SINGER
52W20
LIST
OF
PARTS

MACHINE No. 52 w.20

THE SINGER MANUFACTURING COMPANY
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</table>

From the library of: Superior Sewing Machine & Supply LLC
Instructions for Ordering

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case), must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A. Hardened, Polished and Plated.
B. Polished and Plated.
C. Hardened only.
D. Polished only.
E. Soft, not polished.
F. Hardened and Polished.
G. Blued.
H. Nickel Plated only
I. Milled.
J. Oil Free only
K. Seamless

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series
200001 to 201000 and 350001 to 351500 are Screw Numbers.
201501 to 201800 and 351501 to 351800 are Nut Numbers.
201801 to 202000 and 350801 to 352000 are Roller Numbers.
202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE
FOR

MACHINE No. 52w20
HIGH SPEED
DROP FEED. ALTERNATING PRESSERS
For Tailoring
In gauges from 3 to 7 inch

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<td>14057</td>
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<td>&quot; Screw (G)</td>
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<td>202065</td>
<td>10235</td>
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<td>202043</td>
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<td>&quot; Hasting Hole Plug</td>
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<td>14037</td>
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<td>14036</td>
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<td>&quot; &quot; &quot; Cap with 20054c, 200984 and 201076</td>
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| 201518s| 10245 | " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " " 

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Parts for Machine No. 52w20

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### Parts for Machine No. 52w20

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<tr>
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<tr>
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<tr>
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<td>Hook Post 234196 with 200379, 221125, 234073 and eight 200533c</td>
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<td>Hook Post 234196 with 221215, 234074, 234083 and eight 200533c</td>
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<td>Hook Post Cover Plate (back) (outside)</td>
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<td>234073</td>
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<td>Hook Post Cover Plate (front) (inside)</td>
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<td>234074</td>
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<td>Hook Post Cover Plate (front) (outside)</td>
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<td>11260</td>
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### Parts for Machine No. 52w20

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<tr>
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<td>Link</td>
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<td>Lifting Bell Crank Driving Crank Position Screw</td>
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<tr>
<td>200333c</td>
<td>10246</td>
<td>Lifting Bell Crank Driving Crank Set Screw</td>
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<td>200656c</td>
<td>14040</td>
<td>Lifting Bell Crank Stop Screw</td>
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<tr>
<td>229641</td>
<td>11793</td>
<td>Presser Foot, 46 needle hole, in gauges ( \frac{3}{8}, \frac{1}{4} ) and ( \frac{1}{8} ) in., for 200657</td>
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<td>Lifting Presser Foot, 46 needle hole, in gauges ( \frac{5}{32}, \frac{1}{8}, \frac{1}{32}, \frac{1}{4} ) and ( \frac{3}{32} ) in., for 229651</td>
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<td>229652</td>
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<td>Stud with 200072c and 202330</td>
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<td>Set Screw</td>
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<td>14040</td>
<td>Holder, in gauges from ( \frac{3}{8} ) to ( \frac{1}{2} ) in., in steps of ( \frac{1}{64} ) in., with 201009 and two 200114c</td>
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### Parts for Machine No. 52w20

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<td>Tension Bracket Thread Guide Screw</td>
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<td>&quot; Release Lever</td>
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<td>&quot; &quot; Rod</td>
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<td>&quot; &quot; Screw</td>
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<tr>
<td>225701</td>
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<td>&quot; &quot; Plunger</td>
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<tr>
<td>230629</td>
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<td>208569</td>
<td>14042</td>
<td>&quot; &quot; Spring</td>
</tr>
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<td>204171</td>
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<td>&quot; Spring</td>
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<td>&quot; Stud</td>
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<tr>
<td>234106</td>
<td>14045</td>
<td>Throat Plate, 50 needle hole, for needle sizes 14 and 15, in 5 in. gauge, for 234052</td>
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Parts for Machine No. 52w20

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
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<tbody>
<tr>
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<td>Throat Plate, 50 needle hole, for needle sizes 14 and 15, in 5 in. gauge, for 234052</td>
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### Parts for Machine No. 52w20

