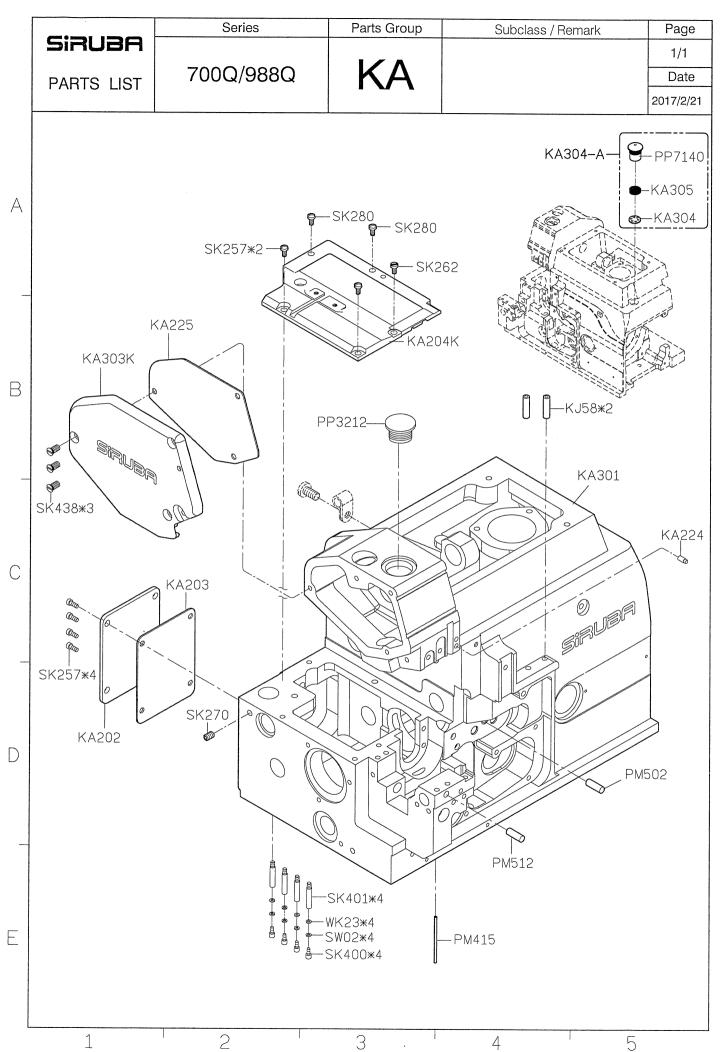
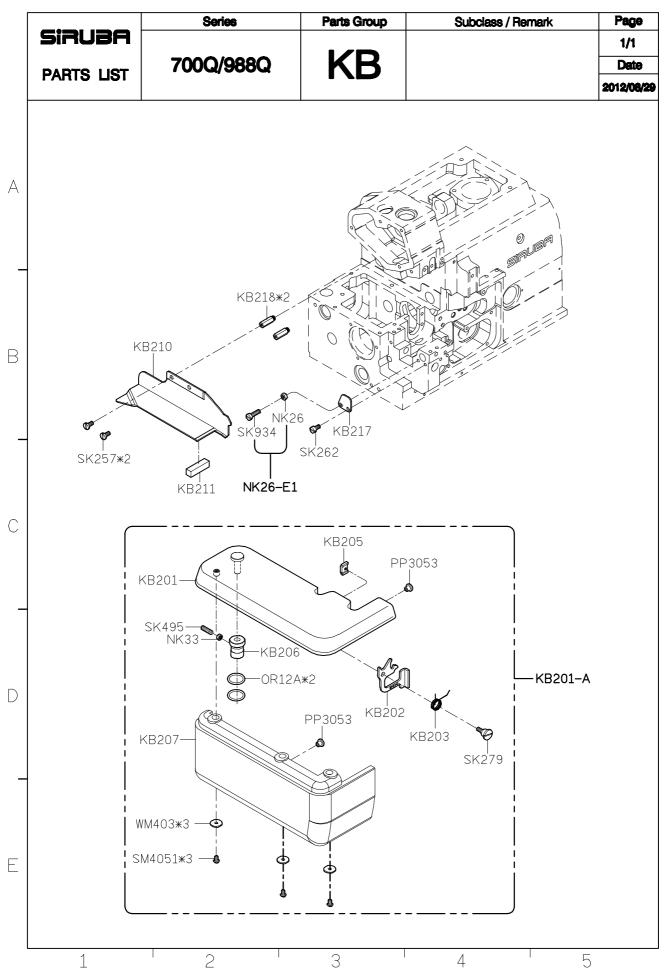
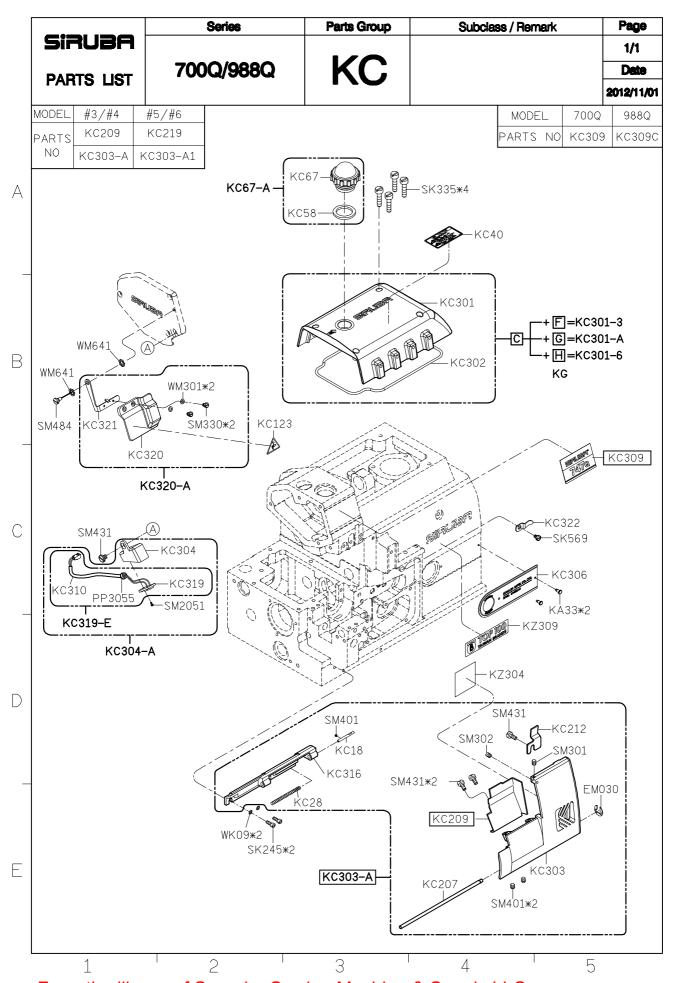
			Series						Rer	nark				Page	Date
SIRUBA GAGE PARTS LIST		700Q												1/2	2015/04/13
						2		0	6	60		600	P		
	機 型 Model	針板 Needle Plate	送具 Feed Dog	送具 Feed Dog	押具 Presser Foot	勾針 Looper	針鎦 Needle Clamp	東環 Coller	衝程 Crank	衝程 Crank	大心 Crank Shaft	勾針連桿座 Upper Looper Holder	過線件 Thread Guide	下刀架 Lower Knift Holder	針 Needle
	503M2-04	E222	D210K D207	H204K	P201-14	LP231	KG231K-E	KJ204	KF203-E	KJ206-E	KD301	KJ236	KJ219	KR209	DCX27#11
	504F1-04	E206	D201K D207	H201K	P201-14	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD301	KJ236	KJ219	KR209	DCX27#9
	504F1-15	E233K	D201K D217	H201K	P214P-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD301	KJ236	KJ219	KR209	DCX27#9
	504F2-02/GAL-Q	E233K	D201K D217	H201K	P214P-2/	A LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD301	KJ236	KJ219	KR209	DCX27#9
	504M1-15	E207	D201K D209	H201K	P211-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD301	KJ236	KJ219	KR209	DCX27#9
737Q	504M2-04	E222	D210K D207	H204K	P201-14	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD301	KJ236	KJ219	KR209	DCX27#11
	504M2-04/TR	E222	D210K D207	H204K	P216-3	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD301	KJ236	KJ219	KR209	DCX27#11
	504M3-04	E220	D210K D209	H204K	P201-14	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD301	KJ236	KJ219	KR209	DCX27#11
	504M3-05	E221	D210K D209	H204K	P201-14	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD301	KJ236	KJ219	KR209	DCX27#11
	504M3-05/PZ	E221	D210K D209	H204K	P257-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD301	KJ236	KJ219	KR209	DCX27#18
	504M5-04/BK	E232	D203K D207	H203K	P202Q-2A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD301	KJ236	KJ219	KR209	DCX27#11
	504M5-04/BK-1	E232	D203K D207	H203K	P202Q-2A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD301	KJ236	KJ219	BK239	DCX27#11
	505F1-04	E206	D201K D207	H201K	P203-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD301	KJ236	KJ219	KR209	DCX27#9
	512M1-25	E208	D210K D207	H204K	P201-A	LP228	KG242K-E	KJ204	KF215-E	KJ203-E	KD301	KJ208	KJ219	KR209	DCX27#11*2
	512M1-34	E236	D210K D207	H204K	P214-A	LP228	KG254K-E	KJ204	KF215-E	KJ203-E	KD301	KJ208	KJ219	KR209	DCX27#14*2
	514F1-24	E212K	D210K D207	H204K	P201-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD301	KJ208	KJ219	KR209	DCX27#11*2
	514H4-24/GA	E229	D202K D207	H202K	P204-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD301	KJ208	KJ219	KR209	DCX27#11*2
	514H4-24/GAP	E229	D202K D207	H202K	P204P-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD301	KJ208	KJ219	KR209	DCX27#11*2
	514M2-24	E229	D210K D207	H204K	P201-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD301	KJ208	KJ219	KR209	DCX27#11*2
	514M2-24/TG	E229	D210K D207	H204K	P254J-4A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD301	KJ208	KJ219	KR209	DCX27#11*2
747Q	514M2-25	E208	D210K D207	H204K	P201-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD301	KJ208	KJ219	KR209	DCX27#11*2
	514M2-28	E230	D210K D207	H204K	P201-8A	LP227A	KG242K-E	KJ204K	KF203-E	KJ203-E	KD301A	KJ228	KJ238	KR209	DCX27#11*2
	514M4-23	E209	D210K D207	H204K	P201-2A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD301	KJ208	KJ219	KR209	DCX27#11*2
	514M5-23/BK	E210	D203K D207	H203K	P202Q-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD301	KJ208	KJ219	KR209	DCX27#11*2
	514M5-23/BK-1	E210	D203K D207	H203K	P202Q-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD301	KJ208	KJ219	BK239	DCX27#11*2
	514M5-23/BKS	E210Q	D203K D207	H203K	P202Q-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD301	KJ208	KJ219	BK309	DCX27#11*2
	514M7-24	E226	D212 D207		P201-A	LP230	KG242K-E		KF203-E	KJ203-E	KD301A	KJ228	KJ238		DCX27#16*2

