

# **SINGER**

## **46-101**

Form 20879  
(1056)  
Printed In U.S.A.

LIST OF PARTS  
**SINGER**<sup>™</sup> SEWING MACHINE  
46-101

THE SINGER MANUFACTURING COMPANY

\*\*\*A Trade Mark of THE SINGER MANUFACTURING COMPANY

## INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the part NUMBER in the FIRST column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A—Hardened, Polished, Nickel Plated and Buffed
- A.A—Buffed and Chromium Plated
- A.B—Hardened, Polished, Buffed and Chromium Plated
- A.C—Brown Baking Enamel Finish
- A.D—Gray Baking Enamel Finish
- A.E—Hardened, Bright Rumbled and Nickel Plated
- A.F—Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- A.G—Alumilite, Plain
- A.H—Alumilite, Dyed
- A.J—Polished, Nickel Plated and Chromium Plated
- A.K—Hardened, Polished, Nickel Plated and Chromium Plated
- A.L—Heat Treated for Toughness
- B—Polished, Nickel Plated and Buffed
- C—Hardened Only
- C.R—Hardened and Merlized
- D—Polished Only
- E—Soft, Not Polished
- F—Hardened and Polished
- F.J—Hardened, Polished and Nickel Plated
- G—Bright Rumbled and Nickel Plated
- H—Blued
- J—Nickel Plated Only
- K—Hardened and Nickel Plated
- L—Brass Plated
- M—Oxidized
- N—Japanned, Dull
- P—Japanned, Bright
- P.P—Wrinkle Finish
- R—Merlized
- S—Cadmium Plated
- T—Copper Plated
- T.A—Hardened, Polished, Copper and Nickel Plated and Buffed
- T.B—Copper and Nickel Plated and Polished
- T.J—Copper and Nickel Plated Only
- T.K—Hardened, Copper and Nickel Plated
- T.L—Copper and Brass Plated
- T.M—Copper Plated and Oxidized

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## INSTRUCTIONS FOR ORDERING—Continued

- U—Zinc Plated
- V—Silver Plated
- W—Polished and Nickel Plated
- X—Black Oxide, for Iron and Steel
- X.C—Hardened and Black Oxide, for Iron or Steel
- Y—Black Nickel Plated Only
- Z—Chromium Plated
- Z.A—Hardened, Polished, Nickel Plated, Buffed and Chromium Plated
- Z.B—Polished, Nickel Plated, Buffed and Chromium Plated
- Z.C—Hardened and Chromium Plated
- Z.D—Polished and Chromium Plated
- Z.G—Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- Z.J—Nickel and Chromium Plated
- Z.T—Copper and Chromium Plated

These letters **MUST BE USED** when they appear in the list; and **AFTER** the number as in the list.

In this series:

1 to 1500, 50001 to 51500 and 140001 to 142000 are Screw Numbers

1501 to 1800 and 51501 to 51800 are Nut Numbers

1801 to 2000 and 51801 to 52000 are Roller Numbers

2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (\*) are furnished only when repairs are made at factory.

SINGER Needles should be used  
in SINGER Machines.  
These Needles and their Containers  
are marked with the  
Company's Trade Mark "SIMANCO.\*\*" 1

Needles in Containers marked  
"FOR SINGER MACHINES"  
are NOT **SINGER** made needles. 2

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# LIST OF PARTS COMPLETE

FOR

MACHINE NO. 46-101

FOR STITCHING SWEAT BANDS INTO SOFT FELT HATS.

