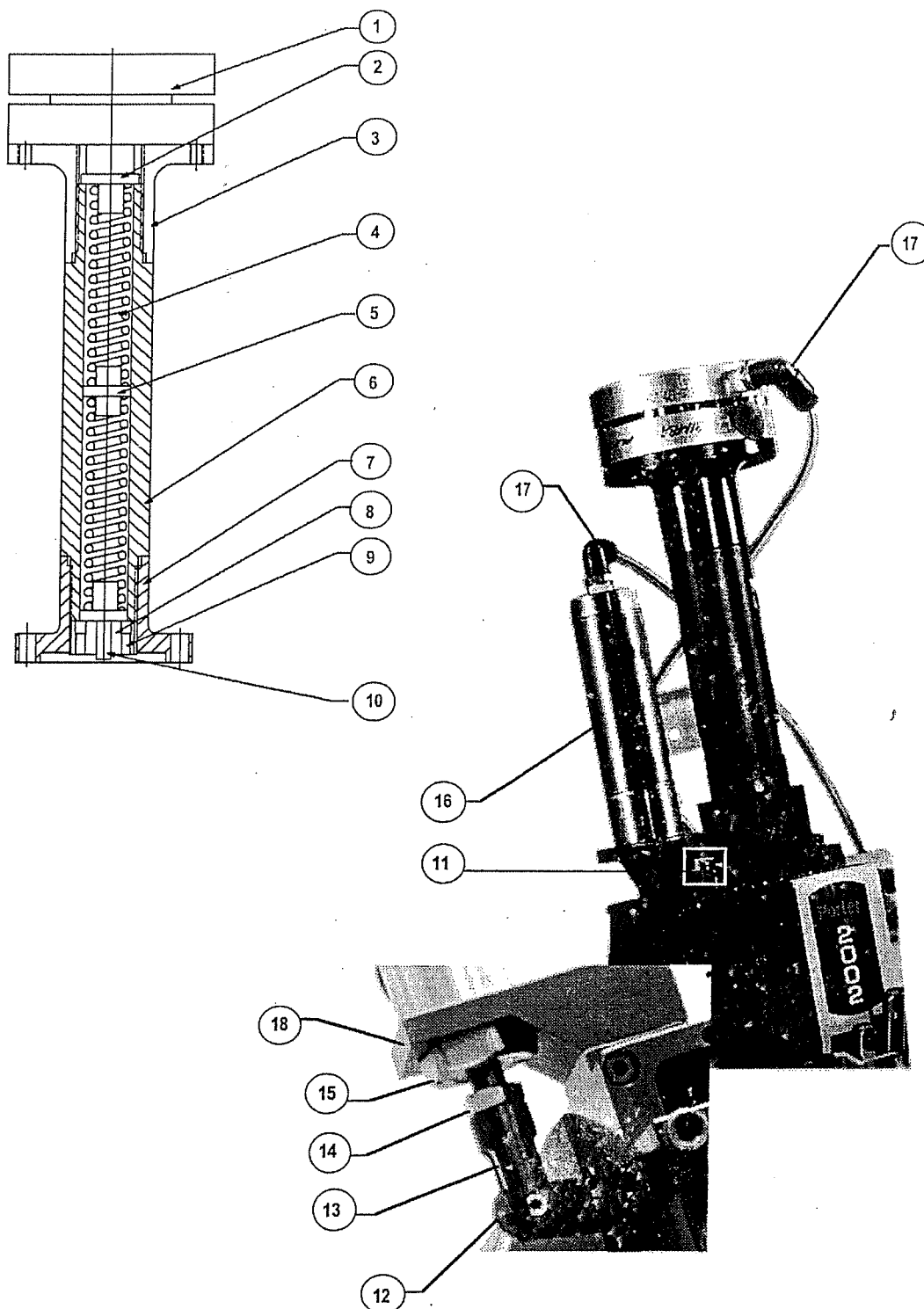
Walking Foot Mechanism



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	6Z2762	SCREW
2	1	802684	ARM, WALKING DRIVE
3	1	6Z1407	PIN, LONG PIVOT
4	1	802682	GUIDE, LINKAGE INNER
5	2	93070A141	LOW HEAD SCS M6 x 10
6	1	6Z4048	PIN, PRESSER FOOT ARM
7	1	6Z2796	SS8-32x3/8
8	1	802769	HOLDER, PRESSER FOOT ARM
9	1	802453	BEAM, CONNECTOR ULTRA HIGH LIFT
10	1	6Z4220	WASHER, SET SPHERE 1/4" #4015037
11	1	802687	COVER, CHAMBER
12	1	802696	SEAL, CHAMBER BOTTOM
13	1	6Z5310	PIN, TOP FEED
14	1	6Z7003	BEAM, TOP FEED
15	1	6Z4052	ARM, PRESSER FOOT
16	1	802793	LINK, WALKING FOOT
17	1	6Z1947	PIN, LONG PIVOT
18	1	6Z3554	LINK, TOP FEED
19	1	6Z4050	PIN, PIVOT UPPER
20	2	6Z2755	SHCS 8-32 x 1/2
21	1	6Z4051	FOOT, TOP FEED
22	1	6Z4054	T-HANDLE TORX KEY - T25 (NOT SHOWN)
23	1	6Z5271	TORX BH 10-32 x 1/2
24	1	6Z2086	PRESSER FOOT
25	1	6Z2791	BHCS 6-32 x 1/8
26	1	6Z3228	TRIM DEFLECTOR (NOT SHOWN)
27	1	6Z5284	EXTENSION, PRESSER FOOT
28	1	6Z4049	PIN, LIFTER
29	1	802598	GUIDE, LINKAGE OUTER
30	1	802694	SPACER, LINKAGE OUTER .030" THK
31	1	6Z6484	SPACER, LINKAGE OUTER .020" THK
32	1	6Z7002	SPACER, LINKAGE OUTER, .010" THK
33	1	802688	COLLAR, LIFTING
34	2	SHCS6-32x3/8	SHCS 6-32x3/8
35	1	6Z4045	WRENCH, SPRING STOP
36	1	6Z5855	HOLDER, TOP FEED
37	2	4-40 BHCS	TRIM DEFLECTOR SCREWS

ITEM	QUANTITY	PART NO.	DESCRIPTION
38	1	6Z2765	SCREW (NOT SHOWN)
39	1	801026	LOCATING STUD, PRSR FT ARM (NOT SHOWN)
40	3	6Z4202	# 8 BELLVIEW WASHERS
41	1	6Z4203	# 10 BELLVIEW WASHER
42	1	6Z1946	PIN, CONNECTING LINK

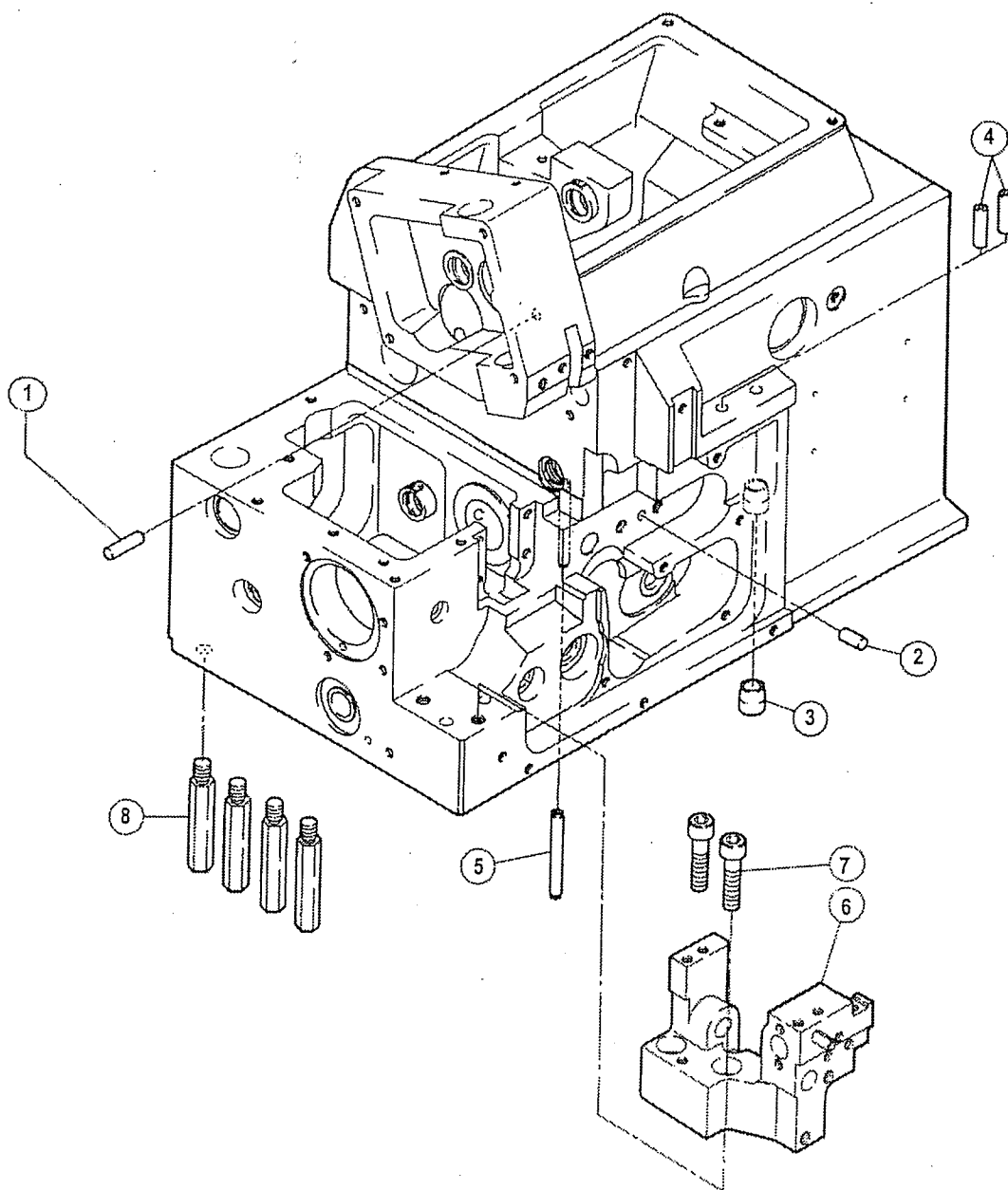
Pressure Mechanism



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	4001010	AIR CYLINDER
2	1	6Z3695	CYLINDER END
3	1	6Z3698	CYLINDER MOUNT
4	2	6Z3699	SPRING, H.D. COMPRESSION
5	1	6Z3696	SPACER, SPRING
6	1	802689	TUBE, SPRING HOUSING
7	1	6Z3697	BASE
8	1	802658	NUT, SPRING STOP
9	2	SSS 5-40x1/4	SET SCREW
10	1	802691	GUIDE, SPRING LOWER
11	1	6Z2751	SCREW
12	1	6Z1924	YOKE PIN
13	1	6Z3386	YOKE
14	1	JN 5/16-24	JAM NUT
15	1	6Z1586	HEX NUT
16	1	091.5-D	AIR CYLINDER
17	3	KQL03-345	AIR FITTINGS (2 SHOWN)
18	1	801440	CYLINDER MOUNT

Items in bold represent high volume replacement parts.

