LIST OF PARTS COMPLETE

FOR

MACHINE NO. 271w1

MAKES STRAIGHT PURL OR WHIP STITCH BUTTONHOLES WITH SQUARE BARRED ENDS ON FABRICS FOR SHIRTS, DRESSES, PAJAMAS, ETC.

HIGH SPEED MACHINE WITH POSITIVE GEAR DRIVEN CONTINUOUS FEED MECHANISM. TWO SPEED DRIVE.

LUBRICATED ROTARY HOOK WITH MECHANICAL OPENER.

AUTOMATIC KNIFE DISENGAGING LEVER MECHANISM.

KNIVES FROM 3/8 TO 3/4 IN. LONG.

AUTOMATICALLY CUTS AND HOLDS THE NEEDLE THREAD AND CUTS THE BOBBIN THREAD AND THE BUTTONHOLE AFTER STITCHING.

STITCH GEARS FOR 120 STITCHES (NEEDLE DIPS), WITHOUT THE USE OF TOOLS. STITCH GEARS FOR 60 TO 360 STITCHES MAY BE SUPPLIED IF SPECIFIED ON THE ORDER.

NOTE: THIS MACHINE CAN BE FURNISHED FOR MAKING SQUARE BARRED END OR WIDE BARRED END BUTTONHOLES FROM 3/8 INCH TO 1 INCH LONG.

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 271W1

MAKES STRAIGHT PURL OR WHIP STITCH BUTTONHOLES WITH
SQUARE BARRED ENDS ON FABRICS FOR SHIRTS,
DRESSES, PAJAMAS, ETC.
HIGH SPEED MACHINE WITH POSITIVE GEAR DRIVEN
CONTINUOUS FEED MECHANISM. TWO SPEED DRIVE.
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STITCH GEARS FOR 120 STITCHES (NEEDLE DIPS),
WITHOUT THE USE OF TOOLS. STITCH GEARS
FOR 60 TO 360 STITCHES MAY BE SUPPLIED
IF SPECIFIED ON THE ORDER.

NOTE: THIS MACHINE CAN BE FURNISHED FOR MAKING
SQUARE BARRED END OR WIDE BARRED END BUTTON-
HOLES FROM 3/8 INCH TO 1 INCH LONG.

MACHINE NO. 271w1

Part Number	Description
*271501	Arm with 24081
8582	Arm Dowel Pin (2)
271502	Arm Oil Wick
271503	Arm Oil Wick Retainer
190D	Arm Oil Wick Retainer Screw
271504	Arm Oil Wick Support Spring
190D	Arm Oil Wick Support Spring Screw
271505	Arm Reservoir Oiling Felt
748E	Arm Screw (back) (2)
868E	Arm Screw (front) (2)
271506	Arm Shaft
* 24081	Arm Shaft Bushing (front)
271508	Arm Shaft Bushing (front) Oil Packing (wick)
235706	Arm Shaft Bushing (front) Oil Wick
271509	Arm Shaft Bushing (front) Oiling Felt
271733	Arm Shaft Flanged Bushing (back)
271508	Arm Shaft Flanged Bushing (back) Oil Packing (wick)
271507	Arm Shaft Flanged Bushing (back) Oiling Felt
448ALX	Arm Shaft Flanged Bushing (back) Set Screw
271510	Arm Side Cover (left)
271804	Arm Side Cover (left) Position Pin (2)
141572X	Arm Side Cover (left) Screw
271511	Arm Side Cover (right)
141572X	Arm Side Cover (right) Screw (2)

MACHINE NO. 27104

Part Number	Description
4271501	Arm with Sl0931
8525	Arm Dowel Pin (S)
271505	Arm Oil Wick
271503	Arm Oil Wick Retainer
1505	Arm Oil Wick Retainer Screw
271505	Arm Oil Wick Shipper Spring
1505	Arm Oil Wick Support Spring Socke
271505	Arm Reservoir Oiling Felt
7505	Arm Screw (Back) (S)
8505	Arm Screw (Front) (S)
271504	Arm Shaft
271504	Arm Shaft Bushing (Front)
271505	Arm Shaft Bushing (Front) Oil Protecting (Felt)
235705	Arm Shaft Bushing (Front) Oil Wick
271504	Arm Shaft Bushing (Front) Oiling Felt
271713	Arm Shaft Flanged Bushing (Back)
271506	Arm Shaft Flanged Bushing (Back) Oil Packing (Felt)
271507	Arm Shaft Flanged Bushing (Back) Oiling Felt
1505AEX	Arm Shaft Flanged Bushing (Back) Set Screw
271510	Arm Side Cover (Left)
271509	Arm Side Cover (Left) Position Pin (S)
1A1271X	Arm Side Cover (Left) Screw
271511	Arm Side Cover (Right)
1505712X	Arm Side Cover (Right) Screw (S)

MACHINE NO. 271w1

Part Number	Description
271791	Arm Side Cover Insert Cushion (rubber) (8)
271512	Arm Top Cover with 190D and 271761
228661	Arm Top Cover Cushion (rubber) (2)
271514	Arm Top Cover Hinge
934X	Arm Top Cover Hinge Screw (8)
271761	Arm Top Cover Lock Spring
190D	Arm Top Cover Lock Spring Screw
271773	Arm Top Cover Plate
190D	Arm Top Cover Plate Screw (2)
271953	Automatic Knife Disengaging Lever
271782	Automatic Knife Disengaging Lever Bracket
161D	Automatic Knife Disengaging Lever Bracket Screw (2)
974F	Automatic Knife Disengaging Lever Hinge Screw
1698C	Automatic Knife Disengaging Lever Hinge Screw Nut
262072	Automatic Knife Disengaging Lever Thread Guide
1443F	Automatic Knife Disengaging Lever Thread Guide Screw
271928	Barring Lever
350712D	Barring Lever Hinge Screw
201732C	Barring Lever Hinge Screw Nut
249607	Barring Lever Spring
1330F	Barring Lever Spring Screw Stud
249801	Barring Plate (first bar)
249804	Barring Plate (second bar)
271515	Barring Plate Cam with two 448ALX

MACHINE NO. 271W1

Part Number	Description
271791	Arm Side Cover Insert Cushion (rubber) (8)
271512	Arm Top Cover with 190D and 271761
228661	Arm Top Cover Cushion (rubber) (2)
271514	Arm Top Cover Hinge
95HX	Arm Top Cover Hinge Screw (8)
271761	Arm Top Cover Lock Spring
190D	Arm Top Cover Lock Spring Screw
271773	Arm Top Cover Plate
190D	Arm Top Cover Plate Screw (2)
271953	Automatic Knife Disengaging Lever
271762	Automatic Knife Disengaging Lever Bracket
161D	Automatic Knife Disengaging Lever Bracket Screw (2)
97HF	Automatic Knife Disengaging Lever Hinge Screw
16980	Automatic Knife Disengaging Lever Hinge Screw Nut
262072	Automatic Knife Disengaging Lever Thread Guide
1443F	Automatic Knife Disengaging Lever Thread Guide Screw
271928	Barring Lever
350712D	Barring Lever Hinge Screw
201732C	Barring Lever Hinge Screw Nut
249607	Barring Lever Spring
1330	Barring Lever Spring Screw Stud
249801	Barring Plate (first bar)
249804	Barring Plate (second bar)
271515	Barring Plate Cam with two 44BAIX

MACHINE NO. 271w1

Part Number	Description
40025	Barring Plate Cam Position Pin
448ALX	Barring Plate Cam Set Screw
350229E	Barring Plate Screw (2)
206482	Barring Plate Screw Washer (2)
271929	Barring Point
191F	Barring Point Screw
271517	Barring Shaft with 452ALX
53561C	Barring Shaft Adjusting Lock Nut (2)
271631	Barring Shaft Bushing (lower)
271774	Barring Shaft Bushing (upper)
271518	Barring Shaft Oiling Felt (in Arm)
271755	Barring Shaft Oiling Felt (lower)
271756	Barring Shaft Oiling Felt (lower) Retainer
216D	Barring Shaft Oiling Felt (lower) Retainer Screw
235706	Barring Shaft Oiling Wick
271796	Barring Slide
271943	Barring Slide Operating Plate (adjustable)
223D	Barring Slide Operating Plate (adjustable) Screw (2)
141564C	Barring Slide Operating Plate Adjusting Screw
1607E	Barring Slide Operating Plate Adjusting Screw Nut
249614	Barring Slide Operating Plate (stationary)
228D	Barring Slide Operating Plate (stationary) Screw (2)
271519	Barring Slide Operating Rod

MACHINE NO. 47W3

Part Number	Description
47W3P	Bearing Slide Operating Rod
22GD	Bearing Slide Operating Plate (Stationary) Screw (2)
47W3L	Bearing Slide Operating Plate (Stationary)
1607E	Bearing Slide Operating Plate Adjusting Screw Nut
47W3L0	Bearing Slide Operating Plate Adjusting Screw
22JD	Bearing Slide Operating Plate (adjustable) Screw (2)
47W3J	Bearing Slide Operating Plate (adjustable)
47W3G	Bearing Slide
29SP06	Bearing Shaft Oiling Wick
2760	Bearing Shaft Oiling Felt (Lower) Retainer Screw
47W3E	Bearing Shaft Oiling Felt (Lower) Retainer
47W3F	Bearing Shaft Oiling Felt (Upper)
47W3G	Bearing Shaft Oiling Felt (In Arm)
47W3H	Bearing Shaft Washing (Upper)
47W3I	Bearing Shaft Bushing (Lower)
23SGJD	Bearing Shaft Adjusting Lock Nut (2)
47W3J	Bearing Shaft with 45AIX
45JP	Bearing Holdo Screw
47W3P	Bearing Point
2061G2	Bearing Plate Screw Washer (2)
35D22GD	Bearing Plate Screw (2)
45BAIX	Bearing Plate Cam Set Screw
1005D	Bearing Plate Cam Position Pin

MACHINE NO. 271w1

Part Number	Description
271930	Barring Slide Operating Rod Stud
271931	Barring Slide Stop
704F	Barring Slide Stop Attaching Screw
898C	Barring Slide Stop Screw (adjustable)
452ALX	Barring Slide Stop Screw (adjustable) Set Screw
*271520	Bed with 271799
271521	Bed Oil Guard with 249883
249883	Bed Oil Guard Oil Tube (brass)
1235F	Bed Oil Guard Screw
271752	Belt Guard Lock Spring Catch
176X	Belt Guard Lock Spring Catch Screw (2)
249853	Belt Shifter with 350287F
271522	Belt Shifter Operating Actuator
1655C	Belt Shifter Operating Actuator Lock Nut
350287F	Belt Shifter Operating Actuator Set Screw
271523	Belt Shifter Operating Block with 350287F
350287F	Belt Shifter Operating Block Set Screw
350287F	Belt Shifter Set Screw
271524	Belt Shifter Shaft
271727	Belt Shifter Shaft Bracket
350288F	Belt Shifter Shaft Bracket Hinge Screw
249858	Belt Shifter Shaft Bracket Extension with 51047E
51047E	Belt Shifter Shaft Bracket Extension Pinch Screw

MACHINE No. 271W1

Part Number	Description
271930	Barring Slide Operating Rod Stud
271931	Barring Slide Stop
704F	Barring Slide Stop Attaching Screw
8980	Barring Slide Stop Screw (adjustable)
452AIX	Barring Slide Stop Screw (adjustable) Set Screw
*271520	Bed with 271799
271521	Bed Oil Guard with 249883
249883	Bed Oil Guard Oil Tube (brass)
1235F	Bed Oil Guard Screw
271752	Belt Guard Lock Spring Catch
170X	Belt Guard Lock Spring Catch Screw (2)
249853	Belt Shifter with 350287F
271522	Belt Shifter Operating Actuator
1855C	Belt Shifter Operating Actuator Lock Nut
350287F	Belt Shifter Operating Actuator Set Screw
271523	Belt Shifter Operating Block with 350287F
350287F	Belt Shifter Operating Block Set Screw
350287F	Belt Shifter Set Screw
271524	Belt Shifter Shaft
271727	Belt Shifter Shaft Bracket
350288F	Belt Shifter Shaft Bracket Hinge Screw
249858	Belt Shifter Shaft Bracket Extension with 51047F
51047F	Belt Shifter Shaft Bracket Extension Pinch Screw

MACHINE NO. 271w1

Part Number	Description
158E	Belt Shifter Shaft Bracket Extension Screw
23554	Belt Shifter Shaft Bracket Spring
350339E	Belt Shifter Shaft Bracket Spring Screw Stud (2)
271965	Belt Shifter Shaft Bracket Stop
191F	Belt Shifter Shaft Bracket Stop Screw
249861	Belt Shifter Shaft Guide Collar with 237D
2269	Belt Shifter Shaft Guide Collar Position Pin
237D	Belt Shifter Shaft Guide Collar Set Screw
271950	Belt Shifter Shaft Spring
39882	Belt Shifter Stop Washer (nylon)
249863	Belt Shifter Trip Point
756E	Belt Shifter Trip Point Screw
249864	Belt Shifter Trip Stud
233028	Bobbin
271525	Bobbin Case Base
271784	Bobbin Case Cap with 591F, 141514C and 263110
271785	Bobbin Case Cap complete, Nos. 592E, 210736, 271784 and 271787
271786	Bobbin Case Latch
271787	Bobbin Case Latch 271786 with 210734 and 210735
210735	Bobbin Case Latch Fulcrum Pin
210734	Bobbin Case Latch Lever
210736	Bobbin Case Latch Spring
592E	Bobbin Case Latch Stop Screw

MACHINE NO. 2171

Part Number	Description
1598	Belt Shifter Shaft Spacer Bottoming Screw
23595	Belt Shifter Shaft Bracket Spring
350239	Belt Shifter Shaft Bracket Spring Screw Stud (2)
27196S	Belt Shifter Shaft Bracket Stop
197P	Belt Shifter Shaft Bracket Stop Screw
21/2681	Belt Shifter Shaft Guide Collar with 23TC
2360	Belt Shifter Shaft Guide Collar Position Pin
23TD	Belt Shifter Shaft Guide Collar Set Screw
27195D	Belt Shifter Shaft Spring
3980S	Belt Shifter Stop Washer (Nylon)
21/2683	Belt Shifter Trip Point
175B	Belt Shifter Trip Point-Screw
2193L4	Belt Shifter Trip Stud
231028	Bobbin
27125S	Bobbin Case Base
27128L	Bobbin Case Cap with 5PIP, 1125TC and 2C1313
27126S	Bobbin Case Cap complete, Nos. 5022, 27079D, 27128L and 27127
27126S	Bobbin Case Latch
27127Y	Bobbin Case Latch 27126 with 27079L and 27079S
27079S	Bobbin Case Latch Balance Pin
27079L	Bobbin Case Latch Lever
27079C	Bobbin Case Latch Spring
5028	Bobbin Case Latch Stop Screw

MACHINE NO. 271wl

Part Number	Description
271526	Bobbin Case complete, Nos. 271525 and 271785
271527	Bobbin Case Opener Bracket with 271828 and 271829
271528	Bobbin Case Opener Bracket Hinge Stud
271741	Bobbin Case Opener Bracket Hinge Stud Oil Drip Guide
140024C	Bobbin Case Opener Bracket Hinge Stud Position Screw
271529	Bobbin Case Opener Bracket Oil Regulating Screw Stud
271828	Bobbin Case Opener Bracket Oiling Felt
271829	Bobbin Case Opener Bracket Oiling Felt Pin
271530	Bobbin Case Stop
201474E	Bobbin Case Stop Screw
263110	Bobbin Case Tension Spring
141514C	Bobbin Case Tension Spring Regulating Screw
591F	Bobbin Case Tension Spring Screw
271531	Clamp Arm
141554AL	Clamp Arm Screw (2)
202622	Clamp Arm Screw Washer (2)
271532	Clamp Arm Hinge Block with 201437C
271533	Clamp Arm Hinge Block Pin
271792	Clamp Arm Hinge Block Pin Collar with 50150AL
50150AL	Clamp Arm Hinge Block Pin Collar Set Screw
889AL	Clamp Arm Hinge Block Pin Set Screw
271945	Clamp Carrier with 249735 and two 934X
271924	Clamp Carrier Block with 40007 and four 404D

MACHINE NO. 271w1

Part Number	Description
40007	Clamp Carrier Block Plate
404D	Clamp Carrier Block Plate Screw
271892	Clamp Carrier Connecting Rod
141592C	Clamp Carrier Connecting Rod Hinge Screw
271920	Clamp Carrier Guide (left)
756D	Clamp Carrier Guide (left) Screw (long)
1345D	Clamp Carrier Guide (left) Screw (short)
271922	Clamp Carrier Guide (right)
1230F	Clamp Carrier Guide (right) Screw (2)
249753	Clamp Carrier Plate
1231F	Clamp Carrier Plate Screw (back) (2)
404D	Clamp Carrier Plate Screw (front) (2)
249623	Clamp Carrier Regulator with 240D,1960 and 39583
271535	Clamp Carrier Regulator Bearing
742X	Clamp Carrier Regulator Bearing Screw (3)
1480C	Clamp Carrier Regulator Cap Screw
1960	Clamp Carrier Regulator Roller and Screw Stud with 1520D
1520D	Clamp Carrier Regulator Roller and Screw Stud Nut
271536	Clamp Carrier Regulator Slide
141597C	Clamp Carrier Regulator Stud (to regulate length of buttonhole)
1671C	Clamp Carrier Regulator Stud Nut
39532	Clamp Carrier Regulator Stud Sleeve

MACHINE NO. 271W1

Part Number	Description
40007	Clamp Carrier Block Plate
404D	Clamp Carrier Block Plate Screw
271892	Clamp Carrier Connecting Rod
1415920	Clamp Carrier Connecting Rod Hinge Screw
271920	Clamp Carrier Guide (left)
756D	Clamp Carrier Guide (left) Screw (long)
1345D	Clamp Carrier Guide (left) Screw (short)
271922	Clamp Carrier Guide (right)
1230F	Clamp Carrier Guide (right) Screw (2)
249753	Clamp Carrier Plate
1231F	Clamp Carrier Plate Screw (back) (2)
404D	Clamp Carrier Plate Screw (front) (2)
249623	Clamp Carrier Regulator with 240D,1960 and 39583
271535	Clamp Carrier Regulator Bearing
742X	Clamp Carrier Regulator Bearing Screw (3)
1480C	Clamp Carrier Regulator Cap Screw
1960	Clamp Carrier Regulator Roller and Screw Stud with 1520D
1520D	Clamp Carrier Regulator Roller and Screw Stud Nut
271536	Clamp Carrier Regulator Slide
1415970	Clamp Carrier Regulator Stud (to regulate length of buttonhole)
1671C	Clamp Carrier Regulator Stud Nut
39532	Clamp Carrier Regulator Stud Sleeve

MACHINE NO. 271w1

Part Number	Description
39583	Clamp Carrier Regulator Stud Stop
240D	Clamp Carrier Regulator Stud Stop Screw
271921	Clamp Carrier Slide with 1345D,271920 and two 756D
271893	Clamp Carrier Slide Guide (left)
271894	Clamp Carrier Slide Guide (right)
1094C	Clamp Carrier Slide Guide Screw (4)
271932	Clamp Carrier Slide Lever with 1960
271895	Clamp Carrier Slide Lever Regulator
23396	Clamp Carrier Slide Lever Regulator Cap
223D	Clamp Carrier Slide Lever Regulator Cap Screw (4)
67D	Clamp Carrier Slide Lever Regulator Screw
1960	Clamp Carrier Slide Lever Roller and Screw Stud with 1520D
1520D	Clamp Carrier Slide Lever Roller and Screw Stud Nut
271891	Clamp Carrier Slide Lever Socket Joint
1234C	Clamp Carrier Slide Regulating Stud
271896	Clamp Carrier Slide Regulating Stud Bushing
1658C	Clamp Carrier Slide Regulating Stud Thumb Nut
141595D	Clamp Carrier Slide Screw (2)
*249735	Clamp Carrier Stay Plate
934X	Clamp Carrier Stay Plate Screw
249626 271484 rubber	Clamp Check with 249630,350297E and two 50138F, for 3/8 in. to 3/4 in. buttonholes
249755 271480 rubber	Clamp Check with 249630,350297E and two 50138F, for 3/8 in. to 1 in. buttonholes

MACHINE NO.: 2716-1

Part Number	Description
29581	1 Clamp Carrier Regulator Stud Stop
2L0D	Clamp Carrier Regulator Stud Stop Screw
271621	Clamp Carrier Guide with 23L3L,2716D and two 1580
271693	Clamp Carrier Slide Guide (left)
2716GL	Clamp Carrier Slide Guide (right)
1G9J0	Clamp Carrier Slide Guide Screw (L)
2716A2	Clamp Carrier Slide Lever with 1G00
271695	Clamp Carrier Slide Lever Regulator
2323G	Clamp Carrier Slide Lever Regulator Car
22J0	Clamp Carrier Slide Lever Regulator Cap Screw (L)
6TD	Clamp Carrier Slide Lever Regulator Screw
1J00	Clamp Carrier Slide Lever Roller and Screw Stud with 1J20D
1J20D	Clamp Carrier Slide Lever Roller and Screw Stud Nut
271G9L	Clamp Carrier Slide Lever Solder Joint
12J0C	Clamp Carrier Slide Regulating Stud
2716GK	Clamp Carrier Slide Regulating Stud Bushing
1J50D	Clamp Carrier Slide Regulating Stud Thumb Nut
1J1595D	Clamp Carrier Slide Screw (2)
2L0715E	Clamp Carrier Body Plate
2J0A	Clamp Carrier Strap Plate Screw
2L0526	Clamp Check with 2L0630,3E0529B Manifold 3/8 Int. to 1/4 Int. Nut
2L0525	Clamp Check with 2L0630,3E0529B Manifold 3/8 Int. to 1/4 Int. Nut

MACHINE NO. 271w1

Part Number	Description
271769	Clamp Check Clamping Section (left)
271769	Clamp Check Clamping Section (right)
141551E	Clamp Check Clamping Section Screw
271923	Clamp Check Holder (for use with 271960)
271946	Clamp Check Holder (for use with 271961)
337E	Clamp Check Holder Adjusting Screw
249749	Clamp Check Holder Adjusting Screw Friction Plate
212D	Clamp Check Holder Hinge Cap Screw
237D	Clamp Check Holder Stop Screw
39715	Clamp Check Holder Stop Screw Washer
1296AL	Clamp Check Screw (2)
249630	Clamp Check Section and Cutting Plate
50138F	Clamp Check Section and Cutting Plate Screw
350297E	Clamp Check Section and Cutting Plate Support Stud
1296AL	Clamp Check Stop Screw
249840	Clamp Check Thread Clamping Pressure Spring
350298D	Clamp Check Thread Clamping Pressure Spring Screw
271960	Clamp Check complete, for 3/8 to 3/4 in. buttonholes, Nos. 219F,232105,249626,249827,249840,271685,271768, 271769,271941,271942,350298D and four 141551E

NOTE: Clamp Check complete 271960 is furnished with this machine unless another Clamp Check complete is specified on order

271961	Clamp Check complete, for 3/8 to 1 in. buttonholes, Nos. 219F,232105,249755,249827,249840,271685,271941, 271942 and 350298D
271539	Clamp Lifting Arm
271540	Clamp Lifting Arm Connection