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<td>234111</td>
<td>14045</td>
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<td>234156</td>
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<td>Thread Plate, 46 needle hole, for needle sizes 16 and 18, in gauges ( \frac{1}{3}, \frac{1}{3}, \frac{1}{4}, \frac{1}{2} ) and ( \frac{3}{4} ) in., for 212734</td>
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<tr>
<td>234154</td>
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<td>Thread Plate, 46 needle hole, for needle sizes 16 and 18, in gauges ( \frac{1}{2}, \frac{3}{4} ), ( \frac{1}{2} ) and ( \frac{3}{4} ) in., for 212731</td>
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<td>234157</td>
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<td>Thread Plate, 46 needle hole, for needle sizes 16 and 18, in gauges ( \frac{3}{4}, \frac{1}{2} ), ( \frac{3}{4} ) and ( \frac{1}{2} ) in., for 212737</td>
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**Screw**

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<td>206671</td>
<td>14043</td>
<td>&quot; &quot; &quot; Foot, for 229611</td>
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### ACCESSORIES

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### BOBBIN WINDER

**Swing Automatic, Right Hand**

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<td>10881</td>
<td>&quot; &quot; Washer</td>
</tr>
<tr>
<td>2102</td>
<td>10881</td>
<td>&quot; Disc</td>
</tr>
<tr>
<td>204297</td>
<td>10881</td>
<td>&quot; Spring</td>
</tr>
<tr>
<td>204199a</td>
<td>10881</td>
<td>&quot; Stud</td>
</tr>
<tr>
<td>204157a</td>
<td>10881</td>
<td>&quot; Thumb Nut</td>
</tr>
</tbody>
</table>
### Accessories

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>225462</td>
<td>10881</td>
<td>Bobbin Winder Tension Bracket, complete, Nos. 291576, 292406.</td>
</tr>
<tr>
<td>225462</td>
<td></td>
<td>Also 29142 and two 2192.</td>
</tr>
<tr>
<td>225463</td>
<td>10885</td>
<td>Bobbin Winder and Tension Bracket Base.</td>
</tr>
<tr>
<td>225462</td>
<td>10885</td>
<td>Universal Bobbin Winder complete, Nos. 290966, 290082, 290299, 302473, 302478, 295381, 225423, 225444, 225456, 225458, 225462, 225062, two each 225459 and wood screws 1/4 in., No. 12.</td>
</tr>
</tbody>
</table>

### FOOT LIFTER

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>227952</td>
<td>11156</td>
<td>Foot Lifter Lever (left or right) with 227954.</td>
</tr>
<tr>
<td>227954</td>
<td>11156</td>
<td>Foot Lifter Lever Chain, 48 in. long, with 292784.</td>
</tr>
<tr>
<td>227954</td>
<td>11488</td>
<td>Foot Lifter Lever Chain Hook (lower).</td>
</tr>
<tr>
<td>20784</td>
<td>11488</td>
<td>Foot Lifter Lever Chain Hook (upper).</td>
</tr>
<tr>
<td>225016</td>
<td>11488</td>
<td>Foot Lifter Lever Hinge Pin.</td>
</tr>
<tr>
<td>227963</td>
<td>11156</td>
<td>&quot; &quot; &quot; Stand with two wood screws 1/4 in., No. 12.</td>
</tr>
<tr>
<td>227965</td>
<td>11156</td>
<td>Foot Lifter Lever (left or right) complete, Nos. 225016, 227968, 227962 and 227953.</td>
</tr>
</tbody>
</table>

(Other Foot Lifter parts are listed with parts of machine head.)

### THREAD UNWINDER

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>225325</td>
<td>14083</td>
<td>Spool Rest (for one spool) with 291386.</td>
</tr>
<tr>
<td>225325</td>
<td>14083</td>
<td>Spool Rest (for two spools) with 291386e.</td>
</tr>
<tr>
<td>225388</td>
<td>14083</td>
<td>Spool Rest Rod.</td>
</tr>
<tr>
<td>295383c</td>
<td>19246</td>
<td>&quot; &quot; Set Screw.</td>
</tr>
<tr>
<td>301018c</td>
<td>14047</td>
<td>&quot; &quot; Set Screw.</td>
</tr>
<tr>
<td>302490</td>
<td>14083</td>
<td>&quot; Stand with 290383c.</td>
</tr>
<tr>
<td>225391</td>
<td>14083</td>
<td>Thread Guide.</td>
</tr>
<tr>
<td>20140e</td>
<td>14047</td>
<td>&quot; &quot; Lock Nut.</td>
</tr>
<tr>
<td>225326</td>
<td>14047</td>
<td>&quot; &quot; Position Cup.</td>
</tr>
<tr>
<td>225324</td>
<td>14083</td>
<td>&quot; Rod with 298c and 225222.</td>
</tr>
</tbody>
</table>

