MCA 18Z-19  組合圖
THE COMBINATION OF MCA 18Z-19

A:支架
A:BRACKET

B:主機
B:MAJOR UNIT

C:配件
C:PARTS

24V-48V DC
MCA 18Z-19
WIRING DIAGRAM FOR MCA 18Z-19

For Automatic Trimming use
Follow the instruction A.
**A: Automatic-Trimming**

**Instruction**

Finding and Connecting The Power Cords Of Auto-Reverse Solenoid (DC24-48V)

For non-automatic-trimming machines, keep this wire connector aside. Close the clip as shown below.

无自动切线之非车线使用而用，将盖子盖上(如图)

接於自动切线之针车倒针用电磁电源上(DC24~48V)

WIRE CONNECTOR ASIDE. CLOSE THE CLIP AS SHOWN BELOW.

FINDING AND CONNECTING THE POWER CORDS OF AUTO-REVERSE SOLENOID (DC24~48V)

适应型号

<table>
<thead>
<tr>
<th>SEWING BRAND</th>
<th>APPLICABLE MODELS</th>
<th>AUTO-RELEASE CORD NO.</th>
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<tbody>
<tr>
<td>JUKI</td>
<td>DDL-555-6</td>
<td>0</td>
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<td>BROTHER</td>
<td>DDL-555-6, DDL-5550-6</td>
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<td>SINGER</td>
<td>DDL-5550-7</td>
<td>0, O, 1</td>
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<td>TOYOTA</td>
<td>DA-110 SERIES</td>
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<tr>
<td>MITSUBISHI</td>
<td>TS1010 SERIES</td>
<td>0, O, 1</td>
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</table>

Pin Alignment

适用型号

The Instruction Of The Relocation Assembly Touch-Back Box
MCA 18Z-19
DIRECTION FOR MCA 18Z-19 OF AIR HOST PIOG
MCA 18Z-19
PARTS LIST FOR MCA 18Z-19

NO. MCL2013A

Please indicate sewing machine model no. for optional parts.

选择性配件，请告知针车厂牌机型