MACHINE NO. 2T3W1

Part Number	Description
2T2P2	Clamp Check Clamping Section (left)
2T2P3	Clamp Check Clamping Section (right)
3T1S5B	Clamp Check Clamping Section Screw
2T2S23	Clamp Check Holder (for use with 2T2P3)
2T2P16	Clamp Check Holder (for use with 2T2P1)
32M	Clamp Check Holder Adjusting Screw
2M2T6	Clamp Check Holder Adjusting Screw Protection Plate
2S2D	Clamp Check Holder Hinge Cap Screw
2T2D	Clamp Check Holder Stop Screw
2T2S	Clamp Check Holder Stop Screw Washer
12S6A	Clamp Check Screw (2)
2M2S0	Clamp Check Section and Cutting Plate
5D1S0	Clamp Check Section and Cutting Plate Screw
3S0S2E	Clamp Check Section and Cutting Plate Support Stud
12S6A	Clamp Check Lip Screw
2M2S0	Clamp Check Thread Clamping Pressure Spring
3S0S2D	Clamp Check Thread Clamping Pressure Spring Screw
2T2S0-	Clamp Check complete, for 3/8 to 1/2 in. buttonholes, Nos. 2T2P,2S2I0S,2M6S6,2M9B2T,2M9H0,2T1S0S,2T2T6, 2T1T0,2T2T1,2T2H1S,3S0S2D and four 1M1S2B

Note: Clamp Check complete 2T2S0 is furnished with this machine unless another Clamp Check complete is specified on order

2T2S1	Clamp Check complete, for 3/8 to 1 in. buttonholes, Nos. 2T2P,2S2I0S,2M9T2S,2M9S2T,2M9H0,2T1S0S,2T2T6, 2T2H2 and 3S0S2D
2T2S2	Clamp Lifting Arm
2T1S0	Clamp Lifting Arm Connection

MACHINE NO. 271w1

Part Number	Description
141556AL	Clamp Lifting Arm Connection Hinge Screw
1620E	Clamp Lifting Arm Connection Hinge Screw Nut
271541	Clamp Lifting Arm Connection Roller and Screw Stud Bracket
1901	Clamp Lifting Arm Connection Roller and Screw Stud with 229D and 12424
157F	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw
39541	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw Washer
229D	Clamp Lifting Arm Connection Roller Cap Screw
12424	Clamp Lifting Arm Connection Roller Cap Screw Washer
690D	Clamp Lifting Arm Screw (2)
271542	Clamp Plate
1235F	Clamp Plate Screw (4)
271543	Clamp Plate Block with 889AL
397E	Clamp Plate Block Screw (2)
271544	Clamp Plate Support
50156D	Clamp Plate Support Screw (2)
271545	(Clamp Spring) Clamp check Tension spring
157F	Clamp Spring Screw
23390	Clamp Spring Screw Washer
50221D	Clamp Spring Thumb Screw (pressure regulating)
271546	Clamp Spring Thumb Screw Rest
271702	Clamp Spring Thumb Screw Sleeve

MACHINE NO. 271w1

Part Number	Description
1623X	Clamp Spring Thumb Screw Sleeve Nut
271547	Face Plate
271548	Face Plate 271547 with 1423F,271667 and 271692
330D	Face Plate Screw (lower)
140050D	Face Plate Screw (upper)
271549	Feed Driving Bevel Gear
271728	Feed Driving Bevel Gear Bracket
1396E	Feed Driving Bevel Gear Bracket Screw (2)
141546C	Feed Driving Bevel Gear Cap Screw
271750	Feed Driving Bevel Pinion with two 453AL
40025	Feed Driving Bevel Pinion Position Pin
453AL	Feed Driving Bevel Pinion Position Set Screw
271550	Feed Driving Gear, 64 teeth
271551	Feed Driving Gear Stud with 263572
263572	Feed Driving Gear Stud Oil Packing (wick)
449ALX	Feed Driving Gear Stud Set Screw
271757	Feed Hand Ratchet Lever
271758	Feed Hand Ratchet Lever Bracket with 1241D
271772	Feed Hand Ratchet Lever Bracket Spring
1241D	Feed Hand Ratchet Lever Bracket Spring Screw Stud
50057D	Feed Hand Ratchet Lever Hinge Screw
271776	Feed Hand Ratchet Lever Rod
271777	Feed Hand Ratchet Lever Rod Guide

MACHINE NO. 271w1

Part Number	Description
458AL	Feed Hand Ratchet Lever Rod Guide Set Screw
271558	Feed Ratchet Gear (lower), 70 teeth
271559	Feed Ratchet Gear (upper), 32 teeth
271560	Feed Ratchet Gear Compression Spring
141504X	Feed Ratchet Gear Compression Spring Cap Screw
271731	Feed Ratchet Gear Compression Spring Washer
271561	Feed Ratchet Gear Stud with 271562
271562	Feed Ratchet Gear Stud Oil Packing (wick)
141590C	Feed Ratchet Gear Stud Set Screw
271563	Feed Ratchet Pinion
971E	Feed Ratchet Pinion Screw (4)
271834	Feed Wheel with 249641 and two 141563E
201668E	Feed Wheel Clamping Nut
271565	Feed Wheel Driving Shaft
271566	Feed Wheel Driving Shaft Gear with 228F
239515	Feed Wheel Driving Shaft Gear Position Pin (spirol)
228F	Feed Wheel Driving Shaft Gear Position Screw
271567	Feed Wheel Driving Shaft Gear (intermediate)
271568	Feed Wheel Driving Shaft Gear (intermediate) Stud
140024C	Feed Wheel Driving Shaft Gear (intermediate) Stud Set Screw
235706	Feed Wheel Driving Shaft Oiling Wick
265672	Feed Wheel Driving Shaft Retaining Ring
271569	Feed Wheel Driving Shaft Washer

MACHINE NO. 2134A

Item Number	Description
42584	Feed Hand Ratchet Screw Feed Guide Set Screw
21350	Feed Ratchet Gear (Inner), 70 Teeth
21350	Feed Ratchet Gear (Upper), 32 Teeth
21350	Feed Reverse Gear Compensator Casting
11350X	Feed Ratchet Gear Compensator Spring Cap Screw
21731	Feed Ratchet Gear Compensator Spring Washer
21350	Feed Ratchet Gear Stud with Knurled Head
21350	Feed Ratchet Gear Stud (1" Reaching (Wide)
11350X	Feed Reverse Gear Stud Set Screw
21350	Feed Reverse Pinion Gear
2135	Feed Ratchet Pinion Gear (1)
2135X	Feed Wheel with Stepped Feed Eccentric
20500	Feed Wheel Clamping Nut
21350	Feed Wheel Driving Shaft
21350	Feed Wheel Driving Shaft Gear with 22T
2135	Feed Wheel Driving Shaft Gear Position Pin (Spiral)
2135	Feed Wheel Driving Shaft Gear Position Screw
2135X	Feed Wheel Driving Shaft Gear (Intermediate)
21350	Feed Wheel Driving Shaft (Intermediate) Stud
11350X	Feed Wheel Driving Shaft Gear (Intermediate) Stud Set Screw
21350	Feed Wheel Driving Shaft Oiling Pick
20500	Feed Wheel Driving Shaft Retaining Ring
21350	Feed Wheel Driving Shaft Screw

MACHINE NO. 271w1

Part Number	Description
271927	Feed Wheel Shaft
271573	Feed Wheel Shaft Thrust Collar with 460AL
9046	Feed Wheel Shaft Thrust Collar Position Pin
460AL	Feed Wheel Shaft Thrust Collar Set Screw
271933	Feed Wheel Tripping Lever
350237C	Feed Wheel Tripping Lever Hinge Screw
1620E	Feed Wheel Tripping Lever Hinge Screw Nut
271951	Feed Wheel Tripping Lever Point
203C	Feed Wheel Tripping Lever Point Screw (2)
646F	Feed Wheel Tripping Lever Screw Stud
250444	Feed Wheel Tripping Lever Screw Stud Washer
23435	Feed Wheel Tripping Lever Spring
190D	Feed Wheel Tripping Lever Spring Screw
184E	Feed Wheel Tripping Lever Stop Screw
249641	Feed Wheel Tripping Point
141563E	Feed Wheel Tripping Point Screw
271574	Hook (sewing)
271575	Hook 271574 with 141507C,210541,271592,271593,271789 and three 141525F
271576	Hook and Bobbin Case complete, Nos. 271526 and 271575
271578	Hook Driving Connection Belt (reinforced Neoprene)
271579	Hook Driving Connection Belt Pulley
271580	Hook Driving Connection Belt Pulley 271579 with two 267093

MACHINE NO. 271W1

Part Number	Description
271927	Feed Wheel Shaft
271573	Feed Wheel Shaft Thrust Collar with 460AL
9046	Feed Wheel Shaft Thrust Collar Position Pin
460AL	Feed Wheel Shaft Thrust Collar Set Screw
271933	Feed Wheel Tripping Lever
3502370	Feed Wheel Tripping Lever Hinge Screw
1620E	Feed Wheel Tripping Lever Hinge Screw Nut
271951	Feed Wheel Tripping Lever Point
2030	Feed Wheel Tripping Lever Point Screw (2)
646F	Feed Wheel Tripping Lever Screw Stud
250444	Feed Wheel Tripping Lever Screw Stud Washer
23435	Feed Wheel Tripping Lever Spring
190D	Feed Wheel Tripping Lever Spring Screw
184E	Feed Wheel Tripping Lever Stop Screw
2496H1	Feed Wheel Tripping Point
141563E	Feed Wheel Tripping Point Screw
271574	Hook (sewing)
271575	Hook 271574 with 141507C,210541,271592,271593,271789 and three 141525F
271576	Hook and Bobbin Case complete, Nos. 271526 and 271575
271578	Hook Driving Connection Belt (reinforced Neoprene)
271579	Hook Driving Connection Belt Pulley
271580	Hook Driving Connection Belt Pulley 271579 with two 267093

MACHINE NO. 271w1

Part Number	Description
964D	Hook Driving Connection Belt Pulley Cap Screw
271584	Hook Driving Connection Belt Pulley Gear with 141600AL
40025	Hook Driving Connection Belt Pulley Gear Position Pin
141600AL	Hook Driving Connection Belt Pulley Gear Lock Screw
267093	Hook Driving Connection Belt Pulley Needle Bearing
271581	Hook Driving Connection Belt Pulley Oiling Wick
271582	Hook Driving Connection Belt Pulley Stud with 271583
271583	Hook Driving Connection Belt Pulley Stud Oil Packing (wick)
430C	Hook Driving Connection Belt Pulley Stud Screw
271754	Hook Driving Connection Belt Pulley Stud Thrust Washer
271585	Hook Driving Shaft
271586	Hook Driving Shaft Bushing (back)
271587	Hook Driving Shaft Bushing (front)
271588	Hook Driving Shaft Connection Belt Pulley with two 140409AL
271794	Hook Driving Shaft Connection Belt Pulley 271588 with 268425
268425	Hook Driving Shaft Connection Belt Pulley Needle Bearing
140409AL	Hook Driving Shaft Connection Belt Pulley Screw
271589	Hook Driving Shaft Oil Chain (endless)
271590	Hook Driving Shaft Oil Chain Guard with 190X
190X	Hook Driving Shaft Oil Chain Guard Set Screw
271788	Hook Driving Shaft Oil Packing (wick)
271591	Hook Driving Shaft Oil Tube (brass)

MACHINE NO. 271W1

Part Number	Description
9[illegible]4D	Hook Driving Connection Belt Pulley Cap Screw
271584	Hook Driving Connection Belt Pulley Gear with 141600AL
40025	Hook Driving Connection Belt Pulley Gear Position Pin
141600AL	Hook Driving Connection Belt Pulley Gear Lock Screw
267093	Hook Driving Connection Belt Pulley Needle Bearing
271581	Hook Driving Connection Belt Pulley Oiling Wick
271582	Hook Driving Connection Belt Pulley Stud with 271583
271583	Hook Driving Connection Belt Pulley Stud Oil Packing (wick)
4300	Hook Driving Connection Belt Pulley Stud Screw
271754	Hook Driving Connection Belt Pulley Stud Thrust Washer
271585	Hook Driving Shaft
271586	Hook Driving Shaft Bushing (back)
271587	Hook Driving Shaft Bushing (front)
271588	Hook Driving Shaft Connection Belt Pulley with two 140409AL
271794	Hook Driving Shaft Connection Belt Pulley 271588 with 268425
268425	Hook Driving Shaft Connection Belt Pulley Needle Bearing
140409AL	Hook Driving Shaft Connection Belt Pulley Screw
271589	Hook Driving Shaft Oil Chain (endless)
271590	Hook Driving Shaft Oil Chain Guard with 190X
190X	Hook Driving Shaft Oil Chain Guard Set Screw
271788	Hook Driving Shaft Oil Packing (wick)
271591	Hook Driving Shaft Oil Tube (brass)

MACHINE NO. 271w1

Part Number	Description
271789	Hook Gib
141525F	Hook Gib Screw
271592	Hook Oil Control Screw Stud, for 271575
271808	Hook Oil Control Screw Stud Seal Ring (rubber)
271593	Hook Oil Control Screw Stud Pin, for 271575
244746	Hook Oil Seal Ring (rubber)
141547AL	Hook Set Screw
210541	Hook Washer Needle Guard
141507C	Hook Washer Needle Guard Screw
271899	Knife, 3/8 inch
271900	Knife, 7/16 inch
271901	Knife, 1/2 inch
271902	Knife, 9/16 inch
271903	Knife, 5/8 inch
	NOTE: Knife 271903 is furnished with this machine unless another knife is specified on order
271904	Knife, 11/16 inch
271905	Knife, 3/4 inch
271906	Knife, 13/16 inch
271907	Knife, 7/8 inch
271908	Knife, 15/16 inch
271909	Knife, 1 inch
23460	Knife Bar

MACHINE NO. 271wl

Part Number	Description
271914	Knife Bar Connecting Link
1239D	Knife Bar Connecting Link Cap Screw
141594F	Knife Bar Connecting Link Hinge Screw
271915	Knife Bar Connecting Stud with 1319F
1319F	Knife Bar Connecting Stud Clamping Screw
262128	Knife Bar Disengaging Lever with 262058
271934	Knife Bar Disengaging Lever Catch with 1963
271935	Knife Bar Disengaging Lever Catch Bracket with 1242D and 238089
238089	Knife Bar Disengaging Lever Catch Bracket Position Pin
50416F	Knife Bar Disengaging Lever Catch Hinge Screw
1547X	Knife Bar Disengaging Lever Catch Hinge Screw Nut
1963	Knife Bar Disengaging Lever Catch Roller and Stud
249659	Knife Bar Disengaging Lever Catch Spring
1241D	Knife Bar Disengaging Lever Catch Spring Screw Stud
23466	Knife Bar Disengaging Lever Catch Tripping Point
249869	Knife Bar Disengaging Lever Catch Tripping Point Collar with 175E,756E,23466,249863 and two 448ALX
448ALX	Knife Bar Disengaging Lever Catch Tripping Point Collar Set Screw
175E	Knife Bar Disengaging Lever Catch Tripping Point Screw
90F	Knife Bar Disengaging Lever Hinge Screw
262058	Knife Bar Disengaging Lever Screw Stud
249660	Knife Bar Disengaging Lever Spring

MACHINE NO. 271W1

Part Number	Description
271914	Knife Bar Connecting Link
1239D	Knife Bar Connecting Link Cap Screw
1415W4F	Knife Bar Connecting Link Hinge Screw
271915	Knife Bar Connecting Stud with 1319F
1319F	Knife Bar Connecting Stud Clamping Screw
262128	Knife Bar Disengaging Lever with 262058
271934	Knife Bar Disengaging Lever Catch with 1963
271935	Knife Bar Disengaging Lever Catch Bracket with 1242D and 238089
238089	Knife Bar Disengaging Lever Catch Bracket Position Pin
50416F	Knife Bar Disengaging Lever Catch Hinge Screw
1547X	Knife Bar Disengaging Lever Catch Hinge Screw Nut
1963	Knife Bar Disengaging Lever Catch Roller and Stud
249659	Knife Bar Disengaging Lever Catch Spring
1241D	Knife Bar Disengaging Lever Catch Spring Screw Stud
23466	Knife Bar Disengaging Lever Catch Tripping Point
249869	Knife Bar Disengaging Lever Catch Tripping Point Collar with 175E,756E,23466,249863 and two 446ALX
446ALX	Knife Bar Disengaging Lever Catch Tripping Point Collar Set Screw
175E	Knife Bar Disengaging Lever Catch Tripping Point Screw
90F	Knife Bar Disengaging Lever Hinge Screw
262058	Knife Bar Disengaging Lever Screw Stud
249660	Knife Bar Disengaging Lever Spring

MACHINE NO. 271w1

Part Number	Description
1242D	Knife Bar Disengaging Lever Spring Screw
271595	Knife Bar Driving Lever
350281C	Knife Bar Driving Lever Hinge Screw
51655R	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Nut
141586C	Knife Bar Driving Lever (intermediate) Hinge Screw Stud
205634	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Washer
271801	Knife Bar Driving Lever Screw Stud
201732C	Knife Bar Driving Lever Screw Stud Nut
23681	Knife Bar Driving Lever Spring
805F	Knife Bar Driving Lever Spring Screw
271936	Knife Bar Driving Lever (intermediate)
144D	Knife Bar Driving Lever (intermediate) Cap Screw
262171	Knife Bar Driving Lever (intermediate) Connecting Link
54F	Knife Bar Driving Lever (intermediate) Connecting Link Hinge Screw
1959	Knife Bar Driving Lever (intermediate) Roller and Screw Stud with 229D and 12424
229D	Knife Bar Driving Lever (intermediate) Roller Cap Screw
12424	Knife Bar Driving Lever (intermediate) Roller Cap Screw Washer
249737	Knife Bar Spring
249544	Knife Bar Stop
249545	Knife Bar Stop Retainer Plate

MACHINE NO. 7714

Part Number	Description
12L2J	Knife Bar Disengaging Lever Spring Screw
2725J5	Knife Bar Driving Lever
3502B3C	Knife Bar Driving Lever Hinge Screw
2L65J5	Knife Bar Driving Lever (Intermediate) Hinge Screw Stud Nut
1M1J5M	Knife Bar Driving Lever (Intermediate) Hinge Screw Stud
2055J5	Knife Bar Driving Lever (Intermediate) Hinge Screw Stud Washer
2716J1	Knife Bar Driving Lever Screw Stud
2QL7J5C	Knife Bar Driving Lever Screw Stud Nut
2J5J1	Knife Bar Driving Lever Spring
05SP	Knife Bar Driving Lever Spring Screw
2725J5	Knife Bar Driving Lever (Intermediate)
1HJD	Knife Bar Driving Lever (Intermediate) Cap Screw
25217J	Knife Bar Driving Lever (Intermediate) Connecting Link
5J5	Knife Bar Driving Lever (Intermediate) Connecting Link Hinge Screw
1J5J	Knife Bar Driving Lever (Intermediate) Roller and Screw Stud with 2J5D and 12M2M
25J5	Knife Bar Driving Lever (Intermediate) Roller Cap Screw
12M2M	Knife Bar Driving Lever (Intermediate) Roller Cap Screw Washer
2L5J7J	Knife Bar Spring
2L5J1H	Knife Bar Stop
2L5J13	Knife Bar Stop Retainer Plate

MACHINE NO. 271w1

Part Number	Description
50615D	Knife Bar Stop Retainer Plate Screw (2)
271919	Knife Holder
1243F	Knife Holder Guide Stud
1608C	Knife Holder Guide Stud Nut
157F	Knife Holder Screw
1547X	Knife Holder Screw Nut
191F	Knife Screw
23390	Knife Screw Washer
271596	Needle Bar w/screw 904 (Headless)
271835	Needle Bar 271596 with 336F 635 P7
271597	Needle Bar Connecting Link
1021E	Needle Bar Connecting Link Cap Screw
271599	Needle Bar Connecting Link Cap Screw Washer
271602	Needle Bar Connecting Stud with 350713ALX
350713ALX	Needle Bar Connecting Stud Set Screw
271760	Needle Bar Crank with 858AL,1036AL,1065AL and 1258AL
1065AL	Needle Bar Crank Position Screw
858AL	Needle Bar Crank Set Screw
271603	Needle Bar Frame with 241189,270200,271610 and 271611
271604	Needle Bar Frame Connection
141548F	Needle Bar Frame Connection Cap Screw
141549F	Needle Bar Frame Connection Hinge Screw
1651J	Needle Bar Frame Connection Hinge Screw Nut

MACHINE NO. 271w1

Part Number	Description
271764	Needle Bar Frame Connection Oiling Felt
271765	Needle Bar Frame Connection Oiling Felt Retainer
271771	Needle Bar Frame Connection Oiling Felt Retainer Clamp
271605	Needle Bar Frame Driving Gear
51000E	Needle Bar Frame Driving Gear Screw (2)
271606	Needle Bar Frame Oiling Felt (lower)
271607	Needle Bar Frame Oiling Felt (upper)
271918	Needle Bar Frame Pitman (hinge screw end)
271917	Needle Bar Frame Pitman (regulator end)
271831	Needle Bar Frame Pitman (hinge screw end) Washer
190F	Needle Bar Frame Pitman Adjusting Screw
7071	Needle Bar Frame Pitman Adjusting Screw Washer
271966	Needle Bar Frame Pitman (adjustable) Complete, Nos. 271917,271918,two each 190F and 7071
1042C	Needle Bar Frame Pitman Hinge Screw
1547X	Needle Bar Frame Pitman Hinge Screw Nut
271770	Needle Bar Frame Regulator
1038C	Needle Bar Frame Regulator Hub Adjusting Screw
1698C	Needle Bar Frame Regulator Hub Adjusting Screw Nut
7070	Needle Bar Frame Regulator Hub Adjusting Screw Sleeve
39504	Needle Bar Frame Regulator Hub Adjusting Screw Washer
262133	Needle Bar Frame Regulator Hinge Stud
271608	Needle Bar Frame Regulator Hinge Stud 262133 with 262135 and 271609

MACHINE NO. 271W1

Part Number	Description
271764	Needle Bar Frame Connection Oiling Felt
271765	Needle Bar Frame Connection Oiling Felt Retainer
271771	Needle Bar Frame Connection Oiling Felt Retainer Clamp
271605	Needle Bar Frame Driving Gear
5100CE	Needle Bar Frame Driving Gear Screw (2)
271606	Needle Bar Frame Oiling Felt (lower)
271607	Needle Bar Frame Oiling Felt (upper)
271918	Needle Bar Frame Pitman (hinge screw end)
271917	Needle Bar Frame Pitman (regulator end)
271831	Needle Bar Frame Pitman (hinge screw end) Washer
190F	Needle Bar Frame Pitman Adjusting Screw
7071	Needle Bar Frame Pitman Adjusting Screw Washer
271966	Needle Bar Frame Pitman (adjustable) Complete, Nos. 271917, 271918, two each 190F and 7071
1042C	Needle Bar Frame Pitman Hinge Screw
1547X	Needle Bar Frame Pitman Hinge Screw Nut
271770	Needle Bar Frame Regulator
1038C	Needle Bar Frame Regulator Hub Adjusting Screw
1698C	Needle Bar Frame Regulator Hub Adjusting Screw Nut
7070	Needle Bar Frame Regulator Hub Adjusting Screw Sleeve
3950H	Needle Bar Frame Regulator Hub Adjusting Screw Washer
262133	Needle Bar Frame Regulator Hinge Stud
271608	Needle Bar Frame Regulator Hinge Stud 262133 with 262135 and 271609

MACHINE NO. 271w1

Part Number	Description
271609	Needle Bar Frame Regulator Hinge Stud Oil Wick
262135	Needle Bar Frame Regulator Hinge Stud Oil Wick Retainer
446ALX	Needle Bar Frame Regulator Hinge Stud Set Screw
673F	Needle Bar Frame Screw Center
1517D	Needle Bar Frame Screw Center Nut
271610	Needle Bar Oiling Felt
271611	Needle Bar Oiling Felt Retainer
270200	Needle Bar Oiling Wick
271947	Needle Plate
350234D	Needle Plate Screw (2)
336F	Needle Set Screw
904	" " " (Headless)
203962	Needle Thread Tension Disc
271613	Needle Thread Tension Guide
53564D	Needle Thread Tension Regulating Thumb Nut
232515	Needle Thread Tension Spring
141544D	Needle Thread Tension Stud
271614	Needle Thread Tension Complete, Nos. 53564D, 141544D, 232515 and two 203962
271799	Oil Supply Tube, for 271520
271615	Pulley (loose) with 271734 and two 271767
271734	Pulley (loose) Ball Bearing (double shielded bearing)
271767	Pulley (loose) Ball Bearing Retaining Ring
271740	Pulley (loose) Retaining Ring
271617	Pulley (tight) with 140321C
271739	Pulley (tight) Pin (spirol)

