安装说明

THE COMBINATION OF PF-HB / PF-RB

Please assemble the device according to the indicated numbers.

1. 皮带轮螺柱
   STUDS FOR PULLEYS

2. 更换PF-HB专用针距组 (1/8"x1/8")
   CHANGE TO GAUGE SET (1/8"x1/8") FOR PF-HB

PF-HB 專用  EXCLUSIVE FOR PF-HB

PF-HB 專用针距组 (1/8"x1/8")
GAUGE SET (1/8"x1/8") FOR PF-HB

 INSTALLATION COMPLETED
3. **FIXING TRANSMISSION BRACKET**

Please install the screw at first, then fix other screws according to the below model numbers.

<table>
<thead>
<tr>
<th>SEWING BRAND</th>
<th>APPLICABLE MODELS</th>
<th>SCREW HOLD NO.</th>
</tr>
</thead>
<tbody>
<tr>
<td>JUKI</td>
<td>MS-261</td>
<td>② 7 8</td>
</tr>
<tr>
<td>JUKI</td>
<td>MS-1261 / 1190 / 190</td>
<td>③ 7 8</td>
</tr>
<tr>
<td>BROTHER</td>
<td>DT6-8926 (OLD)</td>
<td>② 7 8</td>
</tr>
<tr>
<td>BROTHER</td>
<td>DT6-8926 (NEW)</td>
<td>③ 7 8</td>
</tr>
<tr>
<td>BROTHER</td>
<td>DT6-8928 / B927</td>
<td>③ 7 8</td>
</tr>
<tr>
<td>BROTHER</td>
<td>DA-9280 / 9270</td>
<td>③ 7 8</td>
</tr>
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<td>JEAN LIAN</td>
<td>926</td>
<td>② 7 8</td>
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<tr>
<td>TONY</td>
<td>928</td>
<td>③ 7 8</td>
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<tr>
<td>SEIKO</td>
<td>LDA-T28-1</td>
<td>① 4 5 6 8</td>
</tr>
<tr>
<td>SINGER</td>
<td>261U</td>
<td>① 4 5 6 8</td>
</tr>
</tbody>
</table>

4. **INSTALLING TRANSMISSION**

5. **FIXING BRACKET**
6. PULLING BELT IS ADJUSTABLE FOR EVERY DIRECTION

When needle down, belt must touch the needle plate properly, otherwise the non-sewn chain stitches will come out difficulty.

7. FIXING UNIVERSAL JOINT

Screw fixing position

NOTE! Keep the screws of all universal joints in perfect alignment to eliminate uneven motion.

8. INSTALLING TIMING BELT

Timing gears must be parallel

Adjust tension of timing belt

Put belt on

Do not tighten the screw until NO. 8-3

Put gear into transmission's input shaft
8-3 雙速機入力軸定位
ADJUST TRANSMISSION'S INPUT SHAFT POSITION

將雙速機的紅線對齊入力軸紅線後，上緊時脈輪輸螺絲，
Meat the both red line on transmission input shaft，
tighten the timing gear screw.

調整 ADJUSTMENT

拉布皮帶的動作量應比送布稍大，但差率太多時拉布皮帶則易磨損。
The pulling belt's feeding amount should be properly larger than feed dog's to procure even effect on sewn material. But if it is overmuch, pulling belt will be torn easily.

厚薄布料調整 (PF-RB專用)
ADJUSTMENT FOR THICK AND THIN MATERIAL (EXCLUSIVE FOR PF-RB)

薄物
Thin material

厚物
Thick material

接觸點
Touching point

拉布皮帶角速度圖
PULLING BELT SPEED

P-2 標準型
P-2 Standard type
AIR HOUSE PLUG DIAGRAM FOR PF-HB / PF-RB
ECV 自動切線 組合圖 (選擇性配件)
THE COMBINATION OF ECV CHAIN CUTTER (OPTIONAL PARTS)

安裝固定片
INSTALL FIXER

固定切刀
FIX CHAIN CUTTER

腳踏開關
PEDAL SWITCH

集屑袋
CHAIN & WASTE COLLECTION BAG
**AF 壓腳提升 組合圖 (選擇性配件)**

**THE COMBINATION OF AIRCONTROL FOOT (OPTIONAL PARTS)**

**FORE-WORK**
1. Take off presser foot bar and upper bush
2. Install stopper for presser foot link
3. Change presser foot lifting plate

**NOTE!!**

Please assemble the device according to the indicated numbers.

**INSTALLATION COMPLETED**

**PEDAL SWITCH**

**AIR HOUSE PLUG DIAGRAM FOR PF-HB / AF**