

Parts Manual



TE-32 Tape Edge Machine

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About This Manual

This manual has been developed for persons who will be searching for and ordering parts for the TE-32 machine. It is imperative that all persons responsible for the operation, care and maintenance of these machines read and understand the information in this manual.

The machine arrives with following documentation and tools:

- *TE-32 Tape Edge Installation, Operations and General Maintenance Manual* (6ZB314).
- *TE-32 Tape Edge Parts Manual* (6ZB315).
- *Pfaff 5625 Instruction Manual* (6Z9690).
- *Pfaff 5625 Parts List* (6Z9691).
- *TE-32 Tape Edge CD-ROM* (6ZB316), includes the above manuals.
- Schematic diagrams.
- Tool and Spare Parts Kit.

How This Manual is Organized

This manual contains assembly illustrations and parts lists for finding and ordering parts. Assemblies are arranged so that they always occur on an even number page. This is so that the part list for an assembly will begin on the adjacent odd page.

The illustrations contain balloons with numbers in them. The balloon numbers match the numbers in the Item column in the part list.

The part list contains multiple information columns. They are: Item, Quantity (Qty), Assembly (Assy), Description, and Part Number.

The Item column contains the balloon callout in the illustration. Quantity column (Qty) lists the number of those parts used in the illustration. Assembly column (Assy) identifies that another assembly illustration can be referenced for further part breakdown. The Description column is a description for the part. The Part Number column contains the Porter International part number or stock number for the part. This column also lists the assembly number, if applicable. The entire assembly may be ordered by the assembly number but in most cases only a few parts in the assembly are required. An asterisk preceding an entry in the parts list signifies that more information is available at the end of the part list.

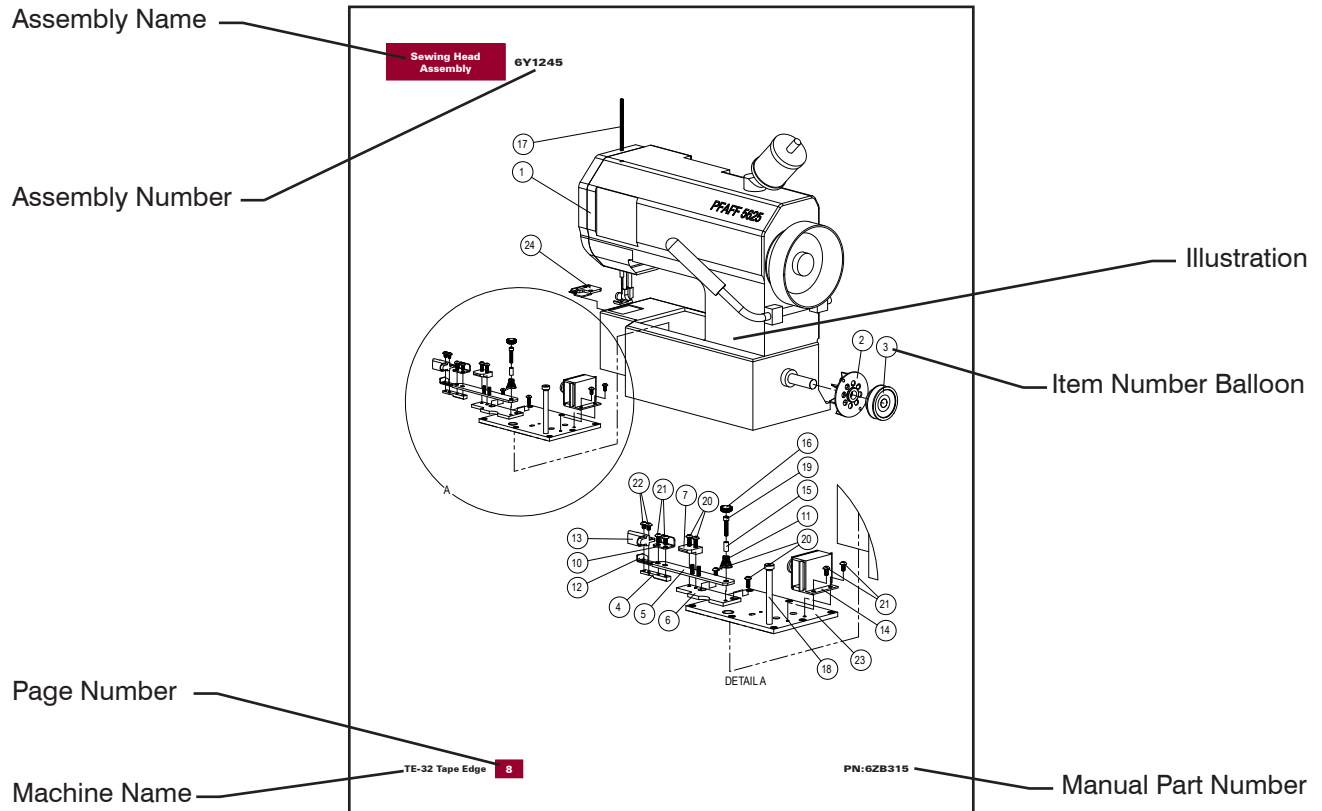
The Assembly column will contain an "S" for Sub-Assembly if there is another assembly breakdown available for a component. If there is a sub-assembly available it can be found following the current assembly illustration and part list. An asterisk preceding an S signifies that more information is available at the end of the part list for the assembly listed. Other notes for parts can be found at the end of the part list for the assembly as well.

The Index contains a list of all of the part numbers and assembly numbers for easy reference.

See the following page for an illustration of page layout for this manual.

How This Manual is Organized

About This Manual



6Y1245 Sewing Head Assembly				
Item	Qty	Assy	Description	Part Number
1	1	S	*SEWING HEAD	6Y1313
2	1		FAN ASSY	6Z8554
3	1		MODIFIED PULLEY	6Z8833
4	1		BINDER MOUNTING BLOCK	6Z7414
5	1		BINDER PIVOT PLATE	6Z7413
6	1		BINDER BASE PLATE	6Z7412
7	1		BINDER GUIDE PLATE	6Z7411
10	1		FINGER GRIP ANGLE	6Z7432
11	1		SPRING	225708
12	1		BINDER TAPE GUIDE	6Z1943
13	1		1-1/4 x 3/8 BINDER	6Z3391
14	1		TAPE TENSIONER	6Z1982
15	1		BINDER PIVOT STUD	PNR-2038
16	1		KNOB, PLASTIC	94059A131
17	1		COMPRESSION SPRING	MS03A2572
18	1		BOLT, SHOULDER, M6 x 8 x 80mm	6Z9629
19	1		SHCS, 10-32 x 7/8	SHCS10-32X7/8
20	4		BHCS, 10-32 x 1/2	6Z0480
21	4		BHCS, 10-32 x 3/8	6Z0473
22	2		BHCS, 10-32 x 1/4	6Z0481
23	1		BED PLATE	6Z7410
24	1		NEEDLE PLATE	6Z7089

* Reference the Pfaff Parts Manual for more information on item 1, Pfaff Sewing Head.

PN:6ZB315

TE-32 Tape Edge

CD-ROM Navigation

A PDF (Portable Document Format) of this manual is available in full color on CD-ROM and can be viewed or printed from Adobe® Acrobat® Reader.

IMPORTANT For additional information about Adobe® Acrobat® Reader or to download a free version of Adobe® Acrobat® Reader, please visit www.adobe.com on the internet.

In this interactive manual, the Table of Contents and Index entries are linked to open the corresponding page with a single click of the left mouse button, from the navigation pane or the manual. Cross references and web sites are also linked. Internet access is required to connect to web pages.

IMPORTANT Electronic manuals can be e-mailed. They require a minimum of 20Mb of available storage space on a server to download.

How to Get Additional Help

There may be times when additional help is needed. Porter International, Inc. is available Monday through Friday, 8:00 a.m. to 5:00 p.m., Central Time. Skilled personnel are trained to help with mechanical, electrical, electronic, and computer questions.

There may be times when specific problems might require more attention than what can be delivered through telephone support. In this situation, the technical staff will address the problem and, if necessary, travel to the site. Please be aware that certain fees apply. Contact the Porter International, Inc. service department manager at 1-978-948-8288 for specific information on fees and services.

Answers can be obtained more quickly if the following actions are performed before calling:

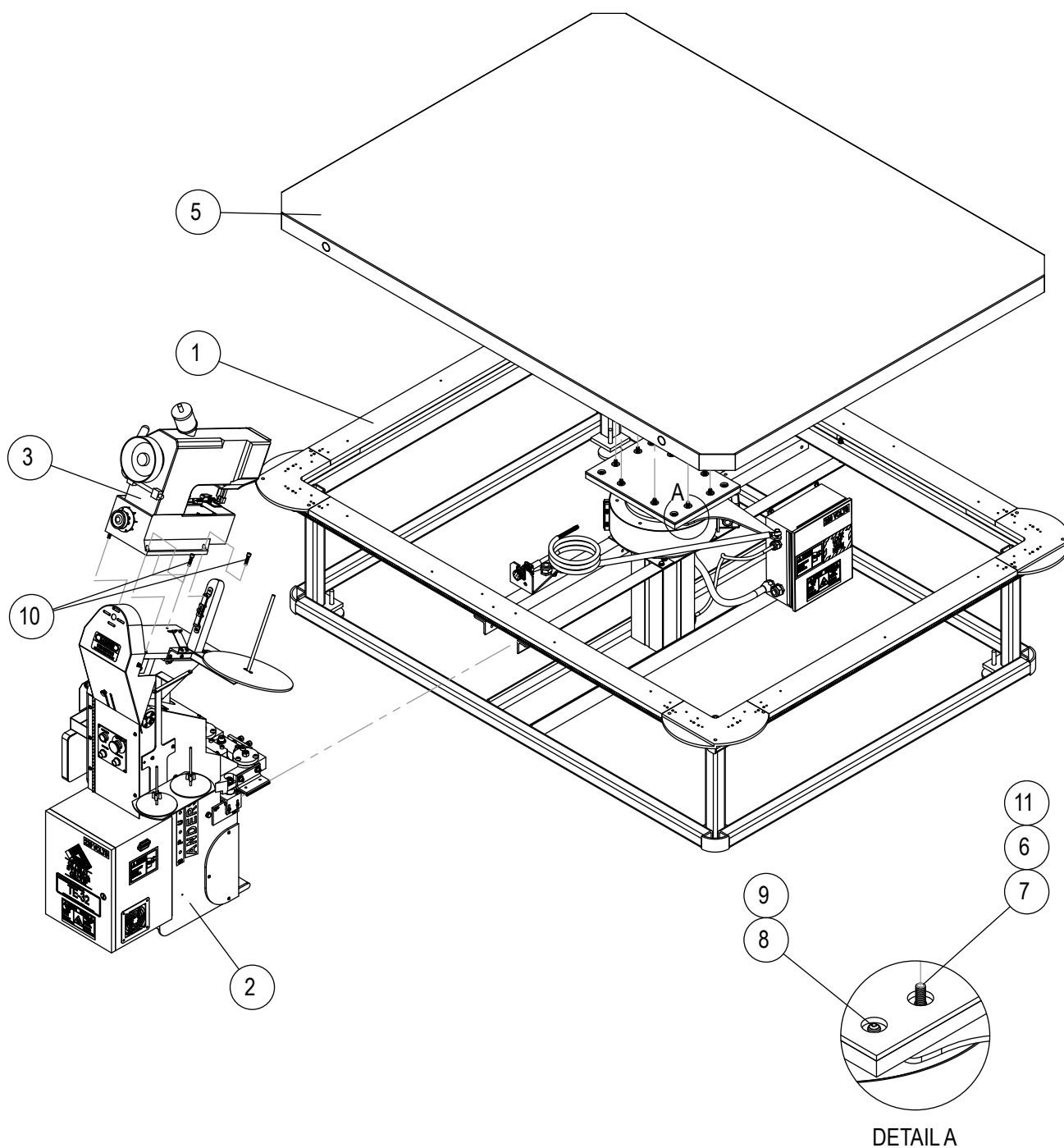
- Try to find the answer in a machine manual.
- Ask a supervisor the question.
- Look up your Customer ID number.
- Make a note of the machine's model and serial number.
- Locate a phone that is close to the machine to make it easier to tell the staff what the machine is doing.