MACHINE NO. 27143

Part Number	Description
271539	Pulley (right) Pin (spiral)
271617	Pulley (right) with 1M03210
271740	Pulley (loose) Retaining Ring
271767	Pulley (loose) Ball Bearing Internating Ring
271734	Pulley (loose) Ball Bearing (double shielded bearing)
271615	Pulley (loose) with 271739 and two 271767
271799	Oil Supply Tube, for 271550
271611	Needle Thread Tension Complete, Nos. 539640, 1153410, 2352515 and Two 203702
271613	Needle Thread Tension Spring
539640	Needle Thread Tension Regulating Thumb Nut
271615	Needle Thread Tension Guide
203702	Needle Thread Tension Disc
32[illegible]	Needle Set Screw (1/4-40 x 5/16)
1M03210	Needle Plate Screw (2)
271907	Needle Plate
270300	Needle Bar Oiling Wick
271611	Needle Bar Oiling Felt Retainer
271610	Needle Bar Oiling Felt
1S1170	Needle Bar Frame Screw Center Nut
6739	Needle Bar Frame Screw Center
1M0410	Needle Bar Frame Regulator Ring Stud Set Screw
262139	Needle Bar Frame Regulator Ring Stud Oil Wick Retainer
271609	Needle Bar Frame Regulator Ring Stud Oil Wick

MACHINE NO. 271w1

Part Number	Description
140321C	Pulley (tight) Set Screw
271618	Pulley (positive drive), for 271763
271763	Pulley (positive drive) 271618 with 271736 and two 271766
271736	Pulley (positive drive) Ball Bearing (double shielded bearing)
271766	Pulley (positive drive) Ball Bearing Retaining Ring
271619	Pulley (positive drive) Gear with three 389F
140050C	Pulley (positive drive) Gear Screw (3)
271738	Pulley (positive drive) Spacer
271621	Safety Tripping Lever
350109C	Safety Tripping Lever Hinge Screw
271622	Safety Tripping Lever Lock
271623	Safety Tripping Lever Lock Plate
140566AL	Safety Tripping Lever Lock Plate Hinge Screw
350114C	Safety Tripping Lever Lock Screw (2)
39541	Safety Tripping Lever Lock Screw Washer (2)
271624	Safety Tripping Lever Release Plate
898D	Safety Tripping Lever Release Plate Screw
251170	Safety Tripping Lever Spring
217D	Safety Tripping Lever Spring Screw
7071	Safety Tripping Lever Spring Screw Washer
271625	Sewing Safety Lock
271626	Sewing Safety Lock Actuating Cam

MACHINE NO. 271w1

Part Number	Description
980C	Sewing Safety Lock Actuating Cam Hinge Screw
271627	Sewing Safety Lock Actuating Cam Plate
181D	Sewing Safety Lock Actuating Cam Plate Screw (2)
271628	Sewing Safety Lock Engaging Plate
401D	Sewing Safety Lock Engaging Plate Screw
271629	Sewing Safety Lock Hinge Bracket
271630	Sewing Safety Lock Hinge Bracket Collar with 202F
202F	Sewing Safety Lock Hinge Bracket Collar Screw
2256	Sewing Safety Lock Hinge Bracket Spring
201381D	Sewing Safety Lock Hinge Bracket Spring Screw
249947	Sewing Safety Lock Pitman (front section)
271632	Sewing Safety Lock Pitman (rear section)
350235D	Sewing Safety Lock Pitman Hinge Screw (back)
980C	Sewing Safety Lock Pitman Hinge Screw (front)
914F	Sewing Safety Lock Pitman Screw
39541	Sewing Safety Lock Pitman Screw Washer
271633	Sewing Safety Lock Pitman complete, Nos. 249947,271632, two each 914F and 39541
792D	Sewing Safety Lock Screw
271802	Speed Adjusting Lever (slow speed)
271803	Speed Adjusting Lever Bracket
161D	Speed Adjusting Lever Bracket Screw
59D	Speed Adjusting Lever Hinge Screw
1521X	Speed Adjusting Lever Hinge Screw Nut

MACHINE NO. 271W1

Part Number	Description
980C	Sewing Safety Lock Actuating Cam Hinge Screw
271627	Sewing Safety Lock Actuating Cam Plate
181D	Sewing Safety Lock Actuating Cam Plate Screw (2)
271628	Sewing Safety Lock Engaging Plate
401D	Sewing Safety Lock Engaging Plate Screw
271629	Sewing Safety Lock Hinge Bracket
271630	Sewing Safety Lock Hinge Bracket Collar with 202F
202F	Sewing Safety Lock Hinge Bracket Collar Screw
2256	Sewing Safety Lock Hinge Bracket Spring
201381D	Sewing Safety Lock Hinge Bracket Spring Screw
249947	Sewing Safety Lock Pitman (front section)
271632	Sewing Safety Lock Pitman (rear section)
350235D	Sewing Safety Lock Pitman Hinge Screw (back)
980C	Sewing Safety Lock Pitman Hinge Screw (front)
914F	Sewing Safety Lock Pitman Screw
39541	Sewing Safety Lock Pitman Screw Washer
271633	Sewing Safety Lock Pitman complete, Nos. 249947, 271632, two each 914F and 39541
792D	Sewing Safety Lock Screw
271802	Speed Adjusting Lever (slow speed)
271803	Speed Adjusting Lever Bracket
161D	Speed Adjusting Lever Bracket Screw
59D	Speed Adjusting Lever Hinge Screw
1521X	Speed Adjusting Lever Hinge Screw Nut

MACHINE NO. 271w1

Part Number	Description
202248	Speed Adjusting Lever Hinge Screw Washer
271938	Starting Lever
717ALX	Starting Lever Adjusting Screw
1520D	Starting Lever Adjusting Screw Nut
271937	Starting Lever Bracket
8582	Starting Lever Bracket Dowel Pin (2)
123E	Starting Lever Bracket Screw
271729	Starting Lever Rod
141593F	Starting Lever Rod Hinge Screw
271952	Starting Lever Safety
564C	Starting Lever Screw Center
58384	Starting Lever Screw Center 564C with 1508R (2)
1508R	Starting Lever Screw Center Nut
222616	Starting Lever Spring
39675	Starting Lever Spring Collar with two 191F
191F	Starting Lever Spring Collar Set Screw
202005	Starting Lever Spring Washer
124C	Starting Lever Stop Screw
1518J	Starting Lever Stop Screw Nut
271634	Stitch Regulating Gear, 30 teeth
271635	Stitch Regulating Gear, 32 teeth
271636	Stitch Regulating Gear, 36 teeth
271637	Stitch Regulating Gear, 36 teeth

MACHINE NO. 271W1

Part Number	Description
202248	Speed Adjusting Lever Hinge Screw Washer
271938	Starting Lever
717ALX	Starting Lever Adjusting Screw
1520D	Starting Lever Adjusting Screw Nut
271937	Starting Lever Bracket
8562	Starting Lever Bracket Dowel Pin (2)
123E	Starting Lever Bracket Screw
271729	Starting Lever Rod
141593F	Starting Lever Rod Hinge Screw
271952	Starting Lever Safety
564C	Starting Lever Screw Center
58384	Starting Lever Screw Center 564C with 1508H (2)
1508H	Starting Lever Screw Center Nut
222616	Starting Lever Spring
39675	Starting Lever Spring Collar with two 191F
191F	Starting Lever Spring Collar Set Screw
202005	Starting Lever Spring Washer
124C	Starting Lever Stop Screw
1518J	Starting Lever Stop Screw Nut
271634	Stitch Regulating Gear, 30 teeth
271635	Stitch Regulating Gear, 32 teeth
271636	Stitch Regulating Gear, 36 teeth
271637	Stitch Regulating Gear, 36 teeth

MACHINE NO. 271w1

Part Number	Description
271638	Stitch Regulating Gear, 36 teeth
271639	Stitch Regulating Gear, 40 teeth
271640	Stitch Regulating Gear, 40 teeth
271641	Stitch Regulating Gear, 45 teeth
	Note: Two Stitch Regulating Gears 271641 are furnished with this machine unless other gears are specified on order
271642	Stitch Regulating Gear, 48 teeth
271643	Stitch Regulating Gear, 48 teeth
271644	Stitch Regulating Gear, 50 teeth
271645	Stitch Regulating Gear, 54 teeth
271646	Stitch Regulating Gear, 60 teeth
271647	Stitch Regulating Gear, 60 teeth
271648	Stitch Regulating Gear, 60 teeth
271649	Stitch Regulating Gear Driver
239515	Stitch Regulating Gear Driver Pin (spirol)
271939	Stop Cam with two 202330
271759	Stop Cam Gear
271650	Stop Cam Gear Stud
271651	Stop Cam Gear Stud Oiling Wick
271652	Stop Cam Gear Stud Oiling Wick Clamp
265672	Stop Cam Gear Stud Retaining Ring
795C	Stop Cam Gear Stud Set Screw
271730	Stop Cam Gear Stud Washer

MACHINE NO. 271w1

Part Number	Description
271638	Stitch Regulating Gear, 36 teeth
271639	Stitch Regulating Gear, 40 teeth
271640	Stitch Regulating Gear, 40 teeth
271641	Stitch Regulating Gear, 45 teeth
	Note: Two Stitch Regulating Gears 271641 are furnished with this machine unless other gears are specified on order
271642	Stitch Regulating Gear, 48 teeth
271643	Stitch Regulating Gear, 48 teeth
271644	Stitch Regulating Gear, 50 teeth
271645	Stitch Regulating Gear, 54 teeth
271646	Stitch Regulating Gear, 60 teeth
271647	Stitch Regulating Gear, 60 teeth
271648	Stitch Regulating Gear, 60 teeth
271649	Stitch Regulating Gear Driver
239515	Stitch Regulating Gear Driver Pin (spiral)
271939	Stop Cam with two 202330
271759	Stop Cam Gear
271650	Stop Cam Gear Stud
271651	Stop Cam Gear Stud Oiling Wick
271652	Stop Cam Gear Stud Oiling Wick Clamp
265672	Stop Cam Gear Stud Retaining Ring
7950	Stop Cam Gear Stud Set Screw
271730	Stop Cam Gear Stud Washer

MACHINE NO. 271w1

Part Number	Description
249741	Stop Cam Interlocking Rod
271940	Stop Cam Interlocking Rod Guide with 1619XC and 350635XC
271968	Stop Cam Interlocking Rod Guide 271940 with 1959
350635XC	Stop Cam Interlocking Rod Guide Set Screw
1619X	Stop Cam Interlocking Rod Guide Set Screw Lock Nut
39988	Stop Cam Interlocking Rod Guide Washer (nylon)
21651	Stop Cam Interlocking Rod Spring
913F	Stop Cam Interlocking Rod Spring Regulating Thumb Screw
1638D	Stop Cam Interlocking Rod Spring Regulating Thumb Screw Nut
202330	Stop Cam Oil Packing (wick)
271653	Stop Cam Pinion with 453AL
40025	Stop Cam Pinion Position Pin
453AL	Stop Cam Pinion Set Screw
271944	Stop Cam Spring
389F	Stop Cam Spring Cover Screw, for 271619
871F	Stop Cam Spring Stop Screw
249713	Stop Cam Spring Stop Screw Block with 457AL
457AL	Stop Cam Spring Stop Screw Block Set Screw
249922	Stop Lever
50416F	Stop Lever Hinge Screw
2102	Tension (side of Arm) Disc
1560F	Tension (side of Arm) Regulating Thumb Nut

MACHINE NO. 271W1

Part Number	Description
249741	Stop Cam Interlocking Rod
271940	Stop Cam Interlocking Rod Guide with 1619XC and 350635XC
271968	Stop Cam Interlocking Rod Guide 271940 with 1959
350635XC	Stop Cam Interlocking Rod Guide Set Screw
1619X	Stop Cam Interlocking Rod Guide Set Screw Lock Nut
39988	Stop Cam Interlocking Rod Guide Washer (nylon)
21651	Stop Cam Interlocking Rod Spring
913F	Stop Cam Interlocking Rod Spring Regulating Thumb Screw
1638L	Stop Cam Interlocking Rod Spring Regulating Thumb Screw Nut
202330	Stop Cam Oil Packing (wick)
271653	Stop Cam Pinion with 453AL
40025	Stop Cam Pinion Position Pin
453AL	Stop Cam Pinion Set Screw
271944	Stop Cam Spring
389F	Stop Cam Spring Cover Screw, for 271619
871F	Stop Cam Spring Stop Screw
249713	Stop Cam Spring Stop Screw Block with 457AL
457AL	Stop Cam Spring Stop Screw Block Set Screw
249922	Stop Lever
50416F	Stop Lever Hinge Screw
2102	Tension (side of Arm) Disc
1560F	Tension (side of Arm) Regulating Thumb Nut

MACHINE NO. 271w1

Part Number	Description
271916	Tension (side of Arm) Releaser with 200AL
271654	Tension (side of Arm) Releaser Arm
271655	Tension (side of Arm) Releaser Arm Pin (spirol)
271656	Tension (side of Arm) Releaser Lever with 140321AL
40052	Tension (side of Arm) Releaser Lever Lock Pin
1352C	Tension (side of Arm) Releaser Lever Lock Pin Screw Bushing
40053	Tension (side of Arm) Releaser Lever Lock Pin Spring
271655	Tension (side of Arm) Releaser Lever Pin (spirol)
140321AL	Tension (side of Arm) Releaser Lever Set Screw
271657	Tension (side of Arm) Releaser Lever Shaft
271949	Tension (side of Arm) Releaser Lever Spring
1241D	Tension (side of Arm) Releaser Lever Spring Screw Stud (2)
717ALX	Tension (side of Arm) Releaser Lever Stop Screw
1520D	Tension (side of Arm) Releaser Lever Stop Screw Nut
1469C	Tension (side of Arm) Releaser Lever Stop Screw Stud
200AL	Tension (side of Arm) Releaser Set Screw
23520	Tension (side of Arm) Releaser Shaft
271925	Tension (side of Arm) Releaser Shaft Crank
679C	Tension (side of Arm) Releaser Shaft Crank Ball Screw Stud
1520D	Tension (side of Arm) Releaser Shaft Crank Ball Screw Stud Nut
2269	Tension (side of Arm) Releaser Shaft Crank Pin

MACHINE NO. 271W1

Part Number	Description
271916	Tension (side of Arm) Releaser with 200AL
271654	Tension (side of Arm) Releaser Arm
271655	Tension (side of Arm) Releaser Arm Pin (spirol)
271656	Tension (side of Arm) Releaser Lever with 14032IAL
40052	Tension (side of Arm) Releaser Lever Lock Pin
13520	Tension (side of Arm) Releaser Lever Lock Pin Screw Bushing
40053	Tension (side of Arm) Releaser Lever Lock Pin Spring
271655	Tension (side of Arm) Releaser Lever Pin (spirol)
14032IAL	Tension (side of Arm) Releaser Lever Set Screw
271657	Tension (side of Arm) Releaser Lever Shaft
271949	Tension (side of Arm) Releaser Lever Spring
12410	Tension (side of Arm) Releaser Lever Spring Screw Stud (2)
717ALX	Tension (side of Arm) Releaser Lever Stop Screw
15200	Tension (side of Arm) Releaser Lever Stop Screw Nut
14690	Tension (side of Arm) Releaser Lever Stop Screw Stud
200AL	Tension (side of Arm) Releaser Set Screw
23520	Tension (side of Arm) Releaser Shaft
271925	Tension (side of Arm) Releaser Shaft Crank
6790	Tension (side of Arm) Releaser Shaft Crank Ball Screw Stud
15200	Tension (side of Arm) Releaser Shaft Crank Ball Screw Stud Nut
2269	Tension (side of Arm) Releaser Shaft Crank Pin

MACHINE NO. 271w1

Part Number	Description
1043C	Tension (side of Arm) Screw Stud
350060C	Tension (side of Arm) Screw Stud Set Screw
8238	Tension (side of Arm) Spring
271658	Tension (side of Arm) complete, Nos. 1043C,1560F,8238, 39652,271700,271701 and two 2102
32012	Tension (top of Arm) Disc (2)
51570F	Tension (top of Arm) Regulating Thumb Nut
249687	Tension (top of Arm) Releaser Rod
40043	Tension (top of Arm) Releaser Rod Collar with 209ALD (2)
209ALD	Tension (top of Arm) Releaser Rod Collar Set Screw
271691	Tension (top of Arm) Releaser Rod Spring
32572	Tension (top of Arm) Releaser Disc
271661	Tension (top of Arm) Releasing Lever
271662	Tension (top of Arm) Releasing Lever Connection
974F	Tension (top of Arm) Releasing Lever Connection Screw (back)
940F	Tension (top of Arm) Releasing Lever Connection Screw (front)
90F	Tension (top of Arm) Releasing Lever Hinge Screw
39635	Tension (top of Arm) Releasing Pin
350399C	Tension (top of Arm) Screw Stud
1664E	Tension (top of Arm) Screw Stud Lock Nut
271665	Tension (top of Arm) Spring
271744	Tension (top of Arm) Thread Eyelet (double)
217F	Tension (top of Arm) Thread Eyelet Screw

MACHINE NO. 271W1

Part Number	Description
10430	Tension (side of Arm) Screw Stud
3500600	Tension (side of Arm) Screw Stud Set Screw
8238	Tension (side of Arm) Spring
271658	Tension (side of Arm) complete, Nos. 10430,1560F,8238, 39652,271700,271701 and two 2102
32012	Tension (top of Arm) Disc (2)
51570F	Tension (top of Arm) Regulating Thumb Nut
249687	Tension (top of Arm) Releaser Rod
40043	Tension (top of Arm) Releaser Rod Collar with 209ALD (2)
209ALD	Tension (top of Arm) Releaser Rod Collar Set Screw
271691	Tension (top of Arm) Releaser Rod Spring
32572	Tension (top of Arm) Releaser Disc
271661	Tension (top of Arm) Releasing Lever
271662	Tension (top of Arm) Releasing Lever Connection
97HF	Tension (top of Arm) Releasing Lever Connection Screw (back)
940F	Tension (top of Arm) Releasing Lever Connection Screw (front)
90F	Tension (top of Arm) Releasing Lever Hinge Screw
39635	Tension (top of Arm) Releasing Pin
3503990	Tension (top of Arm) Screw Stud
1664E	Tension (top of Arm) Screw Stud Lock Nut
271665	Tension (top of Arm) Spring
271744	Tension (top of Arm) Thread Eyelet (double)
217F	Tension (top of Arm) Thread Eyelet Screw

MACHINE NO. 271w1

Part Number	Description
271666	Thread Check Bracket
9544	Thread Check Cap
9543	Thread Check Disc
9545	Thread Check Spring
208AL	Thread Check Screw
271667	Thread Check complete, Nos. 208AL, 9544, 9545, 271666 and two 9543
271926	Thread (lower) Cutting Blade
271780	Thread (lower) Cutting Blade Carrier with 40038
271800	Thread (lower) Cutting Blade Carrier Lever
141591F	Thread (lower) Cutting Blade Carrier Lever Hinge Screw
249534	Thread (lower) Cutting Blade Carrier Lever Spring
1241D	Thread (lower) Cutting Blade Carrier Lever Spring Screw Stud (2)
448ALX	Thread (lower) Cutting Blade Carrier Lever Stop Screw
1520D	Thread (lower) Cutting Blade Carrier Lever Stop Screw Nut
40038	Thread (lower) Cutting Blade Carrier Stud
271805	Thread (lower) Cutting Blade Friction Plate
228F	Thread (lower) Cutting Blade Friction Plate Screw
240D	Thread (lower) Cutting Blade Screw (2)
271670	Thread (lower) Cutting Blade Lever
141596C	Thread (lower) Cutting Blade Lever Ball Screw
1520D	Thread (lower) Cutting Blade Lever Ball Screw Nut
271671	Thread (lower) Cutting Blade Lever Extension

MACHINE NO. 271v1

Part Number	Description
271666	Thread Check Bracket
9544	Thread Check Cap
9543	Thread Check Disc
9545	Thread Check Spring
208AL	Thread Check Screw
271667	Thread Check complete, Nos. 208AL, 9544, 9545, 271666 and two 9543
271926	Thread (lower) Cutting Blade
271760	Thread (lower) Cutting Blade Carrier with 40038
271800	Thread (lower) Cutting Blade Carrier Lever
1415917	Thread (lower) Cutting Blade Carrier Lever Hinge Screw
249534	Thread (lower) Cutting Blade Carrier Lever Spring
1241D	Thread (lower) Cutting Blade Carrier Lever Spring Screw Stud (2)
448ALX	Thread (lower) Cutting Blade Carrier Lever Stop Screw
1520D	Thread (lower) Cutting Blade Carrier Lever Stop Screw Nut
40038	Thread (lower) Cutting Blade Carrier Stud
271805	Thread (lower) Cutting Blade Friction Plate
226M	Thread (lower) Cutting Blade Friction Plate Screw
240D	Thread (lower) Cutting Blade Screw (2)
271670	Thread (lower) Cutting Blade Lever
1415960	Thread (lower) Cutting Blade Lever Ball Screw
1520D	Thread (lower) Cutting Blade Lever Ball Screw Nut
271671	Thread (lower) Cutting Blade Lever Extension

MACHINE NO. 271w1

Part Number	Description
350365C	Thread (lower) Cutting Blade Lever Extension Screw
271749	Thread (lower) Pull-off
141557C	Thread (lower) Pull-off Hinge Screw
271941	Thread (upper) Clamping Blade
271942	Thread (upper) Cutting Blade
271678	Thread (upper) Cutting Blade Connecting Rod
228026	Thread (upper) Cutting Blade Connecting Rod Washer
201476C	Thread (upper) Cutting Blade Connecting Rod Hinge Screw
271679	Thread (upper) Cutting Blade Connecting Rod Latch with 141575C and 201711C
140071C	Thread (upper) Cutting Blade Connecting Rod Latch Hinge Screw
141575C	Thread (upper) Cutting Blade Connecting Rod Latch Releasing Screw
201711C	Thread (upper) Cutting Blade Connecting Rod Latch Releasing Screw Nut
271680	Thread (upper) Cutting Blade Connecting Rod Latch Spring
201437C	Thread (upper) Cutting Blade Connecting Rod Latch Spring Stop Screw Stud
271681	Thread (upper) Cutting Blade Connecting Rod Latch Tripping Plate
1423F	Thread (upper) Cutting Blade Connecting Rod Latch Tripping Plate Screw
2273	Thread (upper) Cutting Blade Connecting Rod Position Pin
271806	Thread (upper) Cutting Blade Connecting Rod Return Spring
39788	Thread (upper) Cutting Blade Connecting Rod Spring

MACHINE NO. 271w1

Part Number	Description
271684	Thread (upper) Cutting Blade Connecting Rod Stop (adjustable)
201624C	Thread (upper) Cutting Blade Connecting Rod Stop Lock Nut
40045	Thread (upper) Cutting Blade Connecting Rod Stop Washer (rawhide)
219F	Thread (upper) Cutting Blade Screw
249827	Thread (upper) Cutting Blade Shaft
271685	Thread (upper) Cutting Blade Shaft Crank with 906ALX
232105	Thread (upper) Cutting Blade Shaft Crank Pin
906ALX	Thread (upper) Cutting Blade Shaft Crank Set Screw
271686	Thread (upper) Cutting Cam with two 882AL
271687	Thread (upper) Cutting Cam Follower
232709	Thread (upper) Cutting Cam Follower Hinge Stud with 222598
160X	Thread (upper) Cutting Cam Follower Hinge Stud Set Screw
222598	Thread (upper) Cutting Cam Follower Hinge Stud Oil Packing (wick)
882AL	Thread (upper) Cutting Cam Set Screw
271688	Thread (upper) Cutting Lever
271689	Thread (upper) Cutting Lever Connection (adjustable)
271690	Thread (upper) Cutting Lever Connection Link
350265C	Thread (upper) Cutting Lever Connection Link Hinge Screw (2)
350459D	Thread (upper) Cutting Lever Connection Screw
141558ALX	Thread (upper) Cutting Lever Hinge Screw