Machine Bed Frame



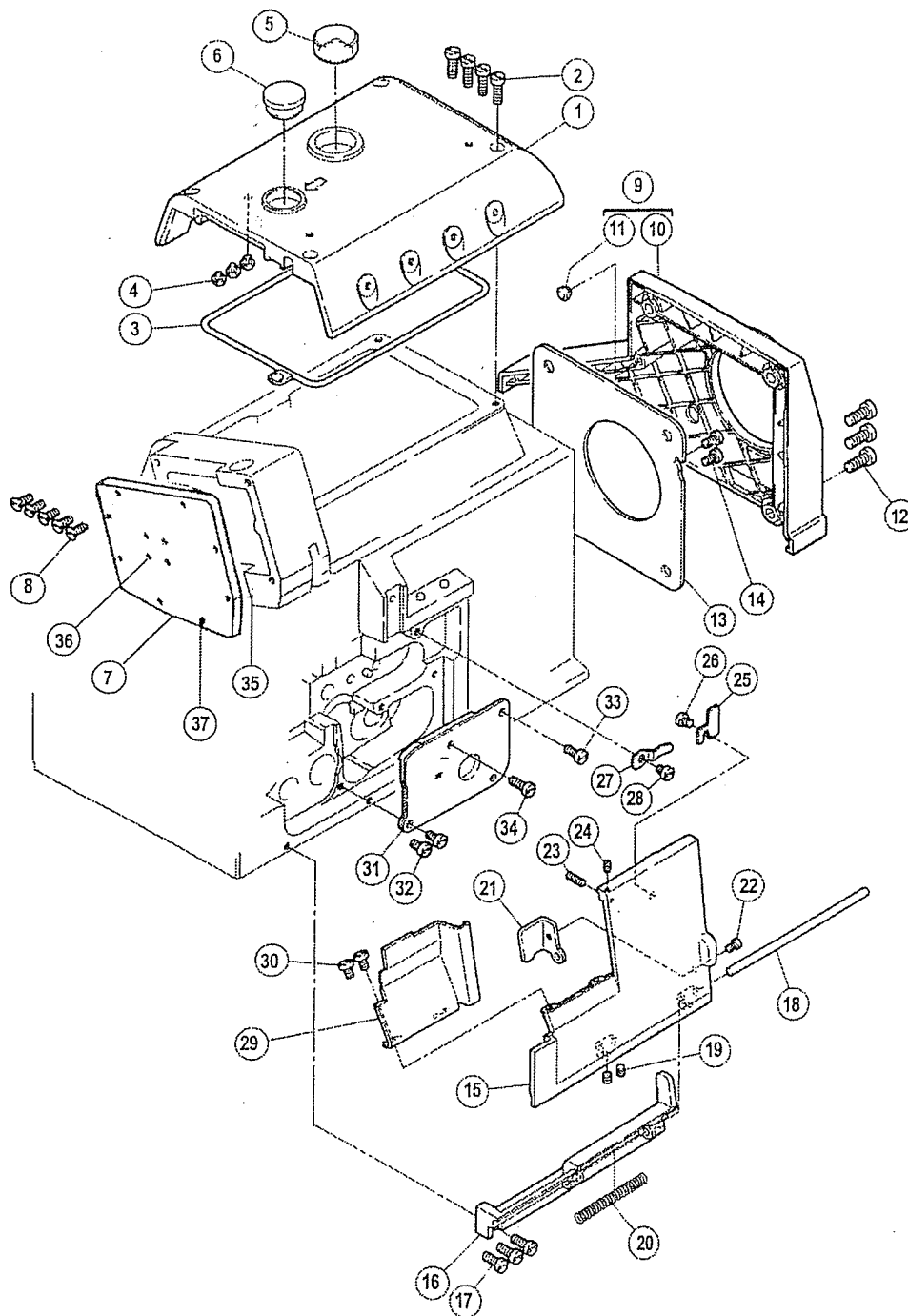
ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	660279	ROD
2	1	660274	PIN
3	1	660275	INDICATOR GUIDE
4	2	660277	PIPE
5	1	660276	PLUG
6	1	6Z3653	CASTING, MODIFIED
7	2	6Z3643	SCREW
8	4	6Z0041	BED PIN

This exploded view diagram illustrates the front suspension assembly. The components are numbered as follows:

- 1**: Lower control arm
- 2**: Lower control arm bush
- 3**: Lower control arm nut
- 4**: Lower control arm ball joint
- 5**: Lower control arm ball joint nut
- 6**: Lower control arm ball joint nut washer
- 7**: Lower control arm ball joint nut lock washer
- 8**: Lower control arm ball joint nut lock washer
- 9**: Lower control arm ball joint nut lock washer
- 10**: Lower control arm ball joint nut lock washer
- 11**: Lower control arm ball joint nut lock washer
- 12**: Lower control arm ball joint nut lock washer
- 13**: Lower control arm ball joint nut lock washer
- 14**: Lower control arm ball joint nut lock washer

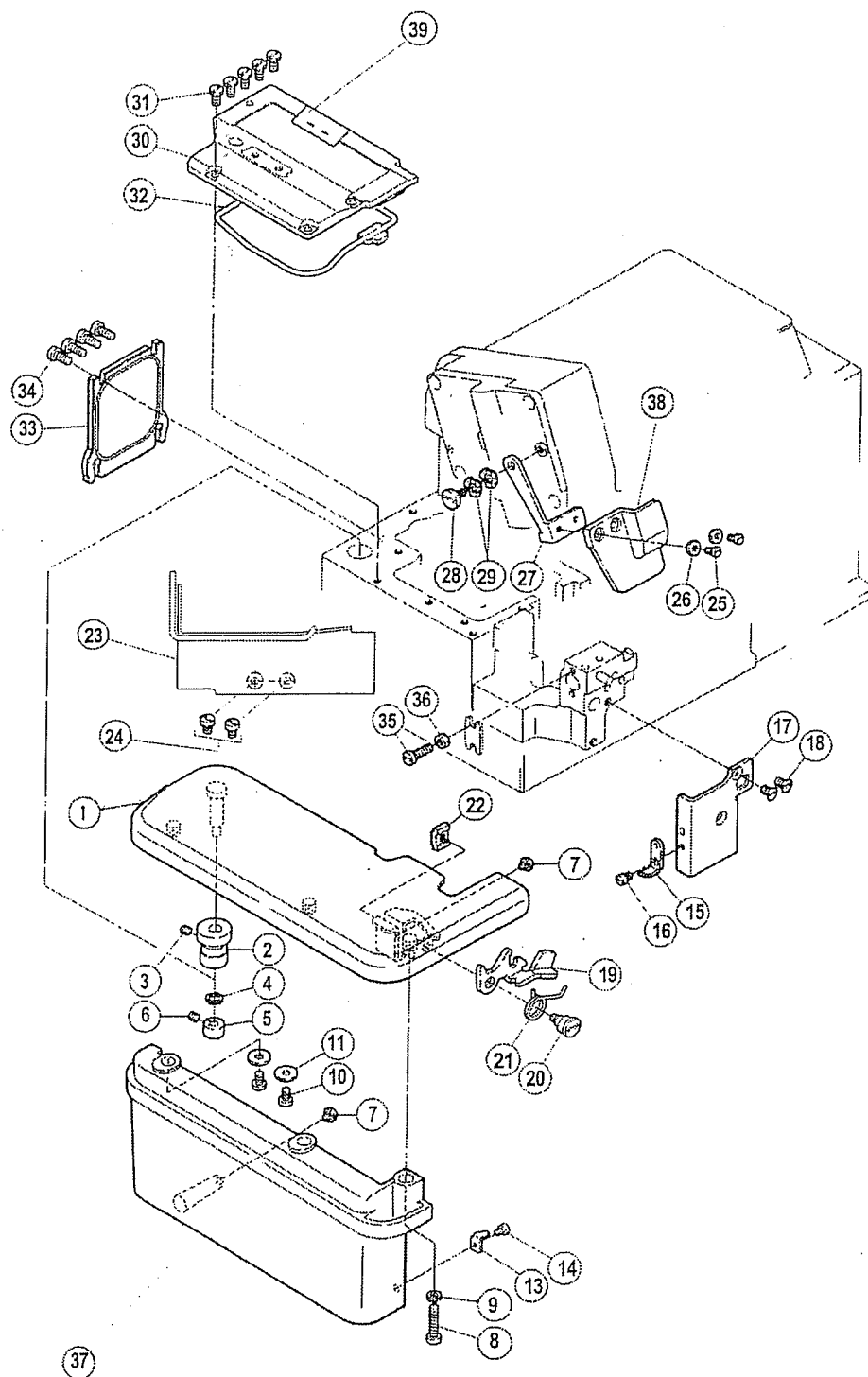
ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	730056	THREAD TENSION COMPLETE
2	1	6Z1824	POST NUT
3	1	6Z2870	SPRING BUSHING
4	1	6Z2871	CUP
5	2	730061	TENSION DISC
6	1	6Z0709	FELT
7	1	6Z1998	SCREW STUD
8	1	6Z1161	SPRING (HEAVY)
9	1	730057	THREAD TENSION COMPLETE
10	1	6Z1568	SPRING (MEDIUM)
11	1	730058	THREAD EYELET
12	1	660082	SCREW
13	1	730059	THREAD EYELET
14	1	730095	TENSION GUIDE

Covers (1 of 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	730000	TOP COVER
2	4	6Z3640	SCREW
3	1	6Z0038	GASKET
4	3	730030	CUSHION RUBBER
5	1	730045	OIL SIGHT WINDOW
6	1	730031	PLUG
7	1	801443	SIDE COVER
8	5	BHCS 8-32x1/2	SCREW
9	1	730003	BELT COVER ASSEMBLY
10	1	730004	BELT COVER
11	1	730030	CUSHION RUBBER
12	3	660075	SCREW
13	1	730005	FAN COVER
14	2	6Z0024	SCREW
15	1	730006	FRONT COVER
16	1	730007	HINGE
17	3	6Z3639	SCREW
18	1	730032	PIN
19	2	6Z2576	SCREW
20	1	6Z2912	SPRING
21	1	730008	LATCH
22	1	660078	SCREW
23	1	660079	SCREW
24	1	660080	SCREW
25	1	730009	LATCH
26	1	6Z0015	SCREW
27	1	730050	FLAT SPRING
28	1	6Z0015	SCREW
29	1	730034	FRONT COVER LEFT
30	2	660082	SCREW
31	1	730010	COVER
32	2	6Z0024	SCREW
33	1	660083	SCREW
34	1	6Z3639	SCREW
35	1	802388	GASKET
36	4	BHCS 10-32x3/8	SCREW
37	1	BHCS 8-32x1/4	SCREW

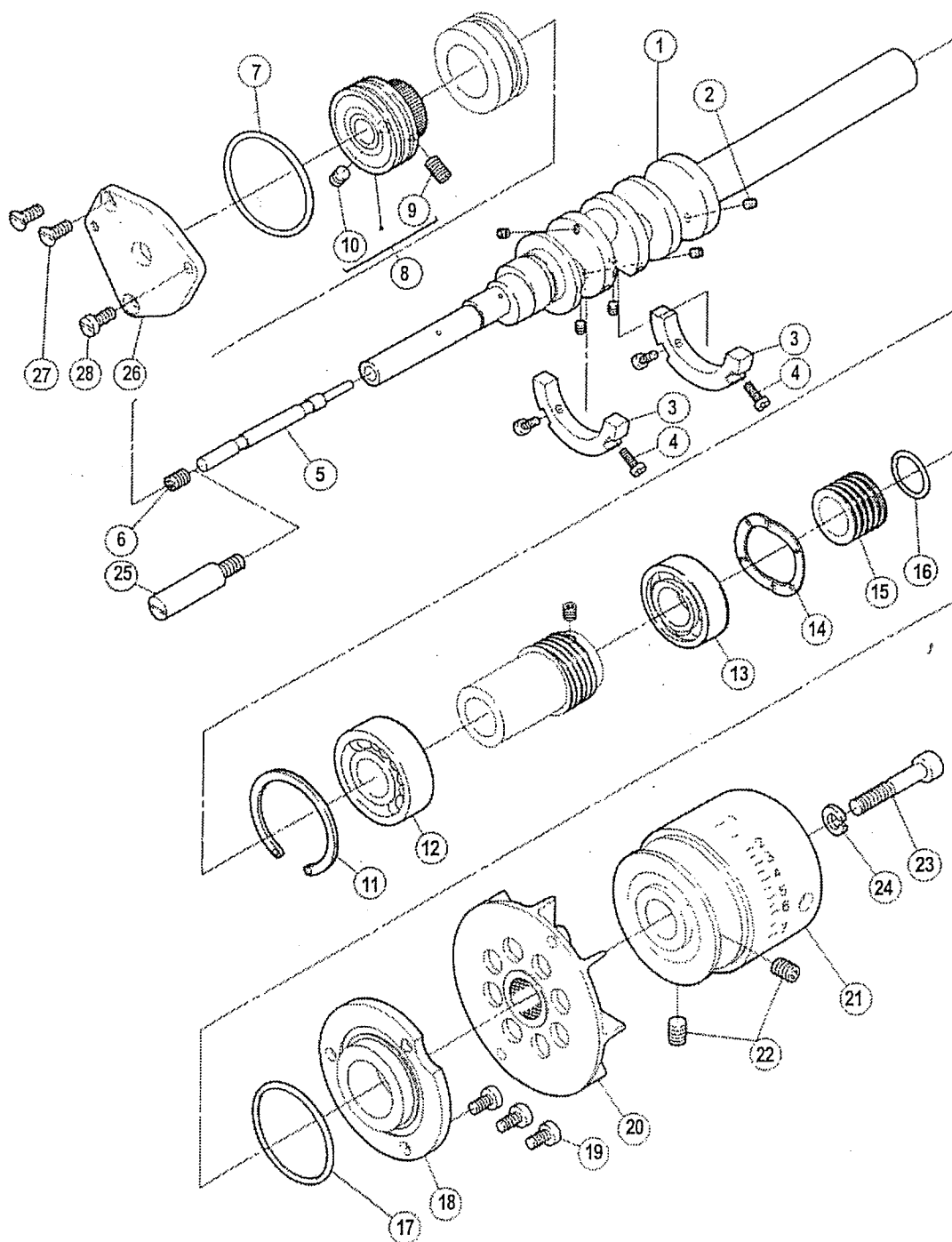
Covers (2 of 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	801546	CLOTH PLATE
2	1	730012	BUSHING
3	1	6Z2576	SCREW
4	1	730051	WASHER
5	1	6Z2113	COLLAR
6	1	6Z2576	SCREW
7	2	730030	CUSHION RUBBER
8	1	660084	SCREW
9	1	640005	SPRING WASHER
10	2	660082	SCREW
11	2	730036	WASHER
13	1	730013	LATCH
14	1	6Z0376	SCREW
15	1	730014	LATCH
16	1	660086	SCREW
17	1	730011	PLATE
18	2	660087	SCREW
19	1	730015	LEVER
20	1	660090	SCREW
21	1	6Z0016	SPRING
22	1	730017	BRACKET
23	1	6Z7126	COVER, LINKAGE TUBE ASSY
24	2	BHCS 4MMx 12MM	SCREW
25	2	6Z0393	SCREW
26	2	6Z0215	WASHER
27	1	6Z3686	BRACKET
28	1	660089	SCREW
29	2	730051	WASHER
30	1	6Z3658	CHAMBER COVER, MODIFIED
31	5	6Z3641	SCREW
32	1	6Z1077	GASKET
33	1	730026	COVER PLATE
34	4	660083	SCREW