How to Give Feedback

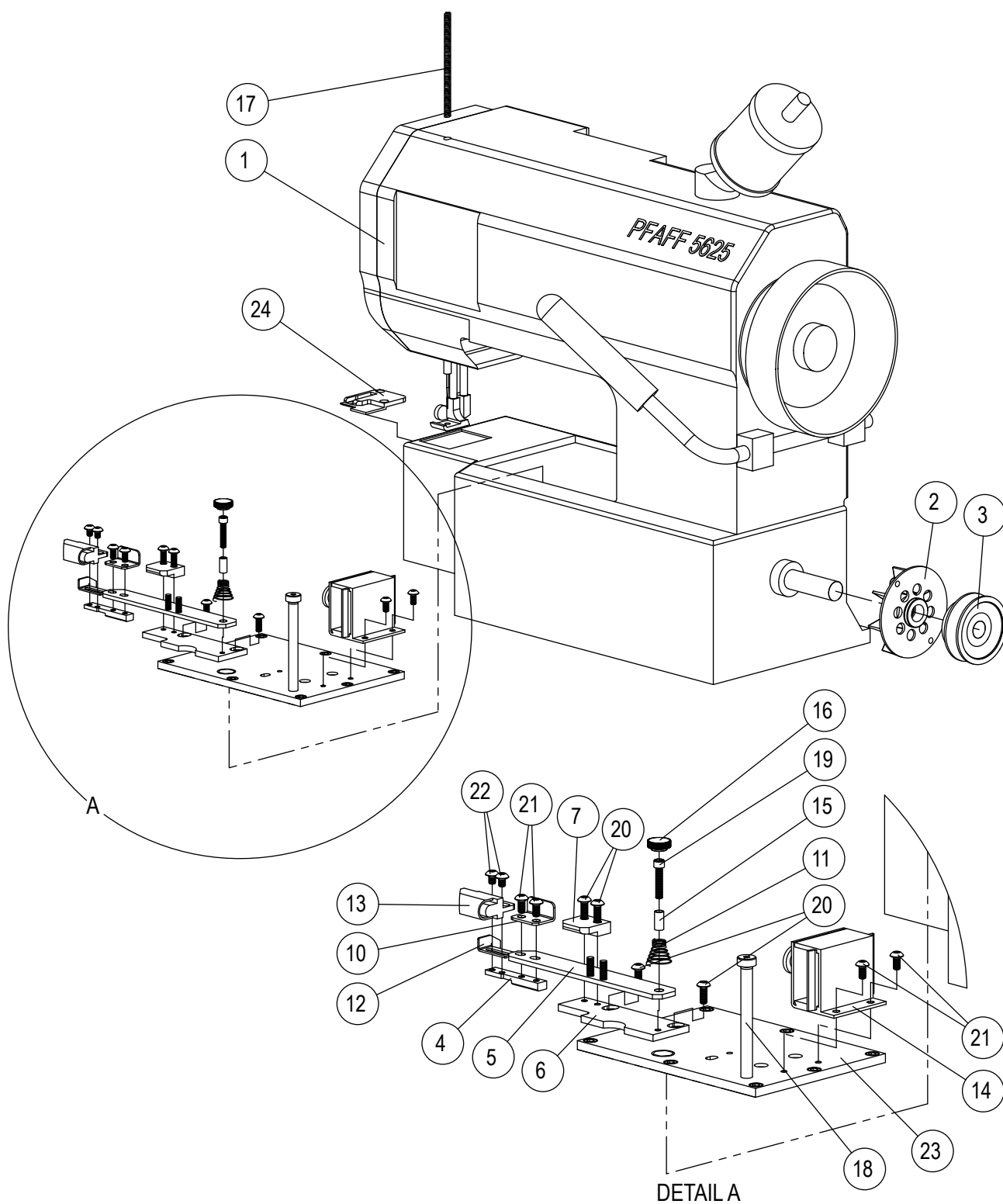
Your ideas are important! Please let us know what you like in this manual, as well as what you don't like. Tell us what you would like to see more or less of, or what you would like to see presented in a different way. We look forward to hearing from you soon.

Please address all comments to:

Porter International, Incorporated
Technical Documentation/Engineering
131 Zapletal Way
Carthage, MO 64836 USA
or via the internet at: www.gsgcompanies.com

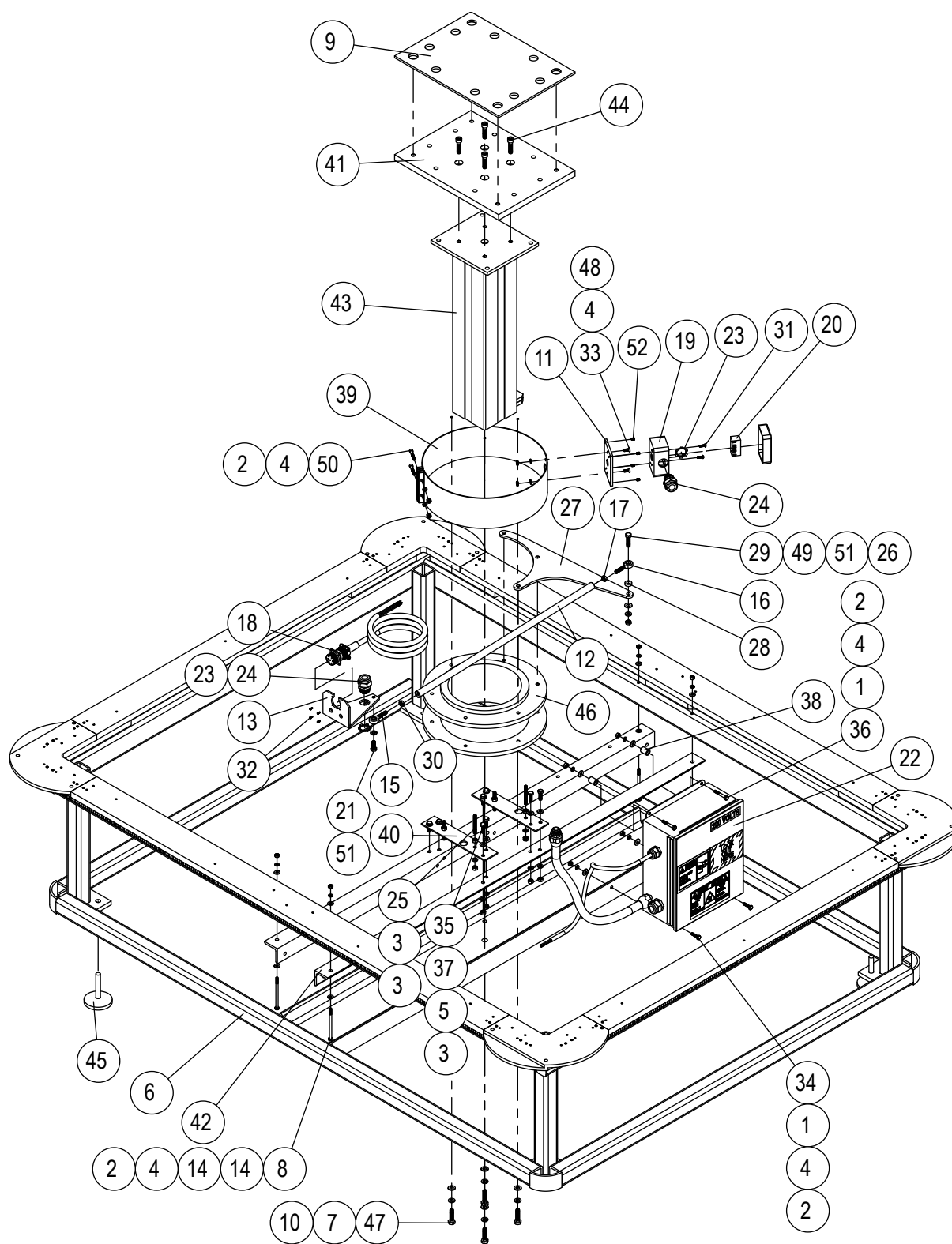


Item	Qty	Assy	Description	Part Number
1	1	S	TE-32C FRAME ASSY	6ZA344
2	1	S	CARRIAGE ASSY	6ZA348
3	1	S	SEWING HEAD ASSY	6Y1245
5	1		QUEEN SIZE TABLE TOP	J5239026080
6	8		WASHER, FLAT, 3/8	6Z3536
7	8		HEX HD, 3/8-16 x 1-3/4	6Z7667
8	4		SHSS, 1/2-13 x 2, CUP POINT	6ZA509
9	4		NUT, JAM, 1/2-13	JN1/2-13
10	4		SHCS, 5/16-18 x 1-1/4	SHCS5/16-18X1.2
11	8		WASHER, LOCK, 3/8	SLW3/8



Item	Qty	Assy	Description	Part Number
1	1	S	*SEWING HEAD	6Y1313
2	1		FAN ASSY	6Z8554
3	1		MODIFIED PULLEY	6Z8833
4	1		BINDER MOUNTING BLOCK	6Z7414
5	1		BINDER PIVOT PLATE	6Z7413
6	1		BINDER BASE PLATE	6Z7412
7	1		BINDER GUIDE PLATE	6Z7411
10	1		FINGER GRIP ANGLE	6Z7432
11	1		SPRING	225708
12	1		BINDER TAPE GUIDE	6Z1943
13	1		1-1/4 x 3/8 BINDER	6Z3396
14	1		TAPE TENSIONER	6Z1982
15	1		BINDER PIVOT STUD	PNR-2038
16	1		KNOB, PLASTIC	94052A131
17	1		COMPRESSION SPRING	MS03A2572
18	1		BOLT, SHOULDER, M6 x 8 x 80mm	6Z9629
19	1		SHCS, 10-32 x 7/8	SHCS10-32X7/8
20	4		BHCS, 10-32 x 1/2	6Z0480
21	4		BHCS, 10-32 x 3/8	6Z0473
22	2		BHCS, 10-32 x 1/4	6Z0481
23	1		BED PLATE	6Z7410
24	1		NEEDLE PLATE	6Z7069

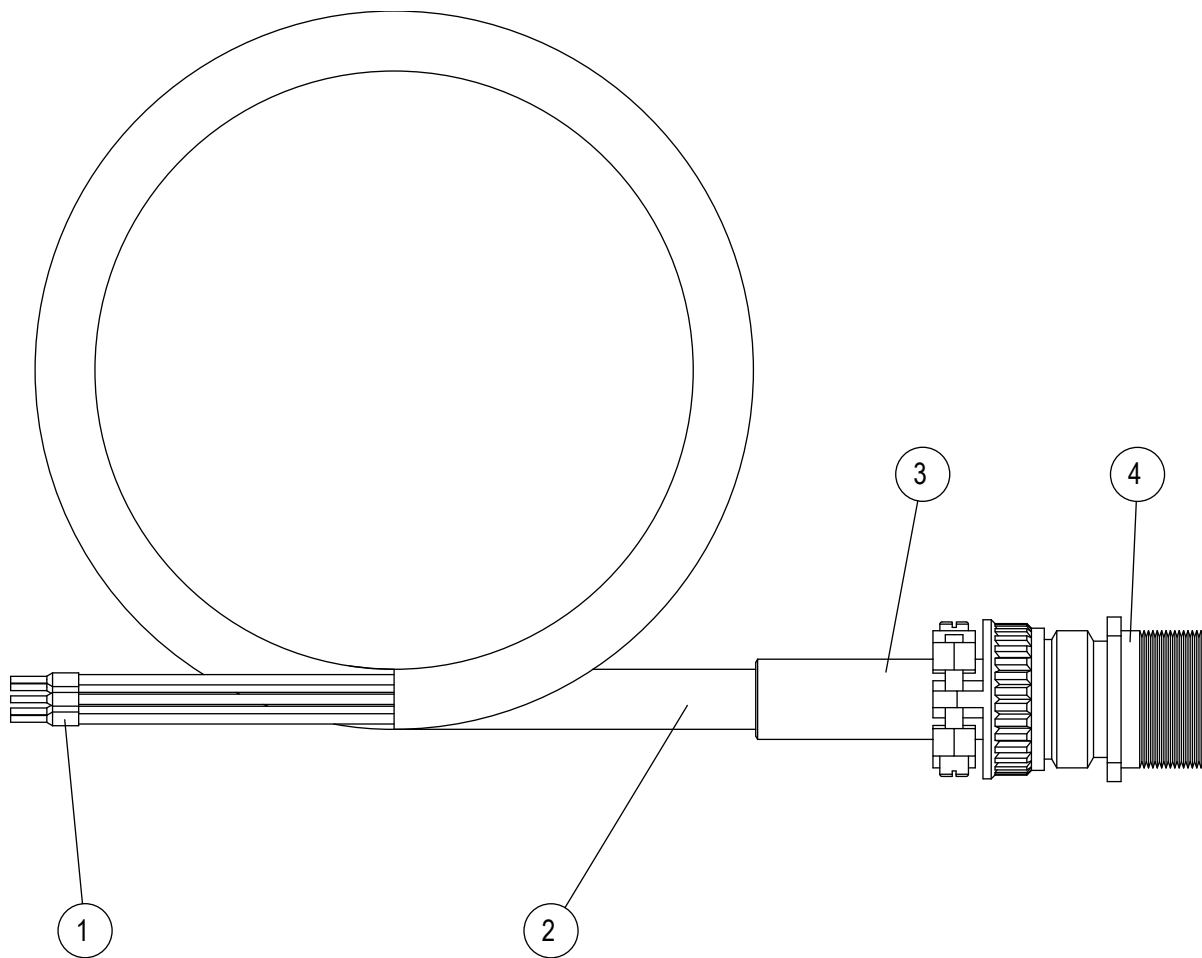
* Reference the Pfaff Parts Manual for more information on item 1, Pfaff Sewing Head.



