



PARTS BOOK

KM-817/827

High Speed Post Bed Needle Feed
Lock Stitch Machine

KM-816/826

High Speed Post Bed Drop Feed
Lock Stitch Machine

PME-110926

Information

A. Parts Book 구성

Structure of Part Book

①
②
③
④
⑤
⑥
⑦
⑧
⑨

A Arm, Bed & Machine Body Mechanism
압, 베드 및 외장품 관계

Part No.	Parts No.	Note	Name of Parts	品名	Q'ty	Assembly No.
A-1	01-030C-1230		Arm	압대	1	
A-2	01-030C-1230		Bed	베드	1	
A-3	01-030C-1230		Machine Body	기계체	1	
A-4	01-030C-1230		Machine Body	기계체	1	
A-5	01-030C-1230		Machine Body	기계체	1	
A-6	01-030C-1230		Machine Body	기계체	1	
A-7	01-030C-1230		Machine Body	기계체	1	
A-8	01-030C-1230		Machine Body	기계체	1	
A-9	01-030C-1230		Machine Body	기계체	1	
A-10	01-030C-1230		Machine Body	기계체	1	
A-11	01-030C-1230		Machine Body	기계체	1	
A-12	01-030C-1230		Machine Body	기계체	1	
A-13	01-030C-1230		Machine Body	기계체	1	
A-14	01-030C-1230		Machine Body	기계체	1	
A-15	01-030C-1230		Machine Body	기계체	1	
A-16	01-030C-1230		Machine Body	기계체	1	
A-17	01-030C-1230		Machine Body	기계체	1	
A-18	01-030C-1230		Machine Body	기계체	1	
A-19	01-030C-1230		Machine Body	기계체	1	
A-20	01-030C-1230		Machine Body	기계체	1	
A-21	01-030C-1230		Machine Body	기계체	1	
A-22	01-030C-1230		Machine Body	기계체	1	
A-23	01-030C-1230		Machine Body	기계체	1	
A-24	01-030C-1230		Machine Body	기계체	1	
A-25	01-030C-1230		Machine Body	기계체	1	
A-26	01-030C-1230		Machine Body	기계체	1	
A-27	01-030C-1230		Machine Body	기계체	1	
A-28	01-030C-1230		Machine Body	기계체	1	
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A-31	01-030C-1230		Machine Body	기계체	1	
A-32	01-030C-1230		Machine Body	기계체	1	
A-33	01-030C-1230		Machine Body	기계체	1	
A-34	01-030C-1230		Machine Body	기계체	1	
A-35	01-030C-1230		Machine Body	기계체	1	
A-36	01-030C-1230		Machine Body	기계체	1	
A-37	01-030C-1230		Machine Body	기계체	1	
A-38	01-030C-1230		Machine Body	기계체	1	
A-39	01-030C-1230		Machine Body	기계체	1	
A-40	01-030C-1230		Machine Body	기계체	1	
A-41	01-030C-1230		Machine Body	기계체	1	
A-42	01-030C-1230		Machine Body	기계체	1	
A-43	01-030C-1230		Machine Body	기계체	1	
A-44	01-030C-1230		Machine Body	기계체	1	
A-45	01-030C-1230		Machine Body	기계체	1	
A-46	01-030C-1230		Machine Body	기계체	1	
A-47	01-030C-1230		Machine Body	기계체	1	
A-48	01-030C-1230		Machine Body	기계체	1	
A-49	01-030C-1230		Machine Body	기계체	1	
A-50	01-030C-1230		Machine Body	기계체	1	

①:관계 별 고유 코드

Unique code by mechanism

②:관계 별 고유 명칭

Unique name by mechanism

③:관계도

Explode view

④Ref.No.:파트별 고유 식별 번호

Unique identification number by part

⑤Parts No.:고유 제품 코드

Unique Product code

Ex)

구분 Category	Code	비고 remarks
구 부품 Old part	01-030C-1230	
신 부품 New Part	AS-000000-00	조(조) 파트 Set parts
	GP-000000-00	기구적 파트 Instrumental parts
	EP-000000-00	전기적 파트 Electrical parts

⑥Note:공지사항 표기 및 메모

Refers to notice and memo

⑦품

명:파트의 고유 품명

Name of Part:Unique name of parts

⑧Q'ty:파트의 수량

The number of parts

⑨Assembly no.:조(조) 파트의 식별 번호

Unique identification number by set part

Warning

1. 조에 속한 파트는 개별 조립 시 제품의 파손 또는 재봉 불량 발생될 수 있어 해당 파트에 대한 주문 시에는 조 품목으로만 구입이 가능합니다.
 2. 본 책자는 Parts Book으로 제작되었으므로 매뉴얼로 사용 불가합니다.
 3. 사전 예고 없이 사양이 변경 될 수도 있습니다.
-
1. The parts classified as ass'y items may cause damage to the machine or bad sewing when they are separately assembled. Hence, when they are ordered, they can be purchased as ass'y items only.
 2. This is a parts book. It cannot be used as a manual.
 3. Parts are Subject to change in Design Without Prior Notice.