### FEED DOGS

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>224652</td>
<td>14045</td>
<td>Feed Dog, for 231106.</td>
</tr>
<tr>
<td>212782</td>
<td>14045</td>
<td>&quot; &quot; &quot; 234130.</td>
</tr>
<tr>
<td>212731</td>
<td>14046</td>
<td>&quot; &quot; &quot; 234156.</td>
</tr>
<tr>
<td>212734</td>
<td>14046</td>
<td>&quot; &quot; &quot; 234154.</td>
</tr>
<tr>
<td>212737</td>
<td>14046</td>
<td>&quot; &quot; &quot; 234157.</td>
</tr>
<tr>
<td>212721</td>
<td>14044</td>
<td>&quot; &quot; &quot; 234109 and 231110.</td>
</tr>
<tr>
<td>234050</td>
<td>13310</td>
<td>&quot; &quot; &quot; 234109.</td>
</tr>
<tr>
<td>231051</td>
<td>13310</td>
<td>&quot; &quot; &quot; 234109.</td>
</tr>
<tr>
<td>212796</td>
<td>14044</td>
<td>&quot; &quot; &quot; 234106.</td>
</tr>
</tbody>
</table>
PRESSER FEET

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>229641</td>
<td>11793</td>
<td>Lifting Presser Foot, 46 needle hole,</td>
</tr>
<tr>
<td></td>
<td></td>
<td>in gauges ( \frac{1}{8}, \frac{1}{4}, \frac{3}{16}, \frac{1}{32}, \frac{1}{64} ) in., for 206671</td>
</tr>
<tr>
<td>229642</td>
<td>11793</td>
<td>Lifting Presser Foot, 46 needle hole,</td>
</tr>
<tr>
<td></td>
<td></td>
<td>in ( \frac{1}{8}, \frac{1}{4}, \frac{3}{16}, \frac{1}{32}, \frac{1}{64} ) in., for 206661</td>
</tr>
<tr>
<td>229650</td>
<td>11793</td>
<td>Lifting Presser Foot, 46 needle hole,</td>
</tr>
<tr>
<td></td>
<td></td>
<td>in gauges ( \frac{1}{8}, \frac{1}{4}, \frac{3}{16}, \frac{1}{32}, \frac{1}{64} ) in., for 229651</td>
</tr>
<tr>
<td>229652</td>
<td>11793</td>
<td>Lifting Presser Foot, 46 needle hole,</td>
</tr>
<tr>
<td></td>
<td></td>
<td>in gauges from ( \frac{1}{8} ) to ( \frac{1}{2} ) in., in steps of ( \frac{1}{8} ) in., for 229653</td>
</tr>
<tr>
<td>229654</td>
<td>14043</td>
<td>Lifting Presser Foot, 46 needle hole,</td>
</tr>
<tr>
<td></td>
<td></td>
<td>in gauges ( \frac{1}{8}, \frac{1}{4}, \frac{3}{16}, \frac{1}{32}, \frac{1}{64} ) in., for 229655</td>
</tr>
<tr>
<td>206669</td>
<td>14043</td>
<td>Lifting Presser Foot, 46 needle hole,</td>
</tr>
<tr>
<td></td>
<td></td>
<td>in gauges ( \frac{1}{8}, \frac{1}{4}, \frac{3}{16}, \frac{1}{32}, \frac{1}{64} ) in., for 206670</td>
</tr>
<tr>
<td>206708</td>
<td>14043</td>
<td>Lifting Presser Foot, 46 needle hole,</td>
</tr>
<tr>
<td></td>
<td></td>
<td>in ( \frac{1}{8}, \frac{1}{4}, \frac{3}{16}, \frac{1}{32}, \frac{1}{64} ) in., for 206710</td>
</tr>
<tr>
<td>206709</td>
<td>14043</td>
<td>Lifting Presser Foot, 46 needle hole,</td>
</tr>
<tr>
<td></td>
<td></td>
<td>in ( \frac{1}{8}, \frac{1}{4}, \frac{3}{16}, \frac{1}{32}, \frac{1}{64} ) in., for 206710</td>
</tr>
<tr>
<td>206711</td>
<td>11793</td>
<td>Lifting Presser Foot, 46 needle hole,</td>
</tr>
<tr>
<td></td>
<td></td>
<td>in gauges ( \frac{1}{8}, \frac{1}{4}, \frac{3}{16}, \frac{1}{32}, \frac{1}{64} ) in., for 206713</td>
</tr>
<tr>
<td>206712</td>
<td>14043</td>
<td>Vibrating Presser Foot, for 229644</td>
</tr>
<tr>
<td>206713</td>
<td>14043</td>
<td>Vibrating Presser Foot, for 229654</td>
</tr>
<tr>
<td>206714</td>
<td>14043</td>
<td>Vibrating Presser Foot, for 206659</td>
</tr>
<tr>
<td>206715</td>
<td>14043</td>
<td>Vibrating Presser Foot, for 206659</td>
</tr>
<tr>
<td>206716</td>
<td>14043</td>
<td>Vibrating Presser Foot, for 206670</td>
</tr>
<tr>
<td>206717</td>
<td>14043</td>
<td>Vibrating Presser Foot, for 206711</td>
</tr>
</tbody>
</table>

