Form 2659w
( 940 )
Printed in U. S. A.

# LIST
## OF
# PARTS

## MACHINE No. 111w154

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** A TRADE MARK OF
THE SINGER MANUFACTURING COMPANY

From the library of: Superior Sewing Machine & Supply LLC

# INSTRUCTIONS FOR OILING

To ensure easy running and prevent unnecessary wear of the parts which are in movable contact, the machine requires oiling and when in continuous use, "TYPE B" or "TYPE D" OIL, sold only by Singer Sewing Machine Company, should be applied at least twice each day to all oil holes marked "OIL", as instructed in Form 2663w.

The small felt pad on the side of the bobbin case should be kept wet with oil to lubricate the hook race.

"TYPE D" OIL is stainless.

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# INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc.,which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case), must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A. Hardened, Polished, Nickel Plated and Buffed.
B. Polished, Nickel Plated and Buffed.
C. Hardened only.
D. Polished only.
E. Soft, not polished.
F. Hardened and Polished.
H. Blued.
J. Nickel Plated only.
R. Merlized.
X. Black Oxide.
XC. Hardened and Black Oxide.
Y. Blade Nickel only.

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series:
200001 to 201500 and 350001 to 351500 are Screw Numbers.
201501 to 201800 and 351501 to 351800 are Nut Numbers.
201801 to 202000 and 351801 to 352000 are Roller Numbers.
202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (*) are furnished when repairs are made at the factory.

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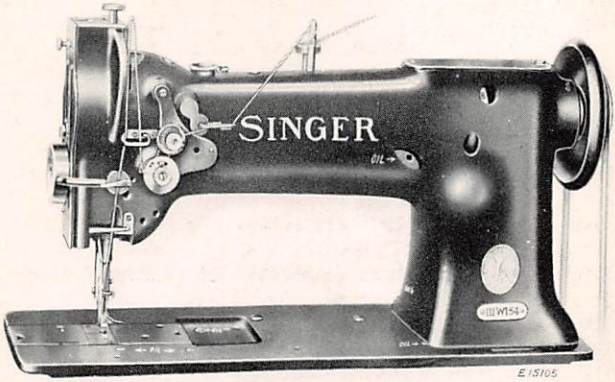
LIST OF PARTS COMPLETE

FOR




# MACHINE No. 111w154

HIGH SPEED. COMPOUND FEED.

SAFETY CLUTCH. KNEE LIFTER.

ALTERNATING PRESSERS WITH ½ INCH LIFT.

POSITIVE FEED REGULATION.

For Upholstery Work, Leather Coats, Binding Heavy Felt Padding, Stitching Buff Wheels, etc.

| No. | Plate | Name |
|---|---|---|
| *240247 | ----- | Arm with 202135 |
| 224002 | 16624 | " Cap |
| 200278H | 16624 | " " Screw |
| 202248 | 16624 | " " " Washer |
| 204235 | 16634 | " Position Pin (2) |
| 200004E | 16634 | " Screw (3) |
| 202005 | 16634 | " " Washer (3) |
| 240502 | 16624 | " Shaft with 224392 and 350431E |
| 240802 | 16624 | " " Bushing (back) with 202244 |
| 202244 | 16624 | " " " " Oil Packing (wick) |
| 200338C | 16624 | " " " " Set Screw |
| 263096 | 16624 | " " " (front) with 223847 |
| 223847 | 16624 | " " " " Oil Packing (wick) |

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| No. | Plate | Name |
|---|---|---|
| 200502B | 16624 | Arm Shaft Bushing (front) Oil Packing Thumb Screw |
| 204329 | 16624 | Arm Shaft Bushing (front) Oil Pad |
| 200338C | 16624 | " " " " Set Screw |
| 224103 | 16604 | " " Connection Belt |
| 224104 | 16604 | " " " " Pulley with 200327C,200602E and two 202253 |
| 200602E | 16604 | Arm Shaft Connection Belt Pulley Position Screw |
| 200327C | 16604 | Arm Shaft Connection Belt Pulley Set Screw |
| 202253 | 16604 | Arm Shaft Connection Belt Pulley Spring Flange |
| 224113 | 16633 | Arm Shaft Connection Belt Timing Collar with 200113F |
| 200113F | 16633 | Arm Shaft Connection Belt Timing Collar Set Screw |
| 224139 | 16633 | Arm Shaft Connection Belt Timing Plate |
| 200164B | 16633 | " " " " " " Screw (2) |
| 224392 | 16624 | Arm Shaft Oil Packing (wick) |
| 350431E | 16624 | " " " " Stop Screw |
| 237202 | 16624 | Balance Wheel (disc) 5-1/4 in.diam.(belt groove 2-3/4 in.diam.) with 200328C and 200335C |
| 350419H | 16624 | Balance Wheel Adjusting Screw |
| 200328C | 16624 | " " Position Screw |
| 200335C | 16624 | " " Set Screw |
| *240222 | ----- | Bed |
| 255168 | 16633 | " Oil Cup (4) |
| 240003 | 16634 | " Slide (back) |
| 223811 | 16634 | " " " Stop |
| 223812 | 16634 | " " " " Spring |
| 240004 | 16634 | " " (front) |
| 203470 | 15305 | Bobbin |
| *233764 | ----- | " Case |
| 203648 | 15305 | " " Latch |
| *202056 | ----- | " " " Pin |
| 203473 | 15305 | " " " Plunger |
| 203474 | 15305 | " " " Spring |
| 241674 | 15305 | " " Oiling Felt |
| 241675 | 15305 | " " " " Retainer |
| 350405C | 15305 | " " " " " Screw |
| 224004 | 15306 | " " Opener |
| 224005 | 15306 | " " " Lever with 201349C, 201542C and 203101 |
| 201349C | 15306 | Bobbin Case Opener Lever Driving Screw Stud |

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| No. | Plate | Name |
|---|---|---|
| 201542C | 15306 | Bobbin Case Opener Lever Driving Screw Stud Nut |
| 203101 | 15306 | Bobbin Case Opener Lever Driving Screw Stud Oil Packing (wick) |
| 265088 | 15306 | Bobbin Case Opener Lever Hinge Stud with 202277 |
| 202277 | 15306 | Bobbin Case Opener Lever Hinge Stud Oil Packing (wick) |
| 200364C | 15306 | Bobbin Case Opener Lever Hinge Stud Set Screw |
| 223623 | 15306 | Bobbin Case Opener Lever Link |
| 200118D | 15306 | " " " Screw |
| 203214 | 15305 | " " Tension Spring |
| 200984C | 15305 | " " " " Regulating Screw |
| 200594C | 15305 | " " " " Screw |
| 203216 | 15305 | " " Washer (cloth) |
| 233765 | 15305 | Bobbin Case complete,Nos.200594C,200984C, 202056,203214,203216,203473,203474, 203648,233764,241674,241675 and two 350405C |
| 240179 | 16634 | Face Plate with 201650H and 350432XC |
| 202135 | 16634 | " " Position Pin |
| 200473B | 16634 | " " Thumb Screw |
| 240223 | 16639 | Feed Bar |
| 240224 | 16639 | " " 240223 with 224052,225837 and 350197E |
| 350393C | 16639 | Feed Bar Hinge Screw (driving) |
| 201518E | 16639 | " " " " Nut |
| 264510 | 16639 | " Dog,40 elongated needle hole,for needle sizes 23 and 24 |
| 200106E | 16639 | Feed Dog Screw (2) |
| 240225 | 16633 | " Driving Connection with 240226 and 240227 |
| 201181C | 16633 | Feed Driving Connection Hinge Screw |
| 201518E | 16633 | " " " " " Nut |
| 240226 | 16633 | " " " Oiling Felt |
| 240227 | 16633 | " " " " " Retaining Wire |
| 240228 | 16639 | Feed Driving Crank with 200019E |
| 200019E | 16639 | " " " Pinch Screw |
| 240229 | 16633 | " " Eccentric |
| 240230 | 16633 | " " " Adjusting Disc |
| 248415 | 16633 | " " " " " Spring |
| 248416 | 16633 | " " " " " " Collar with two 200382C |
| 200382C | 16633 | Feed Driving Eccentric Adjusting Disc Spring Collar Set Screw |
| 240231 | 16633 | Feed Driving Eccentric Friction Gib |

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| No. | Plate | Name |
|---|---|---|
| 200369C | 16633 | Feed Driving Eccentric Friction Gib Adjusting Screw |
| 350101C | 16633 | Feed Driving Eccentric Friction Gib Adjusting Screw Set Screw |
| 240232 | 16633 | Feed Driving Flange with 200333C,200346C two each 200369C and 350101C |
| 200333C | 16633 | Feed Driving Flange Position Screw |
| 200346C | 16633 | " " " Set Screw |
| 223650 | 16639 | " " Rock Shaft |
| 240233 | 16639 | " " " " 223650 with 201518E 240224 and 350393C |
| 223652 | 16639 | Feed Driving Rock Shaft Crank with 200019E |
| 200019E | 16639 | Feed Driving Rock Shaft Crank Pinch Screw |
| 202625 | 16639 | " " " " Stop Collar with two 200383C (2) |
| 200383C | 16639 | Feed Driving Rock Shaft Stop Collar Set Screw |
| 248449 | 16604 | Feed Indicating Disc with 200958C |
| 200958C | 16604 | " " " Set Screw |
| 224154 | 16633 | " Lifting Cam with 201220C |
| 224052 | 16639 | " " " Fork with 200173D and 223655 |
| 350197E | 16639 | Feed Lifting Cam Fork Screw |
| 225837 | 16639 | " " " " " Washer |
| 223655 | 16639 | " " " Oiling Felt |
| 200173D | 16639 | " " " " " Screw |
| 201220C | 16633 | " " " Set Screw |
| 240235 | 16633 | " Regulating Stud |
| 240245 | 16633 | " " " Retaining Spring |
| 248425 | 16633 | " " " Spring |
| *240041 | ----- | Hook (sewing) |
| 240042 | 15305 | " 240041 with 203525,224025,two each 200590H and 201253F |
| 240207 | 15305 | Hook and Bobbin Case complete,Nos.233765 and 240042 |
| 224019 | 15306 | Hook Bushing (lower) (bronze) |
| 200364C | 15306 | " " " Set Screw |
| 224020 | 15306 | " " (upper) (bronze) |
| 200446C | 15306 | " " " Position Screw |
| 223867 | 16633 | " Driving Gear (spiral) with 200362C and 201222C |
| 201222C | 16633 | Hook Driving Gear Position Screw |
| 200362C | 16633 | " " " Set Screw |
| 240167 | 15306 | " " Pinion (spiral) with 200382C and 201220C |
| 201220C | 15306 | Hook Driving Pinion Position Screw |
| 200382C | 15306 | " " " Set Screw |

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| No. | Plate | Name |
|---|---|---|
| 224022 | 15306 | Hook Driving Pinion Thrust Washer |
| 240241 | 16633 | " " Shaft |
| 224111 | 16633 | " " " Bushing (back) with 202244 |
| 202244 | 16633 | Hook Driving Shaft Bushing (back) Oil Packing (wick) |
| 237529 | 16633 | Hook Driving Shaft Bushing (front) |
| 200327C | 16633 | " " " " Set Screw (2) |
| 265314 | 16633 | " " " Lock Ratchet with 200354C and 200362C |
| 200354C | 16633 | Hook Driving Shaft Lock Ratchet Position Screw |
| 200362C | 16633 | Hook Driving Shaft Lock Ratchet Set Screw |
| 240244 | 16633 | " " " " Stud |
| 240245 | 16633 | " " " " " Retaining Spring |
| 248425 | 16633 | Hook Driving Shaft Lock Stud Spring |
| 203525 | 15305 | " Gib |
| 201253F | 15305 | " " Screw |
| 223850 | 15306 | " Saddle with 200009E |
| 224024 | 15306 | " " 223850 with 200364C,200446C, 224019 and 224020 |
| 240243 | 16633 | Hook Saddle Bearing |
| 200335C | 16633 | " " " Set Screw |
| 200009E | 15306 | " " Pinch Screw |
| 200006E | 15306 | " " Screw |
| 225585 | 15306 | " " " Washer |
| 240177 | 15306 | Hook Saddle complete,Nos.200118D,200364C, 223623,224004,224005,224022,224024, 240167,240207 and 265088 |
| 224025 | 15305 | Hook Washer |
| 200590H | 15305 | " " Screw |
| 208490 | 16634 | Knee Lifter Connection Lever |
| 200262H | 16634 | " " " " Hinge Screw |
| 223684 | 16634 | " " " " Lifting Rod with 202302 |
| 202302 | 16634 | Knee Lifter Connection Lever Lifting Rod Cotter Pin |
| 206628 | 16634 | Knee Lifter Connection Lever Lifting Rod Spring |
| 227227 | 16634 | Knee Lifter Connection Lever Lifting Rod Spring Collar with 200113F |
| 200113F | 16634 | Knee Lifter Connection Lever Lifting Rod Spring Collar Set Screw |
| 240124 | 16634 | Knee Lifter Lifting Lever |
| 200262H | 16634 | " " " " Hinge Screw |
| 240205 | 16642 | Lifting Bell Crank |
| 200996C | 16642 | " " " Cap Screw |

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| No. | Plate | Name |
|---|---|---|
| 240125 | 16640 | Lifting Bell Crank Link |
| 350172C | 16640 | " " " " Screw Stud |
| 201524E | 16640 | " " " " " " Nut |
| 240203 | 16640 | " Eccentric with 200382C and 200398C |
| 240126 | 16640 | " " Connection |
| 240171 | 16640 | " " " Crank with 200029E and 248821 |
| 248821 | 16640 | Lifting Eccentric Connection Crank Oil Packing (wick) |
| 200029E | 16640 | Lifting Eccentric Connection Crank Pinch Screw |
| 200398C | 16640 | Lifting Eccentric Position Screw |
| 200382C | 16640 | " " Set Screw |
| 240135 | 16642 | " Presser Foot,for cording and general upholstery |
| 200074F | 16642 | Lifting Presser Foot Screw |
| 240136 | 16640 | " Rock Shaft with 201524E and 350172C |
| 240174 | 16640 | Lifting Rock Shaft Bushing (2) |
| 264537 | 16641 | Needle Bar with 200125F,200175D and 240220 |
| 202552 | 16641 | Needle Bar Connecting Link |
| 264718 | 16641 | " " " " Oil Guard |
| 200161D | 16641 | " " " " " " Screw |
| 202333 | 16641 | " " " " Stud with 202254 |
| 202254 | 16641 | Needle Bar Connecting Link Stud Oil Packing (wick) |
| 200374C | 16641 | Needle Bar Connecting Link Stud Set Screw |
| 200383C | 16641 | " " " " " " " |
| 208552 | 16641 | " " " Stud with 200086C and 202330 |
| 202330 | 16641 | Needle Bar Connecting Stud Oil Packing (wick) |
| 200086C | 16641 | Needle Bar Connecting Stud Pinch Screw |
| 202692 | 16641 | " " Crank with 200335C,200374C, 200383C,200428C and 202333 |
| 240178 | 16641 | Needle Bar Crank 202692 with 202399, 202400,202552,208552 and 241518 |
| 203172 | 16641 | Needle Bar Crank Friction Washer |
| 200428C | 16641 | " " " Position Screw |
| 200335C | 16641 | " " " Set Screw |
| 240248 | 16641 | " " Rock Frame |
| 248437 | 16641 | " " " " Hinge Stud |
| 200347C | 16641 | " " " " " " Screw |
| 202666 | 16641 | " " " " Position Bracket |
| 200098F | 16641 | " " " " " " Screw |

