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FEATURES OF SIRUBA
OVERLOCK/SAFETY STITCH MACHINE

1. Straight Needle, Ultra High Speed
   Up to 7500 SPM.

2. Excellent Oiling System
   Automatically lubricating, filtering oiling system.

   Precisely adjusting for feeding different stretching fabrics in continuous stitching or gathering.

   Simple operation, not like those machines with traditional cams which need to be changed.

5. Thread and Needle Cooling System.
   Silicon thread lubrication and needle cooler to prevent thread breakage for increasing the efficiency of sewing and quality.

6. Various Functions & Latest Mechanism, available to fix with different attachments
   Advanced attachments for time saving and sewing quality improvement. Of Course increasing your profit.
DESCRIPTION OF MACHINE MODELS AND SUBCLASSES IS AS FOLLOWS

A. MODEL NO.
   737 ..... 1 NEEDLE 3 THREAD OVERLOCK MACHINE
   747 ..... 2 NEEDLE 4 THREAD OVERLOCK MACHINE
   757 ..... 2 NEEDLE 5 THREAD SAFETY STITCH MACHINE
   767 ..... 3 NEEDLE 6 THREAD SAFETY STITCH MACHINE

B. E: REGULAR OVERLOCK STITCH MACHINE
S: CYLINDER-BED OVERLOCK MACHINE

C. MACHINE WITH SPECIAL MECHANISM
   FT ...... FRONT TOP-FEED OVERLOCK/SAFETY STITCH MACHINE
   RT ...... REAR TOP-FEED OVERLOCK/SAFETY STITCH MACHINE

D. SEWING TYPE (Federal Stitch Type)

E. FABRIC WEIGHT
   F .......... FINE TO LIGHT WEIGHT FABRIC.
   L .......... LIGHT WEIGHT FABRIC.
   M .......... MEDIUM WEIGHT FABRIC.
   H .......... HEAVY WEIGHT FABRIC.
   X .......... EXTRA HEAVY WEIGHT FABRIC.

F. TYPE OF FEED DOG

G. NEEDLE GAUGE

H. SEAM WIDTH
I. DEVICE

AN ....... ANGLE KNIFE COMPLETE
BK ....... BACK LATCHING DEVICE
CT ....... HORIZONTAL TYPE PNEUMATIC CHAIN CUTTER
DT ....... HORIZONTAL TYPE PNEUMATIC CHAIN CUTTER (FOR TOP FEED MACHINE)
EC ....... ELECTRIC TAPE CUTTER
ES ....... ELECTRIC HEMMING DEVICE
ESS ...... ELECTRIC HEMMING DEVICE (FOR CYLINDER - BED OVERLOCK MACHINE)
FF ....... FLOATING PRESSER BAR
FL ....... FOOT LIFT CONNECTOR
FX ....... TAPE HOLDER
GA ....... GATHERING DEVICE
GB ....... GATHERING DEVICE (FOR FRONT TOP FEED MACHINE)
KU60-A ... HEMMING DEVICE
LP-A .... ELASTIC FEEDING DEVICE (ELECTRICAL TYPE)
LFC-2 .... ELASTIC FEEDING DEVICE (MECHANICAL TYPE)
LFC-2S ... ELASTIC FEEDING DEVICE (MECHANICAL TYPE FOR CYLINDER-BED OVERLOCK MACHINE)
LF-D .... AUTOMATIC ELASTIC FEEDING DEVICE (FOR CYLINDER-BED OVERLOCK MACHINE)
LS ....... ELASTIC HOLDING STAND
PB ....... KNEE CONTROLLER FOR GB DEVICE
PS ....... POCKET SEWER
TB ....... FULLY SUBMERGED HOLDING BRACKET
TG ....... TAPE GUIDE
TR ....... ELASTIC CONTROLLER (FOR SHOWER CAP STITCHING)
TW ....... SPECIAL GAUGE SET FOR TOWEL STITCHING
TU ....... VENTURI DEVICE
VT ....... VERTICAL TYPE PNEUMATIC CHAIN CUTTER
WR/LF-B ... SPAGHETTI DEVICE
PZ ....... ZIPPER SEWING DEVICE
RECOMMENDED APPLICATION FOR
OVERLOCK/SAFETY STITCH MACHINE

A) ONE NEEDLE THREE THREAD OVERLOCK MACHINE

1. 737E-504M2-04/737S-504M2-04
   For regular serging on light to medium fabric.