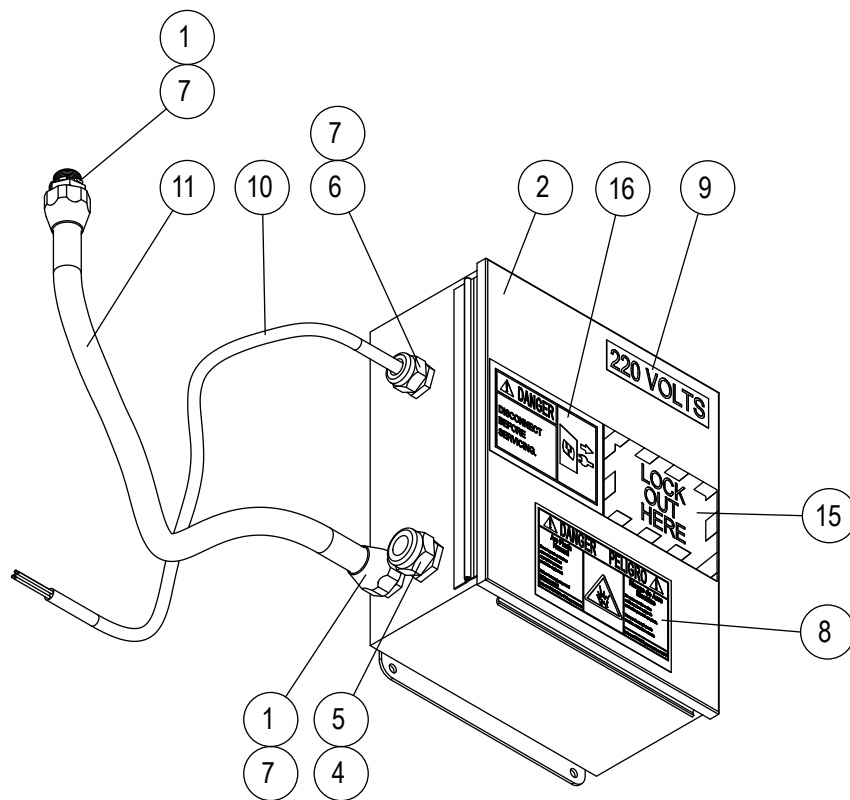
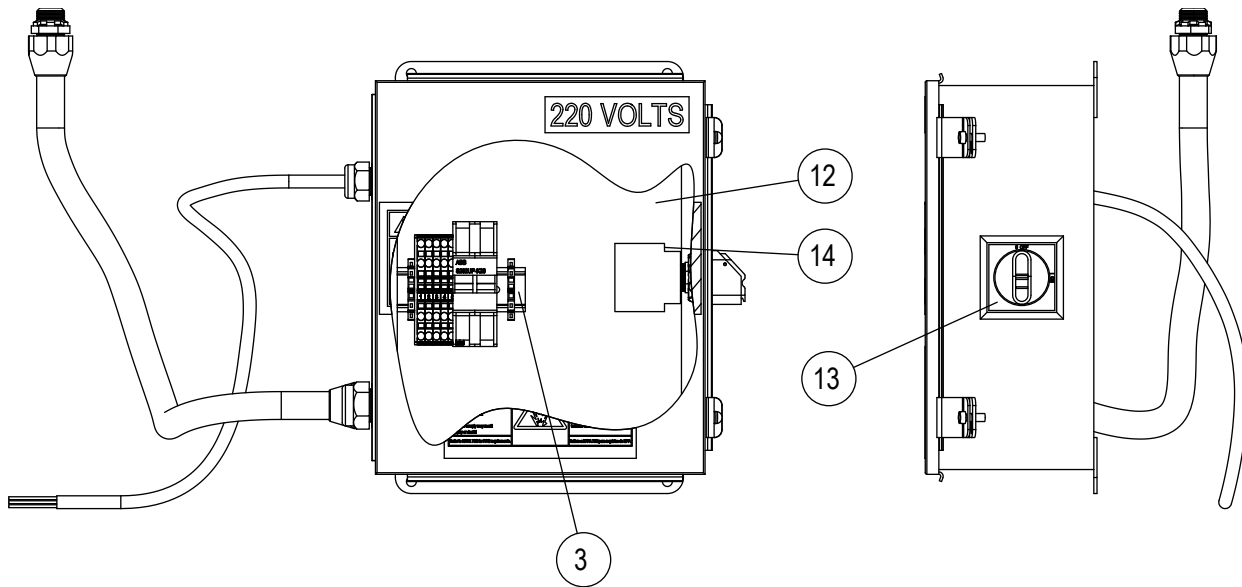
Item	Qty	Assy	Description	Part Number
1	4		WASHER, FLAT, 1/4	6Z1000
2	10		NUT, HEX, 1/4-20	6Z1172
3	16		NUT, HEX, 5/16-18	6Z1176
4	12		WASHER, LOCK, 1/4	6Z2832
5	12		WASHER, LOCK, 5/16	6Z2833
6	1		FRAME WELDMENT	6Z7657
7	4		WASHER, LOCK, M10	6Z7663
8	4		HEX HD, 1/4-20 x 4	6Z7670
9	1		MOUNTING PLATE SPACER	6Z8289
10	4		WASHER, FLAT, M10	6Z9197
11	1		SLIP RING WIRE MOUNT	6ZA309
12	1		LINK ROD	6ZA310
13	1		FEMALE LINKAGE MOUNT	6ZA312
14	8		WASHER, FLAT, 1/4, SAE	6ZA335
15	1		ROD END 3/8-24 RH	6ZA336
16	1		ROD END 3/8-24 LH	6ZA337
17	1		NUT, JAM, 3/8-24 LH	6ZA338
18	1	S	SLIP RING CABLE ASSY	6ZA384
19	1		JUNCTION BOX MODIFICATION	6ZA385
20	1		TERMINAL BLOCK DEVICE, 6 POS	6ZA386
21	1		HEX HD, 3/8-16 x 7/8	6ZA391
22	1	S	POWER BOX ASSY	6ZA394
23	2		LOCK NUT, 3/4 NPT	6ZA467
24	2		CORD GRIP, 3/4 NPT	6ZA468
25	4		SHSS, 5/16-18 x 2-1/2, CUP POINT	6ZA501
26	1		NUT, JAM, 3/8-16	6ZA503
27	1		SLIP RING PULLER	6ZB497
28	1		.406ID x .75OD x .25LG SPACER	6ZB551
29	1		HEX HD, 3/8-16 x 1-3/8, FULL THD	6ZB553
30	1		NUT, JAM, 3/8-24	90567A031
31	2		BHCS, 10-32 x 5/8	BHCS10-32x5/8
32	4		BHCS, 4-40 x 5/16	BHCS4-40X5/16
33	2		FHCS, 1/4-20 x 5/8	FHSCS1/4-20X5/8
34	2		HEX HD, 1/4-20 x 1.00	HHB1/4-20X1
35	8		HEX HD, 5/16-18 x 1.00	HHB5/16-18X1
36	2		HEX HD, 1/4-20 x 1-3/4	HHCS1/4-20X1-3/4
37	8		WASHER, FLAT, 5/16, SAE	J504400031
38	2		POWER BOX SPACER	J513191669
39	1		SHROUD WELDMENT	J5239026012

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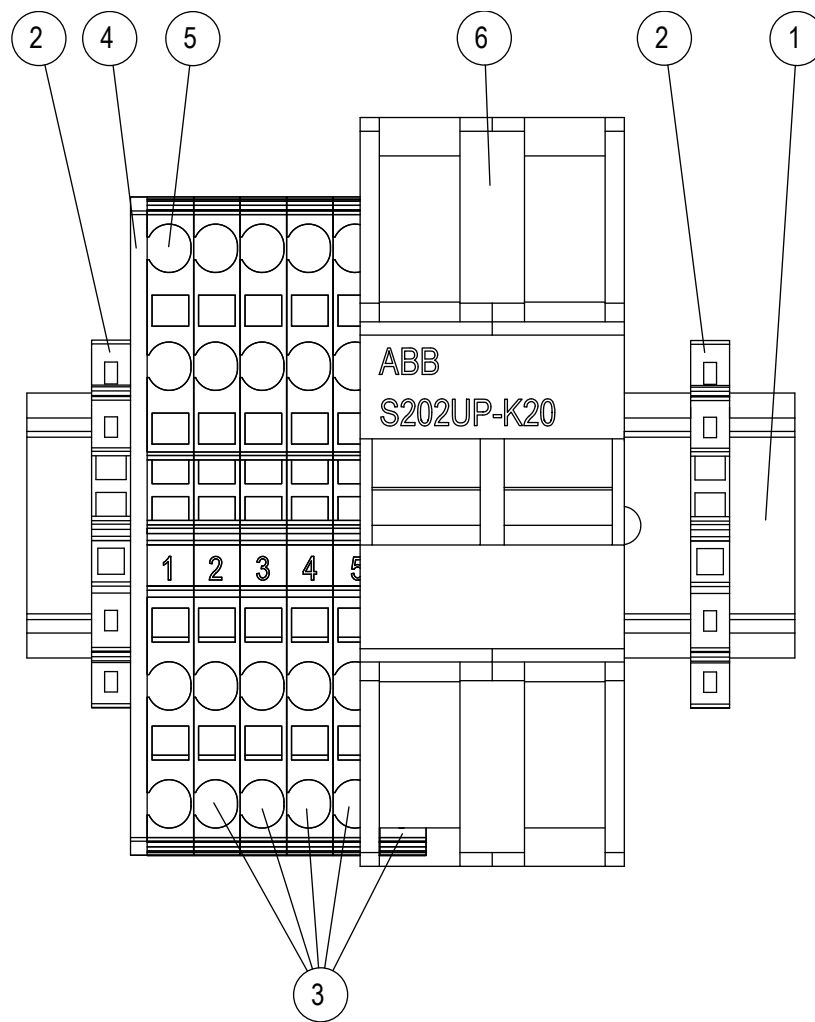
Item	Qty	Assy	Description	Part Number
40	2		DRIVER CLAMP PLATE	J5239026017
41	1		MOUNTING PLATE	J5239026019
42	2		ANGLE SUPPORT DRIVE	J5239026074
43	1		TELESCOPING LIFT 400 MM 675 LBS	J5298001009
44	4		SHCS, M10 x 1.50 x 40mm	J5400019
45	4		1/2-13 LEVELING FOOT	J5922100001
46	1		RING, SLIP #S80P06 6 CIRCUIT	J5959054906
47	4		HEX HD, M10 x 1.5 x 40mm, FULL THREAD	J5P301285
48	2		NUT, JAM, 1/4-20	JN1/4-20
49	1		WASHER, FLAT, 3/8, SAE	P01-06-0041
50	2		SHCS, 1/4-20 x 1-1/2	SHCS1/4-20X1-1/2
51	2		WASHER, LOCK, 3/8	SLW3/8
52	4		SHSS, 1/4-20 x 3/8, CUP POINT	SS1/4-20X3/8



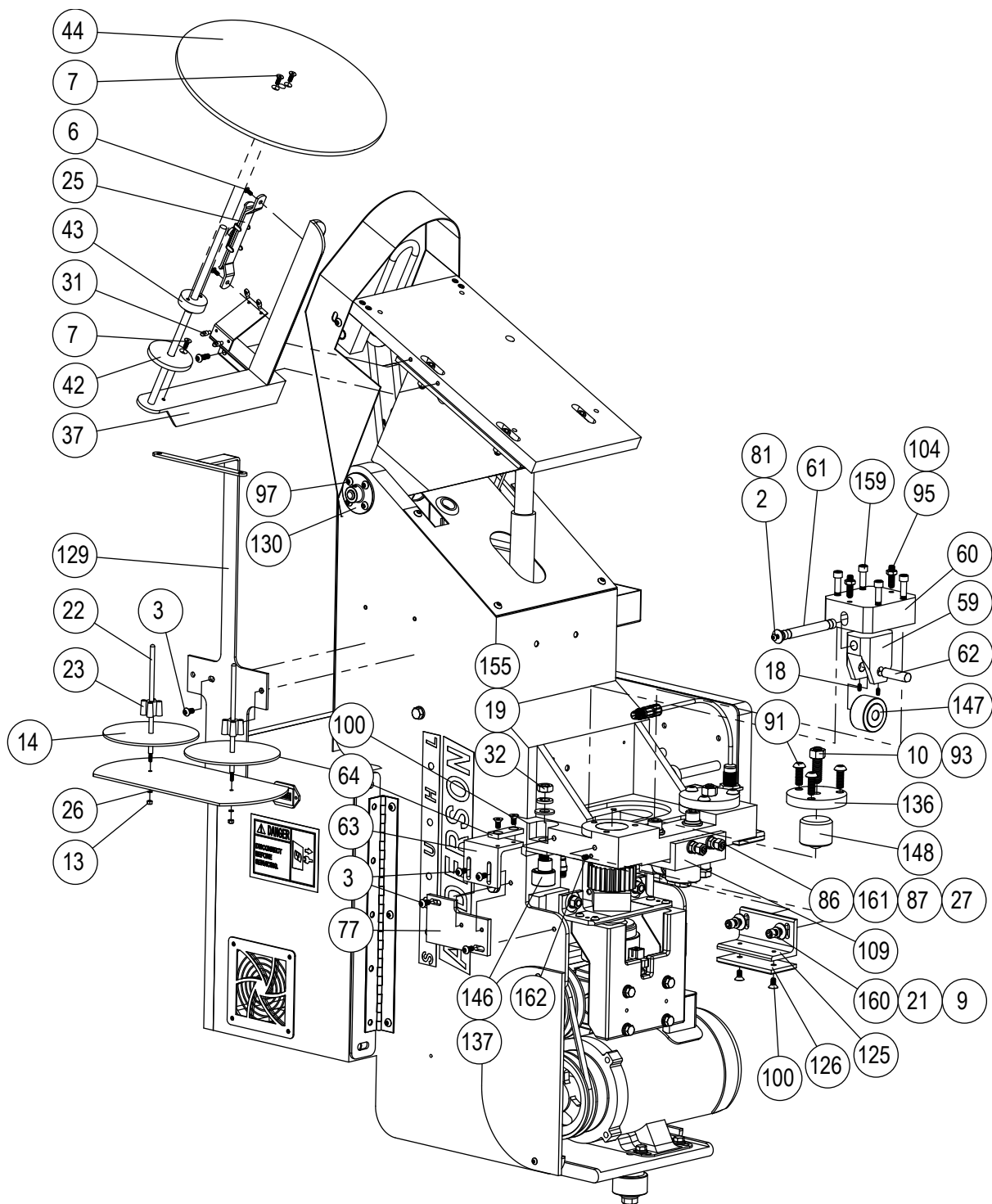
Item	Qty	Assy	Description	Part Number
1	6		12AWG CRIMPING FERRULE, GREY	4503075
2	54in		WIRE, 7 COND., CONTINUOUS FLEX	6ZA390
3	1		CONNECTOR, CABLE CLAMP	J521000927
4	1		CONNECTOR, RECEPT, 7 PIN, WALL MNT	6ZA367



