LIST OF PARTS

MACHINE No. 246-4

** A TRADE MARK OF
THE SINGER MANUFACTURING COMPANY
INSTRUCTIONS FOR OILING

To ensure easy running and prevent unnecessary wear of the parts which are in movable contact, the machine requires oiling. Check the oil gauge daily before starting the machine and maintain the oil level at the midpoint of the gauge. To oil the machine, apply “TYPE A” OIL, sold only by Singer Sewing Machine Company, to the filler cup on top of the machine, as instructed in Form 20250.
INDEX

Accessories ................................................................. 20
Belt Guard (Adjustable) .................................................. 21
Blind Stitch Hemming Attachment (flip-up type) ............... 21
Blind Stitch Hemming Attachment (yielding type) ............ 22
Blind Stitch Hemming Attachment (latch type) .................. 22
Chip Chute ................................................................. 23
Edge Guide (Floating) .................................................... 23
Fittings ................................................................. 19 & 20
Foot Lifter Parts .......................................................... 23
Machine Base .............................................................. 24
Machine No. 246-4 .......................................................... 7
Numerical List of Parts .................................................. 27
Thread Unwinder ........................................................... 24
INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the part NUMBER in the FIRST Column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A-Hardened, Polished, Nickel Plated and Buffed.
A.A-Buffed and Chromium Plated.
A.B-Hardened, Polished, Buffed and Chromium Plated.
A.C-Brown Baking Enamel Finish.
A.D-Gray Baking Enamel Finish.
A.E-Hardened, Bright Rumbled and Nickel Plated.
A.F-Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated.
A.G-Alumilite, Plain.
A.H-Alumilite Dyed.
A.J-Polished, Nickel Plated and Chromium Plated.
A.L-Heat Treated for Toughness.
B-Polished, Nickel Plated and Buffed.
C-Hardened only.
C.R-Hardened and Merlized.
D-Polished Only.
E-Soft, Not Polished.
F-Hardened and Polished.
F.J-Hardened, Polished and Nickel Plated.
G-Bright Rumbled and Nickel Plated.
H-Blued.
J-Nickel Plated Only.
K-Hardened and Nickel Plated.
L-Brass Plated.
M-Oxidized.
N-Japanned, Dull.
INSTRUCTIONS FOR ORDERING - Continued

P-Japanned, Bright.
P.P-Wrinkle Finish.
R-Merlized.
S-Cadmium Plated.
T-Copper Plated.
T.A-Hardened, Polished, Copper and Nickel Plated and Buffed.
T.B-Copper and Nickel Plated and Polished.
T.J-Copper and Nickel Plated Only.
T.K-Hardened, Copper and Nickel Plated.
T.L-Copper and Brass Plated.
T.M-Copper Plated and Oxidized.
U-Zinc Plated.
V-Silver Plated.
W-Polished and Nickel Plated.
X-Black Oxide, for Iron and Steel.
X.C-Hardened and Black Oxide, for Iron and Steel.
Y-Black Nickel Plated Only.
Z-Chromium Plated.
Z.B-Polished, Nickel Plated, Buffed and Chromium Plated.
Z.C-Hardened and Chromium Plated.
Z.D-Polished and Chromium Plated.
Z.G-Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated.
Z.J-Nickel and Chromium Plated.
Z.T-Copper and Chromium Plated.

These letters MUST BE USED when they appear in the list; and AFTER the number as in the list.

In this series:
1 to 1500, 50001 to 51500 and 140001 to 142000 are Screw Numbers.
1501 to 1800 and 51501 to 51800 are Nut Numbers.
1801 to 2000 and 51801 to 52000 are Roller Numbers.
2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are NOT TO BE USED in ordering.
Parts marked with an asterisk (*) are furnished only when repairs are made at factory.
LIST OF PARTS COMPLETE
FOR

MACHINE No. 246-4
FOR TRIMMING OVEREDGING AND BLIND STITCH
HEMING OR WELTING, RAYON, KNIT GOODS ETC.
ONE NEEDLE, ONE LOOPER. TWO-THREAD OVEREDGE
STITCH. GATHERING FEED. TRIMMER.

SPEED 5500, DEPENDING ON MATERIALS USED AND OPERATIONS
PERFORMED.

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>164234</td>
<td>24757</td>
<td>Blind Stitch Hemming Attachment Adjusting Slide (cylindrical)</td>
</tr>
<tr>
<td>140456K</td>
<td>24757</td>
<td>Blind Stitch Hemming Attachment Adjusting Thumb Screw</td>
</tr>
<tr>
<td>140457J</td>
<td>24757</td>
<td>Blind Stitch Hemming Attachment Adjusting Thumb Screw Locking Screw</td>
</tr>
<tr>
<td>164235</td>
<td>24757</td>
<td>Blind Stitch Hemming Attachment Hinge Bracket</td>
</tr>
<tr>
<td>164236</td>
<td>24757</td>
<td>Blind Stitch Hemming Support</td>
</tr>
<tr>
<td>164237</td>
<td>24757</td>
<td>Blind Stitch Hemming Attachment Support complete, Nos. 140456K, 140457J, 140458C, 164234, 164235, 164236 and 164238</td>
</tr>
<tr>
<td>164238</td>
<td>24757</td>
<td>Blind Stitch Hemming Attachment Support Cap</td>
</tr>
<tr>
<td>1259AL</td>
<td>24757</td>
<td>Blind Stitch Hemming Attachment Support Set Screw</td>
</tr>
<tr>
<td>140458C</td>
<td>24757</td>
<td>Blind Stitch Hemming Attachment Thumb Screw</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>--------</td>
<td>---------</td>
<td>----------------------------------------------------------------------</td>
</tr>
<tr>
<td>164347</td>
<td>24753</td>
<td>Chain Cutter</td>
</tr>
<tr>
<td>51362AL</td>
<td>24753</td>
<td>&quot; Screw (2)</td>
</tr>
<tr>
<td>164001</td>
<td>24751</td>
<td>Chip Guard</td>
</tr>
<tr>
<td>1209J</td>
<td>24751</td>
<td>&quot; Screw (lower)</td>
</tr>
<tr>
<td>140509J</td>
<td>24751</td>
<td>&quot; (upper)</td>
</tr>
<tr>
<td>164240</td>
<td>24751</td>
<td>Cloth Plate</td>
</tr>
<tr>
<td>164239</td>
<td>24751</td>
<td>&quot; Extension</td>
</tr>
<tr>
<td>914J</td>
<td>24751</td>
<td>&quot; Screw (2)</td>
</tr>
<tr>
<td>164205</td>
<td>24751</td>
<td>&quot; Lock Spring</td>
</tr>
<tr>
<td>1700J</td>
<td>24751</td>
<td>&quot; &quot; Nut</td>
</tr>
<tr>
<td>1250AL</td>
<td>24751</td>
<td>&quot; &quot; Screw Stud</td>
</tr>
<tr>
<td>164104</td>
<td>24751</td>
<td>&quot; Plunger</td>
</tr>
<tr>
<td>164105</td>
<td>24751</td>
<td>&quot; &quot; Spring</td>
</tr>
<tr>
<td>624AL</td>
<td>24751</td>
<td>&quot; Set Screw</td>
</tr>
<tr>
<td>164106</td>
<td>24751</td>
<td>&quot; Position Collar with two</td>
</tr>
<tr>
<td>624AL</td>
<td>24751</td>
<td>Cloth Plate Position Collar Set</td>
</tr>
<tr>
<td>164241</td>
<td>24751</td>
<td>Cloth Plate with Extension complete, Nos. 1700J, 164205, 164239, 164240 and two 914J</td>
</tr>
<tr>
<td>164003</td>
<td>24752</td>
<td>Feed Bar Hinge Pin (eccentric)</td>
</tr>
<tr>
<td>1388C</td>
<td>24752</td>
<td>&quot; &quot; &quot; Set Screw</td>
</tr>
<tr>
<td>164004</td>
<td>24752</td>
<td>&quot; &quot; Slide Block (back) (2)</td>
</tr>
<tr>
<td>1628C</td>
<td>24752</td>
<td>&quot; &quot; &quot; Nut</td>
</tr>
<tr>
<td>17022</td>
<td>24752</td>
<td>&quot; &quot; &quot; &quot; Washer</td>
</tr>
<tr>
<td>164005</td>
<td>24752</td>
<td>Feed Bar Slide Block (front)</td>
</tr>
<tr>
<td>164016</td>
<td>24752</td>
<td>&quot; (back) Bar with 164010</td>
</tr>
<tr>
<td>164017</td>
<td>24752</td>
<td>&quot; &quot; Connection</td>
</tr>
<tr>
<td>164008</td>
<td>24752</td>
<td>&quot; &quot; &quot; Bearing</td>
</tr>
<tr>
<td>164009</td>
<td>24752</td>
<td>&quot; &quot; &quot; Hinge</td>
</tr>
<tr>
<td>16710</td>
<td>24752</td>
<td>Feed (back) Bar Connection Hinge</td>
</tr>
<tr>
<td>164010</td>
<td>24752</td>
<td>Screw Stud Nut</td>
</tr>
<tr>
<td>164010</td>
<td>24752</td>
<td>Feed (back) Bar Connection Hinge</td>
</tr>
<tr>
<td>1454F</td>
<td>24752</td>
<td>Screw Stud Nut Position Pin</td>
</tr>
<tr>
<td>164006</td>
<td>24752</td>
<td>Feed (front) Bar with 164010</td>
</tr>
<tr>
<td>164007</td>
<td>24752</td>
<td>&quot; &quot; &quot; Connection</td>
</tr>
<tr>
<td>164018</td>
<td>24752</td>
<td>&quot; &quot; &quot; Bearing</td>
</tr>
<tr>
<td>164009</td>
<td>24752</td>
<td>&quot; &quot; &quot; Hinge</td>
</tr>
<tr>
<td>16710</td>
<td>24752</td>
<td>Feed (front) Bar Connection Hinge</td>
</tr>
<tr>
<td>164010</td>
<td>24752</td>
<td>Screw Stud Nut Position Pin</td>
</tr>
</tbody>
</table>

**Note:** Feed (back) Eccentric No. 164020 is furnished in 6 to 16, 18, 20, 22, 24, 28, 32 and 36 stitches to the inch, unless otherwise stated. No. 164020 (14 stitches to the inch) is supplied regularly.

**From the library of: Superior Sewing Machine & Supply LLC**
<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>164208</td>
<td>-----</td>
<td>Feed (back) and (front) Bars complete, Nos. 164005, 164006, 164007, 164008, 164016, 164017, 164018 and two each 1671c, 164004 and 164009. Feed (front) Dog (See Set of Fixings complete, Page No. 19 and Page No. 20.)</td>
</tr>
<tr>
<td>1454F</td>
<td>24758</td>
<td>Feed (front) Dog Screw.</td>
</tr>
<tr>
<td>164020</td>
<td>24752</td>
<td>&quot; &quot; &quot; Eccentric.</td>
</tr>
</tbody>
</table>

Note: Feed (front) Eccentric No. 164020 is furnished in 6 to 16, 18, 20, 22, 24, 28, 32 and 36 stitches to the inch, unless otherwise stated No. 164020 (14 stitches to the inch) is supplied regularly.

| 164398   | 24752 | Feed Eccentric Cover.                           |
| 164399   | 24752 | " " " Bracket.                                  |
| 157C     | 24752 | " " " Screw..                                    |
| 629K     | 24752 | " " " Hinge Screw.                              |
| 164401   | 24752 | " " " Latch Spring...                           |
| 227J     | 24752 | Screw (2)                                       |

| 164023   | 24752 | Feed Eccentric Oil Wick.                       |
| 164042   | 24752 | Feed Eccentric Cover complete, Nos. 629K, 164023, 164398, 164399, 164401 and two 227J. |
| 164025   | 24755 | Feed Lifting and Knife (movable) Eccentric.    |
| 164026   | 24753 | Knife (movable) (2)                             |
| 164027   | 24753 | " " " Clamp.                                    |
| 140050C  | 24753 | " " " Screw..                                    |
| 164028   | 24753 | " " " Guard.                                     |
| 164029   | 24753 | " " " Holder.                                    |
| 198J     | 24753 | " " " Screw..                                    |
| 164030   | 24753 | " " " Bearing.                                   |
| 164031   | 24753 | " " " Lever with 620AL.                         |
| 164211   | ----- | " " " 164031 with 132583, 164035, 164156 and 164153. |

| 164032   | 24753 | Knife (movable) Lever Bearing.                  |
| 50421AL  | 24753 | " " " Set Screw (long).                         |
| 624AL    | 24753 | Knife (movable) Lever Bearing Set Screw (short).