2. 737E-504M3-05
   For regular serging on light to medium fabric.

3. 737E-505F1-04/737S-505F1-04
   For regular blind hemming on light to medium knit fabric such as underwear or sportwear.

4. 737E-504M5-04BK
   For regular serging with back latching device to insert sewing chain when start to sew for preventing the head of seam from breaking down on knit fabric.

5. 737E-504M1-15
   For hemming handkerchief.

B) TWO NEEDLE FOUR THREAD OVERLOCK MACHINE

1. 747E-512M1-25
   For regular seaming on light to medium fabric.

2. 747E-514M2-24/747S-514M2-24
   The most popular overlock for regular seaming on light to medium knit fabric such as jogging suits, etc.

3. 747E-514M4-23
   For regular seaming on light to medium knit fabric.

4. 747E-514M7-23
   For regular seaming on bulky knit fabric such as sweater.

5. 747E-514H4-24GA
   For regular stitching and gathering on light to medium woven fabric.

6. 747E-514M5-23BK
   Regular seaming with back latching to insert sewing chain when start to sew for preventing the head of seam from breaking down on knit fabric.

7. 747E-514M9-23BK
   Regular seaming with back latching to insert sewing chain when start to sew for preventing the head of seam from breaking down on knit fabric.

8. 747S-514M4-24
   For regular seaming on light to medium knit fabric.
C) TWO NEEDLE FIVE THREAD SAFETY STITCH MACHINE

1. 757E-516L1-24 (or 35)
   Regular seaming on light to medium fabric such as shirt.

2. 757E-516W2-35 (or 55)
   Regular seaming on medium to heavy fabric such as shirt, slacks etc.

3. 757E-516H2-56
   Regular seaming on heavy fabric such as curtain.

4. 757E-516X2-56
   With tractor presser foot for seaming on heavy fabric such as jeans, workswear, etc.

5. 757E-516X3-56
   With tractor presser foot for seaming on bulky knitwear such as jacket.

6. 757E-516H4-35 (55)/GA
   Regular stitching and gathering on light to medium woven fabric.

D) 3 NEEDLE 6 THREAD SAFETY STITCH MACHINE

767E-516W2-324 (or 524)
Regular seaming, specially suitable for short run high fashioned sewing, versatile five different sewing types by changing needle and looper.

E) FRONT TOP FEED OVERLOCK/SAFETY STITCH MACHINE

By extra upper feed dog in front of needles for a smooth stitching on slipper, different elasticity or extra heavy fabrics to prevent the shrinkage when sewing.

1. 747EFT-514W2-24
   Two needle four thread front top feed overlock machine for regular stitching.

2. 757EFT-516W2-35 (or 56)
   Two needle five thread front top feed safety stitch for regular sewing.

3. 747EFT-514H4-24GB/PB
   Two needle four thread front top feed overlock machine equipped with PB knee controller and GB gathering device for gathering on both upper ply and lower ply of fabrics.

4. 757EFT-516H4-35 (or 56)GB/PB
   Two needle five thread front top feed safety stitch machine equipped with PB knee controller and GB gathering device for gathering on both upper ply and lower ply of fabric.
F) REAR TOP FEED OVERLOCK/SAFETY STITCH MACHINE

By extra upper feed dog at the rear of needles to keep cloth/fabric smooth after seaming.