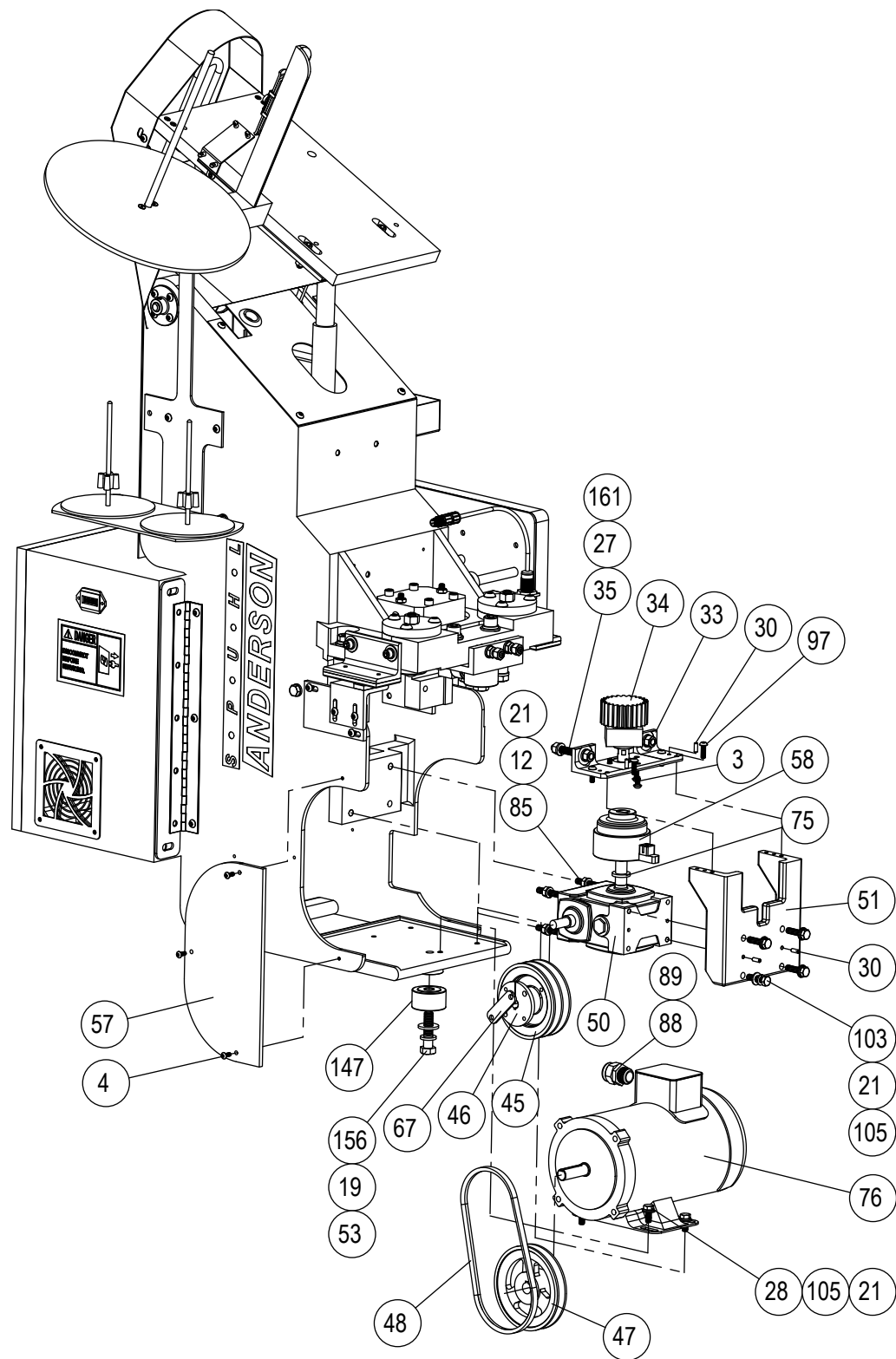
Item	Qty	Assy	Description	Part Number
1	2		LIQUIDTITE CONNECTOR	6Z7107
2	1		POWER BOX ENCLOSURE MODIFICATION	6ZA393
3	1	S	AC POWER RAIL ASSY	6ZA395
4	1		LOCK NUT, 3/4 NPT	6ZA467
5	1		CORD GRIP, 3/4 NPT	6ZA468
6	1		STRAIN RELIEF, 1/2NPT	6ZA504
7	3		LOCK NUT, 1/2 NPT	6ZA505
8	1		ARC FLASH HAZARD LABEL	6ZA533
9	1		220 VOLTS LABEL	6ZA534
10	1		WIRE, 5-COND, 14 GA	6ZA587
11	1		XTRAFLEX CONDUIT, 1/2, 20 INCHES	6ZA588
12	1		SUB-PANEL	6ZA589
13	1		DISCONNECT HANDLE	6ZA590
14	1		DISCONNECT SWITCH	6ZA591
15	1		LOCK-OUT HERE LABEL	6ZA612
16	1		DANGER-DISCONNECT BEFORE SERVICING LABEL	6ZA613



Item	Qty	Assy	Description	Part Number
1	1		DIN MOUNTING RAIL	6ZA602
2	2		END BRACKET	6ZA564
3	5		TERMINAL BLOCK	6ZA542
4	1		TERMINAL BLOCK END COVER	6ZA544
5	1		GROUNDING TERMINAL BLOCK	6ZA543
6	1		CIRCUIT BREAKER, 2P, 20A	6ZA577

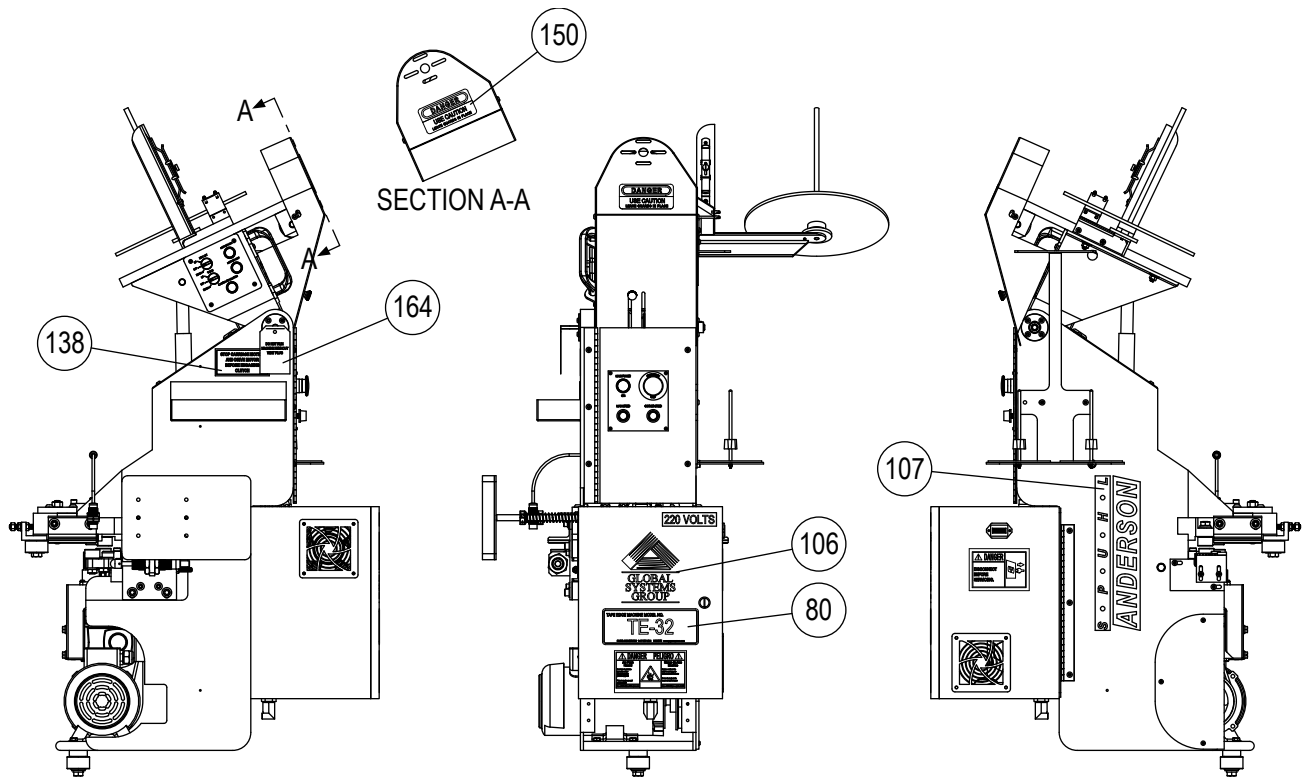


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Item	Qty	Assy	Description	Part Number
1	2		CLAMP COLLAR	6435K14
2	2		BHCS, 10-32 x 3/8	6Z0473
3	29		BHCS, 1/4-20 x 1/2	6Z0478
4	3		BHCS, 10-32 x 1/2	6Z0480
5	4		BHCS, 6-32 x 3/8	6Z0485
6	2		BHCS, 8-32 x 3/8	6Z0489
7	3		FHCS, 10-32 x 1/2	6Z0981
8	2		FHCS, 6-32 x 3/8	6Z0991
9	7		WASHER, FLAT, 5/16	6Z1002
10	2		NUT, HEX, 1/2-13	6Z1171
11	2		NUT, HEX, 1/4-20	6Z1172
12	7		NUT, HEX, 5/16-18	6Z1176
13	2		SPOOL PIN NUT	6Z1828
14	2		PEG SEAT	6Z1900
15	8		SHSS, 10-32 x 3/16, CUP POINT	6Z2476
16	4		SHCS, 1/4-20 x 3/4	6Z2780
17	1		SHSS, 1/4-20 x 1/4, CUP POINT	6Z2784
18	2		SHSS, 8-32 x 3/8, CUP POINT	6Z2796
19	6		WASHER, LOCK, 1/2	6Z2831
20	2		WASHER, LOCK, 1/4	6Z2832
21	19		WASHER, LOCK, 5/16	6Z2833
22	2		SPOOL PIN	6Z2835
23	2		SPOOL RETAINER	6Z2837
24	2		SHSS, 10-32 x 3/8, CUP POINT	6Z2922
25	1		BINDER TAPE TENSIONER UNIT	6Z3059
26	2		SPOOL PIN WASHER	6Z3346
27	7		NUT, HEX, 3/8-16	6Z3529
28	4		HEX HD, 5/16-18 x 0.75	6Z3576
29	7		SEALED ROLLER BEARING	6Z6469
30	4		PIN, DOWEL, 3/16	6Z6533
31	4		THREAD EYELET	6Z6909
32	4		NUT, JAM, 1/2-20	6Z7669
33	1		BEARING HOUSING MOUNT	6Z7943
34	1	S	DRIVE GEAR ASSY	6Z7944
35	2		BRG. HOUSING MOUNT STUD	6Z7946
36	1		CARRIAGE MACHINED	6Z8411
37	1		BINDER TAPE UNWINDER WELDMENT	6Z8521
38	3		IDLER PULLEY	6Z8523
39	8		IDLER COLLAR	6Z8524