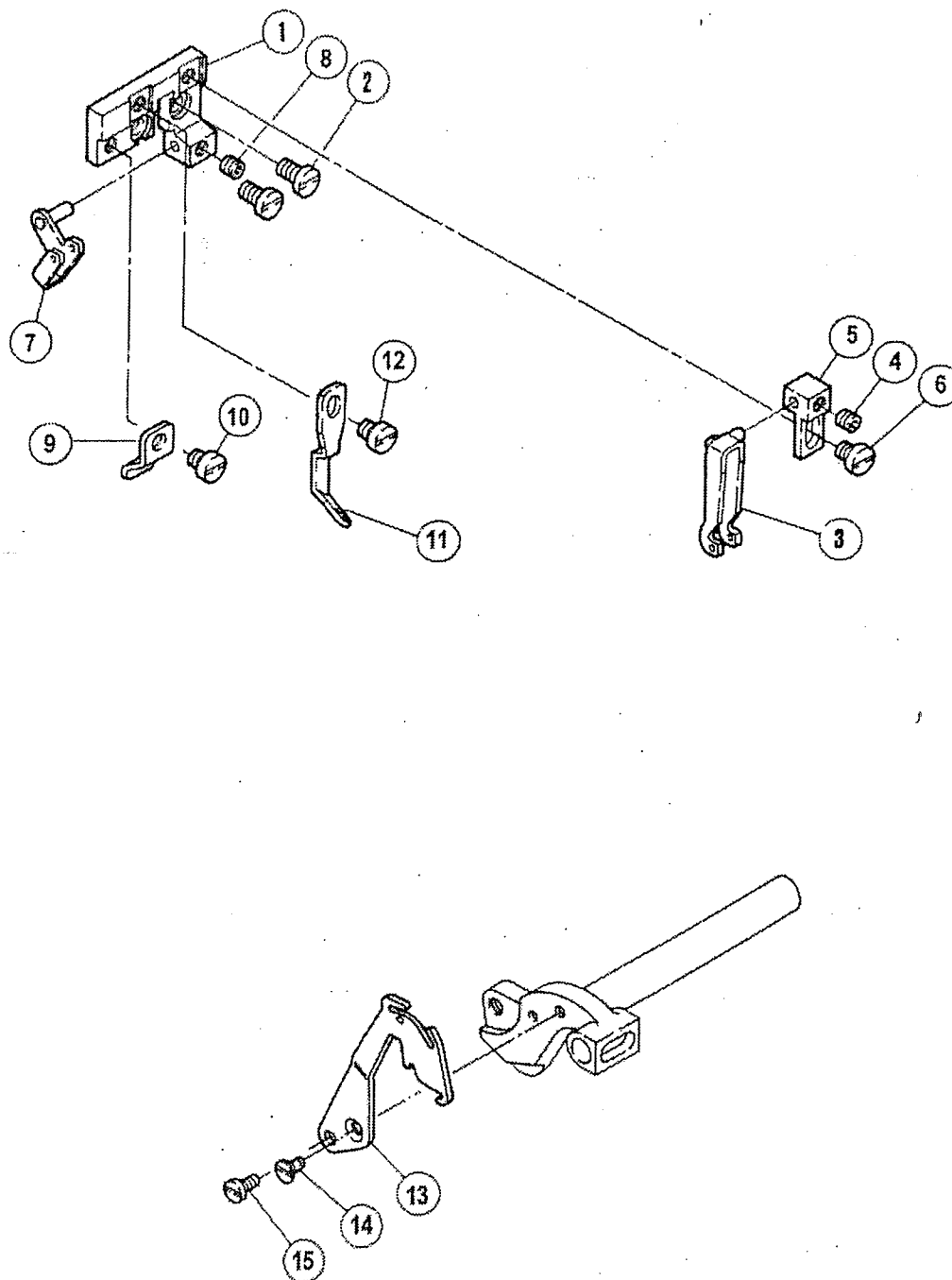
ITEM	QUANTITY	PART NO.	DESCRIPTION
35	1	6Z0023	SCREW
36	1	660099	NUT
37	1	730023	SIDE COVER
38	1	6Z3687	EYE GUARD
39	1	6Z1855	BOOT

Crankshaft Drive Mechanism



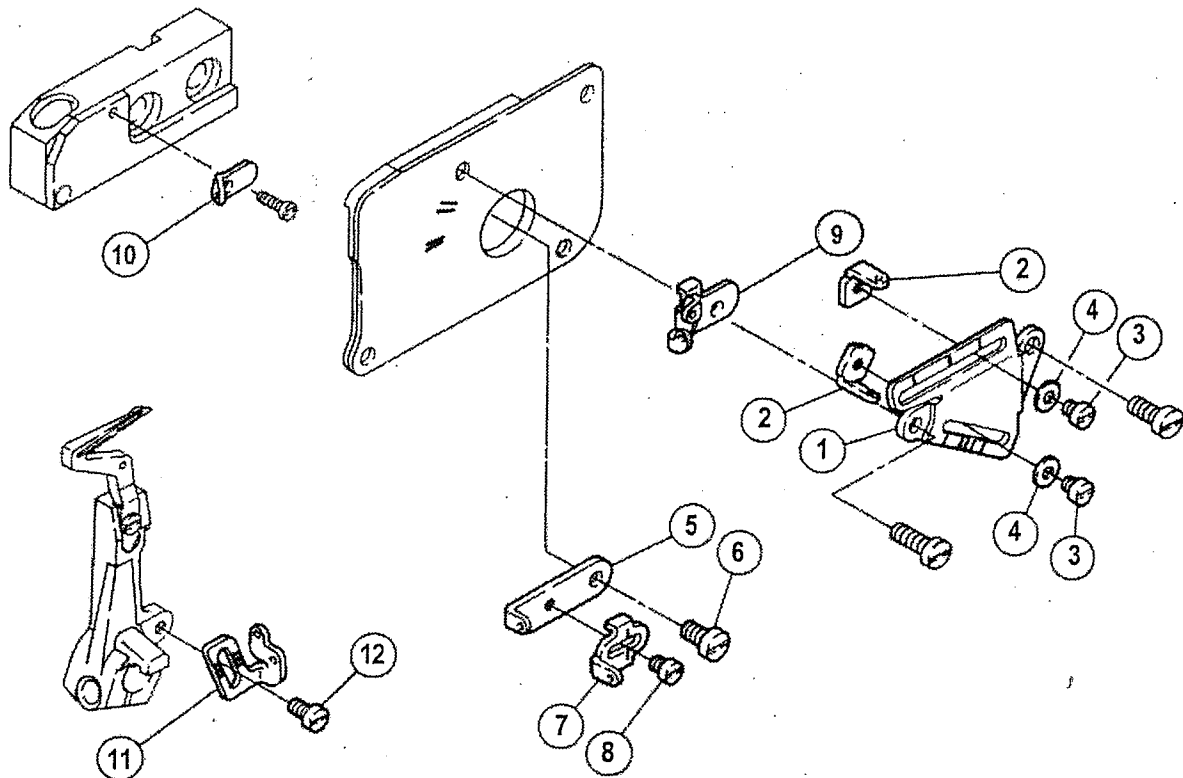
ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	730027	CRANKSHAFT
2	5	660092	SCREW
3	2	730028	BALANCE WEIGHT
4	4	660093	SCREW
5	1	730029	PIN
6	1	6Z0025	SCREW
7	1	730038	O-RING
8	1	730039	BALL BEARING, COMPLETE
9	2	660095	SCREW
10	1	660096	SCREW
11	1	730040	RING
12	1	730046	BALL BEARING
13	1	730047	BALL BEARING
14	1	730041	WASHER
15	1	730049	OIL SEAL
16	1	730048	O-RING
17	1	730038	O-RING
18	1	730053	BALL BEARING RETAINER
19	3	660083	SCREW
20	1	730042	FAN COMPLETE
21	1	730043	MACHINE PULLEY
22	2	6Z0025	SCREW
23	1	660097	BOLT
24	1	6Z0551	SPRING WASHER
25	1	730044	PIN
26	1	730054	COVER
27	2	660074	SCREW
28	1	660083	SCREW

Thread Guide & Thread Takeup (1 of 2)



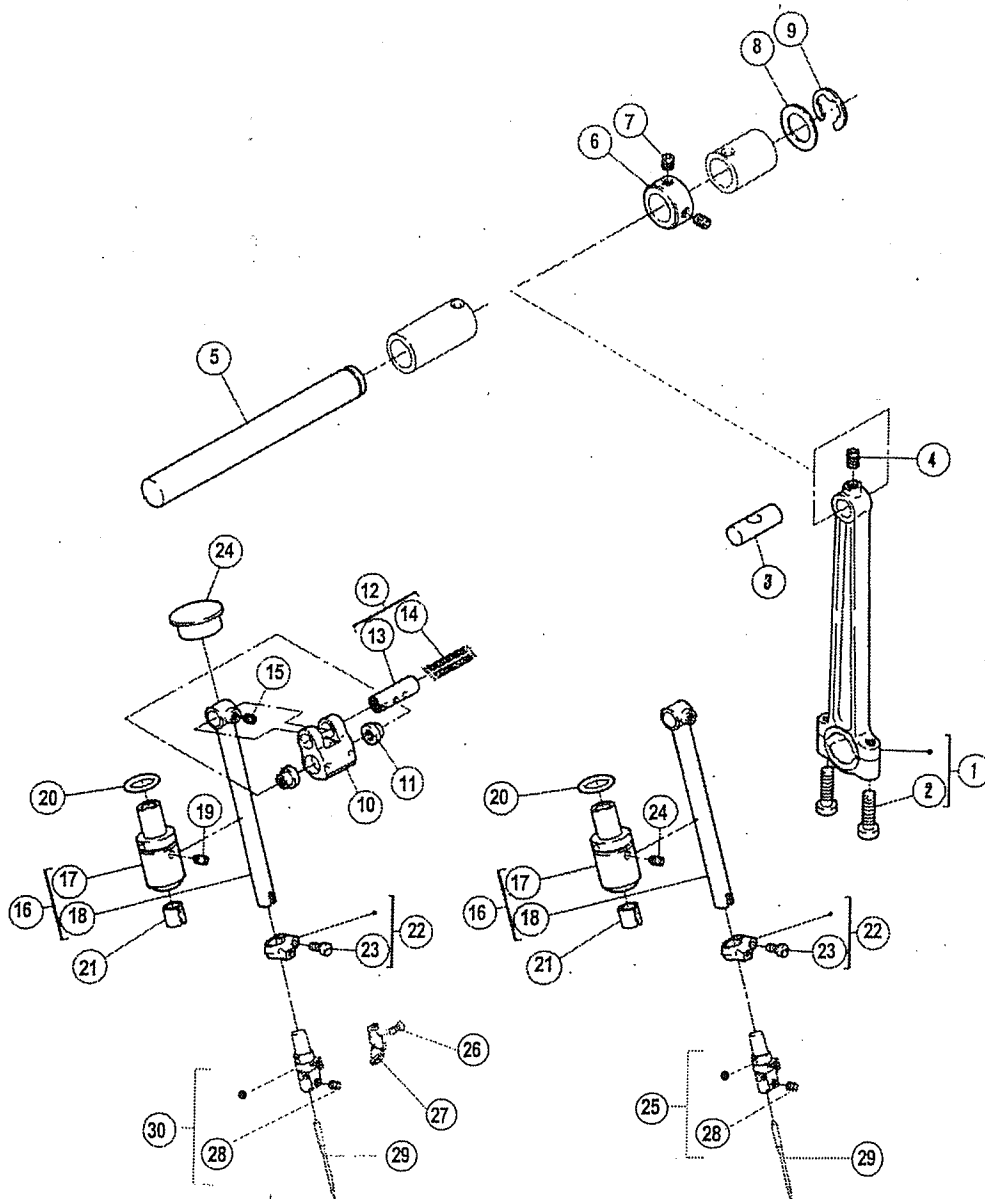
ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	730063	BRACKET
2	2	6Z0614	SCREW
3	1	730064	THREAD GUIDE
4	1	6Z2576	SCREW
5	1	730065	BRACKET
6	1	6Z0015	SCREW
7	1	730066	THREAD GUIDE
8	1	6Z2576	SCREW
9	1	730067	THREAD EYELET
10	1	6Z0015	SCREW
11	1	730068	THREAD EYELET
12	1	6Z0015	SCREW
13	1	730071	THREAD TAKEUP
14	1	6Z0433	SCREW
15	1	6Z0393	SCREW