1. 747ERT-514M2-24
Two needle four thread rear top feed overlock machine, for general seaming on medium heavy fabric by extra upper feed dog behind needle to pull off fabric smoothly.

2. 757ERT-516M2-35 (or 56)
Two needle five thread rear top feed safety stitch machine for general seaming on medium heavy fabric by extra upper feed dog behind needle to pull off fabric smoothly.
SPARE PARTS NUMBERING GUIDANCE

1. NEEDLE PLATE...
   Regular: E xxx, Ex. E810
   For CT/DT: E xxxC, Ex. E810C
   For heavy thread (bigger needle hole): E xxxA, Ex. E810A
   For Pocket Sewer: E xxxS, Ex. E982S

2. FEED DOG...
   Main, auxiliary or upper feed dog: D xxx, Ex. D438
   Differential feed dog: H xxx, Ex. H442

3. PRESSER FOOT... P xxx
   For three & four thread: P152/F155 (shoe only)
   * complete set with KS56: P152D-3 FOR 3 THREAD
   * P253E-4 FOR 4 THREAD
   For five thread: P xxx, Ex. P500
   For piping device: P xxxP/Fxxx or P xxxP, Ex. P253P/F374,
   P136P, P501P
   For Pocket Sewer: P xxxS, Ex. P504S, P502S

4. PRESSER FOOT FINGER.. F xxx, Ex. F875

5. LOOPER...
   Upper looper: L P xx Ex. LP26, LP38
   Lower looper: K L 2 5
   Chain stitch looper: K M O 4
   Spreader: L P 2 1, L P 2 3
   For heavy thread (bigger looper's hole): L P xxA, Ex. LP26A

6. KA -- KW : PARTS GROUP
   KA series -- machine bed frame
   KB series -- cover (I)
   KC series -- cover (II)
   KD series -- crank shaft drive mechanism
  KF series -- needle drive mechanism
   KG series -- thread drive mechanism
   KJ series -- upper looper drive mechanism
   KL series -- lower looper drive mechanism
   KM series -- chainstitch looper drive mechanism
   KN series -- chainstitch looper drive mechanism
   (for safety stitcher only)
   KP series -- feed mechanism
   KQ series -- feed mechanism
   KR series -- knife driving mechanism
   KS series -- presser foot mechanism
   KT series -- lubricating mechanism
   KV series -- thread stand
   KX series -- parts for semi-submerged installation
   KY series -- accessories
   SK series -- screw
   NK series -- nut
   WK series -- washer
   * Parts No. end with "B", "D", "E", "F" -- These parts are modified. Ex. KB02E
   * Parts No. attached with "E" -- Parts supplied with screw. Ex. KN16-E
   * Parts No. attached with "C" -- Group parts. Ex. KJ30D-C
   * Parts No. attached with "A" -- Component set parts. Ex. KT03D-A

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HOW TO CONVERT ONE MODEL OR SUBCLASS TO OTHERS

NOTE:
PLEASE REFER TO SPARE PARTS CONVERSION CHART, WHEN CONVERSION IS REQUIRED.

1. Same model can be converted its subclass to any others by just changing gauge set (Needle Plate, Feed Dog, Presser Foot).

Ex. 737E-504M1-15 / E934, D290, H442, P152/F525-A.
   ↓
737E-504M3-05 / E797, D574, H445, P230/F371-A.

2. Three thread and four thread machine are interchangeable
   A. Taking one needle down or replacing a new needle holder
   B. To replace gauge set by the new subclass you desire
   C. Change fabric guard, looper, crank, needle, if it is different

   ↓
737E-504M3-05 / E797, D574, H445, P230/F371-A, KG131, KF25, KJ09B, KJ10

3. Five thread machine can be converted to four thread machine
   A. Take down chain stitch looper KM04
   B. Replace gauge set by the new subclass you desire
   C. Change fabric guard, looper, needle holder crank, needle...if it is different

Ex. 757E-516M2-35 / E982, D581, H497, P504, KG153, KF25 KJ12, DC27#14
   ↓
747E-514M2-25 / E810, D575, H445, P253/F374-A, KG142, KF26, KJ13, DC27#11

Remarks: (1) Due to speed difference, it is not so practical in this kind of change, unless the change is really needed.
   (2) Five thread machine can also be changed to three thread machine as above said process.