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| No. | Plate | Name |
|---|---|---|
| 223690 | 16640 | Needle Bar Rock Frame Rock Shaft |
| 223691 | 16640 | " " " " " " 223690 with 200387C and 210920 |
| 223692 | 16640 | Needle Bar Rock Frame Rock Shaft Crank with 200029E |
| 223693 | 16604 | Needle Bar Rock Frame Rock Shaft Crank Connection with 202277 |
| 201407C | 16604 | Needle Bar Rock Frame Rock Shaft Crank Connection Hinge Screw (lower) |
| 201517E | 16604 | Needle Bar Rock Frame Rock Shaft Crank Connection Hinge Screw (lower) Nut |
| 206758 | 16604 | Needle Bar Rock Frame Rock Shaft Crank Connection Hinge Screw (lower) Oil Packing (wick) |
| 200833C | 16604 | Needle Bar Rock Frame Rock Shaft Crank Connection Hinge Screw (upper) |
| 201522E | 16604 | Needle Bar Rock Frame Rock Shaft Crank Connection Hinge Screw (upper) Nut |
| 202277 | 16604 | Needle Bar Rock Frame Rock Shaft Crank Connection Oil Packing (wick) |
| 200029E | 16640 | Needle Bar Rock Frame Rock Shaft Crank Pinch Screw |
| 202668 | 16640 | Needle Bar Rock Frame Slide Block |
| 210920 | 16640 | " " " " " " 202668 with 201141C |
| 201141C | 16640 | Needle Bar Rock Frame Slide Block Screw Stud |
| 200387C | 16640 | Needle Bar Rock Frame Slide Block Screw Stud Set Screw |
| 240220 | 16641 | Needle Bar Thread Guide |
| 200175D | 16641 | " " " " Screw |
| 200125F | 16641 | " Set Screw |
| 208566 | 16642 | Presser Bar with 200074F |
| 241352 | 16642 | " " Bushing (lower) |
| 207072 | 16642 | " " " (upper) |
| 200352C | 16642 | " " " Set Screw (2) |
| 264525 | 16642 | " " Lifter |
| 200853C | 16642 | " " " Hinge Screw |
| 264526 | 16642 | " " Lifting Bracket with 200054E |
| 200975F | 16642 | " " " " Guide Screw |
| 200054E | 16642 | " " " " Pinch Screw |
| 202337 | 16642 | " " Position Guide |
| 202338 | 16642 | " " " " Lever with 200086F |
| 200086F | 16642 | Presser Bar Position Guide Lever Pinch Screw |
| 200352C | 16642 | Presser Bar Position Guide Set Screw |
| 237836 | 16634 | " " Spring (flat) |

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| No. | Plate | Name |
|---|---|---|
| 210949 | 16642 | Presser Bar Spring Bracket with 200086C |
| 200086C | 16642 | " " " " Pinch Screw |
| 201410F | 16634 | " " " Regulating Thumb Screw |
| 200948F | 16634 | " " " Support Screw |
| 265032 | 16633 | Safety Clutch Hook Driving Shaft Position Collar with two 201254C |
| 201254C | 16633 | Safety Clutch Hook Driving Shaft Position Collar Set Screw |
| 265101 | 16633 | Safety Clutch Locking Lever |
| 265050 | 16633 | " " " " Connecting Link |
| 350433C | 16633 | Safety Clutch Locking Lever Hinge L |
| 265102 | 16633 | " " " " Spring |
| 350436C | 16633 | " " " " " Screw |
| 265103 | 16633 | " " Pulley with 202253 |
| 202253 | 16633 | " " " Spring Flange |
| 265057 | 16633 | " " Throw-in Latch |
| 265052 | 16633 | " " " " Pin |
| 265051 | 16633 | " " " " Spring |
| 265104 | 16633 | Safety Clutch complete, Nos. 265032, 265050 to 265052, 265057, 265101 to 265103, 350433C and 350436C |
| 241518 | 16641 | Take-up Lever |
| 202399 | 16641 | " " Driving Stud with 202277 |
| 202277 | 16641 | " " " " Oil Packing (wick) |
| 202400 | 16641 | Take-up Lever Hinge Stud with 202423 |
| 202423 | 16641 | " " " " Oil Packing (wick) |
| 200363C | 16641 | Take-up Lever Hinge Stud Set Screw |
| 240023 | 16620 | Tension Bracket with 201224B and 236060 |
| 200159F | 16620 | " " Screw |
| 240446 | 16620 | Tension Bracket complete, Nos. 200978H, 201199F, 204271, 223438, 223703, 223704, 223706, 237174, 240023, two each 200309E, 201572B and 244048 |
| 244048 | 16620 | Tension Disc |
| 236060 | 16620 | " " Position Pin |
| 223703 | 16620 | " Release Lever |
| 235576 | 16642 | " " " Rod |
| 200309E | 16620 | " " " Screw |
| 223704 | 16620 | " " Plunger |
| 264527 | 16642 | " " Slide |
| 240142 | 16642 | " " " Spring |
| 204271 | 16620 | " " Washer |
| 223438 | 16620 | " Spring |
| 201224B | 16620 | " Stud |
| 201572B | 16620 | " Thumb Nut |

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| No. | Plate | Name |
|---|---|---|
| 223706 | 16620 | Thread Controller Disc |
| 200978H | 16620 | " " " Screw |
| 237174 | 16620 | " " Spring |
| 241360 | 16620 | " " " Stop |
| 200132E | 16620 | " " " " Screw |
| 201199F | 16620 | " " Stud with 204925 |
| 200061C | 16620 | " " " Set Screw |
| 201572B | 16620 | " " " Thumb Nut |
| 204925 | 16620 | " " " Washer |
| 202412 | 16624 | " Guide |
| 224040 | 16620 | " " |
| 210955 | 16620 | " " (upper) |
| 200582H | 16620 | " " Screw (3) |
| 241755 | 16634 | " Lubricator Oil Pad (felt) |
| 237845 | 16634 | " " " " Holder |
| 240439 | 16634 | " " " " Retainer |
| 241758 | 16634 | " " " Reservoir |
| 241759 | 16634 | " " " Wick |
| 350432XC | 16634 | " " Screw |
| 201650H | 16634 | " " " Nut |
| 214838 | 16634 | " " " Washer |
| 237846 | 16634 | Thread Lubricator complete,Nos.214838, 237845,240439,241755,241758 and 241759 |
| 240034 | 16620 | Thread Retainer |
| 200355H | 16620 | " " Set Screw |
| 240144 | 16634 | Throat Plate |
| 691F | 16634 | " " Screw (2) |
| 240183 | 16642 | Vibrating Presser Bar |
| 240184 | 16642 | " " " Connecting Link |
| 240185 | 16642 | " " " Extension with 204264 and 240186 |
| 240186 | 16642 | Vibrating Presser Bar Extension Collar |
| 204264 | 16642 | " " " " " Pin |
| 202277 | 16642 | " " " Oil Packing (wick) |
| 240188 | 16642 | " " " Spring |
| 350299C | 16642 | " " " Thumb Screw (pressure regulating) |
| 240158 | 16642 | Vibrating Presser Foot,40 needle hole, with 201015F |
| 201015F | 16642 | Vibrating Presser Foot Pinch Screw |

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# ACCESSORIES

| No. | Plate | Name |
|---|---|---|
| 200157B | 16634 | Attachment Screw |
| 200861D | 16634 | Bed Slide (back) Locking Thumb Screw |
| 203470 | 15305 | Bobbin (5) |
| *225482 | ----- | " Case Screw Driver Blade |
| *225483 | ----- | " " " " Handle |
| 225497 | 17620 | Bobbin Case Screw Driver complete, Nos. 225482 and 225483 |
| 126 x 11 | 16641 | Needles, six, size 24 |
| 231337 | 16634 | Cloth Guide |
| 200861D | 16634 | " " Thumb Screw |
| 224121 | 16644 | Drip Pan, 20 in. long, with four 1 in. wire nails |
| 12361 | 16634 | Machine Hinge Connection (2) |
| 41400 | 17620 | " Rest Pin (wood) |
| 120342 | 17620 | Oiler (copper plated) with 120343 |
| 120343 | 17620 | " Spout, 3-1/2 in. long |
| 225498 | 17620 | Screw Driver (7-1/4 in. long) |
| 225554 | 17620 | Wrench (steel) |

## BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

| | | |
|---|---|---|
| 259428 | 16615 | Brake (leather) |
| 259429 | 16615 | " Clamp |
| 200113F | 16615 | " " Screw |
| 225453 | 16615 | Frame with 202277 and 225438 |
| 225454 | 16615 | " Hinge Pin |
| 202277 | 16615 | " Oil Packing (wick) |
| 225438 | 16615 | " " Well Cap |
| 225455 | 16615 | " Spring |
| 225456 | 16615 | " " Plunger |
| 225368 | 16615 | Pulley with 200380C |
| 200380C | 16615 | " Set Screw |
| 225381 | 16615 | Spindle |
| 225444 | 16615 | Stop Latch |
| 200056E | 16615 | " " Screw |
| 225458 | 16615 | " " Thumb Lever |
| 225459 | 16615 | " " " " Hinge Stud |
| 225459 | 16615 | " " " " Joint Stud |
| 202478 | 16615 | " " Trip Lever |

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| No. | Plate | Name |
|---|---|---|
| 200299H | 16615 | Stop Latch Trip Lever Hinge Screw |
| 225461 | 16615 | Tension Bracket with 201499B |
| 200082D | 16615 | " " Screw |
| 228026 | 16615 | " " " Washer |
| 2102 | 16615 | " Disc |
| 13710 | 16615 | " Spring |
| 201499B | 16615 | " Stud |
| 201572B | 16615 | " " Thumb Nut |
| 225462 | 16615 | Bobbin Winder Tension Bracket complete, Nos.13710,201572B,225461 and two 2102 |
| 259430 | 16615 | Bobbin Winder and Tension Bracket Base |
| 259431 | 16615 | Universal Bobbin Winder complete,Nos. 200056E,200082D,200113F,200299H,202478 225368,225381,225444,225453 to 225456, 225458,225462,228026,259428 to 259430, two each 225459 and wood screws 3/4 in. No.12,R.H.B. |

## KNEE LIFTER

| | | |
|---|---|---|
| 228359 | 16643 | Rock Lever with two 350231C |
| 228360 | 16643 | " " Bracket with 200347C and three wood screws 7/8 in.,No.12 |
| 228361 | 16643 | Rock Lever Bracket 228360 with 228359, 228363,228367 and 228386 |
| 228362 | 16643 | Rock Lever Extension with 200529C |
| 350231C | 16643 | " " " Set Screw |
| 228363 | 16643 | " " Hinge Pin |
| 228364 | 16643 | " " Knee Plate with 350231C |
| 228369 | 16643 | " " " " Arm |
| 350231C | 16643 | " " " " " Set Screw |
| 350231C | 16643 | " " " " Set Screw |
| 228365 | 16643 | " " Rod |
| 200529C | 16643 | " " " Set Screw |
| 228386 | 16643 | " " Spring |
| 228367 | 16643 | " " Stop Stud |
| 200347C | 16643 | " " " " Set Screw |
| 228368 | 16643 | Knee Lifter complete,Nos.228361,228362, 228364,228365 and 228369 |

(Other Knee Lifter Parts are listed with parts of machine head.)

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# FEED DOGS

| No. | Plate | Name |
|---|---|---|
| 240118 | 16631 | Feed Dog,46 needle hole,for needle sizes 16 and 18,for 240143 |
| 240112 | 16631 | Feed Dog,40 needle hole,for needle sizes 20 and 22,for 240144 |
| 240113 | 16631 | Feed Dog,46 needle hole,for needle sizes 16 and 18,for 240144 |
| 240114 | 16631 | Feed Dog,50 needle hole,for needle sizes 14 and 15,for 240144 |
| 240115 | 16631 | Feed Dog,50 needle hole,for needle sizes 14 and 15,for 240145 |
| 240116 | 16631 | Feed Dog,46 needle hole,for needle sizes 16 and 18,for 240145 |
| 240117 | 16631 | Feed Dog,40 needle hole,for needle sizes 20 and 22,for 240145 |
| 264510 | 16639 | Feed Dog,40 elongated needle hole,for needle sizes 23 and 24,for 240144 |

# PRESSER FEET

| | | |
|---|---|---|
| 240128 | 16632 | Lifting Presser Foot,for closing gloves, for 240150 to 240152 |
| 240130 | 16632 | Lifting Presser Foot,for cording and general upholstery,for 240154 |
| 240132 | 16632 | Lifting Presser Foot,for 240156 |
| 240133 | 16632 | " " " " 240153 |
| 240134 | 16632 | " " " " 240157 |
| 240135 | 16632 | " " " " cording and general upholstery,for 240158 |
| 240150 | 16632 | Vibrating Presser Foot,38 needle hole, with 201015F,for closing gloves,for 240128 |
| 240151 | 16632 | Vibrating Presser Foot,50 needle hole, with 201015F,for 240128 |
| 240152 | 16632 | Vibrating Presser Foot,46 needle hole, with 201015F,for 240128 |
| 240153 | 16632 | Vibrating Presser Foot,40 needle hole, with 201015F,for 240133 |
| 240154 | 16632 | Vibrating Presser Foot,40 needle hole, with 201015F,for 240130 |
| 240156 | 16632 | Vibrating Presser Foot,46 needle hole, with 201015F,for 240132 |

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| No. | Plate | Name |
|---|---|---|
| 240157 | 16632 | Vibrating Presser Foot,40 needle hole, with 201015F,for 240134 |
| 240158 | 16632 | Vibrating Presser Foot,40 needle hole, with 201015F,for 240135 |

## THROAT PLATES

| | | |
|---|---|---|
| 240143 | 16631 | Throat Plate,for 240118 |
| 240144 | 16631 | " " " 240112 to 240114 and 264510 |
| 240145 | 16631 | Throat Plate,for 240115 to 240117 |

## FOOT LIFTER

### Parts Required for Changing from Knee Lifter to Foot Lifter

| | | |
|---|---|---|
| 223733 | 16634 | Lifting Lever Extension |
| 200082D | 16634 | " " " Screw (2) |
| 227561 | 16634 | " " Spring |