<p>| 164246   | 24757 | Knife (movable) Lever Cover and Presser Bar (upright) Housing with 1259AL. |
| 50073J   | 24757 | Knife (movable) Lever Cover and Presser Bar (upright) Housing Screw (2). |
| 164247   | ----- | Knife (movable) Lever Cover and Presser Bar (upright) Housing complete, Nos. 50060K, 164137, 164138, 164139, 164142, 164143, 164144, 164194 and 164246. |</p>
<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>164180</td>
<td>24753</td>
<td>Knife (movable) Lever Guide Holder with two 140239AL</td>
</tr>
<tr>
<td>164181</td>
<td>24753</td>
<td>Knife (movable) Lever Guide Holder with 197J, 164177, 164180 and 164182</td>
</tr>
<tr>
<td>164239AL</td>
<td>24753</td>
<td>Knife (movable) Lever Guide Holder Set Screw (2)</td>
</tr>
<tr>
<td>164182</td>
<td>24753</td>
<td>Knife (movable) Lever Guide Holder Thread Tube</td>
</tr>
<tr>
<td>50421AL</td>
<td>24753</td>
<td>Knife (movable) Lever Guide Holder Thread Tube Set Screw</td>
</tr>
<tr>
<td>197J</td>
<td>24753</td>
<td>Knife (movable) Lever Guide Screw</td>
</tr>
<tr>
<td>132583</td>
<td>24753</td>
<td>Hinge Pin with 132584</td>
</tr>
<tr>
<td>132584</td>
<td>24753</td>
<td>Knife (movable) Lever Hinge Pin Oil Wick</td>
</tr>
<tr>
<td>620AL</td>
<td>24753</td>
<td>Knife (movable) Lever Hinge Pin Set Screw</td>
</tr>
<tr>
<td>164034</td>
<td>24753</td>
<td>Knife (movable) Lever Hinge Stud</td>
</tr>
<tr>
<td>164035</td>
<td>24753</td>
<td>Knife (movable) Lever Hinge Stud Oil Wick</td>
</tr>
<tr>
<td>164036</td>
<td>24753</td>
<td>Knife (movable) Lever Hinge Stud Oil Wick (long)</td>
</tr>
<tr>
<td>164269</td>
<td>24753</td>
<td>Knife (movable) Lever Hinge Stud Oil Wick (short)</td>
</tr>
<tr>
<td>50421AL</td>
<td>24753</td>
<td>Knife (movable) Lever Hinge Stud Set Screw (back)</td>
</tr>
<tr>
<td>1143AL</td>
<td>24753</td>
<td>Knife (movable) Lever Hinge Stud Set Screw (top)</td>
</tr>
<tr>
<td>164037</td>
<td>24753</td>
<td>Knife (stationary) (2)</td>
</tr>
<tr>
<td>164038</td>
<td>24753</td>
<td>Clamping Stud</td>
</tr>
<tr>
<td>51715AL</td>
<td>24753</td>
<td>Nut</td>
</tr>
<tr>
<td>164039</td>
<td>24753</td>
<td>Holder</td>
</tr>
<tr>
<td>164040</td>
<td>24753</td>
<td>Adjusting Stud</td>
</tr>
<tr>
<td>1454E</td>
<td>24753</td>
<td>Knife (stationary) Holder Adjusting Stud Cap Screw</td>
</tr>
<tr>
<td>39541</td>
<td>24753</td>
<td>Knife (stationary) Holder Adjusting Stud Cap Washer</td>
</tr>
<tr>
<td>164041</td>
<td>24753</td>
<td>Knife (stationary) Holder Cap</td>
</tr>
<tr>
<td>164042</td>
<td>24753</td>
<td>Sleeve</td>
</tr>
<tr>
<td>140088R</td>
<td>24753</td>
<td>Screw</td>
</tr>
<tr>
<td>59456</td>
<td>24753</td>
<td>Knife (stationary) Holder Sleeve Screw</td>
</tr>
<tr>
<td>164043</td>
<td>24753</td>
<td>Knife (stationary) Holder Spring</td>
</tr>
<tr>
<td>164044</td>
<td>24753</td>
<td>Retainer</td>
</tr>
<tr>
<td>1454J</td>
<td>24753</td>
<td>Knife (stationary) Holder Spring Retainer Screw</td>
</tr>
<tr>
<td>164045</td>
<td>24754</td>
<td>Looper Carrier with 460AL, 50379F and 164202</td>
</tr>
<tr>
<td>164046</td>
<td>24754</td>
<td>Looper Carrier Holder with two 140393AL</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>-----------</td>
<td>-------</td>
<td>----------------------------------------------------------------------</td>
</tr>
<tr>
<td>164212</td>
<td>-----</td>
<td>Looper Carrier Holder 164047 with 13240, 59456 and 164046.</td>
</tr>
<tr>
<td>140393AL</td>
<td>24754</td>
<td>Looper Carrier Holder Set Screw (2).</td>
</tr>
<tr>
<td>1324C</td>
<td>24754</td>
<td>&quot; &quot; &quot; Screw.</td>
</tr>
<tr>
<td>460AL</td>
<td>24754</td>
<td>&quot; &quot; &quot; Set Screw.</td>
</tr>
<tr>
<td>59456</td>
<td>24754</td>
<td>&quot; &quot; &quot; Washer.</td>
</tr>
<tr>
<td>164048</td>
<td>24754</td>
<td>&quot; Driving Shaft.</td>
</tr>
<tr>
<td>164049</td>
<td>24754</td>
<td>&quot; &quot; &quot; Bushing (back).</td>
</tr>
<tr>
<td>140394E</td>
<td>24754</td>
<td>&quot; &quot; &quot; Cap Screw.</td>
</tr>
<tr>
<td>164215</td>
<td>-----</td>
<td>Looper Driving Shaft Bushing (back) Cap Screw (fiber).</td>
</tr>
<tr>
<td>164050</td>
<td>24754</td>
<td>Looper Driving Shaft Bushing (front)</td>
</tr>
<tr>
<td>164051</td>
<td>24754</td>
<td>&quot; &quot; &quot; Crank with 1083C.</td>
</tr>
<tr>
<td>164052</td>
<td>24755</td>
<td>Looper Driving Shaft Crank Connection with two each 171AL and 140159AL</td>
</tr>
<tr>
<td>164215</td>
<td>-----</td>
<td>Looper Driving Shaft Crank 164051 with 164052.</td>
</tr>
<tr>
<td>171AL</td>
<td>24755</td>
<td>Looper Driving Shaft Crank Connection Cap (lower) Screw (2).</td>
</tr>
<tr>
<td>140159AL</td>
<td>24755</td>
<td>Looper Driving Shaft Crank Connection Cap (upper) Screw (2).</td>
</tr>
<tr>
<td>164067</td>
<td>24754</td>
<td>Looper Driving Shaft Crank Key</td>
</tr>
<tr>
<td>1324C</td>
<td>24754</td>
<td>&quot; &quot; &quot; &quot; Screw.</td>
</tr>
<tr>
<td>45057</td>
<td>24754</td>
<td>&quot; &quot; &quot; &quot; Cap Screw.</td>
</tr>
<tr>
<td>164053</td>
<td>24754</td>
<td>Looper Driving Shaft Crank Thrust Bearing.</td>
</tr>
<tr>
<td>50379F</td>
<td>24754</td>
<td>Looper Set Screw</td>
</tr>
<tr>
<td>164202</td>
<td>24754</td>
<td>&quot; Stop Pin.</td>
</tr>
<tr>
<td>164349</td>
<td>24758</td>
<td>&quot; Thread Tube.</td>
</tr>
<tr>
<td>853AL</td>
<td>24758</td>
<td>&quot; &quot; &quot; Set Screw.</td>
</tr>
<tr>
<td>*164072</td>
<td>-----</td>
<td>Machine Frame.</td>
</tr>
<tr>
<td>*164073</td>
<td>-----</td>
<td>Machine Frame complete, Nos. 45775, 140396E, 164072, 164077, 164218,</td>
</tr>
<tr>
<td></td>
<td></td>
<td>two 15405 and three 140395C.</td>
</tr>
<tr>
<td>164074</td>
<td>24756</td>
<td>Machine Frame Bottom Cover.</td>
</tr>
<tr>
<td>164075</td>
<td>24756</td>
<td>&quot; &quot; &quot; Gasket.</td>
</tr>
<tr>
<td>914C</td>
<td>24756</td>
<td>&quot; &quot; &quot; Screw.</td>
</tr>
<tr>
<td>*164076</td>
<td>-----</td>
<td>Machine Frame Bracket.</td>
</tr>
<tr>
<td>*164218</td>
<td>-----</td>
<td>&quot; &quot; &quot; 164076 with 164207 and two 187E.</td>
</tr>
<tr>
<td>164207</td>
<td>24759</td>
<td>Machine Frame Bracket Key.</td>
</tr>
<tr>
<td>187E</td>
<td>24759</td>
<td>&quot; &quot; &quot; Screw (2).</td>
</tr>
<tr>
<td>140396E</td>
<td>24759</td>
<td>&quot; &quot; &quot; Screw (large).</td>
</tr>
<tr>
<td>164077</td>
<td>24759</td>
<td>&quot; &quot; &quot; &quot; Washer (fiber).</td>
</tr>
<tr>
<td>164229</td>
<td>24759</td>
<td>Machine Frame Bracket Screw (large)</td>
</tr>
<tr>
<td>140395C</td>
<td>24759</td>
<td>&quot; &quot; &quot; Washer (felt).</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Machine Frame Bracket Screw (small) (3).</td>
</tr>
<tr>
<td>No. Plate</td>
<td>Part No.</td>
<td>Name</td>
</tr>
<tr>
<td>-----------</td>
<td>---------</td>
<td>-------------------------------------------</td>
</tr>
<tr>
<td>164078</td>
<td>24756</td>
<td>Machine Frame Cover (back)</td>
</tr>
<tr>
<td>50571J</td>
<td>24756</td>
<td>Machine Frame Cover (back) Screw (long)</td>
</tr>
<tr>
<td>914J</td>
<td>24756</td>
<td>Machine Frame Cover (back) Screw (short)</td>
</tr>
<tr>
<td>164079</td>
<td>24756</td>
<td>Machine Frame Cover (back) Slide</td>
</tr>
<tr>
<td>140200J</td>
<td>24756</td>
<td>Machine Frame Cover (back) Slide Stop</td>
</tr>
<tr>
<td>238J</td>
<td>24756</td>
<td>Machine Frame Cover (back) Slide Stop</td>
</tr>
<tr>
<td>164080</td>
<td>24756</td>
<td>Machine Frame Cover (back) complete, Nos.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>238J, 1637K, 140200J, 140228C, 164078 and</td>
</tr>
<tr>
<td></td>
<td></td>
<td>164079.</td>
</tr>
<tr>
<td>164081</td>
<td>24759</td>
<td>Machine Frame Oil Lead</td>
</tr>
<tr>
<td>140088R</td>
<td>24759</td>
<td>Machine Frame Oil Washer</td>
</tr>
<tr>
<td>16998J</td>
<td>24759</td>
<td>Machine Frame Oil Screw</td>
</tr>
<tr>
<td>164082</td>
<td>24759</td>
<td>Machine Frame Oil Plug Bracket</td>
</tr>
<tr>
<td>1036AL</td>
<td>24759</td>
<td>Machine Frame Oil Plug Screw (steel)</td>
</tr>
<tr>
<td>51285E</td>
<td>24759</td>
<td>Machine Frame Oil Plug Screw (cork)</td>
</tr>
<tr>
<td>164313</td>
<td>24759</td>
<td>Machine Frame Oil Plug Screw</td>
</tr>
<tr>
<td>164314</td>
<td>24759</td>
<td>Machine Frame Oil Plug Screw Washer (cork)</td>
</tr>
<tr>
<td>164083</td>
<td>24759</td>
<td>Machine Frame Oil Screen</td>
</tr>
<tr>
<td>206J</td>
<td>24759</td>
<td>Machine Frame Oil Screen Screw</td>
</tr>
<tr>
<td>164084</td>
<td>24759</td>
<td>Machine Frame Oil Screen Screw</td>
</tr>
<tr>
<td>206J</td>
<td>24759</td>
<td>Machine Frame Oil Splash Guard (internal)</td>
</tr>
<tr>
<td>164085</td>
<td>24759</td>
<td>Machine Frame Oil Splash Guard (top) Screw (2)</td>
</tr>
<tr>
<td>51023W</td>
<td>24757</td>
<td>Machine Frame Oil Splash Guard (top)</td>
</tr>
<tr>
<td>164086</td>
<td>24759</td>
<td>Machine Frame Oil Tube with 164087, 50421AL</td>
</tr>
<tr>
<td>164087</td>
<td>24759</td>
<td>Machine Frame Oil Tube with 164087 Set</td>
</tr>
<tr>
<td>164088</td>
<td>24755</td>
<td>Machine Frame Oil Wick</td>
</tr>
<tr>
<td>164089</td>
<td>24755</td>
<td>Machine Frame Oil Rotary Shaft</td>
</tr>
<tr>
<td>164090</td>
<td>24755</td>
<td>Machine Frame Oil Rotary Shaft</td>
</tr>
<tr>
<td>139026</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Ball Bearing</td>
</tr>
<tr>
<td>164092</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Ball Bearing</td>
</tr>
<tr>
<td>51359C</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Ball Bearing</td>
</tr>
<tr>
<td>164093</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Ball Bearing</td>
</tr>
<tr>
<td>164232</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Ball Bearing</td>
</tr>
<tr>
<td>164094</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Bushing (front)</td>
</tr>
<tr>
<td>1036AL</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Bushing (front) Set Screw</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>------</td>
<td>--------</td>
<td>----------------------------------------------------------------------</td>
</tr>
<tr>
<td>164095</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Bushing (intermediate)</td>
</tr>
<tr>
<td>51332C</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Bushing (intermediate) Set Screw</td>
</tr>
<tr>
<td>164096</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Counterbalance with 1036AL</td>
</tr>
<tr>
<td>1036AL</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Counterbalance Set Screw</td>
</tr>
<tr>
<td>164097</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Key</td>
</tr>
<tr>
<td>1701C</td>
<td>24755</td>
<td>&quot; &quot; &quot; &quot; Nut</td>
</tr>
<tr>
<td>164098</td>
<td>24755</td>
<td>&quot; &quot; &quot; &quot; Oil Sling and Ball Bearing Grease Retainer</td>
</tr>
<tr>
<td>164099</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Screw</td>
</tr>
<tr>
<td>164100</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Thrust Bearing</td>
</tr>
<tr>
<td>164101</td>
<td>24760</td>
<td>Machine Frame Top Cover</td>
</tr>
<tr>
<td>164214</td>
<td>-----</td>
<td>&quot; &quot; &quot; &quot; 164101 with 330J, 164103 and two each 54065 and 64066</td>
</tr>
<tr>
<td>164102</td>
<td>24760</td>
<td>Machine Frame Top Cover Gasket</td>
</tr>
<tr>
<td>164103</td>
<td>24760</td>
<td>&quot; &quot; &quot; &quot; Oil Lead</td>
</tr>
<tr>
<td>330J</td>
<td>24760</td>
<td>Screw</td>
</tr>
<tr>
<td>51369J</td>
<td>24760</td>
<td>Machine Frame Top Cover Screw (3) with two 448AL</td>
</tr>
<tr>
<td>164231</td>
<td>24755</td>
<td>Machine Pulley Cap</td>
</tr>
<tr>
<td>140416X</td>
<td>24755</td>
<td>&quot; &quot; Screw</td>
</tr>
<tr>
<td>448AL</td>
<td>24755</td>
<td>&quot; &quot; Set Screw (2)</td>
</tr>
<tr>
<td>164109</td>
<td>24757</td>
<td>Needle Clamp</td>
</tr>
<tr>
<td>51720C</td>
<td>24757</td>
<td>&quot; Clamping Nut</td>
</tr>
<tr>
<td>164110</td>
<td>24757</td>
<td>&quot; Driving Shaft with 164118</td>
</tr>
<tr>
<td>164275</td>
<td>-----</td>
<td>51720C, 164109 and 164117</td>
</tr>
<tr>
<td>164111</td>
<td>24757</td>
<td>Needle Driving Shaft Bushing</td>
</tr>
<tr>
<td>164112</td>
<td>24757</td>
<td>&quot; &quot; &quot; &quot; Cap</td>
</tr>
<tr>
<td>164113</td>
<td>24757</td>
<td>&quot; &quot; &quot; &quot; Oil Lead</td>
</tr>
<tr>
<td>452G</td>
<td>24757</td>
<td>Needle Driving Shaft Bushing Oil</td>
</tr>
<tr>
<td>164114</td>
<td>24757</td>
<td>Needle Driving Shaft Crank with 1083C and two 140393AL</td>
</tr>
<tr>
<td>164115</td>
<td>24757</td>
<td>Needle Driving Shaft Crank Ball</td>
</tr>
<tr>
<td>1083C</td>
<td>24757</td>
<td>&quot; &quot; &quot; &quot; Clamping Screw</td>
</tr>
<tr>
<td>164116</td>
<td>24755</td>
<td>Needle Driving Shaft Crank Connection with two each 171AL and 140159AL</td>
</tr>
<tr>
<td>164217</td>
<td>-----</td>
<td>Needle Driving Shaft Crank Connection 164116 with 164115</td>
</tr>
<tr>
<td>140159AL</td>
<td>24755</td>
<td>Needle Driving Shaft Crank Connection Cap (lower) Screw (2)</td>
</tr>
<tr>
<td>171AL</td>
<td>24755</td>
<td>Needle Driving Shaft Crank Connection Cap (upper) Screw (2)</td>
</tr>
<tr>
<td>140393AL</td>
<td>24757</td>
<td>Needle Driving Shaft Crank Set Screw (2)</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>---------</td>
<td>-------</td>
<td>-------------------------------------------</td>
</tr>
<tr>
<td>164117</td>
<td>24757</td>
<td>Needle Holder</td>
</tr>
<tr>
<td>164118</td>
<td>24757</td>
<td>&quot; Stop Pin</td>
</tr>
<tr>
<td>164119</td>
<td>24755</td>
<td>Oil Agitator</td>
</tr>
<tr>
<td>164120</td>
<td>24759</td>
<td>&quot; Cooler with 456C and two 164125.</td>
</tr>
<tr>
<td>164121</td>
<td>24759</td>
<td>&quot; &quot; Cover</td>
</tr>
<tr>
<td>164123</td>
<td>24759</td>
<td>&quot; &quot; 164121 with 164135.</td>
</tr>
<tr>
<td>164122</td>
<td>24759</td>
<td>&quot; &quot; Gasket</td>
</tr>
<tr>
<td>145J</td>
<td>24759</td>
<td>&quot; &quot; Screw</td>
</tr>
<tr>
<td>164124</td>
<td>24759</td>
<td>&quot; Gasket</td>
</tr>
<tr>
<td>164125</td>
<td>24759</td>
<td>&quot; Oil Pipe (outlet, left).</td>
</tr>
<tr>
<td>164125</td>
<td>24759</td>
<td>&quot; &quot; &quot; (outlet, right).</td>
</tr>
<tr>
<td>164126</td>
<td>24759</td>
<td>&quot; &quot; &quot; Tube with 168269 and 164128.</td>
</tr>
<tr>
<td>164127</td>
<td>24759</td>
<td>Oil Cooler Oil Tube Coupling</td>
</tr>
<tr>
<td>51630</td>
<td>24759</td>
<td>&quot; &quot; &quot; &quot; Lock Nut</td>
</tr>
<tr>
<td>138269</td>
<td>24759</td>
<td>&quot; &quot; &quot; &quot; Sleeve</td>
</tr>
<tr>
<td>164128</td>
<td>24759</td>
<td>&quot; &quot; &quot; Wick</td>
</tr>
<tr>
<td>456C</td>
<td>24759</td>
<td>&quot; Plug Screw</td>
</tr>
<tr>
<td>51159J</td>
<td>24759</td>
<td>&quot; Screw (long) (2)</td>
</tr>
<tr>
<td>1324J</td>
<td>24759</td>
<td>&quot; Screw (short)</td>
</tr>
<tr>
<td>164131</td>
<td>24759</td>
<td>&quot; Sight Gauge Background Disc</td>
</tr>
<tr>
<td>164132</td>
<td>24759</td>
<td>&quot; &quot; &quot; Gasket</td>
</tr>
<tr>
<td>164133</td>
<td>24759</td>
<td>Oil Sight Gauge Window</td>
</tr>
<tr>
<td>164132</td>
<td>24759</td>
<td>&quot; &quot; &quot; Gasket</td>
</tr>
<tr>
<td>164134</td>
<td>24759</td>
<td>&quot; &quot; &quot; Retainer</td>
</tr>
<tr>
<td>164132</td>
<td>24759</td>
<td>&quot; &quot; &quot; Gasket</td>
</tr>
<tr>
<td>1485J</td>
<td>24759</td>
<td>Oil Sight Gauge Window Retainer</td>
</tr>
<tr>
<td>164135</td>
<td>24759</td>
<td>Screw (2)</td>
</tr>
<tr>
<td>164136</td>
<td>24753</td>
<td>Presser Bar Bracket</td>
</tr>
<tr>
<td>164137</td>
<td>24757</td>
<td>&quot; &quot; Lifting Bracket with 462AL, 624AL and 51846.</td>
</tr>
<tr>
<td>51846</td>
<td>24757</td>
<td>Presser Bar Lifting Bracket Roller and Stud.</td>
</tr>
<tr>
<td>624AL</td>
<td>24757</td>
<td>Presser Bar Lifting Bracket Set</td>
</tr>
<tr>
<td>624AL</td>
<td>24757</td>
<td>Screw (long)</td>
</tr>
<tr>
<td>462AL</td>
<td>24757</td>
<td>Presser Bar Lifting Bracket Set</td>
</tr>
<tr>
<td>462AL</td>
<td>24757</td>
<td>Screw (short)</td>
</tr>
<tr>
<td>164138</td>
<td>24757</td>
<td>Presser Bar Lifting Lever</td>
</tr>
<tr>
<td>164139</td>
<td>24757</td>
<td>&quot; &quot; &quot; Spring</td>
</tr>
<tr>
<td>140228C</td>
<td>24756</td>
<td>&quot; &quot; &quot; Stop Screw</td>
</tr>
<tr>
<td>1637K</td>
<td>24756</td>
<td>&quot; &quot; &quot;</td>
</tr>
<tr>
<td>164350</td>
<td>24753</td>
<td>Nut</td>
</tr>
<tr>
<td>164141</td>
<td>24753</td>
<td>Presser Bar (swing-out)</td>
</tr>
<tr>
<td>1700J</td>
<td>24753</td>
<td>&quot; &quot; &quot; Lifting</td>
</tr>
<tr>
<td>164142</td>
<td>24757</td>
<td>Presser Bar (swing-out) Lifting</td>
</tr>
<tr>
<td>50060K</td>
<td>24757</td>
<td>Screw Stud</td>
</tr>
<tr>
<td>140510C</td>
<td>24753</td>
<td>Presser Bar (swing-out) Opening Lever</td>
</tr>
<tr>
<td>164351</td>
<td>24753</td>
<td>&quot; &quot; &quot; Pivot Screw</td>
</tr>
<tr>
<td></td>
<td></td>
<td>&quot; &quot; &quot; Lock Washer</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>---------</td>
<td>-------</td>
<td>----------------------------------------------------------------------</td>
</tr>
<tr>
<td>51362AL</td>
<td>24753</td>
<td>Presser Bar (swing-out) Pivot Screw</td>
</tr>
<tr>
<td>164143</td>
<td>24757</td>
<td>Lock Washer Screw</td>
</tr>
<tr>
<td>164144</td>
<td>24757</td>
<td>Presser Bar (upright)</td>
</tr>
<tr>
<td>*164352</td>
<td>-----</td>
<td>&quot; Foot Body (back)</td>
</tr>
<tr>
<td>*164353</td>
<td>-----</td>
<td>&quot; (front)</td>
</tr>
<tr>
<td>164354</td>
<td>24758</td>
<td>&quot; (hinged) Nos. 164352, 164353 and 164355</td>
</tr>
<tr>
<td>164355</td>
<td>24758</td>
<td>Presser Foot Body Hinge Pin</td>
</tr>
<tr>
<td>164356</td>
<td>24758</td>
<td>&quot; Chaining-off Finger</td>
</tr>
<tr>
<td>164147</td>
<td>24758</td>
<td>&quot; Clamping Plate</td>
</tr>
<tr>
<td>50225J</td>
<td>24758</td>
<td>&quot; Screw</td>
</tr>
<tr>
<td>164357</td>
<td>24758</td>
<td>Presser Foot (hinged) complete, Nos. 50225J, 164147, 164354 and 164356</td>
</tr>
<tr>
<td>164194</td>
<td>24757</td>
<td>Pressure Regulating Thumb Screw</td>
</tr>
<tr>
<td>164252</td>
<td>24754</td>
<td>Spreader</td>
</tr>
<tr>
<td>164056</td>
<td>24754</td>
<td>&quot; Carrier with 50370E</td>
</tr>
<tr>
<td>164057</td>
<td>24754</td>
<td>&quot; Connection</td>
</tr>
<tr>
<td>164058</td>
<td>24754</td>
<td>&quot; Guide Bar with 624AL and 164172</td>
</tr>
<tr>
<td>164172</td>
<td>-----</td>
<td>Spreader Carrier Connection Guide</td>
</tr>
<tr>
<td>624AL</td>
<td>24754</td>
<td>Bar Oil Wick</td>
</tr>
<tr>
<td>164059</td>
<td>24754</td>
<td>Spreader Carrier Connection Guide</td>
</tr>
<tr>
<td>164060</td>
<td>24754</td>
<td>Bar Bracket with 164060 and two 462AL</td>
</tr>
<tr>
<td>914C</td>
<td>24754</td>
<td>Spreader Carrier Connection Guide</td>
</tr>
<tr>
<td>1057AL</td>
<td>24754</td>
<td>Bar Bracket Screw (left)</td>
</tr>
<tr>
<td>462AL</td>
<td>24754</td>
<td>Spreader Carrier Connection Guide</td>
</tr>
<tr>
<td>164061</td>
<td>24754</td>
<td>Bar Bracket Oil Pad</td>
</tr>
<tr>
<td>1443J</td>
<td>24754</td>
<td>Spreader Carrier Connection Guide</td>
</tr>
<tr>
<td>164397</td>
<td>24754</td>
<td>Bar Bracket Screw (right)</td>
</tr>
<tr>
<td>1019AL</td>
<td>24754</td>
<td>Spreader Carrier Connection Guide</td>
</tr>
<tr>
<td>132566</td>
<td>24754</td>
<td>Bar Set Screw (2)</td>
</tr>
<tr>
<td>50370E</td>
<td>24754</td>
<td>Spreader Carrier Connection Hinge</td>
</tr>
<tr>
<td>164062</td>
<td>24754</td>
<td>Stud with 1019AL</td>
</tr>
<tr>
<td>1083C</td>
<td>24754</td>
<td>Spreader Carrier Connection Hinge</td>
</tr>
<tr>
<td>164213</td>
<td>-----</td>
<td>Spreader Driving Lever Clamping Screw</td>
</tr>
<tr>
<td>140393AL</td>
<td>24754</td>
<td>Driving Lever with 10830 and two 140393AL</td>
</tr>
<tr>
<td>164063</td>
<td>24754</td>
<td>&quot; Shaft</td>
</tr>
</tbody>
</table>

