FORM 21348
(165)

SINGER*
261-31
PARTS

51570 (803) (3) 59537 (3) 131741 (3) 59538 (3) 32572 2102(6) 50326(803) (3) 54988(3)

59539(3)

(2)
229(809)
50342(809) 139330
376(809)
141008(818)
51614(818)
140440 (819)
143576
1133 (330)

146676
146620 54872
802(819) 110(803) 624(830)
807(819) 161(819)
143510
146612
146159

146609
143511-001
1443(802) 68003 316(803) 15444
1547(809)
49220 139396 002
143569 139395-0
131696 68002 68008
1449(809) 51460(805)
68164

121449
22957 139366
140050 (809)
143447-001
143543

198(818)
29043
139181
662 (809)
140061 (809)
121629
146694
1057(830)
1133 (830)
1133 (805)
146751
146573
146752
190(809)
14442 -001
1498(
128215

143615
143524
230066
206(809)
143548
143476
143477 143475
51282 (819)
190(809)
139462
Cat
36
(Size

143614
456(830)
131(805)
143559
143479 143480
143616

143485
143551
143552
454 (830)
143560
143479
143480
51282 (819)
143470 143468
143469
143554 143556
143555
143557
141158 (869)
26276
143599 001
223 (809)
193 (809)
141005 (830)
139281
22840
22922 22921
22924 22920
22925
51362 (809)
50008 (803)(6)
22919

1520(809)
128551
139069
1057 (830)
143484
1454 (830)
143558
23103
143478
139499
143448
1255 (805)
1520(803)
443 (830)
139516
139046
914(803)
139500
1324(803)
139257-

139510
139509
143612
143613
175 (830) (4)
139070
139496
1047 (830)
139535
51369 (803)
1253 (830)
139534
139432
446(830)
172(803)
5106 1(830)
50328 803)
143456
456(830

446(830)
143463
139074
1047 (830)
143462
141163 (805)
143443
140331 (830)
1259 (830) (2)
143621
143451
50328
217(809)
7071
143449
143450