Thread Guide & Thread Takeup (2 of 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	730072	BRACKET
2	2	730075	THREAD GUIDE (RIGHT)
3	2	6Z0376	SCREW
4	2	6Z0215	WASHER
5	1	730073	THREAD TAKEUP
6	1	6Z0024	SCREW
7	1	730074	THREAD EYELET
8	1	6Z0376	SCREW
9	1	730076	THREAD EYELET
10	1	730077	THREAD EYELET
11	1	730078	THREAD TAKEUP
12	1	660104	SCREW

Needle Drive Mechanism (1 of 2)

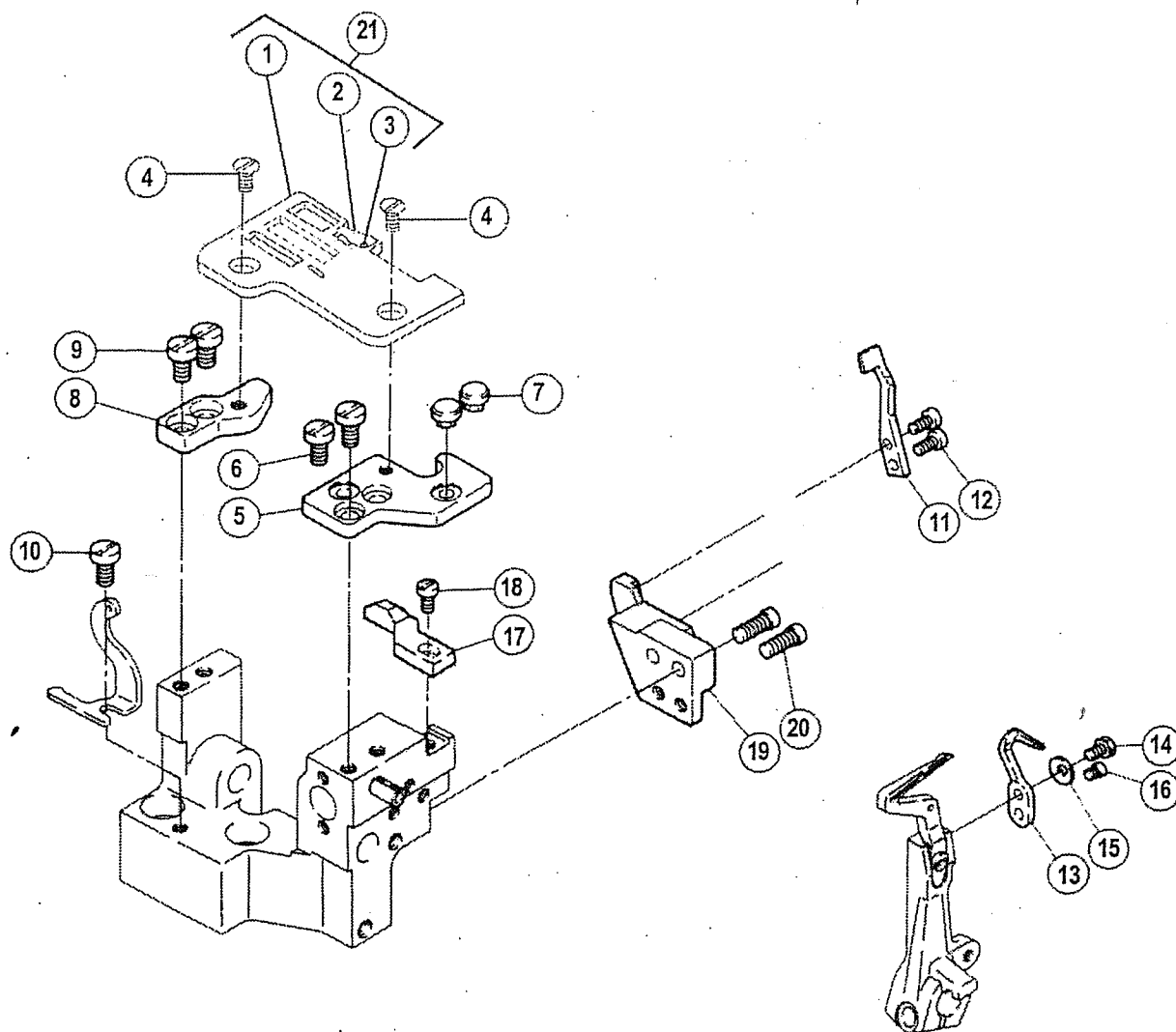


ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	6Z2163	CONNECTION
2	2	6Z0023	SCREW
3	1	6Z0042	PIN
4	1	6Z0027	SCREW
5	1	801356	SHAFT
6	1	730081	COLLAR
7	2	6Z2576	SCREW
8	1	615390	WASHER
9	1	730094	RING
10	1	730105	LINK
11	2	730106	PIN
12	1	801356	NEEDLE DRIVE SHAFT
13	1	730108	PIN
14	2	6Z3415	OIL WICK
15	1	6Z2494	SCREW
16	1	6Z3556	BUSHING ASSEMBLY
17	1	6Z3556	* BUSHING
18	1	6Z3556	* NEEDLE BAR
19	1	660110	SCREW
20	1	6Z0061	O-RING
21	1	6Z0052	OIL FELT
22	1	730112	RING
23	1	660063	SCREW
24	1	730082	PLUG
25	1	6Z1725	NEEDLE HOLDER ASSEMBLY
26	2	6Z0031	SCREW
27	2	6Z3650	THREAD GUIDE
28	4	6Z1631	SCREW
29	2	6Z0129	PSM-1160 #23 NEEDLE
30	1	6Z4046	NEEDLE HOLDER ASSEMBLY

* Items are combined.

Items in bold represent high volume replacement parts.

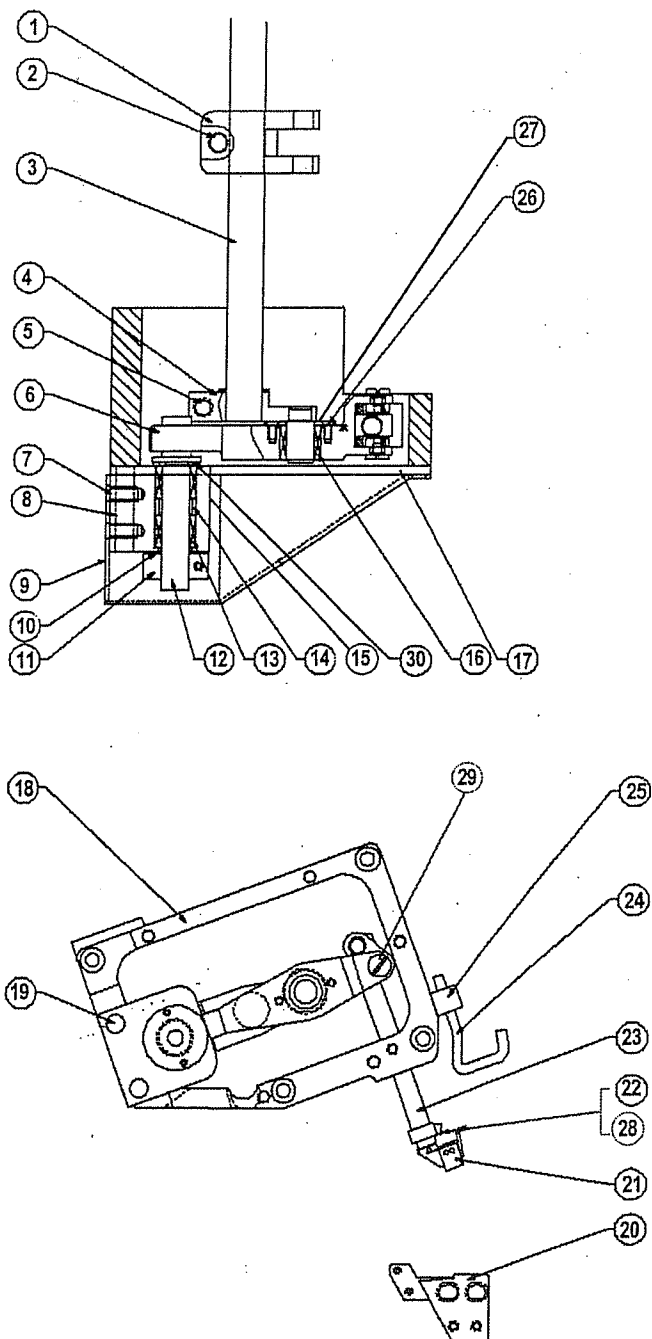
Needle Drive Mechanism (2 of 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	6Z6372	THROAT PLATE
2	1	6Z0526	CHAINFINGER
3	1	6Z0947	SCREW, CHAINFINGER
4	2	6Z1742	SCREW
5	1	800978	BRACKET (FRONT)
6	2	6Z0024	SCREW
7	2	730030	CUSHION RUBBER
8	1	800983	BRACKET (REAR)
9	2	6Z0024	SCREW
10	1	6Z0024	SCREW
11	1	6Z1048	NEEDLE GUARD (FRONT)
12	2	6Z0017	SCREW
13	1	6Z2156	NEEDLE GUARD (REAR)
14	1	660065	BOLT
15	1	6Z2892	SPRING WASHER
16	1	6Z0022	SCREW
17	1	6Z1715	NEEDLE GUARD (FRONT)
18	1	6Z2774	SCREW
19	1	6Z0409	BRACKET
20	2	6Z3642	SCREW
21	1	6Z6373	THROAT PLATE ASSEMBLY

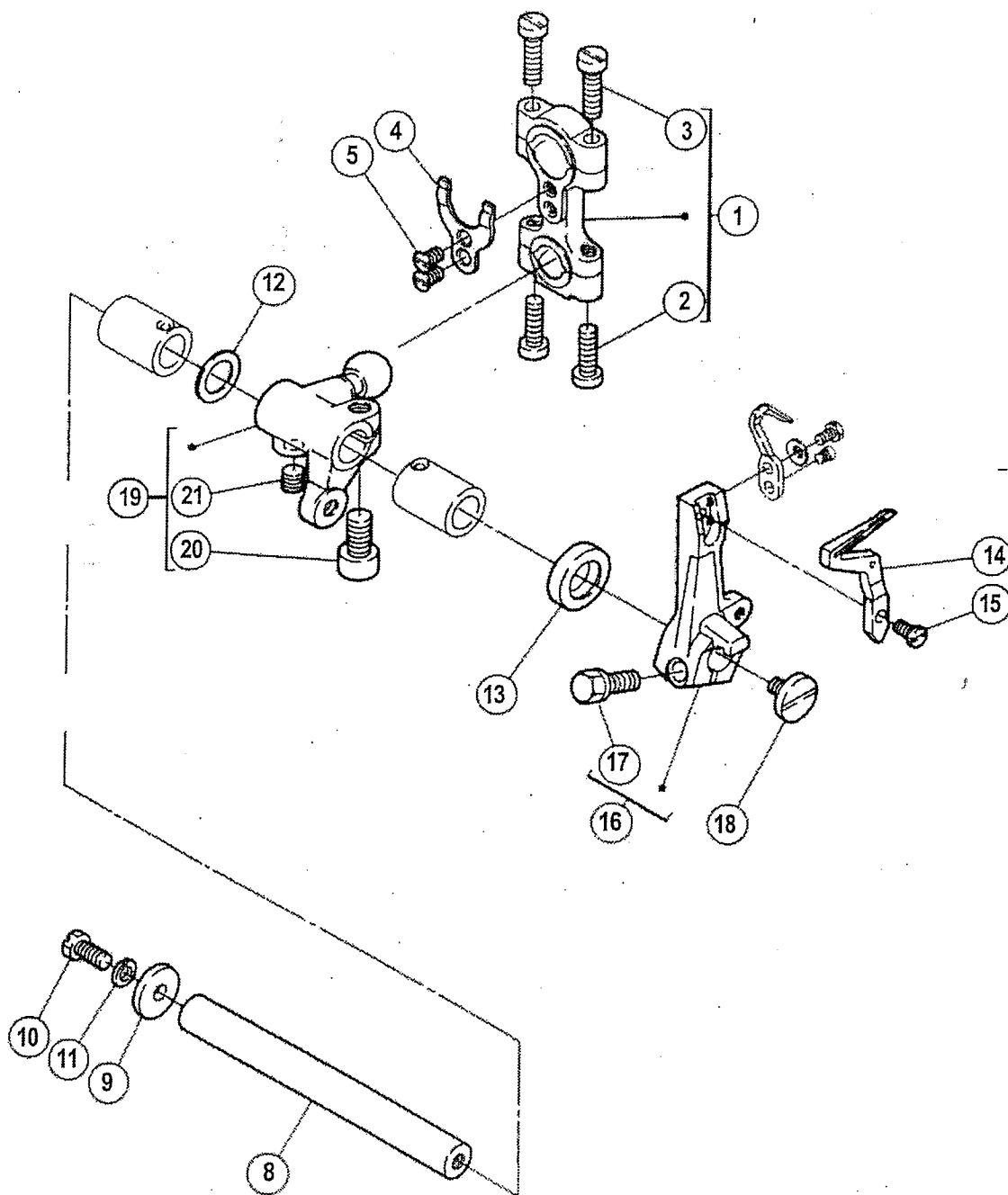
Items in bold represent high volume replacement parts.