From the library of: Superior Sewing Machine & Supply LLC
<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Spreader Driving Shaft Basing</th>
</tr>
</thead>
<tbody>
<tr>
<td>164049</td>
<td>24754</td>
<td>(back)</td>
</tr>
<tr>
<td>140394E</td>
<td>24754</td>
<td>(back) Cap Screw</td>
</tr>
<tr>
<td>164293</td>
<td>24754</td>
<td>(back) Cap Screw Wash (fiber)</td>
</tr>
<tr>
<td>164065</td>
<td>24754</td>
<td>(front)</td>
</tr>
<tr>
<td>164066</td>
<td>24754</td>
<td>Spreader Driving Shaft Crank with 1083C</td>
</tr>
<tr>
<td>1083C</td>
<td>24754</td>
<td>Spreader Driving Shaft Crank Clamp-Screw</td>
</tr>
<tr>
<td>164052</td>
<td>24755</td>
<td>Spreader Driving Shaft Crank Connection with two each 171AL and 140159AL</td>
</tr>
<tr>
<td>164216</td>
<td>-----</td>
<td>Spreader Driving Shaft Crank with 164066</td>
</tr>
<tr>
<td>171AL</td>
<td>24755</td>
<td>Spreader Driving Shaft Crank Connection (lower) Screw (2)</td>
</tr>
<tr>
<td>140159AL</td>
<td>24755</td>
<td>Spreader Driving Shaft Crank Connection (upper) Screw (2)</td>
</tr>
<tr>
<td>164087</td>
<td>24754</td>
<td>Spreader Driving Shaft Crank Key...</td>
</tr>
<tr>
<td>1324C</td>
<td>24754</td>
<td>Screw...</td>
</tr>
<tr>
<td>45057</td>
<td>24754</td>
<td>Spreader Driving Shaft Crank Key Screw Washer</td>
</tr>
<tr>
<td>164053</td>
<td>24754</td>
<td>Spreader Driving Shaft Crank Thrust Bearing...</td>
</tr>
<tr>
<td>164068</td>
<td>24754</td>
<td>Spreader Locking Screw Stud...</td>
</tr>
<tr>
<td>1700J</td>
<td>24754</td>
<td>&quot; &quot; &quot; Nut...</td>
</tr>
<tr>
<td>164219</td>
<td>24754</td>
<td>&quot; Position Collar with 904E...</td>
</tr>
<tr>
<td>904E</td>
<td>24754</td>
<td>&quot; &quot; &quot; Set Screw...</td>
</tr>
<tr>
<td>2102</td>
<td>24760</td>
<td>Tension (heavy) Disc (2)...</td>
</tr>
<tr>
<td>164155</td>
<td>24760</td>
<td>&quot; &quot; Regulating Thumb Nut...</td>
</tr>
<tr>
<td>50133C</td>
<td>24760</td>
<td>&quot; &quot; Screw Stud...</td>
</tr>
<tr>
<td>164156</td>
<td>-----</td>
<td>&quot; &quot; &quot; 50133C...</td>
</tr>
<tr>
<td>164161</td>
<td>24760</td>
<td>Tension (heavy) Spring...</td>
</tr>
<tr>
<td>59537</td>
<td>24760</td>
<td>&quot; &quot; &quot; Bushing...</td>
</tr>
<tr>
<td>164158</td>
<td>24760</td>
<td>&quot; &quot; &quot; Cover...</td>
</tr>
<tr>
<td>164162</td>
<td>24760</td>
<td>Tension (heavy) complete, Nos. 59537, 164156, 164158, 164161 and two 2102...</td>
</tr>
<tr>
<td>2102</td>
<td>24760</td>
<td>Tension (light) Disc (4)...</td>
</tr>
<tr>
<td>164155</td>
<td>24760</td>
<td>&quot; &quot; Regulating Thumb Nut...</td>
</tr>
<tr>
<td>50133C</td>
<td>24760</td>
<td>Tension (light) Screw Stud (2)...</td>
</tr>
<tr>
<td>164156</td>
<td>-----</td>
<td>&quot; &quot; &quot; 50133C...</td>
</tr>
<tr>
<td>164160</td>
<td>24760</td>
<td>Tension (light) complete, Nos. 59537, 164156, 164157, 164158 and two 2102 (2)...</td>
</tr>
<tr>
<td>164285</td>
<td>24760</td>
<td>Tension (looper thread) Thread Guide (left)...</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>---------</td>
<td>-------</td>
<td>----------------------------------------------------------------------</td>
</tr>
<tr>
<td>164286</td>
<td>24760</td>
<td>Tension (looper thread) Thread Guide (right)</td>
</tr>
<tr>
<td>164159</td>
<td>24760</td>
<td>Tension (needle thread) Thread Guide</td>
</tr>
<tr>
<td>64666</td>
<td>24760</td>
<td>Thread Eyelet (2)</td>
</tr>
<tr>
<td>54865</td>
<td>24760</td>
<td>Spring Washer (2)</td>
</tr>
<tr>
<td>164167</td>
<td>24761</td>
<td>Thread (looper) Plate with 624AL... with 164169 and 164170</td>
</tr>
<tr>
<td>164168</td>
<td>24761</td>
<td>Thread Guide</td>
</tr>
<tr>
<td>164206</td>
<td>-----</td>
<td></td>
</tr>
<tr>
<td>164169</td>
<td>24761</td>
<td>Thread (looper) Plate Cover Hinge</td>
</tr>
<tr>
<td>164170</td>
<td>24761</td>
<td>Pin</td>
</tr>
<tr>
<td>164171</td>
<td>24761</td>
<td>Thread (looper) Plate Cover Spring</td>
</tr>
<tr>
<td>332J</td>
<td>24761</td>
<td>Thread (looper) Plate Cover Spring Screw (2)</td>
</tr>
<tr>
<td>896AL</td>
<td>24761</td>
<td>Thread (looper) Plate Screw (2)</td>
</tr>
<tr>
<td>164173</td>
<td>24761</td>
<td>Thread Bushing</td>
</tr>
<tr>
<td>50318W</td>
<td>24761</td>
<td>Screw</td>
</tr>
<tr>
<td>164174</td>
<td>-----</td>
<td>Thread (looper) Plate complete, Nos. 1423J, 1443J, 1607J, 50318W, 164163, 164164, 164165, 164166, 164167, 164173, 164206 and two each 332J and 164171</td>
</tr>
<tr>
<td>164091</td>
<td>24754</td>
<td>Thread (looper) Stripper and Take-up</td>
</tr>
<tr>
<td>164163</td>
<td>24761</td>
<td>Eyelet (adjustable)</td>
</tr>
<tr>
<td>1443J</td>
<td>24761</td>
<td>Thread (looper) Stripper and Take-up Eyelet (adjustable) Screw</td>
</tr>
<tr>
<td>187E</td>
<td>24754</td>
<td>Thread (looper) Stripper and Take-up Screw</td>
</tr>
<tr>
<td>17022</td>
<td>24754</td>
<td>Thread (looper) Stripper and Take-up Screw Washer</td>
</tr>
<tr>
<td>164175</td>
<td>24754</td>
<td>Thread (looper) Take-up</td>
</tr>
<tr>
<td>164176</td>
<td>24754</td>
<td>Thread Eyelet (movable)</td>
</tr>
<tr>
<td>176E</td>
<td>24754</td>
<td>Plate</td>
</tr>
<tr>
<td>164164</td>
<td>24761</td>
<td>Thread (looper) Thread Eyelet (upper)</td>
</tr>
<tr>
<td>1423J</td>
<td>24761</td>
<td>Thread (looper) Thread Eyelet Screw</td>
</tr>
<tr>
<td>164165</td>
<td>24761</td>
<td>Thread (looper) Thread Eyelet (stationary)</td>
</tr>
<tr>
<td>1607J</td>
<td>24761</td>
<td>Thread (looper) Thread Eyelet (stationary) Nut</td>
</tr>
<tr>
<td>164166</td>
<td>24761</td>
<td>Thread (looper) Tube</td>
</tr>
<tr>
<td>624AL</td>
<td>24761</td>
<td>Set Screw</td>
</tr>
<tr>
<td>164151</td>
<td>24753</td>
<td>(needle) Controller</td>
</tr>
<tr>
<td>164153</td>
<td>24753</td>
<td>Lever</td>
</tr>
<tr>
<td>1443B</td>
<td>24753</td>
<td>Screw (2)</td>
</tr>
<tr>
<td>164177</td>
<td>24753</td>
<td>Eyelet (needle thread)</td>
</tr>
<tr>
<td>140239AL</td>
<td>24753</td>
<td>Set</td>
</tr>
<tr>
<td>164358</td>
<td>24758</td>
<td>Throat Plate</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>------</td>
<td>-------</td>
<td>---------------------------</td>
</tr>
<tr>
<td>1094F</td>
<td>24758</td>
<td>Throat Plate Screw (2)</td>
</tr>
<tr>
<td>*45773</td>
<td></td>
<td>Trade Mark</td>
</tr>
<tr>
<td>15405</td>
<td></td>
<td>&quot; &quot; Rivet (2)</td>
</tr>
</tbody>
</table>

SINGER Needles should be used in SINGER Machines. These Needles and their Containers are marked with the Company's Trade Mark "SIMANCO." 1