4. Five thread machine can be converted to six thread machine
   A. Change gauge set
   B. Replace needle guard KG31 by KG32
   C. Install additional thread tension set (KG02x1, KG04x1, KG05x1 KG06x1, KG07x2, KG08x1, KG09x1) on top cover KC01

Ex. 757E-516L1-35 / E839(35), D579, H492, P501, KG155
   ↓
767E-516M2-324 / E988(324), D581, H500, P255, KG333 and extra thread tension set.

5. Because of different mechanism, regular machines can not be changed to machines with top feed mechanism.
ATTACHMENTS AND DEVICES

When ordering attachment separately, please always specify the machine model & subclass.

1. AN ... ANGLE KNIFE COMPLETE

FUNCTION: To sew on extra heavy material for an easy trimming on the fabric.

* Available machine : Subclass 516X2-56

* When ordering machine with this attachment, please specify as 757E-516X2-56/AN

2. BK ... BACK LATCHING DEVICE

FUNCTION: To insert sewing chain into overedging when start to sew for preventing the head of seam from breaking.

* Available machines :
  737E-504M5-04/BK --- regular 3 thread machine
  747E-514M5-23/BK --- regular 4 thread machine
  747E-514M9-23/BK --- 4 thread machine specially for bulky knitwear

* When separately ordering the BK device, it should be numbered as BK-04E for 3 thread or BK-23E for 4 thread

* Remarks: 514M5-23BK has two kinds of needle plates
  (1) E591 for medium heavy fabric (standard)
  (2) E591B for light fabric

* When ordering complete machine, please specify as
  (1) 747E-514M5-23/BK (E591B)
  (2) A special hand wheel, Parts No. KD35, is necessary in case of ordering needle positioner motor.
  (3) A different cloth plate, Parts No. BK01E, is excluded and will be extra charged if it is needed.
  (4) The standard 4 thread machine with BK be fixed with needle plate E591B unless otherwise specified.
3. CT ... HORIZONTAL TYPE PNEUMATIC CHAIN CUTTER

FUNCTION: To cut thread chain by air suction which can be supplied by vacuum unit or air compressor

* Available machines: Four thread, five thread, or six thread overlock machines.

* Remarks:
(1) There are three kinds of air suction devices for selection.
   (a) CSA - CSA is a vacuum motor in square tank so for collecting waste.
   (b) CSB - CSB is a suction motor combined with a plastic waste tank.
   (c) TU - TU is a Venturi device connected to the air compressor.

(2) Standard cloth guide CT06 is used for medium to weight fabric. Special cloth guide CT03 is for light fabric, which has to be specified when CT is ordered.

(3) The needle plate fixed with this device is same parts number as usual but just an additional "C" put behind its number. Ex. Needle Plate E809 for 747E-514M2-24, but E809C is for 747E-5142-24/CT is E809C.

(4) The cloth plate CT01E or CT02E is excluded and should be extra charged if it is required for CT device.

4. DT ... HORIZONTAL TYPE PNEUMATIC CHAIN CUTTER

FUNCTION : All same as CT device.

* Available machine: For top feed overlock machines only.

* Remarks:
(1) Standard cloth guide used for medium to weight fabric is DT07. Special cloth guide DT07A is for light fabric, which has to be specified when ordering CT.

(2) The needle plate fixed with this device is same parts number as usual but just an additional "C" put behind its number. Ex.: needle plate for 747EFT-514M2-24 is E809 but for 747EFT-514M2-24/DT is E809C.