202 (813)(4)
139030
139031
140999(813)
143435
140295(803)
(Fourteen Screws)
143433
143434
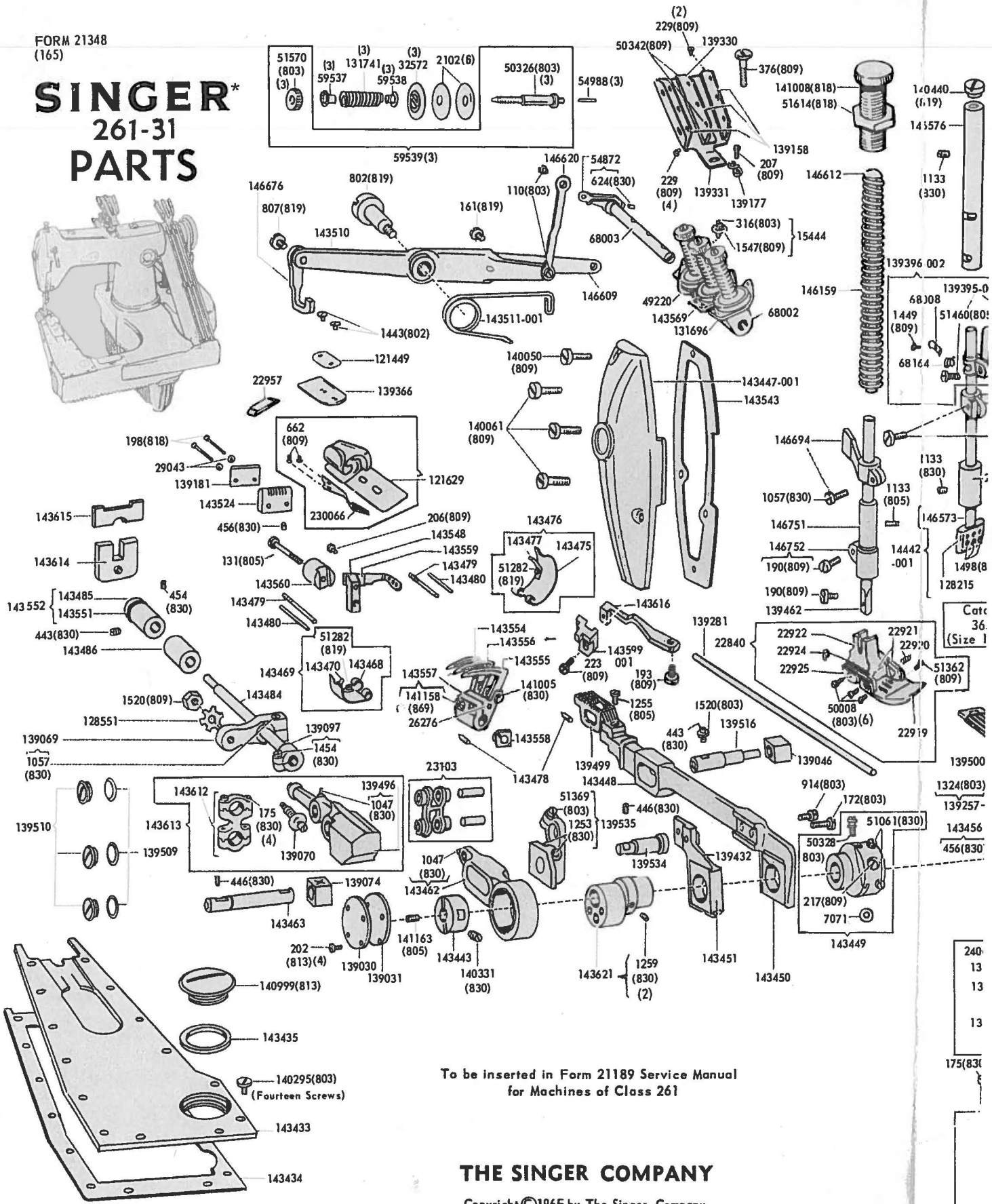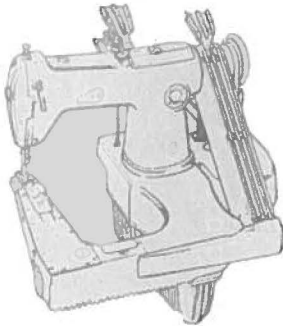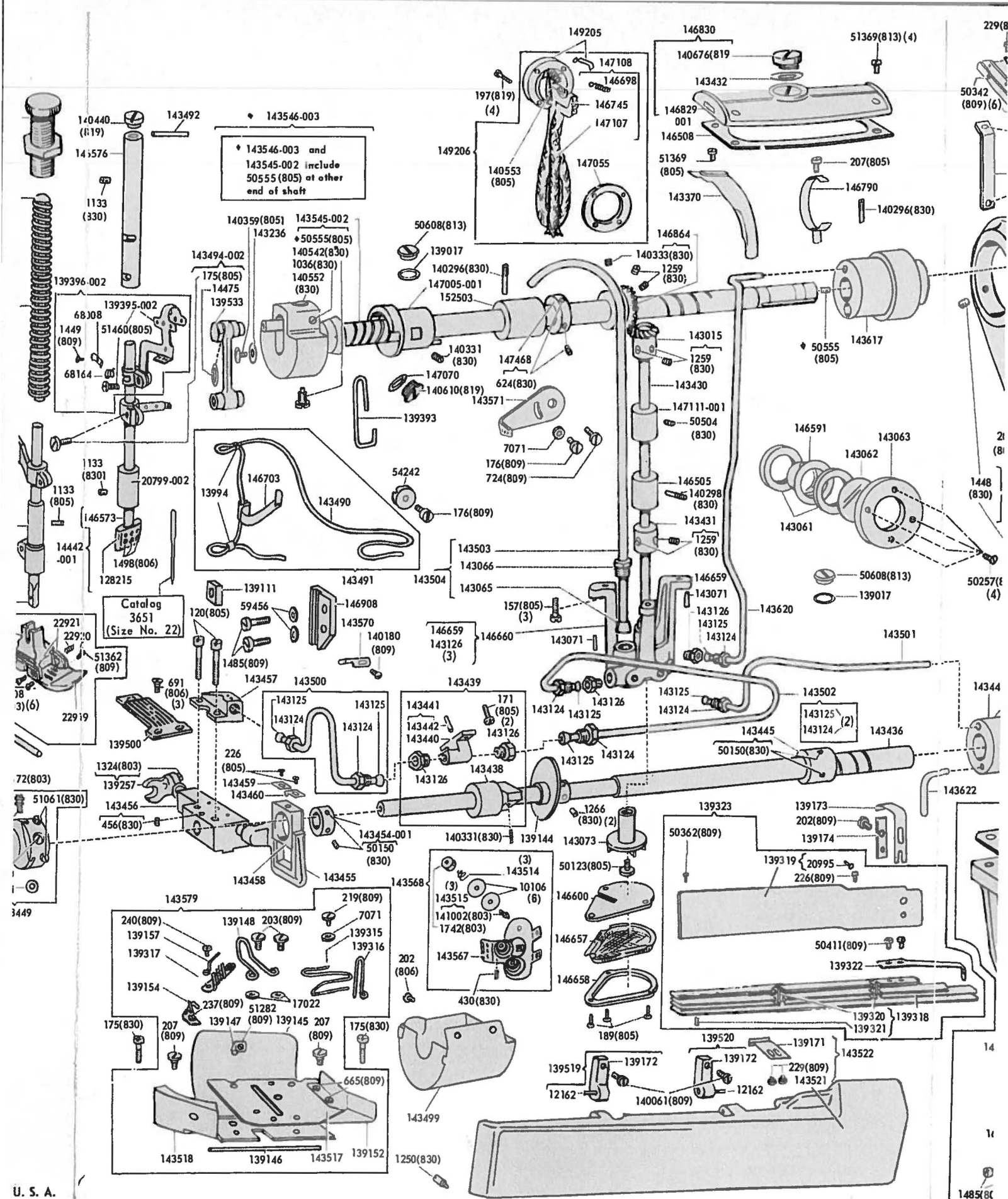
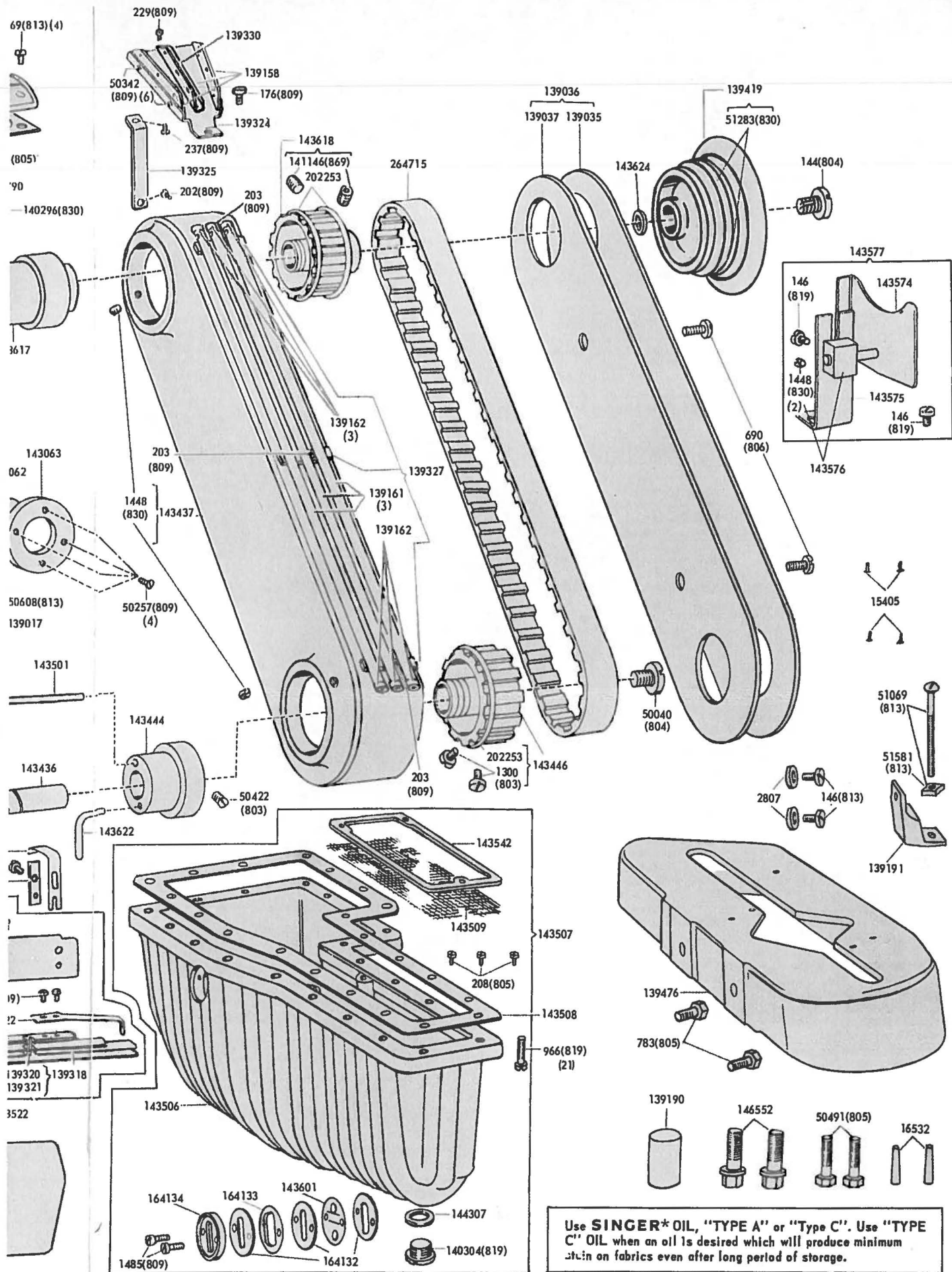To be inserted in Form 21189 Service Manual
for Machines of Class 261