Needle Drive Assembly



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	802599	CLEVIS, MAIN SHAFT
2	1	6Z2781	SCREW
3	1	802685	SHAFT, NEEDLE DRIVE
4	1	802592	ARM, NEEDLE DRIVER
5	1	6Z2780	SCREW
6	1	802593	DRIVER, NEEDLE BAR
7	2	SHCS8-32x3/8	SHCS 8-32x3/8
8	1	802594	MOUNT, BEARING
9	1	6Z5872	GUARD, NEEDLE HOUSING
10	1	40150031	WAVE WASHER
11	1	402502	COLLAR
12	1	6Z5272	SHAFT, NEEDLE DRIVE PIVOT
13	2	4047009	NEEDLE BEARING
14	1	802596	SPACER, NEEDLE BEARING
15	1	802597	COVER, NEEDLE DRIVE BEARING
16	1	6Z5921	BEARING
17	1	802683	HOUSING COVER
18	1	801276	HOUSING, NEEDLE DRIVE
19	2	SHCS1/4-20x1 1/2	SHCS 1/4-20 x 1 1/2
20	1	802848	BRACKET, MODIFIED
21	1	6Z4046	HOLDER, LH NEEDLE
22	1	6Z0565	RING
23	1	6Z3556	NEEDLE BAR
24	1	802827	GUARD, THREAD
25	1	802828	BRACKET, EYELET, MODIFIED
26	2	FH2-56x1/4	FH2-56x1/4
27	1	4015032	SPACER, SHAFT
28	1	660063	SCREW
29	1	660108	SCREW
30	1	6Z5273	WASHER

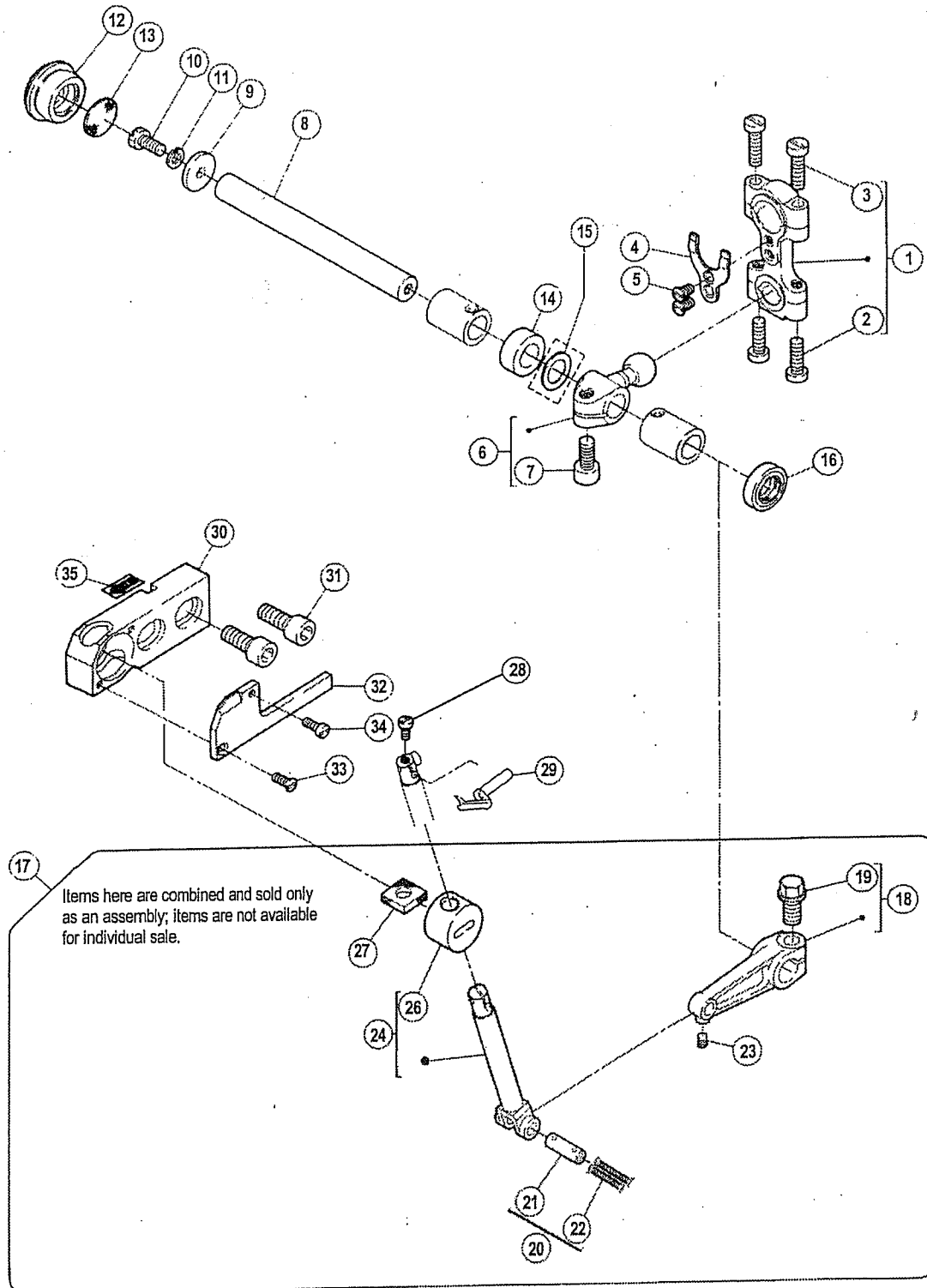
Lower Looper Drive Mechanism



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	730084	CONNECTION
2	2	6Z0023	SCREW
3	2	6Z3640	SCREW
4	1	730085	GUIDE
5	2	6Z0433	SCREW
8	1	730087	SHAFT
9	1	730080	WASHER
10	1	660114	SCREW
11	1	730097	SPRING WASHER
12	1	730123	WASHER
13	1	6Z1852	OIL SEAL
14	1	6Z1532	LOWER LOOPER
15	1	6Z1455	SCREW
16	1	6Z0014	LOWER LOOPER HOLDER ASSEMBLY
17	1	6Z0021	SCREW
18	1	660120	SCREW
19	1	730170	CRANK
20	1	6Z0026	SCREW
21	1	660096	SCREW

Items in bold represent high volume replacement parts.

Spreader Drive Mechanism

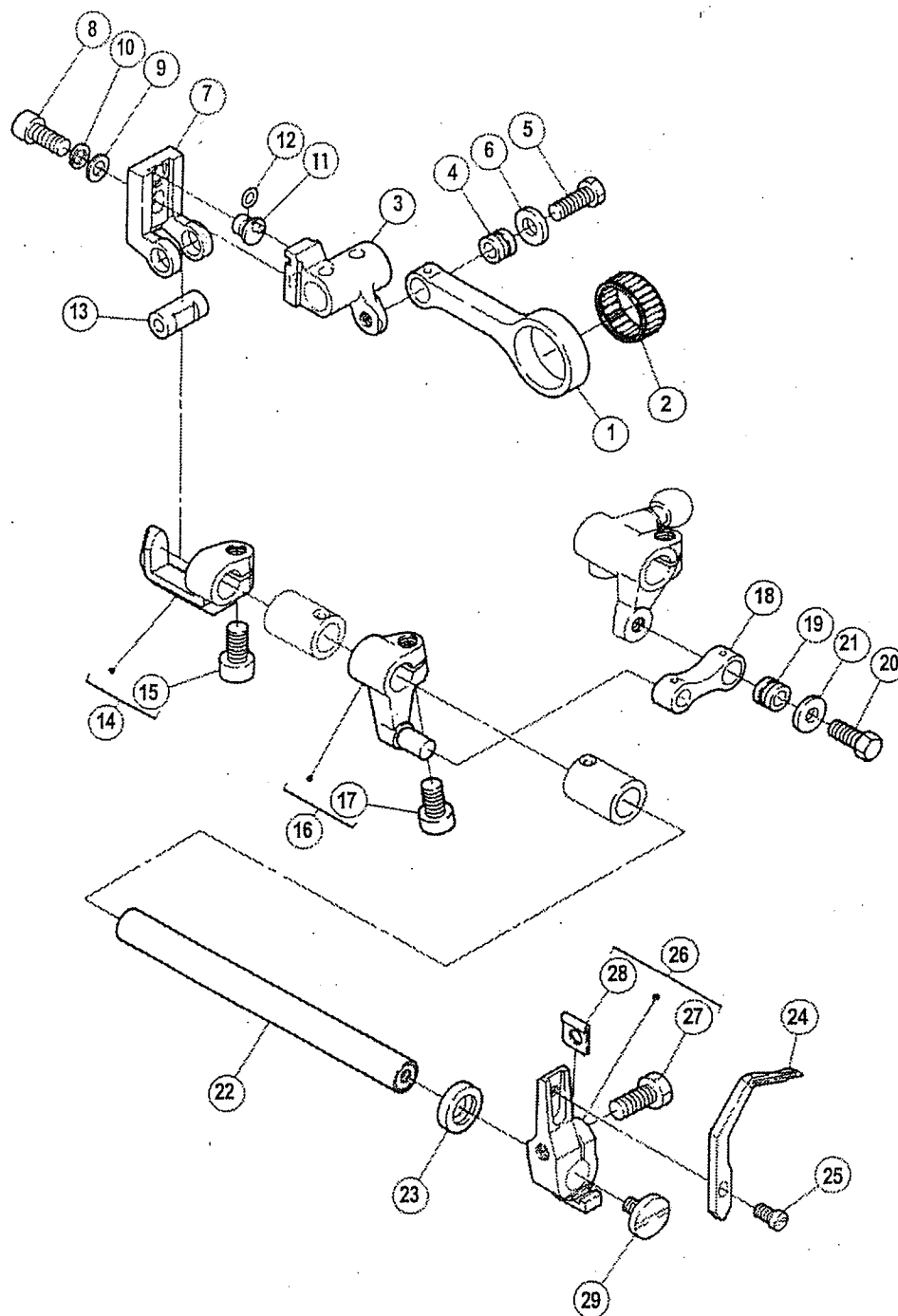


ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	730125	CONNECTION
2	2	6Z0023	SCREW
3	2	6Z3640	SCREW
4	1	730085	GUIDE
5	2	6Z0433	SCREW
6	1	730129	CRANK
7	1	6Z0026	SCREW
8	1	730087	SHAFT
9	1	730080	WASHER
10	1	660114	SCREW
11	1	730097	SPRING WASHER
12	1	730088	PLUG
13	1	730089	FILTER
14	1	730098	SPACER
15	1	730122	WASHER
16	1	6Z1852	OIL SEAL
17	1	802739	SPREADER HOLDER ASSEMBLY, COMPLETE
18	1	730126	*LEVER
19	1	6Z0016	*BOLT
20	1	730402	*PIN ASSEMBLY
21	1	730117	*PIN
22	2	6Z3430	*OIL WICK
23	1	660109	*SCREW
24	1	802739	*SPREADER HOLDER ASSEMBLY
26	1	730118	*GUIDE/SPREADER HOLDER
27	1	730119	*OIL FELT
28	1	6Z5270	SCREW
29	1	6Z2869	SPREADER
30	1	730127	BASE/SPREADER HOLDER
31	2	660116	SCREW
32	1	730128	COVER
33	1	660118	SCREW
34	1	6Z0021	SCREW
35	1	660122	SCREW

*Items are combined.

Items in bold represent high volume replacement parts.