(3) The cloth plate DT12E or DT13E is excluded and should be extra charged if it is required for DT.
5. **EC ... ELECTRIC TAPE CUTTER**

**FUNCTION:** To cut cloth tape, such as elastic, piping rope and/or thread chain after sewing.

* Available machine: This can be fixed on all subclasses of overlockers. Especially for the overlockers with elastic feeding device (LP-C), tape guide (TG), pocket sewer (PS/TA), gathering/piping device (GA/P or GB/PB/P) ... etc.

* Please specify desired voltage & hertz when ordering.

1. Voltage 110V or 220/240V & hertz 50HZ or 60HZ.
2. If you want this operation to be controlled by knee, please specify as EC47-A(knee), this will be extra charged.
3. The cloth plate EC49E/EC50E or EC39E/EC40E is excluded and should be extra charged if it is required for EC device.
4. The needle plate fixed with this device is same Parts number as usual but just an additional "C" put behind its number. Ex. Needle Plate for 747E-514M2-24 is E809 but for 747E-514M2-24/EC is E809C.

6. **ES ... ELECTRIC HEMMING DEVICE FOR 700E SERIES.**
**ESS ... ELECTRIC HEMMING DEVICE FOR 700S SERIES.**

**FUNCTION:** To prevent skip stitching around cross seam during blind hemming on knitwear such as underwear, sportswear, etc. This function is controlled by digital control box according to the thickness of fabric.

* Available machine: 737E-505F1-04/ES
  
  737S-505F1-04/ESS

* Please specify voltage & hertz when ordering.
  
  (110V or 220/240V & 50HZ or 60HZ )

7. **FF ... FLOATING PRESSER BAR**

**FUNCTION:** Floating presser on light weight fabric to prevent puckering.

* Available machine: 757E-516L1-24 (or35)/FF

8. **FL ... FOOT LIFT CONNECTOR**

**FUNCTION:** To lift up the presser foot easily.

* Available machine: Top feed machine only.
9. FX ... TAPE HOLDER

**FUNCTION:** To hold the tape for a smoothly feeding.

* Available machine: overlockers with gathering, piping, pocket binding or spaghetti device etc.

10. GA ... GATHERING DEVICE

**FUNCTION:** Regular or irregular gathering on lower ply of fabric

* Available machine: 747E-514H4-24/GA
  757E-516H4-35 (or 55)/GA

* Remarks:
  (1) The piping binder should be charged if required. When ordering this piping binder, please specify the width of cloth tape and finished size in m/m such as: Ex. GA/KV57(25mm/6mm)
  (2) Presser Foot has a cord hole for piping sewing, and its Parts number is same as usual but with additional "P" behind the number Ex. 747E-514H4-24GA Presser foot is P136
  747D-514H4-24GA/KV57 Presser foot is P136P

11. GB/PB ... GATHERING DEVICE WITH KNEE CONTROLLER

**FUNCTION:** Intermittently gathering on both upper and lower plies of fabrics. It can also be operated to gather on either upper or lower ply of fabric.

* Knee controller mainly controls the gathering on upper ply of fabric.

* Available machine: 747EFT-514H4-24/GB/PB
  757EFT-516H4-35 (or 56)/GB/PB

* Remarks:
  (1) The piping binder should be charged if required. When ordering this binder, please specify the width of cloth tape and finished size in m/m such as: Ex. GB/PB/P(25mm/6mm) (cloth width/finished size)
  (2) Presser Foot has a cord hole for piping sewing, and its Parts number is same as usual but with additional "P" behind the number. Ex. 747EFT-514H4-24GB/PB/P Presser Foot is P454
  747EFT-514H4-24GH/PB/P Presser Foot is P454P

12. KU60-A ... HEMMING DEVICE

**FUNCTION:** Blind hemming on light to medium weight fabric such as underwear or sports wear etc.

* Available machine: 737E-505F1-04 only.