Note

- 썬스타 제품의 부품은 아래 인터넷주소로 접속하시어 신청할 수 있습니다.
<http://www.sunstarcs.com>
 - 가입된 회원께서는 썬스타 포탈 사이트에 로그인후 필요한 부품을 신청할 수 있습니다.
 - 부품관리-발주관리-발주등록 항목에서 부품번호와 신청수량을 입력하여 등록하시면 발주가 됩니다.
 - 부품번호를 모르시는 경우 파츠북 조회를 클릭하시고 사용하는 기종을 검색하여 선택하시면 해당 기종의 파츠북을 조회할 수 있습니다.
 - 파츠북은 관계별로 구분되어 있으며 관계를 알고 있다면 부품 찾기가 용이합니다.
-
- You can make an order for the parts of Sunstar machine to connect internet address.
<http://www.sunstarcs.com>
 - You can request for parts you want after login if you are a registered member.
 - In parts Management - Order Management - Order Registration entry, you can place an order by entering the part number and quantity.
 - If you don't know the parts number, click the parts book menu bar.
In a download list, you can read parts book by searching model you use.
 - This parts book is classified by the mechanism, therefore you can find part easily.

From the library of Superior Sewing Machine & Supply LLC - www.supsew.com

MODEL

- KM-817
HIGH SPEED POST BED 1-NEEDLE, NEEDLE FEED LOCK-STITCH MACHINE
- KM-827
HIGH SPEED POST BED 2-NEEDLE, NEEDLE FEED LOCK-STITCH MACHINE
- KM-816
HIGH SPEED POST BED 1-NEEDLE, DROP FEED LOCK-STITCH MACHINE
- KM-816
HIGH SPEED POST BED 2-NEEDLE, DROP FEED LOCK-STITCH MACHINE