No.	Plate	Name
95213	6921	Cover Plate
62346	-----	Cover Plate complete, Nos. 331D, SS419F, 1560D, 1700J, 95213, 95352, 95652 and two 2102
2117	6921	Cover Plate Hinge Pin
95215	6921	Cover Plate Latch Spring
193C	6921	Cover Plate Latch Spring Screw (2)
62301	6922	Feed Adjusting Lever with 446AL
307C	6922	Feed Adjusting Lever Screw Center (2)
56814	-----	Feed Adjusting Lever Screw Center 307C with 1513J (2)
1513J	6922	Feed Adjusting Lever Screw Center Nut (2)
446AL	6922	Feed Adjusting Lever Set Screw
95217	6922	Feed Adjusting Lever Spindle with 82216
82216	6922	Feed Adjusting Lever Spindle Position Pin
62302	6922	Feed Adjusting Lever Spring
263E	6922	Feed Adjusting Lever Spring Regulating Thumb Screw
2070	6922	Feed Adjusting Lever Spring Washer
62347	-----	Feed Bell Crank
62348	-----	Feed Bell Crank Connecting Rod with four 171AL
62349	-----	Feed Bell Crank Connecting Rod 62348 with 193E, 55034, 140299C and 140300C
140300C	148B	Feed Bell Crank Connecting Rod Ball Screw Stud (bell crank end)
140299C	148B	Feed Bell Crank Connecting Rod Ball Screw Stud (clutch end)
55034	6390	Feed Bell Crank Connecting Rod Ball Screw Stud (clutch end) Position Plate
193E	2	Feed Bell Crank Connecting Rod Ball Screw Stud (clutch end) Position Plate Screw
1722J	154	Feed Bell Crank Connecting Rod Ball Screw Stud Nut
171AL	2	Feed Bell Crank Connecting Rod Cap Screw (4)
92293	6919	Feed Bell Crank Fulcrum Stud

# PARTS FOR MACHINE NO. 46-101

No.	Plate	Name
62303	6922	Feed Bracket with 316C, 423AL, 445C, 457AL, 1036AL and 1520C
62332	-----	Feed Bracket 62303 with 38440 and 62315
NN55E	6922	Feed Bracket Nut
423AL	6922	Feed Bracket Stop Screw
1520C	6922	Feed Bracket Stop Screw Nut
95221	6922	Feed Bracket Stud
316C	6922	Feed Bracket Stud Raising Set Screw
445C	6922	Feed Bracket Stud Set Screw
62350	-----	Feed Connecting Rod (rod only)
679C	140	Feed Connecting Rod Ball Screw Stud
1771J	155	Feed Connecting Rod Ball Screw Stud Nut
2018	203	Feed Connecting Rod Ball Screw Stud Washer
175E	2	Feed Connecting Rod End Bearing (lower) Cap Screw (2)
54685	-----	Feed Connecting Rod Head (lower) with two 175E
896AL	6	Feed Connecting Rod End Bearing (upper) Cap Screw (2)
54963	6394	Feed Connecting Rod Head (upper) with two 896AL
1713J	154	Feed Connecting Rod Lock Nut (lower)
1722J	154	Feed Connecting Rod Lock Nut (upper)
62351	-----	Feed Connecting Rod complete, for 62352, Nos. 1713J, 1722J, 54685, 54963 and 62350
62352	-----	Feed Connecting Rod 62351 with 679C and 62361
51061AL	14	Feed Eccentric Body Set Screw (2)
26545	1319	Feed Eccentric Clamping Washer
140548	16J	Feed Eccentric Clamping Washer Screw
138306	-----	Feed Eccentric Lubricating Pad (wood)
62361	-----	Feed Eccentric (adjustable) complete, for 62352, Nos. 1130C, 26545, 140548 and two 51061AL
1103C	141	Feed Regulating Screw
62355	-----	Feed Shaft
62356	-----	Feed Shaft 62355 with 62358
144262	23730	Feed Shaft Clutch (brake)
144263	-----	Feed Shaft Clutch (brake) 144262 with three 131726
140366C	16G	Feed Shaft Clutch (brake) Screw (3)
62357	-----	Feed Shaft Clutch (brake) Washer
144262	23730	Feed Shaft Clutch (drive)