MACHINE NO. 271W1

Part Number	Description
271684	Thread (upper) Cutting Blade Connecting Rod Stop (adjustable)
201624C	Thread (upper) Cutting Blade Connecting Rod Stop Lock Nut
40045	Thread (upper) Cutting Blade Connecting Rod Stop Washer (rawhide)
[illegible] 219F	Thread (upper) Cutting Blade Screw
249827	Thread (upper) Cutting Blade Shaft
271685	Thread (upper) Cutting Blade Shaft Crank with 906ALX
232105	Thread (upper) Cutting Blade Shaft Crank Pin
906ALX	Thread (upper) Cutting Blade Shaft Crank Set Screw
271686	Thread (upper) Cutting Cam with two 882AL
271687	Thread (upper) Cutting Cam Follower
232709	Thread (upper) Cutting Cam Follower Hinge Stud with 222598
160X	Thread (upper) Cutting Cam Follower Hinge Stud Set Screw
222598	Thread (upper) Cutting Cam Follower Hinge Stud Oil Packing (wick)
882AL	Thread (upper) Cutting Cam Set Screw
271688	Thread (upper) Cutting Lever
271689	Thread (upper) Cutting Lever Connection (adjustable)
271690	Thread (upper) Cutting Lever Connection Link
350265C	Thread (upper) Cutting Lever Connection Link Hinge Screw (2)
350459D	Thread (upper) Cutting Lever Connection Screw
141558ALX	Thread (upper) Cutting Lever Hinge Screw

MACHINE NO. 271w1

Part Number	Description
271691	Thread (upper) Cutting Lever Spring
271783	Thread (upper) Pull-off)
704J	Thread (upper) Pull-off Screw
39541	Thread (upper) Pull-off Screw Washer
271692	Thread Guide (on Face Plate)
1423F	Thread Guide (on Face Plate) Screw
271693	Thread Guide (side of Arm) (lower)
1019AL	Thread Guide (side of Arm) (lower) Set Screw
271781	Thread Guide (side of Arm) (upper)
460AL	Thread Guide (side of Arm) Set Screw
271694	Thread Take-up Crank
1036AL	Thread Take-up Crank Position Screw
1258AL	Thread Take-up Crank Set Screw
271696	Thread Take-up Lever
141562C	Thread Take-up Lever Adjusting Screw
1521D	Thread Take-up Lever Adjusting Screw Nut
271793	Thread Take-up Lever Link
262138	Thread Take-up Lever Link Hinge Pin
271698	Thread Take-up Lever Link Hinge Pin Oil Wick
271790	Thread Take-up Lever Link Hinge Pin Oiling Felt
435ALX	Thread Take-up Lever Link Hinge Pin Set Screw
262139	Thread Take-up Lever Link Oiling Felt
241189	Thread Take-up Lever Oil Packing (wick)

MACHINE NO. 2[illegible]

Part Number	Description
271691	Thread (upper) Cutting Lever Spring
271783	Thread (upper) Pull-off
704T	Thread (upper) Pull-off Screw
395[illegible]1	Thread (upper) Pull-off Screw Washer
271692	Thread Guide (on Face Plate)
14[illegible]	Thread Guide (on Face Plate) Screw
271693	Thread Guide (side of Arm) (lower)
1019AL	Thread Guide (side of Arm) (lower) Set Screw
271781	Thread Guide (side of Arm) (upper)
460AL	Thread Guide (side of Arm) Set Screw
271694	Thread Take-up Crank
1036AL	Thread Take-up Crank Position Screw
1258AL	Thread Take-up Crank Set Screw
271695	Thread Take-up Lever
141562C	Thread Take-up Lever Adjusting Screw
152ID	Thread Take-up Lever Adjusting Screw Nut
271793	Thread Take-up Lever Link
262138	Thread Take-up Lever Link Hinge Pin
271698	Thread Take-up Lever Link Hinge Pin Oil Wick
271790	Thread Take-up Lever Link Hinge Pin Oiling Felt
435ALX	Thread Take-up Lever Link Hinge Pin Set Screw
262139	Thread Take-up Lever Link Oiling Felt
241189	Thread Take-up Lever Oil Packing (wick)

MACHINE NO. 271w1

Part Number	Description
271699	Thread Take-up Lever complete, Nos. 1521D,141562C, 271696 and 271793
39652	Thread Take-up Spring
271700	Thread Take-up Spring Regulator with 350060C
271701	Thread Take-up Spring Regulator Oil Seal Ring (rubber)
446ALX	Thread Take-up Spring Regulator Set Screw

MACHINE NO. 271w1

Part Number	Description
271699	Thread Take-up Lever complete, Nos. 1521D, 1415620, 271696 and 271793
39652	Thread Take-up Spring
271700	Thread Take-up Spring Regulator with 3500600
271701	Thread Take-up Spring Regulator Oil Seal Ring (rubber)
446ALX	Thread Take-up Spring Regulator Set Screw

ACCESSORIES

Part Number	Description
233028	Bobbin (2)
249803	Gauge, for setting length of buttonhole, with 200137X and 249789
249789	Gauge Chain and Ring, for 249803
200137X	Gauge Chain and Ring Screw, for 249803
271899	Knife, 3/8 inch
271901	Knife, 1/2 inch
271905	Knife, 3/4 inch
271703	Machine Hinge Connection (2)
271797	Machine Driving Belt (endless) (5/16 in. diam. - 46 in. long)
71X7	Needles, Chromium finish, three each, sizes 14 and 16
120346	Oiler (copper plated) with 120347
120347	Oiler Spout, 8-1/2 in. long
11831	Screw Driver (5 in. blade) (machine, large)
228476	Screw Driver (Bobbin Case)
259477	Screw Driver
271640	Stitch Regulating Gear, 40 teeth (for 100 stitches)
271643	Stitch Regulating Gear, 48 teeth (for 100 stitches)
271639	Stitch Regulating Gear, 40 teeth (for 150 stitches)
271644	Stitch Regulating Gear, 50 teeth (for 150 stitches)
271636	Stitch Regulating Gear, 36 teeth (for 180 stitches)
271645	Stitch Regulating Gear, 54 teeth (for 180 stitches)
271926	Thread (lower) Cutting Blade

Number	Description	Part
2172528	Rocker (1)	
2172503	Cover, for mounting flanged or bushmounted, only (see 2171721 and 2171729)	
2171729	Valve Chain and Ring, for 2172503	
2171721	Cover, Chain and Ring Screw, for 2172503	
2171695	Plate, 3/4 inch	
2171703	Knife, 1/2 inch	
2171705	Knife, 3/4 inch	
2171709	Machine Flange Connection (1)	
2171750	Machine Retaining Bolt (Slotted) 1/2in dia. x 4in. lg. (2 for long)	
7141	Washer, Aluminum Plain, outer only, 5/8 and 16	
1120316	Other (Coupon Plate) with Handle	
1120317	Other Spout, 6-1/2 in. long	
1120	Heavy Duty (4 in. blade) (Bottom Flange	
2171	Heavy Service (Double Jaw)	
2171	Rubber Retaining Cover, 10 yards (for 12 inches)	
2171	Rubber Retaining Cover, 10 yards (for 18 inches)	
2171	Rubber Retaining Cover, 10 yards (for 24 inches)	
2171	Rubber Retaining Cover, 30 yards (for 100 inches)	
2171	Rubber Retaining Cover, 50 yards (for 150 inches)	
2171	Rubber Retaining Cover, 50 yards (for 200 inches)	
2171	Upper (Lower) Rubber Plate	

ACCESSORIES

Part Number	Description
271941	Thredd(upper) Clamping Blade
271942	Thread (upper) Cutting Blade
255513	Tweezers
21654	Wrench
23535	Wrench
232935	Wrench, (2), for 53561C
239353	Wrench, for 350713ALX
249820	Wrench
249945	Wrench
255540	Wrench
255541	Wrench
267242	Wrench, for 141547AL

BOBBIN WINDER

271704	Bobbin Winder Base
161D	Bobbin Winder Base Screw
271705	Bobbin Winder Frame
271706	Bobbin Winder Frame 271705 with 225345 and 271711
50356D	Bobbin Winder Frame Hinge Screw
1620X	Bobbin Winder Frame Hinge Screw Nut
249716	Bobbin Winder Frame Spring
271798	Bobbin Winder Friction Ring (rubber)
271707	Bobbin Winder Pulley

ACCESSORIES

Part Number	Description
271941	Thread(upper) Clamping Blade
271942	Thread (upper) Cutting Blade
255513	Tweezers
21654	Wrench
23535	Wrench
232935	Wrench, (2), for 535610
239353	Wrench, for 350713ALX
249820	Wrench
249945	Wrench
255540	Wrench
255541	Wrench
207242	Wrench, for 141547AL

BOBBIN WINDER

271704	Bobbin Winder Base
161D	Bobbin Winder Base Screw
271705	Bobbin Winder Frame
271706	Bobbin Winder Frame 271705 with 225345 and 271711
50356D	Bobbin Winder Frame Hinge Screw
1620X	Bobbin Winder Frame Hinge Screw Nut
249716	Bobbin Winder Frame Spring
271798	Bobbin Winder Friction Ring (rubber)
271707	Bobbin Winder Pulley

ACCESSORIES

BOBBIN WINDER

Part Number	Description
271708	Bobbin Winder Pulley 271707 with 271710
271709	Bobbin Winder Pulley Bracket
171ALD	Bobbin Winder Pulley Bracket Screw
271710	Bobbin Winder Pulley Shaft
239241	Bobbin Winder Pulley Shaft Retaining Ring
225345	Bobbin Winder Spindle
271711	Bobbin Winder Spindle Pulley
271712	Bobbin Winder Stop Latch
35D	Bobbin Winder Stop Latch Hinge Screw
271713	Bobbin Winder complete, Nos. 35D,1620X,50356D,239241, 249716,271704,271706,271708,271709,271712,271798,two each 161D and 171ALD
2455	Bobbin Winder Tension Disc
1562X	Bobbin Winder Tension Regulating Thumb Nut
418D	Bobbin Winder Tension Screw Stud
232515	Bobbin Winder Tension Spring
271948	Bobbin Winder Tension complete, Nos. 418D,1562X,232515 and two 2455
271714	Bobbin Winder Thread Guide
271715	Bobbin Winder Thread Guide 271714 with 271948
792D	Bobbin Winder Thread Guide Screw
271717	Bobbin Winder with Thread Guide complete, Nos. 271713, 271715 and two 792D

ACCESSORIES

BOBBIN WINDER

Part Number	Description
271708	Bobbin Winder Pulley 271707 with 271710
271709	Bobbin Winder Pulley Bracket
171ALD	Bobbin Winder Pulley Bracket Screw
271710	Bobbin Winder Pulley Shaft
2392Ll	Bobbin Winder Pulley Shaft Retaining Ring
2253Ll5	Bobbin Winder Spindle
271711	Bobbin Winder Spindle Pulley
271712	Bobbin Winder Stop Latch
35D	Bobbin Winder Stop Latch Hinge Screw
271713	Bobbin Winder complete, Nos. 35D,1620X,5035 6D,2392Ll, 2497l6,271704,271706,271708,271709,271712,271798,two each 161D and 171ALD
2455	Bobbin Winder Tension Disc
1562X	Bobbin Winder Tension Regulating Thumb Nut
418D	Bobbin Winder Tension Screw Stud
232515	Bobbin Winder Tension Spring
271948	Bobbin Winder Tension complete, Nos. 418D,1562X,232515 and two 2455
271714	Bobbin Winder Thread Guide
271715	Bobbin Winder Thread Guide 271714 with 271948
792D	Bobbin Winder Thread Guide Screw
271717	Bobbin Winder with Thread Guide complete, Nos. 271713, 271715 and two 792D

ACCESSORIES

DRIVING EQUIPMENT

Part Number	Description
228909	Clamp Lifting Chain, 36 in. long, with 39575 and 39576
39575	Clamp Lifting Chain Hook (large), for 228909
39576	Clamp Lifting Chain Hook (small), for 228909
232981	Machine Rest with 232982 and two wood screws 1 in. No.12
232982	Machine Rest Cushion (leather), for 232981
228347	Starting Chain (lower), 10-1/2 in. long
228348	Starting Chain (upper), 27 in. long
228333	Starting Chain Cushion Spring
39575	Starting Chain Hook (large)
39576	Starting Chain Hook (small)
228349	Starting Chain complete, Nos. 228333,228347,228348, two each 39575 and 39576
14372	Treadle
51074R	Treadle Bolt
67425	Treadle Bolt Lock Washer
23250	Treadle Bolt Washer
14373	Treadle Extension
50581R	Treadle Extension Screw
2718R	Treadle Extension Screw Washer
17881	Treadle Shaft
14374	Treadle Spring
14375	Treadle Stand
228757	Treadle complete, Nos. 2718R,14372 to 14375,17881, 50581R and two each 23250,51074R and 67425 (2)

ACCESSORIES

DRIVING EQUIPMENT

Part Number	Description
228909	Clamp Lifting Chain, 36 in. long, with 39575 and 39576
39575	Clamp Lifting Chain Hook (large), for 228909
39576	Clamp Lifting Chain Hook (small), for 228909
232981	Machine Rest with 232982 and two wood screws 1 in. No.12
232982	Machine Rest Cushion (leather), for 232981
228347	Starting Chain (lower), 10-1/2 in. long
228348	Starting Chain (upper), 27 in. long
228333	Starting Chain Cushion Spring
39575	Starting Chain Hook (large)
39576	Starting Chain Hook (small)
228349	Starting Chain complete, Nos. 228333,228347,228348, two each 39575 and 39576
14372	Treadle
5107R	Treadle Bolt
67425	Treadle Bolt Lock Washer
23250	Treadle Bolt Washer
14373	Treadle Extension
5058R	Treadle Extension Screw
2718R	Treadle Extension Screw Washer
17881	Treadle Shaft
14374	Treadle Spring
14375	Treadle Stand
228757	Treadle complete, Nos. 2718R,14372 to 14375,17881, 5058R and two each 23250,5107R and 67425 (2)

ACCESSORIES

MACHINE BASE

Part Number	Description
271718	Belt Guard
271719	Belt Guard 271718 with 271751, two each 217E and 228661
228661	Belt Guard Cushion (rubber)
271732	Belt Guard Hinge
389X	Belt Guard Hinge Screw
271751	Belt Guard Lock Spring
217E	Belt Guard Lock Spring Screw
271721	Machine Base with 243798, 243799, 271723, two each 203E, 271725, 271778, 271779, four each 50615X, 271722, 271762 and wood screws 1-1/2 in., No. 12 F.H.
271722	Machine Base Cushion (rubber)
271762	Machine Base Cushion Cup
243798	Machine Base Oil Lever Indicator
243799	Machine Base Oil Lever Indicator Oil Seal (neoprene)
271723	Machine Base Oil Reservoir Cover
203E	Machine Base Oil Reservoir Cover Screw
271725	Machine Hinge Connection Bracket
50615X	Machine Hinge Connection Bracket Screw
271778	Machine Hinge Connection Pin (spirol)
271779	Machine Hinge Connection Pin Sleeve (plastic)
271726	Machine Base and Belt Guard complete, Nos. 271719, 271721, two 271732 and eight 389X

ACCESSORIES

MACHINE BASE

Part Number	Description
271718	Belt Guard
271719	Belt Guard 271718 with 271751, two each 217E and 228661
228661	Belt Guard Cushion (rubber)
271732	Belt Guard Hinge
389X	Belt Guard Hinge Screw
271751	Belt Guard Lock Spring
217E	Belt Guard Lock Spring Screw
271721	Machine Base with 243798, 243799, 271723, two each 203E, 271725, 271778, 271779, four each 506 15X, 271722, 271762 and wood screws 1-1/2 in., No. 12 F.H.
271722	Machine Base Cushion (rubber)
271762	Machine Base Cushion Cup
243798	Machine Base Oil Lever Indicator
243799	Machine Base Oil Lever Indicator Oil Seal (neoprene)
271723	Machine Base Oil Reservoir Cover
203E	Machine Base Oil Reservoir Cover Screw
271725	Machine Hinge Connection Bracket
506 15X	Machine Hinge Connection Bracket Screw
271778	Machine Hinge Connection Pin (spiral)
271779	Machine Hinge Connection Pin Sleeve (plastic)
271726	Machine Base and Belt Guard complete, Nos. 271719, 271721, two 271732 and eight 389X

ACCESSORIES
THREAD UNWINDER
(FOR TWO SPOOLS)

Part Number	Description
228764	Thread Unwinder Spool Pin,
228766	Thread Unwinder Spool Rest (for two spools) (flat) with 201254C
150203	Thread Unwinder Spool Rest Cushion (felt)
228767	Thread Unwinder Spool Rest Rod
201254C	Thread Unwinder Spool Rest Set Screw
228768	Thread Unwinder Spool Stand
228769	Thread Unwinder Thread Guide
228770	Thread Unwinder Thread Guide Holder (for one or two guides)
228774	Thread Unwinder Thread Guide Rod
228776	Thread Unwinder (for two spools) complete, Nos. 228766 to 228768,228770,228774,two each 150203,228764,228769 and three wood screws 7/8 in., No. 12 R.H.B.

MISCELLANEOUS PARTS

USED IN CONJUNCTION WITH THREAD UNWINDER

60913	Thread Unwinder Spool Weight with 60914
60914	Thread Unwinder Spool Weight Center Pin
27739	Thread Unwinder Thread Cone (wood)
225390	Thread Unwinder Thread Cone Holder

ACCESSORIES
THREAD UNWINDER
(FOR TWO SPOOLS)

Part Number	Description
228764	Thread Unwinder Spool Pin,
228766	Thread Unwinder Spool Rest (for two spools) (flat) with 201254C
150203	Thread Unwinder Spool Rest Cushion (felt)
228767	Thread Unwinder Spool Rest Rod
201254C	Thread Unwinder Spool Rest Set Screw
228768	Thread Unwinder Spool Stand
228769	Thread Unwinder Thread Guide
228770	Thread Unwinder Thread Guide Holder (for one or two guides)
228774	Thread Unwinder Thread Guide Rod
228776	Thread Unwinder (for two spools) complete, Nos. 228766 to 228768, 228770, 228774, two each 150203, 228764, 228769 and three wood screws 7/8 in., No. 12 R.F.B.

MISCELLANEOUS PARTS

USED IN CONJUNCTION WITH THREAD UNWINDER

60913	Thread Unwinder Spool Weight with 60914
60914	Thread Unwinder Spool Weight Center Pin
27739	Thread Unwinder Thread Cone (wood)
225390	Thread Unwinder Thread Cone Holder

Numerical List of Parts

Machine No. 271w1

Numerical List of Parts for Machine 271w1

Part Number	Description
35D	Bobbin Winder Stop Latch Hinge Screw, for 271713
54F	Knife Bar Driving Lever (intermediate) Connecting Link Hinge Screw
59D	Speed Adjusting Lever Hinge Screw
67D	Clamp Carrier Slide Lever Regulator Screw
90F	Knife Bar Disengaging Lever Hinge Screw
90F	Tension (top of Arm) Releasing Lever Hinge Screw
123E	Starting Lever Bracket Screw
124C	Starting Lever Stop Screw
144D	Knife Bar Driving Lever (intermediate) Cap Screw
157F	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw
157F	Clamp Spring Screw
157F	Knife Holder Screw
158E	Belt Shifter Shaft Bracket Extension Screw
160X	Thread (upper) Cutting Cam Follower Hinge Stud Set Screw
161D	Automatic Knife Disengaging Lever Bracket Screw (2)
161D	Bobbin Winder Base Screw, for 271713
161D	Speed Adjusting Lever Bracket Screw
171ALD	Bobbin Winder Pulley Bracket Screw, for 271713
175E	Knife Bar Disengaging Lever Catch Tripping Point Screw, for 249869
176X	Belt Guard Lock Spring Catch Screw (2)
181D	Sewing Safety Lock Actuating Cam Plate Screw (2)

Numerical List of Parts for Machine 271w1

Part Number	Description
184E	Feed Wheel Tripping Lever Stop Screw
190D	Arm Oil Wick Retainer Screw
190D	Arm Oil Wick Support Spring Screw
190D	Arm Top Cover Plate Screw (2)
190D	Arm Top Cover Lock Spring Screw, for 271512
190D	Feed Wheel Tripping Lever Spring Screw
190F	Needle Bar Frame Pitman Adjusting Screw, for 271966
190X	Hook Driving Shaft Oil Chain Guard Set Screw, for 271590
191F	Barring Point Screw
191F	Belt Shifter Shaft Bracket Stop Screw
191F	Knife Screw
191F	Starting Lever Spring Collar Set Screw, for 39675
200AL	Tension (side of Arm) Releaser Set Screw, for 271916
202F	Sewing Safety Lock Hinge Bracket Collar Screw, for 271630
203C	Feed Wheel Tripping Lever Point Screw (2)
203E	Machine Base Oil Reservoir Cover Screw, for 271721
208AL	Thread Check Screw, for 271667
209ALD	Tension (top of Arm) Releaser Rod Collar Set Screw, for 40043
212D	Clamp Check Holder Hinge Cap Screw
216D	Barring Shaft Oiling Felt (lower) Retainer Screw
217D	Safety Tripping Lever Spring Screw
217E	Belt Guard Lock Spring Screw, for 271719

Numerical List of Parts for Machine 271w1

Part Number	Description
217F	Tension (top of Arm) Thread Eyelet Screw
219F	Thread (upper) Cutting Blade Screw, for 271960 and 271961
223D	Barring Slide Operating Plate (adjustable) Screw (2)
223D	Clamp Carrier Slide Lever Regulator Cap Screw (4)
228D	Barring Slide Operating Plate (stationary) Screw (2)
228F	Feed Wheel Driving Shaft Gear Position Screw, for 271566
228F	Thread (lower) Cutting Blade Friction Plate Screw
229D	Clamp Lifting Arm Connection Roller Cap Screw, for 1901
229D	Knife Bar Driving Lever (intermediate) Roller Cap Screw, for 1959
237D	Belt Shifter Shaft Guide Collar Set Screw, for 249861
237D	Clamp Check Holder Stop Screw
240D	Clamp Carrier Regulator Stud Stop Screw, for 249623
240D	Thread (lower) Cutting Blade Screw (2)
330D	Face Plate Screw (lower)
336F	Needle Set Screw, for 271835
337E	Clamp Check Holder Adjusting Screw
389F	Stop Cam Spring Cover Screw, for 271619
389X	Belt Guard Hinge Screw, for 271726
397E	Clamp Plate Block Screw (2)
401D	Sewing Safety Lock Engaging Plate Screw
404D	Clamp Carrier Block Plate Screw, for 271924
404D	Clamp Carrier Plate Screw (front) (2)

Numerical List of Parts for Machine 271w1

Part Number	Description
418D	Bobbin Winder Tension Screw Stud, for 271948
430C	Hook Driving Connection Belt Pulley Stud Screw
435ALX	Thread Take-up Lever Link Hinge Pin Set Screw
446ALX	Needle Bar Frame Regulator Hinge Stud Set Screw
446ALX	Thread Take-up Spring Regulator Set Screw
448ALX	Arm Shaft Flanged Bushing (back) Set Screw
448ALX	Barring Plate Cam Set Screw, for 271515
448ALX	Knife Bar Disengaging Lever Catch Tripping Point Collar Set Screw, for 249869
448ALX	Thread (lower) Cutting Blade Carrier Lever Stop Screw
449ALX	Feed Driving Gear Stud Set Screw
452ALX	Barring Slide Stop Screw (adjustable) Set Screw, for 271517
453AL	Feed Driving Bevel Pinion Position Set Screw, for 271750
453AL	Stop Cam Pinion Set Screw, for 271653
457AL	Stop Cam Spring Stop Screw Block Set Screw, for 249713
458AL	Feed Hand Ratchet Lever Rod Guide Set Screw
460AL	Feed Wheel Shaft Thrust Collar Set Screw, for 271573
460AL	Thread Guide (side of Arm) Set Screw
564C	Starting Lever Screw Center, for 58384
591F	Bobbin Case Tension Spring Screw, for 271784
592E	Bobbin Case Latch Stop Screw, for 271785
646F	Feed Wheel Tripping Lever Screw Stud
673F	Needle Bar Frame Screw Center