THE SINGER COMPANY

Copyright © 1965 by The Singer Company
All Rights Reserved under Inter-American Copyright Union
Copyright under International Copyright Union
Printed in U. S. A.

*A Trademark of THE SINGER COMPANY

149205 146830 51369(813)(4) 229
147108 146698 140676(819) 143432
197(819)(4) 146745 147107 146829 001 146508
50342 (809)(6)
140440 (819) 143492 143546-003 50555 (805) at other end of shaft
*143546-003 and 143545-002 include 50555 (805) at other end of shaft
143576
149206 140553 (805) 147055 51369 (805) 207(805) 146790 140296(830)
143370
1133 (330)
139396-002 140359(8051) 143236 143545-002 50555(805) 140542(830) 1036(830) 140552 (830) 14475 139533
50608(813) 139017 140296(830) 147005-001 152503 143015 50555 (805) 143617 146864 140333(830) 1259 (830)
143494-002 175(805) 139395-002 51460(805) 68008 1449 (809) 68164
140331 (830) 147468 624(830) 143430 1259 (830)
146591 143063 143062
1133 (8301) 20799-002 147070 140610(819) 143571 7071 176(809) 724(809) 147111-001 50504 (830)
1448 (830)
1133 (805) 146573 139393
146505 140298 (830) 143431 143061
14442 -001 1498(806) 128215
13994 146703 143490 54242 176(809) 1259 (830)
Catalog 3651 (Size No. 22)
143503 143066 143065 146659 143071 143126 143125 143124 143620
50608(813) 50257 (4) 139017
139111 120(805) 59456 146908 143570 140180 (809) 157(805)(3) 146659 143126 (3) 146660 143071 143501
22921 22920 51362 (809) 22919
691 (806)(3) 143457 143500 143439 171 (805)(2) 143441 143442 143440 143125 143124 143126 143438 143126 143125 143124 143502 143125 143124 143445 50150(830) 143436 14344
139500 226 (805) 1324(803) 139257 143459 143460 143456 456(830) 143454-001 50150 (830) 1266 (830)(2) 140331(830) 139144 143073 143622
172(803) 51061(830) 143458 143455 143568 139323 139173 202(809) 139174
3449
143579 240(809) 139148 203(809) 219(809) 7071 139157 139315 139317 139316 143514 (3) 143515 (3) 10106 (6) 50123(805) 146600 146657 50362(809) 139319 20995 226(809) 50411(809) 139322
139154 141002(803) 1742(803) 202 (806) 143567 146658 430(830) 139320 139318 139321
237(809) 51282 (809) 17022 139520 139171 143522
175(830) 207 (809) 139147 139145 207 (809) 175(830) 665(809) 143499 189(805) 139519 139172 139172 229(809) 143521 12162 140061(809) 12162
143518 139146 143517 139152 1250(830) 1485
U.S.A.

69(813)(4)

229(809)

139330

139158

50342
(809)(6)

176(809)

237(809)

139324

139325

202(809)

139036

139037 139035

139419

51283(830)

143624

144(804)

143618

141146(869)

202253

264715

203
(809)

(805)

90

140296(830)

3617

203
(809)

143063

062

1448
(830)

143437

50608(813)

139017

50257(809)
(4)

139162
(3)

139327

139161
(3)

139162

139162

143501

143444

50422
(803)

143436

143622

203
(809)

202253

1300
(803)

143446

50040
(804)

143577

146
(819)

143574

1448
(830)
(2)

143575

146
(819)

690
(806)

143576

15405

51069
(813)

51581
(813)

2807

146(813)

139191

143542

143509

143507

208(805)

143508

966(819)
(21)

139476

783(805)

143506

139190

146552

50491(805)

16532

139320 139318

139321

3522

164134

164133

143601

1485(809)

164132

144307

140304(819)

Use SINGER* OIL, "TYPE A" or "Type C". Use "TYPE
C" OIL when an oil is desired which will produce minimum
stain on fabrics even after long period of storage.