# PARTS FOR MACHINE NO. 46-101

No.	Plate	Name
144263	-----	Feed Shaft Clutch (drive) 144262 with three 131726
144264	23730	Feed Shaft Clutch Driving Arm
1255C	23730	Feed Shaft Clutch Driving Arm Screw (3)
131717	23730	Feed Shaft Clutch Roller (6)
68152	23730	Feed Shaft Clutch Roller Plunger (6)
131718	23730	Feed Shaft Clutch Roller Spring (6)
144449	23730	Feed Shaft Clutch Sleeve with two 140409C
140409C	23730	Feed Shaft Clutch Sleeve Set Screw (2)
131726	23730	Feed Shaft Clutch Sleeve Wearing Plate (6)
62358	-----	Feed Shaft Clutch complete, Nos. 62357, 144264, 144449, two 144263 and six each 68152, 131717 and 131718
54369	8978	Feed Shaft Collar with two 465C
465C	68	Feed Shaft Collar Set Screw (2)
62304	6902	Feed Shaft Cover
227C	3	Feed Shaft Cover Screw (2)
95642	-----	Feed Roll Opening Lever
660D	52	Feed Roll Opening Lever Hinge Screw
62337	-----	Feeding Disc (back) coarse, with 454C
454C	68	Feeding Disc (back) Set Screw
95327	1032	Feeding Disc (front)
95212	6919	Hand Wheel with two 448AL
448AL	6919	Hand Wheel Set Screw
62338	-----	Hat Rotary Guide
62339	-----	Hat Rotary Guide complete, Nos. 50332F, 62309, 62310, 62338 and two 50117J
62309	6922	Hat Rotary Guide Ball Bearing
62310	6922	Hat Rotary Guide Ball Bearing Cap
50117J	6922	Hat Rotary Guide Ball Bearing Cap Screw (2)
50332F	6922	Hat Rotary Guide Ball Bearing Screw Stud
62311	6922	Hat Rotary Guide Bell Crank
62333	-----	Hat Rotary Guide Bell Crank 62311 with 231C and 62312
739B	6922	Hat Rotary Guide Bell Crank Adjusting Screw
62312	6922	Hat Rotary Guide Bell Crank Extension
231C	6922	Hat Rotary Guide Bell Crank Extension Screw
37583	6922	Hat Rotary Guide Bell Crank Hinge Stud
1036AL	6922	Hat Rotary Guide Bell Crank Hinge Stud Set Screw
62313	6922	Hat Rotary Guide Bell Crank Spring
62314	6922	Hat Support (hinged)
62315	6922	Hat Support Bracket with 187J
187J	6922	Hat Support Bracket Adjusting Screw

# PARTS FOR MACHINE NO. 46-101

No.	Plate	Name
38440	6922	Hat Support Bracket Hinge Stud
457AL	6922	Hat Support Bracket Hinge Stud Set Screw
190J	6922	Hat Support Screw (2)
62316	6922	Hat Support Stop
193J	6922	Hat Support Stop Screw
62317	-----	Hat Sweat Guide (hinged) for thin sweats
62318	6922	Hat Sweat Guide (hinged) for thick sweats
62331	-----	Hat Sweat Guide complete, Nos. 62318, 87D, 226D, 7071, 21202, 62319, 62320 and 62322
Note: No. 62318 is supplied with this machine unless No. 62317 is specified on order.		
21202	6920	Hat Sweat Guide Friction Washer
87D	6920	Hat Sweat Guide Hinge Screw
62319	6920	Hat Sweat Guide Holder
62320	6920	Hat Sweat Guide Holder Bracket
704C	6920	Hat Sweat Guide Holder Bracket Screw
49109	6920	Hat Sweat Guide Holder Bracket Screw Washer
330J	6920	Hat Sweat Guide Holder Screw
7071	6920	Hat Sweat Guide Holder Screw Washer
62321	6920	Hat Sweat Guide Position Plate
62322	6920	Hat Sweat Guide Stop
226D	6920	Hat Sweat Guide Stop Screw
62323	6920	Hat Sweat Smoothing Plate
197F	6920	Hat Sweat Smoothing Plate Screw (2)
*62359	-----	Head of Machine
SS56E	6923	Head Binding Screw (2)
95402	6919	Looper with 92057 (single thread)
1147AL	6919	Looper Binding Screw (2)
62343	-----	Looper Holder
62344	6919	Looper Holder 62343 with RR68
62345	-----	Looper Holder Connection complete, Nos. 209J, SS467C, 1077C, 1550J, 62344, 92280, 92283 to 92285, 92384, 95260, 95332, 95400, 95401 and four 1155C
209J	-----	Looper Holder Fulcrum Joint Stud Set Screw
92267	6919	Looper Holder Position Link with 171E
92268	6919	Looper Holder Position Link Distance Rod
SS437C	6919	Looper Holder Position Link End Screw
171E	6919	Looper Holder Position Link End Screw Binding Screw
SS413C	6919	Looper Holder Position Link Universal Joint Screw (2)
NN82C	6919	Looper Holder Position Link Universal Joint Screw Nut (top)