			Series						Ren	nark				Page	Date
SIRUBA GAGE PARTS LIST		700Q												2/2	2016/09/19
1						2		0	66			600			
	機 型 Model	針板 Needle Plate	送具 Feed Dog	送具 Feed Dog	押具 Presser Foot	勾針 Looper	針鎦 Needle Clamp	東環 Coller	衝程 Crank	衝程 Crank	大心 Crank Shaft	勾針連桿座 Upper Looper Holder	過線件 Thread Guide	下刀架 Lower Knift Holder	針 Needle
	514M7-24/BK 514M7-24/BK-1	E247 E247	D203K D207 D203K D207	H203K H203K	P202Q-A P202Q-A	LP230	KG242K-E KG242K-E	KJ204k KJ204k	KF203-E KF203-E	KJ203-E KJ203-E	KD301A KD301A	KJ228 KJ228	KJ238 KJ238	BK239	DCX27#16*2 DCX27#16*2
	514M7-24/BKS 514M7-24/TG	E247Q E226	D203K D207 D212 D207	H203K H210	P202Q-A P254J-4.	4 LP230	KG242K-E KG242K-E	KJ204k KJ204k	KF203-E KF203-E	KJ203-E KJ203-E	KD301A KD301A	KJ228 KJ228	KJ238 KJ238	KR209	DCX27#16*2 DCX27#16*2
7470	514M7-25 514M7-25/BK	E225 E248	D212 D207 D203K D207	H210 H203K	P201-A P202Q-A		KG242K-E KG242K-E	KJ204k	KF203-E KF203-E	KJ203-E KJ203-E	KD301A KD301A	KJ228 KJ228	KJ238 KJ238	KR209	DCX27#16*2
/4/Q ———	514M7-25/BK-1 514M7-25/BKS	E248 E248Q	D203K D207	H203K	P202Q-A		KG242K-E KG242K-E		KF203-E KF203-E	KJ203-E KJ203-E	KD301A KD301A	KJ228 KJ228	KJ238 KJ238	BK239 BK309	DCX27#16*2
	401M1/TW 516H4-35/GA 516H4-35/GAP	E237 E213	D219K D204K D207 D204K D207	H219K H205K H205K	P506-A P508J-A P508JP-	LP226 A LP226	KG253K-E KG253K-E KG253K-E	KJ204 KJ204	KF203-E KF203-E KF203-E	KJ206-E KJ206-E KJ206-E	KD301 KD301 KD301	TW201 KJ236 KJ236	KJ219 KJ219		DCX27#14 DCX27#14* DCX27#14*
	516H4-55/GA 516H4-55/GAP	E214 E214	D205K D207 D205K D207	H206K	P509J-A	LP226	KG255K-E KG255K-E	KJ204	KF203-E KF203-E	KJ206-E KJ206-E	KD301 KD301	KJ236 KJ236	KJ219 KJ219	KR219	DCX27#14* DCX27#14*
757Q	516L1-24 516L1-35	E215 E216	D206 D207	H207	P500J-A P504J-A	LP225	KG252K-E KG253K-E	KJ204 KJ204	KF203-E KF203-E	KJ206-E KJ206-E	KD301 KD301	KJ236 KJ236	KJ219 KJ219	KR219	DCX27#14*
757Q	516M2-35 516M2-35/PS	E217 E227	D208K D207	H208K	P504J-A P504JS-	LP226	KG253K-E KG253K-E	KJ204 KJ204	KF203-E KF203-E	KJ206-E KJ206-E	KD301 KD301	KJ236 KJ236	KJ219 KJ219	_	DCX27#14* DCX27#14*
	516M2-55 516M2-55/PS	E218 E228	D208K D207 D208K D207	H209K H215K	P502J-A P502JS-	LP226 A LP226	KG255K-E KG255K-E	KJ204 KJ204	KF203-E KF203-E	KJ206-E KJ206-E	KD301 KD301	KJ236 KJ236	KJ219 KJ219		DCX27#14*: DCX27#14*:
	516X2-56	E234	D602 D601	H220A	P962-A	LP230	KG255K-E	KJ234K KJ234	KF203-E	KJ206-E	KD301A	KJ236	KJ238	KR223	DCX27#18*
	401M2-50/TA 516M2-324	E238 E219	D211K D222 D208K D207	H216K H209K	P223-A P233J-A		KG256K-E KG433K-E	KJ204 KJ234k	KF203-E KF203-E	KJ206-E KJ203-E	KD301 KD301	TW201 KJ208	KJ219	KR219	DCX27#14* DCX27#11*
767Q	516M2-524	E224	D208K D207	H209K	P255J-A	LP226	KG455K-E	KJ234k	KF203-E	KJ203-E	KD301	KJ208	KJ219	KR219	DCX27#11*3
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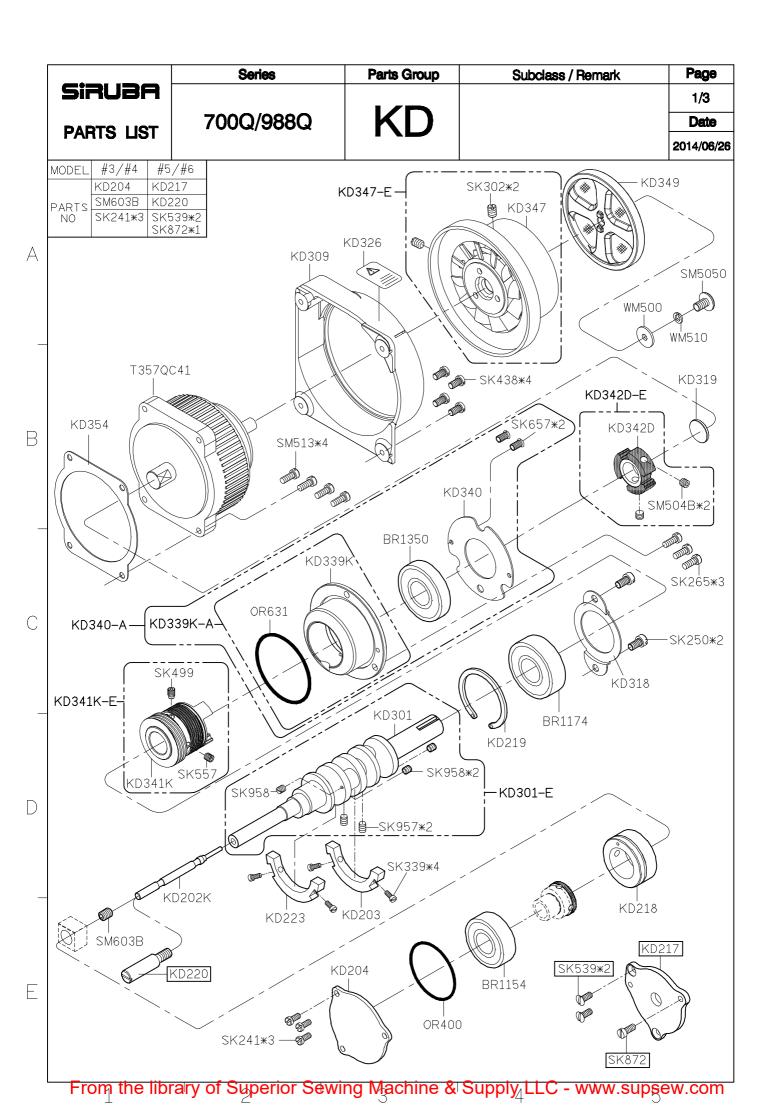