* Remarks: If regular machine is converted to 737E-505F1-04, for hemming purpose gauge set should be changed, and KU60-A should be added together.
13. LF-A ... ELECTRIC FEEDING DEVICE

**FUNCTION:** Releasing elastic or tape by electronic motor, and controlling the length of elastic to keep an even tension for seaming.

*Available machine:* Overlockers with LFC-2, LF-D or TG device for inserting tape, elastic or lace, etc.

*Please specify voltage & hertz when ordering.* (110V or 220/240V & 50HZ or 60HZ)

14. WR/LF-B ... SPAGHETTI DEVICE & ELASTIC FEEDING DEVICE

**FUNCTION:** Feeding in knitted tape and producing spaghetti tube for swimming suit or night gown.

*Available machine:* 737E/WRLF-B

*Remarks:* The standard size of tape width for the device is 7/8"(22mm) and the finished size is about 5m/m in diameter.

15. LFC-2 . ELASTIC FEEDING DEVICE (MECHANICAL TYPE) FOR 700E SERIES.

**FUNCTION:** For feeding an equal length of elastic for sewing.

*Available machine:* 737E-504M2-04/LFC-2
747E-514M2-24/LFC-2
737S-504M2-04/LFC-2S
747S-514M2-24/LFC-2S

*Remarks:*

(1) The standard Presser Foot is P101. Please specify when ordering in case of special size is required. Ex. LFC-2(P103).

<table>
<thead>
<tr>
<th>Presser foot</th>
<th>Width of Elastic</th>
</tr>
</thead>
<tbody>
<tr>
<td>P101-A</td>
<td>2mm - 13mm</td>
</tr>
<tr>
<td>P102-A</td>
<td>2mm - 20mm</td>
</tr>
<tr>
<td>P103-A</td>
<td>2mm - 30mm</td>
</tr>
<tr>
<td>P103-W</td>
<td>2mm - 35mm</td>
</tr>
</tbody>
</table>

(2) To increase sewing efficiency and quality, LF-A (Elastic Feeding) and EC (Push Button Electric Tape Cutter) are suggested to be used with.

(3) The feeding speed of LFC-2 & LFC-2S can be adjusted through the gear box.
16. LF-D ... AUTO ELASTIC FEEDING DEVICE (COMPLETE SET) FOR 700S SERIES ONLY.

**FUNCTION:** Fully digital control of elastic length and tension for two different sewing requirements. Automatic elastic inserting and cutting, automatic elastic measuring, automatic waste suction. Electric feeding and cutting by pneumatic. It is suitable for sewing underwear or swimwear.

* Available machine: 737S-504M2-04/LF-D  747S-514M2-24/LF-D

* Remarks:

(1) This device has to be ordered in complete set, including machine head, LF-A Elastic Feeding device, VT Vertical Chain Cutter, TU Venturi device (for air compressor), stand, table and needle positionER (or servo) motor.

(2) Available Presser Foot for elastic elastic tape size

<table>
<thead>
<tr>
<th>PRESSER FOOT</th>
<th>ELASTIC TAPE SIZE</th>
</tr>
</thead>
<tbody>
<tr>
<td>P210</td>
<td>LESS THAN 16MM (FOR 737S)</td>
</tr>
<tr>
<td>P210B</td>
<td>16 - 32MM (FOR 747S)</td>
</tr>
</tbody>
</table>

(3) Please specify the Voltage & hertz needed, but this device is only suitable for single phase electricity.

17. LS ... ELASTIC HOLDING STAND

**FUNCTION:** To put the roll of elastic or woven tape for inserting and sewing.

* Available machine: For machines with LFC-2 Elastic Feeding device or TG Tape Guide etc.

18. PS ... POCKET SEWER

**FUNCTION:** Binding an extra tape into thread chain on edge of slack's pocket.

* Available machine: 757E-516M2-35(or 55)/PS

* Remarks: This device will be supplied with standard binder 3/8" (9.5mm) unless otherwise specified.