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Item	Qty	Assy	Description	Part Number
40	1		IDLE PULLEY ADAPTOR	6Z8525
41	2		KNEE PAD SHAFT	6Z8527
42	1		BINDER TAPE UNWINDER DISC	6Z8528
43	1		TAPE DISC FLANGE	6Z8529
44	1		BINDER TAPE DISC	6Z8530
45	1		LITE-DUTY FHP SHEAVE	6Z8533
46	1		QT BUSHING	6Z8534
47	1		LITE-DUTY FHP SHEAVE	6Z8535
48	1		V-BELT	6Z8538
49	10		RETAINING RING	6Z8539
50	1		GEAR REDUCER	6Z8540
51	1		CLUTCH MOUNTING BRACKET	6Z8551
52	1		ROTARY TENSIONER	6Z8601
53	1		WASHER, HARDENED, 1/2	6Z8714
54	1		BELT, ROUND, 98 INCHES	6Z8813
55	1		IDLER STAND-OFF	6Z8834
56	1		TENSIONER SPACER	6Z8835
57	1		MOTOR PULLEY GUARD	6Z8836
58	1		24V ELECTRIC CLUTCH	6Z9005
59	1		CAMROL CLEVIS	6Z9124
60	1		CAMROL HOUSING	6Z9125
61	1		CAMROL PIVOT SHAFT	6Z9126
62	1		CAMROL SHAFT	6Z9127
63	1		BTM. STABILIZER BRACKET	6Z9144
64	1		BTM. SLIDE PLATE	6Z9145
65	1		CONICAL IDLER PULLEY	6Z9147
66	1		WIDE IDLER PULLEY	6Z9148
67	1		KEY GUARD PLATE	6Z9155
68	1		SENSOR BRACKET SPACER	6Z9157
69	1		CAM FOLLOWER PIVOT ARM	6Z9215
70	1		SHOCK ABSORBER MOUNT	6Z9216
71	1		SHOCK ABSORBER CAP	6Z9217
72	1		SHOCK ASORBER	6Z9223
73	1		BOLT, SHOULDER, 3/8 x 5/8	6Z9251
74	1		BOLT, SHOULDER, 1/4 x 1/4	6Z9636
75	1		CLUTCH SUPPORT SPACER	6Z9814
76	1		MOTOR	6ZA108
77	1		STABILIZER BRACKET MOUNT	6ZA296
78	4		WASHER, FLAT, 1/4, SAE	6ZA335

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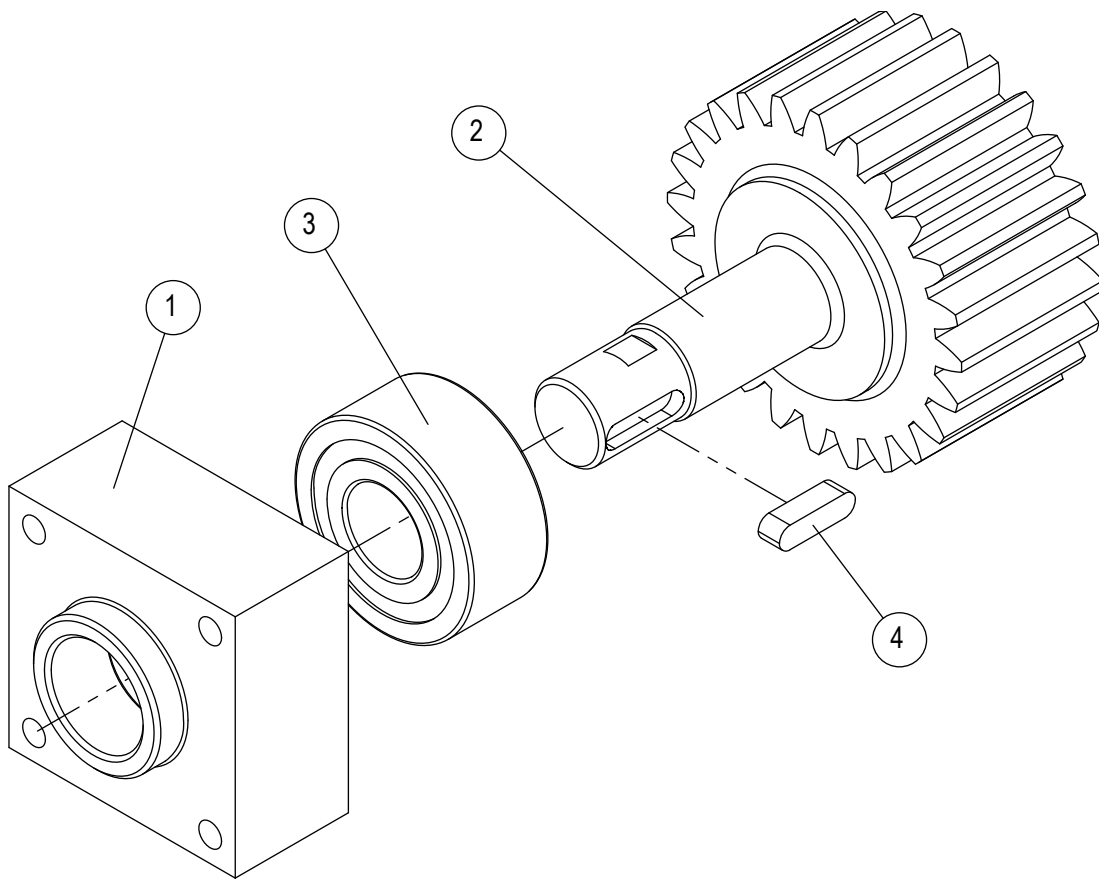
Item	Qty	Assy	Description	Part Number
79	1	S	MAIN CONTROL PANEL ASS'Y	6ZA346
80	1		LABEL - MODEL TE-32	6ZA388
81	2		WASHER, FENDER, #10	6ZA496
82	2		BHCS, 1/4-20 x 3/8	6ZA497
83	4		BHCS, 10-24 x 1/4	6ZA498
84	2		BHCS, 1/4-20 x 7/8	6ZA500
85	4		SHSS, 5/16-18 x 2-1/2, CUP POINT	6ZA501
86	2		SHSS, 3/8-16 x 3, CUP POINT	6ZA502
87	4		NUT, JAM, 3/8-16	6ZA503
88	1		STRAIN RELIEF, 1/2NPT	6ZA504
89	1		LOCK NUT, 1/2 NPT	6ZA505
90	2		HEX HD, 3/8-16 x 5/8	6ZA506
91	6		BHCS, 3/8-16 x 1	6ZA507
92	1		SHSS, 5/16-18 x 2, CUP POINT	6ZA508
93	2		SHSS, 1/2-13 x 2, CUP POINT	6ZA509
94	2		SHCS, 1/2-20 x 1-3/4	6ZA510
95	2		SHSS, 5/16-18 x 1-1/4, CUP POINT	6ZA553
96	3		SHCS, 5/16-18 x 1-1/4	SHCS5/16-18X1.2
97	14		BHCS, 1/4-20 x 3/4	BHCS1/4-20x3/4
98	2		BHCS, 10-24 x 5/8	BHCS10-24x5/8
99	4		BHCS, 8-32 x 1/2	BHCS8-32X1/2
100	10		FHCS, 1/4-20 x 1/2	FHSCS1/4-20X1/2
101	3		HEX HD, 3/8-16 x 1	HHB3/8-16X1
102	1		HEX HD, 3/8-16 x 1-1/2	HHB3/8-16X1-1/2
103	4		HEX HD, 5/16-18 x 1.25	HHCS5/16-18X1.25
104	3		NUT, JAM, 5/16-18	J500330031
105	8		WASHER, FLAT, 5/16, SAE	J504400031
106	1		GLOBAL SYSTEMS DECAL	J513151996
107	1		SPUHL ANDERSON DECAL	J513160007
108	2		GROMMET	J5206670
109	1		UPPER CAM FOLLOWER ASSY	J5239024200
110	1		TOOL TRAY	J5239026046
111	1		KNEE PAD ASSY	J5239026050
112	1		TOP COVER	J5239026051
113	1		ACTUATOR BRACKET	J5239026054
114	1		REAR CARRIAGE GUARD	J5239026055
115	1		SLIDE BOX COVER	J5239026058
116	1		SENSOR BRACKET	J5239026063
117	1		CAM FOLLOWER BRACKET	J5247013300

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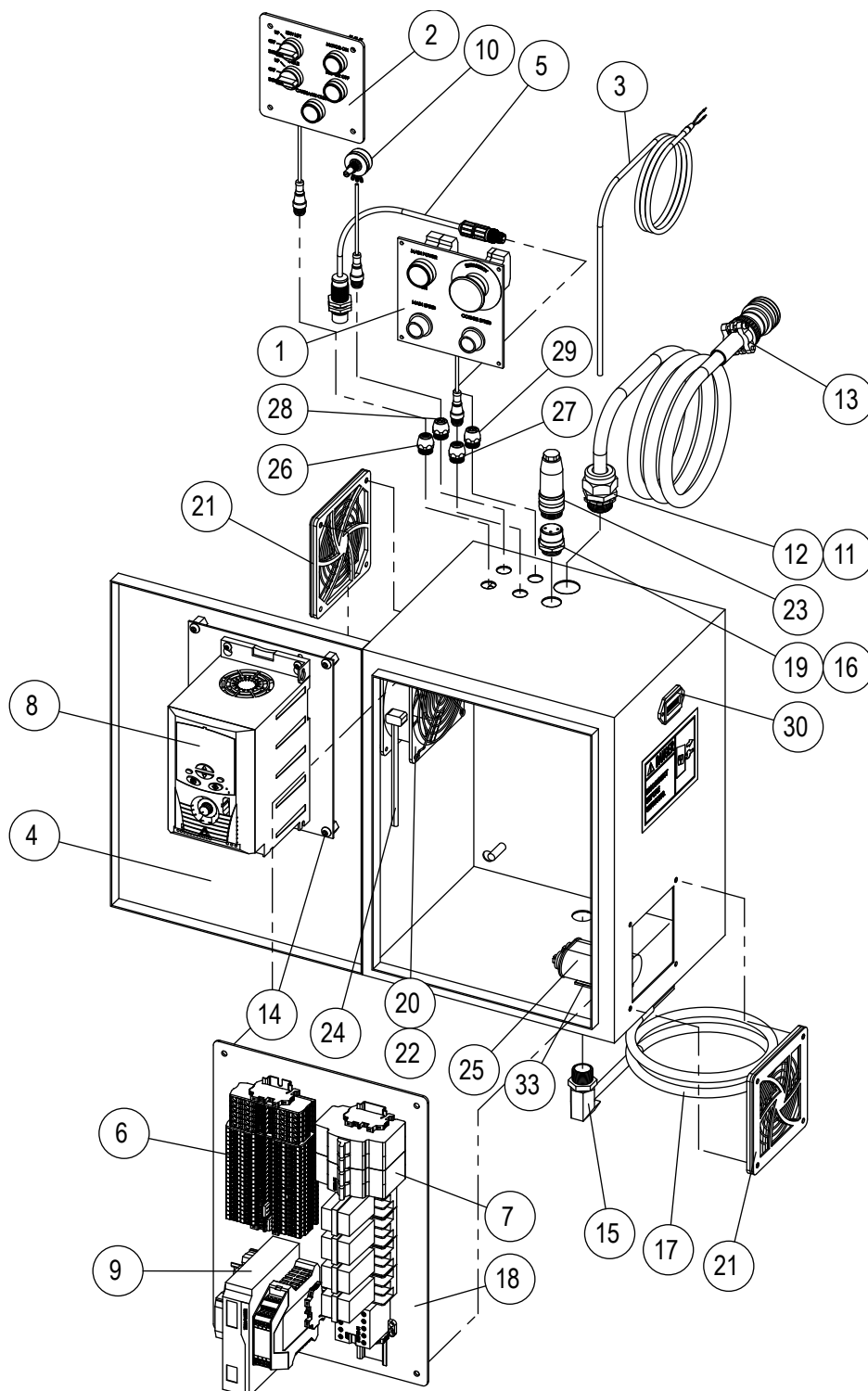
Item	Qty	Assy	Description	Part Number
118	1		SEWING HEAD MOUNT	J5248012111
119	1		PULLEY SHAFT	J5248012117
120	1		BELT GUARD	J5248012118
121	2		HANDLE BRACKET	J5248012124
122	1		GUARD SLIDE BRACKET	J5248012125
123	1		MACHINED TILT PLATE	J5257005900
124	1		TILT PLATE SHROUD	J5258029600
125	2		CARRIAGE STABILIZER	J5258043900
126	2		STABILIZER SLIDE PLATE	J5259018700
127	1		SLIDE PLATE	J5259018800
128	2		GUIDE BLOCK	J5259018900
129	1		THREAD STAND	J5547061300
130	1		PIVOT FLANGE	J5548073300
131	1		FLANGE PIN	J5548073400
132	1		POT ACTUATOR PLATE	J5548075300
133	1		ROTARY POT BAR	J5549004800
134	1		CUSHION BLOCK	J5549008200
135	1		POT MOUNTING BRACKET	J5558210600
136	2		ROLLER BALL CAP	J5559009200
137	1		ECCENTRIC SLEEVE	J5559041500
138	1		LABEL - STOP CARRIAGE MOTION	J5559063901
139	2		NYLON WASHER	J5918000001
140	1		PLASTIC KNOB WITH 10-32 STUD	J5922000009
141	1		COMPRESSION SPRING	J5923000002
142	2		#7 13GA HITCH PIN	J5935000009
143	2		BRONZE BEARING	J5942000205
144	2		BRONZE THRUST BEARING	J5942050017
145	4		LINEAR BALL BUSHING	J5946100003
146	4		CAM FOLLOWER	J5948000209
147	2		CAM FOLLOWER	J5948020210
148	2		BALL TRANSFER	J5948600001
149	1		PULL HANDLE	J5959004700
150	1		LABEL - USE CAUTION, LEAVE GUARDS IN PLACE	J5959041701
151	1		LINEAR ACTUATOR	J5965000005
152	2		PIN, CLEVIS, 3/8 x 2-1/4	J5985000033
153	2		O-RING	J5987000034
154	6		WASHER, FLAT, 3/8, SAE	P01-06-0041
155	3		WASHER, FLAT, 1/2, SAE	P01-06-0042
156	1		HEX HD, 1/2-13 x 2	P1911