THROAT PLATES

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>234105</td>
<td>14045</td>
<td>Throat Plate, 46 needle hole, for needle sizes 14 and 15, in gauges ( \frac{1}{8}, \frac{1}{16}, \frac{1}{32}, \frac{1}{64} ) in., for 234052</td>
</tr>
<tr>
<td>234153</td>
<td>14045</td>
<td>Throat Plate, 46 needle hole, for needle sizes 16 and 18, in gauges ( \frac{1}{8}, \frac{1}{16}, \frac{1}{32}, \frac{1}{64} ) in., for 212782</td>
</tr>
<tr>
<td>234111</td>
<td>14045</td>
<td>Throat Plate, 46 needle hole, for needle sizes 16 and 18, in gauges ( \frac{1}{8}, \frac{1}{16}, \frac{1}{32}, \frac{1}{64} ) in., for 234150</td>
</tr>
<tr>
<td>234156</td>
<td>14046</td>
<td>Throat Plate, 46 needle hole, for needle sizes 16 and 18, in gauges ( \frac{1}{8}, \frac{1}{16}, \frac{1}{32}, \frac{1}{64} ) in., for 212731</td>
</tr>
<tr>
<td>234154</td>
<td>14046</td>
<td>Throat Plate, 46 needle hole, for needle sizes 16 and 18, in gauges ( \frac{1}{8}, \frac{1}{16}, \frac{1}{32}, \frac{1}{64} ) in., for 212734</td>
</tr>
<tr>
<td>234157</td>
<td>14046</td>
<td>Throat Plate, 46 needle hole, for needle sizes 16 and 18, in gauges ( \frac{1}{8}, \frac{1}{16}, \frac{1}{32}, \frac{1}{64} ) in., for 212737</td>
</tr>
<tr>
<td>234108</td>
<td>14044</td>
<td>Throat Plate, 46 needle hole, for needle sizes 20 and 22, in gauges from ( \frac{1}{8} ) to ( \frac{1}{4} ) in., in steps of ( \frac{1}{8} ) in., for 212721, for felling</td>
</tr>
<tr>
<td>234110</td>
<td>14044</td>
<td>Throat Plate, 46 needle hole, for needle sizes 16 and 18, in gauges from ( \frac{1}{8} ) to ( \frac{1}{4} ) in., in steps of ( \frac{1}{8} ) in., for 212721, for felling</td>
</tr>
<tr>
<td>234109</td>
<td>13310</td>
<td>Throat Plate, 46 needle hole, for needle sizes 14 and 15, in gauges ( \frac{1}{8}, \frac{1}{16}, \frac{1}{32}, \frac{1}{64} ) in., for 234060, for felling</td>
</tr>
<tr>
<td>234101</td>
<td>13310</td>
<td>Throat Plate, 46 needle hole, for needle sizes 14 and 15, in gauges ( \frac{1}{8}, \frac{1}{16}, \frac{1}{32}, \frac{1}{64} ) in., for 234051, for felling</td>
</tr>
<tr>
<td>234103</td>
<td>14044</td>
<td>Throat Plate, 50 needle hole, for needle sizes 14 and 15, in gauges ( \frac{1}{8}, \frac{1}{16}, \frac{1}{32}, \frac{1}{64} ) in., for 212735, for felling</td>
</tr>
</tbody>
</table>
LAP SEAM FELLERS

Note: In ordering Lap Seam Fellers, give letter which refers to material to be used, in addition to the number.