Needles in Containers marked "FOR SINGER MACHINES" are NOT SINGER made needles. 2
## FITTINGS

**SET OF FITTINGS COMPLETE, No. 164382**

For Rayon, Balbriggan and Nylon

For Two-thread Blind Hem Stitch

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>164347</td>
<td>24765</td>
<td>Chain Cutter...</td>
</tr>
<tr>
<td>51362AL</td>
<td>24765</td>
<td>Screw (2)...</td>
</tr>
<tr>
<td>164363</td>
<td>24765</td>
<td>Feed (back) Dog Section (left)...</td>
</tr>
<tr>
<td>164243</td>
<td>24765</td>
<td>&quot; &quot; &quot; (right)...</td>
</tr>
<tr>
<td>1100AL</td>
<td>24765</td>
<td>&quot; &quot; &quot; Screw...</td>
</tr>
<tr>
<td>164364</td>
<td>24765</td>
<td>Feed (back) Dog complete, Nos.</td>
</tr>
<tr>
<td>1100AL, 164243 and 164363...</td>
<td></td>
<td></td>
</tr>
<tr>
<td>164365</td>
<td>24765</td>
<td>Feed (front) Dog...</td>
</tr>
<tr>
<td>164026</td>
<td>24765</td>
<td>Knife (movable)...</td>
</tr>
<tr>
<td>164037</td>
<td>24765</td>
<td>&quot; (stationary)...</td>
</tr>
<tr>
<td>164045</td>
<td>24765</td>
<td>Looper...</td>
</tr>
<tr>
<td>164350</td>
<td>24765</td>
<td>Presser Bar (swing-out)...</td>
</tr>
<tr>
<td>*164352</td>
<td>-----</td>
<td>&quot; Foot Body (back)...</td>
</tr>
<tr>
<td>*164353</td>
<td>-----</td>
<td>&quot; &quot; (front)...</td>
</tr>
<tr>
<td>164354</td>
<td>24765</td>
<td>&quot; &quot; (hinged) Nos.</td>
</tr>
<tr>
<td>164352, 164353 and 164355...</td>
<td></td>
<td></td>
</tr>
<tr>
<td>164355</td>
<td>24765</td>
<td>Presser Foot Body Hinge Pin...</td>
</tr>
<tr>
<td>164356</td>
<td>24765</td>
<td>&quot; Chaining-off Finger...</td>
</tr>
<tr>
<td>164147</td>
<td>24765</td>
<td>&quot; Clamping Plate...</td>
</tr>
<tr>
<td>50225J</td>
<td>24765</td>
<td>&quot; &quot; Screw...</td>
</tr>
<tr>
<td>164357</td>
<td>24765</td>
<td>Presser Foot (hinged) complete Nos.</td>
</tr>
<tr>
<td>50225J, 164147, 164554 and 164356...</td>
<td></td>
<td></td>
</tr>
<tr>
<td>164252</td>
<td>24765</td>
<td>Spreader...</td>
</tr>
<tr>
<td>164091</td>
<td>24765</td>
<td>Thread (looper) Stripper and Take-up</td>
</tr>
<tr>
<td>164175</td>
<td>24765</td>
<td>&quot; &quot; Take-up...</td>
</tr>
<tr>
<td>164358</td>
<td>24765</td>
<td>Throat Plate...</td>
</tr>
<tr>
<td>164382</td>
<td>24765</td>
<td>Set of Fittings complete, Nos.</td>
</tr>
<tr>
<td>164026, 164037, 164045, 164091, 164175, 164252, 164347, 164350, 164357, 164358, 164364, 164365 and two 51362AL...</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
**SET OF FITTINGS COMPLETE No. 164383**

For Light and Medium Weight Sweater Materials

For Two-thread Blind Hem Stitch

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>164347</td>
<td>24766</td>
<td>Chain Cutter</td>
</tr>
<tr>
<td>51362AL</td>
<td>24766</td>
<td>Screw (2)</td>
</tr>
<tr>
<td>164242</td>
<td>24766</td>
<td>Feed (back) Dog Section (left)</td>
</tr>
<tr>
<td>164243</td>
<td>24766</td>
<td>Feed (back) Dog Section (right)</td>
</tr>
<tr>
<td>1100AL</td>
<td>24766</td>
<td>Screw</td>
</tr>
<tr>
<td>164244</td>
<td>24766</td>
<td>Feed (back) Dog complete, Nos. 1100AL, 164242 and 164243</td>
</tr>
<tr>
<td>164348</td>
<td>24766</td>
<td>Feed (front) Dog</td>
</tr>
<tr>
<td>164026</td>
<td>24766</td>
<td>Knife (movable)</td>
</tr>
<tr>
<td>164037</td>
<td>24766</td>
<td>Knife (stationary)</td>
</tr>
<tr>
<td>164045</td>
<td>24766</td>
<td>Looper</td>
</tr>
<tr>
<td>164350</td>
<td>24766</td>
<td>Presser Bar (swing-out)</td>
</tr>
<tr>
<td>*164352</td>
<td>-----</td>
<td>Foot Body (back)</td>
</tr>
<tr>
<td>*164353</td>
<td>-----</td>
<td>Foot Body (front)</td>
</tr>
<tr>
<td>164354</td>
<td>24766</td>
<td>Foot Body (hinged) Nos. 164352, 164353 and 164355</td>
</tr>
<tr>
<td>164355</td>
<td>24766</td>
<td>Presser Foot Body Hinge Pin</td>
</tr>
<tr>
<td>164356</td>
<td>24766</td>
<td>Chaining-off Finger</td>
</tr>
<tr>
<td>164147</td>
<td>24766</td>
<td>Clamping Plate</td>
</tr>
<tr>
<td>50225J</td>
<td>24766</td>
<td>Screw</td>
</tr>
<tr>
<td>164357</td>
<td>24766</td>
<td>Presser Foot (hinged) complete Nos. 50225J, 164147, 164354 and 164356</td>
</tr>
<tr>
<td>164252</td>
<td>24766</td>
<td>Spreader</td>
</tr>
<tr>
<td>164091</td>
<td>24766</td>
<td>Thread (looper) Stripper and Take-up</td>
</tr>
<tr>
<td>164175</td>
<td>24766</td>
<td>Take-up</td>
</tr>
<tr>
<td>164358</td>
<td>24766</td>
<td>Throat Plate</td>
</tr>
<tr>
<td>164383</td>
<td>24766</td>
<td>Set of Fittings complete, Nos. 164026, 164037, 164045, 164091, 164175, 164244, 164252, 164347, 164348, 164350, 164357, 164358 and two 51362AL</td>
</tr>
</tbody>
</table>

**ACCESSORIES**

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>160577</td>
<td>24762</td>
<td>Container of Oil (15 oza.)</td>
</tr>
<tr>
<td>164203</td>
<td>24762</td>
<td>Feed Eccentric Extractor</td>
</tr>
</tbody>
</table>
### ACCESSORIES

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>164195</td>
<td>24762</td>
<td>Gauge</td>
</tr>
<tr>
<td>120344</td>
<td>24762</td>
<td>Oiler (copper plated) with 120345</td>
</tr>
<tr>
<td>120345</td>
<td>24762</td>
<td>&quot; Spout, 4 1/2 in. long</td>
</tr>
<tr>
<td>164198</td>
<td>24762</td>
<td>Presser Bar Lifting Chain Spring (under table)</td>
</tr>
<tr>
<td>26026</td>
<td>24762</td>
<td>Screw Driver</td>
</tr>
<tr>
<td>164196</td>
<td>24762</td>
<td>Threader (6)</td>
</tr>
<tr>
<td>164204</td>
<td>24762</td>
<td>Tweezers</td>
</tr>
<tr>
<td>164197</td>
<td>24762</td>
<td>Wrench (socket)</td>
</tr>
<tr>
<td>8908</td>
<td>24762</td>
<td>&quot; (flat)</td>
</tr>
</tbody>
</table>

### BELT GUARD (adjustable)

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>164183</td>
<td>24763</td>
<td>Belt Guard</td>
</tr>
<tr>
<td>164199</td>
<td>24763</td>
<td>&quot; &quot; Bracket (back)</td>
</tr>
<tr>
<td>164200</td>
<td>24763</td>
<td>&quot; &quot; (front)</td>
</tr>
<tr>
<td>51326J</td>
<td>24763</td>
<td>&quot; &quot; Screw (2)</td>
</tr>
<tr>
<td>164201</td>
<td>24763</td>
<td>Belt Guard (adjustable) complete, Nos. 164183, 164199, 164200 and two each 51326J and wood screws 5/4 in. No. 7 F.H.</td>
</tr>
</tbody>
</table>

### Blind Stitch Hemming Attachment (flip-up type)

Complete, No. 160381 For General Work

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>160376</td>
<td>24758</td>
<td>Folder</td>
</tr>
<tr>
<td>160377</td>
<td>24758</td>
<td>&quot; Hinge</td>
</tr>
<tr>
<td>160378</td>
<td>24758</td>
<td>&quot; &quot; Bracket with 904AL</td>
</tr>
<tr>
<td>59480</td>
<td>24758</td>
<td>&quot; &quot; Pin</td>
</tr>
<tr>
<td>904AL</td>
<td>24758</td>
<td>&quot; &quot; Set Screw</td>
</tr>
<tr>
<td>160574</td>
<td>-----</td>
<td>Folder Holder complete, Nos. 335J, 1628K, 59480, 160377, 160378, 160379 and 160380</td>
</tr>
<tr>
<td>160379</td>
<td>24758</td>
<td>Folder Screw Stud</td>
</tr>
<tr>
<td>1628K</td>
<td>24758</td>
<td>&quot; &quot; Nut</td>
</tr>
<tr>
<td>160580</td>
<td>24758</td>
<td>&quot; Stop Plate</td>
</tr>
<tr>
<td>335J</td>
<td>24758</td>
<td>&quot; &quot; Screw</td>
</tr>
<tr>
<td>160581</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment complete, Nos. 160376 and 160574...</td>
</tr>
</tbody>
</table>
### Blind Stitch Hemming Attachment (yielding type)

Complete, No. 160384 For Tubular Work

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>160385</td>
<td>24758</td>
<td>Folder........................................</td>
</tr>
<tr>
<td>160383</td>
<td>24758</td>
<td>&quot; Bracket......................................</td>
</tr>
<tr>
<td>160575</td>
<td>-----</td>
<td>Folder Holder complete, Nos. 3146, 50388J and 160383.</td>
</tr>
<tr>
<td>50388J</td>
<td>24758</td>
<td>Folder Screw..................................</td>
</tr>
<tr>
<td>3146</td>
<td>24758</td>
<td>&quot; &quot; Washer....................................</td>
</tr>
<tr>
<td>160384</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment complete, Nos. 160385 and 160575...</td>
</tr>
</tbody>
</table>

### Blind Stitch Hemming Attachment (latch type)

Complete, No. 160392 For Open End Work

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>160382</td>
<td>24758</td>
<td>Folder........................................</td>
</tr>
<tr>
<td>160386</td>
<td>24758</td>
<td>&quot; Hinge........................................</td>
</tr>
<tr>
<td>160387</td>
<td>24758</td>
<td>&quot; &quot; Bracket with 4680......................</td>
</tr>
<tr>
<td>59480</td>
<td>24758</td>
<td>&quot; &quot; Pin........................................</td>
</tr>
<tr>
<td>468C</td>
<td>24758</td>
<td>&quot; &quot; &quot; Set Screw.............................</td>
</tr>
<tr>
<td>160388</td>
<td>24758</td>
<td>&quot; &quot; Plunger...................................</td>
</tr>
<tr>
<td>160389</td>
<td>24758</td>
<td>&quot; &quot; &quot; Spring..................................</td>
</tr>
<tr>
<td>160576</td>
<td>-----</td>
<td>Folder Holder complete, Nos. 202J, 973J, 1772C, 3146, 50388J, 59480, 160386, 160387, 160388, 160390, 160391 and three 160389.</td>
</tr>
<tr>
<td>160390</td>
<td>24758</td>
<td>Folder Latch..................................</td>
</tr>
<tr>
<td>160391</td>
<td>24758</td>
<td>&quot; &quot; Guide Bracket...........................</td>
</tr>
<tr>
<td>202J</td>
<td>24758</td>
<td>&quot; &quot; &quot; Screw..................................</td>
</tr>
<tr>
<td>973J</td>
<td>24758</td>
<td>&quot; &quot; Hinge Screw.............................</td>
</tr>
<tr>
<td>1772C</td>
<td>24758</td>
<td>&quot; &quot; &quot; Nut.....................................</td>
</tr>
<tr>
<td>160389</td>
<td>24758</td>
<td>&quot; &quot; Spring (2)...............................</td>
</tr>
<tr>
<td>50388J</td>
<td>24758</td>
<td>&quot; Screw.......................................</td>
</tr>
<tr>
<td>3146</td>
<td>24758</td>
<td>&quot; &quot; Washer....................................</td>
</tr>
<tr>
<td>160392</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment complete, Nos. 160382 and 160576...</td>
</tr>
</tbody>
</table>
## CHIP CHUTE

<table>
<thead>
<tr>
<th>No. Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>168198 24763</td>
<td>Chip Chute with four wood screws 3/8 in. No. 6 R.H. blacked</td>
</tr>
</tbody>
</table>

## EDGE GUARD (floating)

Complete, No. 160510 for Light, Medium and Heavy Work

<table>
<thead>
<tr>
<th>No. Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>160507 24758</td>
<td>Edge Guide (floating)</td>
</tr>
<tr>
<td>160395 24758</td>
<td>&quot; &quot; &quot; Spring</td>
</tr>
<tr>
<td>904AL 24758</td>
<td>&quot; &quot; &quot; Screw</td>
</tr>
<tr>
<td>220J 24758</td>
<td>Lock Screw</td>
</tr>
<tr>
<td>160508 24758</td>
<td>Edge Guide (fixed)</td>
</tr>
<tr>
<td>240J 24758</td>
<td>&quot; &quot; &quot; Screw</td>
</tr>
<tr>
<td>160509 24758</td>
<td>&quot; &quot; Adjusting Bracket</td>
</tr>
<tr>
<td>208J 24758</td>
<td>&quot; &quot; &quot; Screw</td>
</tr>
<tr>
<td>50589K 24758</td>
<td>&quot; &quot; &quot; Screw</td>
</tr>
<tr>
<td>160398 24758</td>
<td>&quot; &quot; Bracket with 220J and 904AL</td>
</tr>
<tr>
<td>160399 24758</td>
<td>Edge Guide Support and Throat Plate Guide with 853AL</td>
</tr>
<tr>
<td>1454E 24758</td>
<td>Edge Guide Support and Throat Plate Guide Screw</td>
</tr>
<tr>
<td>160510 24758</td>
<td>Edge Guide (floating) complete, Nos. 208J, 240J, 50589K, 160395, 160398, 160399, 160507, 160508 and 160509</td>
</tr>
</tbody>
</table>

## FOOT LIFTER PARTS

<table>
<thead>
<tr>
<th>No. Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>6439 24763</td>
<td>Chain, 36 in. to 45 in. with 56864 and 56865</td>
</tr>
<tr>
<td>4879 24763</td>
<td>Chain Connecting Link</td>
</tr>
<tr>
<td>56864 24763</td>
<td>&quot; Hook (large)</td>
</tr>
</tbody>
</table>

Note: When ordering No. 6439, give length required.
### FOOT LIFTER PARTS

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>56865</td>
<td>24763</td>
<td>Chain Hook (small)</td>
</tr>
<tr>
<td>4881</td>
<td>24763</td>
<td>Treadle</td>
</tr>
<tr>
<td>4882</td>
<td>24763</td>
<td>&quot; Shaft</td>
</tr>
<tr>
<td>4883</td>
<td>-----</td>
<td>&quot; Spring</td>
</tr>
<tr>
<td>4884</td>
<td>24763</td>
<td>&quot; Stand</td>
</tr>
<tr>
<td>4885</td>
<td>24763</td>
<td>Treadle complete, Nos. 4879, 4881, 4882, 4883, 4884 and two wood screws 1 in. No. 16 F.H.</td>
</tr>
</tbody>
</table>