Numerical List of Parts for Machine 271W1

Part Number	Description
418D	Bobbin Winder Tension Screw Stud, for 271945
430C	Hook Driving Connection Belt Pulley Stud Screw
435ALX	Thread Take-up Lever Link Hinge Pin Set Screw
446ALX	Needle Bar Frame Regulator Hinge Stud Set Screw
446ALX	Thread Take-up Spring Regulator Set Screw
448ALX	Arm Shaft Flanged Bushing (back) Set Screw
448ALX	Barring Plate Cam Set Screw, for 271515
448ALX	Knife Bar Disengaging Lever Catch Tripping Point Collar Set Screw, for 249869
448ALX	Thread (lower) Cutting Blade Carrier Lever Stop Screw
449ALX	Feed Driving Gear Stud Set Screw
452ALX	Barring Slide Stop Screw (adjustable) Set Screw, for 271517
452AL	Feed Driving Bevel Pinion Position Set Screw, for 271750
453AL	Stop Cam Pinion Set Screw, for 271653
457AL	Stop Cam Spring Stop Screw Block Set Screw, for 249713
458AL	Feed Hand Ratchet Lever Rod Guide Set Screw
460AL	Feed Wheel Shaft Thrust Collar Set Screw, for 271573
460AL	Thread Guide (side of Arm) Set Screw
564C	Starting Lever Screw Center, for 58364
591F	Bobbin Case Tension Spring Screw, for 271784
592B	Bobbin Case Latch Stop Screw, for 271785
646F	Feed Wheel Tripping Lever Screw Stud
673F	Needle Bar Frame Screw Center

Numerical List of Parts for Machine 271w1

Part Number	Description
679C	Tension (side of Arm) Releaser Shaft Crank Ball Screw Stud
690D	Clamp Lifting Arm Screw (2)
704F	Barring Slide Stop Attaching Screw
704J	Thread (upper) Pull-off Screw
717ALX	Starting Lever Adjusting Screw
717ALX	Tension (side of Arm) Releaser Lever Stop Screw
742X	Clamp Carrier Regulator Bearing Screw (3)
748E	Arm Screw (back) (2)
756D	Clamp Carrier Guide (left) Screw (long), for 271921
756E	Belt Shifter Trip Point Screw, for 249869
792D	Bobbin Winder Thread Guide Screw, for 271717
792D	Sewing Safety Lock Screw
795C	Stop Cam Gear Stud Set Screw
805F	Knife Bar Driving Lever Spring Screw
858AL	Needle Bar Crank Set Screw, for 271760
868E	Arm Screw (front) (2)
871F	Stop Cam Spring Stop Screw
882AL	Thread (upper) Cutting Cam Set Screw, for 271686
889AL	Clamp Arm Hinge Block Pin Set Screw, for 271543
898C	Barring Slide Stop Screw (adjustable)
898D	Safety Tripping Lever Release Plate Screw
906ALX	Thread (upper) Cutting Blade Shaft Crank Set Screw, for 271685
913F	Stop Cam Interlocking Rod Spring Regulating Thumb Screw

Numerical List of Parts for Machine 271w1

Part Number	Description
914F	Sewing Safety Lock Pitman Screw, for 271633
934X	Arm Top Cover Hinge Screw (8)
934X	Clamp Carrier Stay Plate Screw, for 271945
940F	Tension (top of Arm) Releasing Lever Connection Screw (front)
964D	Hook Driving Connection Belt Pulley Cap Screw
971E	Feed Ratchet Pinion Screw (4)
974F	Automatic Knife Disengaging Lever Hinge Screw
974F	Tension (top of Arm) Releasing Lever Connection Screw (back)
980C	Sewing Safety Lock Pitman Hinge Screw (front)
980C	Sewing Safety Lock Actuating Cam Hinge Screw
1019AL	Thread Guide (side of Arm) (lower) Set Screw
1021E	Needle Bar Connection Link Cap Screw
1036AL	Thread Take-up Crank Position Screw, for 271760
1038C	Needle Bar Frame Regulator Adjusting Screw
1042C	Needle Bar Frame Pitman Hinge Screw
1043C	Tension (side of Arm) Screw Stud, for 271658
1065AL	Needle Bar Crank Position Screw, for 271760
1094C	Clamp Carrier Slide Guide Screw (4)
1230F	Clamp Carrier Guide (right) Screw (2)
1231F	Clamp Carrier Plate Screw (back) (2)
1234C	Clamp Carrier Slide Regulating Stud
1235F	Bed Oil Guard Screw

Numerical List of Parts for Machine 271W1

Part Number	Description
271P	Sewing Safety Lock Pitman Screw, r. 7L53
73Mx	Arm Top Cover Hinge Screw (6)
93Mx	Clamp Carrier Stay Plate Screw, for 271W45
94Qx	Tension (top of Arm) Releasing Lever Connection Screw (front)
96Q	Hook Driving Connection Belt Pulley Cap Screw
97MX	Feed Rocker Fulcrum Screw (5)
97MP	Automatic Knife Disengaging Lever Hinge Screw
97Mx	Tension (top of Arm) Releasing Lever Connection Screw (back)
98QQ	Sewing Safety Lock Pitman Hinge Screw (front)
98QQ	Sewing Safety Lock Actuating Cam Hinge Screw
10Z5AL	Thread Guide (side of Arm) (lower) Set Screw
10Z5B	Needle Bar Connection Link Cap Screw
10Z6AL	Thread Take-up Crank Position Screw, for 271760
10Z6Q	Needle Bar Frame Regulator Adjusting Screw
10K5Q	Needle Bar Frame Pitman Hinge Screw
10K9Q	Tension (side of Arm) Screw Stud, for 271K5B
10K5AL	Needle Bar Crank Position Screw, for 271760
10K9Q	Clamp Carrier Rise Guide Screw (F)
13K3QP	Clamp Carrier Guide (right) Screw (2)
13Z1P	Clamp Carrier Plate Screw (back) (2)
13Z3Q	Clamp Carrier Guide Regulating Stud
13Z5P	Bed Oil Guard Screw

Numerical List of Parts for Machine 271w1

Part Number	Description
1235F	Clamp Plate Screw (4)
1239D	Knife Bar Connecting Link Cap Screw
1241D	Feed Hand Ratchet Lever Bracket Spring Screw Stud, for 271758
1241D	Knife Bar Disengaging Lever Catch Spring Screw Stud
1241D	Tension (side of Arm) Releaser Lever Spring Screw Stud (2)
1241D	Thread (lower) Cutting Blade Carrier Lever Spring Screw Stud (2)
1242D	Knife Bar Disengaging Lever Spring Screw, for 271935
1243F	Knife Holder Guide Stud
1258AL	Thread Take-up Crank Set Screw, for 271760
1296AL	Clamp Check Screw (2)
1296AL	Clamp Check Stop Screw
1319F	Knife Bar Connecting Stud Clamping Screw, for 271915
1330F	Barring Lever Spring Screw Stud
1345D	Clamp Carrier Guide (left) Screw (short), for 271921
1352C	Tension (side of Arm) Releaser Lever Lock Pin Screw Bushing
1396E	Feed Driving Bevel Gear Bracket Screw (2)
1423F	Thread Guide (on Face Plate) Screw, for 271548
1423F	Thread (upper) Cutting Blade Connecting Rod Latch Tripping Plate Screw
1443F	Automatic Knife Disengaging Lever Thread Guide Screw
1469C	Tension (side of Arm) Releaser Lever Stop Screw Stud
1480C	Clamp Carrier Regulator Cap Screw

Numerical List of Parts for Machine Sizing

Part Number	Description
1235F	Clamp Plate Screw (4)
1239D	Knife Bar Connecting Link Cap Screw
1241D	Feed Hand Ratchet Lever Bracket Spring Screw Stud, for 271758
1241D	Knife Bar Disengaging Lever Catch Spring Screw Stud
1241D	Tension (side of Arm) Releaser Lever Spring Screw Stud (2)
1241D	Thread (lower) Cutting Blade Carrier Lever Spring Screw Stud (2)
1242D	Knife Bar Disengaging Lever Spring Screw, for 271935
1243F	Knife Holder Guide Stud
1258AL	Thread Take-up Crank Set Screw, for 271760
1296AL	Clamp Check Screw (2)
1296AL	Clamp Check Stop Screw
1319F	Knife Bar Connecting Stud Clamping Screw, for 271915
1330F	Barring Lever Spring Screw Stud
1345D	Clamp Carrier Guide (left) Screw (short), for 271921
1352C	Tension (side of Arm) Releaser Lever Lock Pin Screw Bushing
1396E	Feed Driving Bevel Gear Bracket Screw (2)
1423F	Thread Guide (on Face Plate) Screw, for 271548
1423F	Thread (upper) Cutting Blade Connecting Rod Latch Tripping Plate Screw
1443F	Automatic Knife Disengaging Lever Thread Guide Screw
1469C	Tension (side of Arm) Releaser Lever Stop Screw Stud
1480C	Clamp Carrier Regulator Cap Screw

Numerical List of Parts for Machine 271w1

Part Number	Description
1508R	Starting Lever Screw Center Nut, for 58384
1517D	Needle Bar Frame Screw Center Nut
1518J	Starting Lever Stop Screw Nut
1520D	Clamp Carrier Regulator Roller and Screw Stud Nut, for 1960
1520D	Clamp Carrier Slide Lever Roller and Screw Stud Nut, for 1960
1520D	Starting Lever Adjusting Screw Nut
1520D	Tension (side of Arm) Releaser Lever Stop Screw Nut
1520D	Tension (side of Arm) Releaser Shaft Crank Ball Screw Stud Nut
1520D	Thread (lower) Cutting Blade Carrier Lever Stop Screw Nut
1520D	Thread (lower) Cutting Lever Ball Screw Nut
1521D	Thread Take-up Lever Adjusting Screw Nut, for 271699
1521X	Speed Adjusting Lever Hinge Screw Nut
1547X	Knife Bar Disengaging Lever Catch Hinge Screw Nut
1547X	Knife Holder Screw Nut
1547X	Needle Bar Frame Pitman Hinge Screw Nut
1560F	Tension (side of Arm) Regulating Thumb Nut, for 271658
1562X	Bobbin Winder Tension Regulating Thumb Nut, for 271948
1607E	Barring Slide Operating Plate Adjusting Screw Nut
1608C	Knife Holder Guide Stud Nut
1619XC	Stop Cam Interlocking Rod Guide Set Screw Lock Nut, for 271940

Numerical List of Parts for Machine 271W1

Part Number	Description
1508R	Starting Lever Screw Center Nut, for 55584
1517D	Needle Bar Frame Screw Center Nut
1518J	Starting Lever Stop Screw Nut
1520D	Clamp Carrier Regulator Roller and Screw Stud Nut, for 1960
1520D	Clamp Carrier Slide Lever Roller and Screw Stud Nut, for 1960
1520D	Starting Lever Adjusting Screw Nut
1520D	Tension (side of Arm) Releaser Lever Stop Screw Nut
1520D	Tension (side of Arm) Releaser Shaft Crank Ball Screw Stud Nut
1520D	Thread (lower) Cutting Blade Carrier Lever Stop Screw Nut
1520D	Thread (lower) Cutting Lever Ball Screw Nut
1521D	Thread Take-up Lever Adjusting Screw Nut, for 271699
1521L	Speed Adjusting Lever Hinge Screw Nut
1547X	Knife Bar Disengaging Lever Catch Hinge Screw Nut
1547X	Knife Holder Screw Nut
1547X	Needle Bar Frame Pitman Hinge Screw Nut
1560F	Tension (side of Arm) Regulating Thumb Nut, for 271658
1562X	Bobbin Winder Tension Regulating Thumb Nut, for 271943
1607B	Barring Slide Operating Plate Adjusting Screw Nut
1608C	Knife Holder Guide Stud Nut
1619XC	Stop Cam Interlocking Rod Guide Set Screw Lock Nut, for 271940

Numerical List of Parts for Machine 271w1

Part Number	Description
1620X	Bobbin Winder Frame Hinge Screw Nut, for 271713
1620E	Clamp Lifting Arm Connection Hinge Screw Nut
1620E	Feed Wheel Tripping Lever Hinge Screw Nut
1623X	Clamp Spring Thumb Screw Sleeve Nut
1638D	Stop Cam Interlocking Rod Spring Regulating Thumb Screw Nut
1651J	Needle Bar Frame Connection Hinge Screw Nut
1655C	Belt Shifter Operating Actuator Lock Nut
1658C	Clamp Carrier Slide Regulating Stud Thumb Nut
1664E	Tension (top of Arm) Screw Stud Lock Nut
1671C	Clamp Carrier Regulator Stud Nut
1698C	Automatic Knife Disengaging Lever Hinge Screw Nut
1698C	Needle Bar Frame Regulator Adjusting Screw Nut
1901	Clamp Lifting Arm Connection Roller and Screw Stud with 229D and 12424
1959	Knife Bar Driving Lever (intermediate) Roller and Screw Stud with 229D and 12424, for 271968
1960	Clamp Carrier Regulator Roller and Screw Stud with 1520D, for 249623
1960	Clamp Carrier Slide Lever Roller and Screw Stud with 1520D, for 271932
1963	Knife Bar Disengaging Lever Catch Roller and Stud, for 271934
2102	Tension (side of Arm) Disc, for 271658
2256	Sewing Safety Lock Hinge Bracket Spring
2269	Belt Shifter Shaft Guide Collar Position Pin
2269	Tension (side of Arm) Releaser Shaft Crank Pin
2273	Thread (upper) Cutting Blade Connecting Rod Position Pin

Numerical List of Parts for Reading 27JW1

Part Number	Description
2513	Thread (upper) Guiding Blade Connecting Rod Pivot Pin
2569	Tension (Side of Arm) Release Shaft Crank Pin
2569	Needle Bar Thread Guide Collar Position Pin
2596	Bobbin Winder Spring Bracket Screw
2596	Feed Wheel Tripping Lever Hinge Screw Nut
2596	Clamp Lifting Bar Connection Hinge Screw Nut
2596	Bobbin Winder Frame Hinge Screw Nut, For 27JW3
2596	Clamp Spring Thumb Screw Sleeve Nut
2596	Step Cam Intermediate Rod Spring Regulating Thumb Screw Nut
2596	Needle Bar Frame Connection Hinge Screw Nut
2596	Foot Shifter Operating Accumulator Bush Nut
2596	Clamp Carrier Slide Regulating Stud Thumb Nut
2596	Tension (Top of Arm) Screw Stud Lock Nut
2710	Clamp Carrier Regulator Stud Nut
2750	Automatic Knife Disengaging Lever Hinge Screw Nut
2750	Needle Bar Frame Regulator Adjusting Screw Nut
2901	Clamp Lifting Arm Connection Roller and Screw Stud with 2529D and 1252J
2959	Knife Bar Driving Lever (Intermediate) Roller and Screw Stud with 2529D and 1252J, for 27J29
2960	Clamp Carrier Regulator Roller and Screw Stud with 2520D, for 2J952
2960	Clamp Carrier Slide Lever Roller and Screw Stud with 2520D, for 27J32
2965	Knife-Bar Disengaging Lever Catch Roller and Stud, for 27J93
2IOC	Tension (Side of Arm) Disc, for 27J69
2256	Screw Safety Loop Hinge Bracket Spring
2569	Cloth Shifter Shaft Guide Collar Position Pin
2569	Tension (Side of Arm) Release Shaft Crank Pin
2513	Thread (Upper) Guiding Blade Connecting Rod Position Pin

Numerical List of Parts for Machine 271w1

Part Number	Description
2455	Bobbin Winder Tension Disc, for 271948
2718R	Treadle Extension Screw Washer, for 228757
7070	Needle Bar Frame Regulator Adjusting Screw Sleeve
7071	Needle Bar Frame Pitman Adjusting Screw Washer, for 271966
7071	Safety Tripping Lever Spring Screw Washer
8238	Tension (side of Arm) Spring, for 271658
8582	Arm Dowel Pin (2)
8582	Starting Lever Bracket Dowel Pin (2)
9046	Feed Wheel Shaft Thrust Collar Position Pin
9543	Thread Check Disc, for 271667
9544	Thread Check Cap, for 271667
9545	Thread Check Spring, for 271667
11831	Screw Driver (5 in. blade) (machine, large)
12424	Clamp Lifting Arm Connection Roller Cap Screw Washer, for 1901
12424	Knife Bar Driving Lever (intermediate) Roller Cap Screw Washer, for 1959
14372	Treadle, for 228757
14373	Treadle Extension, for 228757
14374	Treadle Spring, for 228757
14375	Treadle Stand, for 228757
17881	Treadle Shaft, for 228757
21651	Stop Cam Interlocking Rod Spring
21654	Wrench

Numerical List of Parts for Machine 271w1

Part Number	Description
23250	Treadle Bolt Washer, for 228757
23390	Clamp Spring Screw Washer
23390	Knife Screw Washer
23396	Clamp Carrier Slide Lever Regulator Cap
23435	Feed Wheel Tripping Lever Spring
23460	Knife Bar
23466	Knife Bar Disengaging Lever Catch Tripping Point, for 249869
23520	Tension (side of Arm) Releaser Shaft
23535	Wrench
23554	Belt Shifter Shaft Bracket Spring
23681	Knife Bar Driving Lever Spring
*24081	Arm Shaft Bushing (front), for 271501
27739	Thread Unwinder Thread Cone (wood)
32012	Tension (top of Arm) Disc (2)
32572	Tension (top of Arm) Releasing Disc
39504	Needle Bar Frame Regulator Adjusting Screw Washer
39532	Clamp Carrier Regulator Stud Sleeve
39541	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw Washer
39541	Safety Tripping Lever Lock Screw Washer (2)
39541	Sewing Safety Lock Pitman Screw Washer, for 271633
39541	Thread (upper) Pull-off Screw Washer
39575	Clamp Lifting Chain Hook (large), for 228909

Numerical List of Parts for Machine 27[illegible]

Part Number	Description
23250	Treadle Bolt Washer, for 22[illegible]7
23390	Clamp Spring Screw Washer
23390	Knife Screw Washer
23396	Clamp Carrier Slide Lever Regulator Cap
23435	Feed Wheel Tripping Lever Spring
23460	Knife Bar
23466	Knife Bar Disengaging Lever Cotch Tripping Point, for 23466?
23520	Tension (side of Arm) Release Shaft
23535	Wrench
23550	Belt Shifter Shaft Bracket Spring
23681	Knife Bar Driving Lever Spring
*23683	Arm Shaft Bushing (Front), for 27[illegible]01
27739	Thread Unwinder Thread Core (Wood)
32012	Tension (top of Arm) Disc (2)
32572	Tension (top of Arm) Releasing Disc
39504	Needle Bar Presso Regulator Adjusting Screw Washer
39532	Clamp Carrier Regulator Stud Sleeve
39544	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw Washer
39544	Safety Tripping Lever Lock Screw Washer (2)
39544	Sewing Safety Lock Pinion Screw Washer, for 27[illegible]3
39544	Thread (upper) Pull-off Screw Washer
39575	Clamp Lifting Chain Hook (Large), for 22[illegible]9

Numerical List of Parts for Machine 271w1

Part Number	Description
39575	Starting Chain Hook (large), for 228349
39576	Clamp Lifting Chain Hook (small), for 228909
39576	Starting Chain Hook (small), for 228349
39583	Clamp Carrier Regulator Stud Stop, for 249623
39635	Tension (top of Arm) Releasing Pin
39652	Thread Take-up Spring, for 271658
39675	Starting Lever Spring Collar with two 191F
39715	Clamp Check Holder Stop Screw Washer
39788	Thread (upper) Cutting Blade Connecting Rod Spring
39882	Belt Shifter Stop Washer (nylon)
39988	Stop Cam Interlocking Rod Guide Washer (nylon)
40007	Clamp Carrier Block Plate, for 271924
40025	Barring Plate Cam Position Pin
40025	Feed Driving Bevel Pinion Position Pin
40025	Hook Driving Connection Belt Pulley Gear Position Pin
40025	Stop Cam Pinion Position Pin
40038	Thread (lower) Cutting Blade Carrier Stud, for 271780
40043	Tension (top of Arm) Releaser Rod Collar with 209ALD (2)
40045	Thread (upper) Cutting Blade Connection Rod Stop Washer (rawhide)
40052	Tension (side of Arm) Releaser Lever Lock Pin
40053	Tension (side of Arm) Releaser Lever Lock Pin Spring
50057D	Feed Hand Ratchet Lever Hinge Screw

Numerical List of Parts for Machine 271W1

Part Number	Description
39575	Starting Chain Hook (large), for 228349
39576	Clamp Lifting Chain Hook (small), for 228909
39576	Starting Chain Hook (small), for 228349
39583	Clamp Carrier Regulator Stud Stop, for 249623
39635	Tension (top of Arm) Releasing Pin
39652	Thread Take-up Spring, for 271658
39675	Starting Lever Spring Collar with two 191F
39715	Clamp Check Holder Stop Screw Washer
39788	Thread (upper) Cutting Blade Connecting Rod Spring
39882	Belt Shifter Stop Washer (nylon)
39986	Stop Cam Interlocking Rod Guide Washer (nylon)
40007	Clamp Carrier Block Plate, for 271924
40025	Barring Plate Cam Position Pin
40025	Feed Driving Bevel Pinion Position Pin
40025	Hook Driving Connection Belt Pulley Gear Position Pin
40025	Stop Cam Pinion Position Pin
40038	Thread (lower) Cutting Blade Carrier Stud, for 271780
40043	Tension (top of Arm) Releaser Rod Collar with 209AID (2)
40045	Thread (upper) Cutting Blade Connection Rod Stop Washer (rawhide)
40052	Tension (side of Arm) Releaser Lever Lock Pin
40053	Tension (side of Arm) Releaser Lever Lock Pin Spring
50057D	Feed Hand Ratchet Lever Hinge Screw

Numerical List of Parts for Machine 271w1

Part Number	Description
50138F	Clamp Check Section and Cutting Plate Screw, for 249626 and 249755
50150AL	Clamp Arm Hinge Block Pin Collar Set Screw, for 271792
50156D	Clamp Plate Support Screw (2)
50221D	Clamp Spring Thumb Screw (pressure regulating)
50356D	Bobbin Winder Frame Hinge Screw, for 271713
50416F	Knife Bar Disengaging Lever Catch Hinge Screw
50416F	Stop Lever Hinge Screw
50581R	Treadle Extension Screw, for 228757
50615D	Knife Bar Stop Retainer Plate Screw (2)
50615X	Machine Hinge Connection Bracket Screw, for 271721
51000E	Needle Bar Frame Driving Gear Screw (2)
51047E	Belt Shifter Shaft Bracket Extension Pinch Screw, for 249858
51074R	Treadle Bolt, for 228757
51570F	Tension (top of Arm) Regulating Thumb Nut
51655R	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Nut
53561C	Barring Shaft Adjusting Lock Nut (2)
53564D	Needle Thread Tension Regulating Thumb Nut, for 271614
58384	Starting Lever Screw Center 564C with 1508R (2)
60913	Thread Unwinder Spool Weight with 60914
60914	Thread Unwinder Spool Weight Center Ring, for 60913
67425	Treadle Bolt Lock Washer, for 228757