### FOOT LIFTER

| | | |
|---|---|---|
| 227952 | 17620 | Foot Lifter Lever (left or right) with 227954 |
| 227678 | 17620 | Foot Lifter Lever Chain,48 in.long,with 202784 |
| 227954 | 17620 | Foot Lifter Lever Chain Hook (lower) |
| 202784 | 17620 | " " " " " (upper) |
| 225016 | 17620 | " " " Hinge Pin |
| 227953 | 17620 | " " " Stand with two wood screws 1 in.,No.12 |
| 227955 | 17620 | Foot Lifter Lever (left or right) complete,Nos.225016,227678,227952 and 227953 |

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# THREAD UNWINDER

| No. | Plate | Name |
|---|---|---|
| 225257 | 17900 | Spool Rest (for two spools) with 201018C |
| 150203 | 17900 | " " Cushion (felt) |
| 225388 | 17900 | " " Rod |
| 200383C | 17900 | " " " Set Screw |
| 201018C | 17900 | " " Set Screw |
| 202490 | 17900 | " Stand with 200383C |
| 225391 | 17900 | Thread Guide |
| 201696J | 17900 | " " Lock Nut |
| 225326 | 17900 | " " Position Cup |
| 225324 | 17900 | " " Rod with 208E and 225322 |
| 208E | 17900 | " " " Screw |
| 225322 | 17900 | " " " Washer |
| 225258 | 17900 | Thread Unwinder (for two spools) complete Nos.201696J,202490,225257,225324, 225326,225388,two each 150203,225391 and three wood screws 7/8 in.,No.12 |

# MISCELLANEOUS PARTS

| | | |
|---|---|---|
| 60913 | 17900 | Spool Weight with 60914 |
| 60914 | 17900 | " " Center Pin |
| 225377 | 17900 | " Wire,for small spools |
| 27739 | 17900 | Thread Cone (wood) |
| 225390 | 17900 | " " Holder |

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# NUMERICAL LIST OF PARTS

| No. | Plate | Name |
|---|---|---|
| 208E | 17900 | Thread Unwinder Thread Guide Rod Screw, for 225324 |
| 691F | 16634 | Throat Plate Screw |
| 2102 | 16615 | Bobbin Winder Tension Disc, for 225462 |
| 12361 | 16634 | Machine Hinge Connection |
| 13710 | 16615 | Bobbin Winder Tension Spring, for 225462 |
| 27739 | 17900 | Thread Cone (wood) |
| 41400 | 17620 | Machine Rest Pin (wood) |
| 60913 | 17900 | Spool Weight with 60914 |
| 60914 | 17900 | " " Center Pin, for 60913 |
| 120342 | 17620 | Oiler (copper plated) with 120343 |
| 120343 | 17620 | " Spout, 3-1/2 in. long, for 120342 |
| 150203 | 17900 | Thread Unwinder Spool Rest Cushion (felt), for 225258 |
| 200004E | 16634 | Arm Screw |
| 200006E | 15306 | Hook Saddle Screw |
| 200009E | 15306 | " " Pinch Screw, for 223850 |
| 200019E | 16639 | Feed Driving Crank Pinch Screw, for 240228 |
| 200019E | 16639 | " " Rock Shaft Crank Pinch Screw, for 223652 |
| 200029E | 16640 | Lifting Eccentric Connection Crank Pinch Screw, for 240171 |
| 200029E | 16640 | Needle Bar Rock Frame Rock Shaft Crank Pinch Screw, for 223692 |
| 200054E | 16642 | Presser Bar Lifting Bracket Pinch Screw, for 264526 |
| 200056E | 16615 | Bobbin Winder Stop Latch Screw, for 259431 |
| 200061C | 16620 | Thread Controller Stud Set Screw |
| 200074F | 16642 | Lifting Presser Foot Screw, for 208566 |
| 200082D | 16615 | Bobbin Winder Tension Bracket Screw, for 259431 |
| 200082D | 16634 | Foot Lifter Lifting Lever Extension Screw |
| 200086C | 16641 | Needle Bar Connecting Stud Pinch Screw, for 208552 |
| 200086F | 16642 | Presser Bar Position Guide Lever Pinch Screw, for 202338 |
| 200086C | 16642 | Presser Bar Spring Bracket Pinch Screw, for 210949 |
| 200098F | 16641 | Needle Bar Rock Frame Position Bracket Screw |
| 200106E | 16639 | Feed Dog Screw |
| 200113F | 16633 | Arm Shaft Connection Belt Timing Collar Set Screw, for 224113 |

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| No. | Plate | Name |
|---|---|---|
| 200113F | 16615 | Bobbin Winder Brake Clamp Screw,for 259431 |
| 200113F | 16634 | Knee Lifter Connection Lever Lifting Rod Spring Collar Set Screw,for 227227 |
| 200118D | 15306 | Bobbin Case Opener Screw,for 240177 |
| 200125F | 16641 | Needle Set Screw,for 264537 |
| 200132E | 16620 | Thread Controller Spring Stop Screw |
| 200157B | 16634 | Attachment Screw |
| 200159F | 16620 | Tension Bracket Screw |
| 200161D | 16641 | Needle Bar Connecting Link Oil Guard Screw |
| 200164B | 16633 | Arm Shaft Connection Belt Timing Plate Screw |
| 200173D | 16639 | Feed Lifting Cam Oiling Felt Screw,for 224052 |
| 200175D | 16641 | Needle Bar Thread Guide Screw,for 264537 |
| 200262H | 16634 | Knee Lifter Connection Lever Hinge Screw |
| 200262H | 16634 | " " Lifting Lever Hinge Screw |
| 200278H | 16624 | Arm Cap Screw |
| 200299H | 16615 | Bobbin Winder Stop Latch Trip Lever Hinge Screw,for 259431 |
| 200309E | 16620 | Tension Release Lever Screw,for 240446 |
| 200327C | 16604 | Arm Shaft Connection Belt Pulley Set Screw,for 224104 |
| 200327C | 16633 | Hook Driving Shaft Bushing Set Screw |
| 200328C | 16624 | Balance Wheel Position Screw,for 237202 |
| 200333C | 16633 | Feed Driving Flange Position Screw,for 240232 |
| 200335C | 16624 | Balance Wheel Set Screw,for 237202 |
| 200335C | 16633 | Hook Saddle Bearing Set Screw |
| 200335C | 16641 | Needle Bar Crank Set Screw,for 262692 |
| 200338C | 16624 | Arm Shaft Bushing (back) Set Screw |
| 200338C | 16624 | " " " (front) Set Screw |
| 200346C | 16633 | Feed Driving Flange Set Screw,for 240232 |
| 200347C | 16643 | Knee Lifter Rock Lever Stop Stud Set Screw,for 228360 |
| 200347C | 16641 | Needle Bar Rock Frame Hinge Stud Screw |
| 200352C | 16642 | Presser Bar Bushing Set Screw |
| 200352C | 16642 | " " Position Guide Set Screw |
| 200354C | 16633 | Hook Driving Shaft Lock Ratchet Position Screw,for 265314 |
| 200355H | 16620 | Thread Retainer Set Screw |
| 200362C | 16633 | Hook Driving Gear Set Screw,for 223867 |
| 200362C | 16633 | " " Shaft Lock Ratchet Set Screw, for 265314 |
| 200363C | 16641 | Take-up Lever Hinge Stud Set Screw |
| 200364C | 15306 | Bobbin Case Opener Lever Hinge Stud Set Screw,for 240177 |

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| No. | Plate | Name |
|---|---|---|
| 200364C | 15306 | Hook Bushing (lower) Set Screw,for 224024 |
| 200369C | 16633 | Feed Driving Eccentric Friction Gib Adjusting Screw,for 240232 |
| 200374C | 16641 | Needle Bar Connecting Link Stud Set Screw, for 202692 |
| 200380C | 16615 | Bobbin Winder Pulley Set Screw,for 225368 |
| 200382C | 16633 | Feed Driving Eccentric Adjusting Disc Spring Collar Set Screw,for 248416 |
| 200382C | 15306 | Hook Driving Pinion Set Screw,for 240167 |
| 200382C | 16640 | Lifting Eccentric Set Screw,for 240203 |
| 200383C | 16639 | Feed Driving Rock Shaft Stop Collar Set Screw,for 202625 |
| 200383C | 16641 | Needle Bar Connecting Link Stud Set Screw for 202692 |
| 200383C | 17900 | Thread Unwinder Spool Rest Rod Set Screw, for 202490 |
| 200387C | 16640 | Needle Bar Rock Frame Slide Block Screw Stud Set Screw,for 223691 |
| 200398C | 16640 | Lifting Eccentric Position Screw,for 240203 |
| 200428C | 16641 | Needle Bar Crank Position Screw,for 202692 |
| 200446C | 15306 | Hook Bushing (upper) Position Screw,for 224024 |
| 200473B | 16634 | Face Plate Thumb Screw |
| 200502B | 16624 | Arm Shaft Bushing (front) Oil Packing Thumb Screw |
| 200529C | 16643 | Knee Lifter Rock Lever Rod Set Screw,for 228362 |
| 200582H | 16620 | Thread Guide Screw |
| 200590H | 15305 | Hook Washer Screw,for 240042 |
| 200594C | 15305 | Bobbin Case Tension Spring Screw,for 233765 |
| 200602E | 16604 | Arm Shaft Connection Belt Pulley Position Screw,for 224104 |
| 200653C | 16642 | Presser Bar Lifter Hinge Screw |
| 200833C | 16604 | Needle Bar Rock Frame Rock Shaft Crank Connection Hinge Screw (upper) |
| 200861D | 16634 | Bed Slide (back) Locking Thumb Screw |
| 200861D | 16634 | Cloth Guide Thumb Screw |
| 200948F | 16634 | Presser Bar Spring Support Screw |
| 200958C | 16604 | Feed Indicating Disc Set Screw,for 248449 |
| 200975F | 16642 | Presser Bar Lifting Bracket Guide Screw |
| 200978H | 16620 | Thread Controller Disc Screw,for 240446 |
| 200984C | 15305 | Bobbin Case Tension Spring Regulating Screw,for 233765 |
| 200996C | 16642 | Lifting Bell Crank Cap Screw |
| 201015F | 16642 | Vibrating Presser Foot Pinch Screw,for 240150 to 240154 and 240156 to 240158 |

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| No. | Plate | Name |
|---|---|---|
| 201018C | 17900 | Thread Unwinder Spool Rest Set Screw, for 225257 |
| 201141C | 16640 | Needle Bar Rock Frame Slide Block Screw Stud, for 210920 |
| 201181C | 16633 | Feed Driving Connection Hinge Screw |
| 201199F | 16620 | Thread Controller Stud with 204925, for 240446 |
| 201220C | 16633 | Feed Lifting Cam Set Screw, for 224154 |
| 201220C | 15306 | Hook Driving Pinion Position Screw, for 240167 |
| 201222C | 16633 | Hook Driving Gear Position Screw, for 223867 |
| 201224B | 16620 | Tension Stud, for 240023 |
| 201253F | 15305 | Hook Gib Screw, for 240042 |
| 201254C | 16633 | Safety Clutch Hook Driving Shaft Position Collar Set Screw, for 265032 |
| 201349C | 15306 | Bobbin Case Opener Lever Driving Screw Stud, for 224005 |
| 201407C | 16604 | Needle Bar Rock Frame Rock Shaft Crank Connection Hinge Screw (lower) |
| 201410F | 16634 | Presser Bar Spring Regulating Thumb Screw |
| 201499B | 16615 | Bobbin Winder Tension Stud, for 225461 |
| 201517E | 16604 | Needle Bar Rock Frame Rock Shaft Crank Connection Hinge Screw (lower) Nut |
| 201518E | 16639 | Feed Bar Hinge Screw Nut, for 240233 |
| 201518E | 16633 | " Driving Connection Hinge Screw Nut |
| 201522E | 16604 | Needle Bar Rock Frame Rock Shaft Crank Connection Hinge Screw (upper) Nut |
| 201524E | 16640 | Lifting Bell Crank Link Screw Stud Nut, for 240136 |
| 201542C | 15306 | Bobbin Case Opener Lever Driving Screw Stud Nut, for 224005 |
| 201572B | 16615 | Bobbin Winder Tension Stud Thumb Nut, for 225462 |
| 201572B | 16620 | Tension Thumb Nut, for 240446 |
| 201572B | 16620 | Thread Controller Stud Thumb Nut, for 240446 |
| 201650H | 16634 | " Lubricator Screw Nut, for 240179 |
| 201696J | 17900 | " Unwinder Thread Guide Lock Nut, for 225258 |
| 202005 | 16634 | Arm Screw Washer |
| *202056 | ----- | Bobbin Case Latch Pin, for 233765 |
| 202135 | 16634 | Face Plate Position Pin, for 240247 |
| 202244 | 16624 | Arm Shaft Bushing (back) Oil Packing (wick), for 240802 |
| 202244 | 16633 | Hook Driving Shaft Bushing (back) Oil Packing (wick), for 224111 |
| 202248 | 16624 | Arm Cap Screw Washer |

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| No. | Plate | Name |
|---|---|---|
| 202253 | 16604 | Arm Shaft Connection Belt Pulley Spring Flange, for 224104 |
| 202253 | 16633 | Safety Clutch Pulley Spring Flange, for 265103 |
| 202254 | 16641 | Needle Bar Connecting Link Stud Oil Packing (wick), for 202333 |
| 202277 | 15306 | Bobbin Case Opener Lever Hinge Stud Oil Packing (wick), for 265088 |
| 202277 | 16615 | Bobbin Winder Frame Oil Packing (wick), for 225453 |
| 202277 | 16604 | Needle Bar Rock Frame Rock Shaft Crank Connection Oil Packing (wick), for 223693 |
| 202277 | 16641 | Take-up Lever Driving Stud Oil Packing (wick), for 202399 |
| 202277 | 16642 | Vibrating Presser Bar Oil Packing (wick) |
| 202302 | 16634 | Knee Lifter Connection Lever Lifting Rod Cotter Pin, for 223684 |
| 202330 | 16641 | Needle Bar Connecting Stud Oil Packing (wick), for 208552 |
| 202333 | 16641 | Needle Bar Connecting Link Stud with 202254, for 202692 |
| 202337 | 16642 | Presser Bar Position Guide |
| 202338 | 16642 | " " " " Lever with 200086F |
| 202399 | 16641 | Take-up Lever Driving Stud with 202277, for 240178 |
| 202400 | 16641 | Take-up Lever Hinge Stud with 202423, for 240178 |
| 202412 | 16624 | Thread Guide |
| 202423 | 16641 | Take-up Lever Hinge Stud Oil Packing (wick), for 202400 |
| 202478 | 16615 | Bobbin Winder Stop Latch Trip Lever, for 259431 |
| 202490 | 17900 | Thread Unwinder Spool Stand with 200383C for 225258 |
| 202552 | 16641 | Needle Bar Connecting Link, for 240178 |
| 202625 | 16639 | Feed Driving Rock Shaft Stop Collar with two 200383C |
| 202666 | 16641 | Needle Bar Rock Frame Position Bracket |
| 202668 | 16640 | " " " " Slide Block, for 210920 |
| 202692 | 16641 | Needle Bar Crank with 200335C, 200374C, 200383C, 200428C and 202333, for 240178 |
| 202784 | 17620 | Foot Lifter Lever Chain Hook (upper), for 227678 |
| 203101 | 15306 | Bobbin Case Opener Lever Driving Screw Stud Oil Packing (wick), for 224005 |