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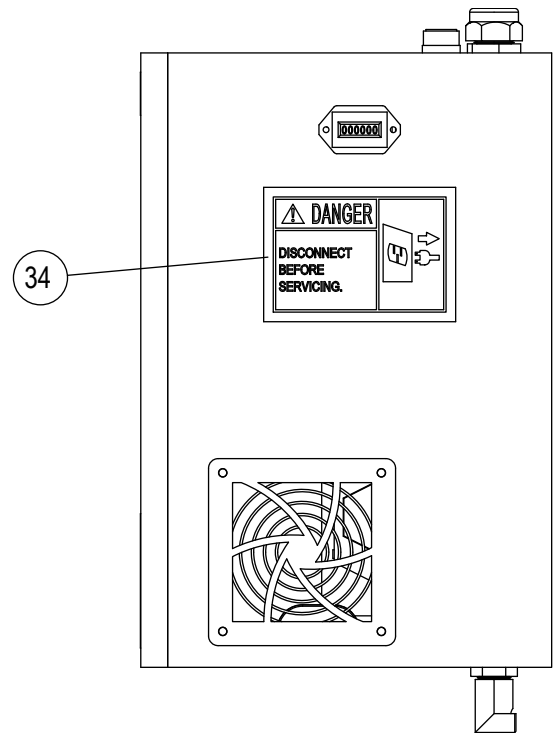
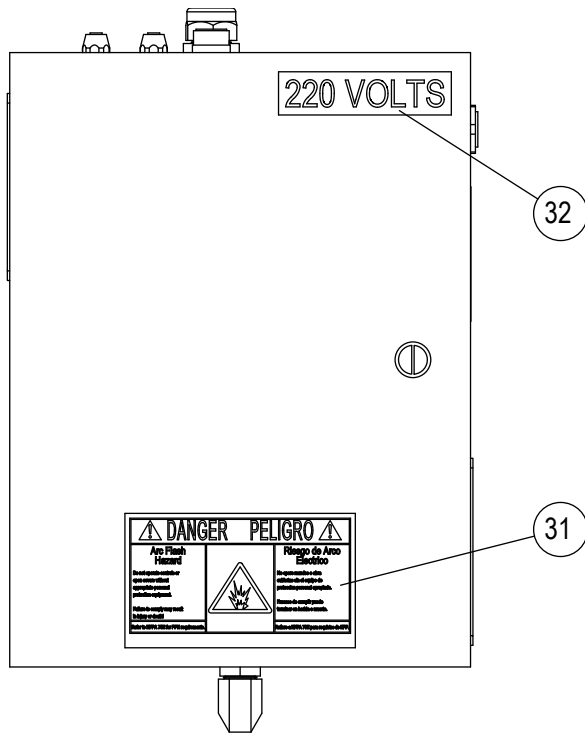
Item	Qty	Assy	Description	Part Number
157	4		SHCS, 10-32 x 1	SHCS10-32X1
158	4		SHCS, 3/8-16 x 1-1/2	SHCS3/8-16X1-1/2
159	4		SHCS, 5/16-18 x 2	SHCS5/16-18X2
160	4		SHCS, 5/16-18 x 3/4	SHCS5/16-18X3/4
161	13		WASHER, LOCK, 3/8	SLW3/8
162	2		SHSS, 1/4-20 x 3/8, CUP POINT	SS1/4-20X3/8
163	2		PULLEY MOUNTING BLOCK	6Z8526
164	1		SAFETY TAG - VENT PLUG	J596120580
165	1		CONTROL BOX HINGE ASSY	J5239026066



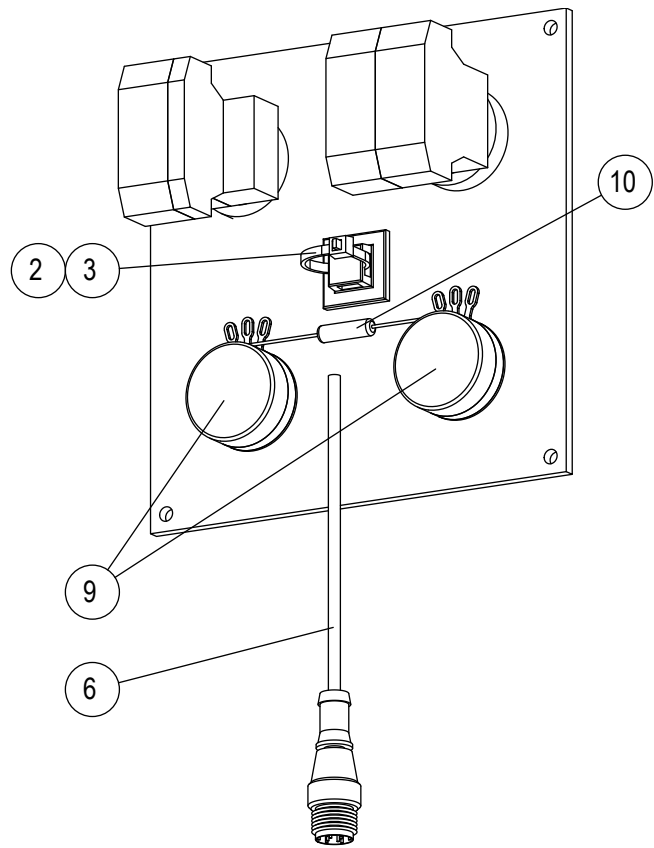
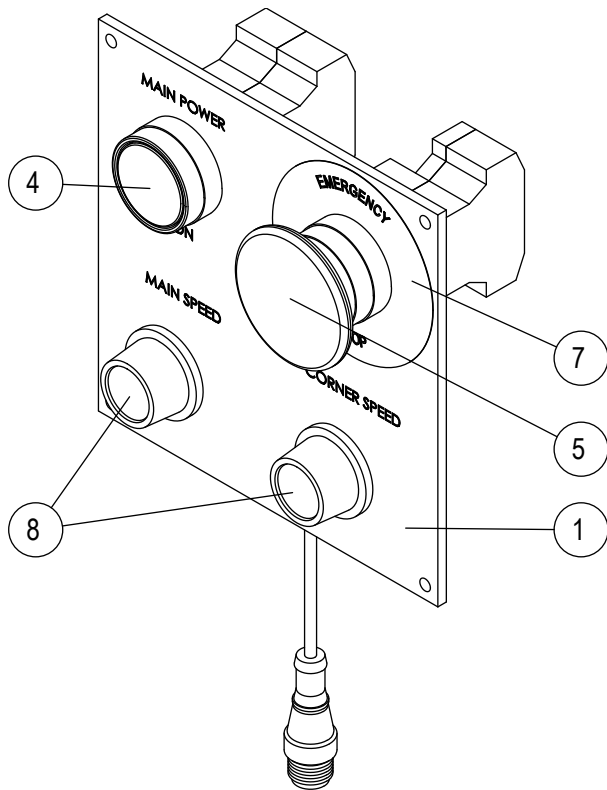
Item	Qty	Assy	Description	Part Number
1	1		DRIVE GEAR BEARING HOUSING	6Z7941
2	1		CARRIAGE DRIVE GEAR	J5239026061
3	1		DOUBLE ROW BALL BEARING	J513192451
4	1		CLUTCH KEY	BMHS-150



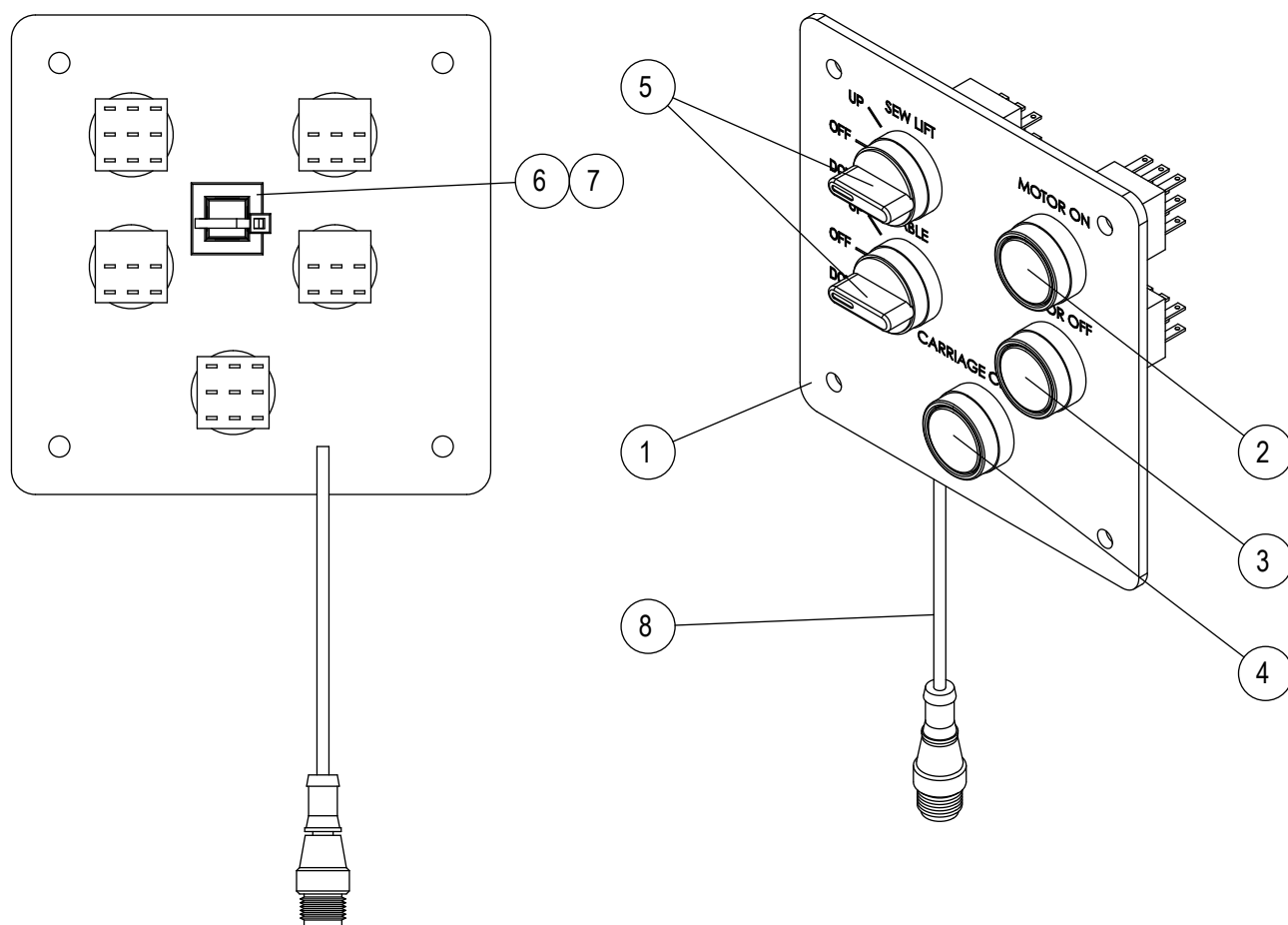
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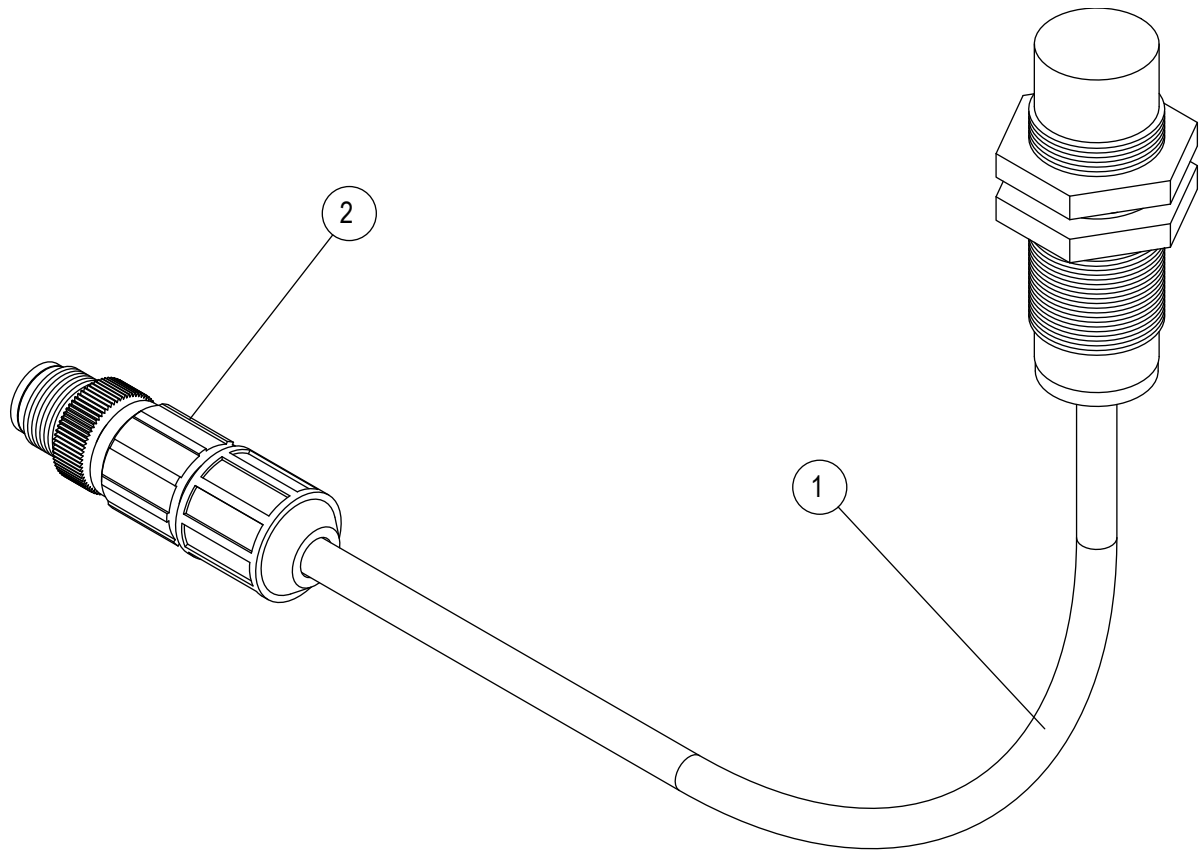
Item	Qty	Assy	Description	Part Number
1	1	S	E-STOP PUSH BUTTON STATION ASSY	6ZA317
2	1	S	OPERATOR PUSH BUTTON STATION ASSY	6ZA347
3	1		WIRE, 2-COND, 20 GA	6ZA355
4	1		CONTROL ENCLOSURE MOD	6ZA387
5	1	S	CORNER PROX ASSY	6ZA417
6	1	S	TERMINAL RAIL ASSY	6ZA449
7	1	S	AC POWER RAIL ASSY	6ZA450
8	1	S	AC DRIVE RAIL ASSY	6ZA451
9	1	S	DC POWER RAIL ASSY	6ZA452
10	1	S	KNEE POT ASSY	6ZA456
11	1		LOCK NUT, 3/4 NPT	6ZA467
12	1		CORD GRIP, 3/4 NPT	6ZA468
13	1	S	CONTROL POWER CABLE ASSY	6ZA470
14	4		BHCS, 1/4-20 x 3/8	6ZA497
15	1		STRAIN RELIEF RIGHT ANGLE, PG13.5	6ZA516
16	1		LOCK NUT, PG13.5	6ZA517
17	1		WIRE, 4-COND., 14GA., SHIELDED	6ZA518
18	1		SUB-PANEL	6ZA520
19	1		SOCKET, 3 PIN, FEMALE	6ZA521
20	1		ENCLOSURE FAN, 120mm, 230V	6ZA522
21	2		FAN FILTER KIT	6ZA523
22	1		FAN FINGER GUARD	6ZA524
23	1		CONNECTOR, 3 PIN, MALE	6ZA525
24	1		FAN CORD	6ZA526
25	1		CAPACITOR, OVAL, 10MFD, 370 VAC	6ZA527
26	1		SOCKET, 12 PIN, FEMALE	6ZA528
27	1		SOCKET, 10 PIN, FEMALE	6ZA529
28	1		SOCKET, 6 PIN, FEMALE	6ZA530
29	1		SOCKET, 4 PIN, FEMALE	6ZA531
30	1		HOUR METER	6ZA532
31	1		ARC FLASH HAZARD LABEL	6ZA533
32	1		220 VOLTS LABEL	6ZA534
33	2		CABLE TIE BASE, 1 x 1	6ZA583
34	1		DANGER-DISCONNECT BEFORE SERVICING LABEL	6ZA613