NUMERICAL LIST OF PARTS 261-31 MACHINE

UMBER	DESCRIPTION	NUMBER	DESCRIPTION
110(803)	Tension (needle thread) Releasing Shaft Crank Connecting Link Hinge Screw(2)	217(809)	Feed Eccentric Clamping Washer Screw
120(805)	Looper Avoiding Eccentric Forked Connection Bracket and Oil Connection Screw(2)	219(809)	Thread (looper) Take-up Thread Guide (right) Screw
131(805)	Looper Thread Guide Bracket Screw	223(809)	Needle Guard (movable) Screw
144(804)	Arm Rotary Shaft Screw (back)	226(805)	Looper Avoiding Eccentric Forked Connection Slide Block Cover Screw(2)
146(819)	Belt Guard Screw(2)	226(809)	Thread (looper) Thread Guide (front of bed) Screw (right)
146(813)	Mounting Cushion Screw		
157(805)	Oil Pump (Centrifugal Body Screw (3)	229(809)	Thread (looper) Thread Guide (intermediate) Bracket Screw(2)
161(819)	Presser Bar Lifting Lever Extension Screw(2)	229(809)	Thread (needle) Thread Guide (intermediate) Bracket Screw(2)
171(805)	Bed Rotary Shaft Bushing (intermediate) Oil Connection Screw(2)	229(809)	Thread (looper) Thread Guide (front of bed) Cover Catch Screw(2)
172(803)	Feed Lifting Eccentric Forked Connection Screw (long)	229(809)	Thread (needle) Thread Guide (left) Screw(2)
175(830)	Looper Driving Arm Connection Cap (lower) Screw(2)	229(809)	Thread (needle) Thread Guide (right) Screw(2)
175(830)	Looper Driving Arm Connection Crank (upper) Screw(2)	237(809)	Thread (looper) Thread Guide Bracket Support Screw (upper)
175(805)	Needle Bar Connecting Stud Clamping Screw	237(809)	Thread (looper) Take-up Thread Guide (left) Screw
175(830)	Thread (looper) Take-up Stripper Plate Bracket Screw(2)	240(809)	Thread (looper) Take-up Thread Separator Thread Retainer Screw
176(809)	Slack Thread Controller Clamp Screw	316(803)	Tension (needle thread) Releasing Shaft Stop Screw
176(809)	Thread (looper) Thread Guide Bracket Screw	376(809)	Tension (needle thread) Bracket Screw
176(809)	Thread (needle) Eyelet (side of arm) Position Screw	430(830)	Tension (looper thread) Body Set Screw
189(805)	Oil Pump (Centrifugal) Screen Frame Screw(3)	443(830)	Feed Bar Hinge Pin Set Screw
190(809)	Presser Bar Stop Clamping Screw	443(830)	Looper Holder Shaft Bushing (back) Set Screw
190(809)	Presser Foot Screw	446(830)	Looper Driving Arm Hinge Stud Set Screw
193(809)	Needle Guard (movable) Holder Screw	446(830)	Looper Eccentric Connection Slide Block Stud Set Screw
197(819)	Oil Removing Wick (head end) Hinge Plate and Cover Screw(4)	454(830)	Looper Holder Shaft Bushing (front) Set Screw
198(818)	Thread Cutter Screw(2)		
202(813)	Bed Rotary Shaft Bushing (left) Cover Gasket Screw(4)	456(830)	Looper Eccentric Connection Slide Block Stud Set Screw
202(806)	Oil and Lint Guard Screw(2)	456(830)	Looper Thread Guide Bracket Holder Set Screw
202(809)	Thread (looper) Thread Guide Bracket Support Screw (lower)	624(830)	Arm Rotary Shaft Thrust Collar Set Screw(2)
202(809)	Thread (looper) Thread Guide (front of bed) Cover Lock Spring Screw	624(830)	Tension (needle thread) Releasing Shaft Crank Set Screw
203(809)	Thread (looper) Take-up Stripper Screw(2)	662(809)	Lap Seam Feller Spring Screw(2)
203(809)	Thread (looper) Thread Tube (belt guard) Seat Screw(3)	665(809)	Thread (looper) Take-up Stripper Plate Thread Guard Screw(2)
206(809)	Looper Thread Guide Screw	690(806)	Bed Rotary Shaft Belt Guard Cover Screw(2)
207(805)	Arm Rotary Shaft Flanged Bushing (back) Oil Sump Tube Holder Screw	691(806)	Throat Plate Screw(3)
		724(809)	Thread (needle) Eyelet (side of arm) Screw
207(809)	Thread (looper) Take-up Stripper Plate Screw(2)	783(805)	Bed Extension Screw(2)
207(809)	Thread (needle) Eyelet Screw	802(819)	Presser Bar Lifting Lever Hinge Screw
208(805)	Oil Reservoir Screen Frame Screw(3)		