### MACHINE BASE

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>164184</td>
<td>24763</td>
<td>Machine Base with 50608R, 139017 and two each wood screws 3/4 in. No. 8 R.H. and 1 1/4 in. No. 6 P.H.</td>
</tr>
<tr>
<td>50608R</td>
<td>24763</td>
<td>Machine Base Plug Screw</td>
</tr>
<tr>
<td>139017</td>
<td>24763</td>
<td>&quot; &quot; &quot; Washer</td>
</tr>
<tr>
<td>164188</td>
<td>24763</td>
<td>&quot; Cushion (large) (2)</td>
</tr>
<tr>
<td>164189</td>
<td>24763</td>
<td>&quot; (small) (2)</td>
</tr>
<tr>
<td>140418E</td>
<td>24755</td>
<td>&quot; Pad (felt)</td>
</tr>
<tr>
<td>657E</td>
<td>24755</td>
<td>&quot; Screw Stud (back)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>&quot; &quot; (front)</td>
</tr>
</tbody>
</table>

### THREAD UNWINDER No. 151031

For Three Spools

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>151023</td>
<td>24764</td>
<td>Spool Rest with 858AL</td>
</tr>
<tr>
<td>150203</td>
<td>24764</td>
<td>&quot; &quot; Cushion (felt) (3)</td>
</tr>
<tr>
<td>858AL</td>
<td>24764</td>
<td>&quot; Hub Set Screw</td>
</tr>
<tr>
<td>151024</td>
<td>24764</td>
<td>&quot; Rod</td>
</tr>
<tr>
<td>1122C</td>
<td>24764</td>
<td>&quot; &quot; Set Screw (2)</td>
</tr>
<tr>
<td>151025</td>
<td>24764</td>
<td>&quot; Stand with two 1122C and three wood screws 1 in. No. 12 F.H.</td>
</tr>
<tr>
<td>151026</td>
<td>24764</td>
<td>Thread Guide (lower)</td>
</tr>
<tr>
<td>50311C</td>
<td>24764</td>
<td>&quot; &quot; Holder Set Screw</td>
</tr>
<tr>
<td>151027</td>
<td>24764</td>
<td>Thread Guide (lower) Support with 50311C</td>
</tr>
<tr>
<td>151028</td>
<td>24764</td>
<td>Thread Guide (upper) (2)</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>-------</td>
<td>-------</td>
<td>----------------------------------------------------------------------</td>
</tr>
<tr>
<td>151029</td>
<td>24764</td>
<td>Thread Guide (upper) Holder with four 453AL..............................</td>
</tr>
<tr>
<td>453AL</td>
<td>24764</td>
<td>Thread Guide Set Screw (3)..............</td>
</tr>
<tr>
<td>151030</td>
<td>24764</td>
<td>&quot;   &quot; Rod...............................</td>
</tr>
<tr>
<td>453AL</td>
<td>24764</td>
<td>&quot;   &quot; &quot; Set Screw.........................</td>
</tr>
<tr>
<td>151031</td>
<td>24764</td>
<td>Thread Unwinder complete, Nos.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>151023, 151024, 151025, 151026,</td>
</tr>
<tr>
<td></td>
<td></td>
<td>151027, 151029, 151030, two</td>
</tr>
<tr>
<td></td>
<td></td>
<td>151028 and three 150203.............</td>
</tr>
</tbody>
</table>

**SINGER** Needles should be used in SINGER Machines.
These Needles and their Containers are marked with the Company's Trade Mark "SIMANCO." 1

Needles in Containers marked "FOR SINGER MACHINES" are NOT SINGER made needles. 2
NUMERICAL
LIST
OF PARTS
<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>145J</td>
<td>24759</td>
<td>Oil Cooler Cover Screw</td>
</tr>
<tr>
<td>157C</td>
<td>24752</td>
<td>Feed Eccentric Cover Bracket Screw</td>
</tr>
<tr>
<td>171AL</td>
<td>24755</td>
<td>Looper Driving Shaft Crank Connection Cap (lower) Screw for 164052 (2)</td>
</tr>
<tr>
<td>171AL</td>
<td>24755</td>
<td>Needle Driving Shaft Crank Connection Cap (upper) Screw for 164116 (2)</td>
</tr>
<tr>
<td>171AL</td>
<td>24755</td>
<td>Spreader Driving Shaft Crank Connecting Cap (lower) Screw for 164052 (2)</td>
</tr>
<tr>
<td>176E</td>
<td>24754</td>
<td>Thread (looper) Take-up Screw (lower)</td>
</tr>
<tr>
<td>187E</td>
<td>24759</td>
<td>Machine Frame Bracket Key Screw for 164218 (2)</td>
</tr>
<tr>
<td>187E</td>
<td>24754</td>
<td>Thread (looper) Stripper and Take-up Screw</td>
</tr>
<tr>
<td>197J</td>
<td>24753</td>
<td>Knife (movable) Lever Guide Screw for 164210</td>
</tr>
<tr>
<td>198J</td>
<td>24753</td>
<td>Knife (movable) Holder Screw</td>
</tr>
<tr>
<td>202J</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder Latch Guide Bracket Screw for 160576</td>
</tr>
<tr>
<td>206J</td>
<td>24759</td>
<td>Machine Frame Oil Screen Screw</td>
</tr>
<tr>
<td>206J</td>
<td>24759</td>
<td>&quot; &quot; &quot; Splash Guard (internal) Screw (2)</td>
</tr>
<tr>
<td>208J</td>
<td>24758</td>
<td>Edge Guide Adjusting Bracket Screw for 160510</td>
</tr>
<tr>
<td>220J</td>
<td>24758</td>
<td>Edge Guide (floating) Spring Screw Lock Screw for 160398</td>
</tr>
<tr>
<td>227J</td>
<td>24752</td>
<td>Feed Eccentric Cover Latch Spring Screw for 164402 (2)</td>
</tr>
<tr>
<td>238J</td>
<td>24756</td>
<td>Machine Frame Cover (back) Slide Stop Screw for 164080</td>
</tr>
<tr>
<td>240J</td>
<td>24758</td>
<td>Edge Guide (fixed) Screw for 160510</td>
</tr>
<tr>
<td>330J</td>
<td>24760</td>
<td>Machine Frame Top Cover Oil Lead Screw for 164214</td>
</tr>
<tr>
<td>332J</td>
<td>24761</td>
<td>Thread (looper) Plate Cover Spring Screw for 164174 (2)</td>
</tr>
<tr>
<td>335J</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder Stop Plate Screw for 160574</td>
</tr>
<tr>
<td>448AL</td>
<td>24755</td>
<td>Machine Pulley Set Screw for 164231 (2)</td>
</tr>
<tr>
<td>452C</td>
<td>24757</td>
<td>Needle Driving Shaft Bushing Oil Lead Hole Plug Screw</td>
</tr>
<tr>
<td>453AL</td>
<td>24764</td>
<td>Thread Unwinder Thread Guide Set Screw for 151029 (3)</td>
</tr>
<tr>
<td>453AL</td>
<td>24764</td>
<td>Thread Unwinder Thread Guide Rod Set Screw for 151029</td>
</tr>
<tr>
<td>456C</td>
<td>24759</td>
<td>Oil Cooler Plug Screw for 164120</td>
</tr>
<tr>
<td>460AL</td>
<td>24754</td>
<td>Looper Carrier Screw Set Screw for 164046</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>------</td>
<td>-------</td>
<td>------------------------------------------------------------------------------------------------</td>
</tr>
<tr>
<td>462AL</td>
<td>24757</td>
<td>Presser Bar Lifting Bracket Set Screw (short) for 164137</td>
</tr>
<tr>
<td>462AL</td>
<td>24754</td>
<td>Spreader Carrier Connection Guide Bar Set Screw for 164059 (2)</td>
</tr>
<tr>
<td>468C</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Hinge Pin Set Screw for 160387</td>
</tr>
<tr>
<td>620AL</td>
<td>24753</td>
<td>Knife (movable) Lever Hinge Pin Set Screw for 164051</td>
</tr>
<tr>
<td>624AL</td>
<td>24751</td>
<td>Cloth Plate Plunger Set Screw</td>
</tr>
<tr>
<td>624AL</td>
<td>24751</td>
<td>&quot; &quot; Position Collar Set Screw for 164106 (2)</td>
</tr>
<tr>
<td>624AL</td>
<td>24753</td>
<td>Knife (movable) Lever Bearing Set Screw (short)</td>
</tr>
<tr>
<td>624AL</td>
<td>24757</td>
<td>Presser Bar Lifting Bracket Set Screw (long) for 164137</td>
</tr>
<tr>
<td>624AL</td>
<td>24754</td>
<td>Spreader Carrier Connection Guide Bar Plug Screw for 164058</td>
</tr>
<tr>
<td>624AL</td>
<td>24761</td>
<td>Thread (looper) Tube Set Screw for 164167</td>
</tr>
<tr>
<td>629K</td>
<td>24752</td>
<td>Feed Eccentric Cover Hinge Screw for 164402</td>
</tr>
<tr>
<td>657E</td>
<td>24755</td>
<td>Machine Screw Stud (front)</td>
</tr>
<tr>
<td>853AL</td>
<td>24758</td>
<td>Looper Thread Tube Set Screw for 160399</td>
</tr>
<tr>
<td>858AL</td>
<td>24764</td>
<td>Thread Unwinder Spool Rest Hub Set Screw for 151023</td>
</tr>
<tr>
<td>896AL</td>
<td>24761</td>
<td>Thread (looper) Plate Screw (2)</td>
</tr>
<tr>
<td>904AL</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder Hinge Pin Set Screw for 160378</td>
</tr>
<tr>
<td>904AL</td>
<td>24758</td>
<td>Edge Guide (floating) Spring Screw for 160398</td>
</tr>
<tr>
<td>904E</td>
<td>24754</td>
<td>Spreader Position Collar Set Screw for 164219</td>
</tr>
<tr>
<td>914J</td>
<td>24751</td>
<td>Cloth Plate Extension Screw for 164241 (2)</td>
</tr>
<tr>
<td>914C</td>
<td>24756</td>
<td>Machine Frame Bottom Cover Screw (13)</td>
</tr>
<tr>
<td>914J</td>
<td>24756</td>
<td>Machine Frame Cover (back) Screw (short)</td>
</tr>
<tr>
<td>914C</td>
<td>24754</td>
<td>Spreader Carrier Connection Guide Bar Bracket Screw (left)</td>
</tr>
<tr>
<td>973J</td>
<td>24756</td>
<td>Blind Stitch Hemming Attachment Folder Latch Hinge Screw for 160576</td>
</tr>
<tr>
<td>1019AL</td>
<td>24754</td>
<td>Spreader Carrier Connection Hinge Stud Adjusting Pin Set Screw for 164061</td>
</tr>
<tr>
<td>1036AL</td>
<td>24759</td>
<td>Machine Frame Oil Plug Bracket Set Screw</td>
</tr>
<tr>
<td>1036AL</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Bushing (front) Set Screw</td>
</tr>
<tr>
<td>1036AL</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Counter-balance Set Screw for 164096</td>
</tr>
<tr>
<td>1057AL</td>
<td>24754</td>
<td>Spreader Carrier Connection Guide Bar Bracket Screw (right)</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>------</td>
<td>-------</td>
<td>----------------------------------------------------------------------</td>
</tr>
<tr>
<td>1083C</td>
<td>24754</td>
<td>Looper Driving Shaft Crank Clamping Screw for 164051</td>
</tr>
<tr>
<td>1083C</td>
<td>24757</td>
<td>Needle Driving Shaft Crank Clamping Screw for 164114</td>
</tr>
<tr>
<td>1083C</td>
<td>24754</td>
<td>Spreader Driving Lever Clamping Screw for 164062</td>
</tr>
<tr>
<td>1083C</td>
<td>24754</td>
<td>Spreader Driving Shaft Crank Clamping Screw for 164066</td>
</tr>
<tr>
<td>1094F</td>
<td>24758</td>
<td>Throat Plate Screw (2)</td>
</tr>
<tr>
<td>1100AL</td>
<td>24758</td>
<td>Feed (back) Dog Section (right) Screw for 164244 and 164364</td>
</tr>
<tr>
<td>1122C</td>
<td>24764</td>
<td>Thread Unwinder Spool Rest Rod Set Screw for 151025 (2)</td>
</tr>
<tr>
<td>1143AL</td>
<td>24753</td>
<td>Knife (movable) Lever Hinge Stud Set Screw (top)</td>
</tr>
<tr>
<td>1209J</td>
<td>24751</td>
<td>Chip Guard Screw (lower)</td>
</tr>
<tr>
<td>1250AL</td>
<td>24751</td>
<td>Cloth Plate Lock Spring Screw Stud</td>
</tr>
<tr>
<td>1259AL</td>
<td>24757</td>
<td>Blind Stitch Hemming Attachment Support Set Screw for 164246</td>
</tr>
<tr>
<td>1324C</td>
<td>24754</td>
<td>Looper Carrier Screw for 164212</td>
</tr>
<tr>
<td>1324C</td>
<td>24754</td>
<td>&quot; Driving Shaft Crank Key Screw</td>
</tr>
<tr>
<td>1324J</td>
<td>24759</td>
<td>Oil Cooler Screw (short)</td>
</tr>
<tr>
<td>1324C</td>
<td>24754</td>
<td>Spreader Driving Shaft Key Screw</td>
</tr>
<tr>
<td>1389C</td>
<td>24752</td>
<td>Feed Bar Hinge Pin Set Screw</td>
</tr>
<tr>
<td>1423J</td>
<td>24761</td>
<td>Thread (looper) Thread Eyelet Screw for 164174</td>
</tr>
<tr>
<td>1443J</td>
<td>24754</td>
<td>Spreader Carrier Connection Hinge Stud Cap Screw for 164213</td>
</tr>
<tr>
<td>1443J</td>
<td>24761</td>
<td>Thread (looper) Stripper and Take-up Eyelet (adjustable) Screw for 164174</td>
</tr>
<tr>
<td>1443W</td>
<td>24754</td>
<td>Thread (looper) Take-up Screw (upper)</td>
</tr>
<tr>
<td>1443B</td>
<td>24753</td>
<td>Thread (needle) Controller Screw (2)</td>
</tr>
<tr>
<td>1454E</td>
<td>24758</td>
<td>Edge Guide Support and Throat Plate Guide Screw</td>
</tr>
<tr>
<td>1454F</td>
<td>24758</td>
<td>Feed (back) Dog Screw</td>
</tr>
<tr>
<td>1454F</td>
<td>24758</td>
<td>&quot; (front) Dog Screw</td>
</tr>
<tr>
<td>1454E</td>
<td>24753</td>
<td>Knife (stationary) Holder Adjusting Stud Cap Screw</td>
</tr>
<tr>
<td>1454J</td>
<td>24753</td>
<td>Knife (stationary) Holder Spring Retainer Screw</td>
</tr>
<tr>
<td>1485J</td>
<td>24759</td>
<td>Oil Sight Gauge Window Retainer Screw (2)</td>
</tr>
<tr>
<td>1607J</td>
<td>24761</td>
<td>Thread (looper) Thread Eyelet (stationary) Nut for 164174</td>
</tr>
<tr>
<td>1628K</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder Screw Stud Nut for 160574</td>
</tr>
<tr>
<td>1628C</td>
<td>24752</td>
<td>Feed Bar Slide Block (back) Nut</td>
</tr>
<tr>
<td>1637K</td>
<td>24756</td>
<td>Presser Bar Lifting Lever Stop Screw Nut for 164080</td>
</tr>
<tr>
<td>1671C</td>
<td>24752</td>
<td>Feed (back) Bar Connection Hinge Screw Stud Nut for 164208</td>
</tr>
<tr>
<td>1671C</td>
<td>24752</td>
<td>Feed (front) Bar Connection Hinge Screw Stud Nut for 164208</td>
</tr>
<tr>
<td>1698J</td>
<td>24759</td>
<td>Machine Frame Oil Lead Screw Nut</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>------</td>
<td>-------</td>
<td>----------------------------------------------------------------------</td>
</tr>
<tr>
<td>1700J</td>
<td>24751</td>
<td>Cloth Plate Lock Spring Nut for 164241</td>
</tr>
<tr>
<td>1700J</td>
<td>24753</td>
<td>Presser Bar (swing-out) Lifting Screw Stud Nut</td>
</tr>
<tr>
<td>1700J</td>
<td>24754</td>
<td>Spreader Locking Screw Stud Nut for 164213</td>
</tr>
<tr>
<td>1701C</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Nut</td>
</tr>
<tr>
<td>1772C</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder Latch Hinge Screw Nut for 160576</td>
</tr>
<tr>
<td>2102</td>
<td>24760</td>
<td>Tension (heavy) Disc for 164162 (2)</td>
</tr>
<tr>
<td>2102</td>
<td>24760</td>
<td>&quot; (light) Disc for 164160 (4)</td>
</tr>
<tr>
<td>3146</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder Screw Washer for 160575 and 160576</td>
</tr>
<tr>
<td>4879</td>
<td>24763</td>
<td>Foot Lifter Chain Connecting Link for 4885</td>
</tr>
<tr>
<td>4881</td>
<td>24763</td>
<td>Foot Lifter Treadle for 4885</td>
</tr>
<tr>
<td>4882</td>
<td>24763</td>
<td>&quot; &quot; &quot; Shaft for 4885</td>
</tr>
<tr>
<td>4883</td>
<td>24763</td>
<td>&quot; &quot; &quot; Spring for 4885</td>
</tr>
<tr>
<td>4884</td>
<td>24763</td>
<td>&quot; &quot; &quot; Stand for 4885</td>
</tr>
<tr>
<td>4885</td>
<td>24763</td>
<td>Foot Lifter Treadle complete, Nos. 4879, 4881, 4882, 4883, 4884 and two wood screws 1 in. No. 16 F.H.</td>
</tr>
<tr>
<td>6439</td>
<td>24763</td>
<td>Foot Lifter Chain, 36 in. to 45 in. with 56864 and 56865</td>
</tr>
</tbody>
</table>

Note: When ordering No. 6439 give length required.

