LIST
OF
PARTS

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MACHINE No. 22w31

THE SINGER MANUFACTURING COMPANY
Instructions for Ordering

In ordering from this list, use **ONLY** the **PART** number in the **FIRST** column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above cases) must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A. Hardened, Polished and Plated,
B. Polished and Plated,
C. Hardened only,
D. Polished only,
E. Soft, not polished,
F. Hardened and Polished,
H. Blued.

These letters **MUST BE USED** when they appear in the list and **AFTER** the number, as in the list.

In this series:
- 200001 to 201500 are Screw Numbers.
- 201501 to 201800 are Nut Numbers.
- 201801 to 202000 are Roller Numbers.
- 202001 and upward are numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are **NOT TO BE USED** in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

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### LIST OF PARTS COMPLETE

**FOR**

**MACHINE No. 22w31**

DROP FEED. ROLLER PRESSER

For Stitching and Perforating Leather Shoe Tips, etc.

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<thead>
<tr>
<th>No.</th>
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<td>13125</td>
<td>&quot; &quot; &quot; Nut</td>
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<td>13125</td>
<td>&quot; Bracket</td>
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<td>13128</td>
<td>&quot; &quot; Switch Handle with 201528n, 201842 and 350130</td>
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From the library of: Superior Sewing Machine & Supply LLC
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<td>12250</td>
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<td>12250</td>
<td>&quot; &quot; Washer (light)</td>
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**No. 12250** : Bobbin Case complete, Nos. 202056, 202058, and 202060.

**No. 13127** : Face Plate with 200054, 200056, two each 200052, 200054, and three 200056.

**No. 12309** : Face Plate Screw.

**No. 13105** : " " Thread Guide.

**No. 12334** : Feed Bar with 202056 and 202058.

**No. 13105** : " " " Nut.

**No. 13105** : " " " " Nut.

**No. 12334** : Feed Bar Hinge Screw.

**No. 13105** : " " " " Nut.

**No. 13105** : " " " " Nut.

**No. 12334** : Feed Bar Hinge Screw.

**No. 12334** : Feed Bar Hinge Screw.

**No. 13105** : " " " " Nut.

**No. 13105** : " " " " Nut.

**No. 12334** : Feed Bar Hinge Screw.

**No. 13105** : " " " " Nut.

**No. 12334** : Feed Bar Hinge Screw.

**No. 13105** : " " " " Nut.

**No. 12334** : Feed Bar Hinge Screw.

**No. 13105** : " " " " Nut.
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Parts for Machine No. 22w31

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Parts for Machine No. 22w31

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<td>Hook Saddle Combination (left and right)</td>
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<td>Intermediate Idler Gear</td>
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From the library of: Superior Sewing Machine & Supply LLC
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From the library of: Superior Sewing Machine & Supply LLC
### Parts for Machine No. 22w31

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### BOBBIN WINDER

**Swing Automatic, Right Hand**

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**STARTING TREADLE**

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**THREAD UNWINDER**

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<td>Punch, round, diam. of wire .120, diam. of punch end .062</td>
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**PUNCH HOLDERS**

For illustrations showing the perforating design see pages 23, 24 and 25.

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<th>No.</th>
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<td>Punch Holder with 246009 and two 246012</td>
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<td>Punch Holder with 246013 and two 246012</td>
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### Punch Holders

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### Punch Removers

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### Illustrations of Perforating Designs

Showing the number of the punch holder and punches necessary to produce each design, also the gauge of machine on which they should be used.

#### Single Punch Perforations

- Punch Holder 246034
  - Punch 246010
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246035
  - Punch 246009
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246036
  - Punch 246011
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246037
  - Punch 246012
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246038
  - Punch 246013
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246039
  - Punch 246014
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246040
  - Punch 246015
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246041
  - Punch 246016
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246042
  - Punch 246017
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246043
  - Punch 246018
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246044
  - Punch 246019
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246045
  - Punch 246020
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246046
  - Punch 246021
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246047
  - Punch 246022
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246048
  - Punch 246023
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246049
  - Punch 246024
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246050
  - Punch 246025
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246051
  - Punch 246026
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246052
  - Punch 246027
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246053
  - Punch 246028
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246054
  - Punch 246029
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.

- Punch Holder 246055
  - Punch 246030
  - Gauges $\frac{1}{2}$ or $\frac{3}{8}$ in.
Illustrations of Perforating Designs

TWO PUNCH PERFORATIONS

When the machine is to be used for two or three punch perforating, it must be adjusted to make the same number of stitches per inch as that given below the illustration of the design.

16 stitches per inch

Punch Holder 246057
Small Punch 246012
Large Punch 246013

THREE PUNCH PERFORATIONS

12 stitches per inch

Punch Holder 246038
Small Punch (2) 246012
Large Punch (1) 246009

Gauges \( \frac{3}{8} \) or \( \frac{3}{8} \) in.

13 stitches per inch

Punch Holder 246044
Small Punch (2) 246012
Large Punch (1) 246015

Gauge \( \frac{1}{16} \) in. only

19 stitches per inch

Punch Holder 246049
Small Punch (2) 246012
Large Punch (1) 246015

Gauges \( \frac{3}{8} \) or \( \frac{3}{8} \) in.

16 stitches per inch

Punch Holder 246056
Small Punch (2) 246012
Large Punch (1) 246009

Gauges \( \frac{3}{8} \) or \( \frac{3}{8} \) in.