NUMERICAL LIST OF PARTS 261-31 MACHINE

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
807(819)	Presser Bar Lifting Bracket Lifter Hinge Screw	2102	Tension (needle thread) Disc(6)
914(803)	Feed Lifting Eccentric Forked Connection Screw (short)	2807	Mounting Cushion Screw Washer
966(819)	Oil Reservoir Screw(21)	Catalog 3651	Needle (Size No. 22)
1036(830)	Needle Bar Connecting Link Hinge Stud Position Set Screw	7071	Feed Eccentric Clamping Washer
1047(830)	Looper Driving Arm Connection Link Hinge Pin Set Screw(2)	7071	Thread (looper) Take-up Thread Guide (right) Screw Washer
1057(830)	Looper Driving Arm Connection Crank Clamping Screw	7071	Thread (needle) Eye-let (side of arm) Position Screw Washer
1057(830)	Presser Bar Lifting Bracket Clamping Screw	10106	Tension (looper thread) Disc(6)
1133(830)	Needle Bar Bushing (lower) Set Screw	12162	Thread (looper) Thread Guide (front of bed) Cover Hinge Pin(2)
1133(830)	Needle Bar Bushing (upper) Set Screw	13994	Needle Bar Bushing (lower and upper) Oil Wick Clip(2)
1133(805)	Presser Bar Bushing (lower) Set Screw	14442-001	Needle Bar complete, for '1/8''-1/8'' gauge 128215 and 146573
1250(830)	Thread (looper) Take-up Cover Position Screw Stud	14475	Needle Bar Connecting Link Screw Cap Disc (fiber)
1253(830)	Looper Eccentric Connection Slide Block Stud Collar Set Screw(2)	15405	Number Plate Rivet(2)
1255(805)	Feed Dog Screw	15405	Trade Mark Rivet(2)
1259(830)	Arm Rotary Shaft Bevel Gear Set Screw(2)	15444	Tension (needle thread) Releasing Shaft Stop Screw 316(803) with 1547(809)
1259(830)	Arm Shaft (upright) Bevel Gear (upper) Set Screw(2)	16532	Arm Dowel Pin(2)
1259(830)	Arm Shaft (upright) Collar Set Screw(2)	17022	Thread (looper) Take-up Stripper Screw Washer(2)
1259(830)	Looper Eccentric and Feed Lifting Eccentric Set Screw(2)	20799-002	Needle Bar Bushing (lower)
1266(830)	Thread (looper) Take-up Set Screw(2)	20995	Thread (looper) Thread Guide (front of bed) Cover Lock Spring Position Pin
1300(803)	Bed Rotary Shaft Sprocket Wheel Set Screw(2)	22840	Presser Foot (triple hinged) complete, for 1/8''-1/8'' and 9/64'' - 9/64'' gauges, 22919, 22920, 22922, 22924, 22925, 51362(809), two 22921 and six 50008(803) Note: For 1/8''-1/8'' order Code 501, for 9/64''-9/64'' order Code 502 Note: When ordering 22840, code for gauge required must be stated
1324(803)	Looper Avoiding Eccentric Forked Connection Crank Clamping Screw		
1443(802)	Lap Seam Feller Screw(2)		
1448(830)	Belt Guard Holder Screw(2)		
1448(830)	Bed Rotary Shaft Belt Guard Set Screw(2)		
1449(809)	Thread (needle) Take-up Plate Spring Screw		
1454(830)	Looper Holder Shaft Collar Clamping Screw	22919	Presser Foot Plate for 1/8''-1/8'' and 9/64''-9/64'' gauges Note: For 1/8''-1/8'', order Code 501, for 9/64''-9/64'', order Code 502 Note: When ordering 22919, code for gauge required must be stated
1485(805)	Needle Bar Connecting Stud Slide Block Guide Screw(2)		
1485(809)	Oil Reservoir Sight Gauge Window Retainer Screw(2)		
1498(806)	Needle Set Screw(3)		
1520(803)	Feed Bar Hinge Pin Set Screw Lock Nut		
1520(809)	Looper Driving Arm Ball Screw Stud Nut	22920	Presser Foot Plate Leveling Spring
1547(809)	Tension (needle thread) Releasing Shaft Stop Screw Nut	22921	Presser Foot Plate and Yielding Heel Connection(2)
1742(803)	Tension (looper thread) Regulating Thumb Nut(3)	22922	Presser Foot Shank
		22924	Presser Foot Yielding Heel Spring