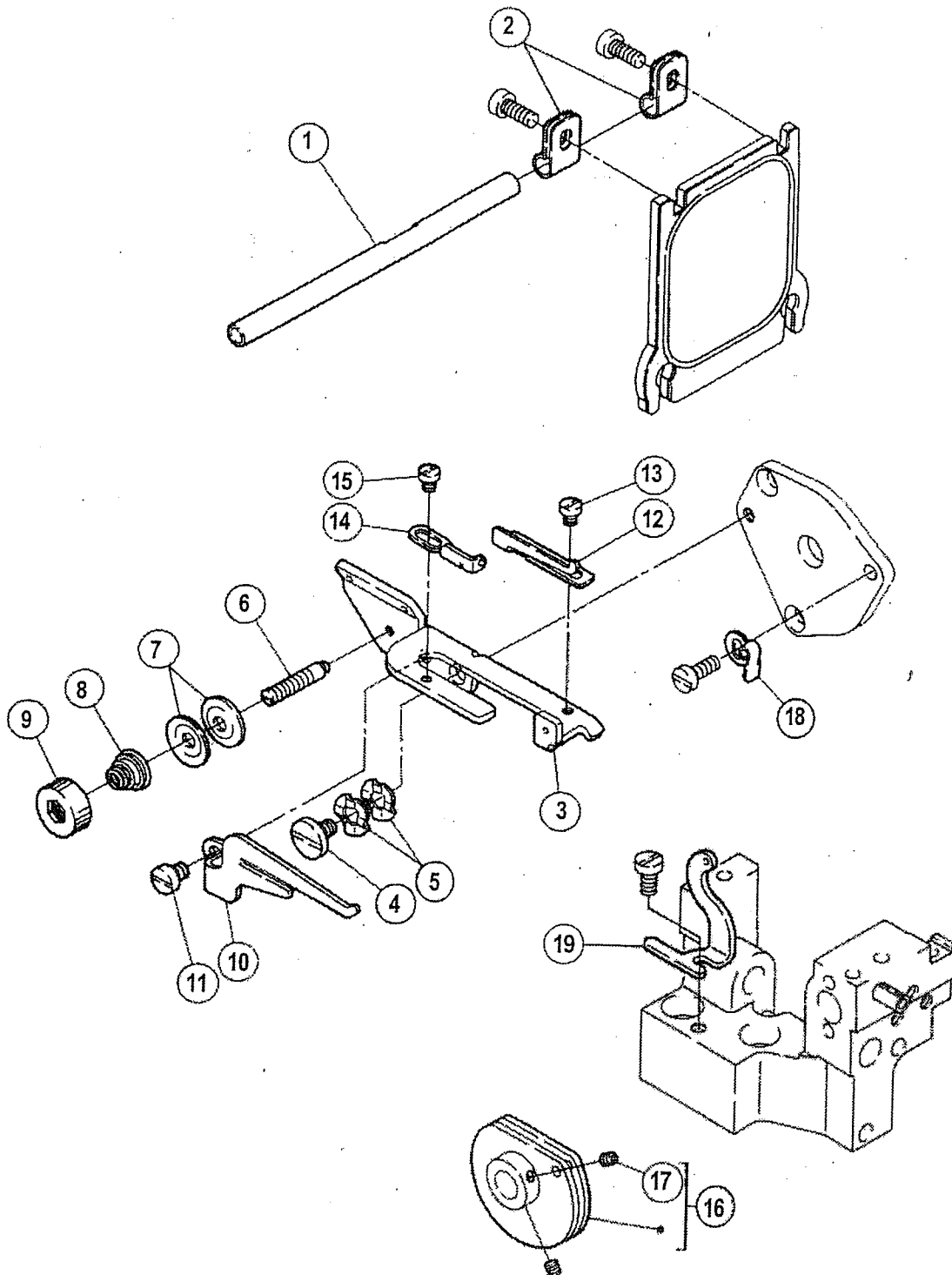
Chainstitch Looper Drive Mechanism (1 of 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	660229	CONNECTION
2	1	6Z1678	NEEDLE BEARING
3	1	660192	CRANK
4	1	660230	BUSHING
5	1	660265	SCREW
6	1	660144	WASHER
7	1	6Z3615	SLIDER
8	1	6Z0028	BOLT
9	1	660145	WASHER
10	1	730097	SPRING WASHER
11	1	660159	PIN
12	1	660131	O-RING
13	1	660194	SHAFT
14	1	6Z3621	HOLDER
15	1	6Z0026	SCREW
16	1	660247	CRANK
17	1	6Z0026	SCREW
18	1	660169	LINK
19	1	660230	BUSHING
20	1	660265	SCREW
21	1	660193	WASHER
22	1	660195	SHAFT
23	1	6Z1033	OIL SEAL
24	1	6Z1444	DOUBLE CHAINSTITCH LOOPER
25	1	6Z1455	SCREW
26	1	6Z3647	LOOPER HOLDER
27	1	6Z0021	SCREW
28	1	6Z0035	SPACER
29	1	660120	SCREW

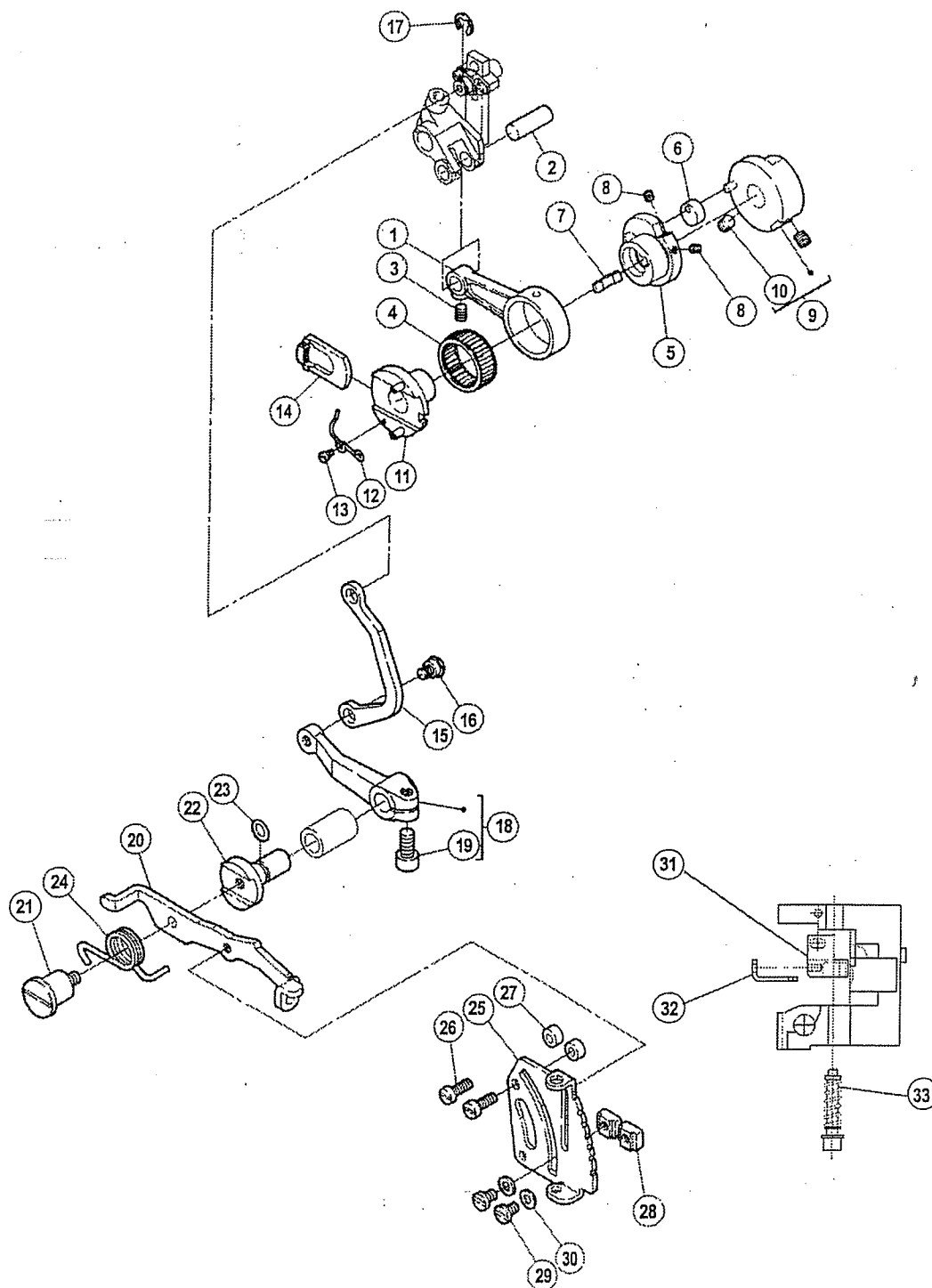
Items in bold represent high volume replacement parts.

Chainstitch Looper Drive Mechanism (2 of 2)



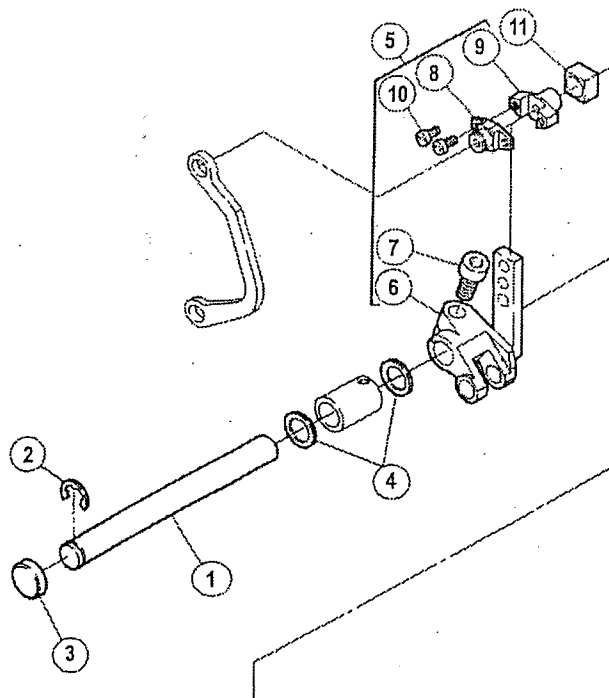
ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	6Z0317	THREAD GUIDE
2	2	660129	HOLDER
3	1	6Z0053	BRACKET
4	1	660089	SCREW
5	2	730051	WASHER
6	1	6Z0020	SCREW
7	2	6Z0039	TENSION DISC
8	1	6Z0060	SPRING
9	1	6Z0054	KNOB
10	1	6Z3594	THREAD GUIDE
11	1	6Z0015	SCREW
12	1	6Z0224	THREAD GUIDE
13	1	6Z0376	SCREW
14	1	6Z0207	THREAD GUIDE
15	1	6Z0376	SCREW
16	1	6Z1880	LOOPER THREAD TAKEUP ASSEMBLY
17	2	6Z1631	SCREW
18	1	660216	SPRING
19	1	6Z0178	THREAD GUIDE

Feed Mechanism (1 of 2)

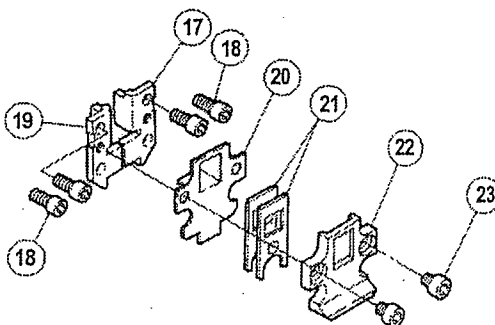
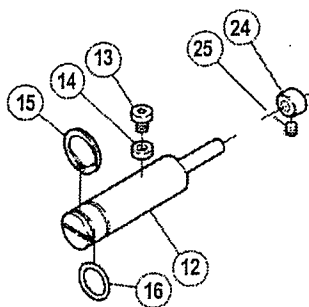


ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	660161	CONNECTION
2	1	6Z0042	PIN
3	1	6Z0027	SCREW
4	1	730034	NEEDLE BEARING
5	1	660162	ECCENTRIC
6	1	6Z0905	GUIDE/FEED ECCENTRIC
7	1	6Z0854	FLAT SPRING
8	2	660256	SCREW
9	1	660238	REGULATOR
10	2	660096	SCREW
11	1	660237	ECCENTRIC ASSEMBLY
12	1	660164	SPRING
13	1	660264	SCREW
14	1	660163	RATCHET
15	1	660181	LINK
16	1	660266	SCREW
17	1	6Z2382	RING
18	1	660240	LEVER
19	1	6Z0026	SCREW
20	1	660182	LEVER
21	1	660269	SCREW
22	1	660241	SHAFT
23	1	6Z1833	O-RING
24	1	660183	SPRING
25	1	660184	REGULATOR PLATE
26	2	6Z3639	SCREW
27	2	660150	SPACER
28	2	660160	STOPPER
29	2	6Z5908	SCREW
30	2	660227	WASHER
31	1	6Z5320	FLANGE, STITCH REGULATOR
32	1	6Z5321	COVER, STITCH REGULATOR
33	1	6Z5319	PUSH BUTTON, STITCH REGULATOR, MODIFIED

Feed Mechanism (2 of 2)