## PARTS FOR MACHINE NO. 46-101

No.	Plate	Name
1637E	6919	Looper Holder Position Link Universal Joint Screw Nut (bottom)
92269	-----	Looper Holder Position Link complete, Nos. SS437C, 92267, 92268 and two SS413C
95468	6919	Looper Holder Position Link Bracket
95566	6919	Looper Holder Position Link Bracket Plate
SS56E	6919	Looper Holder Position Link Bracket Plate Binding Screw (2)
2022	6919	Looper Holder Position Link Bracket Steady Pin (2)
92284	6919	Looper Holder Rock Shaft Bracket (left side)
92283	6919	Looper Holder Rock Shaft Bracket (right side)
SS467C	6919	Looper Holder Rock Shaft Bracket (right side) Adjusting Screw
1550J	6919	Looper Holder Rock Shaft Bracket (right side) Adjusting Screw Nut
1155C	6919	Looper Holder Rock Shaft Bracket Set Screw (4)
92285	6919	Looper Holder Rock Shaft Eccentric with two 446AL
95332	6919	Looper Holder Rock Shaft Eccentric Con- necting Rod with two 1057AL
1057AL	6919	Looper Holder Rock Shaft Eccentric Con- necting Rod Cap Screw (2)
95260	6919	Looper Holder Rock Shaft Eccentric Con- necting Rod Stud
446AL	6919	Looper Holder Rock Shaft Eccentric Set Screw (2)
95400	6919	Looper Holder Rock Shaft Fulcrum Joint
95401	6919	Looper Holder Rock Shaft Fulcrum Joint Collar with 171AL
171AL	6919	Looper Holder Rock Shaft Fulcrum Joint Collar Binding Screw
92384	6919	Looper Holder Rock Shaft Fulcrum Joint Stud
1077C	6919	Looper Holder Rock Shaft Fulcrum Joint Stud Stop Screw
95262	6921	Looper Holder Rock Shaft Oil Cover
92280	6919	Looper Holder Rock Shaft Stud
92281	6919	Looper Holder Rock Shaft Stud Bushing
447AL	6919	Looper Holder Rock Shaft Stud Bushing Set Screw

# PARTS FOR MACHINE NO. 46-101

No.	Plate	Name
92282	6919	Looper Holder Rock Shaft Stud Collar with 704C
704C	6919	Looper Holder Rock Shaft Stud Collar Clamping Screw
RR68	6919	Looper Holder Roller and Screw Stud with 378C and 1520E
378C	6919	Looper Holder Roller Screw
1520E	6919	Looper Holder Roller Screw Nut
92057	6919	Looper Position Pin
95308	6919	Machine Pulley (round belt groove 1 7/8 in. diam.) with two 448AL
62342	-----	Machine Pulley ("V" belt groove, outside diam. of belt groove 2.9 in.) with two 448AL
Note: No. 95308 is regularly furnished with this machine unless otherwise specified on order.		
448AL	6919	Machine Pulley Set Screw (2)
95209	6919	Machine Pulley Shaft
144D	6919	Machine Pulley Shaft End Screw
95398	6919	Machine Pulley Shaft Looper Cam with two 445C
445C	6919	Machine Pulley Shaft Looper Cam Set Screw (2)
95483	6919	Machine Pulley Shaft Oil Hole Cover (left)
95211	6919	Machine Pulley Shaft Oil Hole Cover (right)
86D	6919	Machine Pulley Shaft Oil Hole Cover Hinge Screw (2)
62326	6919	Needle Bar with 904AL and 95357
62327	-----	Needle Bar 62326 with 50169D and 62330
95267	6919	Needle Bar Bushing
443AL	6919	Needle Bar Bushing Set Screw
95268	1016	Needle Bar Clamp with 552X
552X	6919	Needle Bar Clamp Thumb Screw
95338	6919	Needle Bar Eccentric with 449AL
92071	6919	Needle Bar Eccentric Dowel Pin
92275	6919	Needle Bar Eccentric Fork with SS329C
SS329C	6919	Needle Bar Eccentric Fork Clamping Screw
92276	6919	Needle Bar Eccentric Fork Strap
208E	6919	Needle Bar Eccentric Fork Strap Screw (2)
92277	-----	Needle Bar Eccentric Fork complete, Nos. 92275, 92276 and two 208E
449AL	6919	Needle Bar Eccentric Set Screw
95357	6919	Needle Bar Thread Guide