<p>| 8908  | 24762 | Wrench (flat) Accessories                                           |
| 15405 | ----- | Trade Mark Rivet for 164073 (2)                                     |
| 17022 | 24752 | Feed Bar Slide Block (back) Nut Washer                               |
| 17022 | 24754 | Thread (looper) Stripper and Take-up Screw Washer                    |
| 26026 | 24762 | Screw Driver (Accessories)                                           |
| 39541 | 24753 | Knife (stationary) Holder Adjusting Stud Cap Screw Washer             |
| 45057 | 24754 | Looper Driving Shaft Crank Key Screw Washer                          |
| 45057 | 24754 | Spreader Driving Shaft Crank Key Screw Washer                        |
| *45773| ----- | Trade Mark for 164073                                               |
| 50060K| 24757 | Presser Bar (swing-out) Opening Lever Hinge Screw for 164247         |
| 50075J| 24757 | Knife (movable) Lever Cover and Presser Bar (upright) Housing Screw (2) |
| 50133C| 24760 | Tension (heavy) Screw Stud for 164156                               |
| 50133C| 24760 | Tension (light) Screw Stud for 164156 (2)                            |
| 50225J| 24758 | Presser Foot Clamping Plate Screw for 164357                        |
| 50311C| 24764 | Thread Unwinder Thread Guide (lower) Holder Set Screw for 151027    |</p>
<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>50318W</td>
<td>24761</td>
<td>Thread (looper) Plate Thread Bushing Screw for 164174</td>
</tr>
<tr>
<td>50370E</td>
<td>24754</td>
<td>Spreader Carrier Hinge Pin Set Screw for 164056</td>
</tr>
<tr>
<td>50379F</td>
<td>24754</td>
<td>Looper Set Screw for 164046</td>
</tr>
<tr>
<td>50388J</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder Screw for 160575 and 160576</td>
</tr>
<tr>
<td>50421AL</td>
<td>24753</td>
<td>Knife (movable) Lever Bearing Set Screw (long)</td>
</tr>
<tr>
<td>50421AL</td>
<td>24753</td>
<td>Knife (movable) Lever Guide Holder Thread Tube Set Screw</td>
</tr>
<tr>
<td>50421AL</td>
<td>24753</td>
<td>Knife (movable) Lever Hinge Stud Set Screw (back)</td>
</tr>
<tr>
<td>50421AL</td>
<td>24759</td>
<td>Machine Frame Oil Tube Set Screw</td>
</tr>
<tr>
<td>50571J</td>
<td>24756</td>
<td>&quot; Cover (back) Screw (long) (2)</td>
</tr>
<tr>
<td>50589K</td>
<td>24758</td>
<td>Edge Guide Adjusting Screw for 160510</td>
</tr>
<tr>
<td>50608R</td>
<td>24763</td>
<td>Machine Base Plug Screw for 164184</td>
</tr>
<tr>
<td>51023W</td>
<td>24757</td>
<td>Frame Oil Splash Guard (top) Screw (2)</td>
</tr>
<tr>
<td>51139J</td>
<td>24759</td>
<td>Oil Cooler Screw (long) (2)</td>
</tr>
<tr>
<td>51285E</td>
<td>24759</td>
<td>Machine Frame Oil Plug Screw</td>
</tr>
<tr>
<td>51326J</td>
<td>24763</td>
<td>Belt Guard Screw for 164201 (2)</td>
</tr>
<tr>
<td>51332C</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Bushing (intermediate) Set Screw</td>
</tr>
<tr>
<td>51362AL</td>
<td>24753</td>
<td>Chain Cutter Screw for 164582 and 164383 (2)</td>
</tr>
<tr>
<td>51362AL</td>
<td>24753</td>
<td>Presser Bar (swing-out) Pivot Screw Lock Washer Screw</td>
</tr>
<tr>
<td>51369C</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Ball Bearing Housing Screw (3)</td>
</tr>
<tr>
<td>51369J</td>
<td>24760</td>
<td>Machine Frame Top Cover Screw (3)</td>
</tr>
<tr>
<td>51630</td>
<td>24759</td>
<td>Oil Cooler Oil Tube Lock Nut</td>
</tr>
<tr>
<td>51715AL</td>
<td>24755</td>
<td>Knife (stationary) Clamping Stud Nut</td>
</tr>
<tr>
<td>51720C</td>
<td>24757</td>
<td>Needle Clamping Nut for 164275</td>
</tr>
<tr>
<td>51846</td>
<td>24757</td>
<td>Presser Bar Lifting Bracket Roller and Stud for 164157</td>
</tr>
<tr>
<td>54865</td>
<td>24760</td>
<td>Tension Thread Eyelet Spring Washer for 164214 (2)</td>
</tr>
<tr>
<td>56864</td>
<td>24763</td>
<td>Foot Lifter Chain Hook (large) for 6439</td>
</tr>
</tbody>
</table>
| 56865   | 24783 | Foot Lifter Chain Hook (small) for 6439
<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>59456</td>
<td>24755</td>
<td>Knife (stationary) Holder Sleeve</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Screw Washer</td>
</tr>
<tr>
<td>59456</td>
<td>24754</td>
<td>Looper Carrier Screw Washer for 164212</td>
</tr>
<tr>
<td>59480</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder Hinge Pin for 160574 and 160576</td>
</tr>
<tr>
<td>59537</td>
<td>24760</td>
<td>Tension (heavy) Spring Bushing for 164162</td>
</tr>
<tr>
<td>59537</td>
<td>24760</td>
<td>Tension (light) Spring Bushing for 164160 (2)</td>
</tr>
<tr>
<td>64666</td>
<td>24760</td>
<td>Tension Thread Eyelet for 164214 (2)</td>
</tr>
<tr>
<td>120344</td>
<td>24762</td>
<td>Oiler (copper plated) with 120345 (Accessories)</td>
</tr>
<tr>
<td>120345</td>
<td>24762</td>
<td>Oiler Spout, 4 1/2 in. long, for 120344</td>
</tr>
<tr>
<td>132565</td>
<td>24754</td>
<td>Spreader Carrier Hinge Pin for 164213</td>
</tr>
<tr>
<td>132583</td>
<td>24753</td>
<td>Knife (movable) Lever Hinge Pin with 132584 for 164211</td>
</tr>
<tr>
<td>132594</td>
<td>24753</td>
<td>Knife (movable) Lever Hinge Pin Oil Wick for 132593</td>
</tr>
<tr>
<td>138269</td>
<td>24759</td>
<td>Oil Cooler Oil Tube Sleeve for 164126</td>
</tr>
<tr>
<td>139017</td>
<td>24763</td>
<td>Machine Base Plug Screw Washer for 164184</td>
</tr>
<tr>
<td>139026</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Ball Bearing</td>
</tr>
<tr>
<td>140050C</td>
<td>24753</td>
<td>Knife (movable) Clamp Screw &quot; (stationary) Holder Sleeve Screw</td>
</tr>
<tr>
<td>140088R</td>
<td>24753</td>
<td>Machine Frame Oil Lead Screw</td>
</tr>
<tr>
<td>140159AL</td>
<td>24755</td>
<td>Looper Driving Shaft Crank Connection Cap (upper) Screw for 164052 (2)</td>
</tr>
<tr>
<td>140159AL</td>
<td>24755</td>
<td>Needle Driving Shaft Crank Connection Cap (lower) Screw for 164116 (2)</td>
</tr>
<tr>
<td>140159AL</td>
<td>24755</td>
<td>Spreader Driving Shaft Crank Connection Cap (upper) Screw for 164052 (2)</td>
</tr>
<tr>
<td>140200J</td>
<td>24756</td>
<td>Machine Frame Cover (back) Slide Position Screw for 164080</td>
</tr>
<tr>
<td>140228C</td>
<td>24756</td>
<td>Presser Bar Lifting Lever Stop Screw for 164080</td>
</tr>
<tr>
<td>140239AL</td>
<td>24753</td>
<td>Knife (movable) Lever Guide Holder Set Screw for 164181 (2)</td>
</tr>
<tr>
<td>140239AL</td>
<td>24753</td>
<td>Thread Eyelet (needle thread) Set Screw</td>
</tr>
<tr>
<td>140393AL</td>
<td>24754</td>
<td>Looper Carrier Holder Set Screw for 164047 (2)</td>
</tr>
<tr>
<td>140393AL</td>
<td>24757</td>
<td>Needle Driving Shaft Crank Set Screw for 164114 (2)</td>
</tr>
<tr>
<td>140393AL</td>
<td>24754</td>
<td>Spreader Driving Lever Set Screw for 164062 (2)</td>
</tr>
<tr>
<td>140394B</td>
<td>24754</td>
<td>Looper Driving Shaft Bushing (back) Cap Screw</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>------</td>
<td>-------</td>
<td>----------------------------------------------------------------------</td>
</tr>
<tr>
<td>140394E</td>
<td>24754</td>
<td>Spreader Driving Shaft Bushing (back) Cap Screw</td>
</tr>
<tr>
<td>1403950</td>
<td>24759</td>
<td>Machine Frame Bracket Screw (small) for 164073 (3)</td>
</tr>
<tr>
<td>140396E</td>
<td>24759</td>
<td>Machine Frame Bracket Screw (large) for 164073</td>
</tr>
<tr>
<td>140416X</td>
<td>24755</td>
<td>Machine Pulley Cap Screw</td>
</tr>
<tr>
<td>140418E</td>
<td>24755</td>
<td>Screw Stud (back)</td>
</tr>
<tr>
<td>140456K</td>
<td>24757</td>
<td>Blind Stitch Hemming Attachment Adjusting Thumb Screw for 164237.</td>
</tr>
<tr>
<td>140457J</td>
<td>24757</td>
<td>Blind Stitch Hemming Attachment Adjusting Thumb Screw Locking Screw for 164237.</td>
</tr>
<tr>
<td>140458C</td>
<td>24757</td>
<td>Blind Stitch Hemming Attachment Thumb Screw for 164237.</td>
</tr>
<tr>
<td>140509J</td>
<td>24751</td>
<td>Chip Guard Screw (upper).</td>
</tr>
<tr>
<td>140510C</td>
<td>24753</td>
<td>Presser Bar (swing-out) Pivot Screw</td>
</tr>
<tr>
<td>150203</td>
<td>24764</td>
<td>Thread Unwinder Spool Rest Cushion (felt) for 151031 (3)</td>
</tr>
<tr>
<td>151023</td>
<td>24764</td>
<td>Thread Unwinder Spool Rest with 858AL, for 151031.</td>
</tr>
<tr>
<td>151024</td>
<td>24764</td>
<td>Thread Unwinder Spool Rest Rod for 151031</td>
</tr>
<tr>
<td>151025</td>
<td>24764</td>
<td>Thread Unwinder Spool Rest Stand with two 1122C and three wood screws 1 in. No. 12 F.H. for 151031.</td>
</tr>
<tr>
<td>151026</td>
<td>24764</td>
<td>Thread Unwinder Thread Guide (lower) for 151031.</td>
</tr>
<tr>
<td>151027</td>
<td>24764</td>
<td>Thread Unwinder Thread Guide (lower) Support with 50311C, for 151031.</td>
</tr>
<tr>
<td>151028</td>
<td>24764</td>
<td>Thread Unwinder Thread Guide (upper) for 151031 (2)</td>
</tr>
<tr>
<td>151029</td>
<td>24764</td>
<td>Thread Unwinder Thread Guide (upper) Holder with four 453AL, for 151031.</td>
</tr>
<tr>
<td>151030</td>
<td>24764</td>
<td>Thread Unwinder Thread Guide Rod for 151031</td>
</tr>
<tr>
<td>151031</td>
<td>24764</td>
<td>Thread Unwinder complete for three spools, Nos. 151023, 151024, 151025, 151026, 151027, 151029, 151030, two 151028 and three 150203.</td>
</tr>
<tr>
<td>160376</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder for 160381.</td>
</tr>
<tr>
<td>160377</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder Hinge for 160574</td>
</tr>
<tr>
<td>160378</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder Hinge Bracket with 904AL, for 160574.</td>
</tr>
<tr>
<td>160379</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder Screw Stud for 160574</td>
</tr>
<tr>
<td>160380</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder Stop Plate for 160574</td>
</tr>
<tr>
<td>160381</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment (flip-up type) complete, for general work, Nos. 160376 and 160574.</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>-------</td>
<td>-------</td>
<td>------------------------------------------------</td>
</tr>
<tr>
<td>160382</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder for 160392</td>
</tr>
<tr>
<td>160383</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder Bracket for 160575</td>
</tr>
<tr>
<td>160384</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment (yielding type) complete for tubular work, Nos. 160385 and 160575</td>
</tr>
<tr>
<td>160385</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder for 160384</td>
</tr>
<tr>
<td>160386</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder Hinge for 160576</td>
</tr>
<tr>
<td>160387</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder Hinge Bracket with 468C, for 160576</td>
</tr>
<tr>
<td>160388</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder Hinge Plunger for 160576</td>
</tr>
<tr>
<td>160389</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Plunger Spring for 160576</td>
</tr>
<tr>
<td>160390</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder Latch Spring for 160576 (2)</td>
</tr>
<tr>
<td>160391</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder Latch for 160576</td>
</tr>
<tr>
<td>160392</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment Folder Latch Guide Bracket for 160576</td>
</tr>
<tr>
<td>160393</td>
<td>24758</td>
<td>Blind Stitch Hemming Attachment (latch type) complete, for open end work, Nos. 160382 and 160576</td>
</tr>
<tr>
<td>160394</td>
<td>24758</td>
<td>Edge Guide (floating) Spring for 160510</td>
</tr>
<tr>
<td>160395</td>
<td>24758</td>
<td>Edge Guide Bracket with 220J and 904AL for 160510</td>
</tr>
<tr>
<td>160396</td>
<td>24758</td>
<td>Edge Guide Support and Throat Plate Guide with 853AL, for 160510</td>
</tr>
<tr>
<td>160507</td>
<td>24758</td>
<td>Edge Guide (floating) for 160510</td>
</tr>
<tr>
<td>160508</td>
<td>24758</td>
<td>&quot; &quot; (fixed) for 160510</td>
</tr>
<tr>
<td>160509</td>
<td>24758</td>
<td>&quot; &quot; Adjusting Bracket for 160510</td>
</tr>
<tr>
<td>160510</td>
<td>24758</td>
<td>Edge Guide (floating) complete, for light, medium and heavy work, Nos. 209J, 240J, 50589K, 160595, 160398, 160399, 160507, 160508 and 160509</td>
</tr>
<tr>
<td>160574</td>
<td>-----</td>
<td>Blind Stitch Hemming Attachment Folder Holder complete for 160581, Nos. 335J, 1828K, 59480, 160577, 160378, 160579 and 160580</td>
</tr>
<tr>
<td>160575</td>
<td>-----</td>
<td>Blind Stitch Hemming Attachment Folder Holder complete for 160584, Nos. 3146, 50388J and 160583</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>------</td>
<td>-------</td>
<td>----------------------------------------------------------------------</td>
</tr>
<tr>
<td>160576</td>
<td>----</td>
<td>Blind Stitch Hemming Attachment</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Folder Holder complete, for</td>
</tr>
<tr>
<td></td>
<td></td>
<td>160392, Nos. 202J, 973J, 1772C, 3146, 50388J, 50480, 160386,</td>
</tr>
<tr>
<td></td>
<td></td>
<td>160387, 160388, 160390, 160391 and three 160389.</td>
</tr>
<tr>
<td>160577</td>
<td>24762</td>
<td>Container of Oil (15 ozs.) Accessories</td>
</tr>
<tr>
<td>164001</td>
<td>24751</td>
<td>Chip Guard</td>
</tr>
<tr>
<td>164003</td>
<td>24752</td>
<td>Feed Bar Hinge Pin (eccentric)</td>
</tr>
<tr>
<td>164004</td>
<td>24752</td>
<td>&quot; &quot; Slide Block (back) for</td>
</tr>
<tr>
<td>164005</td>
<td>24752</td>
<td>Feed Bar Slide Block (front) for</td>
</tr>
<tr>
<td>164006</td>
<td>24752</td>
<td>Feed (front) Bar with 164010, for</td>
</tr>
<tr>
<td>164007</td>
<td>24752</td>
<td>Feed (front) Bar Connection for</td>
</tr>
<tr>
<td>164008</td>
<td>24752</td>
<td>Feed (back) Bar Connection Bearing</td>
</tr>
<tr>
<td>164009</td>
<td>24752</td>
<td>Feed (back) Bar Connection Hinge</td>
</tr>
<tr>
<td>164010</td>
<td>24752</td>
<td>Screw Stud for 164208.</td>
</tr>
<tr>
<td>164011</td>
<td>24752</td>
<td>Feed (front) Bar Connection Hinge</td>
</tr>
<tr>
<td>164012</td>
<td>24752</td>
<td>Screw Stud for 164208.</td>
</tr>
<tr>
<td>164013</td>
<td>24752</td>
<td>Feed (back) Bar Connection Hinge</td>
</tr>
<tr>
<td>164014</td>
<td>24752</td>
<td>Screw Stud Nut Position Pin for</td>
</tr>
<tr>
<td>164015</td>
<td>24752</td>
<td>Feed (front) Bar Connection Hinge</td>
</tr>
<tr>
<td>164016</td>
<td>24752</td>
<td>Screw Stud Nut Position Pin for</td>
</tr>
<tr>
<td>164017</td>
<td>24752</td>
<td>Feed (back) Bar Connection for</td>
</tr>
<tr>
<td>164018</td>
<td>24752</td>
<td>Feed (front) Bar Connection Bearing</td>
</tr>
<tr>
<td>164019</td>
<td>24752</td>
<td>Feed (back) Eccentric</td>
</tr>
<tr>
<td>164020</td>
<td>24752</td>
<td>&quot; (front) Eccentric</td>
</tr>
</tbody>
</table>