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
22925	Presser Foot Yielding Heel	51369(805)	Oil Lead Screw	139036	Bed Rotary Shaft Belt Guard Cover 139035 with 139037	139315	Thread (looper) Take-up Thread Guide (right) (for one thread)
22957	Lap Seam Feller Slide Filler Plate	51460(805)	Thread (needle) Take-up Clamping Screw			139316	Thread (looper) Take-up Thread Guide (right) (for two threads)
23103	Looper Driving Arm Connecting Link and two Hinge Pins	51570(803)	Tension (needle thread) Regulating Thumb Nut(3)	139037	Bed Rotary Shaft Belt Guard Cover Gasket (cork)	139317	Thread (looper) Take-up Thread Separator
26276	Looper Position Pin	51581(813)	Mounting Cushion Bolt Nut	139046	Feed Bar Hinge Pin Slide Block	139318	Thread (looper) Thread Guide (front of bed) with 139321 and two 139320
29043	Thread Cutter Screw Washer(2)	51614(818)	Pressure Regulating Thumb Screw Nut	139069	Looper Driving Arm Connection Crank with 1057(830)		
32572	Tension (needle thread) Releasing Disc(3)	54242	Slack Thread Controller Clamp	139070	Looper Driving Arm Connection Crank Ball Screw Stud	139319	Thread (looper) Thread Guide (front of bed) Plate with 20995
49220	Tension (needle thread) Thread Guide (back)	54872	Tension (needle thread) Releasing Shaft Crank with 624(830)	139074	Looper Eccentric Connection Slide Block	139320	Thread (looper) Thread Guide (front of bed) Thread Retaining Pin (long)(2)
50008(803)	Presser Foot Plate Hinge Screw(2)	54988	Tension (needle thread) Releasing Pin(3)	139097	Looper Holder Shaft Collar with 1454(830)		
50008(803)	Presser Foot Plate and Yielding Heel Connection Hinge Screw (2)	59456	Needle Bar Connecting Stud Slide Block Guide Screw Washer(2)	139111	Needle Bar Connecting Stud Slide Block	139321	Thread (looper) Thread Guide (front of bed) Thread Retaining Pin (short)
50008(803)	Presser Foot Yielding Heel Hinge Screw(2)	59537	Tension (needle thread) Spring Bushing (large)(3)	139144	Thread (looper) Take-up with two 1266(830)	139322	Thread (looper) Thread Guide (front of bed) Thread Retainer
50040(804)	Bed Rotary Shaft Screw (right)	59538	Tension (needle thread) Spring Bushing (small)(3)	139145	Thread (looper) Take-up Cover		
50123(805)	Oil Pump (Centrifugal) Impeller Locking Screw	59539	Tension (needle thread) Screw Stud 50326(803) with 51570(803)(3)	139146	Thread (looper) Take-up Cover Hinge Pin	139323	Thread (looper) Thread Guide (front of bed) complete 226(809), 50362(809), 139318, 139319, 139322 and two 50411(809)
50150(830)	Bed Rotary Shaft Bushing Flanged (right) Spacing Collar Set Screw(2)	68002	Tension (needle thread) Bracket	139147	Thread (looper) Take-up Cover Lock Spring		
S0150(830)	Looper Avoiding Eccentric Set Screw(2)	68003	Tension (needle thread) Releasing Shaft	139148	Thread (looper) Take-up Stripper		
50257(809)	Oil Flow Window Cap Screw(4)	68008	Thread (needle) Take-up Plate	139152	Thread (looper) Take-up Stripper Plate Thread Guard	139324	Thread (looper) Thread Guide Bracket
50326(803)	Tension (needle thread) Screw Stud(3)	68164	Thread (needle) Take-up Plate Spring	139154	Thread (looper) Take-up Thread Guide (left)	139325	Thread (looper) Thread Guide Bracket Support
50328(803)	Feed Regulating Screw	121449	Lap Seam Feller Clamping Plate	139157	Thread (looper) Take-up Thread Separator Thread Retainer	139327	Thread (looper) Thread Tube (belt guard) complete, three 139161 and six 139162
50342(809)	Thread (looper) Thread Guide (intermediate) Screw(2)	121629	Lap Seam Feller on Shank with Yielding Lower Scroll with 230066 and two 662(809), for MH H,	139158	Thread (looper) Thread Guide (intermediate)		
50342(809)	Thread (looper) Thread Guide (left) Screw(2)		Special H MH,	139158	Thread (looper) Thread Guide (left)		
50342(809)	Thread (looper) Thread Guide (right) Screw(2)		Special H M,	139158	Thread (looper) Thread Guide (right)	139330	Thread (looper) Thread Guide (intermediate) Bracket
50342(809)	Thread (needle) Thread Guide (intermediate) Screw(2)		Special H H, and special heavyweight materials for 3/16" to 3/8" gauges, in steps of 1/32" Note: When ordering 121629 weight of material and gauges of machine must be stated	139158	Thread (needle) Thread Guide (intermediate)	139330	Thread (needle) Thread Guide (intermediate) Bracket
50362(809)	Thread (looper) Thread Guide (front of bed) Screw (left)			139158	Thread (needle) Thread Guide (left)		
50411(809)	Thread (looper) Thread Guide (front of bed) Thread Retainer Screw(2)			139158	Thread (needle) Thread Guide (right)	139331	Thread (needle) Thread Guide Bracket
50422(803)	Bed Rotary Shaft Bushing Flanged (right) Set Screw			139161	Thread (looper) Thread Tube (belt guard)(3)	139366	Lap Seam Feller Slide
50491(805)	Arm Screw (left)(2)	128215	Needle Clamp with three 1498(806), for 1/8"-1/8" and 9/64"-9/64" gauges	139162	Thread (looper) Thread Tube (belt guard) Bushing(6)	139393	Slack Thread Controller
50504(830)	Arm Shaft (upright) Bushing (upper) Set Screw			139171	Thread (looper) Thread Guide (front of bed) Cover Catch	139395-002	Thread (needle) Take-up with 51460(805)
50555(805)	Arm Rotary Shaft Plug Screw		Note: When ordering 128215, state gauge required	139172	Thread (looper) Thread Guide (front of bed) Cover Hinge Plate(2)	139396-002	Thread (needle) Take-up complete, 1449(809), 68008, 68164 and 139395-002
50608(813)	Bed Oil Plug Screw	128551	Looper Driving Arm Ball Screw Stud Nut Lock Washer	139173	Thread (looper) Thread Guide (front of bed) Cover Lock Spring		
50608(813)	Arm Hole Plug Screw	131696	Tension (needle thread) Thread Guide (front)			139419	Machine Pulley "V" belt groove with two 51283(830), for 3/8" "V" belt
51061(830)	Feed Eccentric Body Set Screw(2)	131741	Tension (needle thread) Spring (3)	139174	Thread (looper) Thread Guide (front of bed) Cover Lock Spring Reinforcing Plate		
51069(813)	Mounting Cushion Bolt with 51581(813)	139017	Bed Oil Plug Screw Washer			139432	Feed Lifting Eccentric Forked Connection
51282(819)	Looper Gate (left) Lock Spring Screw	139017	Arm Hole Plug Screw Washer	139177	Thread (needle) Eyelet	139462	Presser Bar
51282(819)	Looper Gate (right) Lock Spring Screw	139030	Bed Rotary Shaft Bushing (left) Cover	139181	Thread Cutter (knife)	139476	Bed Extension
51282(809)	Thread (looper) Take-up Cover Lock Spring Screw	139031	Bed Rotary Shaft Bushing (left) Cover Gasket	139190	Machine Cushion Mounting Cushion	139496	Looper Driving Arm with 1047(830)
51283(830)	Machine Pulley Set Screw(2)			139191	Mounting Cushion		
51362(809)	Presser Foot Plate Leveling Spring Screw	139035	Bed Rotary Shaft Belt Guard Cover	139257	Looper Avoiding Eccentric Forked Connection Crank (forked) with 1324(803)	139499	Feed Dog, 12 teeth (8 teeth to the inch) Note: When ordering 139499, state gauge required
51369(813)	Arm Top Cover Screw(4)						
51369(803)	Looper Driving Arm Hinge Stud Clamping Screw			139281	Thread (looper) Thread Tube (side of bed)		