Numerical List of Parts for Machine 27JW1

Part Number	Description
501395P	Clamp Check Section and Guiding Plate Screw, for 2Lp962n and 2Lp975S
501504A	Clamp Arm Hinge Block Pin Collar Set Screw, for 27J792
501565D	Clamp Plate Support Screw (2)
502215D	Clamp Spring Thumb Screw (pressure regulating)
503565D	Robbin Winder Frame Hinge Screw, for 27J7J3
506J65P	Knife Bar Disengaging Lever Detch Hinge Screw
506J65P	Stop Lever Hinge Screw
5058JR	Threadle Extension Screw, for 22Q75T
506165D	Knife Bar Stop Retainer Plate Screw (4)
506165X	Machine Hinge Connection Bracket Screw, for 27J72J
5100CE	Needle Bar Frame Driving Cam Screw (2)
510J72E	Belt Shifter Shaft Bracket Extension Pivot Screw, for 2Lp95p6
5107JR	Treadle Bolt, for 22S7J7
5157QP	Tension (top of Arm) Regulating Thumb Nut
5165SR	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Nut
5256JQ	Bearing Shaft Adjusting Lock Nut (2).
5256JD	Needle Thread Tension Regulating Thumb Nut, for 27J6JL
5Q3QL	Starting Lever Screw Center Stud with L5Q8R (2)
6Q9J3	Thread Unwinder Spool Weight with 6Q07L
6Q7L	Thread Unwinder Spool Weight Center Ring, for 6Q9J3
6J7L2S	Treadle Bolt Lock Washer, for 22S7J7

Numerical List of Parts for Machine 271w1

Part Number	Description
120346	Oiler (copper plated) with 120347
120347	Oiler Spout, 8-1/2 in. long, for 120346
140024C	Bobbin Case Opener Bracket Hinge Stud Position Screw
140024C	Feed Wheel Driving Shaft Gear (intermediate) Stud Set Screw
140050C	Pulley (positive drive) Gear Screw (3)
140050D	Face Plate Screw (upper)
140071C	Thread (upper) Cutting Blade Connecting Rod Latch Hinge Screw
140321AL	Tension (side of Arm) Releaser Lever Set Screw, for 271656
140321C	Pulley (tight) Set Screw, for 271617
140409AL	Hook Driving Shaft Connection Belt Pulley Screw, for 271588
140566AL	Safety Tripping Lever Lock Plate Hinge Screw
141504X	Feed Ratchet Gear Compression Spring Cap Screw
141507C	Hook Washer Needle Guard Screw, for 271575
141514C	Bobbin Case Tension Spring Regulating Screw, for 271784
141525F	Hook Gib Screw, for 271575
141544D	Needle Thread Tension Stud, for 271614
141546C	Feed Driving Bevel Gear Cap Screw
141547AL	Hook Set Screw, for 267242 and 271585
141548F	Needle Bar Frame Connection Cap Screw
141549F	Needle Bar Frame Connection Hinge Screw
141551E	Clamp Check Clamping Section Screw, for 271960

Numerical List of Parts for Machine Slide

Part Number	Description
12c3Jp	Collar (copper plated) with 12DJLf
12DJLf	Gear Crank, 6-1/2" int long, for 12DJp
1Mc05Jp	Hobbin Cross Opener Bracket Blade Stud Position Screw
1Mc0Jp	Stud Wheel Driving Shaft Gear (Intermediate) Stud Set Screw
1Mc0Qc	Pulley (positive drive) Gear Screw (3)
1Mc0Qc	Nose Plate Screw (upper)
1Mc0Z1Q	Thread (Upper) Guttering Blade Controlling Pin Plated Screw
1M03Z1Mc	Tension (Side of Arm) Release Lever Cap Screw, for Z7J6Jb
1M0Z1C	Pulley (Right) Set Screw, for Z7J6Jf
1MQLZwL	Hook Driving Shaft Connection Rate Pulley Screw, for Z7J5b
1M0Z0cL	Safety Stopping Lever Lock Plate Hinge Screw
1M1fQc	Feed Platen Gear Compression Spring Cap Screw
1M1Jc0	Hook Washer Needle Guard Screw, for Z7J57S
1M1ZQc	Bobbin Case Tension Spring Regulating Screw, for Z7J7QL
1M1Z5cP	Hook Gib Screw, for Z7J7S
1M1Z4Qb	Needle Thread Tension Stud, for Z7J6JL
1M1fQc	Feed Driving Feed Gear Cap Screw
1M1fQc/	Hook Set Screw, for Hof2Lc and Z7J5C)
1M1ZQc	Needle Bar Frame Connection Cap Screw
1M1Z5cP	Needle Bar Frame Connection Plate Screw
1M1ZPc	Stop Check Clamping Section Screw, for Z7J55C

Numerical List of Parts for Machine 271w1

Part Number	Description
141554AL	Clamp Arm Screw (2)
141556AL	Clamp Lifting Arm Connection Hinge Screw
141557C	Thread (lower) Pull-off Hinge Screw
141558ALX	Thread (upper) Cutting Lever Hinge Screw
141562C	Thread Take-up Lever Adjusting Screw, for 271699
141563E	Feed Wheel Tripping Point Screw, for 271834
141564C	Barring Slide Operating Plate Adjusting Screw
141572X	Arm Side Cover (left) Screw
141572X	Arm Side Cover (right) Screw (2)
141575C	Thread (upper) Cutting Blade Connecting Rod Latch Releasing Screw, for 271679
141586C	Knife Bar Driving Lever (intermediate) Hinge Screw Stud
141590C	Feed Ratchet Gear Stud Set Screw
141591F	Thread (lower) Cutting Blade Carrier Lever Hinge Screw
141592C	Clamp Carrier Connecting Rod Hinge Screw
141593F	Starting Lever Rod Hinge Screw
141594F	Knife Bar Connecting Link Hinge Screw
141595D	Clamp Carrier Slide Screw (2)
141596C	Thread (lower) Cutting Blade Lever Ball Screw
141597C	Clamp Carrier Regulator (to regulate length of buttonhole)
141600AL	Hook Driving Connection Belt Gear Lock Screw, for 271584
150203	Thread Unwinder Spool Rest Cushion (felt), for 228776
200137X	Gauge Chain and Ring Screw, for 249803

Numerical Index of Parts for Models 2713 and 2719

Part Number	Description
1H25M4C	Clamp Rod Screw (S)
1H25M4R	Clamp Lever Arm Connecting Hinge Screw
1H25M7G	Thread (Lower) Pedestal Hinge Screw
1H25M9HX	Thread (Upper) Guiding Lever Hinge Screw
1H25M6G	Thread Take-up Lever Adjusting Screw, for 2713M
1H25M6S	Feed Lever Fastening Torque Screw, for 2713M
1H25M8D	Bearing Fixed Operating Plate Adjusting Screw
1H25M3X	Arm Slit Cover (Left) Screw
1H25M4Z	Arm Slit Cover (Right) Screw (2)
1H25M5G	Thread (Upper) Guiding Block Connecting Rod Screw Retaining Screw, for 2713T3
1H25M6G	Knife Bar Driving Lever (Intermediate) Hinge Screw Stud
1H25M7G	Feed Rocking Gear Long Bar Screw
1H25M7P	Thread (Lower) Guiding Sleeve Carrier Roller Hinge Screw
1H25M8C	Clamp Carrier Connecting Arm Hinge Bush
1H25M9X	Guiding Lever Rod Hinge Screw
1H25M9P	Knife Bar Connecting Link Hinge Screw
1H25M8C	Clamp Carrier Hinge Screw (2)
1H25M4T	Thread (Lower) Guiding Block Lever Ball Screw
1H25M5T	Clamp Thread Adjusting Regulator (to Adjust Height of Guiding Block)
1H25M0A	Hook Driving Connecting Pin Hex Head Screw, for 2713M
1H25M3	Thread Needle Bar Rocking Guide Screw, for 2719G
1H25M4S	Feed Lever Fastening Torque Screw, for 2713M
1H25M6C	Thread Take-up Lever Adjusting Screw, for 2713M
1H25M6HX	Thread (Upper) Guiding Lever Hinge Screw
1H25M7G	Thread (Lower) Pedestal Hinge Screw
1H25M9HR	Clamp Lever Arm Connecting Hinge Screw
1H25M4C	Clamp Rod Screw (S)

Numerical List of Parts for Machine 271w1

Part Number	Description
201254C	Thread Unwinder Spool Rest Set Screw, for 228766
201381D	Sewing Safety Lock Hinge Bracket Spring Screw
201437C	Thread (upper) Cutting Blade Connecting Rod Latch Spring Stop Screw Stud, for 271532
201474E	Bobbin Case Stop Screw
201476F	Thread (upper) Cutting Blade Connecting Rod Hinge Screw
201624C	Thread (upper) Cutting Blade Connecting Rod Stop Lock Nut
201668E	Feed Wheel Clamping Nut
201711C	Thread (upper) Cutting Blade Connecting Rod Latch Releasing Screw Nut, for 271679
201732C	Knife Bar Driving Lever Screw Stud Nut
201732C	Barring Lever Hinge Screw Nut
202005	Starting Lever Spring Washer
202248	Speed Adjusting Lever Hinge Screw Washer
202330	Stop Cam Oil Packing (wick), for 271939
202622	Clamp Arm Screw Washer (2)
203962	Needle Thread Tension Disc, for 271614
205634	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Washer
206482	Barring Plate Screw Washer (2)
210541	Hook Washer Needle Guard, for 271575
210734	Bobbin Case Latch Lever, for 271787
210735	Bobbin Case Latch Fulcrum Pin, for 271787
210736	Bobbin Case Latch Spring, for 271785

Numerical List of Parts for Machine 271w1

Part Number	Description
222598	Thread (upper) Cutting Cam Follower Hinge Stud Oil Packing (wick), for 232709
222616	Starting Lever Spring
225345	Bobbin Winder Spindle, for 271706
225390	Thread Unwinder Thread Cone Holder
228026	Thread (upper) Cutting Blade Connecting Rod Washer
228333	Starting Chain Cushion Spring, for 228349
228347	Starting Chain (lower), 10-1/2 in. long, for 228349
228348	Starting Chain (upper), 27 in. long, for 228349
228349	Starting Chain complete, Nos. 228333,228347,228348, two each 39575 and 39576
228476	Screw Driver (Bobbin Case)
228661	Arm Top Cover Cushion (rubber) (2)
228661	Belt Guard Cushion (rubber), for 271719
228757	Treadle complete, Nos. 2718R,14372 to 14375,17881, 50581R and two each 23250,51074R and 67425 (2)
228764	Thread Unwinder Spool Pin, for 228776
228766	Thread Unwinder Spool Rest (for two spools) (flat) with 201254C, for 228776
228767	Thread Unwinder Spool Rest Rod, for 228776
228768	Thread Unwinder Spool Stand, for 228776
228769	Thread Unwinder Thread Guide, for 228776
228770	Thread Unwinder Thread Guide Holder (for one or two guides), for 228776
228774	Thread Unwinder Thread Guide Rod, for 228776
228776	Thread Unwinder (for two spools) complete, Nos. 228766 to 228768,228770,228774,two each 150203,228764,228769 and three wood screws 7/8", No. 12 R.H.B.

Numerical List of Parts for Machine 47141

Part Number	Description
228799	Thread (upper) Cutting Pin for Pullover Hump Head Oil Packing (Nylon), for 47141
228819	Reversing Lever Spring
228845	Bobbin Winder Asphalt, for 27170
228890	Thread Unwinder Thread Core Holder
228906	Thread (upper) Cutting Blade Connecting Rod Washer
228913	Shorting Chain Position Spring, for 228944
228947	Starting Chain (Lower), 10-1/2 in. Long, for 228949
228948	Shorting Chain (Upper), 27 in. Long, for 228949
228949	Shorting Chain complete, Nos. 228933, 228947, 228948, two each 39575 and 39576.
228976	Screw Driver (Bobbin Case)
228982	Arm Top Cover Cushion (Rubber) (L)
228984	Belt Guard Cushion (Rubber), for 27178
228997	Threads complete, Nos. 27188,11372 to 11375,17681, 50568 and two each 23650,27079 and 57425 (S)
229061	Thread Unwinder Spool Pin, for 228776
229066	Thread Unwinder Spool Rod (for two spools) (Flat) with 50125, for 228776
229067	Thread Unwinder Spool Rod Rod, for 228776
229068	Thread Unwinder Spool Stand, for 228776
229069	Thread Unwinder Thread Guide, for 42776
229070	Thread Unwinder Thread Guide Holder (for one or two guides), for 228776
229071	Thread Unwinder Thread Guide Rod, for 228776
229076	Thread Unwinder (for two spools) complete, Nos. 228766 to 228768,228770,228771, two each 19503,229704,228769 and three wood screws 7/8", No. 12 F.H.B.

Numerical List of Parts for Machine 271w1

Part Number	Description
228909	Clamp Lifting Chain, 36 in. long with 39575 and 39576
232105	Thread (upper) Cutting Blade Shaft Crank Pin, for 271960 and 271961
232515	Bobbin Winder Tension Spring, for 271948
232515	Needle Thread Tension Spring, for 271614
232709	Thread (upper) Cutting Cam Follower Hinge Stud with 222598
232935	Wrench (2), for 53561C
232981	Machine Rest with 232982 and two wood screws 1 in. No. 12
232982	Machine Rest Cushion (leather), for 232981
233028	Bobbin (2)
235706	Arm Shaft Bushing (front) Oil Wick
235706	Barring Shaft Oiling Wick
235706	Feed Wheel Driving Shaft Oiling Wick
238089	Knife Bar Disengaging Lever Catch Bracket Position Pin, for 271935
239241	Bobbin Winder Pulley Shaft Retaining Ring, for 271713
239353	Wrench, for 350713ALX
239515	Feed Wheel Driving Shaft Gear Position Pin (spirol)
239515	Stitch Regulating Gear Driver Pin (spirol)
241189	Thread Take-up Lever Oil Packing (wick), for 271603
243798	Machine Base Oil Lever Indicator, for 271721
243799	Machine Base Oil Lever Indicator Oil Seal (neoprene), for 271721
244746	Hook Oil Seal Ring (rubber)

Numerical List of Parts for Loading 27Lwl

Part Number	Description
2Z8904	Clamp Lifting Chain, 3/8 in. Long with 39575 and 39576
39576S	Threaded (upper) Guiding Blade Shaft Crank Pin, for 27L950 and 27L951
3Z8715	Bobbin Winder Tension Spring, for 27L9L6
3Z8716	Needle Thread Tension Spring, for 27L61M
2Z8704	Thread (upper) Guiding Cam Follower Hinge Stud with 22259B
2Z8705	Wrench (S), for 39580
2Z8706	Washing Reel with 27Z902 and two wood screws 1 in. No. 12
3Z8708	Locking Reel Washion (Leather), for 2Z8981
2Z8709	Bobbin (S)
2Z8706	Arm Shaft Bushing (Front) Oil Wick
2Z8705	Bearing Shaft Oiling Wick
2Z8704	Feed Wheel Driving Shaft Oiling Wick
2Z8699	Knife Bar Disengaging Lever Cotton Bracket Position Pin, for 27L975
3Z8693	Bobbin Winder Pulley Shaft Retaining Ring, for 27L73
3Z8692	Wrench, for 39581AAK
2Z8691	Feed Wheel Driving Shaft Gear Position Pin (spirol)
2Z8685	Stitch Regulating Gear Driver Pin (spirol)
8Z1169	Thread Take-up Lever Oil Packing (Wick), for 27L603
3Z8700	Machine Base Oil Lever Indicator, for 27L72I
2Z8699	Machine Base Oil Lever Indicator Oil Seal (neoprene), for 27L72I
2Z8698	Hook Oil Seal Ring (rubber)

Numerical List of Parts for Machine 271w1

Part Number	Description
249534	Thread (lower) Cutting Blade Carrier Lever Spring
249544	Knife Bar Stop
249545	Knife Bar Stop Retainer Plate
249607	Barring Lever Spring
249614	Barring Slide Operating Plate (stationary)
249623	Clamp Carrier Regulator with 240D,1960 and 39583
249626	Clamp Check with 249630,350297E and two 50138F, for 3/8 to 3/4 in. buttonholes, for 271960
249630	Clamp Check Section and Cutting Plate, for 249626 and 249755
249641	Feed Wheel Tripping Point, for 271834
249659	Knife Bar Disengaging Lever Catch Spring
249660	Knife Bar Disengaging Lever Spring
249687	Tension (top of Arm) Releaser Rod
249713	Stop Cam Spring Stop Screw Block with 457AL
249716	Bobbin Winder Frame Spring, for 271713
*249735	Clamp Carrier Stay Plate, for 271945
249737	Knife Bar Spring
249741	Stop Cam Interlocking Rod
249749	Clamp Check Holder Adjusting Screw Friction Plate
249753	Clamp Carrier Plate
249755	Clamp Check with 249630,350297E and two 50138F, for 3/8 to 1 inch buttonholes, for 271961
249789	Gauge Chain and Ring, for 249803
249801	Barring Plate (first bar)

Numerical List of Parts for Machine 271W1

Part Number	Description
249534	Thread (lower) Cutting Blade Carrier Lever Spring
249544	Knife Bar Stop
249545	Knife Bar Stop Retainer Plate
249607	Barring Lever Spring
249614	Barring Slide Operating Plate (stationary)
249623	Clamp Carrier Regulator with 24OD,1960 and 39583
249626	Clamp Check with 249630,3502978 and two 50138F, for 3/8 to 3/4 in. buttonholes, for 271960
249630	Clamp Check Section and Cutting Plate, for 249626 and 249755
249641	Feed Wheel Tripping Point, for 271834
249659	Knife Bar Disengaging Lever Catch Spring
249660	Knife Bar Disengaging Lever Spring
249687	Tension (top of Arm) Releaser Rod
249713	Stop Cam Spring Stop Screw Block with 457A1
249716	Bobbin Winder Frame Spring, for 271713
*249735	Clamp Carrier Stay Plate, for 271945
249737	Knife Bar Spring
249741	Stop Cam Interlocking Rod
249749	Clamp Check Holder Adjusting Screw Friction Plate
249753	Clamp Carrier Plate
249755	Clamp Check with 249630,3502978 and two 50138F, for 3/8 to 1 inch buttonholes, for 271961
249789	Gauge Chain and Ring, for 249803
249801	Barring Plate (first bar)

Numerical List of Parts for Machine 271w1

Part Number	Description
249803	Gauge, for setting length of buttonhole, with 200137X and 249789
249804	Barring Plate (second bar)
249820	Wrench
249827	Thread (upper) Cutting Blade Shaft, for 271960 and 271961
249840	Clamp Check Thread Clamping Pressure Spring, for 271960 and 271961
249853	Belt Shifter with 350287F
249858	Belt Shifter Shaft Bracket Extension with 51047E
249860	Belt Shifter Shaft Bracket Stop
249861	Belt Shifter Shaft Guide Collar with 237D
249863	Belt Shifter Trip Point, for 249869
249864	Belt Shifter Trip Stud
249869	Knife Bar Disengaging Lever Catch Tripping Point Collar with 175E,756E,23466,249863 and two 448ALX
249883	Bed Oil Guard Oil Tube (brass), for 271521
249922	Stop Lever
249945	Wrench
249947	Sewing Safety Lock Pitman (front section), for 271633
250444	Feed Wheel Tripping Lever Screw Stud Washer
251170	Safety Tripping Lever Spring
255513	Tweezers
255540	Wrench
255541	Wrench

Numerical List of Parts for Machine 271w1

Part Number	Description
259477	Screw Driver
262058	Knife Bar Disengaging Lever Screw Stud, for 262128
262072	Automatic Knife Disengaging Lever Thread Guide
262128	Knife Bar Disengaging Lever with 262058
262133	Needle Bar Frame Regulator Hinge Stud, for 271608
262135	Needle Bar Frame Regulator Hinge Stud Oil Wick Retainer, for 271608
262138	Thread Take-up Lever Link Hinge Pin
262139	Thread Take-up Lever Link Oiling Felt
262171	Knife Bar Driving Lever (intermediate) Connecting Link
263110	Bobbin Case Tension Spring, for 271784
263572	Feed Driving Gear Stud Oil Packing (wick), for 271551
265672	Feed Wheel Driving Shaft Retaining Ring
265672	Stop Cam Gear Stud Retaining Ring
267093	Hook Driving Connection Belt Pulley Needle Bearing, for 271580
267242	Wrench, for 141547AL
268425	Hook Driving Shaft Connection Belt Pulley Needle Bearing, for 271794
270200	Needle Bar Oiling Wick, for 271603
*271501	Arm with 24081
271502	Arm Oil Wick
271503	Arm Oil Wick Retainer
271504	Arm Oil Wick Support Spring

Numerical List of Parts for Machine 271W1

Part Number	Description
259477	Screw Driver
262058	Knife Bar Disengaging Lever Screw Stud, for 262128
262073	Automatic Knife Disengaging Lever Thread Guide
262128	Knife Bar Disengaging Lever with 262058
262133	Needle Bar Frame Regulator Hinge Stud, for 271608
262135	Needle Bar Frame Regulator Hinge Stud Oil Wick Retainer, for 271608
262138	Thread Take-up Lever Link Hinge Pin
262139	Thread Take-up Lever Link Oiling Felt
262171	Knife Bar Driving Lever (intermediate) Connecting Link
263110	Bobbin Case Tension Spring, for 271784
263572	Feed Driving Gear Stud Oil Packing (wick), for 271551
265672	Feed Wheel Driving Shaft Retaining Ring
265672	Stop Cam Gear Stud Retaining Ring
267093	Hook Driving Connection Belt Pulley Needle Bearing, for 271580
267242	Wrench, for 141547AL
268425	Hook Driving Shaft Connection Belt Pulley Needle Bearing, for 271734
270200	Needle Bar Oiling Wick, for 271603
*271501	Arm with 24061
271502	Arm Oil Wick
271503	Arm Oil Wick Retainer
271504	Arm Oil Wick Support Spring

Numerical List of Parts for Machine 271w1

Part Number	Description
271505	Arm Reservoir Oiling Felt
271506	Arm Shaft
271507	Arm Shaft Flanged Bushing (back) Oiling Felt
271508	Arm Shaft Bushing (front) Oil Packing (wick)
271508	Arm Shaft Flange Bushing (back) Oil Packing (wick)
271509	Arm Shaft Bushing (front) Oiling Felt
271510	Arm Side Cover (left)
271511	Arm Side Cover (right)
271512	Arm Top Cover with 190D and 271761
271514	Arm Top Cover Hinge
271515	Barring Plate Cam with two 448ALX
271517	Barring Shaft with 452ALX
271518	Barring Shaft Oiling Felt (in arm)
271519	Barring Slide Operating Rod
*271520	Bed with 271799
271521	Bed Oil Guard with 249883
271522	Belt Shifter Operating Actuator
271523	Belt Shifter Operating Block with 350287F
271524	Belt Shifter Shaft
271525	Bobbin Case Base, for 271526
271526	Bobbin Case complete, Nos. 271525 and 271785, for 271576
271527	Bobbin Case Opener Bracket with 271828 and 271829
271528	Bobbin Case Opener Bracket Hinge Stud

Numerical List of Parts for Machine 271w1

Part Number	Description
271529	Bobbin Case Opener Bracket Oil Regulating Screw Stud
271530	Bobbin Case Stop
271531	Clamp Arm
271532	Clamp Arm Hinge Block with 201437C
271533	Clamp Arm Hinge Block Pin
271535	Clamp Carrier Regulator Bearing
271536	Clamp Carrier Regulator Slide
271539	Clamp Lifting Arm
271540	Clamp Lifting Arm Connection
271541	Clamp Lifting Arm Connection Roller and Screw Stud Bracket
271542	Clamp Plate
271543	Clamp Plate Block with 889AL
271544	Clamp Plate Support
271545	Clamp Spring
271546	Clamp Spring Thumb Screw Rest
271547	Face Plate, for 271548
271548	Face Plate 271547 with 1423F,271667 and 271692
271549	Feed Driving Bevel Gear
271550	Feed Driving Gear, 64 teeth
271551	Feed Driving Gear Stud with 263572
271558	Feed Ratchet Gear (lower), 70 teeth
271559	Feed Ratchet Gear (upper), 32 teeth
271560	Feed Ratchet Gear Compression Spring