Note: Feed (back) and Feed (front) Eccentric No. 164020 is furnished in 6 to 16, 18, 20, 22, 24, 28, 32 and 36 stitches to the inch, unless otherwise stated, No. 164020 (14 stitches to the inch) is supplied regularly.

164023 24752 Feed Eccentric Oil Wick for 164402...
164025 24755 " Lifting and Knife (movable) Eccentric...
164026 24753 Knife (movable) for 164382 and 164383...
164027 24753 Knife (movable) Clamp...
164028 24753 " " Guard...
164029 24753 " " Holder...
164030 24753 " " Screw Bearing...
164031 24753 " " Lever with 620AL, for 164211...
164032 24753 Knife (movable) Lever Bearing...
<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>164034</td>
<td>24753</td>
<td>Knife (movable) Lever Hinge Stud for 164035</td>
</tr>
<tr>
<td>164035</td>
<td>---</td>
<td>Knife (movable) Lever Hinge Stud 164034 with 164036 and 164269, for 164211</td>
</tr>
<tr>
<td>164036</td>
<td>24753</td>
<td>Knife (movable) Lever Hinge Stud Wick (long) for 164035</td>
</tr>
<tr>
<td>164037</td>
<td>24753</td>
<td>Knife (stationary) for 164382 and 164383</td>
</tr>
<tr>
<td>164038</td>
<td>24753</td>
<td>Knife (stationary) Clamping Stud</td>
</tr>
<tr>
<td>164039</td>
<td>24753</td>
<td>&quot; Holder</td>
</tr>
<tr>
<td>164040</td>
<td>24753</td>
<td>&quot; Adjusting Stud</td>
</tr>
<tr>
<td>164041</td>
<td>24753</td>
<td>Knife (stationary) Holder Cap</td>
</tr>
<tr>
<td>164042</td>
<td>24753</td>
<td>&quot; Sleeve</td>
</tr>
<tr>
<td>164043</td>
<td>24753</td>
<td>&quot; &quot; Spring</td>
</tr>
<tr>
<td>164044</td>
<td>24753</td>
<td>&quot; &quot; Retainer</td>
</tr>
<tr>
<td>164045</td>
<td>24754</td>
<td>Looper for 164382 and 164383</td>
</tr>
<tr>
<td>164046</td>
<td>24754</td>
<td>&quot; Carrier with 460AL, 50379F and 164202, for 164212</td>
</tr>
<tr>
<td>164047</td>
<td>24754</td>
<td>Looper Carrier Holder with two 140393AL, for 164212</td>
</tr>
<tr>
<td>164048</td>
<td>24754</td>
<td>Looper Driving Shaft</td>
</tr>
<tr>
<td>164049</td>
<td>24754</td>
<td>&quot; &quot; Bushing (back)</td>
</tr>
<tr>
<td>164049</td>
<td>24754</td>
<td>Spreader Driving Shaft Bushing (back)</td>
</tr>
<tr>
<td>164050</td>
<td>24754</td>
<td>Looper Driving Shaft Bushing (front)</td>
</tr>
<tr>
<td>164051</td>
<td>24754</td>
<td>&quot; &quot; Crank with 1083C, for 164215</td>
</tr>
<tr>
<td>164052</td>
<td>24755</td>
<td>Looper Driving Shaft Crank Connection with two each 171AL and 140159AL, for 164215</td>
</tr>
<tr>
<td>164052</td>
<td>24755</td>
<td>Spreader Driving Shaft Crank Connection with two each 171AL and 140159AL, for 164216</td>
</tr>
<tr>
<td>164053</td>
<td>24754</td>
<td>Looper Driving Shaft Crank Thrust Bearing</td>
</tr>
<tr>
<td>164053</td>
<td>24754</td>
<td>Spreader Driving Shaft Crank Thrust Bearing</td>
</tr>
<tr>
<td>164054</td>
<td>24754</td>
<td>Spreader Carrier with 50370E, for 164213</td>
</tr>
<tr>
<td>164057</td>
<td>24754</td>
<td>Spreader Carrier Connection for 164213</td>
</tr>
<tr>
<td>164058</td>
<td>24754</td>
<td>Spreader Carrier Connection Guide Bar with 624AL and 164172, for 164213</td>
</tr>
<tr>
<td>164059</td>
<td>24754</td>
<td>Spreader Carrier Connection Guide Bar Bracket with 164080 and two 462AL, for 164213</td>
</tr>
<tr>
<td>164060</td>
<td>24754</td>
<td>Spreader Carrier Connection Guide Bar Bracket Oil Pad for 164059</td>
</tr>
<tr>
<td>164061</td>
<td>24754</td>
<td>Spreader Carrier Connection Hinge Stud with 1019AL, for 164213</td>
</tr>
<tr>
<td>164062</td>
<td>24754</td>
<td>Spreader Driving Lever with 1083C and two 1640393AL, for 164213</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>-----</td>
<td>-------</td>
<td>-------------------------------------------</td>
</tr>
<tr>
<td>164063</td>
<td>24754</td>
<td>Spreader Driving Shaft</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(front)</td>
</tr>
<tr>
<td>164066</td>
<td>24754</td>
<td>Spreader Driving Shaft Crank with 1083C, for 164216</td>
</tr>
<tr>
<td>164067</td>
<td>24754</td>
<td>Looper Driving Shaft Crank Key</td>
</tr>
<tr>
<td>164067</td>
<td>24754</td>
<td>Spreader Driving Shaft Crank Key</td>
</tr>
<tr>
<td>164068</td>
<td>24754</td>
<td>Locking Screw Stud for 164213</td>
</tr>
<tr>
<td>164071</td>
<td>24755</td>
<td>Machine Pulley Cap</td>
</tr>
<tr>
<td>*164072</td>
<td>-----</td>
<td>Frame for 164073</td>
</tr>
<tr>
<td>*164073</td>
<td>-----</td>
<td>Machine Frame complete, Nos. 45775, 140396R, 164072, 164077, 164218, two 15405 and three 140395C</td>
</tr>
<tr>
<td>164074</td>
<td>24756</td>
<td>Machine Frame Bottom Cover</td>
</tr>
<tr>
<td>*164076</td>
<td>-----</td>
<td>Bracket for 164218</td>
</tr>
<tr>
<td>164077</td>
<td>24759</td>
<td>Screw (large)</td>
</tr>
<tr>
<td>164078</td>
<td>24759</td>
<td>Washer (fiber) for 164073</td>
</tr>
<tr>
<td>164079</td>
<td>24759</td>
<td>Machine Frame Cover (back) for 164080</td>
</tr>
<tr>
<td>164080</td>
<td>24759</td>
<td>Machine Frame Cover (back) Slide for 164080</td>
</tr>
<tr>
<td>164081</td>
<td>24759</td>
<td>Machine Frame Oil Lead</td>
</tr>
<tr>
<td>164082</td>
<td>24759</td>
<td>Plug Bracket</td>
</tr>
<tr>
<td>164083</td>
<td>24759</td>
<td>Screen</td>
</tr>
<tr>
<td>164084</td>
<td>24759</td>
<td>Splash Guard (internal)</td>
</tr>
<tr>
<td>164085</td>
<td>24759</td>
<td>Machine Frame Oil Splash Guard (top)</td>
</tr>
<tr>
<td>164086</td>
<td>24759</td>
<td>Tube with 164087</td>
</tr>
<tr>
<td>164087</td>
<td>24759</td>
<td>Wick for 164086</td>
</tr>
<tr>
<td>164088</td>
<td>24759</td>
<td>Machine Frame Plug</td>
</tr>
<tr>
<td>164089</td>
<td>24759</td>
<td>Rotary Shaft for 164090</td>
</tr>
<tr>
<td>164090</td>
<td>-----</td>
<td>Machine Frame Rotary Shaft 164089, with 164097, 164215, 164216, 164217 and two each 164093 and 164232</td>
</tr>
<tr>
<td>164091</td>
<td>24754</td>
<td>Thread (looper) Stripper and Take-up for 164382 and 164383</td>
</tr>
<tr>
<td>164092</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Ball Bearing Housing</td>
</tr>
<tr>
<td>164093</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Ball Sleeve (two pieces) for 164090 (2)</td>
</tr>
<tr>
<td>164094</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Bushing (front)</td>
</tr>
<tr>
<td>164095</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Bushing (intermediate)</td>
</tr>
<tr>
<td>164096</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Counterbalance with 1036AL</td>
</tr>
<tr>
<td>164097</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Key for 164090</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>-------</td>
<td>-------</td>
<td>----------------------------------------------------------------------</td>
</tr>
<tr>
<td>164098</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Oil Sling and Ball Bearing Grease Retainer</td>
</tr>
<tr>
<td>164099</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Screw Stud.......................................</td>
</tr>
<tr>
<td>164100</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Thrust Bearing....................................</td>
</tr>
<tr>
<td>164101</td>
<td>24760</td>
<td>Machine Frame Top Cover for 164214...........................................</td>
</tr>
<tr>
<td>164102</td>
<td>24760</td>
<td>Gasket.......................................................................................</td>
</tr>
<tr>
<td>164103</td>
<td>24760</td>
<td>Oil Lead for 164214.....................................................................</td>
</tr>
<tr>
<td>164104</td>
<td>24751</td>
<td>Cloth Plate Plunger.......................................................................</td>
</tr>
<tr>
<td>164105</td>
<td>24751</td>
<td>Spring............................................................................................</td>
</tr>
<tr>
<td>164106</td>
<td>24751</td>
<td>Position Collar with two 624AL.....................................................</td>
</tr>
<tr>
<td>164109</td>
<td>24757</td>
<td>Needle Clamp for 164275..............................................................</td>
</tr>
<tr>
<td>164110</td>
<td>24757</td>
<td>Driving Shaft with 164118, for 164275.........................................</td>
</tr>
<tr>
<td>164111</td>
<td>24757</td>
<td>Needle Driving Shaft Bushing......................................................</td>
</tr>
<tr>
<td>164112</td>
<td>24757</td>
<td>Cap...................................................................................................</td>
</tr>
<tr>
<td>164113</td>
<td>24757</td>
<td>Oil Lead............................................................................................</td>
</tr>
<tr>
<td>164114</td>
<td>24757</td>
<td>Needle Driving Shaft Crank with 1085C and two 140393AL....................</td>
</tr>
<tr>
<td>164115</td>
<td>24757</td>
<td>Needle Driving Shaft Crank Ball for 164217....................................</td>
</tr>
<tr>
<td>164116</td>
<td>24755</td>
<td>Needle Driving Shaft Crank Connection with two each 171AL and 140159AL, for 164217</td>
</tr>
<tr>
<td>164117</td>
<td>24757</td>
<td>Needle Holder for 164275................................................................</td>
</tr>
<tr>
<td>164118</td>
<td>24757</td>
<td>Stop Pin for 1644110...................................................................</td>
</tr>
<tr>
<td>164119</td>
<td>24755</td>
<td>Oil Agitator....................................................................................</td>
</tr>
<tr>
<td>164120</td>
<td>24759</td>
<td>Cooler with 4586C and two 164125.................................................</td>
</tr>
<tr>
<td>164121</td>
<td>24759</td>
<td>Cover for 164123..........................................................................</td>
</tr>
<tr>
<td>164122</td>
<td>24759</td>
<td>Gasket.............................................................................................</td>
</tr>
<tr>
<td>164123</td>
<td>24759</td>
<td>164121 with 164135.....................................................................</td>
</tr>
<tr>
<td>164124</td>
<td>24759</td>
<td>Gasket.............................................................................................</td>
</tr>
<tr>
<td>164125</td>
<td>24759</td>
<td>Oil Pipe (outlet, left) for 164120...............................................</td>
</tr>
<tr>
<td>164126</td>
<td>24759</td>
<td>Oil Cooler Oil Pipe (outlet, right) for 164120...............................</td>
</tr>
<tr>
<td>164127</td>
<td>24759</td>
<td>Oil Cooler Oil Tube with 138269 and 164128....................................</td>
</tr>
<tr>
<td>164128</td>
<td>24759</td>
<td>Oil Cooler Oil Tube Coupling.......................................................</td>
</tr>
<tr>
<td>164131</td>
<td>24759</td>
<td>Sight Gauge Background Disc.......................................................</td>
</tr>
<tr>
<td>164132</td>
<td>24759</td>
<td>Gas-ket...........................................................................................</td>
</tr>
<tr>
<td>164133</td>
<td>24759</td>
<td>Oil Sight Gauge Window Gasket.....................................................</td>
</tr>
<tr>
<td>164132</td>
<td>24759</td>
<td>Retainer Gask-et.............................................................................</td>
</tr>
<tr>
<td>164133</td>
<td>24759</td>
<td>Oil Sight Gauge Window....................................................................</td>
</tr>
<tr>
<td>164134</td>
<td>24759</td>
<td>Cup for filling machine, for 164123..............................................</td>
</tr>
<tr>
<td>164135</td>
<td>24759</td>
<td>Lifting Bracket with 462AL, 624AL and 51846, for 164124...............</td>
</tr>
<tr>
<td>164136</td>
<td>24753</td>
<td>Presser Bar Bracket for 164211....................................................</td>
</tr>
<tr>
<td>164137</td>
<td>24757</td>
<td>Lifting Bracket with 462AL, 624AL and 51846, for 164124...............</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>---------</td>
<td>-------</td>
<td>----------------------------------------------------------------------</td>
</tr>
<tr>
<td>164155</td>
<td>24760</td>
<td>Tension (heavy) Regulating Thumb Nut for 164156</td>
</tr>
<tr>
<td>164155</td>
<td>24760</td>
<td>Tension (light) Regulating Thumb Nut for 164156 (2)</td>
</tr>
<tr>
<td>164156</td>
<td>-----</td>
<td>Tension (heavy) Screw Stud 501530 with 164155, for 164162</td>