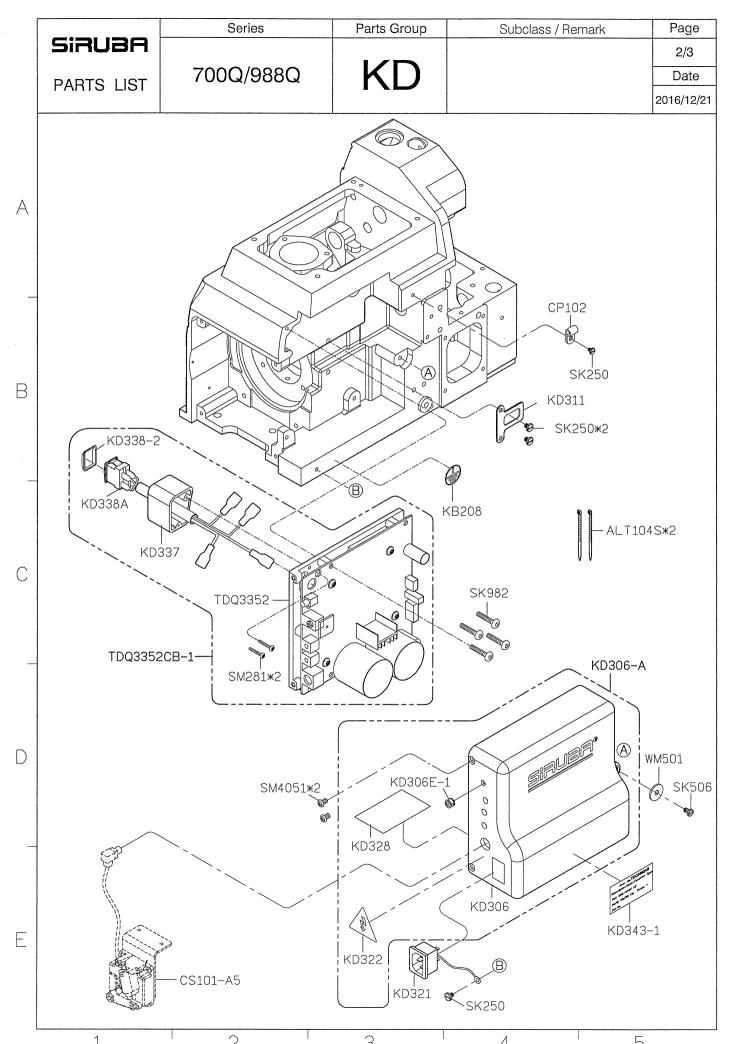
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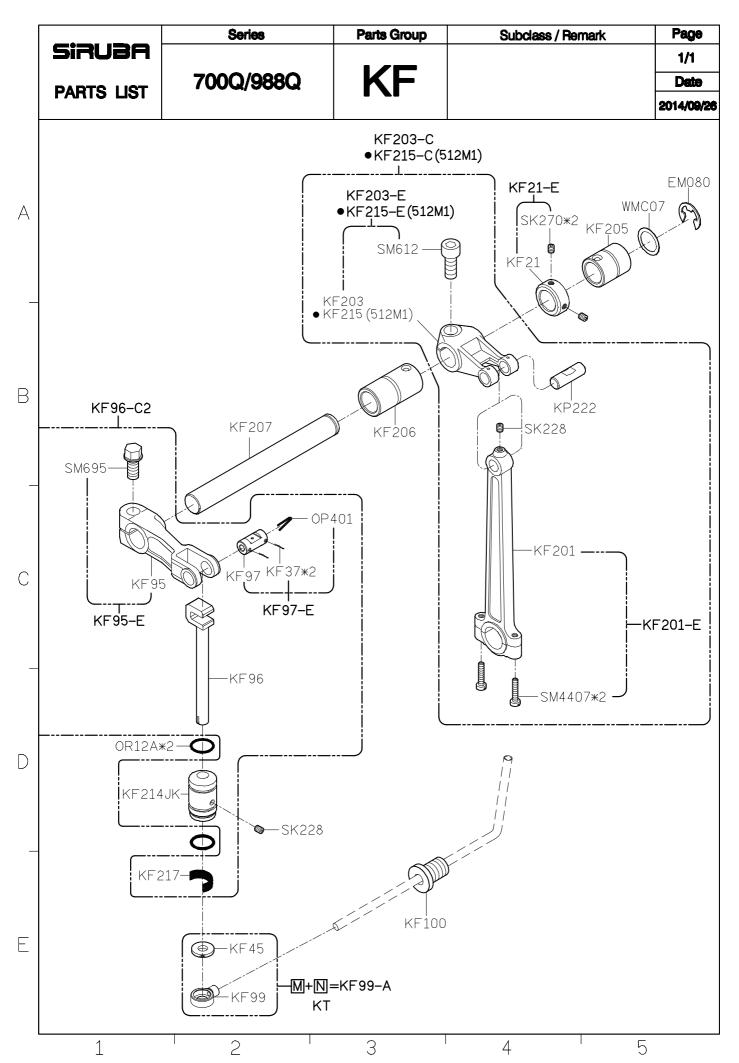
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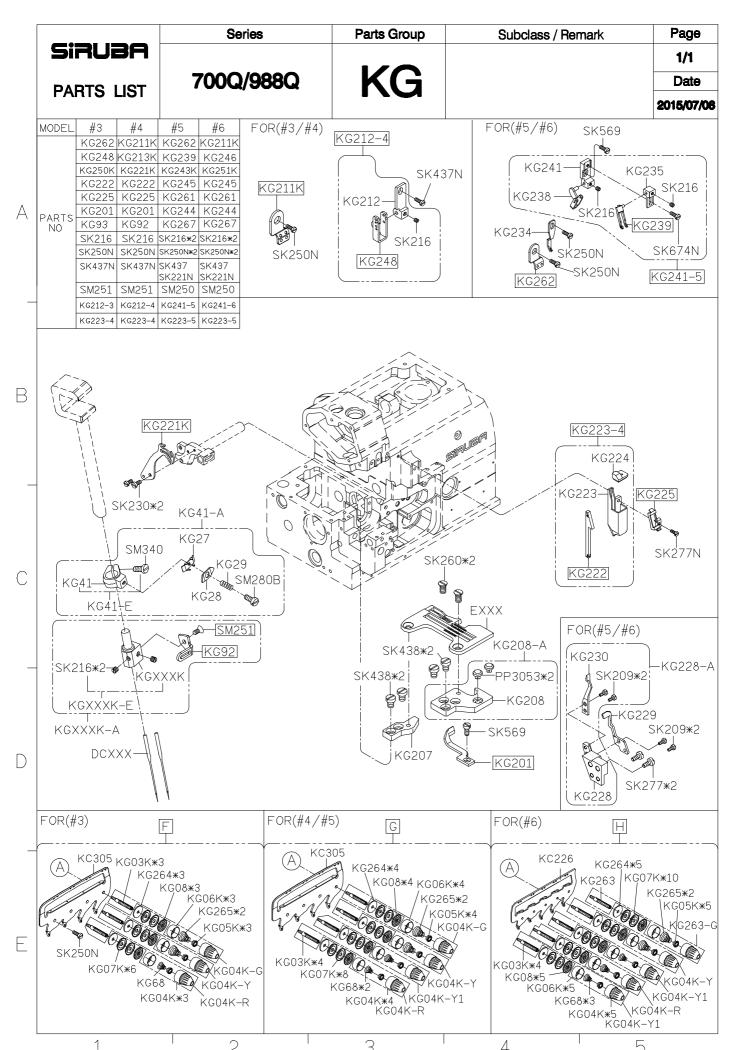