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| No. | Plate | Name |
|---|---|---|
| 203172 | 16641 | Needle Bar Crank Friction Washer |
| 203214 | 15305 | Bobbin Case Tension Spring, for 233765 |
| 203216 | 15305 | " " Washer (cloth), for 233765 |
| 203470 | 15305 | Bobbin |
| 203473 | 15305 | " Case Latch Plunger, for 233765 |
| 203474 | 15305 | " " " Spring, for 233765 |
| 203525 | 15305 | Hook Gib, for 240042 |
| 203648 | 15305 | Bobbin Case Latch, for 233765 |
| 204235 | 16634 | Arm Position Pin |
| 204264 | 16642 | Vibrating Presser Bar Extension Collar Pin, for 240185 |
| 204271 | 16620 | Tension Release Washer, for 240446 |
| 204329 | 16624 | Arm Shaft Bushing (front) Oil Pad |
| 204925 | 16620 | Thread Controller Stud Washer, for 201199F |
| 206628 | 16634 | Knee Lifter Connection Lever Lifting Rod Spring |
| 206758 | 16604 | Needle Bar Rock Frame Rock Shaft Crank Connection Hinge Screw (lower) Oil Packing (wick) |
| 207072 | 16642 | Presser Bar Bushing (upper) |
| 208490 | 16634 | Knee Lifter Connection Lever |
| 208552 | 16641 | Needle Bar Connecting Stud with 200086C and 202330, for 240178 |
| 208566 | 16642 | Presser Bar with 200074F |
| 210920 | 16640 | Needle Bar Rock Frame Slide Block 202668 with 201141C, for 223691 |
| 210949 | 16642 | Presser Bar Spring Bracket with 200086C |
| 210955 | 16620 | Thread Guide (upper) |
| 214838 | 16634 | " Lubricator Screw Washer, for 237846 |
| 223438 | 16620 | Tension Spring, for 240446 |
| 223623 | 15306 | Bobbin Case Opener Lever Link, for 240177 |
| 223650 | 16639 | Feed Driving Rock Shaft, for 240233 |
| 223652 | 16639 | " " " " Crank with 200019E |
| 223655 | 16639 | " Lifting Cam Oiling Felt, for 224052 |
| 223684 | 16634 | Knee Lifter Connection Lever Lifting Rod with 202302 |
| 223690 | 16640 | Needle Bar Rock Frame Rock Shaft, for 223691 |
| 223691 | 16640 | Needle Bar Rock Frame Rock Shaft 223690 with 200387C and 210920 |
| 223692 | 16640 | Needle Bar Rock Frame Rock Shaft Crank with 200029E |
| 223693 | 16604 | Needle Bar Rock Frame Rock Shaft Crank Connection with 202277 |
| 223703 | 16620 | Tension Release Lever, for 240446 |
| 223704 | 16620 | " " Plunger, for 240446 |
| 223706 | 16620 | Thread Controller Disc, for 240446 |
| 223733 | 16634 | Foot Lifter Lifting Lever Extension |

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| No. | Plate | Name |
|---|---|---|
| 223811 | 16634 | Bed Slide (back) Stop |
| 223812 | 16634 | " " " " Spring |
| 223847 | 16624 | Arm Shaft Bushing (front) Oil Packing (wick), for 263096 |
| 223850 | 15306 | Hook Saddle with 200009E, for 224024 |
| 223867 | 16633 | " Driving Gear (spiral) with 200362C and 201222C |
| 224002 | 16624 | Arm Cap |
| 224004 | 15306 | Bobbin Case Opener, for 240177 |
| 224005 | 15306 | " " " Lever with 201349C, 201542C and 203101, for 240177 |
| 224019 | 15306 | Hook Bushing (lower) (bronze), for 224024 |
| 224020 | 15306 | " " (upper) (bronze), for 224024 |
| 224022 | 15306 | " Driving Pinion Thrust Washer, for 240177 |
| 224024 | 15306 | Hook Saddle 223850 with 200364C, 200446C, 224019 and 224020, for 240177 |
| 224025 | 15305 | Hook Washer, for 240042 |
| 224040 | 16620 | Thread Guide |
| 224052 | 16639 | Feed Lifting Cam Fork with 200173D and 223655, for 240224 |
| 224103 | 16604 | Arm Shaft Connection Belt |
| 224104 | 16604 | " " " " Pulley with 200327C, 200602E and two 202253 |
| 224111 | 16633 | Hook Driving Shaft Bushing (back) with 202244 |
| 224113 | 16633 | Arm Shaft Connection Belt Timing Collar with 200113F |
| 224121 | 16644 | Drip Pan, 20 in. long, with four 1 in. wire nails |
| 224139 | 16633 | Arm Shaft Connection Belt Timing Plate |
| 224154 | 16633 | Feed Lifting Cam with 201220C |
| 224392 | 16624 | Arm Shaft Oil Packing (wick), for 240502 |
| 225016 | 17620 | Foot Lifter Lever Hinge Pin, for 227955 |
| 225257 | 17900 | Thread Unwinder Spool Rest (for two spools) with 201018C, for 225258 |
| 225258 | 17900 | Thread Unwinder (for two spools) complete Nos. 201696J, 202490, 225257, 225324, 225326, 225388, two each 150203, 225391 and three wood screws 7/8 in., No. 12 |
| 225322 | 17900 | Thread Unwinder Thread Guide Rod Washer, for 225324 |
| 225324 | 17900 | Thread Unwinder Thread Guide Rod with 208E and 225322, for 225258 |
| 225326 | 17900 | Thread Unwinder Thread Guide Position Cup for 225258 |
| 225368 | 16615 | Bobbin Winder Pulley with 200380C, for 259431 |

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| No. | Plate | Name |
|---|---|---|
| 225377 | 17900 | Spool Wire,for small spools |
| 225381 | 16615 | Bobbin Winder Spindle,for 259431 |
| 225388 | 17900 | Thread Unwinder Spool Rest Rod,for 225258 |
| 225390 | 17900 | Thread Cone Holder |
| 225391 | 17900 | " Unwinder Thread Guide,for 225258 |
| 225438 | 16615 | Bobbin Winder Frame Oil Well Cap,for 225453 |
| 225444 | 16615 | Bobbin Winder Stop Latch,for 259431 Nos.225453 to 225456,for 259431 |
| 225453 | 16615 | Bobbin Winder Frame with 202277 and 225438 |
| 225454 | 16615 | Bobbin Winder Frame Hinge Pin |
| 225455 | 16615 | " " " Spring |
| 225456 | 16615 | " " " " Plunger |
| 225458 | 16615 | " " Stop Latch Thumb Lever,for 259431 |
| 225459 | 16615 | Bobbin Winder Stop Latch Thumb Lever Hinge Stud,for 259431 |
| 225459 | 16615 | Bobbin Winder Stop Latch Thumb Lever Joint Stud,for 259431 |
| 225461 | 16615 | Bobbin Winder Tension Bracket with 201499B,for 225462 |
| 225462 | 16615 | Bobbin Winder Tension Bracket complete, Nos.13710,201572B,225461 and two 2102, for 259431 |
| *225482 | ----- | Bobbin Case Screw Driver Blade,for 225497 |
| *225483 | ----- | " " " " Handle,for 225497 |
| 225497 | 17620 | Bobbin Case Screw Driver complete,Nos. 225482 and 225483 |
| 225498 | 17620 | Screw Driver (7-1/4 in.long) |
| 225554 | 17620 | Wrench (steel) |
| 225585 | 15306 | Hook Saddle Screw Washer |
| 225837 | 16639 | Feed Lifting Cam Fork Screw Washer,for 240224 |
| 227227 | 16634 | Knee Lifter Connection Lever Lifting Rod Spring Collar with 200113F |
| 227561 | 16634 | Foot Lifter Lifting Lever Spring |
| 227678 | 17620 | " " Lever Chain,48 in.long,with 202784,for 227955 |
| 227952 | 17620 | Foot Lifter Lever (left or right) with 227954,for 227955 |
| 227953 | 17620 | Foot Lifter Lever Stand with two wood screws 1 in.,No.12,for 227955 |
| 227954 | 17620 | Foot Lifter Lever Chain Hook (lower),for 227952 |
| 227955 | 17620 | Foot Lifter Lever (left or right) complete Nos.225016,227678,227952 and 227953 |

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| No. | Plate | Name |
|---|---|---|
| 228026 | 16615 | Bobbin Winder Tension Bracket Screw Washer, for 259431 |
| 228359 | 16643 | Knee Lifter Rock Lever with two 350231C, for 228361 |
| 228360 | 16643 | Knee Lifter Rock Lever Bracket with 200347C and three wood screws 7/8 in., No.12, for 228361 |
| 228361 | 16643 | Knee Lifter Rock Lever Bracket 228360 with 228359, 228363, 228367 and 228368, for 228386 |
| 228362 | 16643 | Knee Lifter Rock Lever Extension with 200529C, for 228368 |
| 228363 | 16643 | Knee Lifter Rock Lever Hinge Pin, for 228361 |
| 228364 | 16643 | Knee Lifter Rock Lever Knee Plate with 350231C, for 228368 |
| 228365 | 16643 | Knee Lifter Rock Lever Rod, for 228368 |
| 228367 | 16643 | " " " " Stop Stud, for 228361 |
| 228368 | 16643 | Knee Lifter complete, Nos. 228361, 228362, 228364, 228365 and 228369 |
| 228369 | 16643 | Knee Lifter Rock Lever Knee Plate Arm, for 228368 |
| 228386 | 16643 | Knee Lifter Rock Lever Spring, for 228361 |
| 231337 | 16634 | Cloth Guide |
| *233764 | ----- | Bobbin Case, for 233765 |
| 233765 | 15305 | Bobbin Case complete, Nos. 200594C, 200984C, 202056, 203214, 203216, 203473, 203474, 203648, 233764, 241674, 241675 and two 350405C, for 240207 |
| 235576 | 16642 | Tension Release Lever Rod |
| 236060 | 16620 | " Disc Position Pin, for 240023 |
| 237174 | 16620 | Thread Controller Spring, for 240446 |
| 237202 | 16624 | Balance Wheel (disc) 5-1/4 in. diam. (belt groove 2-3/4 in. diam.) with 200328C and 200335C |
| 237529 | 16633 | Hook Driving Shaft Bushing (front) |
| 237836 | 16634 | Presser Bar Spring (flat) |
| 237845 | 16634 | Thread Lubricator Oil Pad Holder, for 237846 |
| 237846 | 16634 | Thread Lubricator complete, Nos. 214838, 237845, 240439, 241755, 241758 and 241759 |
| 240003 | 16634 | Bed Slide (back) |
| 240004 | 16634 | " " (front) |
| 240023 | 16620 | Tension Bracket with 201224B and 236060, for 240446 |
| 240034 | 16620 | Thread Retainer |
| *240041 | ----- | Hook (sewing), for 240042 |

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| No. | Plate | Name |
|---|---|---|
| 240042 | 15305 | Hook 240041 with 203525,224025,two each 200590H and 201253F,for 240207 |
| | | Nos.240112 to 240114,for 240144 |
| 240112 | 16631 | Feed Dog,40 needle hole,for needle sizes 20 and 22 |
| 240113 | 16631 | Feed Dog,46 needle hole,for needle sizes 16 and 18 |
| 240114 | 16631 | Feed Dog,50 needle hole,for needle sizes 14 and 15 |
| | | Nos.240115 to 240117,for 240145 |
| 240115 | 16631 | Feed Dog,50 needle hole,for needle sizes 14 and 15 |
| 240116 | 16631 | Feed Dog,46 needle hole,for needle sizes 16 and 18 |
| 240117 | 16631 | Feed Dog,40 needle hole,for needle sizes 20 and 22 |
| 240118 | 16631 | Feed Dog,46 needle hole,for needle sizes 16 and 18,for 240143 |
| 240124 | 16634 | Knee Lifter Lifting Lever |
| 240125 | 16640 | Lifting Bell Crank Link |
| 240126 | 16640 | " Eccentric Connection |
| 240128 | 16632 | " Presser Foot,for closing gloves, for 240150 to 240152 |
| 240130 | 16632 | Lifting Presser Foot,for cording and general upholstery,for 240154 |
| 240132 | 16632 | Lifting Presser Foot,for 240156 |
| 240133 | 16632 | " " " " 240153 |
| 240134 | 16632 | " " " " 240157 |
| 240135 | 16632 | " " " " cording and general upholstery,for 240158 |
| 240136 | 16640 | Lifting Rock Shaft with 201524E and 350172C |
| 240142 | 16642 | Tension Release Slide Spring |
| 240143 | 16631 | Throat Plate,for 240118 |
| 240144 | 16631 | " " " 240112 to 240114 and 264510 |
| 240145 | 16631 | Throat Plate,for 240115 to 240117 |
| | | Nos.240150 to 240152,for 240128 |
| 240150 | 16632 | Vibrating Presser Foot,38 needle hole, with 201015F,for closing gloves |
| 240151 | 16632 | Vibrating Presser Foot,50 needle hole, with 201015F |
| 240152 | 16632 | Vibrating Presser Foot,46 needle hole, with 201015F |
| 240153 | 16632 | Vibrating Presser Foot,40 needle hole, with 201015F,for 240133 |
| 240154 | 16632 | Vibrating Presser Foot,40 needle hole, with 201015F,for 240130 |

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| No. | Plate | Name |
|---|---|---|
| 240156 | 16632 | Vibrating Presser Foot,46 needle hole, with 201015F,for 240132 |
| 240157 | 16632 | Vibrating Presser Foot,40 needle hole, with 201015F,for 240134 |
| 240158 | 16632 | Vibrating Presser Foot,40 needle hole, with 201015F,for 240135 |
| 240167 | 15306 | Hook Driving Pinion (spiral) with 200382C and 201220C,for 240177 |
| 240171 | 16640 | Lifting Eccentric Connection Crank with 200029E and 248821 |
| 240174 | 16640 | Lifting Rock Shaft Bushing |
| 240177 | 15306 | Hook Saddle complete,Nos.200118D,200364C, 223623,224004,224005,224022,224024, 240167,240207 and 265088 |
| 240178 | 16641 | Needle Bar Crank 202692 with 202399, 202400,202552,208552 and 241518 |
| 240179 | 16634 | Face Plate with 201650H and 350432XC |
| 240183 | 16642 | Vibrating Presser Bar |
| 240184 | 16642 | " " " Connecting Link |
| 240185 | 16642 | " " " Extension with 204264 and 240186 |
| 240186 | 16642 | Vibrating Presser Bar Extension Collar, for 240185 |
| 240188 | 16642 | Vibrating Presser Bar Spring |
| 240203 | 16640 | Lifting Eccentric with 200382C and 200398C |
| 240205 | 16642 | Lifting Bell Crank |
| 240207 | 15305 | Hook and Bobbin Case complete,Nos.233765 and 240042,for 240177 |
| 240220 | 16641 | Needle Bar Thread Guide,for 264537 |
| *240222 | ----- | Bed |
| 240223 | 16639 | Feed Bar,for 240224 |
| 240224 | 16639 | " " 240223 with 224052,225837 and 350197E,for 240233 |
| 240225 | 16633 | Feed Driving Connection with 240226 and 240227 |
| 240226 | 16633 | Feed Driving Connection Oiling Felt,for 240225 |
| 240227 | 16633 | Feed Driving Connection Oiling Felt Retaining Wire,for 240225 |
| 240228 | 16639 | Feed Driving Crank with 200019E |
| 240229 | 16633 | " " Eccentric |
| 240230 | 16633 | " " " Adjusting Disc |
| 240231 | 16633 | " " " Friction Gib |
| 240232 | 16633 | " " Flange with 200333C,200346C, two each 200369C and 350101C |
| 240233 | 16639 | Feed Driving Rock Shaft 223650 with 201518E,240224 and 350393C |