</tr>
<tr>
<td>164156</td>
<td>-----</td>
<td>Tension (light) Screw Stud 501530 with 164155, for 164160 (2)</td>
</tr>
<tr>
<td>164157</td>
<td>24760</td>
<td>Tension (light) Spring for 164160 (2)</td>
</tr>
<tr>
<td>164158</td>
<td>24760</td>
<td>Tension (heavy) Spring Cover for 164162</td>
</tr>
<tr>
<td>164158</td>
<td>24760</td>
<td>Tension (light) Spring Cover for 164160 (2)</td>
</tr>
<tr>
<td>164159</td>
<td>24760</td>
<td>Tension (needle thread) Thread Guide</td>
</tr>
<tr>
<td>164160</td>
<td>24760</td>
<td>Tension (light) complete, Nos. 59537, 164156, 164157, 164158 and two 2102 (2)</td>
</tr>
<tr>
<td>164161</td>
<td>24760</td>
<td>Tension (heavy) Spring for 164162...</td>
</tr>
<tr>
<td>164162</td>
<td>24760</td>
<td>Tension (heavy) complete, Nos. 59537, 164156, 164158, 164161 and two 2102</td>
</tr>
<tr>
<td>164163</td>
<td>24761</td>
<td>Thread (looper) Stripper and Take-up Eyelet (adjustable) for 164174</td>
</tr>
<tr>
<td>164164</td>
<td>24761</td>
<td>Thread (looper) Thread Eyelet (movable) for 164174</td>
</tr>
<tr>
<td>164165</td>
<td>24761</td>
<td>Thread (looper) Thread Eyelet (stationary) for 164174</td>
</tr>
<tr>
<td>164166</td>
<td>24761</td>
<td>Thread (looper) Tube for 164174...</td>
</tr>
<tr>
<td>164167</td>
<td>24761</td>
<td>&quot; Plate with 624AL, for 164174...</td>
</tr>
<tr>
<td>164168</td>
<td>24761</td>
<td>Thread (looper) Plate Cover for 164206</td>
</tr>
<tr>
<td>164169</td>
<td>24761</td>
<td>Thread (looper) Plate Cover Hinge for 164206</td>
</tr>
<tr>
<td>164170</td>
<td>24761</td>
<td>Thread (looper) Plate Cover Hinge Pin for 164206</td>
</tr>
<tr>
<td>164171</td>
<td>24761</td>
<td>Thread (looper) Plate Cover Spring for 164174 (2)</td>
</tr>
<tr>
<td>164172</td>
<td>-----</td>
<td>Spreader Carrier Connection Guide</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Bar Oil Wick for 164058</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>-----</td>
<td>-------</td>
<td>------</td>
</tr>
<tr>
<td>164175</td>
<td>24761</td>
<td>Thread (looper) Plate Thread Bushing for 164174</td>
</tr>
<tr>
<td>164174</td>
<td>-----</td>
<td>Thread (looper) Plate complete, Nos. 1423J, 1443J, 1607J, 50316W, 164163, 164164, 164165, 164166, 164167, 164173, 164206 and two each 332J and 16417L</td>
</tr>
<tr>
<td>164175</td>
<td>24754</td>
<td>Thread (looper) Take-up for 164382 and 164383</td>
</tr>
<tr>
<td>164176</td>
<td>24754</td>
<td>Thread (looper) Take-up Plate</td>
</tr>
<tr>
<td>164177</td>
<td>24753</td>
<td>&quot; Eyelet (needle thread) for 164210</td>
</tr>
<tr>
<td>164180</td>
<td>24753</td>
<td>Knife (movable) Lever Guide for 164210</td>
</tr>
<tr>
<td>164181</td>
<td>24753</td>
<td>Knife (movable) Lever Guide Holder with two 140239AL for 164210</td>
</tr>
<tr>
<td>164182</td>
<td>24753</td>
<td>Knife (movable) Lever Guide Holder Thread Tube for 164210</td>
</tr>
<tr>
<td>164183</td>
<td>24763</td>
<td>Belt Guard for 164201</td>
</tr>
<tr>
<td>164184</td>
<td>24763</td>
<td>Machine Base with 50608R, 139017 and two each wood screws 3/4 in. No. 8 R.H. and 1 1/4 in. No. 6 P.H.</td>
</tr>
<tr>
<td>164188</td>
<td>24763</td>
<td>Machine Cushion (large) (2)</td>
</tr>
<tr>
<td>164188</td>
<td>24763</td>
<td>&quot; &quot; (small) (2)</td>
</tr>
<tr>
<td>164190</td>
<td>24757</td>
<td>Pad (felt)</td>
</tr>
<tr>
<td>164194</td>
<td>24757</td>
<td>Pressure Regulating Thumb Screw for 164247</td>
</tr>
<tr>
<td>164195</td>
<td>24762</td>
<td>Gauge (Accessories)</td>
</tr>
<tr>
<td>164196</td>
<td>24762</td>
<td>Threader (Accessories) (6)</td>
</tr>
<tr>
<td>164197</td>
<td>24762</td>
<td>Wrench (socket) Accessories</td>
</tr>
<tr>
<td>164198</td>
<td>24762</td>
<td>Presser Bar Lifting Chain Spring (under table) Accessories</td>
</tr>
<tr>
<td>164199</td>
<td>24763</td>
<td>Belt Guard Bracket (back) for 164201</td>
</tr>
<tr>
<td>164200</td>
<td>24763</td>
<td>&quot; &quot; (front) for 164201</td>
</tr>
<tr>
<td>164201</td>
<td>24763</td>
<td>Belt Guard (adjustable) complete, Nos. 164183, 164199, 164200 and two each 51326J and wood screws 3/4 in. No. 7 F.H.</td>
</tr>
<tr>
<td>164202</td>
<td>24754</td>
<td>Looper Stop Pin for 164046</td>
</tr>
<tr>
<td>164203</td>
<td>24762</td>
<td>Feed Eccentric Extractor (Accessories)</td>
</tr>
<tr>
<td>164204</td>
<td>24762</td>
<td>Tweezers (Accessories)</td>
</tr>
<tr>
<td>164205</td>
<td>24751</td>
<td>Cloth Plate Lock Spring for 164241</td>
</tr>
<tr>
<td>164206</td>
<td>-----</td>
<td>Thread (looper) Plate Cover 164168 with 164169 and 164170, for 164174</td>
</tr>
<tr>
<td>164207</td>
<td>24759</td>
<td>Machine Frame Bracket Key for 164218</td>
</tr>
<tr>
<td>164208</td>
<td>-----</td>
<td>Feed (back) and (front) Bars complete, Nos. 164005, 164006, 164007, 164008, 164016, 164017, 164018 and two each 1671G, 164004 and 164009</td>
</tr>
<tr>
<td>164210</td>
<td>24753</td>
<td>Knife (movable) Lever Guide Holder 164181 with 197J, 164177, 164180 and 164182</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>-----</td>
<td>--------</td>
<td>------------------------------------------------</td>
</tr>
<tr>
<td>164211</td>
<td>164051</td>
<td>Knife (movable) Lever with 132583, 164035, 164136 and 164153</td>
</tr>
<tr>
<td>164212</td>
<td>164047</td>
<td>Looper Carrier Holder with 13240, 59456 and 164046</td>
</tr>
<tr>
<td>164213</td>
<td>164062</td>
<td>Spreader Driving Lever with 1443J, 1700J, 132565, 164056, 164057, 164058, 164059, 164061, 164068 and 164397</td>
</tr>
<tr>
<td>164214</td>
<td>164101</td>
<td>Machine Frame Top Cover with 330J, 164103 and two each 54865 and 64666</td>
</tr>
<tr>
<td>164215</td>
<td>164051</td>
<td>Looper Driving Shaft Crank with 164052, for 164090</td>
</tr>
<tr>
<td>164216</td>
<td>164066</td>
<td>Spreader Driving Shaft Crank with 164052, for 164090</td>
</tr>
<tr>
<td>164217</td>
<td>164116</td>
<td>Needle Driving Shaft Crank Connecting with 164115, for 164090</td>
</tr>
<tr>
<td>*164218</td>
<td>164076</td>
<td>Machine Frame Bracket with 164207 and two 187E, for 164073</td>
</tr>
<tr>
<td>164219</td>
<td>24754</td>
<td>Spreader Position Collar with 904E</td>
</tr>
<tr>
<td>164229</td>
<td>24759</td>
<td>Machine Frame Bracket Screw (large) Washer (felt)</td>
</tr>
<tr>
<td>164231</td>
<td>24755</td>
<td>Machine Pulley (round and &quot;V&quot; belt) with two 448AL</td>
</tr>
<tr>
<td>164232</td>
<td>24755</td>
<td>Machine Frame Rotary Shaft Ball Sleeve Guide for 164090 (2)</td>
</tr>
<tr>
<td>164234</td>
<td>24757</td>
<td>Blind Stitch Hemming Attachment Adjusting Slide (cylindrical) for 164237</td>
</tr>
<tr>
<td>164235</td>
<td>24757</td>
<td>Blind Stitch Hemming Attachment Hinge Bracket for 164237</td>
</tr>
<tr>
<td>164236</td>
<td>24757</td>
<td>Blind Stitch Hemming Attachment Support for 164237</td>
</tr>
<tr>
<td>164237</td>
<td>24757</td>
<td>Blind Stitch Hemming Attachment Support complete, Nos. 140456K, 140457J, 140458C, 164234, 164235, 164236 and 164238</td>
</tr>
<tr>
<td>164238</td>
<td>24757</td>
<td>Blind Stitch Hemming Attachment Support Cap for 164237</td>
</tr>
<tr>
<td>164239</td>
<td>24751</td>
<td>Cloth Plate Extension for 164241</td>
</tr>
<tr>
<td>164240</td>
<td>24751</td>
<td>&quot; for 164241</td>
</tr>
<tr>
<td>164241</td>
<td>24751</td>
<td>Cloth Plate with Extension complete, Nos. 1700J, 164205, 164239, 164240 and two 914J</td>
</tr>
<tr>
<td>164242</td>
<td>24758</td>
<td>Feed (back) Dog Section (left) for 164244</td>
</tr>
<tr>
<td>164243</td>
<td>24758</td>
<td>Feed (back) Dog Section (right) for 164244 and 164364</td>
</tr>
<tr>
<td>164244</td>
<td>24758</td>
<td>Feed (back) Dog complete, for 164383, Nos. 1100AL, 164242 and 164243</td>
</tr>
<tr>
<td>164246</td>
<td>24757</td>
<td>Knife (movable) Lever Cover and Presser Bar (upright) Housing with 1259AL, for 164247</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>-------</td>
<td>-------</td>
<td>----------------------------------------------------------------------</td>
</tr>
<tr>
<td>164247</td>
<td>-----</td>
<td>Knife (movable) Lever Cover and Presser Bar (upright) Housing complete, Nos. 50060K, 164137, 164138, 164139, 164142, 164143, 164144, 164194 and 164246...</td>
</tr>
<tr>
<td>164252</td>
<td>24754</td>
<td>Spreader for 164382 and 164383...</td>
</tr>
<tr>
<td>164269</td>
<td>-----</td>
<td>Knife (movable) Lever Hinge Stud Oil Wick (short) for 164035...</td>
</tr>
<tr>
<td>164275</td>
<td>-----</td>
<td>Needle Driving Shaft 164110 with 51720C, 164109 and 164117...</td>
</tr>
<tr>
<td>164285</td>
<td>24760</td>
<td>Tension (looper thread) Thread Guide (left)...</td>
</tr>
<tr>
<td>164286</td>
<td>24760</td>
<td>Tension (looper thread) Thread Guide (right)...</td>
</tr>
<tr>
<td>164293</td>
<td>24754</td>
<td>Looper Driving Shaft Bushing (back) Cap Screw Washer (fiber)...</td>
</tr>
<tr>
<td>164293</td>
<td>24754</td>
<td>Spreader Driving Shaft Bushing (back) Cap Screw Washer (fiber)...</td>
</tr>
<tr>
<td>164313</td>
<td>24759</td>
<td>Machine Frame Oil Plug Screw Washer (steel)...</td>
</tr>
<tr>
<td>164314</td>
<td>24759</td>
<td>Machine Frame Oil Plug Screw Washer (cork)...</td>
</tr>
<tr>
<td>164347</td>
<td>24753</td>
<td>Chain Cutter for 164382 and 164383...</td>
</tr>
<tr>
<td>164348</td>
<td>24758</td>
<td>Feed (front) Dog for 164383...</td>
</tr>
<tr>
<td>164349</td>
<td>24758</td>
<td>Looper Thread Tube...</td>
</tr>
<tr>
<td>164350</td>
<td>24755</td>
<td>Presser Bar (swing-out) for 164382 and 164383...</td>
</tr>
<tr>
<td>164351</td>
<td>24753</td>
<td>Presser Bar (swing-out) Pivot Screw Lock Washer...</td>
</tr>
<tr>
<td>*164352</td>
<td>-----</td>
<td>Presser Foot Body (back) for 164354...</td>
</tr>
<tr>
<td>*164353</td>
<td>-----</td>
<td>&quot; &quot; (front) for 164354...</td>
</tr>
<tr>
<td>164354</td>
<td>24758</td>
<td>&quot; &quot; (hinged) for 164357, Nos. 164352, 164353 and 164355...</td>
</tr>
<tr>
<td>164355</td>
<td>24758</td>
<td>Presser Foot Body Hinge Pin for 164354...</td>
</tr>
<tr>
<td>164356</td>
<td>24758</td>
<td>Presser Foot Chaining-off Finger for 164357...</td>
</tr>
<tr>
<td>164357</td>
<td>24758</td>
<td>Presser Foot (hinged) complete, for 164382 and 164383, Nos. 50225J, 164147, 164354 and 164356...</td>
</tr>
<tr>
<td>164358</td>
<td>24758</td>
<td>Throat Plate for 164382 and 164383...</td>
</tr>
<tr>
<td>164359</td>
<td>24765</td>
<td>Feed (back) Dog Section (left) for 164364...</td>
</tr>
<tr>
<td>164364</td>
<td>24765</td>
<td>Feed (back) Dog complete for 164382, Nos. 1100AL, 164243 and 164363...</td>
</tr>
<tr>
<td>164365</td>
<td>24765</td>
<td>Feed (front) Dog for 164382...</td>
</tr>
<tr>
<td>164382</td>
<td>24765</td>
<td>Set of Fittings complete, for Rayon, Balbriggan and Nylon, for two-thread blind hem stitch, Nos. 164026, 164037, 164045, 164091, 164175, 164252, 164347, 164350, 164357, 164358, 164364, 164385 and two 51362AL...</td>
</tr>
<tr>
<td>No.</td>
<td>Plate</td>
<td>Name</td>
</tr>
<tr>
<td>------</td>
<td>-------</td>
<td>----------------------------------------------------------------------</td>
</tr>
<tr>
<td>164383</td>
<td>24766</td>
<td>Set of Fittings complete, for light and medium weight Sweater Materials, for two-thread blind hem stitch, Nos. 164026, 164037, 164045, 164091, 164175, 164244, 164252, 164347, 164348, 164350, 164357, 164358 and two 51362AL.</td>
</tr>
<tr>
<td>164397</td>
<td>24754</td>
<td>Spreader Carrier Connection Hinge Stud Adjusting Pin for 164213...</td>
</tr>
<tr>
<td>164398</td>
<td>24752</td>
<td>Feed Eccentric Cover for 164402..... &quot; &quot; &quot; Bracket for 164402...........</td>
</tr>
<tr>
<td>164399</td>
<td>24752</td>
<td>&quot; &quot; &quot; Bracket for 164402...........</td>
</tr>
<tr>
<td>164401</td>
<td>24752</td>
<td>Feed Eccentric Cover Latch Spring for 164402..........................</td>
</tr>
<tr>
<td>164402</td>
<td>24752</td>
<td>Feed Eccentric Cover complete, Nos. 629K, 164023, 164598, 164399, 164401 and two 227J.................</td>
</tr>
<tr>
<td>168198</td>
<td>24763</td>
<td>Chip Chute with four wood screws 3/8 in. No. 6 R.H. blacked...............</td>
</tr>
</tbody>
</table>

**SINGER** Needles should be used in **SINGER** Machines.
These Needles and their Containers are marked with the Company's Trade Mark "SIMANCO.**" 1

Needles in Containers marked "FOR SINGER MACHINES" are NOT **SINGER** made needles. 2
ILLUSTRATIONS
OF
PARTS