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
139500	Throat Plate for 1/8''-1/8'' and 9/64''-9/64'' gauges, for use with 22840 and 139499 Note: When ordering 139500 state gauge required	140440(819)	Needle Bar Bushing (upper) Oil Plug Screw	143442	Bed Rotary Shaft Bushing (intermediate) Oil Connection Oil Tube	143486	Looper Holder Shaft Bushing (front)
139509	Feed Bar Hinge Pin (eccentric) Gasket	140542(830)	Needle Bar Crank Position Screw	143443	Bed Rotary Shaft Bushing (left)	143490	Needle Bar Bushing (lower and upper) Oil Wick
139509	Looper Driving Arm Hinge Stud Gasket	140552(830)	Needle Bar Connecting Link Hinge Stud Clamping Screw	143444	Bed Rotary Shaft Bushing Flanged (right) with plug	143491	Needle Bar Bushing (lower and upper) Oil Wick complete, 143490, 146703 and two 13994
139509	Looper Eccentric Connection Slide Block Stud Gasket	140553(805)	Oil Removing Wick (head end) Holder Body Hinge Screw	143445	Bed Rotary Shaft Bushing Flanged (right) Spacing Collar with two 50150(830)	143492	Needle Bar Bushing (lower and upper) Oil Wick Guide Tube (Arm)
139510	Feed Bar Hinge Pin (eccentric) Oil Plug	140610(819)	Arm Hole Plug Screw	143446	Bed Rotary Shaft Sprocket Wheel with 202253 and two 1300(803)	143494-002	Needle Bar Connecting Link, Connecting Stud and Hinge Stud with 14475 and 139533
139510	Looper Driving Arm Hinge Stud Oil Plug	140676(819)	Arm Top Cover Plug Screw	143447-001	Face Plate with medallion	143499	Oil and Lint Guard
139510	Looper Eccentric Connection Slide Block Stud Oil Plug	140999(813)	Bed Cover Hole Plug Screw	143448	Feed Bar	143500	Oil Pipe and two each 143124 and 143125
139516	Feed Bar Hinge Pin (eccentric)	141002(803)	Tension (looper thread) Screw Stud(3)	143449	Feed Eccentric (adjustable) complete 217(809), 7071, 50328(803), and two 51061(830)	143501	Oil Pipe with 143124 and 143125
139519	Thread (looper) Thread Guide (front of bed) Cover Hinge Plate (left) 139172 with 12162	141005(830)	Looper Clamping Screw	143450	Feed Eccentric Slide Block	143502	Oil Pipe with two each 143124 and 143125
139520	Thread (looper) Thread Guide (front of bed) Cover Hinge Plate (right) 139172 with 12162	141008(818)	Pressure Regulating Thumb Screw	143451	Feed Lifting Eccentric Forked Connection Slide Block	143503	Oil Pipe for 143504
139533	Needle Bar Connecting Link Screw Cap	141146(869)	Arm Rotary Shaft Sprocket Wheel Set Screw(2)	143454-001	Looper Avoiding Eccentric with two 50150(830)	143504	Oil Pipe complete, 143503 with 143065 and 143066 (for Agents only)
139534	Looper Driving Arm Hinge Stud	141158(869)	Looper Holder Clamping Screw	143455	Looper Avoiding Eccentric Forked Connection	143506	Oil Reservoir
139535	Looper Eccentric Connection Slide Block Stud Collar and Looper Driving Arm Hinge Stud Support with 51369(803) and two 1253(830)	141163(805)	Bed Rotary Shaft Screw (left)	143456	Looper Avoiding Eccentric Forked Connection Bracket with 456(830)	143507	Oil Reservoir complete 140304(819), 143506, 143509, 143542, 143601, 144307, 16413? 164134, two 1485(809) and three each 208(805) and 164132
140050(809)	Face Plate Screw (upper)	143015	Arm Shaft (upright) Bevel Gear (upper) left hand spiral with two 1259(830)	143457	Looper Avoiding Eccentric Forked Connection Bracket Oil Connection	143508	Oil Reservoir Gasket
140061(809)	Face Plate Screw (lower)(3)	143061	Oil Flow Body Gasket(2)	143458	Looper Avoiding Eccentric Forked Connection Slide Block	143509	Oil Reservoir Screen
140061(809)	Thread (looper) Thread Guide (front of bed) Cover Hinge Plate Screw(2)	143062	Oil Flow Window	143459	Looper Avoiding Eccentric Forked Connection Slide Block Cover (back)	143510	Presser Bar Lifting Lever
140180(809)	Thread Guide (front of arm) Screw	143063	Oil Flow Window Cap	143460	Looper Avoiding Eccentric Forked Connection Slide Block Cover (front)	143511-001	Presser Bar Lifting Lever Spring
140295(803)	Bed Cover Screw(14)	143065	Oil Pipe Clamping Sleeve	143462	Looper Eccentric Connection with bushing and 1047(830)	143514	Tension (looper thread) Spring(3)
140296(830)	Arm Rotary Shaft Bushing (center) Set Screw	143066	Oil Pipe Clamping Sleeve Nut	143463	Looper Eccentric Connection Slide Block Stud	143515	Tension (looper thread) Screw Stud 141002(803) with 1742(803)(3)
140296(830)	Arm Rotary Shaft Flanged Bushing (back) Set Screw	143071	Oil Pump (Centrifugal) Body Position Pin(2)	143468	Looper Gate (left)	143517	Thread (looper) Take-up Stripper Plate
140298(830)	Arm Shaft (upright) Bushing (lower) Set Screw	143073	Oil Pump (Centrifugal) Impeller	143469	Looper Gate (left) 143468 with 143470 and 51282(819)	143518	Thread (looper) Take-up Stripper Plate Bracket
140304(819)	Oil Reservoir Drain Plug	143124	Oil Pipe Clamping Sleeve(6)	143470	Looper Gate (left) Lock Spring	143521	Thread (looper) Thread Guide (front of bed) Cover
140331(830)	Arm Rotary Shaft Flanged Bushing (front) Set Screw	143125	Oil Pipe Clamping Sleeve Nut(6)	143475	Looper Gate (right)	143522	Thread (looper) Thread Guide (front of bed) Cover 143521 with 139171 and two 229(809)
140331(830)	Bed Rotary Shaft Bushing (intermediate) Set Screw	143126	Oil Pipe Clamping Sleeve Adaptor(5)	143476	Looper Gate (right) 143475 with 143477 and 51282(819)	143524	Thread Cutter Support and Thread Guide
140331(830)	Bed Rotary Shaft Bushing (left) Set Screw	143236	Arm Rotary Shaft Screw Plug (front) Washer (fiber)	143477	Looper Gate (right) Lock Spring	143542	Oil Reservoir Screen Frame
140333(830)	Arm Rotary Shaft Bevel Gear Position Screw	143370	Oil Lead	143478	Looper Gate Hinge Pin(2)	143543	Face Plate Gasket
140359(805)	Arm Rotary Shaft Screw Plug (front)	143430	Arm Shaft (upright)	143479	Looper Gate Hinge Screw Stud(2)	143545-002	Arm Rotary Shaft with 1036(830), 140542(830) 50555(803) and crank
		143431	Arm Shaft (upright) Collar with two 1259(830)	143480	Looper Gate Position Pin(2)	143546-003	Arm Rotary Shaft 143545-002 with 140359(805), 143236 and 143494-002
		143432	Arm Top Cover Plug Screw Gasket	143484	Looper Holder Shaft	143548	Looper Thread Guide Bracket
		143433	Bed Cover with insert and reinforcing Plate	143485	Looper Holder Shaft Bushing (back)	143551	Looper Holder Shaft Bushing (back) Oil Seal (rubber)
		143434	Bed Cover Gasket (cork)			143552	Looper Holder Shaft Bushing (back) 143485 with 143551
		143435	Bed Cover Hole Plug Screw Gasket				
		143436	Bed Rotary Shaft				
		143437	Bed Rotary Shaft Belt Guard with two 1448(830)				
		143438	Bed Rotary Shaft Bushing (intermediate)				
		143439	Bed Rotary Shaft Bushing (intermediate) 143438 with 143441 and two each 171(805) and 143126				
		143440	Bed Rotary Shaft Bushing (intermediate) Oil Connection				
		143441	Bed Rotary Shaft Bushing (intermediate) Oil Connection 143440 with 143442				