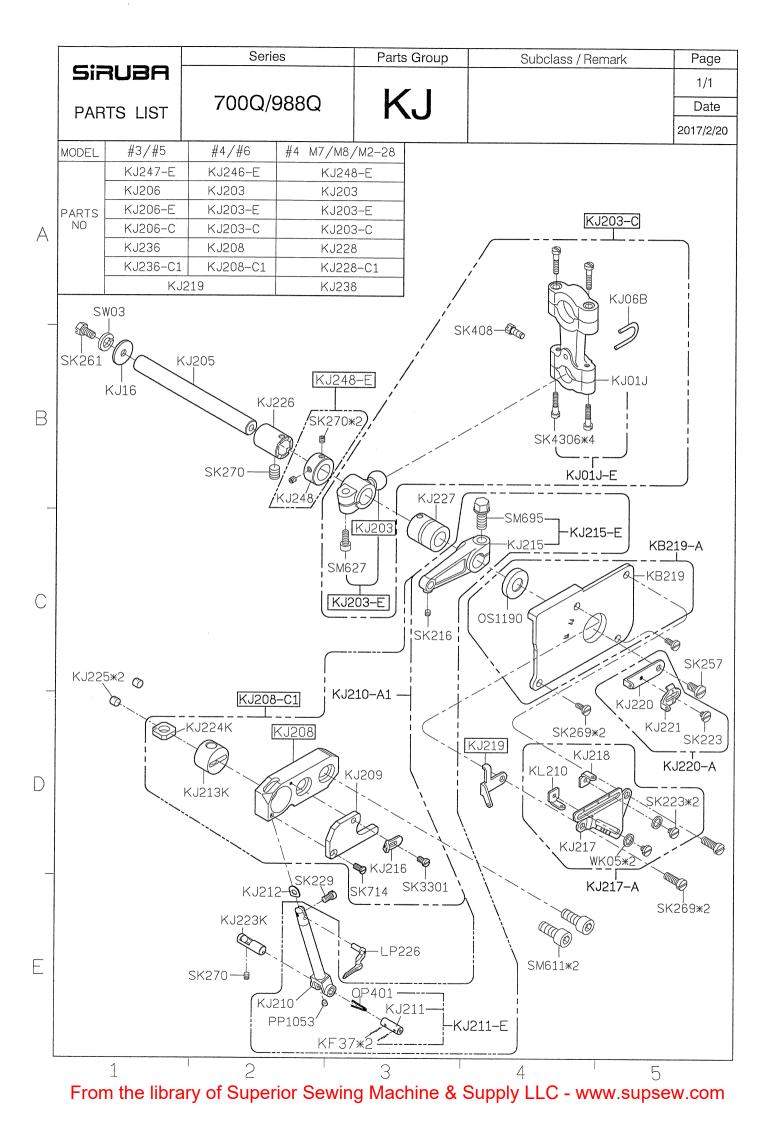
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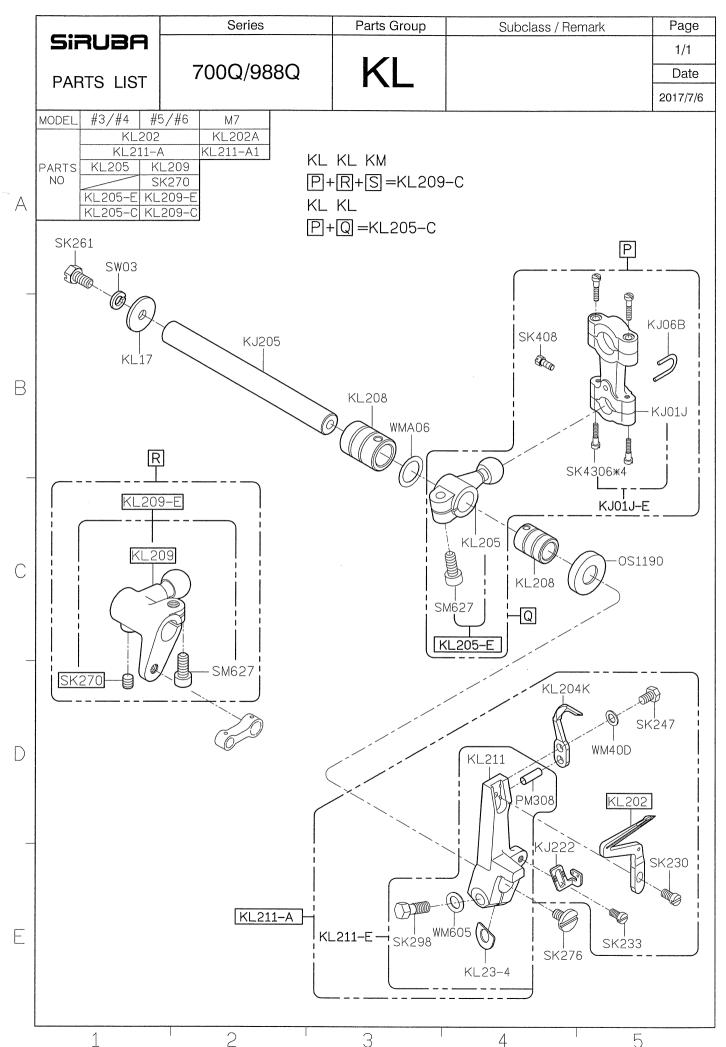
		Series	Parts Group	Subclass / Remark	Page
	SIRUBA		LAD		3/3
	PARTS LIST	700Q/988Q	KD		Date
Α _		C:	CS101-A5		2013/08/15
B			CS101-E	E1 KD316	
D		SM4841*3	ALT104S		
E	1				5

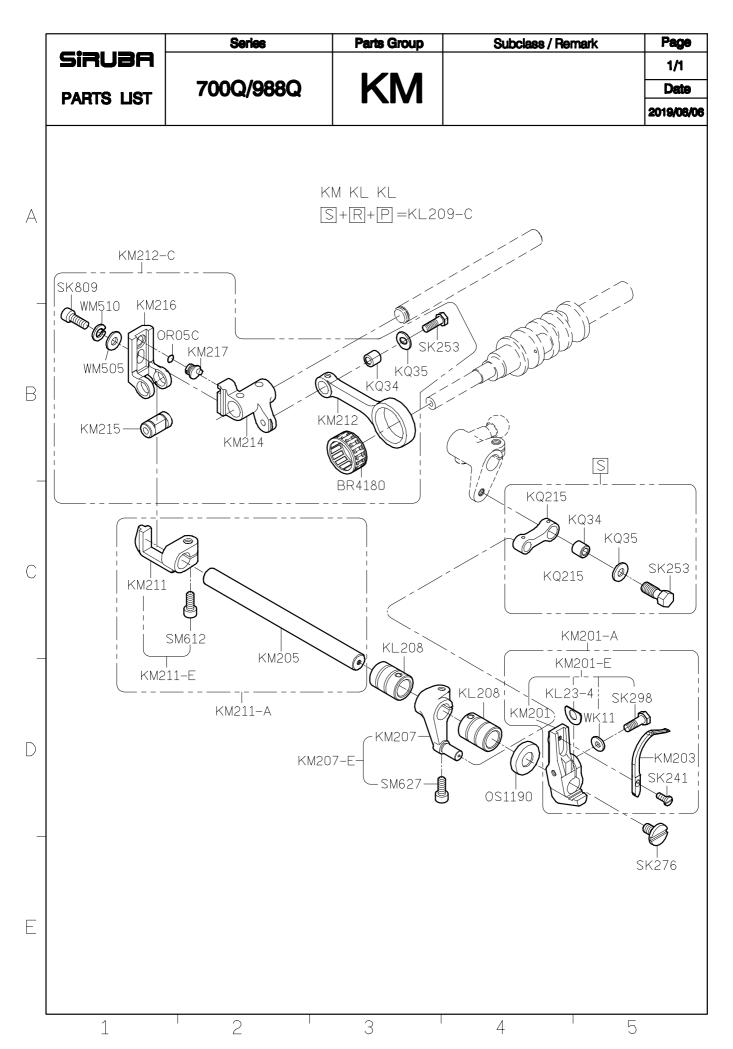


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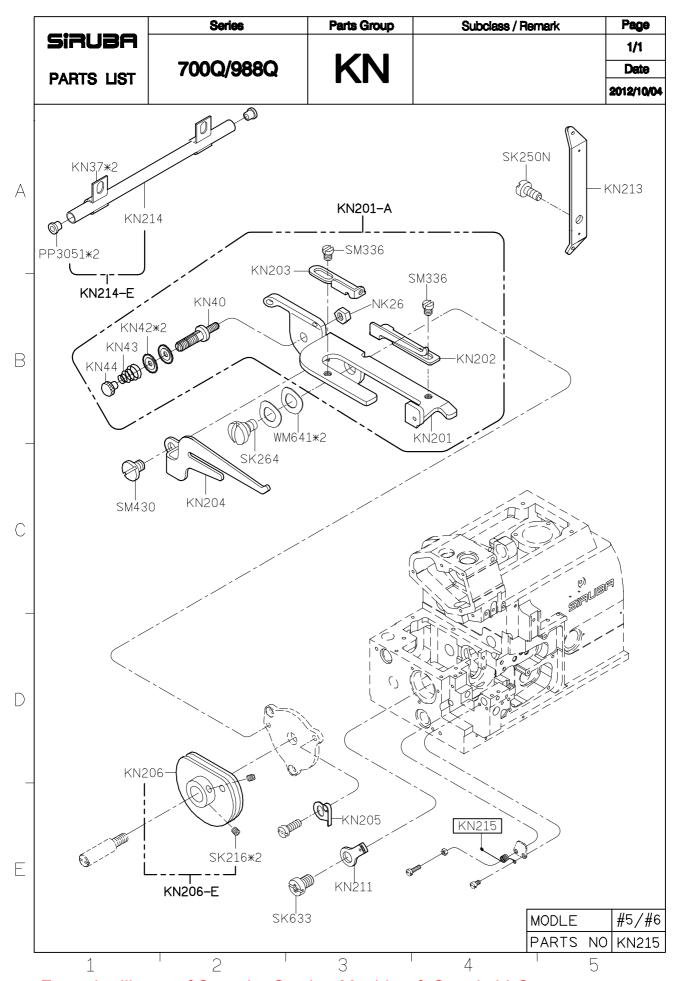


