SINGER LETTER DESIGNATIONS

The letters after some of the numbers indicate the style of finish is follows:

A  Hardened, Polished, Nickel Plated and Buffed.
AL Heat Treated for Toughness.
B  Polished, Nickel Plated and Buffered.
C  Hardened only.
D  Polished only.
E  Soft, Not polished.
F  Hardened and Polished.
H  Blued.
J  Nickel Plated only.
R  Merlized.
X  Black Oxide, for Iron and Steel.
XC Hardened and Black Oxide, for Iron and Steel.
Y  Black Nickel Plated only.
Z  Chromium Plated.