Numerical List of Parts for Machine 271W1

Part Number	Description
271529	Bobbin Case Opener Bracket Oil Regulating Screw Stud
271530	Bobbin Case Stop
271531	Clamp Arm
271532	Clamp Arm Hinge Block with 2014370
271533	Clamp Arm Hinge Block Pin
271535	Clamp Carrier Regulator Bearing
271536	Clamp Carrier Regulator Slide
271539	Clamp Lifting Arm
271540	Clamp Lifting Arm Connection
271541	Clamp Lifting Arm Connection Roller and Screw Stud Bracket
271542	Clamp Plate
271543	Clamp Plate Block with 689AL
271544	Clamp Plate Support
271545	Clamp Spring
271546	Clamp Spring Thumb Screw Rest
271547	Face Plate, for 271548
271548	Face Plate 271547 with 1423F,271667 and 271692
271549	Feed Driving Bevel Gear
271550	Feed Driving Gear, 64 teeth
271551	Feed Driving Gear Stud with 263572
271558	Feed Ratchet Gear (lower), 70 teeth
271559	Feed Ratchet Gear (upper), 32 teeth
271560	Feed Ratchet Gear Compression Spring

Numerical List of Parts for Machine 271w1

Part Number	Description
271561	Feed Ratchet Gear Stud with 271562
271562	Feed Ratchet Gear Stud Oil Packing (wick), for 271561
271563	Feed Ratchet Pinion
271565	Feed Wheel Driving Shaft
271566	Feed Wheel Driving Shaft Gear with 228F
271567	Feed Wheel Driving Shaft Gear (intermediate)
271568	Feed Wheel Driving Shaft Gear (intermediate) Stud
271569	Feed Wheel Driving Shaft Washer
271573	Feed Wheel Shaft Thrust Collar with 460AL
271574	Hook (sewing), for 271575
271575	Hook 271574 with 141507C,210541,271592,271593,271789 and three 141525F, for 271576
271576	Hook and Bobbin Case complete, Nos. 271526 and 271575
271578	Hook Driving Connection Belt (reinforced Neoprene)
271579	Hook Driving Connection Belt Pulley, for 271580
271580	Hook Driving Connection Belt Pulley 271579 with two 267093
271581	Hook Driving Connection Belt Pulley Oiling Wick
271582	Hook Driving Connection Belt Pulley Stud with 271583
271583	Hook Driving Connection Belt Pulley Stud Oil Packing (wick), for 271582
271584	Hook Driving Connection Belt Pulley Gear with 141600AL
271585	Hook Driving Shaft with two 141547AL
271586	Hook Driving Shaft Bushing (back)
271587	Hook Driving Shaft Bushing (front)

Numerical List of Parts for machine 271W1

Part Number	Description
271561	Feed Ratchet Gear Stud with 271562
271562	Feed Ratchet Gear Stud Oil Packing (wick), for 271561
271563	Feed Ratchet Pinion
271565	Feed Wheel Driving Shaft
271566	Feed Wheel Driving Shaft Gear with 228F
271567	Feed Wheel Driving Shaft Gear (intermediate)
271568	Feed Wheel Driving Shaft Gear (intermediate) Stud
271569	Feed Wheel Driving Shaft Washer
271573	Feed Wheel Shaft Thrust Collar with 460AL
271574	Hook (sewing), for 271575
271575	Hook 271574 with 141507C,210541,271592,271593,271789 and three 141525F, for 271576
271576	Hook and Bobbin Case complete, Nos. 271526 and 271575
271578	Hook Driving Connection Belt (reinforced Neoprene)
271579	Hook Driving Connection Belt Pulley, for 271580
271580	Hook Driving Connection Belt Pulley 271579 with two 267093
271581	Hook Driving Connection Belt Pulley Oiling Wick
271582	Hook Driving Connection Belt Pulley Stud with 271583
271583	Hook Driving Connection Belt Pulley Stud Oil Packing (wick), for 271582
271584	Hook Driving Connection Belt Pulley Gear with 141600AL
271585	Hook Driving Shaft with two 141547AL
271586	Hook Driving Shaft Bushing (back)
271587	Hook Driving Shaft Bushing (front)

Numerical List of Parts for Machine 271w1

Part Number	Description
271588	Hook Driving Shaft Connection Belt Pulley with two 140409AL
271589	Hook Driving Shaft Oil Chain (endless)
271590	Hook Driving Shaft Oil Chain Guard with 190X
271591	Hook Driving Shaft Oil Tube (brass)
271592	Hook Oil Control Screw Stud, for 271575
271593	Hook Oil Control Screw Stud Pin, for 271575
271595	Knife Bar Driving Lever
271596	Needle Bar, for 271835
271597	Needle Bar Connecting Link
271599	Needle Bar Connecting Link Cap Screw Washer
271602	Needle Bar Connecting Stud with 350713ALX
271603	Needle Bar Frame with 241189,270200,271610 and 271611
271604	Needle Bar Frame Connection
271605	Needle Bar Frame Driving Gear
271606	Needle Bar Frame Oiling Felt (lower)
271607	Needle Bar Frame Oiling Felt (upper)
271608	Needle Bar Frame Regulator Hinge Stud 262133 with 262135 and 271609
271609	Needle Bar Frame Regulator Hinge Stud Oil Wick, for 271608
271610	Needle Bar Oiling Felt, for 271603
271611	Needle Bar Oiling Felt Retainer, for 271603
271613	Needle Thread Tension Guide

Numerical List of Parts for Machine 271W

Part Number	Description
271588	Hook Driving Shaft Connection Belt Pulley with two 140409AL
271589	Hook Driving Shaft Oil Chain (endless)
271590	Hook Driving Shaft Oil Chain Guard with 190X
271591	Hook Driving Shaft Oil Tube (brass)
271592	Hook Oil Control Screw Stud, for 271575
271593	Hook Oil Control Screw Stud Pin, for 271575
271595	Knife Bar Driving Lever
271596	Needle Bar, for 271835
271597	Needle Bar Connecting Link
271599	Needle Bar Connecting Link Cap Screw Washer
271602	Needle Bar Connecting Stud with 350713ALX
271603	Needle Bar Frame with 241189,270200,271610 and 271611
271604	Needle Bar Frame Connection
271605	Needle Bar Frame Driving Gear
271606	Needle Bar Frame Oiling Felt (lower)
271607	Needle Bar Frame Oiling Felt (upper)
271608	Needle Bar Frame Regulator Hinge Stud 262133 with 262135 and 271609
271609	Needle Bar Frame Regulator Hinge Stud Oil Wick, for 271608
271610	Needle Bar Oiling Felt, for 271603
271611	Needle Bar Oiling Felt Retainer, for 271603
271613	Needle Thread Tension Guide

Numerical List of Parts for Machine 271w1

Part Number	Description
271614	Needle Thread Tension Complete, Nos. 53564D, 141544D, 232515 and two 203962.
271615	Pulley (loose) with 271734 and two 271767
271617	Pulley (tight) with 140321C
271618	Pulley (positive drive), for 271763
271619	Pulley (positive drive) Gear with 389F
271621	Safety Tripping Lever
271622	Safety Tripping Lever Lock
271623	Safety Tripping Lever Lock Plate
271624	Safety Tripping Lever Release Plate
271625	Sewing Safety Lock
271626	Sewing Safety Lock Actuating Cam
271627	Sewing Safety Lock Actuating Cam Plate
271628	Sewing Safety Lock Engaging Plate
271629	Sewing Safety Lock Hinge Bracket
271630	Sewing Safety Lock Hinge Bracket Collar with 202F
271631	Barring Shaft Bushing (Lower)
271632	Sewing Safety Lock Pitman (rear section) for 271633
271633	Sewing Safety Lock Pitman complete, Nos. 249947, 271632, two each 914F and 39541
271634	Stitch Regulating Gear, 30 teeth
271635	Stitch Regulating Gear, 32 teeth
271636	Stitch Regulating Gear, 36 teeth, (for 180 stitches.)
271637	Stitch Regulating Gear, 36 teeth

Numerical Page of Parts for Section 27M3

Number	Description
27L61A	Needle Thread Tension Complete, Nos. 537540, 1137540, 537515 and Two 207362.
27L61F	Rotary (Loose) with 27L71A and Two 27L67
27L61J	Roller (Tight) with 1107322
27L62G	Safety (positive drive), for 27L71G
27L62J	Thread (positive drive) Cover with Screw
27L62T	Safety Stopping Lever
27L62Z	Safety Stopping Lever Lock
27L62Z	Safety Stopping Lever Lock Plate
27L63J	Safety Stopping Lever Release Plate
27L63S	Sewing Safety Lock
27L63C	Sewing Safety Lock Actuating Cam
27L63T	Sewing Safety Lock Actuating Cam Plate
27L63B	Sewing Safety Lock Operating Plate
27L63S	Sewing Safety Lock Plate Bracket
27L63U	Sewing Safety Lock Plate Bracket Collar with SCSP
27L63J	Setting Thread Guiding (Lever)
27L63E	Setting Safety Lock Thread (Loop Assembly) for 27L633
27L63J	Sewing Safety Lock Connecting Rod, 27L63T, 27L63E, and Bushing 27L63J
27L63H	Stitch Regulating Gear, 72 Teeth
27L63S	Stitch Regulating Gear, 32 Teeth
27L63G	Stitch Regulating Gear, 96 Teeth (For 1/80 Fittings.)
27L63T	Stitch Regulating Gear, 36 Teeth

Numerical List of Parts for Machine 271w1

Part Number	Description
271638	Stitch Regulating Gear, 36 teeth
271639	Stitch Regulating Gear, 40 teeth (for 150 stitches)
271640	Stitch Regulating Gear, 40 teeth (for 100 stitches)
271641	Stitch Regulating Gear, 45 teeth
271642	Stitch Regulating Gear, 48 teeth
271643	Stitch Regulating Gear, 48 teeth (for 100 stitches)
271644	Stitch Regulating Gear, 50 teeth (for 150 stitches)
271645	Stitch Regulating Gear, 54 teeth (for 180 stitches)
271646	Stitch Regulating Gear, 60 teeth
271647	Stitch Regulating Gear, 60 teeth
271648	Stitch Regulating Gear, 60 teeth
271649	Stitch Regulating Gear Driver
271650	Stop Cam Gear Stud
271651	Stop Cam Gear Stud Oiling Wick
271652	Stop Cam Gear Stud Oiling Wick Clamp
271653	Stop Cam Pinion with 453AL
271654	Tension (side of Arm) Releaser Arm
271655	Tension (side of Arm) Releaser Arm Pin (spirol)
271655	Tension (side of Arm) Releaser Lever Pin (spirol)
271656	Tension (side of Arm) Releaser Lever with 140321AL
271657	Tension (side of Arm) Releaser Lever Shaft
271658	Tension (side of Arm) complete, Nos. 1043C,1560F, 8238,39652,271700,271701 and two 2102

Numerical List of Parts for Machine 271v1

Part Number	Description
271638	Stitch Regulating Gear, 36 teeth
271639	Stitch Regulating Gear, 40 teeth (for 150 stitches)
271640	Stitch Regulating Gear, 40 teeth (for 100 stitches)
271641	Stitch Regulating Gear, 45 teeth
271642	Stitch Regulating Gear, 48 teeth
271643	Stitch Regulating Gear, 48 teeth (for 100 stitches)
271644	Stitch Regulating Gear, 50 teeth (for 150 stitches)
271645	Stitch Regulating Gear, 54 teeth (for 180 stitches)
271646	Stitch Regulating Gear, 60 teeth
271647	Stitch Regulating Gear, 60 teeth
271648	Stitch Regulating Gear, 60 teeth
271649	Stitch Regulating Gear Driver
271650	Stop Cam Gear Stud
271651	Stop Cam Gear Stud Oiling Wick
271652	Stop Cam Gear Stud Oiling Wick Clamp
271653	Stop Cam Pinion with 45 3AL
271654	Tension (side of Arm) Releaser Arm
271655	Tension (side of Arm) Releaser Arm Pin (spiral)
271656	Tension (side of Arm) Releaser Lever Pin (spiral)
271656	Tension (side of Arm) Releaser Lever with 14,03 2AL
271657	Tension (side of Arm) Releaser Lever Shaft
271658	Tension (side of Arm) complete Nos. 10430,15608, 3235,29652,271700,271701 and two 2102

Numerical List of Parts for Machine 271w1

Part Number	Description
271661	Tension (top of Arm) Releasing Lever
271662	Tension (top of Arm) Releasing Lever Connection
271665	Tension (top of Arm) Spring
271666	Thread Check Bracket, for 271667
271667	Thread Check complete, Nos. 208AL, 9544, 9545, 271666 and two 9543, for 271548
271670	Thread (lower) Cutting Lever
271671	Thread (lower) Cutting Lever Extension
271678	Thread (upper) Cutting Blade Connecting Rod
271679	Thread (upper) Cutting Blade Connecting Rod Latch with 141575C and 201711C
271680	Thread (upper) Cutting Blade Connecting Rod Latch Spring
271681	Thread (upper) Cutting Blade Connecting Rod Latch Tripping Plate
271684	Thread (upper) Cutting Blade Connecting Rod Stop (adjustable)
271685	Thread (upper) Cutting Blade Shaft Crank with 906AIX for 271960 and 271961
271686	Thread (upper) Cutting Cam with two 882AL
271687	Thread (upper) Cutting Cam Follower
271688	Thread (upper) Cutting Lever
271689	Thread (upper) Cutting Lever Connection (adjustable)
271690	Thread (upper) Cutting Lever Connection Link
271691	Tension (top of Arm) Releaser Rod Spring
271691	Thread (upper) Cutting Lever Spring
271692	Threaed Guide (on Face Plate) for 271548

Numerical List of Items for Heating 271xT

Parts Number	Description
271652	Thread Guide (on Base Plate) for 271596
271621	Thread (upper) Cutting Lever Spring
271623	Tension (bow'd Arm) Release Rod Spring
271690	Thread (upper) Cutting Lever Connection Link
271689	Thread (upper) Cutting Lever Connection (w/gasket)
271684	Thread (upper) Cutting Lever
271687	Thread (upper) Cutting Cam Follower
271685	Thread (upper) Cutting Cam with two 6624L
271685	Thread (upper) Cutting Blade Dart Crank with 906AAK for 271560 and 271561
271685	Thread (upper) Cutting Blade Connecting Rod Stop (gasketable)
271681	Thread (upper) Cutting Blade Connecting Rod Eaton Clipping Plate
271680	Thread (upper) Cutting Blade Connecting Rod Latch Spring
271679	Thread (upper) Cutting Blade Connecting Rod Latch with 1H15/30 and 2C1715C
271678	Thread (upper) Cutting Blade Connecting Rod
271672	Thread (lower) Cutting Lever Extension
271670	Thread (lower) Cutting Lever
271667	Turret (Head complete, Nos. 2004L, 95U1, 9605, 271666 and two 95U3, for 271596
271666	Turret Check Bracket, for 271667
271652	Tension (top of Arm) Spring
271652	Tension (top of Arm) Releasing Lever Connection
271651	Tension (top of Arm) Releasing Lever

Numerical List of Parts for Machine 271wl

Part Number	Description
271693	Thread Guide (side of Arm) (lower)
271694	Thread Take-up Crank
271696	Thread Take-up Lever, for 271699
271698	Thread Take-up Lever Link Hinge Pin Oil Wick
271699	Thread Take-up Lever complete, Nos. 1521D, 141562C 271696 and 271793
271700	Thread Take-up Spring Regulator with 350060C, for 271658
271701	Thread Take-up Spring Regulator Oil Seal Ring (rubber) for 271658
271702	Clamp Spring Thumb Screw Sleeve
271703	Machine Hinge Connection (2)
271704	Bobbin Winder Base for 271713
271705	Bobbin Winder Frame for 271706
271706	Bobbin Winder Frame 271705 with 225345 and 271711, for 271713
271707	Bobbin Winder Pulley, for 271708
271708	Bobbin Winder Pulley 271707 with 271710, for 271713
271709	Bobbin Winder Pulley Bracket, for 271713
271710	Bobbin Winder Pulley Shaft, for 271708
271711	Bobbin Winder Spindle Pulley, for 271706
271712	Bobbin Winder Stop Latch, for 271713
271713	Bobbin Winder complete, Nos. 35D, 1620X, 50356D, 239241, 249716, 271704, 271706, 271708, 271709, 271712, 271798, two each 161D and 171ALD, for 271717
271714	Bobbin Winder Thread Guide, for 271715

Numerical List of Parts for Machine 27171

Part Number	Description
27169J	Thread Guide (side of arm) (Lower)
27169H	Thread Take-up Crank
27169G	Thread Take-up Lever, for 27169J
27169B	Thread Take-up Lever Link Hinge Pin Oil Wick
27169J	Thread Take-up lever complete, Nos. 1JS1D, 1HJ5620 27169G and 27171J
27170D	Thread Take-up Spring Regulator with 3500600, for 27169B
27170Z	Thread Take-up Spring Regulator Oil Seal Ring (rubber) for 27169B
27170S	Clamp Spring Thumb Screw Sleeve
27170J	Washing Hinge Connection (2)
27170H	Bobbin Winder Base for 27171J
27170G	Bobbin Winder Frame for 27170G
27170G	Bobbin Winder Frame 27170J with 2252J45 and 27171J, for 27171J
27170F	Bobbin Winder Pulley, for 27170B
27170B	Bobbin Winder Pulley 27170F with 27171O, for 27171J
27170G	Bobbin Winder Pulley Bracket, for 27171J
27171O	Bobbin Winder Pulley Shaft, for 27170B
27171J	Bobbin Winder Spindle Pulley, for 27170G
27171S	Bobbin Winder Stop Lever, for 27171J
27171J	Bobbin Winder complete, Nos. 3JD, 1620X, 5035GD, 2J9JNJ, 2H9J7G, 27171H, 27170B, 27170G, 27170J, 27171S, 27171Z, 27179B, two each 1GJD and 17JAJD, for 27171J
27171H	Bobbin Winder Thread Guide, for 27171S

Numerical List of Parts for Machine 271w1

Part Number	Description
271715	Bobbin Winder Thread Guide 271714 with 271948, for 271717
271717	Bobbin Winder with Thread Guide complete, Nos. 271713, 271715 and two 792D
271718	Belt Guard, for 271719
271719	Belt Guard 271718 with 271751, two each 217E and 228661, for 271726
271721	Machine Base with 243798, 243799, 271723, two each 203E, 271725, 271778, 271779, four each 50615X, 271722, 271762 and wood screws 1-1/2 in., No. 12 F.H., for 271726
271722	Machine Base Cushion (rubber), for 271721
271723	Machine Base Oil Reservoir Cover, for 271721
271725	Machine Hinge Connection Bracket, for 271721
271726	Machine Base and Belt Guard complete, Nos. 271719, 271721, two 271732 and eight 389X
271727	Belt Shifter Shaft Bracket
271728	Feed Driving Bevel Gear Bracket
271729	Starting Lever Rod
271730	Stop Cam Gear Stud Washer
271731	Feed Ratchet Gear Compression Spring Washer
271732	Belt Guard Hinge, for 271726
271733	Arm Shaft Flanged Bushing (back)
271734	Pulley (loose) Ball Bearing (double shielded bearing), for 271615
271736	Pulley (positive drive), Ball Bearing (double shielded bearing), for 271763

Numerical List of Parts for Machine 271W1

Part Number	Description
271715	Bobbin Winder Thread Guide 271714 with 271948, for 271717
271717	Bobbin Winder with Thread Guide complete, Nos. 271713, 271715 and two 792D
271718	Belt Guard, for 271719
271719	Belt Guard 271718 with 271751, two each 217E and 228661, for 271726
271721	Machine Base with 243798, 243799, 271723, two each 203E, 271725, 271778, 271779, four each 50615X, 271722, 271752 and wood screws 1-1/2 in., No. 12 F.H., for 271726
271722	Machine Base Cushion (rubber), for 271721
271723	Machine Base Oil Reservoir Cover, for 271721
271725	Machine Hinge Connection Bracket, for 271721
271726	Machine Base and Belt Guard complete, Nos. 271719, 271721, two 271732 and eight 389X
271727	Belt Shifter Shaft Bracket
271728	Feed Driving Bevel Gear Bracket
271729	Starting Lever Rod
271730	Stop Cam Gear Stud Washer
271731	Feed Ratchet Gear Compression Spring Washer
271732	Belt Guard Hinge, for 271726
271733	Arm Shaft Flanged Bushing (back)
271734	Pulley (loose) Ball Bearing (double shielded bearing), for 271615
271736	Pulley (positive drive), Ball Bearing (double shielded bearing), for 271763

Numerical List of Parts for Machine 271w1

Part Number	Description
271738	Pulley (positive drive), Spacer
271739	Pulley (tight) Pin (spirol)
271740	Pulley (loose) Retaining Ring
271741	Bobbin Case Opener Bracket Hinge Stud Oil Drip Guide
271744	Tension (top of Arm) Thread Eyelet (Double)
271749	Thread (lower) Pull-off
271750	Feed Driving Bevel Pinion with two 453AL
271751	Belt Guard Lock Spring, for 271719
271752	Belt Guard Lock Spring Catch
271754	Hook Driving Connection Belt Pulley Thrust Washer
271755	Barring Shaft Ciling Felt (lower)
271756	Barring Shaft Oiling Felt (lower) Retainer
271757	Feed Hand Ratchet Lever
271758	Feed Hand Ratchet Lever Bracket with 1241D
271759	Stop Cam Gear
271760	Needle Bar Crank with 858AL, 1036AL, 1065AL, and 1258AL
271761	Arm Top Cover Lock Spring, for 271512
271762	Machine Base Cushion Cap, for 271721
271763	Pulley (positive drive), 271618 with 271736 and two 271766
271764	Needle Bar Frame Connection Oiling Felt
271765	Needle Bar Frame Connection Oiling Felt Retainer
271766	Pulley (positive drive) Ball Bearing Retaining Ring , for 271763

Numerical List of Parts for Machine 271W1

Part Number	Description
271738	Pulley (positive drive), Spacer
271739	Pulley (tight) Pin (spiral)
271740	Pulley (loose) Retaining Ring
271741	Bobbin Case Opener Bracket Hinge Stud Oil Drip Guide
271744	Tension (top of Arm) Thread Eyelet (Double)
271749	Thread (lower) Pull-off
271750	Feed Driving Bevel Pinion with two 453AL
271751	Belt Guard Lock Spring, for 271719
271752	Belt Guard Lock Spring Catch
271754	Hook Driving Connection Belt Pulley Thrust Washer
271755	Barring Shaft Oiling Felt (lower)
271756	Barring Shaft Oiling Felt (lower) Retainer
271757	Feed Hand Ratchet Lever
271758	Feed Hand Ratchet Lever Bracket with 1241D
271759	Stop Cam Gear
271760	Needle Bar Crank with 858AL, 1036AL, 1065AL, and 1258AL
271761	Arm Top Cover Lock Spring, for 271512
271762	Machine Base Cushion Cap, for 271721
271763	Pulley (positive drive), 271618 with 271736 and two 271766
271764	Needle Bar Frame Connection Oiling Felt
271765	Needle Bar Frame Connection Oiling Felt Retainer
271766	Pulley (positive drive) Ball Bearing Retaining Ring, for 271763