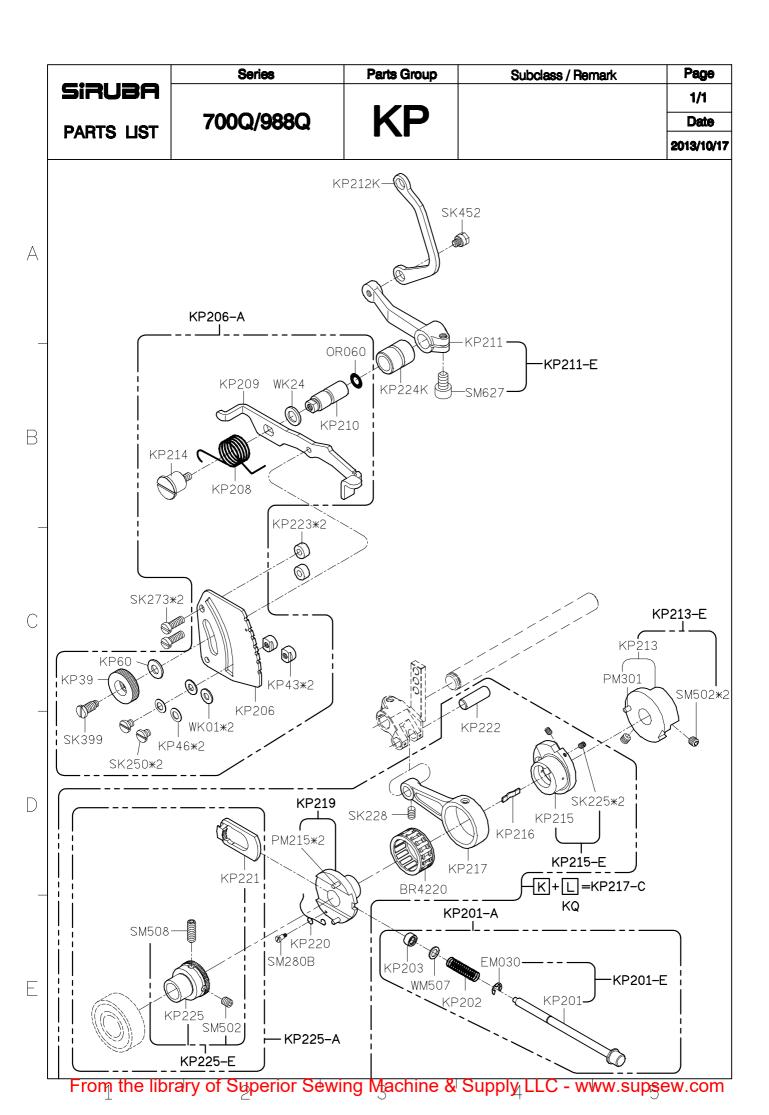


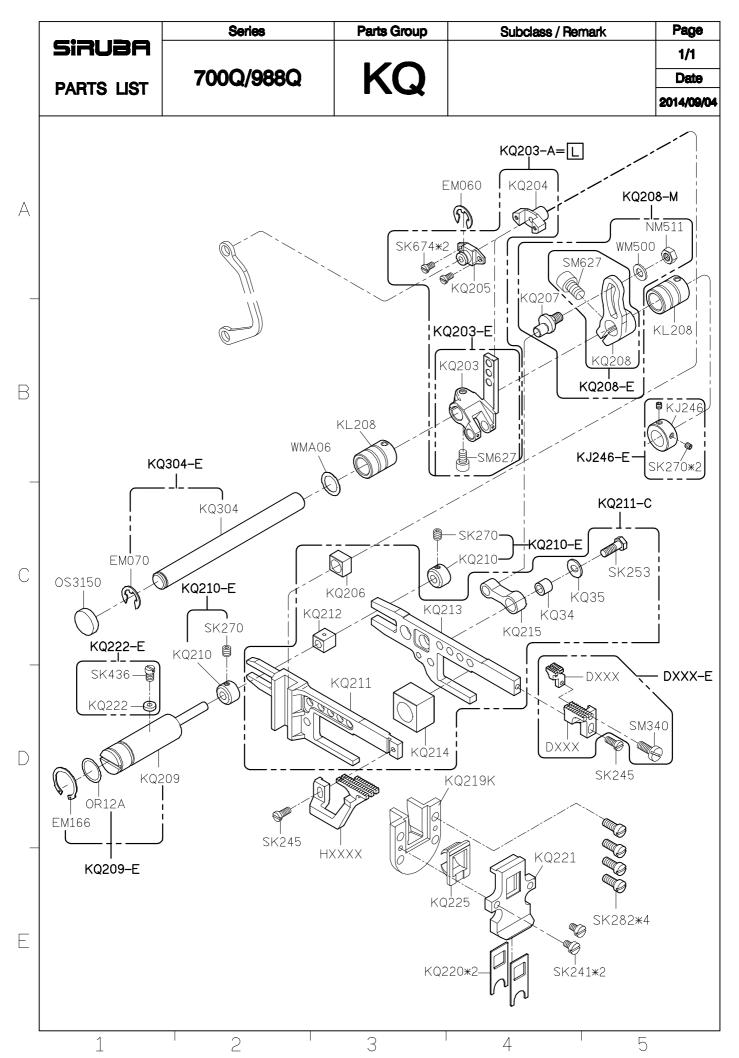




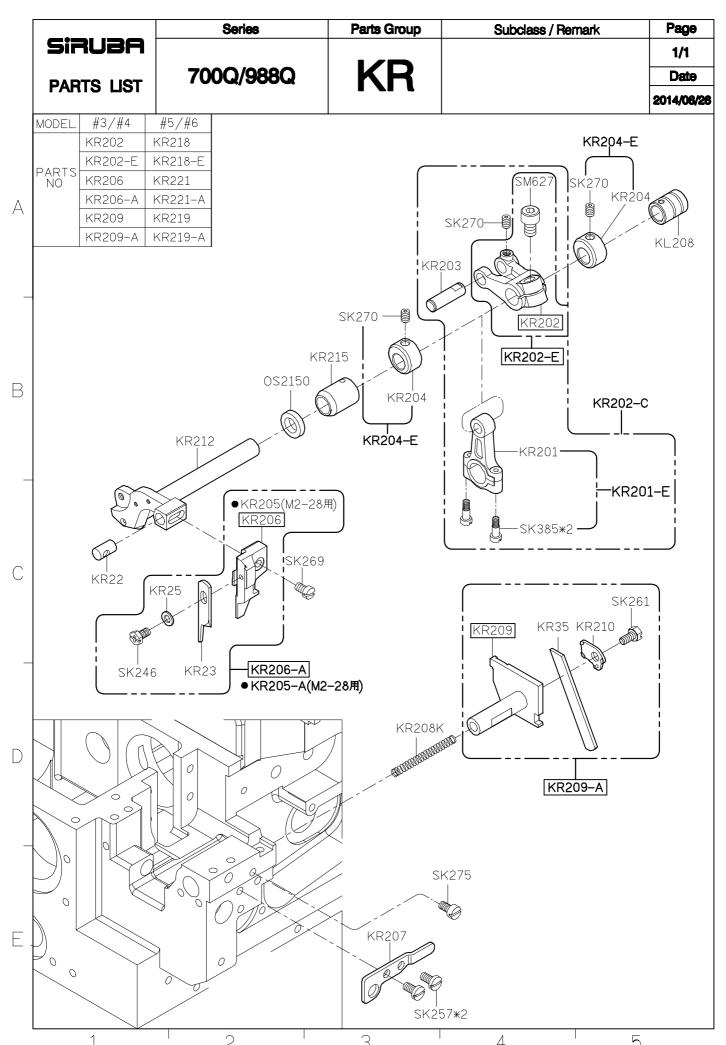
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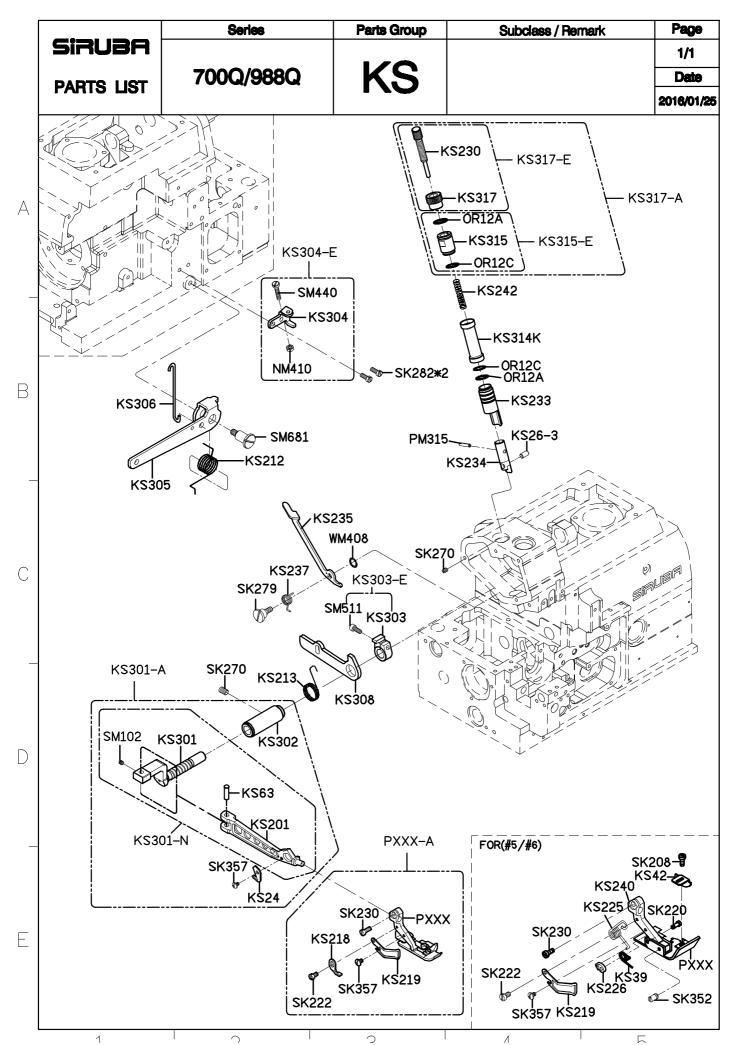