# PARTS FOR MACHINE NO. 46-101

No.	Plate	Name
95298	6919	Needle Bar Thread Nipper
95489	6919	Needle Bar Thread Nipper Spring
95300	6919	Needle Bar Thread Nipper Spring Adjusting Bracket
904AL	6919	Needle Bar Thread Nipper Spring Adjusting Bracket Set Screw
62328	6922	Needle Guide (lower) with two 95275
95275	-----	Needle Guide (lower) Position Pin (2)
181D	6922	Needle Guide (lower) Screw
62329	6922	Needle Guide (upper)
665D	6922	Needle Guide (upper) Screw
62330	6919	Needle Stop
50169D	6919	Needle Stop Screw
92079	6921	Reel Holder
327D	6921	Reel Holder Binding Screw (2)
8800	6921	Reel Holder Binding Screw Washer (2)
2455	6922	Tension (cord) Disc (2)
418E	6922	Tension (cord) Screw Stud
1562J	6922	Tension (cord) Screw Stud Regulating Thumb Nut
43808	6922	Tension (cord) Spring
2102	6921	Tension (thread) Disc (2)
SS419F	6921	Tension (thread) Screw Stud and Thread Guide
331D	6921	Tension (thread) Screw Stud Set Screw
1560D	6921	Tension (thread) Screw Stud Thumb Nut
95352	6921	Tension (thread) Spring
95340	6919	Thread Nipper Spindle
171AL	6919	Thread Nipper Spindle Binding Screw
95651	6921	Thread Take-up Post with 95367
1700J	6921	Thread Take-up Post Lock Nut
95365	6921	Thread Take-up Spring
95366	6921	Thread Take-up Spring Collar
95367	6921	Thread Take-up Spring Collar Stop Pin
95652	-----	Thread Take-up complete, Nos. 95365, 95366 and 95651

## ACCESSORIES

No.	Plate	Name
120342	23801	Oiler (copper plated) with 120343
120343	23801	Oiler Spout, 3 1/2 in. long
120440	23801	Screw Driver (large)
26485	23801	Screw Driver (small)
86405	23801	Tweezers
8908	23801	Wrench for 1520

## FOOT LIFTER PARTS

6439	6924	Chain, 36 in. to 45 in., with 56864 and 56865
	Note:	When ordering No. 6439, state length required.
4879	6924	Chain Connecting Link
56864	6924	Chain Hook (large)
56865	6924	Chain Hook (small)
4881	6924	Treadle
4882	6924	Treadle Shaft
4883	6924	Treadle Spring
4884	6924	Treadle Stand
4885	6924	Treadle complete, Nos. 4879, 4881, 4882, 4883, 4884 and two screws 1 in. No. 16

## THREAD UNWINDER

For Two Spools or Two Large Cones of Thread

228692	-----	Spool Pin (2)
201528J	-----	Spool Pin Nut (2)
228693	-----	Spool Pin Washer (2)
225257	23289	Spool Rest with 201018C and two each 201528J, 228692 and 228693

# THREAD UNWINDER

No.	Plate	Name
150203	23289	Spool Rest Cushion (felt) (2)
225388	23289	Spool Rest Rod
200383C	23289	Spool Rest Rod Set Screw
201018C	23289	Spool Rest Set Screw
259658	23289	Spool Stand with 200383C
225391	23289	Thread Guide
201696J	23289	Thread Guide Lock Nut
225326	23289	Thread Guide Position Cup
225324	23289	Thread Guide Rod with 208AL and 225322
208AL	23289	Thread Guide Rod Screw
225322	23289	Thread Guide Rod Washer
225258	23289	Thread Unwinder complete, Nos. 201696J, 225257, 225324, 225326, 225388, 259658, two each 150203, 225391 and three wood screws 7/8 in. No. 12 F.H.
27739	23289	Thread Cone (wood) for large cones
225390	23289	Thread Cone Holder for inverted cones
Note: Nos. 27739 and 225390 are used with, but not included in 225258		