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| No. | Plate | Name |
|---|---|---|
| 240235 | 16633 | Feed Regulating Stud |
| 240241 | 16633 | Hook Driving Shaft |
| 240243 | 16633 | " Saddle Bearing |
| 240244 | 16633 | " Driving Shaft Lock Stud |
| 240245 | 16633 | Feed Regulating Stud Retaining Spring |
| 240245 | 16633 | Hook Driving Shaft Lock Stud Retaining Spring |
| *240247 | ----- | Arm with 202135 |
| 240248 | 16641 | Needle Bar Rock Frame |
| 240439 | 16634 | Thread Lubricator Oil Pad Retainer,for 237846 |
| 240446 | 16620 | Tension Bracket complete,Nos.200978H, 201199F,204271,223438,223703,223704, 223706,237174,240023,two each 200309E, 201572B and 244048 |
| 240502 | 16624 | Arm Shaft with 224392 and 350431E |
| 240802 | 16624 | " " Bushing (back),with 202244 |
| 241352 | 16642 | Presser Bar Bushing (lower) |
| 241360 | 16620 | Thread Controller Spring Stop |
| 241518 | 16641 | Take-up Lever,for 240178 |
| 241674 | 15305 | Bobbin Case Oiling Felt,for 233765 |
| 241675 | 15305 | " " " " Retainer,for 233765 |
| 241755 | 16634 | Thread Lubricator Oil Pad (felt),for 237846 |
| 241758 | 16634 | Thread Lubricator Oil Reservoir,for 237846 |
| 241759 | 16634 | Thread Lubricator Oil Wick,for 237846 |
| 244048 | 16620 | Tension Disc,for 240446 |
| 248415 | 16633 | Feed Driving Eccentric Adjusting Disc Spring |
| 248416 | 16633 | Feed Driving Eccentric Adjusting Disc Spring Collar with two 200382C |
| 248425 | 16633 | Feed Regulating Stud Spring |
| 248425 | 16633 | Hook Driving Shaft Lock Stud Spring |
| 248437 | 16641 | Needle Bar Rock Frame Hinge Stud |
| 248449 | 16604 | Feed Indicating Disc with 200958C |
| 248821 | 16640 | Lifting Eccentric Connection Crank Oil Packing (wick),for 240171 |
| 255168 | 16633 | Bed Oil Cup |
| | | Nos.259428 to 259430,for 259431 |
| 259428 | 16615 | Bobbin Winder Brake (leather) |
| 259429 | 16615 | " " " Clamp |
| 259430 | 16615 | " " and Tension Bracket Base |

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| No. | Plate | Name |
|---|---|---|
| 259431 | 16615 | Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200113F, 200299H, 202478, 225368, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428 to 259430, two each 225459 and wood screws 3/4 in., No. 12, R.H.B. |
| 263096 | 16624 | Arm Shaft Bushing (front) with 223847 |
| 264510 | 16639 | Feed Dog, 40 elongated needle hole, for needle sizes 23 and 24, for 240144 |
| 264525 | 16642 | Presser Bar Lifter |
| 264526 | 16642 | " " Lifting Bracket with 200054E |
| 264527 | 16642 | Tension Release Slide |
| 264537 | 16641 | Needle Bar with 200125F, 200175D and 240220 |
| 264718 | 16641 | Needle Bar Connecting Link Oil Guard |
| 265032 | 16633 | Safety Clutch Hook Driving Shaft Position Collar with two 201254C, for 265104 |
| | | Nos. 265050 to 265052, for 265104 |
| 265050 | 16633 | Safety Clutch Locking Lever Connecting Link |
| 265051 | 16633 | Safety Clutch Throw-in Latch Spring |
| 265052 | 16633 | " " " " Pin |
| 265057 | 16633 | " " " " for 265104 |
| 265088 | 15306 | Bobbin Case Opener Lever Hinge Stud with 202277, for 240177 |
| | | Nos. 265101 to 265103, for 265104 |
| 265101 | 16633 | Safety Clutch Locking Lever |
| 265102 | 16633 | " " " " Spring |
| 265103 | 16633 | " " Pulley with 202253 |
| 265104 | 16633 | Safety Clutch complete, Nos. 265032, 265050 to 265052, 265057, 265101 to 265103, 350433C and 350436C |
| 265314 | 16633 | Hook Driving Shaft Lock Ratchet with 200354C and 200362C |
| 350101C | 16633 | Feed Driving Eccentric Friction Gib Adjusting Screw Set Screw, for 240232 |
| 350172C | 16640 | Lifting Bell Crank Link Screw Stud, for 240136 |
| 350197E | 16639 | Feed Lifting Cam Fork Screw, for 240224 |
| 350231C | 16643 | Knee Lifter Rock Lever Extension Set Screw, for 228359 |
| 350231C | 16643 | Knee Lifter Rock Lever Knee Plate Arm Set Screw, for 228359 |
| 350231C | 16643 | Knee Lifter Rock Lever Knee Plate Set Screw, for 228364 |
| 350299C | 16642 | Vibrating Presser Bar Thumb Screw (pressure regulating) |

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| No. | Plate | Name |
|---|---|---|
| 350393C | 16639 | Feed Bar Hinge Screw (driving), for 240233 |
| 350405C | 15305 | Bobbin Case Oiling Felt Retainer Screw, for 233765 |
| 350419H | 16624 | Balance Wheel Adjusting Screw |
| 350431E | 16624 | Arm Shaft Oil Packing Stop Screw, for 240502 |
| 350432XC | 16634 | Thread Lubricator Screw, for 240179 |
| 350433C | 16633 | Safety Clutch Locking Lever Hinge Screw, for 265104 |
| 350436C | 16633 | Safety Clutch Locking Lever Spring Screw, for 265104 |

**SINGER** Needles should be used
in **SINGER** Machines
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO.**"1

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT **SINGER** made needles. 2

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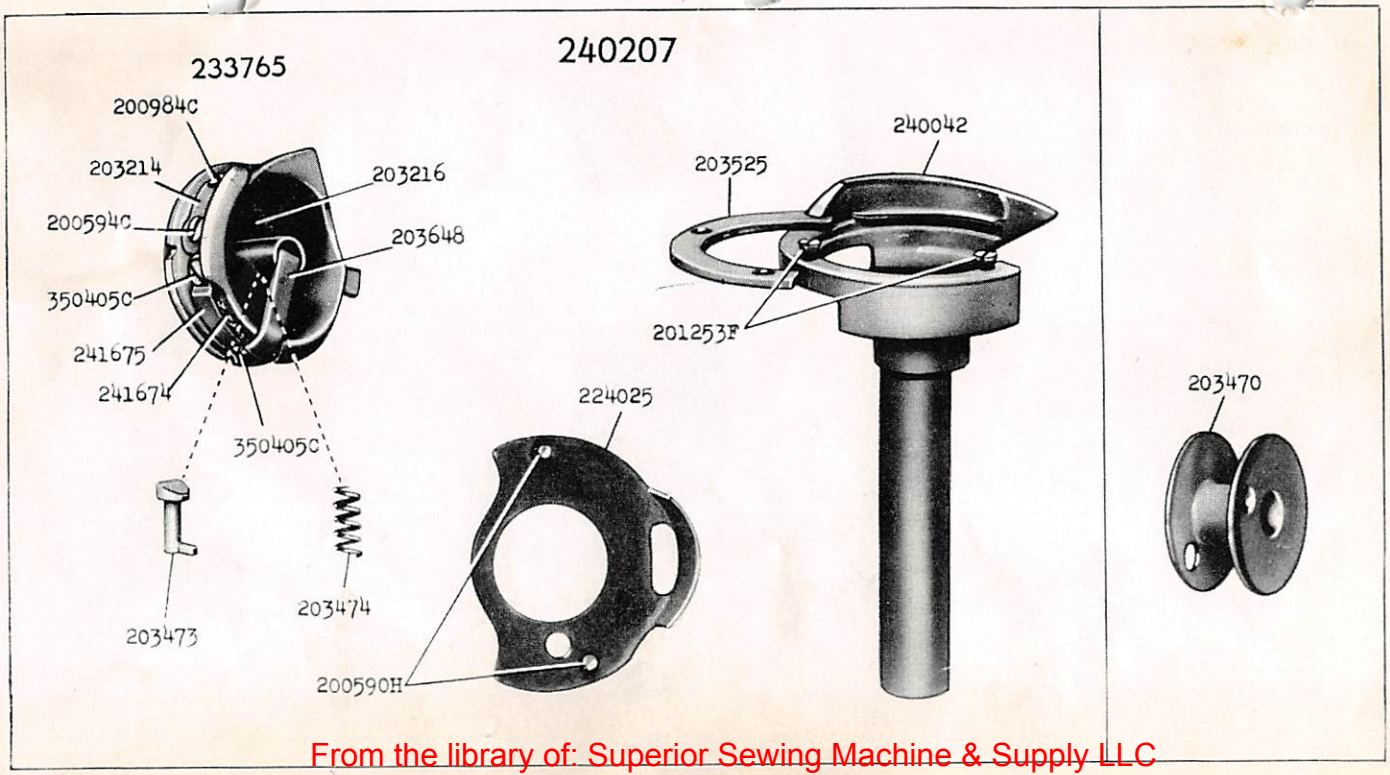


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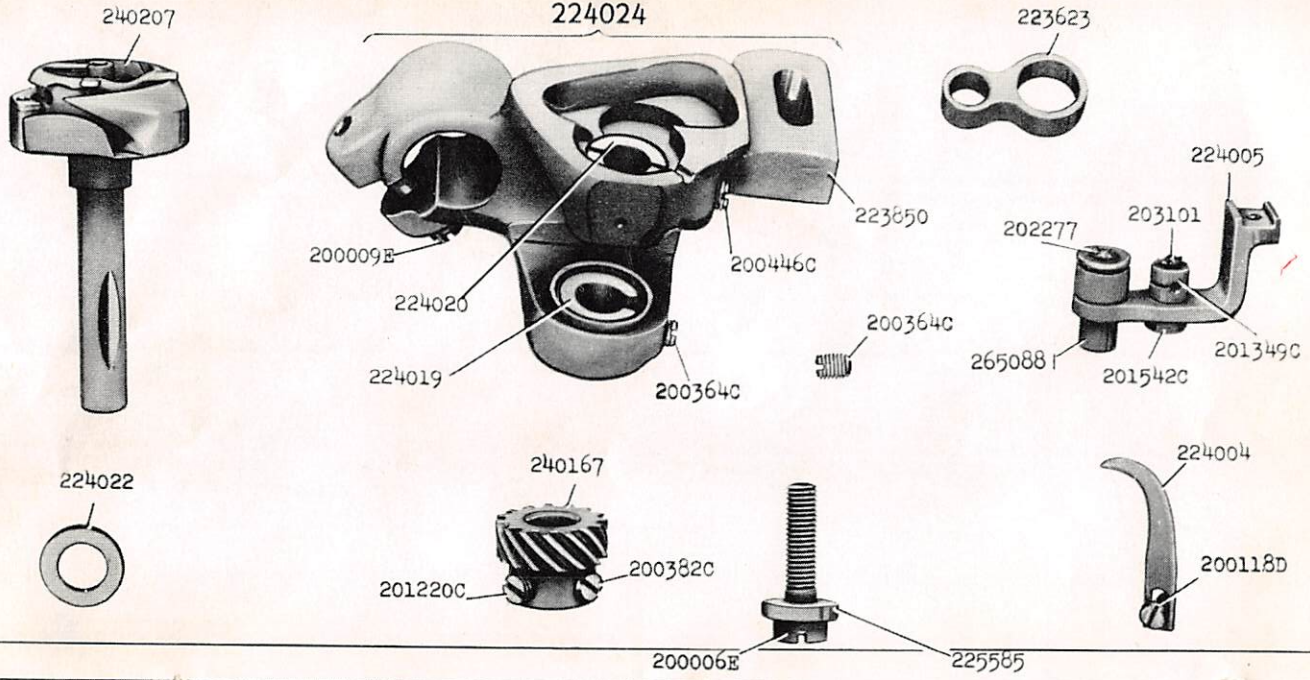
# 240177




15306 - 2/3

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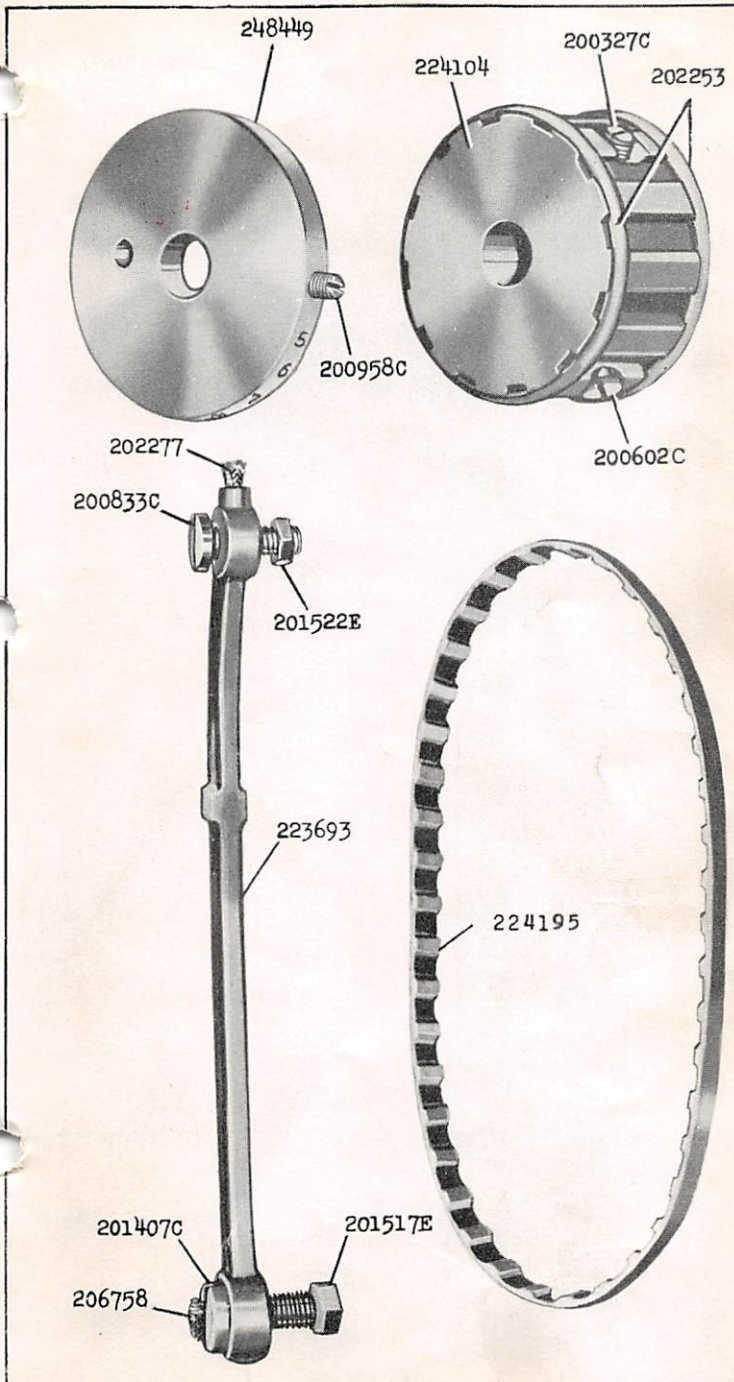
# 16604 - 3/8