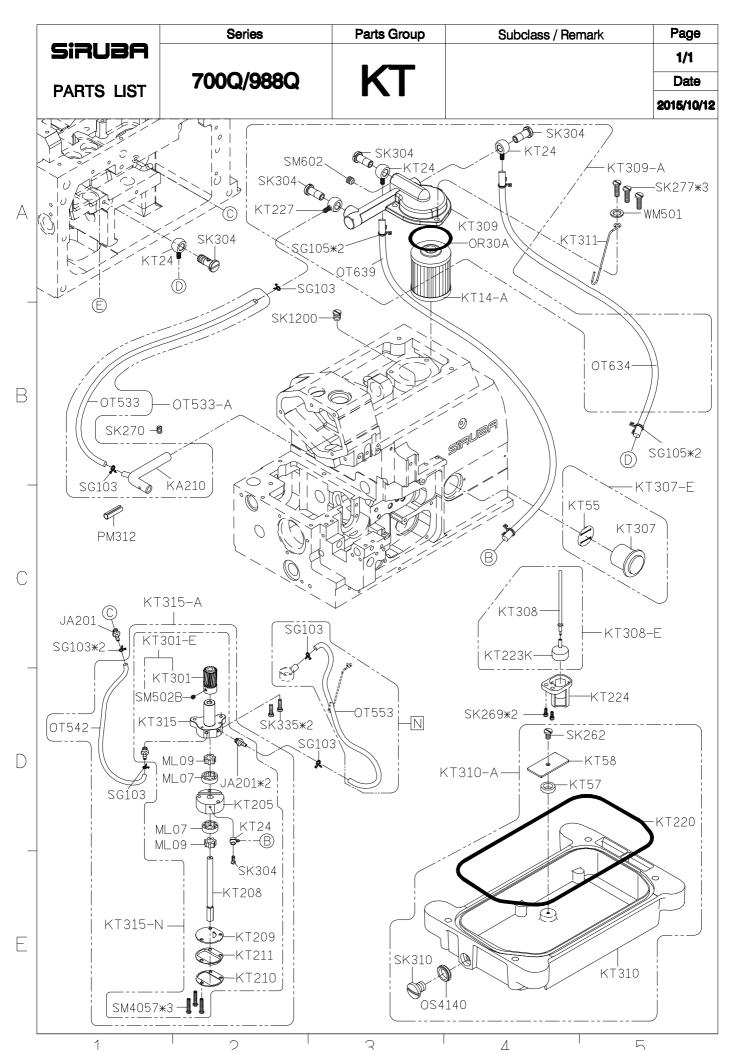


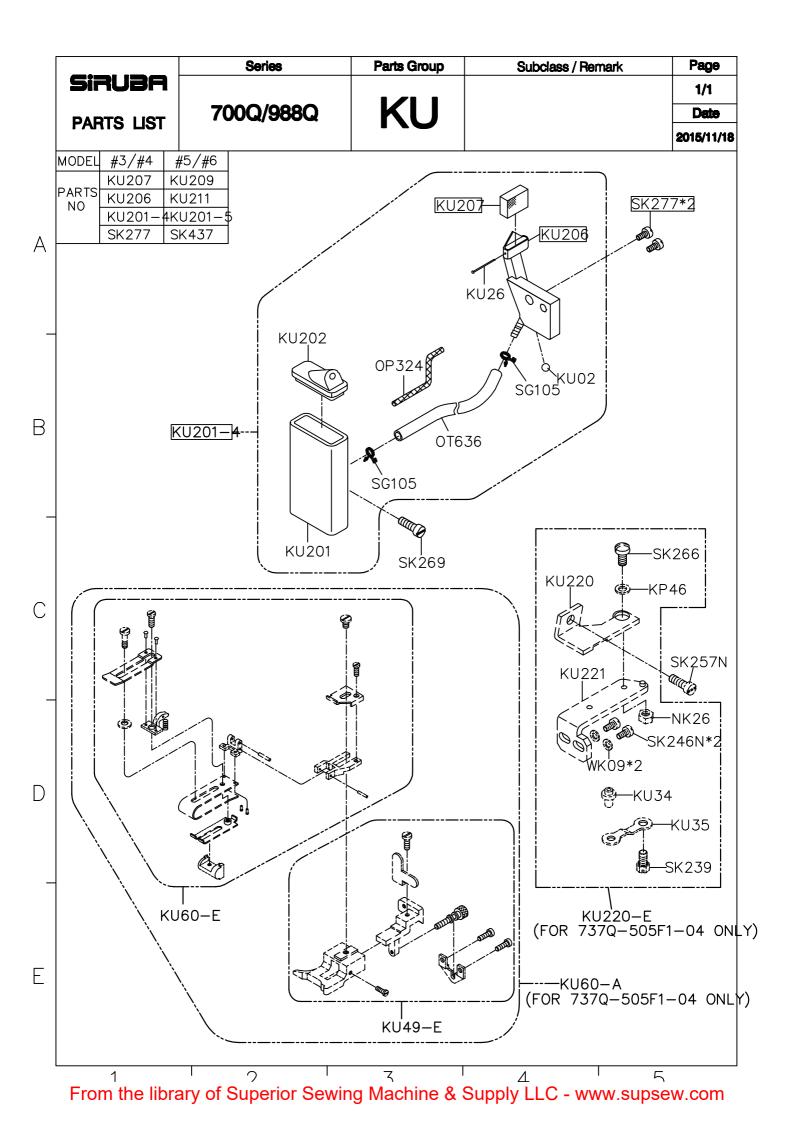
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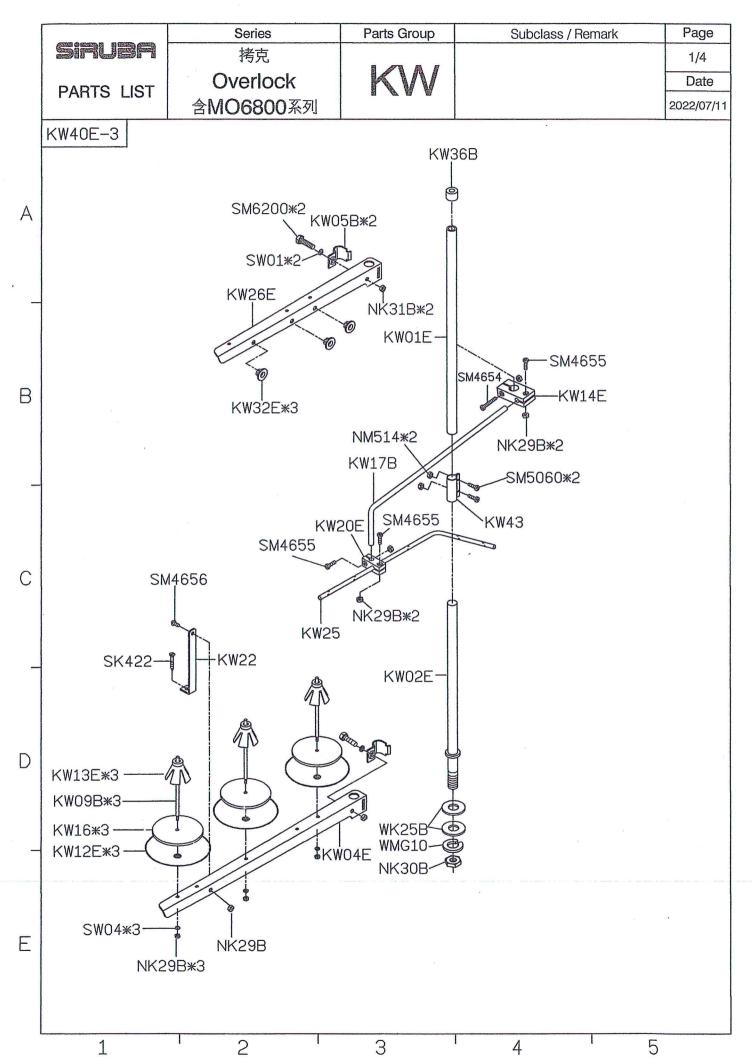