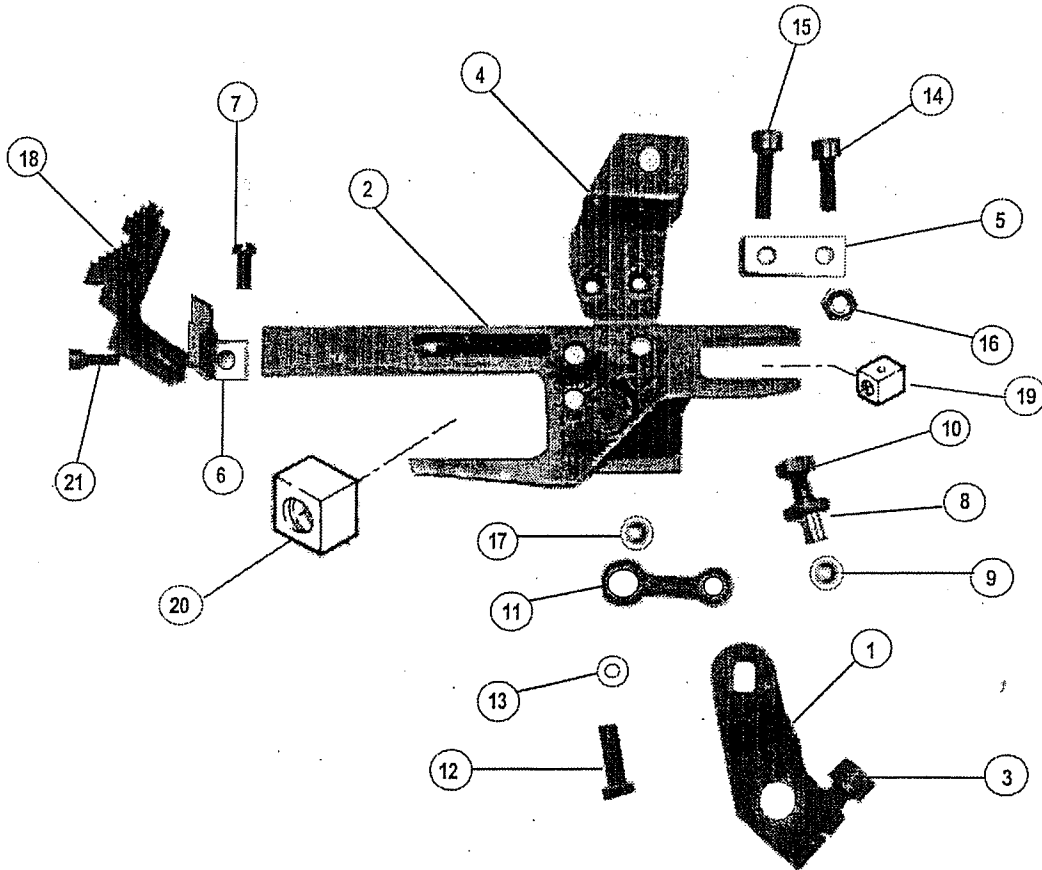
See Mono Feed Bar Assembly



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	660168	SHAFT
2	1	660128	RING
3	1	6Z1254	PLUG
4	2	730123	WASHER
5	1	6Z3646	CRANK
6	1	660165	CRANK
7	1	660080	SCREW
8	1	660166	CRANK PIN
9	1	660167	CRANK PIN
10	2	6Z0017	SCREW
11	1	660170	BLOCK
12	1	6Z0046	PIN
13	1	6Z0018	SCREW
14	1	6Z0032	GASKET
15	1	6Z0033	RING
16	1	6Z0061	O-RING
17	1	6Z3644	GUIDE/FEED BAR
18	4	6Z3649	SCREW
19	1	6Z0074	GUIDE (LEFT) FEED BAR
20	1	6Z0045	GUIDE/FEED BAR OIL SEAL
21	2	6Z0043	OIL SEAL
22	1	6Z0044	GUIDE FEED BAR OIL SEAL
23	2	6Z3648	SCREW
24	2	6Z2113	COLLAR
25	2	6Z2576	SCREW

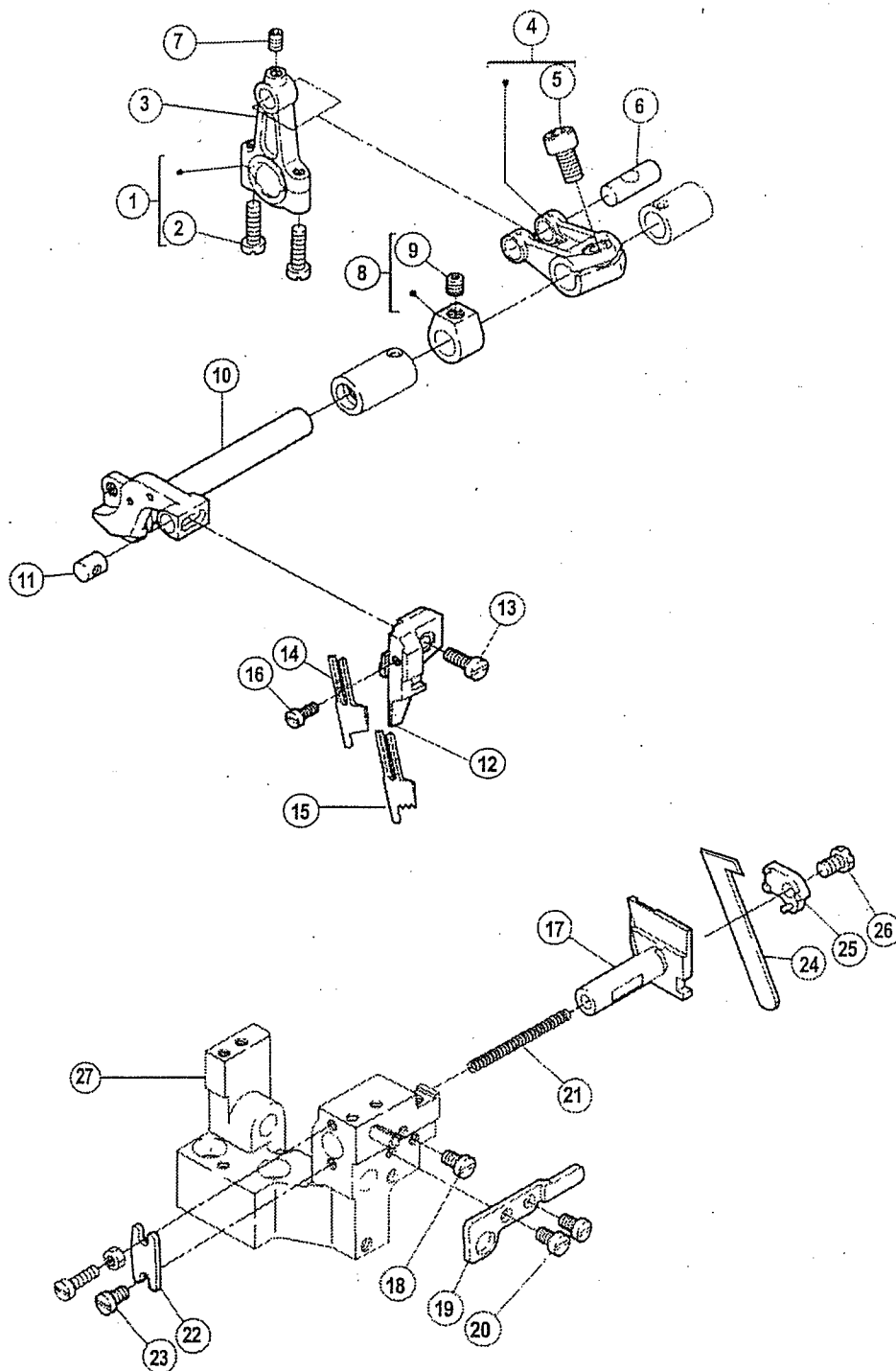
Items in bold represent high volume replacement parts.

Mono Feed Bar



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	6Z5906	CRANK, MAIN FEED BAR
2	1	6Z5919	FEED BAR, MONO, 2002
3	1	SHCSM6x16	SCREW, SH CAP M6x16MM
4	1	6Z5855	HOLDER, TOP FEED
5	1	6Z5856	KEY, TOP FEED HOLDER
6	1	6Z5923	RETAINER, LOWER FEED
7	1	6Z3538	SCREW
8	1	6Z6713	PIN, CRANK
9	2	6Z6715	WASHER, CRANK
10	1	6Z1827	NUT, CRANK
11	1	6Z7028	LINK, CRANK
12	1	660265	SCREW, LINK
13	1	6Z6762	WASHER
14	1	6Z2762	SCREW,
15	1	SHCS10-32x3/4	SCREW, SH CAP 10-32x3/4
16	2	6Z1174	NUT, HEX, 10-32
17	1	6Z7029	BUSHING, LINK
18	1	6Z3585	MAIN FEED DOG
19	1	6z0047	BLOCK
20	1	660176	BLOCK
21	1	6Z7360	SCREW, SOC SET M3.5X10MM

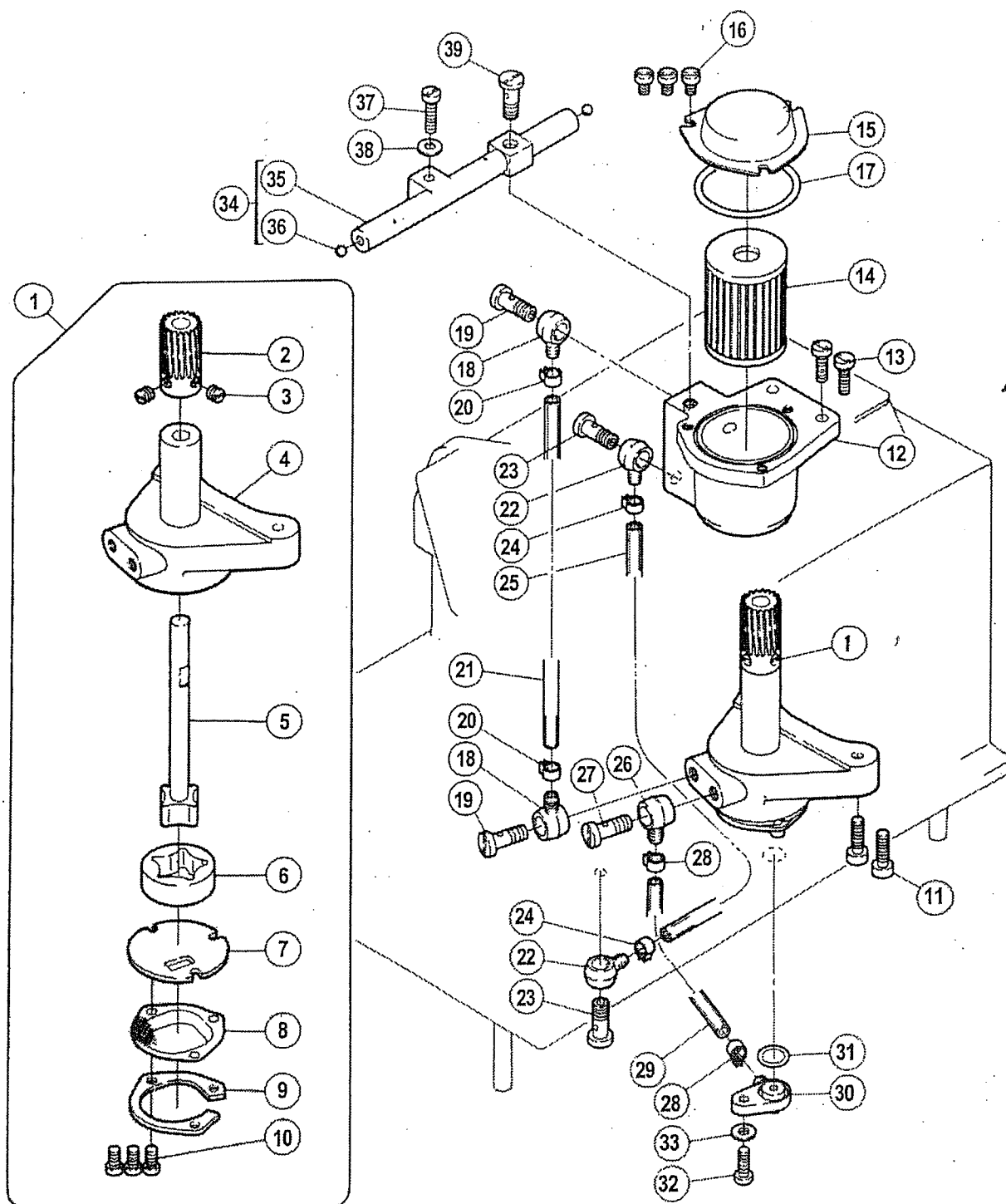
Knife Drive Mechanism



ITEM	QUANTITY	PART NO	DESCRIPTION
1	1	660243	CONNECTION
2	2	6Z0023	SCREW
3	1	660244	CRANK
4	1	660245	CRANKI
5	1	6Z0026	SCREW
6	1	6Z0042	PIN
7	1	6Z0027	SCREW
8	1	660236	COLLAR
9	1	660260	SCREW
10	1	660185	UPPER KNIFE LEVER
11	1	6Z0048	PIN
12	1	6Z3645	UPPER KNIFE CLAMP
13	1	6Z3639	SCREW
14	1	6Z3284	UPPER KNIFE
15	1	6Z6362	UPPER KNIFE, SERRATED
16	1	6Z3538	SCREW
17	1	801548	LOWER KNIFE HOLDER
18	1	6Z0024	SCREW
19	1	660190	GUIDE/LOWER KNIFE HOLDER
20	2	6Z0024	SCREW
21	1	6Z0034	SPRING
22	1	6Z0049	PLATE
23	1	6Z0024	SCREW
24	1	6Z0386	LOWER KNIFE/THICK
25	1	6Z0050	LOWER KNIFE CLAMP
26	1	730293	SCREW
27	1	800926	NEEDLE PLATE KNIFE SUPPORT, REWORK

Items in bold represent high volume replacement parts.