F Silks, fine muslins, etc., where there are no seams.

L Fine shirts, underwear, corsets, etc.

M General shirt and corset work, etc.

MH Heavy corset and other medium heavy material.

H Heavy shirt work, light overalls, etc.

No.  Plate     Name

230558       Lap Seam Feller Curl (lower) with 230734, for \( \frac{3}{4} \) to \( \frac{1}{2} \) in. gauge machines, for F, I, M, MH or H material ..............

230734       Lap Seam Feller Curl (lower) Spring (light) (right hand) ....

200175a      Lap Seam Feller Curl (lower) Spring Screw ..............

230999       Lap Seam Feller Curl (upper), for \( \frac{1}{2} \) to \( \frac{3}{8} \) in. gauge machines, for F, I, M, MH or H material ....

231600       Lap Seam Feller Shank, for \( \frac{1}{2} \) to \( \frac{3}{8} \) in. gauge machines, for F, I, M, MH or H material ....

230048  11851 Lap Seam Feller on Shank complete (right hand), for general work, for \( \frac{1}{2} \) to \( \frac{3}{8} \) in. gauge machines, for F, I, M, MH or H materials. Nos. 230998 to 231600 and two 200175a ..............

WORK PLATE AND
LAP SEAM FELLER BASE PLATE

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>230556</td>
<td>14631 Work Plate (adjustable) ......</td>
</tr>
<tr>
<td>230558</td>
<td>-</td>
<td>&quot; &quot; 230556 with 230537, 230538 and four 200163a ..........</td>
</tr>
<tr>
<td>23057</td>
<td>14631</td>
<td>Work Plate Guide (left) ............</td>
</tr>
<tr>
<td>23058</td>
<td>14631</td>
<td>&quot; &quot; (right) .........</td>
</tr>
<tr>
<td>200163a</td>
<td>14631</td>
<td>&quot; &quot; &quot; Adjusting Screw, 200163a</td>
</tr>
<tr>
<td>200163a</td>
<td>14631</td>
<td>&quot; &quot; &quot; Screw ..........</td>
</tr>
<tr>
<td>230559</td>
<td>14631</td>
<td>&quot; &quot; Lap Seam Feller Base Plate ..........</td>
</tr>
<tr>
<td>230853</td>
<td>-</td>
<td>Work Plate Lap Seam Feller Base Plate 230559 with 200153e and 2015610 ..........</td>
</tr>
<tr>
<td>201561e</td>
<td>14631</td>
<td>Work Plate Lap Seam Feller Base Plate Thumb Nut ..........</td>
</tr>
<tr>
<td>200153e</td>
<td>14631</td>
<td>Work Plate Lap Seam Feller Screw 200153e</td>
</tr>
<tr>
<td>200153a</td>
<td>14631</td>
<td>&quot; &quot; Screw (2) ..........</td>
</tr>
<tr>
<td>230559</td>
<td>-</td>
<td>Work Plate and Lap Seam Feller Base Plate complete, Nos. 230852 and 230853 ..........</td>
</tr>
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</table>

MISCELLANEOUS PARTS

Used in conjunction with Thread Unwinder

<table>
<thead>
<tr>
<th>No.</th>
<th>Plate</th>
<th>Name</th>
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<tbody>
<tr>
<td>69913</td>
<td>14038</td>
<td>Spool Weight with 69914 ........</td>
</tr>
<tr>
<td>69914</td>
<td>-</td>
<td>&quot; &quot; Center Pin ..........</td>
</tr>
<tr>
<td>2234377</td>
<td>14038</td>
<td>&quot; Wire, for small speeds ..........</td>
</tr>
<tr>
<td>27739</td>
<td>14038</td>
<td>Thread Cone (wood) ..........</td>
</tr>
</tbody>
</table>