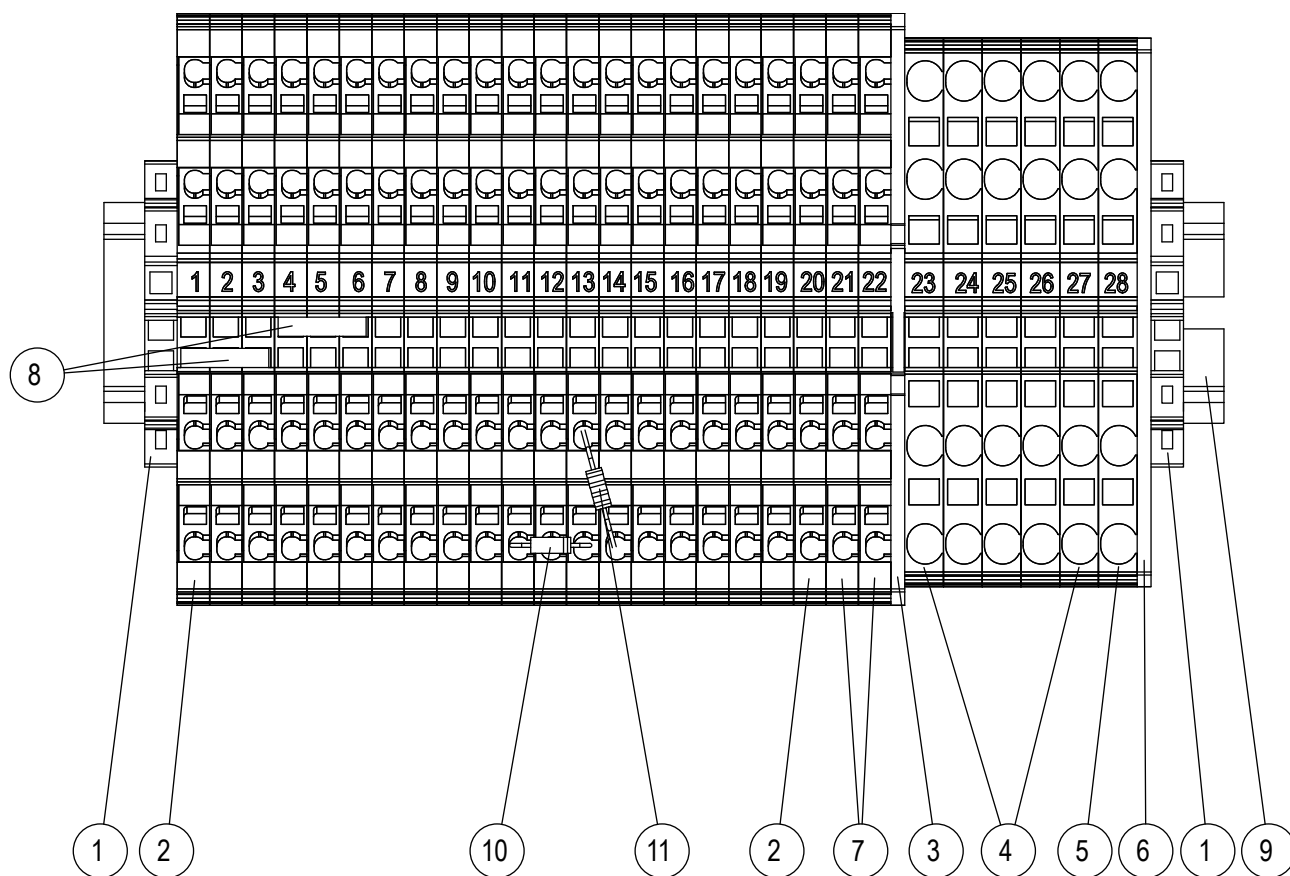
Item	Qty	Assy	Description	Part Number
1	1		E-STOP BUTTON PLATE	6ZA414
2	1		CABLE TIE BASE, 3/4 x 3/4	6ZA558
3	1		CABLE TIE	6ZA559
4	1		MOMENTARY PUSH BUTTON, GREEN ILL	6ZA579
5	1		MOMENTARY PUSH BUTTON, RED, MUSHROOM	6ZA580
6	1		CORD, EUROFAST, 10 PIN SHIELDED	6ZA581
7	1		PUSH BUTTOM LEGEND, E-STOP	6ZA584
8	2		KNOB, 0.25 BORE	6ZA585
9	2		POTENTIOMETER, 5K OHMS	J5959073107
10	1		RESISTOR, 4.7K, 5%	6ZA672



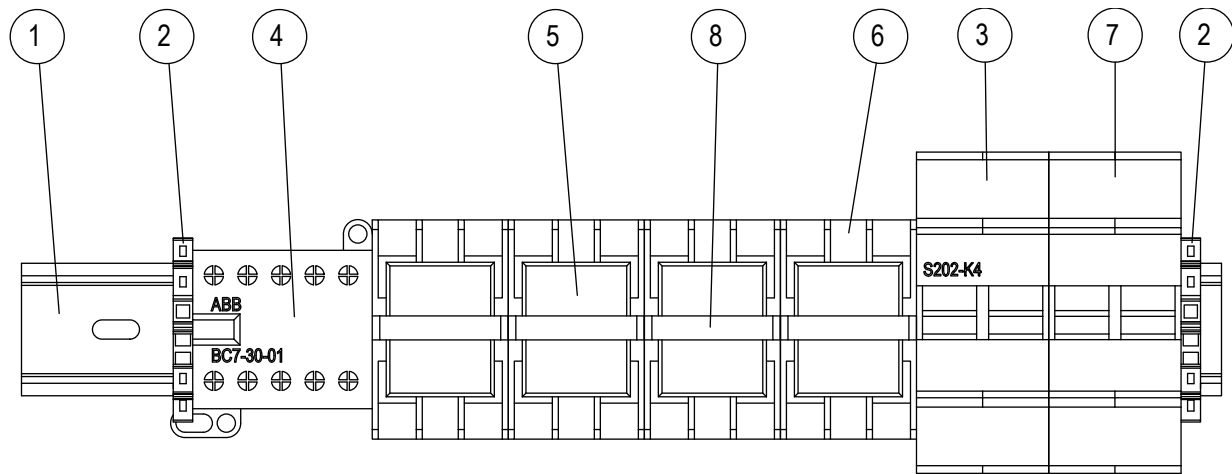
Item	Qty	Assy	Description	Part Number
1	1		CONTROL PANEL	6ZA411
2	1		MOMENTARY PUSH BUTTON, 16mm, GREEN ILL	6ZA554
3	1		MOMENTARY PUSH BUTTON, 16mm, RED	6ZA555
4	1		MAINTAINED PUSH BUTTON, WHITE, 16mm	6ZA556
5	2		SELECTOR SWITCH, 3 POS, 16mm, MOMENT TO CENTER	6ZA557
6	1		CABLE TIE BASE, 3/4 x 3/4	6ZA558
7	1		CABLE TIE	6ZA559
8	1		CORD, EUROFAST, 12 PIN	6ZA560



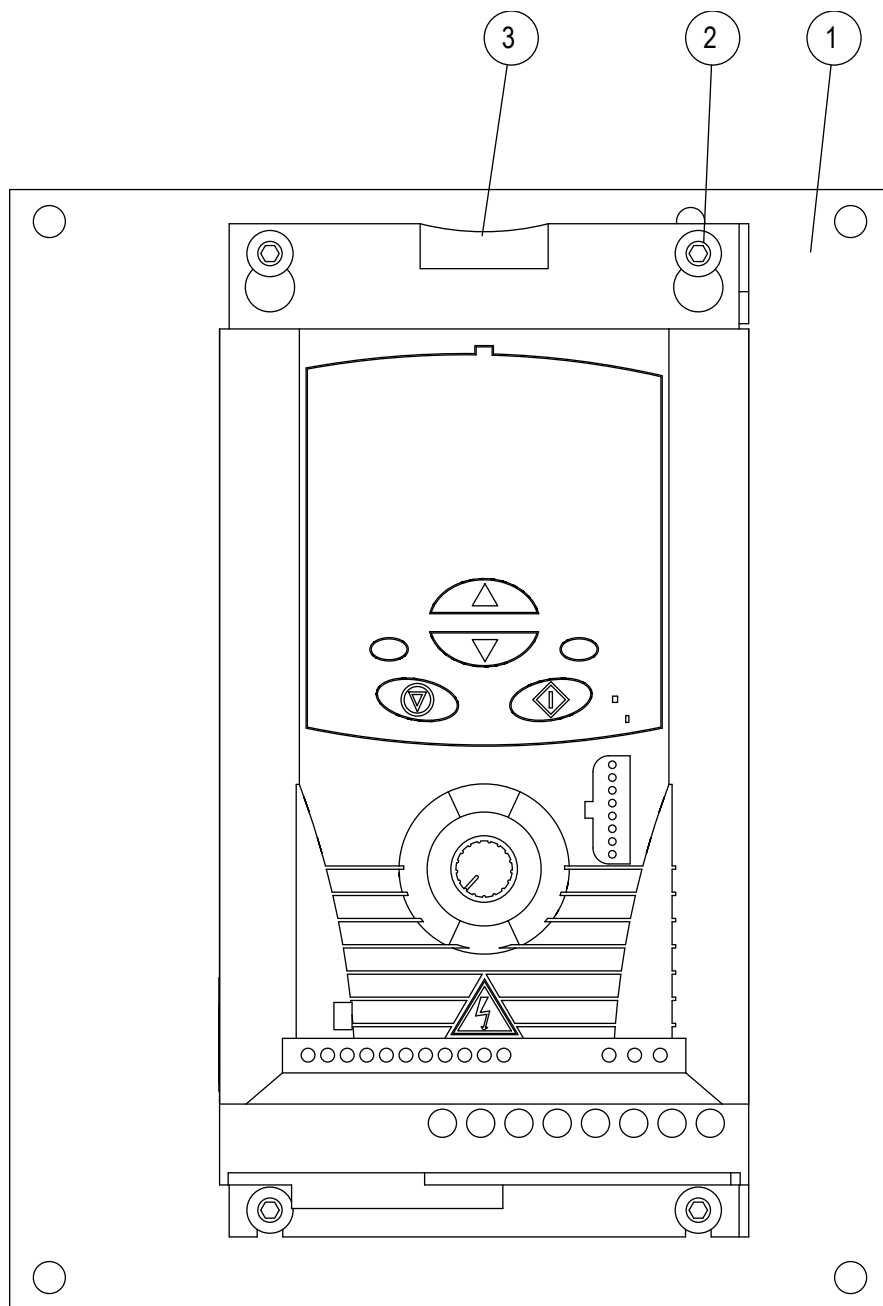
Item	Qty	Assy	Description	Part Number
1	1		PROX SWITCH, 24V, 8mm	J521009437
2	1		CONNECTOR, 4 PIN, MALE	6ZA574