Numerical List of Parts for Machine 271w1

Part Number	Description
271767	Pulley (loose) Ball Bearing Retaining Ring for 271615
271768	Clamp Check Clamping Section (left), for 271960
271769	Clamp Check Clamping Section (right), for 271960
271770	Needle Bar Frame Regulator
271771	Needle Bar Frame Connection Oiling Felt Retainer Clamp
271772	Feed Hand Ratchet Lever Bracket Spring
271773	Arm Top Cover Plate
271774	Barring Shaft Bushing (upper)
271776	Feed Hand Ratchet Lever Rod
271777	Feed Hand Ratchet Lever Rod Guide
271778	Machine Hinge Connection Pin (spirol), for 271721
271779	Machine Hinge Connection Pin Sleeve (plastic), for 271721
271780	Thread (lower) Cutting Blade Carrier with 40038
271781	Thread Guide (side of Arm) (upper)
271782	Automatic Knife Disengaging Lever Bracket
271783	Thread (upper) Pull-off
271784	Bobbin Case Cap with 591F, 141514C and 263110, for 271785
271785	Bobbin Case Cap complete, Nos.592E, 210736, 271784, and 271787, for 271526
271786	Bobbin Case Latch, for 271787
271787	Bobbin Case Latch 271786 with 210734 and 210735, for 271785

Numerical List of Parts for Machine 271[illegible]

Part Number	Description
271767	Pulley (loose) Ball Bearing Retaining Ring for 271635
271768	Clamp Check Clamping Section (left), for 271960
271769	Clamp Check Clamping Section (right), for 271960
271770	Needle Bar Frame Regulator
271771	Needle Bar Frame Connection Oiling Felt Retainer Clamp
271772	Feed Hand Ratchet Lever Bracket Spring
271773	Arm Top Cover Plate
271774	Barring Shaft Bushing (upper)
271776	Feed Hand Ratchet Lever Rod
271777	Feed Hand Ratchet Lever Rod Guide
271778	Machine Hinge Connection Pin (control), for 271721
271779	Machine Hinge Connection Pin Sleeve (plastic), for 271721
271780	Thread (lower) Cutting Blade Cancler with 40038
271781	Thread Guide (side of Arm) (upper)
271782	Automatic Knife Disengaging Lever Bracket
271783	Thread (upper) Pull-off
271784	Bobbin Case Cap with 501F, [illegible] and 263110, for 271785
271785	Bobbin Case Cap complete, Nos. 592H, 210736, 271784, and 271787, for 271526
271786	Bobbin Case Latch, for 271787
271787	Bobbin Case Latch 271786 with 210734 and 210735, for 271785

Numerical List of Parts for Machine 271w1

Part Number	Description
271788	Hook Driving Shaft Oil Packing (wick)
271789	Hook Gib, for 271575
271790	Thread Take-up Lever Link Hinge Pin Oiling Felt
271791	Arm Side Cover Insert Cushion (rubber) (8)
271792	Clamp Arm Hinge Block Pin Collar
271793	Thread Take-up Lever Link, for 271699
271794	Hook Driving Shaft Connection Belt Pulley 271588 with 268425
271796	Barring Slide
271797	Machine Driving Belt (endless) (5/16 in. Diam.-46 in. long)
271798	Bobbin Winder Friction Ring (rubber), for 271713
271799	Oil Supply Tube, for 271520
271800	Thread (lower) Cutting Blade Carrier Lever
271801	Knife Bar Driving Lever Screw Stud
271802	Speed Adjusting Lever (slow speed)
271803	Speed Adjusting Lever Bracket
271804	Arm Side Cover (left) Position Pin (2)
271805	Thread (lower) Cutting Blade Friction Plate
271806	Thread (upper) Cutting Blade Connecting Rod Return Spring
271808	Hook Oil Control Screw Stud Seal Ring (rubber)
271828	Bobbin Case Opener Bracket Oiling Felt, for 271527
271829	Bobbin Case Opener Bracket Oiling Felt Pin, for 271527

Numerical List of Parts for Machine 271w1

Part Number	Description
271831	Needle Bar Frame Pitman (hinge screw end) Washer
271834	Feed Wheel with 249641 and two 141563E
271835	Needle Bar 271596 with 336F
271891	Clamp Carrier Slide Lever Socket Joint
271892	Clamp Carrier Connecting Rod
271893	Clamp Carrier Slide Guide (left)
271894	Clamp Carrier Slide Guide (right)
271895	Clamp Carrier Slide Lever Regulator
271896	Clamp Carrier Slide Regulating Stud Bushing
271899	Knife, 3/8 inch
271900	Knife, 7/16 inch
271901	Knife, 1/2 inch
271902	Knife, 9/16 inch
271903	Knife, 5/8 inch.
271904	Knife, 11/16 inch
271905	Knife, 3/4 inch
271906	Knife, 13/16 inch
271907	Knife, 7/8 inch
271908	Knife, 15/16 inch
271909	Knife, 1 inch
271914	Knife Bar Connecting Link
271915	Knife Bar Connecting Stud with 1319F

Numerical List of Parts for Machine 27193

Part Number	Description
27183J	Needle Bar Frame Tibbon (Hinge corner end) Number
27183H	Feed Wheel with 27351J and two 41J5834
27183S	Needle Bar 27195S with 23J
27189J	Clamp Carrier Slide Cover Bracket Screw
27189Z	Clamp Carrier Connecting Rod
27189S	Clamp Carrier Slide Guide (Left)
27189H	Clamp Carrier Slide Guide (Right)
27189S	Clamp Carrier Slide Lever Regulator
27189G	Clamp Carrier Slide Regulating Rod Bushing
27189S	Knife, 3/8 inch
27190D	Knife, 7/16 inch
27190J	Knife, 1/2 inch
27190S	Knife, 9/16 inch
27190J	Knife, 5/8 inch.
27190H	Knife, 11/16 inch
27190S	Knife, 3/4 inch
27190G	Knife, 13/16 inch
27190J	Knife, 7/8 inch
27190S	Knife, 15/16 inch
27191S	Knife, 1 inch
27191H	Knife Bar Connecting Link
27191S	Knife Bar Connecting Stud with 13J5P

Numerical List of Parts for Machine 271w1

Part Number	Description
271916	Tension (side of Arm) Relleaser with 200AL
271917	Needle Bar Frame Pitman (regulator end), for 271966
271918	Needle Bar Frame Pitman (hinge screw end), for 271966
271919	Knife Holder
271920	Clamp Carrier Guide (left), for 271921
271921	Clamp Carrier Slide with 1345D, 271920 and two 756D
271922	Clamp Carrier Guide (right)
271923	Clamp Check Holder (for use with 271960)
271924	Clamp Carrier Block with 40007 and four 404D
271925	Tension (side of Arm) Releaser Shaft Crank
271926	Thread (lower) Cutting Blade
271927	Feed Wheel Shaft
271928	Barring Lever
271929	Barring Point
271930	Barring Slide Operating Rod Stud
271931	Barring Slide Stop
271932	Clamp Carrier Slide Lever with 1960
271933	Feed Wheel Tripping Lever
271934	Knife Bar Disengaging Lever Catch with 1963
271935	Knife Bar Disengaging Lever Catch Bracket with 1242D and 238089
271936	Knife Bar Driving Lever (intermediate)

Numerical List of Parts for Machine 271w1

Part Number	Description
271937	Starting Lever Bracket
271938	Starting Lever
271939	Stop Cam with two 202330
271940	Stop Cam Interlocking Rod Guide with 1619XC and 350635XC, for 271968
271941	Thread (upper) Clamping Blade, for 271960 and 271961
271942	Thread (upper) Cutting Blade, for 271960 and 271961
271943	Barring Slide Operating Plate (adjustable)
271944	Stop Cam Spring
271945	Clamp Carrier with 249735 and two 934X
271946	Clamp Check Holder (for use with 271961)
271947	Needle Plate
271948	Bobbin Winder Tension complete, Nos. 418D, 1562X 232515 and two 2455, for 271715
271949	Tension (side of Arm) Releaser Lever Spring
271950	Belt Shifter Shaft Spring
271951	Feed Wheel Tripping Lever Point
271952	Starting Lever Safety
271953	Automatic Knife Disengaging Lever
271960	Clamp Check complete, for 3/8 to 3/4 in. buttonholes, Nos. 219F, 232105, 249626, 249827, 249840, 271685, 271768, 271769. 271941, 271942, 350298D and four 141551E
271961	Clamp Check complete, for 3/8 to 1 in. buttonholes, Nos. 219F, 232105, 249755, 249827, 249840, 271685, 271941, 271942 and 350298D

Recommended Lines of Parts for Mounting Item

Part Number	Description
271837	Pivoting Lever Bracket
271838	Operating Lever
271839	Snap Pin, with two 105330
271840	Stop Pin Threadlocking and Guide with 181821 and 271841 for 271840
271841	Thread (upper) Clamping Plate, for 271840 and 271901
271842	Bearing (upper) Guiding Plane, for 271840 and 271901
271843	Stop Pin Spacing Plane (adjustable)
271844	Stop Pin Guide
271845	Clamp Part with 181738 and Nut 91X
271846	Clamp Thrust Bridge (for use with 271841)
271847	Adapter Plate
271848	Double Bladder Pressing Component, Use: Hub, 17034X 181818 and Two Diffusion 271717
271849	Pressure (Axle or Arm) Tightened Lever Spring
271850	Belt Deflector Shaft Spring
271851	Round Thread Tightening Lever Point
271852	Operating Lever Safety
271853	Adjustable Knife Disengaging Lever
271900	Clamp Check complete, for 3/8 to 1 in. Nuts and Bolts, Nos. 271M, 271815, 271816, 271817, 271818, and four 181818

Numerical List of Parts for Machine 271w1

Part Number	Description
271965	Belt Shifter Shaft Bracket Stop
271966	Needle Bar Frame Pitman (adjustable) complete, Nos. 271917, 271918 and two each 190F and 7071
271968	Stop Cam Interlocking Rod Guide 271940 with 1959
272171	Knife Bar Driving Lever (intermediate) Connecting Link
350060C	Tension (side of Arm) Screw Stud Set Screw, for 271700
350109C	Safety Tripping Lever Hinge Screw
350114C	Safety Tripping Lever Lock Screw (2)
350229E	Barring Plate Screw (2)
350234D	Needle Plate Screw (2)
350235D	Sewing Safety Lock Pitman Hinge Screw (back)
350237C	Feed Wheel Tripping Lever Hinge Screw
350265C	Thread (upper) Cutting Lever Connection Link Hinge Screw (2)
350281C	Knife Bar Driving Lever Hinge Screw
350287F	Belt Shifter Operating Actuator Set Screw
350287F	Belt Shifter Operating Block Set Screw,for 271523
350287F	Belt Shifter Set Screw, for 249853
350288F	Belt Shifter Shaft Bracket Hinge Screw
350297E	Clamp Check Section and Cutting Plate Support Stud, for 249626 and 249755
350298D	Clamp Check Thread Clamping Pressure Spring Screw, for 271960 and 271961

Assembly Plan of Parts for Module 27141

Part Number	Description
27141-1	Main Chassis Assembly
27141-2	Main Chassis Assembly
27141-3	Main Chassis Assembly
27141-4	Main Chassis Assembly
27141-5	Main Chassis Assembly
27141-6	Main Chassis Assembly
27141-7	Main Chassis Assembly
27141-8	Main Chassis Assembly
27141-9	Main Chassis Assembly
27141-10	Main Chassis Assembly
27141-11	Main Chassis Assembly
27141-12	Main Chassis Assembly
27141-13	Main Chassis Assembly
27141-14	Main Chassis Assembly
27141-15	Main Chassis Assembly
27141-16	Main Chassis Assembly
27141-17	Main Chassis Assembly
27141-18	Main Chassis Assembly
27141-19	Main Chassis Assembly
27141-20	Main Chassis Assembly

Numerical List of Parts for Machine 271w1

Part Number	Description
350339E	Belt Shifter Shaft Bracket Spring Screw Stud (2)
350365C	Thread (lower) Cutting Lever Extension Screw
350399C	Tension (top of Arm) Screw Stud
350459D	Thread (upper) Cutting Lever Connection Screw
350635XC	Stop Cam Interlocking Rod Guide Set Screw, for 271940
350712D	Barring Lever Hinge Screw
350713ALX	Needle Bar Connecting Stud Set Screw, for 271602
71x7	Needles, Chromium Finish, three each, sizes 14 and 16

MAINTENANCE PARTS (1 YEAR)

FOR

MACHINE 271w1

MAINTENANCE PARTS (1 YEAR) FOR THE 271w1 MACHINE

QUANTITY 1 M/c	5 M/c	10 M/c	25 M/c	50 M/c	PART NUMBER	NAME
		1	2	4	271761	Arm Lock Spring
1	3	5	10	20	974F	Automatic Hinge Screw
1	3	5	10	20	262072	Automatic Thread Guide
			1	2	271928	Barring Lever
1	3	5	10	20	249607	" " Spring
2	8	15	30	60	350229E	" Plate Screw
1	3	5	10	20	271943	" Slide Plate
1	3	5	10	20	249614	" " Operating Plate
1	3	5	10	20	271930	" " Operating Rod Stud
		1	2	4	271752	Belt Guard Catch
			1	2	249853	" Shifter
1	3	5	10	20	23554	" " Spring
1	3	5	10	20	271950	" " Shaft Spring
1	3	5	10	20	39882	" " Stop Washer
1	3	5	10	20	249863	" " Trip Point
1	3	5	10	20	249864	" " " Stud
3	15	30	75	150	233028	Bobbin
2	8	15	30	60	263110	" Case Tension Spring
2	8	15	30	50	141514C	" " Regulating Screw
2	8	15	30	50	591F	" " Regulating Spring Screw
1	3	5	10	20	271924	Clamp Carrier Block
1	3	5	10	20	350076C	" " Stud
1	3	5	10	20	39532	" " Sleeve
		1	2	4	271923	" Check Holder
		1	2	4	271946	" " "
2	8	15	30	50	337E	" " " Screw
1	3	5	10	20	249749	" Friction Plate
1	3	5	10	20	212D	" Hinge Cap Screw
3	15	30	75	150	1296AL	" Check Screw
1	3	5	10	20	249840	" " Spring
1	3	5	12	25	271960	" " complete
1	3	5	12	25	271961	" " "
1	3	5	10	20	271560	Feed Ratchet Spring
	1	2	3	5	201668E	" Wheel Nut
			1	2	271566	" " Gear
			1	2	271567	" " " Intermediate
	1	2	3	5	265672	" " Driving Ring
1	3	5	10	20	271951	" " Point

MACHINERY PARTS (1 YEAR) FOR VERTICAL BORING MACHINE

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	NAME
1	2	Bolt	271750	Upper Ring
2	2	Bolt	271751	Lower Ring
3	2	Bolt	271752	Upper Ring
4	2	Bolt	271753	Lower Ring
5	8	Bolt	271754	Upper Ring
6	8	Bolt	271755	Lower Ring
7	4	Bolt	271756	Upper Ring
8	4	Bolt	271757	Lower Ring
9	2	Bolt	271758	Upper Ring
10	2	Bolt	271759	Lower Ring
11	2	Bolt	271760	Upper Ring
12	2	Bolt	271761	Lower Ring
13	2	Bolt	271762	Upper Ring
14	2	Bolt	271763	Lower Ring
15	2	Bolt	271764	Upper Ring
16	2	Bolt	271765	Lower Ring
17	2	Bolt	271766	Upper Ring
18	2	Bolt	271767	Lower Ring
19	2	Bolt	271768	Upper Ring
20	2	Bolt	271769	Lower Ring
21	2	Bolt	271770	Upper Ring
22	2	Bolt	271771	Lower Ring
23	2	Bolt	271772	Upper Ring
24	2	Bolt	271773	Lower Ring
25	2	Bolt	271774	Upper Ring
26	2	Bolt	271775	Lower Ring
27	2	Bolt	271776	Upper Ring
28	2	Bolt	271777	Lower Ring
29	2	Bolt	271778	Upper Ring
30	2	Bolt	271779	Lower Ring
31	2	Bolt	271780	Upper Ring
32	2	Bolt	271781	Lower Ring
33	2	Bolt	271782	Upper Ring
34	2	Bolt	271783	Lower Ring
35	2	Bolt	271784	Upper Ring
36	2	Bolt	271785	Lower Ring
37	2	Bolt	271786	Upper Ring
38	2	Bolt	271787	Lower Ring
39	2	Bolt	271788	Upper Ring
40	2	Bolt	271789	Lower Ring
41	2	Bolt	271790	Upper Ring
42	2	Bolt	271791	Lower Ring
43	2	Bolt	271792	Upper Ring
44	2	Bolt	271793	Lower Ring
45	2	Bolt	271794	Upper Ring
46	2	Bolt	271795	Lower Ring
47	2	Bolt	271796	Upper Ring
48	2	Bolt	271797	Lower Ring
49	2	Bolt	271798	Upper Ring
50	2	Bolt	271799	Lower Ring
51	2	Bolt	271800	Upper Ring
52	2	Bolt	271801	Lower Ring
53	2	Bolt	271802	Upper Ring
54	2	Bolt	271803	Lower Ring
55	2	Bolt	271804	Upper Ring
56	2	Bolt	271805	Lower Ring
57	2	Bolt	271806	Upper Ring
58	2	Bolt	271807	Lower Ring
59	2	Bolt	271808	Upper Ring
60	2	Bolt	271809	Lower Ring
61	2	Bolt	271810	Upper Ring
62	2	Bolt	271811	Lower Ring
63	2	Bolt	271812	Upper Ring
64	2	Bolt	271813	Lower Ring
65	2	Bolt	271814	Upper Ring
66	2	Bolt	271815	Lower Ring
67	2	Bolt	271816	Upper Ring
68	2	Bolt	271817	Lower Ring
69	2	Bolt	271818	Upper Ring
70	2	Bolt	271819	Lower Ring
71	2	Bolt	271820	Upper Ring
72	2	Bolt	271821	Lower Ring
73	2	Bolt	271822	Upper Ring
74	2	Bolt	271823	Lower Ring
75	2	Bolt	271824	Upper Ring
76	2	Bolt	271825	Lower Ring
77	2	Bolt	271826	Upper Ring
78	2	Bolt	271827	Lower Ring
79	2	Bolt	271828	Upper Ring
80	2	Bolt	271829	Lower Ring
81	2	Bolt	271830	Upper Ring
82	2	Bolt	271831	Lower Ring
83	2	Bolt	271832	Upper Ring
84	2	Bolt	271833	Lower Ring
85	2	Bolt	271834	Upper Ring
86	2	Bolt	271835	Lower Ring
87	2	Bolt	271836	Upper Ring
88	2	Bolt	271837	Lower Ring
89	2	Bolt	271838	Upper Ring
90	2	Bolt	271839	Lower Ring
91	2	Bolt	271840	Upper Ring
92	2	Bolt	271841	Lower Ring
93	2	Bolt	271842	Upper Ring
94	2	Bolt	271843	Lower Ring
95	2	Bolt	271844	Upper Ring
96	2	Bolt	271845	Lower Ring
97	2	Bolt	271846	Upper Ring
98	2	Bolt	271847	Lower Ring
99	2	Bolt	271848	Upper Ring
100	2	Bolt	271849	Lower Ring

MAINTENANCE PARTS (1 YEAR) FOR THE 271w1 MACHINE

QUANTITY					PART	
1 M/c	5 M/c	10 M/c	25 M/c	50 M/c	NUMBER	NAME
1	3	5	10	20	23435	Feed Wheel Lever Spring
1	3	5	10	20	249641	" " Tripping Point
1	3	5	12	25	271576	Hook and Bobbin Case complete
1	3	5	10	20	271578	" Driving Belt
1	3	5	10	20	267093	" Needle Bearing
1	3	5	10	20	268425	" Pulley Needle Bearing
1	3	5	10	20	271789	" Gib
1	3	5	10	20	141525F	" " Screw
2	8	15	30	50	141547AL	" Set Screw
1	3	5	10	20	210541	" Washer Guard
		1	2	4	271914	Knife Connection Link
1	3	5	10	20	249659	" Bar Catch Spring
	1	2	3	5	23466	" " " Point
1	3	5	10	20	249660	" " Lever Spring
1	3	5	10	20	201732	" " Stud Nut
1	3	5	10	20	23681	" " Driving Spring
1	3	5	10	20	249737	" " Spring
2	10	20	50	100	191F	" Screw
1	3	5	12	25	23390	" " Washer
1	3	5	12	25	271835	Needle Bar
	1	2	3	5	271597	" " Link
1	3	5	10	20	350713ALX	" " Set Screw
		1	2	3	271760	" " Crank
	1	2	3	5	271605	" " Gear
1	3	5	12	25	271947	" Plate
2	8	15	30	50	350234D	" " Screw
2	8	15	30	50	336F	" Set Screw
2	8	15	30	50	203962	Thread Tension Disc
1	3	5	10	20	271613	" " Guide
1	3	5	10	20	232515	" " Spring
1	3	5	10	20	271734	Pulley (loose) Bearing
1	3	5	10	20	271736	" Bearing (double shielded)
1	3	5	10	20	251170	Safety Lever Spring
1	3	5	10	20	2256	Sewing Bracket Spring
1	3	5	10	20	222616	Starting Lever Spring
	1	2	3	5	271759	Stop Cam Gear
1	3	5	10	20	39988	" " Rod Spring
1	3	5	10	20	21651	" " Interlocking Spring
	1	2	3	5	271653	" " Pinion
1	3	5	10	20	271944	" " Spring
2	10	20	50	100	2102	Tension Disc

MAINTENANCE PARTS (1 YEAR) FOR THE 271w1 MACHINE

QUANTITY					PART NUMBER	NAME
1 M/c	5 M/c	10 M/c	25 M/c	50 M/c		
1	3	5	10	20	40053	Tension Lock Pin Spring
1	3	5	10	20	271949	" Releaser Spring
1	3	5	10	20	8238	" Spring
2	10	20	50	100	32012	" (Top of Arm) Disc
1	3	5	10	20	271691	" " " " Rod Spring
1	3	5	10	20	271665	" " " " Spring
1	3	5	10	20	271744	" Thread Eyelet (double)
2	8	15	30	50	9543	Thread Check Disc
1	3	5	10	20	9545	" " Spring
1	3	5	10	20	271926	" (lower) Cutting Blade
1	3	5	10	20	249534	" " Lever Spring
1	5	10	25	50	271941	" (upper) Clamping Blade
2	10	20	50	100	271942	" " Cutting Blade
2	8	15	30	50	201476C	" " Cutting Hinge Screw
1	3	5	10	20	271680	" " Cutting Latch Spring
1	3	5	10	20	271806	" " Cutting Return Spring
1	3	5	10	20	39788	" " Cutting Rod Spring
1	3	5	12	25	40045	" " Cutting Stop Washer
1	3	5	10	20	271691	" " Lever Spring
1	3	5	10	20	271692	" Guide
1	3	5	10	20	271699	" Take-up Lever complete
2	10	20	50	100	39652	" " Spring

MAINTENANCE PARTS (1 YEAR) FOR THE 271w1 MACHINE

In addition to the parts mentioned, the following parts should also be ordered:

QUANTITY					PART	
1 M/c	5 M/c	10 M/c	25 M/c	50 M/c	NUMBER	NAME
3	9	15	35	70	90F	Screw
1	3	5	12	25	157F	"
4	20	40	100	200	190D	"
3	9	15	35	70	203C	"
2	6	10	25	50	217F	"
2	6	10	25	50	219F	"
2	6	10	25	50	228D	"
2	6	10	25	50	229D	"
2	6	10	25	50	435XL	"
2	6	10	25	50	448AL	"
2	6	10	25	50	1241D	" Stud
4	20	40	100	200	1520D	Nut
2	6	10	25	50	1521D	"
3	9	15	35	70	1547X	"
1	3	5	12	25	1901	Roller
1	3	5	12	25	1959	"
1	3	5	12	25	1960	"
1	3	5	12	25	1963	"
2	6	10	25	50	7071	Washer
2	6	10	25	50	39541	"
1	3	5	12	25	50416F	Screw

MAINTENANCE PARTS LIST FOR 2TA/L TRACTOR

In addition to the parts mentioned, the following parts should also be ordered:

QUANTITY	PART NUMBER	NAME
1 Nut, Slotted 10 Mfg 25 Mfg 50 Mfg		
4	70	
2	70	
10	12	
3	10	
10	12	
10	10	
20	10	
10	10	
10	10	
10