19. TA ... POCKET BINDING DEVICE

**FUNCTION:** To sew an extra chainstitch on the edge of pocket to cover the binding fabric.

* Available machine: 757E-401M2-50/TA

* Remarks: This device will be supplied with standard 25.4mm binder unless otherwise specified.
20. TB ... FULLY SUBMERGED HOLDING BRACKET

FUNCTION: For mounting sewing head in fully submerged position.

* Available machine: all models of overlock machines.

21. TG ... TAPE GUIDE

FUNCTION: Guiding the woven tape for sewing on the shoulder of knitwear to prevent abnormal stretching.

* Available machine: 747E-514M2-24/TG

* Remarks: The Presser Foot used is P101-A, and the maximum width for tape inserting is 1/4" (6.35mm).

22. TR ... ELASTIC CONTROLLER

FUNCTION: For non-woven or plastic cloth shower cap sewing.

* Available machine: 737E-504M2-04/TR

23. TU ... VENTURI DEVICE

FUNCTION: To control suction air from compressor by pressing foot pedal. This device is for sucking thread chain into cutter when sewing is finished.

* Available machine: For machines with cutting device such as CT, DT, VT.

24. TW ... TOWEL GAUGE DEVICE

FUNCTION: For towel sewing

* Available machine: 757E-401M1

25. VT ... VERTICAL TYPE PNEUMATIC CHAIN CUTTER

FUNCTION: To cut thread chain by air suction which can be supplied by vacuum unit or air compressor.

* Available machine: three or four thread machine.

* Remark:

There are three kinds of air suction devices for selection.

(a) CSA - CSA is a vacuum motor in square tank for collection waste. This device is less noisy.

(b) CSB - CSB is a suction motor combined with a plastic waste tank.

(c) TU - TU is a Venturi device connected to the air tube of the air compressor.

26. PZ ... ZIPPER SEWING DEVICE

FUNCTION: Used to sew the zipper on the pants of jeans...

* Available machine: 737E-504M2-04/PZ

747E-514M2-24/PZ
<table>
<thead>
<tr>
<th>MODEL NO.</th>
<th>NEEDLE PLATE</th>
<th>FEED DOG</th>
<th>PRESSER FOOT</th>
<th>LOOPER</th>
<th>NEEDLE HOLDER</th>
<th>NEEDLE DC27</th>
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<tbody>
<tr>
<td>505F1-04</td>
<td>E784</td>
<td>D438</td>
<td>H442</td>
<td>P152D-3</td>
<td>LP21</td>
<td>KG131 #9</td>
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<tr>
<td>504M1-15</td>
<td>E934</td>
<td>D438</td>
<td>H442</td>
<td>P152D-A</td>
<td>LP26</td>
<td>KG131 #9</td>
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<td>504N2-04</td>
<td>E800</td>
<td>D440</td>
<td>D095</td>
<td>P253E-3</td>
<td>LP26</td>
<td>KG131 #11</td>
</tr>
<tr>
<td>504N2-04TR</td>
<td>E011</td>
<td>D015</td>
<td>D011</td>
<td>P101-3</td>
<td>LP26</td>
<td>KG131 #11</td>
</tr>
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### Selection and Application of Available Devices to a Specified Machine Model

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DT PNEUMATIC CHAIN CUTTER
FOR TOP FEED MACHINE

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DT01  DT02
CT44
DT05
SK212
DT03
DT04
DT06
DT11
SK265
SK257
SK221
SK216
SK363
KQ07
SK364
DT08
DT09
DT10
DT07(A)
DT07(B)

From the library of Superior Sewing Machine & Supply LLC - www.supsew.com
KU60-A HEMMING DEVICE

1 + 2 = KU60-A

From the library of Superior Sewing Machine & Supply LLC - www.supsew.com
LF-A ELECTRIC FEEDING DEVICE
When stitch thin cloth are used.

From the library of Superior Sewing Machine & Supply LLC - www.supsew.com