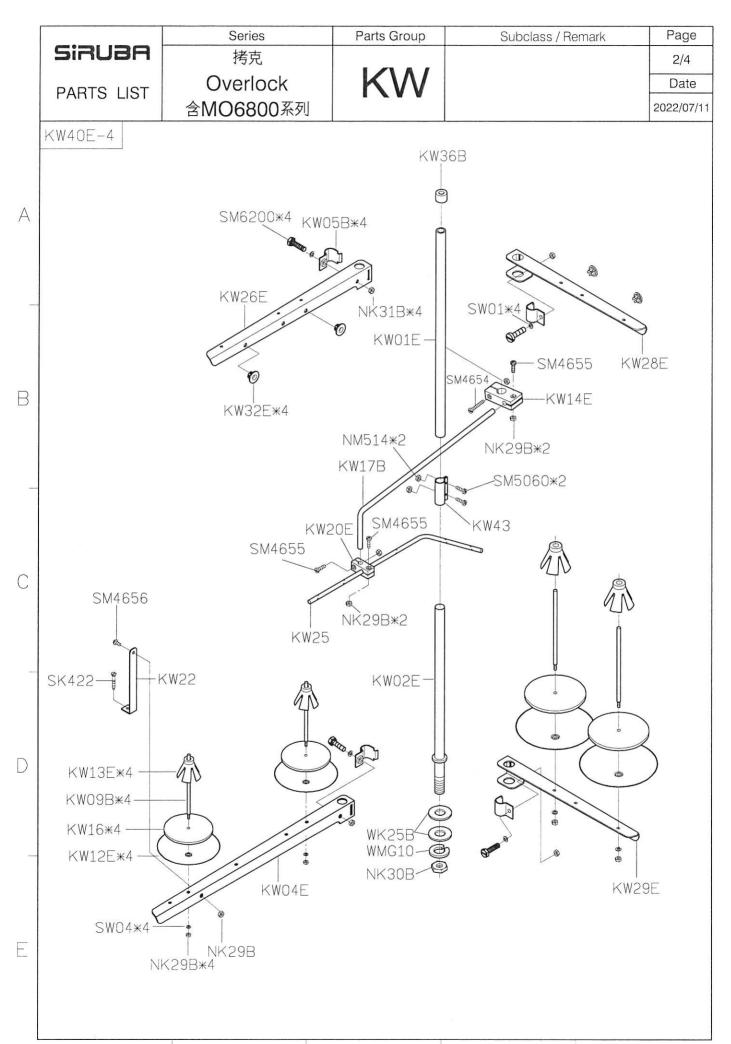
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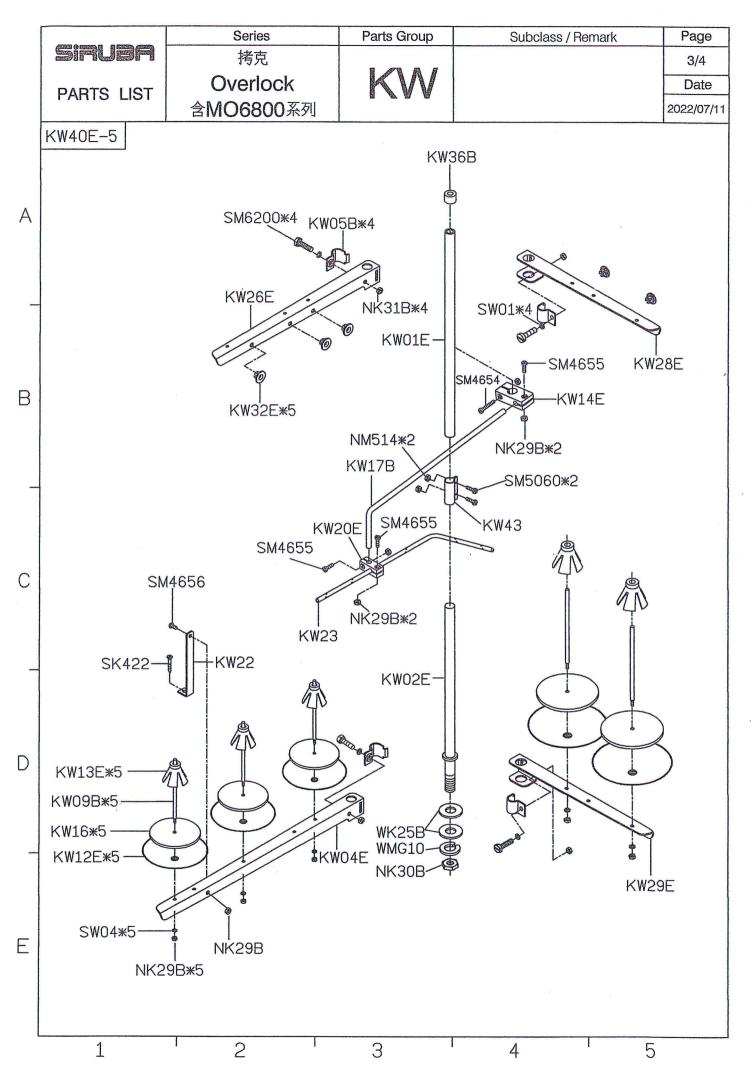




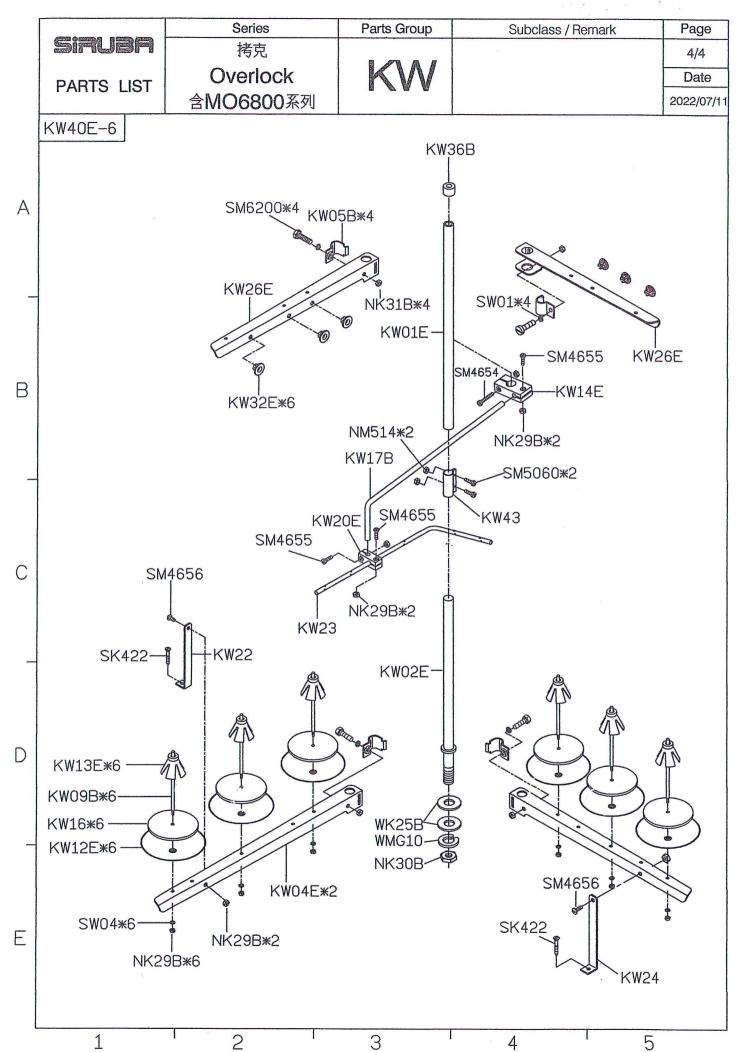
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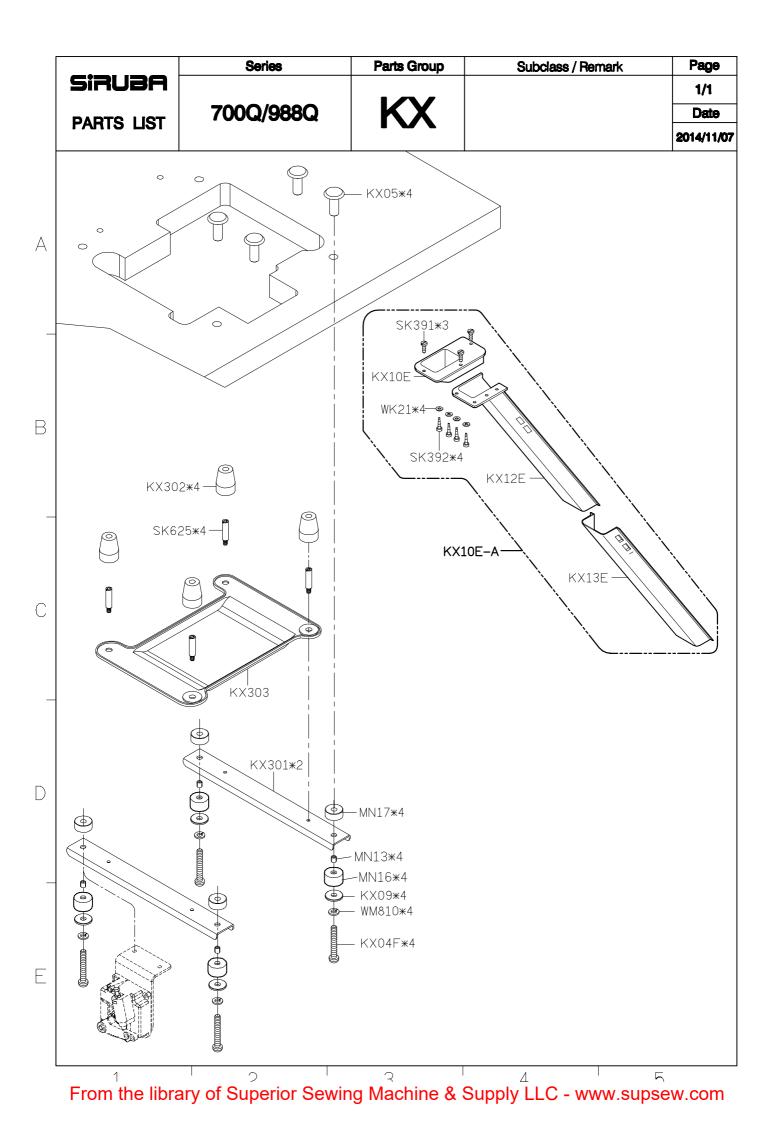