Item	Qty	Assy	Description	Part Number
1	2		END BRACKET	6ZA564
2	20		TERMINAL BLOCK	6ZA540
3	1		TERMINAL BLOCK END COVER	6ZA541
4	5		TERMINAL BLOCK	6ZA542
5	1		GROUNDING TERMINAL BLOCK	6ZA543
6	1		TERMINAL BLOCK END COVER	6ZA544
7	2		GROUNDING TERMINAL BLOCK	6ZA545
8	2		3 POLE TERMINAL JUMPER	6ZA546
9	1		DIN MOUNTING RAIL	6ZA547
10	1		ZENER DIODE, 10V, 100 MWATT MIN	6ZA539
11	1		RESISTOR, CARBON, 6.8K, 1/4W, 5%	6ZA552



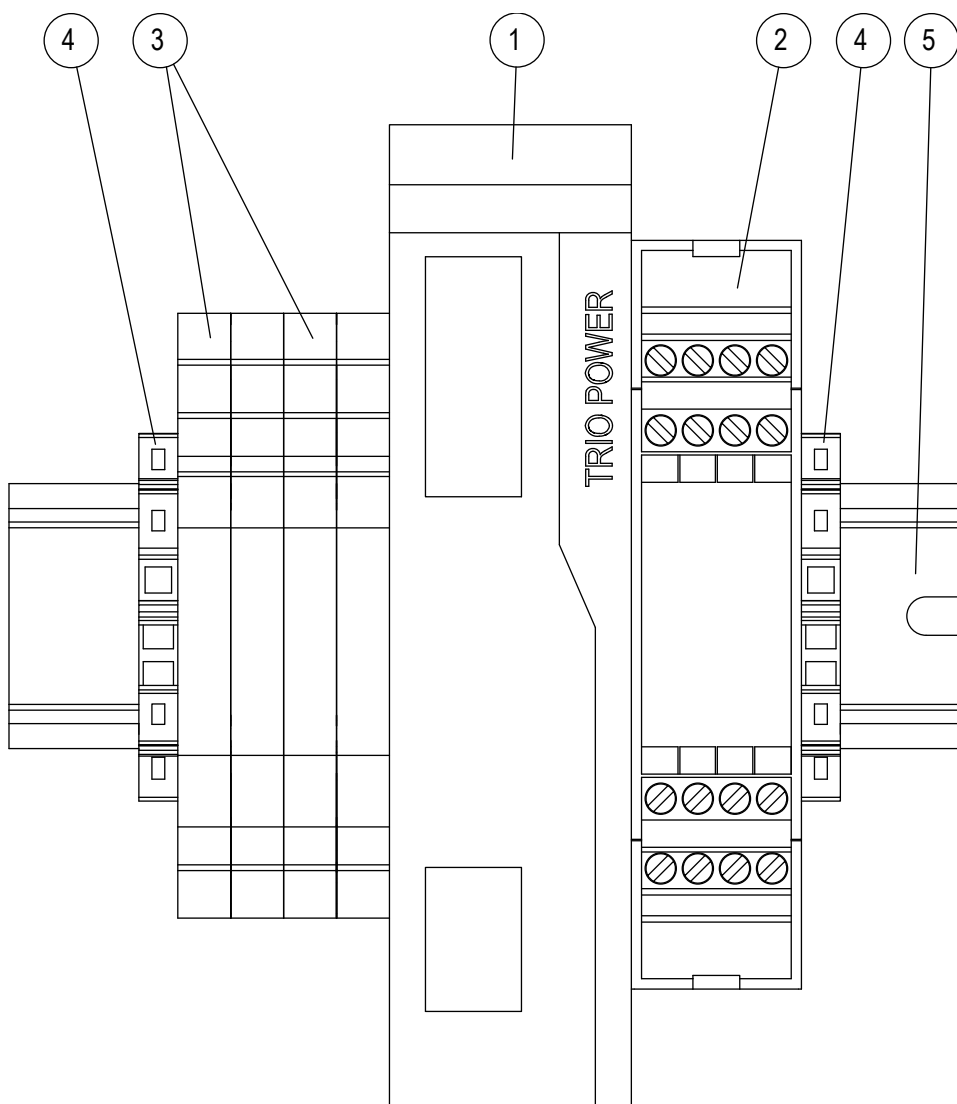
Item	Qty	Assy	Description	Part Number
1	4		RELAY RETAINER SPRING	6ZA573
2	1		CIRCUIT BREAKER, 2P, 16A	6ZA572
3	4		RELAY SOCKET	6ZA571
4	4		RELAY, DPDT, 24VDC, 8 PIN	6ZA570
5	1		MINI CONTACTOR , 24V COIL, 3NO, 9A, 1 NC	6ZA569
6	1		CIRCUIT BREAKER, 2P, 4A	6ZA568
7	2		END BRACKET	6ZA564
8	1		DIN MOUNTING RAIL	6ZA567



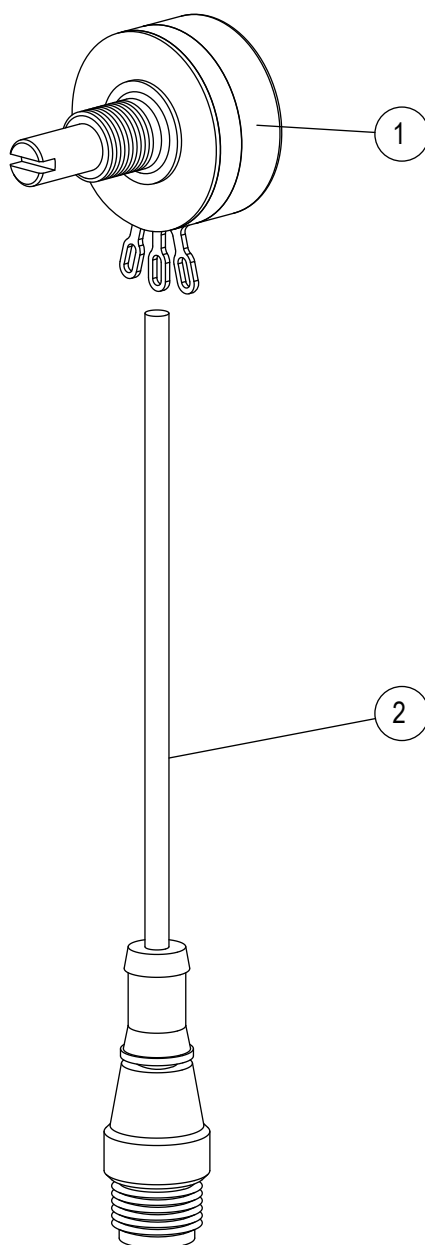
6ZA451**AC Drive Rail
Assembly**

Item	Qty	Assy	Description	Part Number
1	1		AC DRIVE PANEL MOD	6ZA455
2	4		BHCS, 10-32 x 1/2	6Z0480
3	1		MOTOR CONTROLLER, ACS150	6ZA537

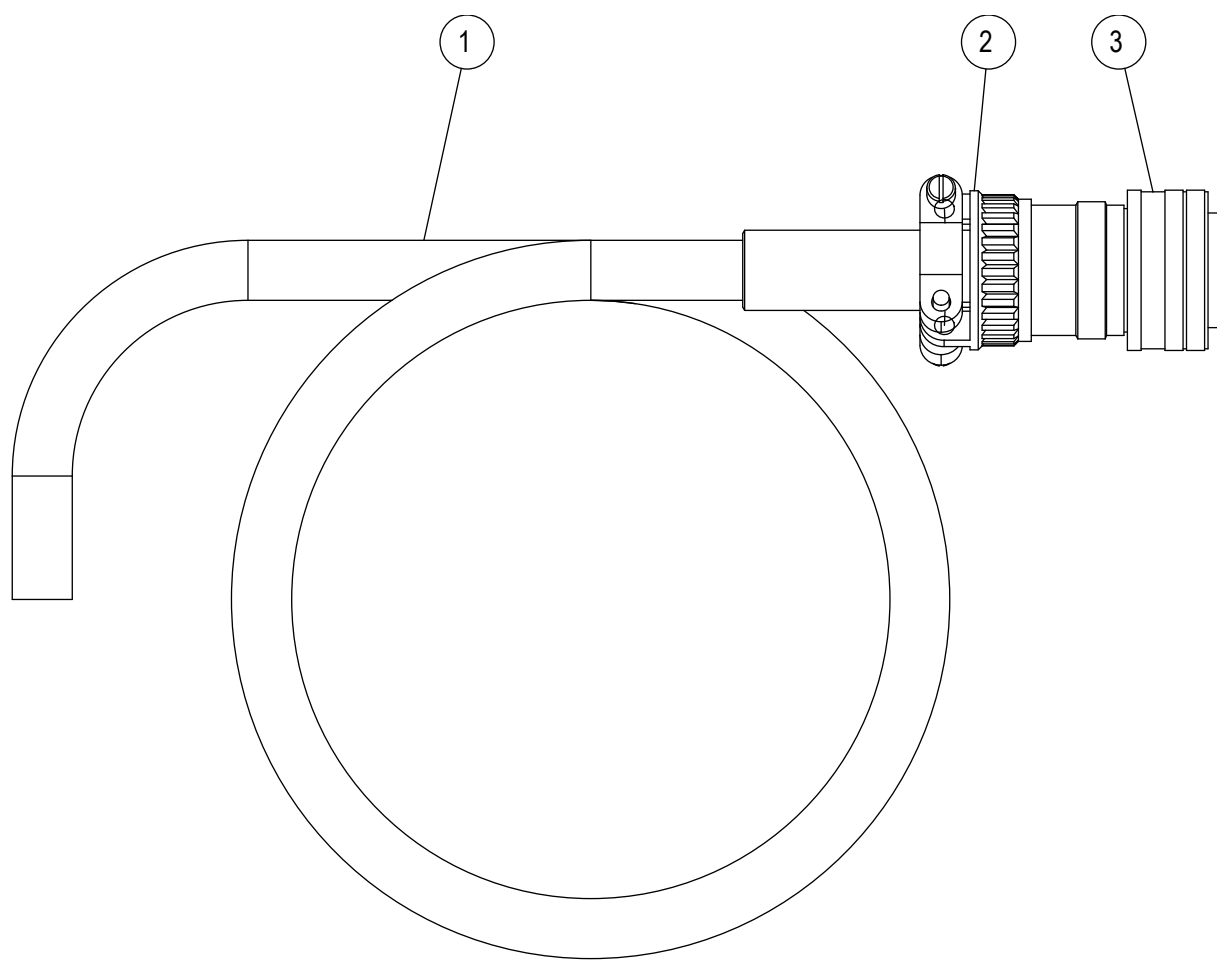
PN:6ZB315**47****TE-32 Tape Edge**



Item	Qty	Assy	Description	Part Number
1	1		POWER SUPPLY, 24V	6ZA561
2	1		SAFTEY RELAY	6ZA562
3	2		RELAY, 24VDC, NO	6ZA563
4	2		END BRACKET	6ZA564
5	1		DIN MOUNTING RAIL	6ZA565
NS	2		CONTINUOUS JUMPER, RED, 1.10 IN	6ZA566



Item	Qty	Assy	Description	Part Number
1	1		POTENTIOMETER, 5K OHMS, 90 DEG	J5975400014
2	1		CORD, EUROFAST, 6 PIN SHIELDED	6ZA536



Item	Qty	Assy	Description	Part Number
1	1		WIRE, 7 COND., CONTINOUS FLEX, 72.00 INCHES	6ZA390
2	1		CONNECTOR, CABLE CLAMP	J521000927
3	1		CONNECTOR, PLUG, 7 PIN, STRAIGHT	6ZA642

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