Lubrication Mechanism (1 of 2)

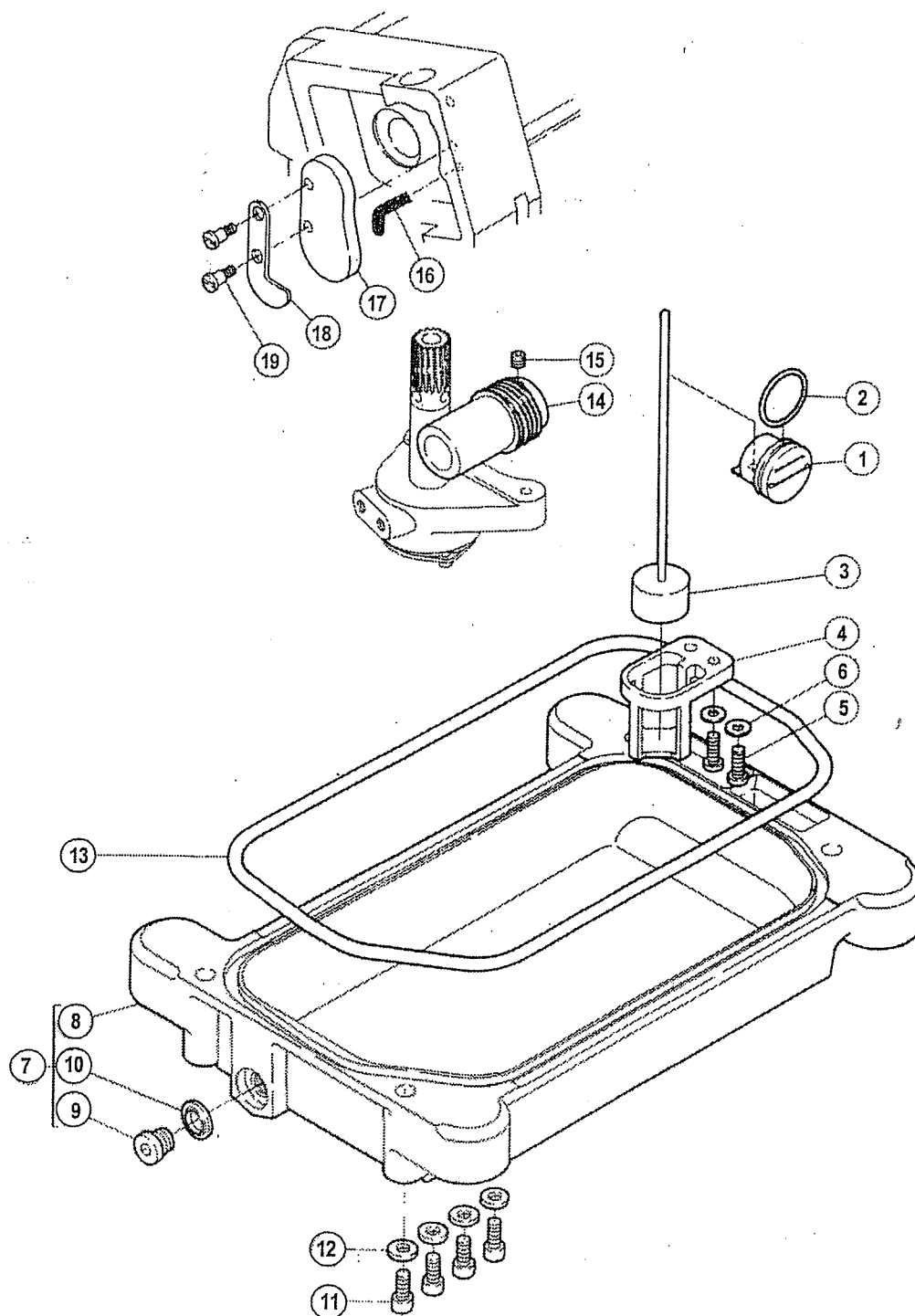


ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	660250	PUMP
2	1	6Z3544	WORM WHEEL
3	2	6Z3149	SCREW
4	1	660200	PUMP BODY
5	1	6Z2278	ROTOR (INSIDE) SHAFT
6	1	6Z1850	ROTOR (OUTSIDE)
7	1	660201	CASING PLATE
8	1	6Z1845	FILTER
9	1	660140	GUIDE
10	3	6Z3538	SCREW
11	2	660257	SCREW
12	1	660202	TANK
13	2	6Z3639	SCREW
14	1	6Z1843	OIL FILTER
15	1	660203	COVER
16	3	660082	SCREW
17	1	6Z3622	O-RING
18	2	6Z1857	JOINT
19	2	660154	SCREW
20	2	6Z3234	CLAMP
21	1	660153	TUBE
22	2	6Z1857	JOINT
23	2	660154	SCREW
24	2	6Z3234	CLAMP
25	1	660146	TUBE
26	1	6Z1857	JOINT
27	1	660154	SCREW
28	2	6Z3234	CLAMP
29	1	660156	TUBE
30	1	660205	JOINT
31	1	660142	O-RING
32	1	6Z3639	SCREW
33	1	660227	WASHER
34	1	660251	OIL DISTRIBUTOR, COMPLETE
35	1	660204	OIL DISTRIBUTOR

Items in bold represent high volume replacement parts.

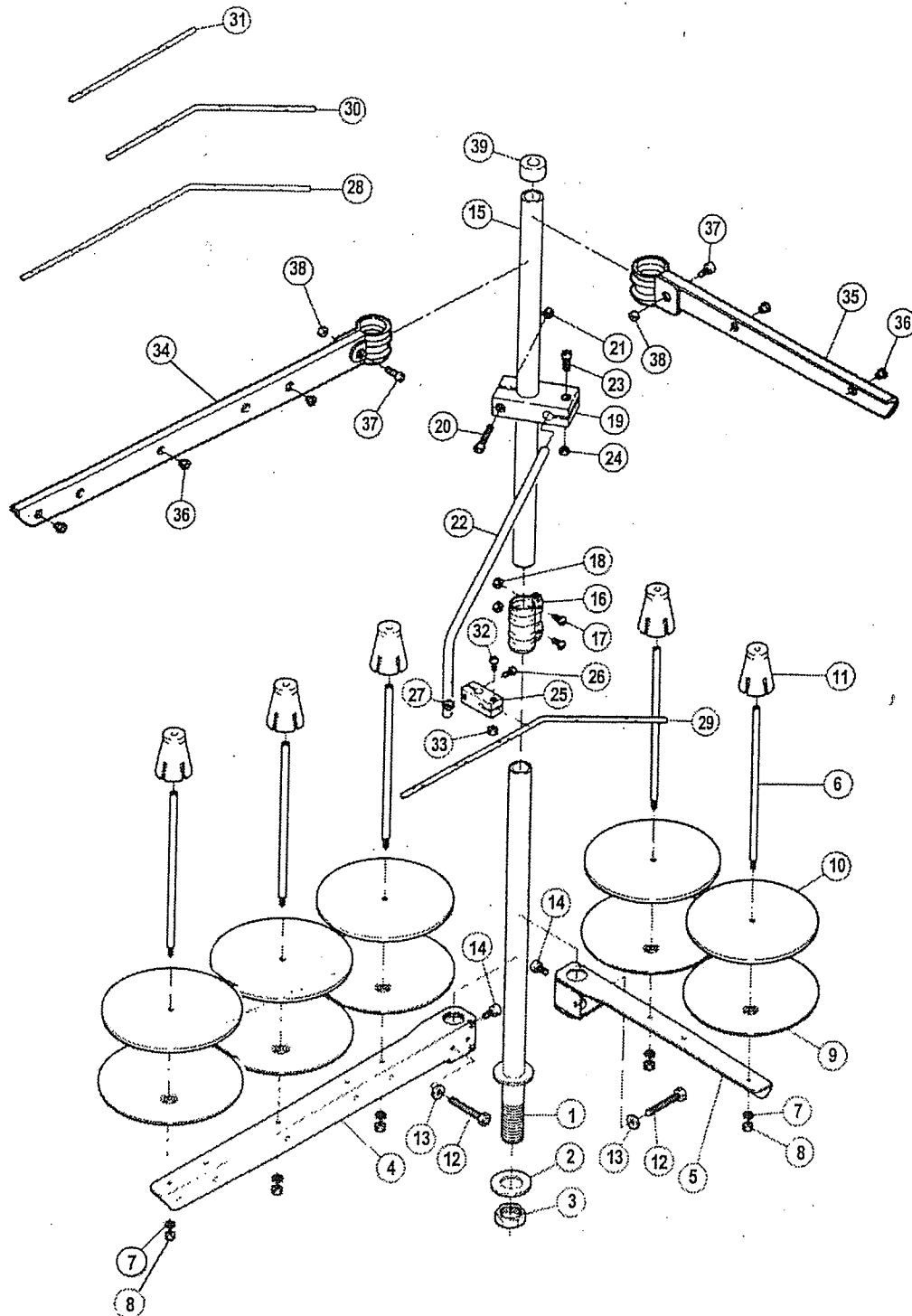
ITEM	QUANTITY	PART NO.	DESCRIPTION
36	2	660133	PLUG
37	1	6Z0023	SCREW
38	1	660227	WASHER
39	1	660154	SCREW

Lubrication Mechanism (2 of 2)



ITEM	QUANTITY	PART NO.	DESCRIPTION
1	1	6Z3615	OIL SIGHT GAUGE
2	1	660141	O-RING
3	1	660132	INDICATOR, COMPLETE
4	1	660134	INDICATOR SUPPORT
5	2	6Z3639	SCREW
6	2	660227	WASHER
7	1	660249	OIL RESERVOIR ASSEMBLY
8	1	660196	OIL RESERVOIR
9	1	6Z0057	SCREW
10	1	6Z3340	GASKET
11	4	6Z0028	BOLT
12	4	6Z0036	WASHER
13	1	6Z0051	GASKET
14	1	660199	WORM
15	1	660096	SCREW
16	1	660226	OIL WICK
17	1	6Z0058	OIL FELT
18	1	660208	COVER
19	1	660271	SCREW

Thread Stand



ITEM	QUANTITY	PART NO.	DESCRIPTION, 5-SPOOL
	1	6Z3489	THREAD STAND ASSY, 5-SPOOLS
1	1	6Z3102	THREAD STAND ROD
2	1	640044	WASHER
3	1	640042	NUT
4	1	6Z1899	BRACKET
5	1	6Z0408	BRACKET
6	5	6Z2835	SPOOL PIN
7	5	640005	SPRING WASHER
8	5	6Z1828	NUT
9	5	6Z2838	SPOOL TRAY
10	5	6Z1900	CUSHION
11	5	6Z2837	SPOOL RETAINING PIN
12	2	640065	SCREW
13	2	6Z3347	WASHER
14	2	6Z2574	SCREW
15	1	640040	THREAD STAND (UPPER)
16	1	6Z3100	JOINT
17	2	640057	SCREW
18	2	6Z1827	NUT
19	1	6Z2264	BRACKET
20	1	6Z2572	SCREW
21	1	6Z1828	NUT
22	1	6Z0237	THREAD GUIDE BAR ROD
23	2	6Z2573	SCREW
24	2	6Z1828	NUT
25	1	6Z1214	HOLDER
26	1	6Z2573	SCREW
27	1	6Z1828	NUT
29	1	6Z3074	THREAD GUIDE BAR (5-SPOOLS)
32	1	6Z2573	SCREW
33	1	6Z1828	NUT
34	1	6Z0410	BRACKET
35	1	6Z0406	BRACKET
36	5	6Z3070	THREAD GUIDE
37	2	6Z2571	SCREW
38	2	6Z1827	NUT
39	1	640041	ROD CAP

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