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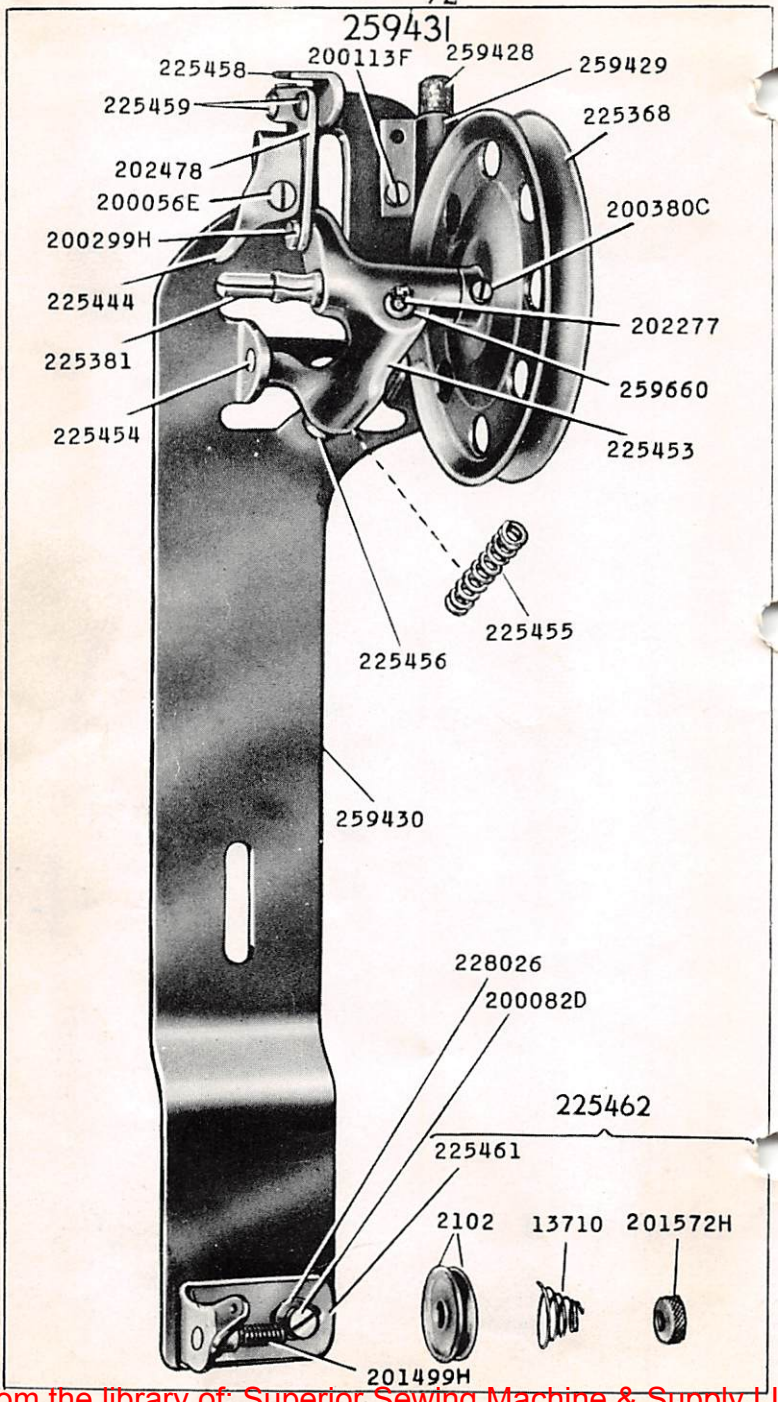
16615 - 1/2

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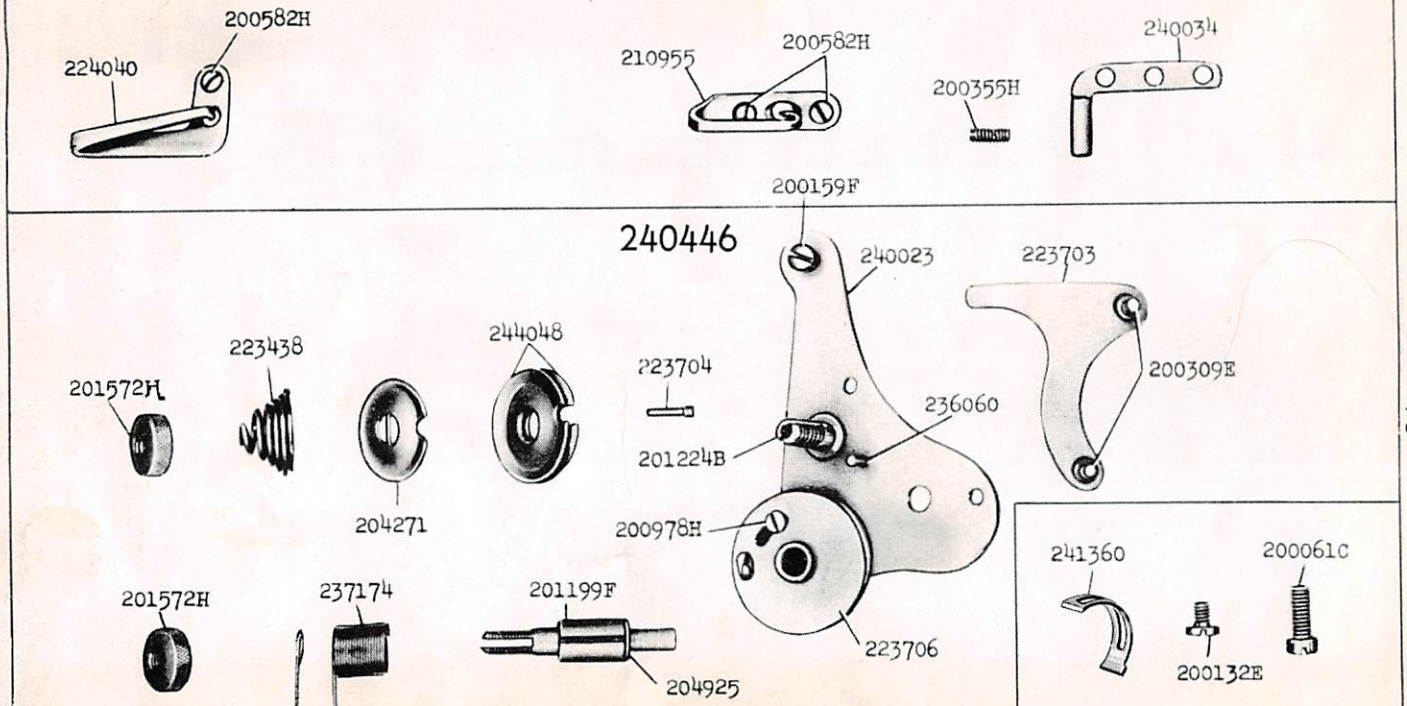


16620 - 2/3

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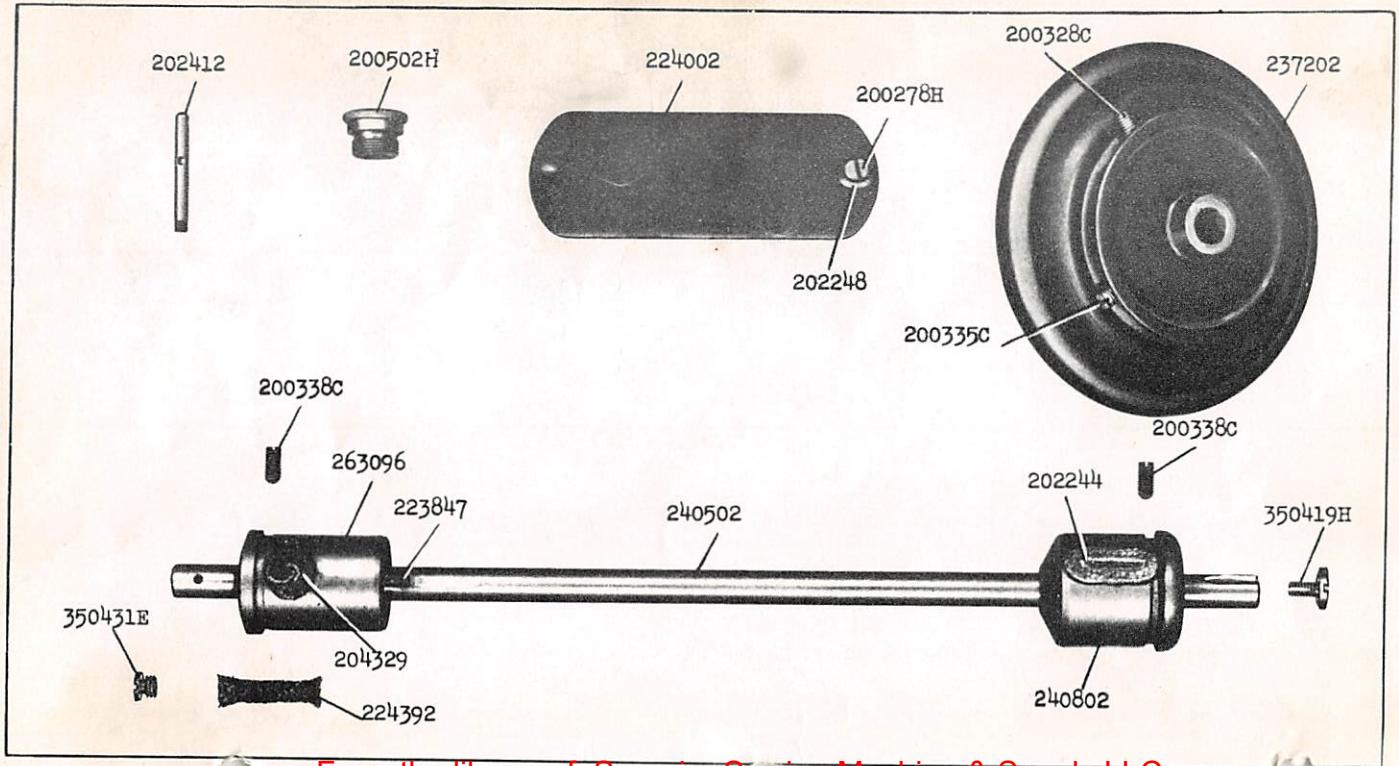


16624 - 3/8

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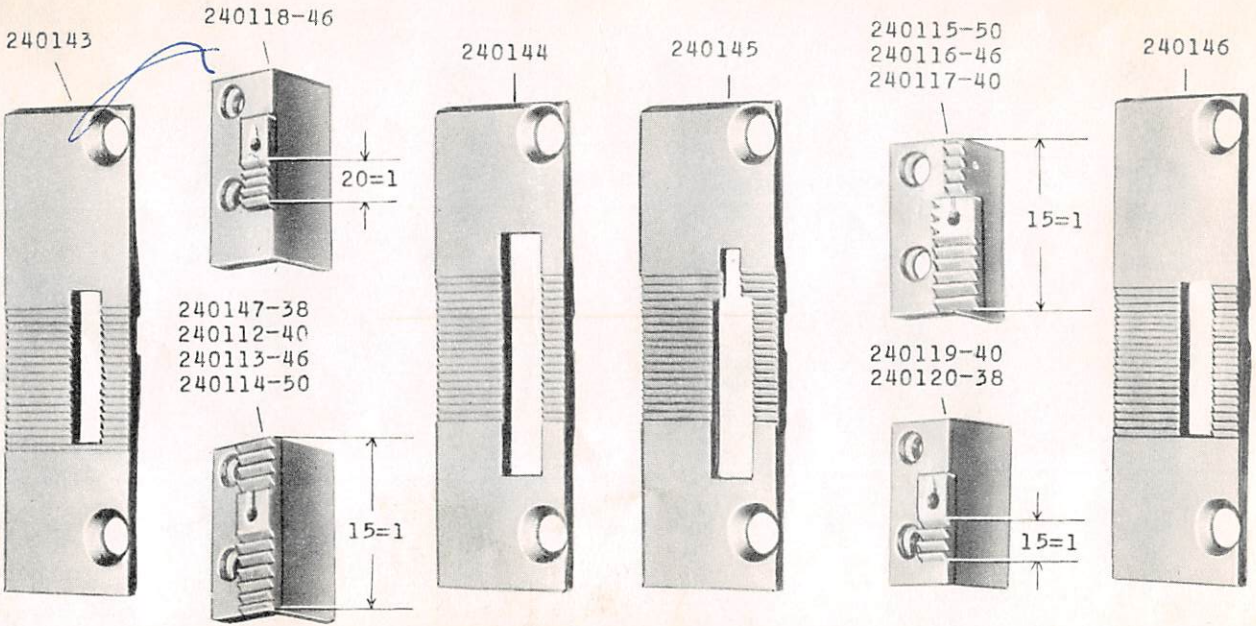


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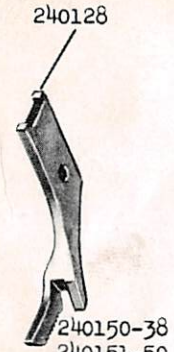