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
143554	Looper (back) for 3/64''-3/64'' to 9/64''-9/64'' gauges Note; When ordering 143554, state gauge required	143621	Looper Eccentric and Feed Lifting Eccentric with two 1259(830)	147108	Oil Removing Wick (head end) Holder Body 146745 with 146698 and 147107 (for Agents only)
		143622	Oil Return Tube		
		143624	Arm Rotary Shaft Sprocket Wheel Oil Retaining Ring	147111-001	Arm Shaft (upright) Bushing (upper)
143555	Looper (front) for 3/64''-3/64'' to 9/64''-9/64'' gauges Note: When ordering 143555, state gauge required	144307	Oil Reservoir Drain Plug Gasket	147468	Arm Rotary Shaft Thrust Collar with two 624(830)
		146159	Presser Bar Spring	149205	Oil Removing Wick (head end) Hinge Plate, Stop, Spring Clip and Cover
		146505	Arm Shaft (upright) Bushing (lower)		
143556	Looper (intermediate)	146508	Arm Top Cover Gasket	149206	Oil Removing Wick (head end) Holder Body complete, 140553(805), 146698, 146745, 147107 and 149205
143557	Looper Holder with 26276 and 141158(869)	146552	Arm Screw (right)(2)		
143558	Looper Holder Bushing (eccentric)	146573	Needle Bar (hollow)		
143559	Looper Thread Guide	146576	Needle Bar Bushing (upper)		
143560	Looper Thread Guide Bracket Holder	146591	Oil Flow Body	152503	Arm Rotary Shaft Bushing (center)
143567	Tension (looper thread) Body	146600	Oil Pump (Centrifugal) Cover	164132	Oil Reservoir Sight Gauge Background Disc Gasket
143568	Tension (looper thread) complete, 143567, three each 143514, 143515 and six 10106	146609	Presser Bar Lifting Lever Extension	164132	Oil Reservoir Sight Gauge Window Gasket
		146612	Presser Bar Spring Guide Pin	164132	Oil Reservoir Sight Gauge Window Retainer Gasket
		146620	Tension (needle thread) Releasing Shaft Crank Connecting Link		
143569	Tension (needle thread) Thread Guide (center)			164133	Oil Reservoir Sight Gauge Window
143570	Thread Guide (front of arm)	146657	Oil Pump (Centrifugal) Screen	164134	Oil Reservoir Sight Gauge Window Retainer
143571	Thread (needle) Eyelet (side of arm)	146658	Oil Pump (Centrifugal) Screen Frame		
		146659	Oil Pump (Centrifugal) Body	202253	Arm Rotary Shaft Sprocket Wheel Spring Flange(2)
143574	Belt Guard (small)	146660	Oil Pump (Centrifugal) Body 146659 with three 143126	202253	Bed Rotary Shaft Sprocket Wheel Spring Flange
143575	Belt Guard Bracket				
143576	Belt Guard Holder with two 1448(830)				
143577	Belt Guard complete, with 143574, 143575, 143576 and two 146(819)	146676	Presser Bar Lifting Bracket Lifter	230066	Lap Seam Feller Spring
		146694	Presser Bar Lifting Bracket with 1057(830)	264715	Bed Rotary Shaft Belt
143579	Thread (looper) Take-up Stripper Plate Bracket 143518 with 219(809), 237(809), 240(809), 7071, 51282(809), 139145, 139146, 139147, 139148, 139152, 139154, 139157, 139315, 139316, 139317, 143517, two each 203(809), 207(809), 665(809) and 17022	146698	Oil Removing Wick (head end) Holder Body Spring		
		146703	Needle Bar Bushing (lower and upper) Oil Wick Clamp and Retainer		
		146745	Oil Removing Wick (head end) Holder Body		
		146751	Presser Bar Bushing (lower)		
143599-001	Needle Guard (movable)	146752	Presser Bar Stop with 190(809)		
143601	Oil Reservoir Sight Gauge Background Disc	146790	Arm Rotary Shaft Flanged Bushing (back) Oil Sump Tube with holder		
143612	Looper Driving Arm Connection with four 175(830) (for Agents only)	146829-001	Arm Top Cover		
		146830	Arm Top Cover 146829-001 with 140676(819) and 143432		
143613	Looper Driving Arm 139496 and connection with 139070 and four 175(830) (for Agents only)	146864	Arm Rotary Shaft Bevel Gear, right hand spiral with 140333(830) and two 1259(830)		
143614	Bed Oil Shield (felt, lower)				
143615	Bed Oil Shield (felt, upper)	146908	Needle Bar Connecting Stud Slide Block Guide		
143616	Needle Guard (movable) Holder	147005-001	Arm Rotary Shaft Flanged Bushing (front) with drain tube		
143617	Arm Rotary Shaft Flanged Bushing (back)	147055	Oil Removing Wick (head end) Hinge Plate and Cover Gasket		
143618	Arm Rotary Shaft Sprocket Wheel and Hub with two each 141146(869) and 202253	147070	Arm Hole Plug Screw Washer		
143620	Oil Pipe with 143124 and 143125	147107	Oil Removing Wick (head end)		