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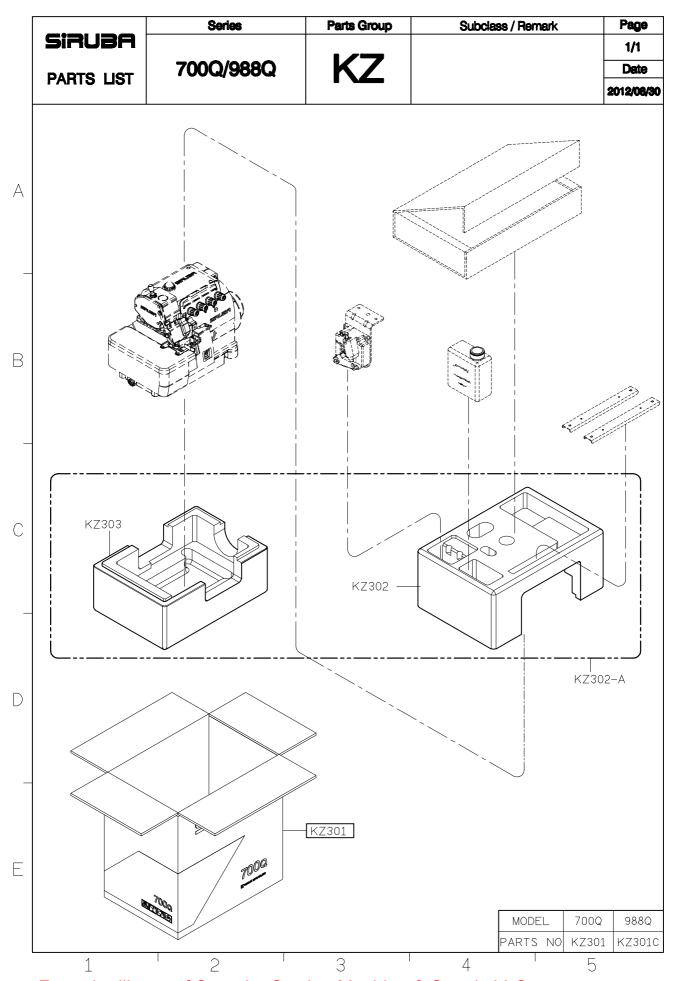


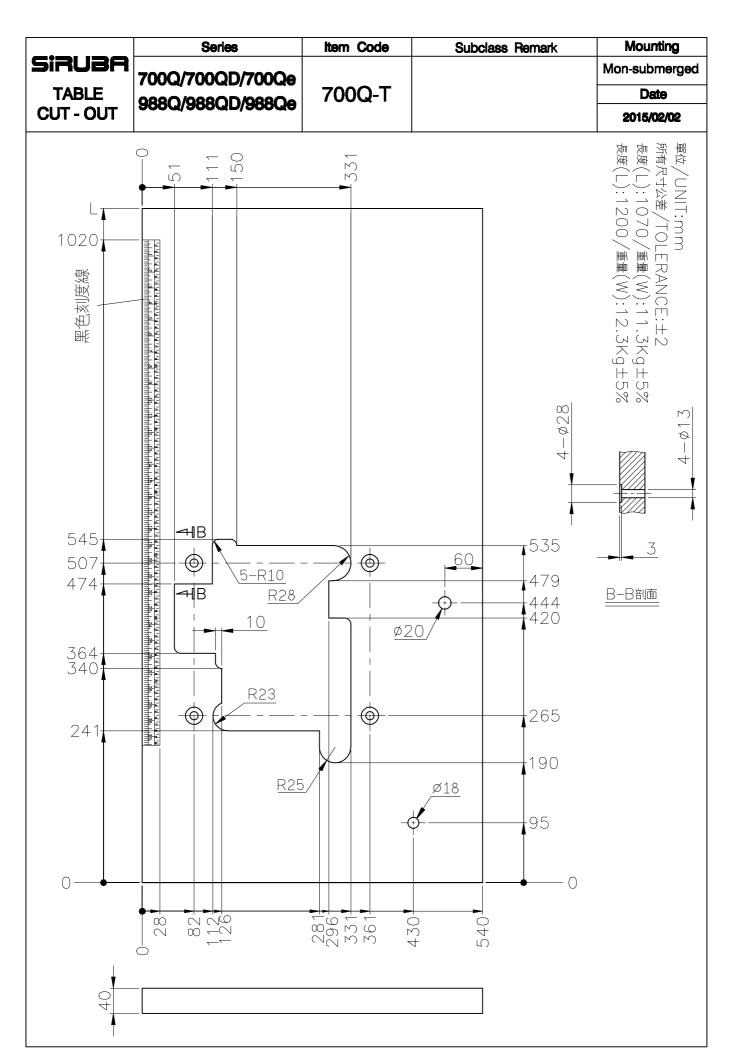
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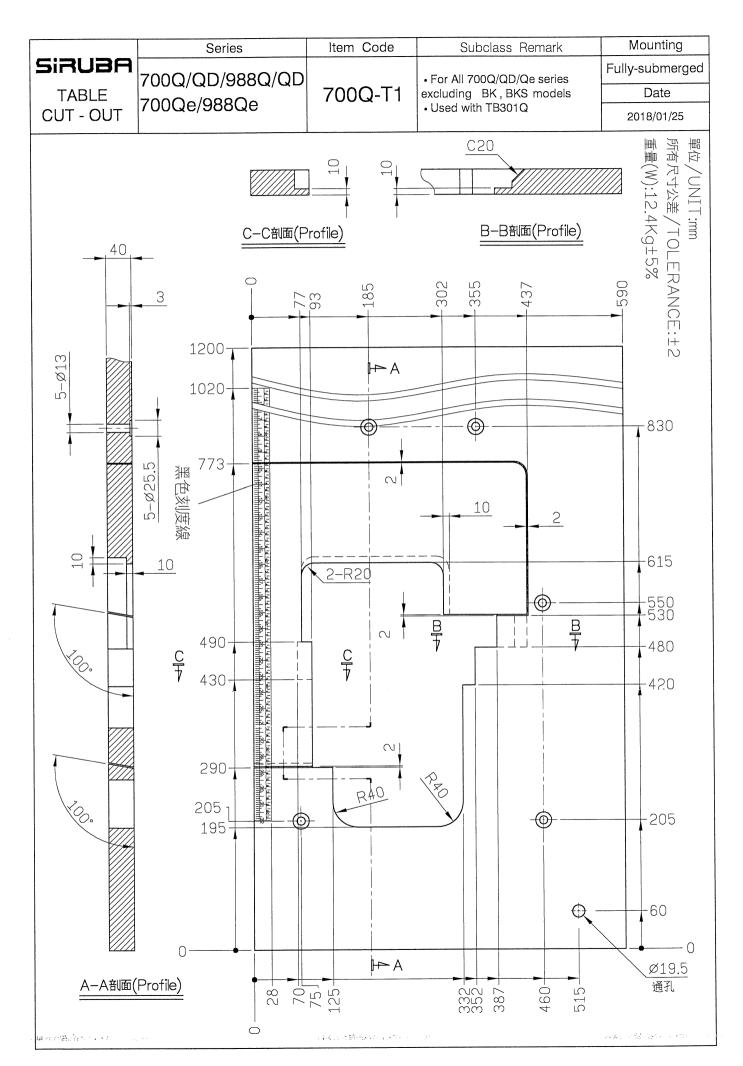


	Series	Parts Group	Subclass / Rema	ark Page
SIRUBA	7000/0000			1/1
PARTS LIST	700Q/988Q	KY		Date 2013/01/07
KY01-1 防塵罩	KY02F-A 油罐	KY03 油壺	KY04 漏斗	KY14 内六角螺絲起子
KY2:	3-A 			
KY23 内六角板手	► KY09 開口板手	LY33 一字起子	KY18 鑷子	SK216 螺絲
KY20D- <i>A</i>	,		KY30	KR35
腳踏板	鉤子/錬條	工具袋	針板紙	下刀片
		urt difference of the second		
_ KT14-A 濾油器	KZ03 乾燥劑	針*5 車針	KZ310 光碟片	LY35 一字起子
- BS508-A 固定架	CS101-A5 控速器	KY05–A 油壺		
1	ary of Superior Sev	3	4	5





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	Series	Item Code	Subclass Remark	Mounting
SIRUBA	700Q/700QD/700Qe		• For All 700QD/Qe series	Fully-submerged
TADIC	988Q/988QD/988Qe	L TDOMAN L	excluding BK, BKS models	Date
CUT - OUT			Used with 700Q-T1	2016/05/03