240150-38
240151-50
240152-46

16632 - 2/3

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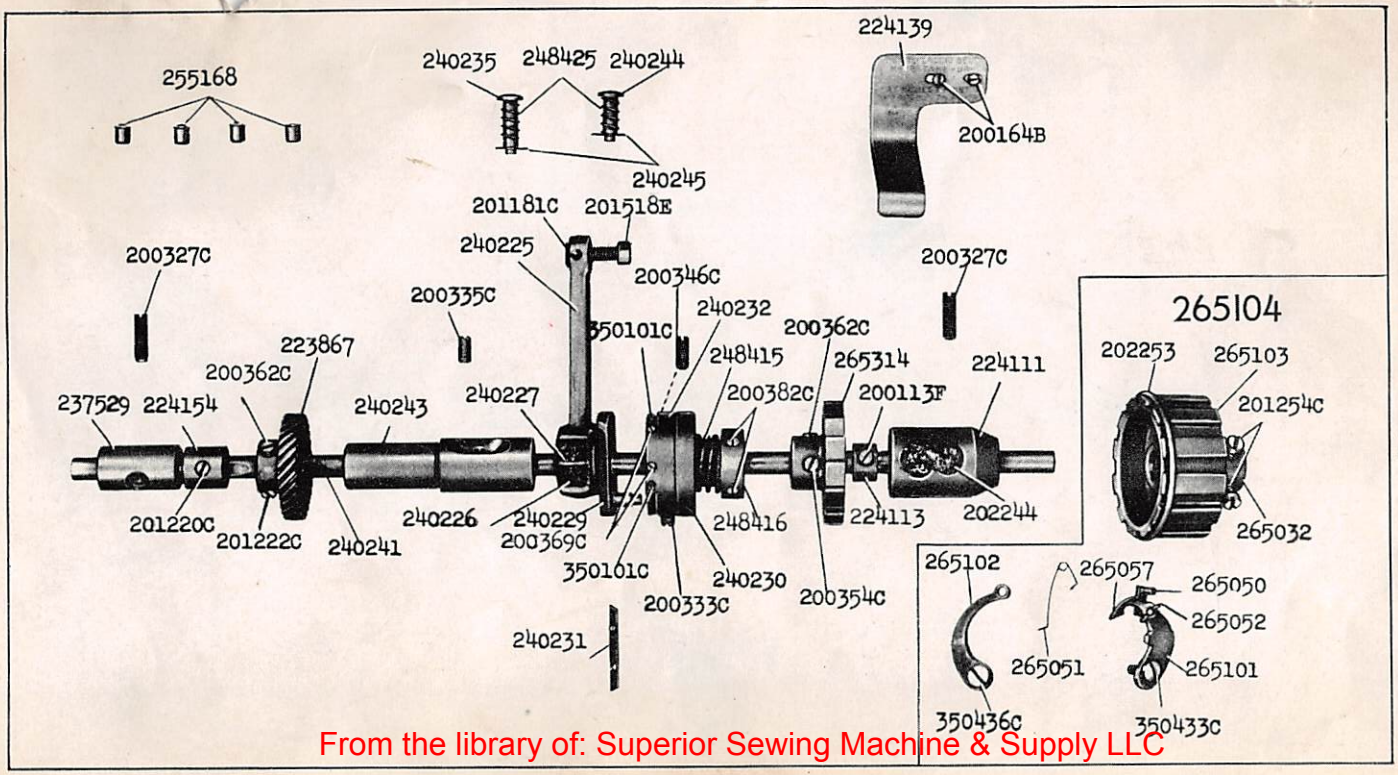


16633 - 1/3

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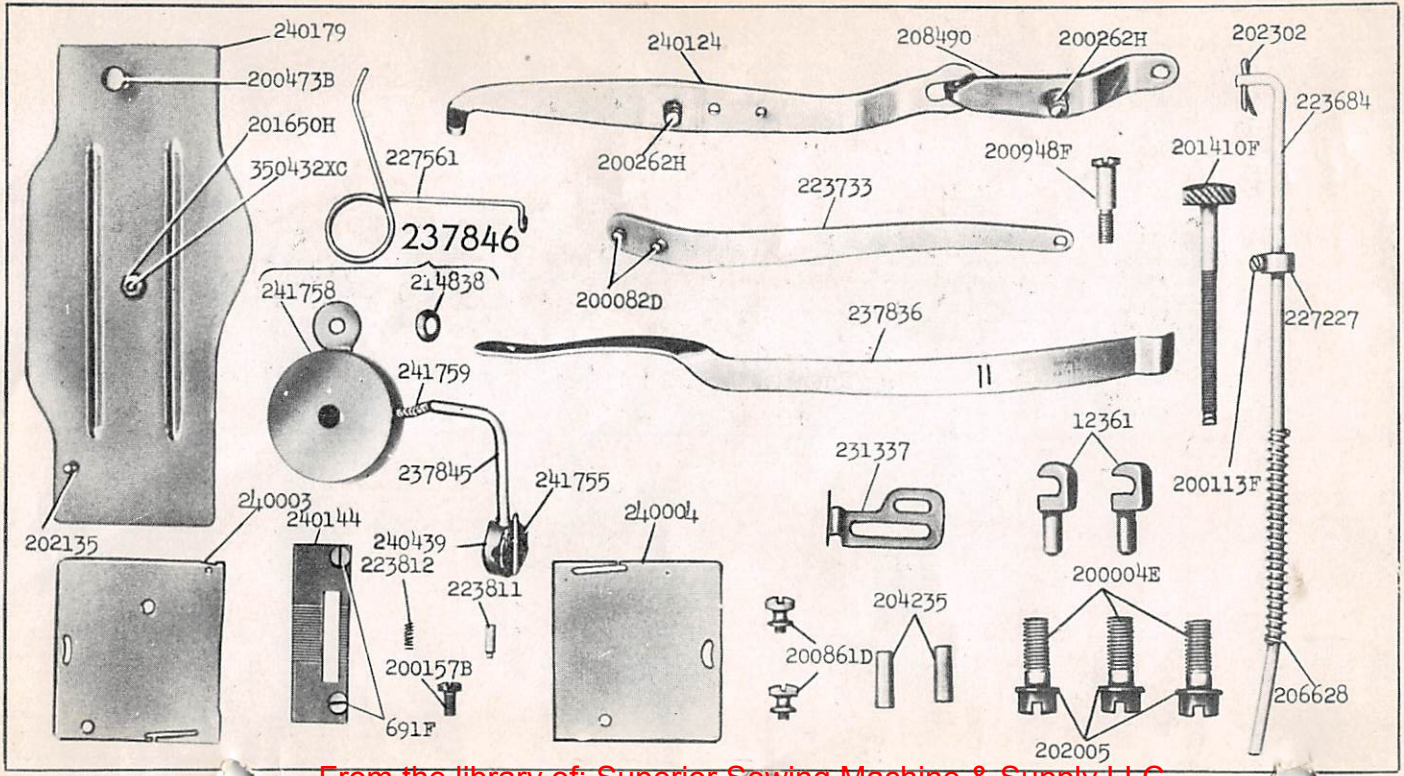


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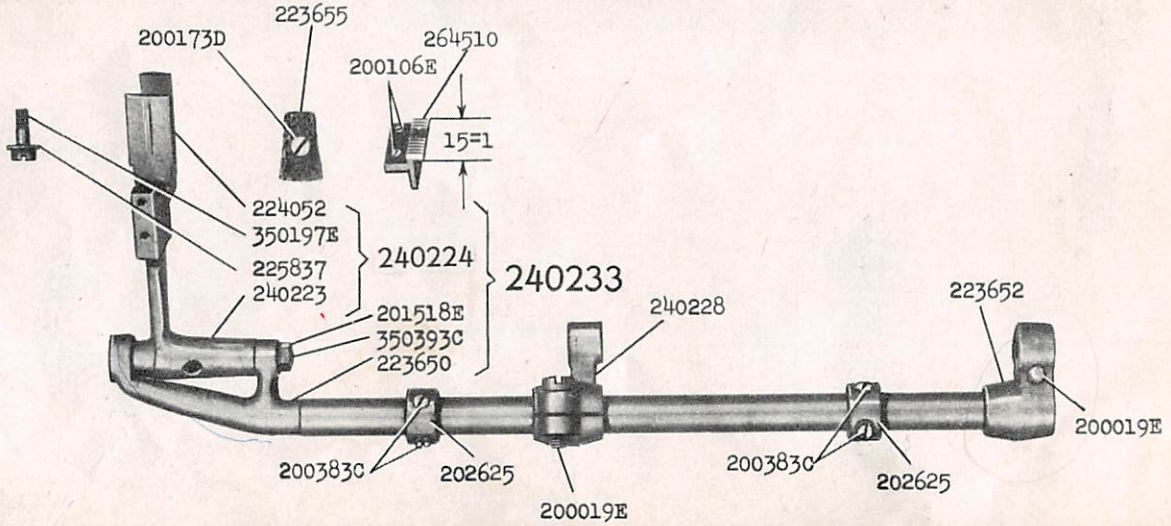


16639 - 3/8

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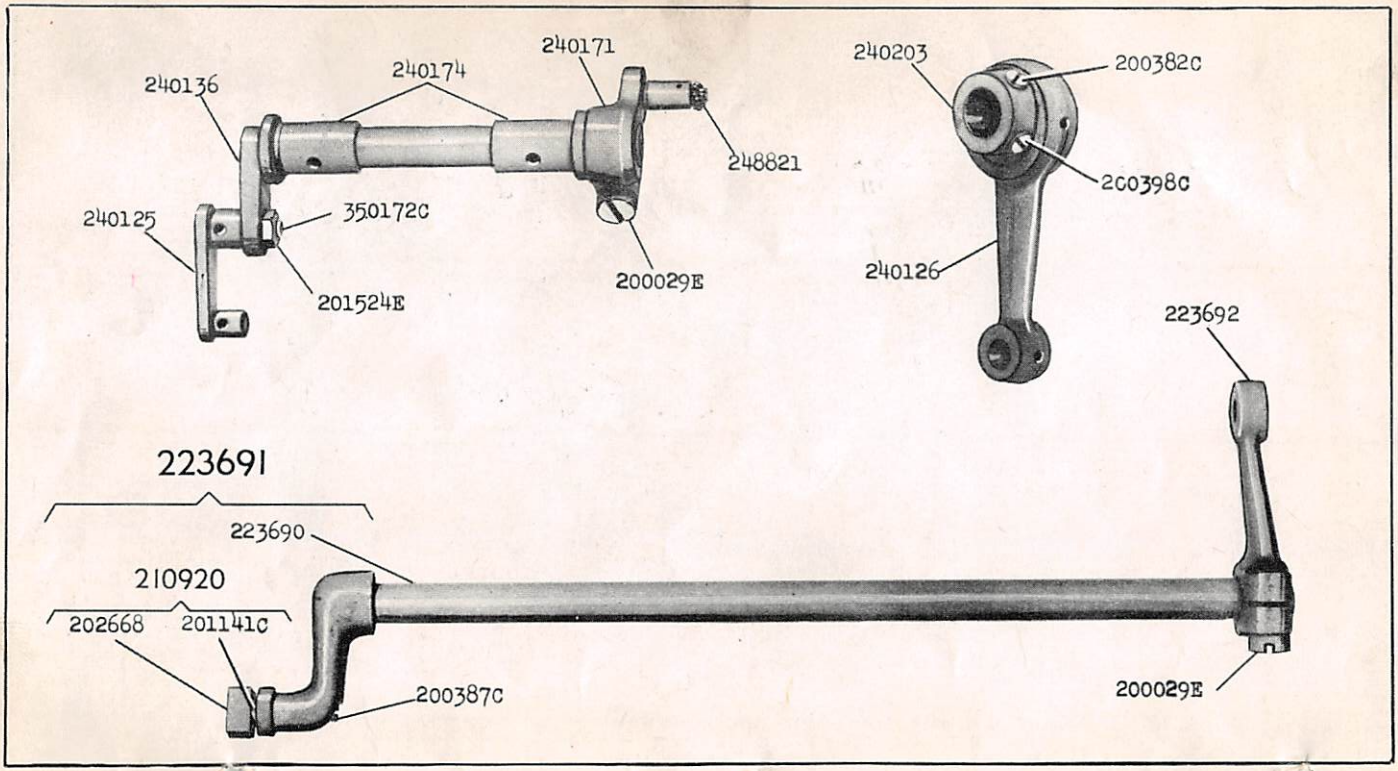


16640 - 1/2

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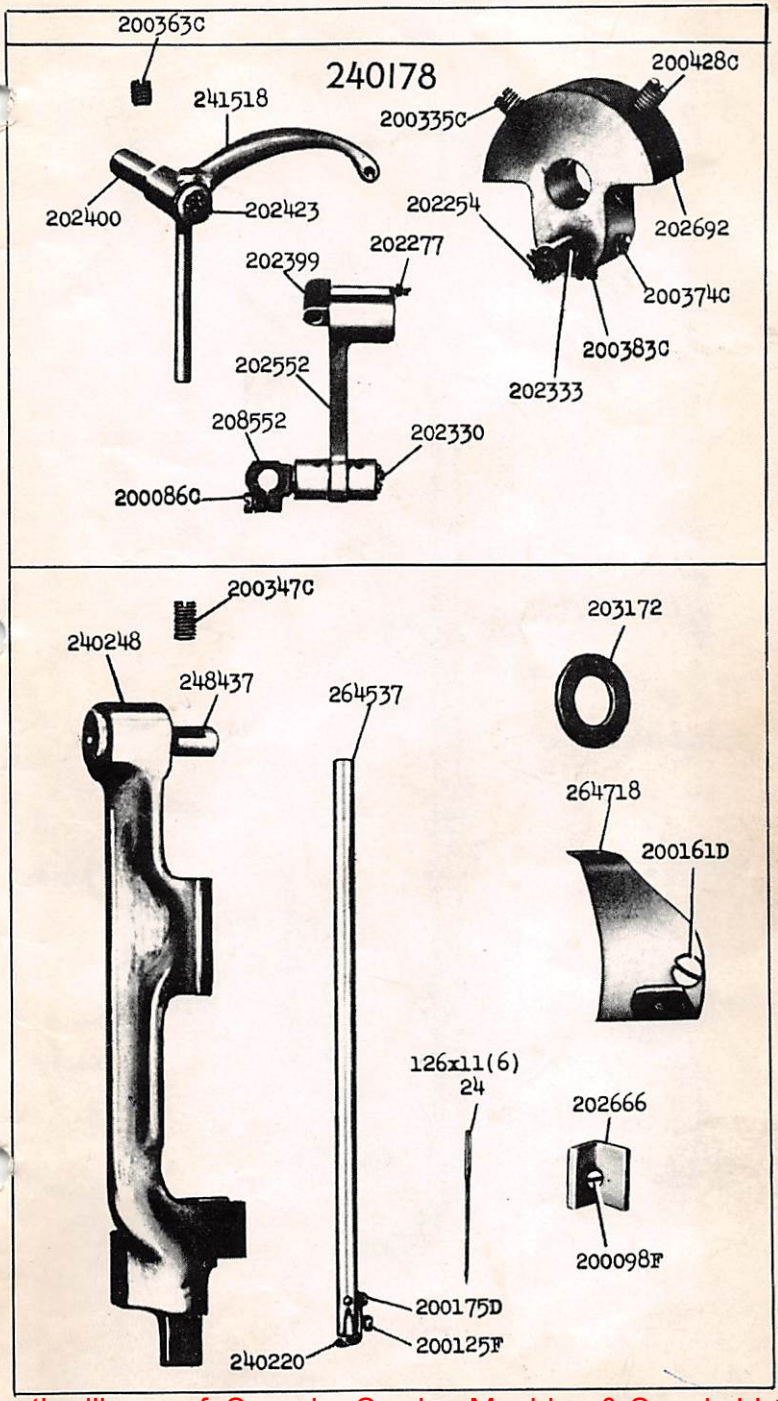
# 16641 - ½

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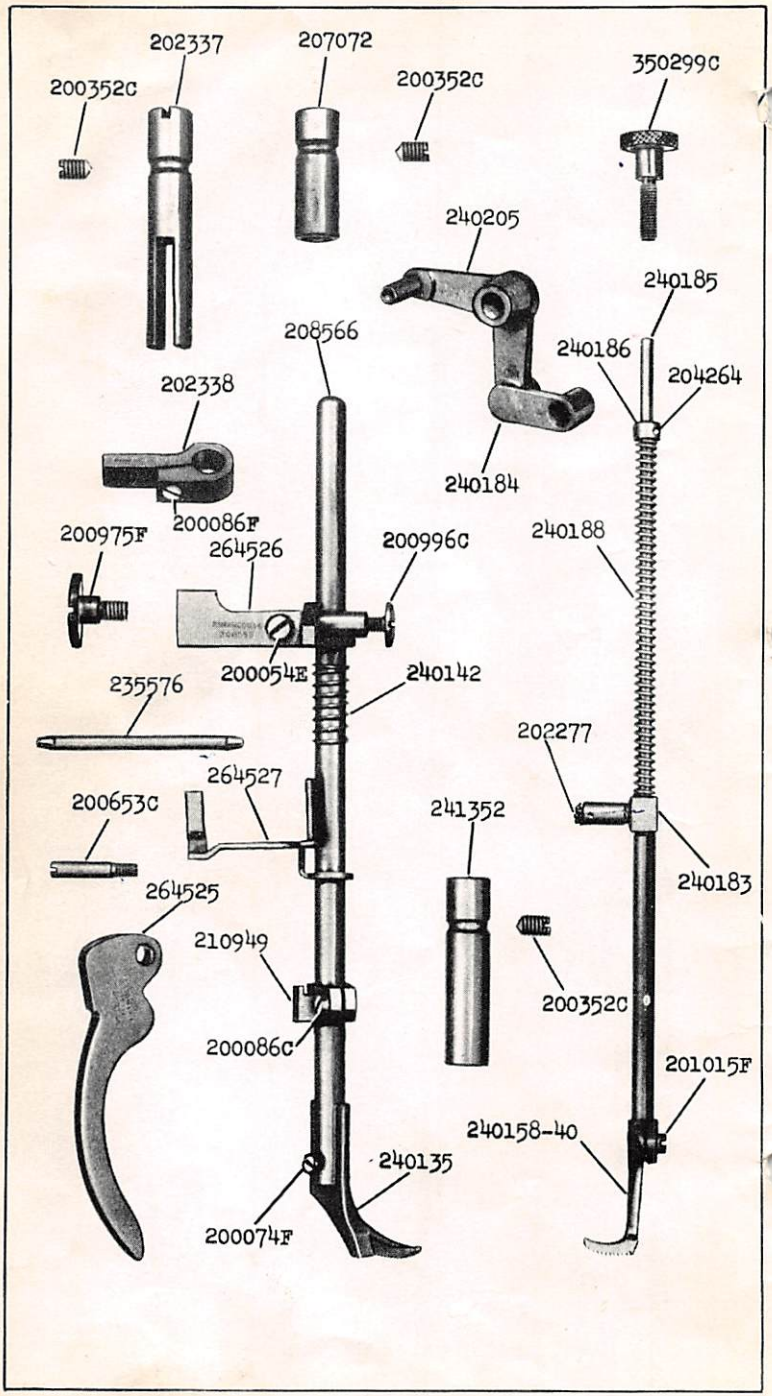
# 16642 - ½

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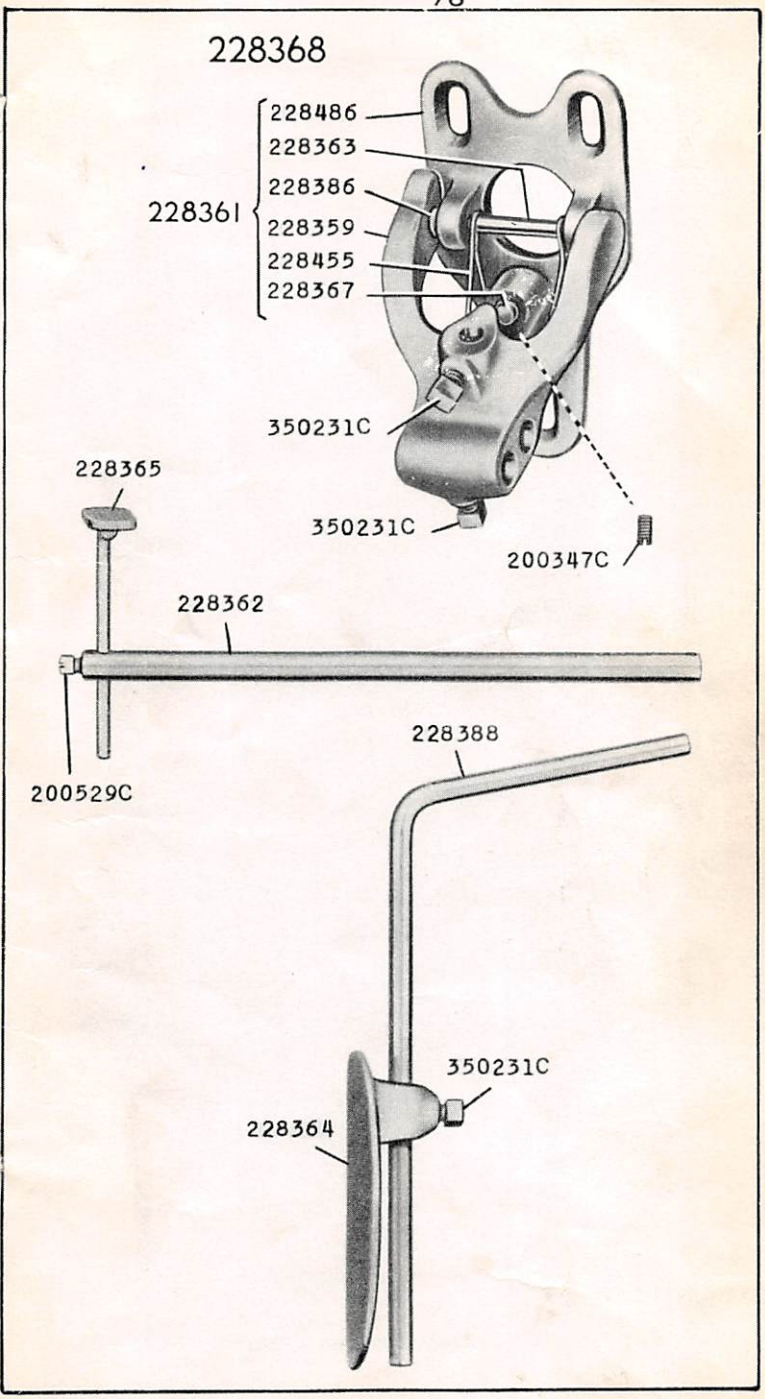


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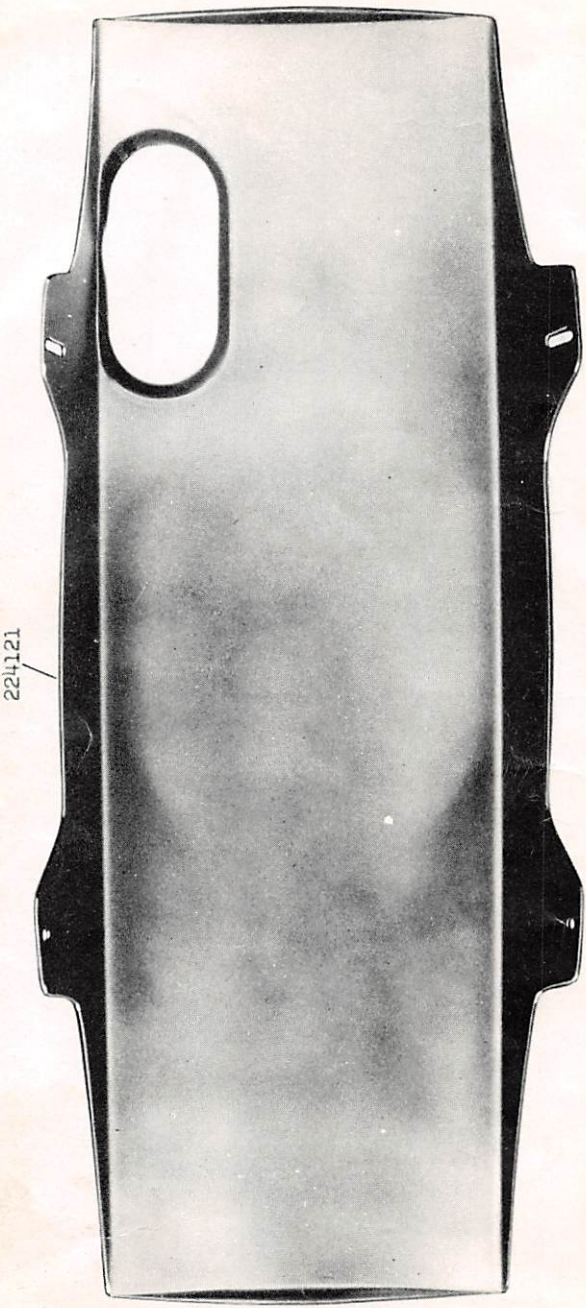
16644 - 1/3

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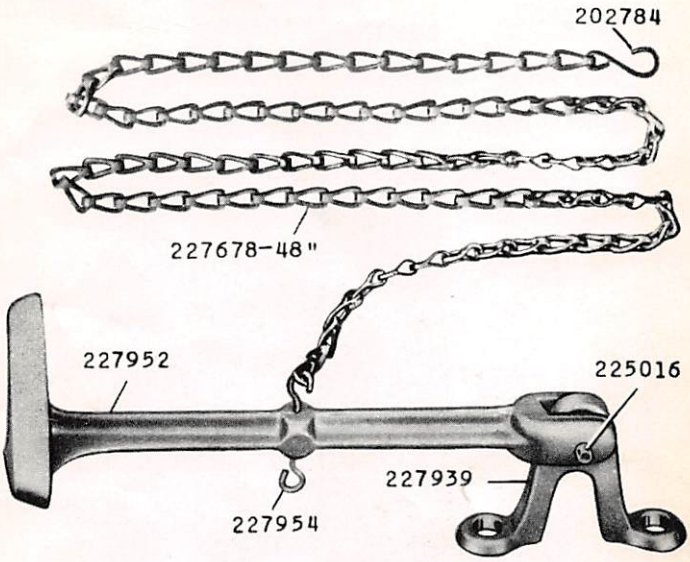
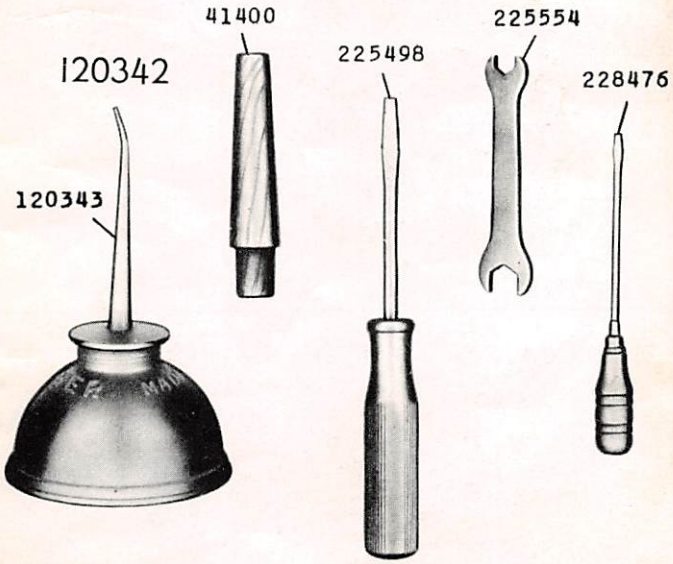
227955

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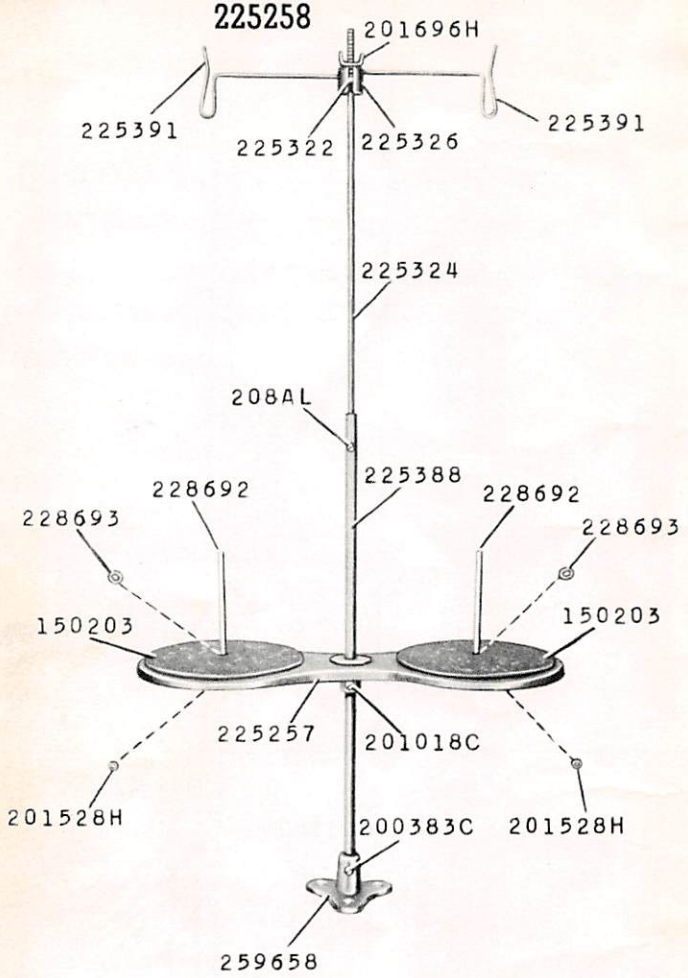
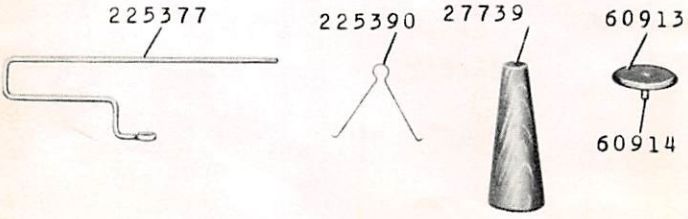
## 225258

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