CONTENTS

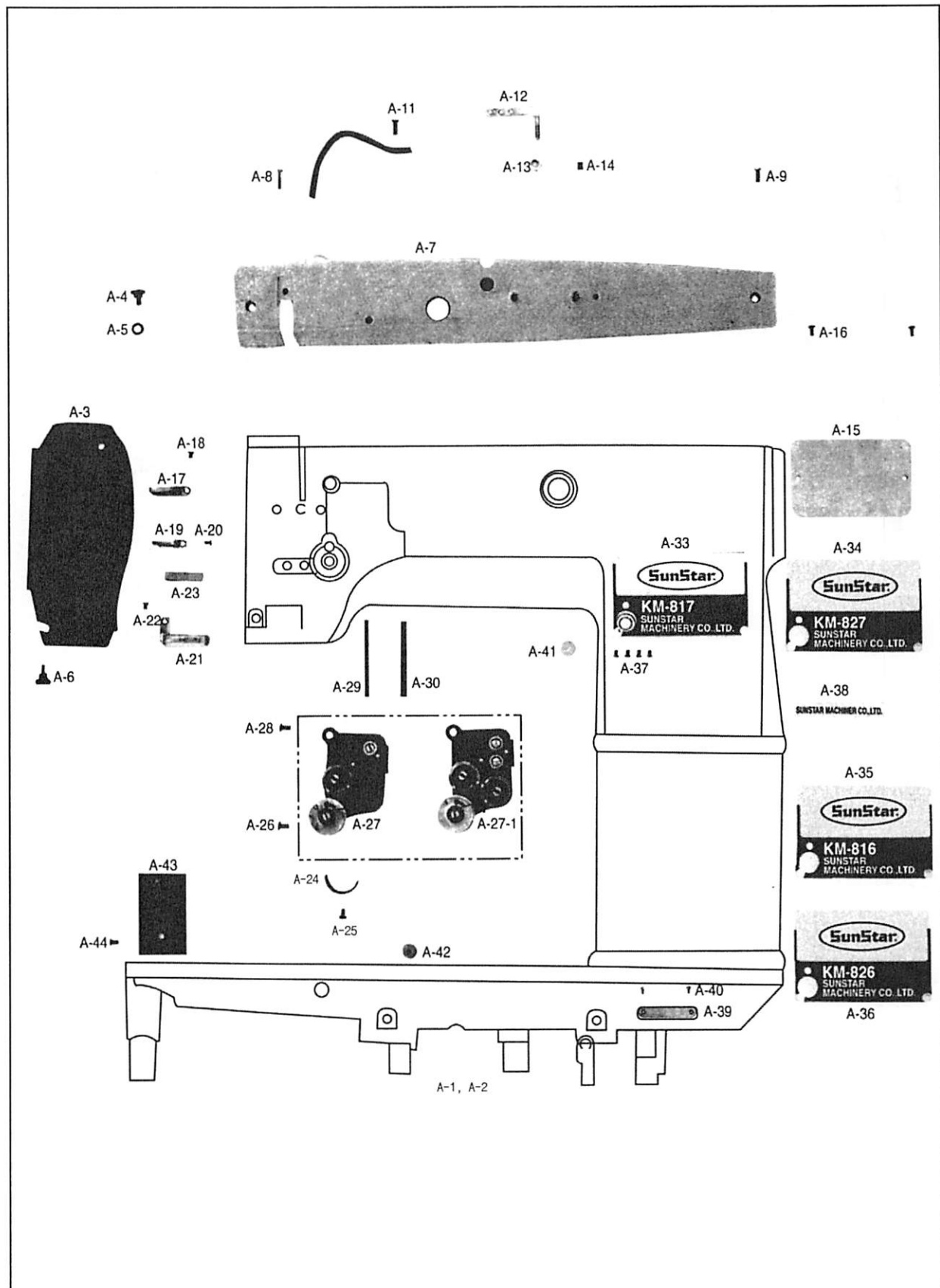
목 차

A	Machine Body & Threading Mechanism 외장 및 실장력 조절 관계	6
B	Upper Shaft Mechanism 상축 관계	8
C	Needle Bar Rocking Mechanism 바늘대 요동 관계	10
D	Presser Foot & Knee Lifting Mechanism 노루발 및 무릎올림 관계	12
E	Feed Mechanism 피이드 관계	14
F	Post & Hook Mechanism 포스트 & 훅 관계	18
G	Lubrication Mechanism 급유 관계	22
H	Lower Shaft Mechanism 하축 관계	26
I	Accessories Mechanism 액세서리 관계	28
J	Gauge Parts 게이지 파트	30
	Index 인덱스	32

A

Machine Body & Threading Mechanism

외장 & 실장력 조절 관계

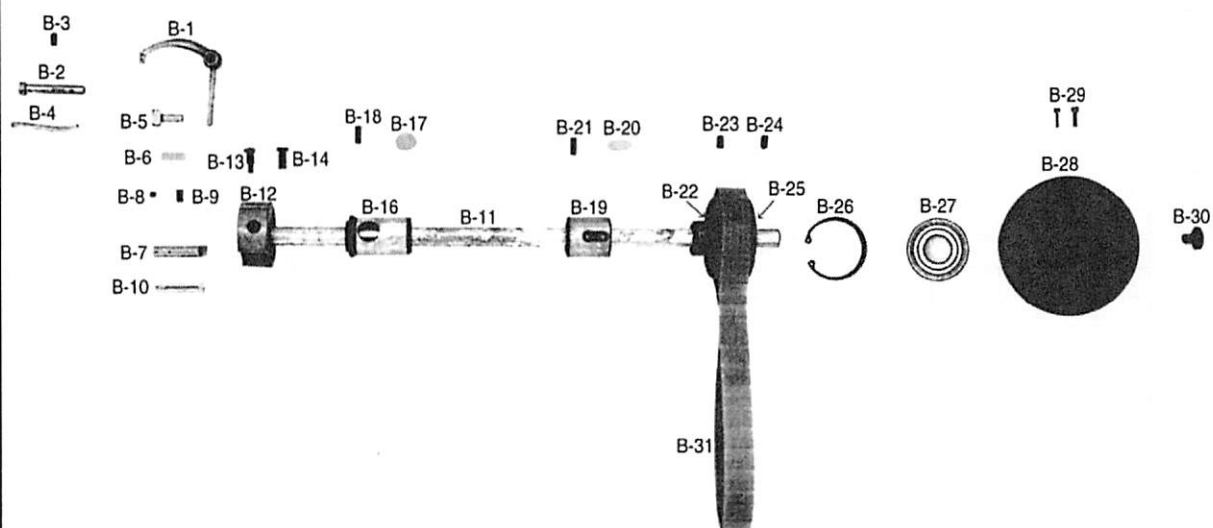


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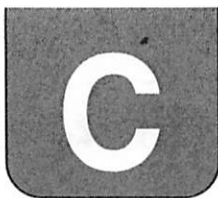
B

Upper Shaft Mechanism

상축 관계

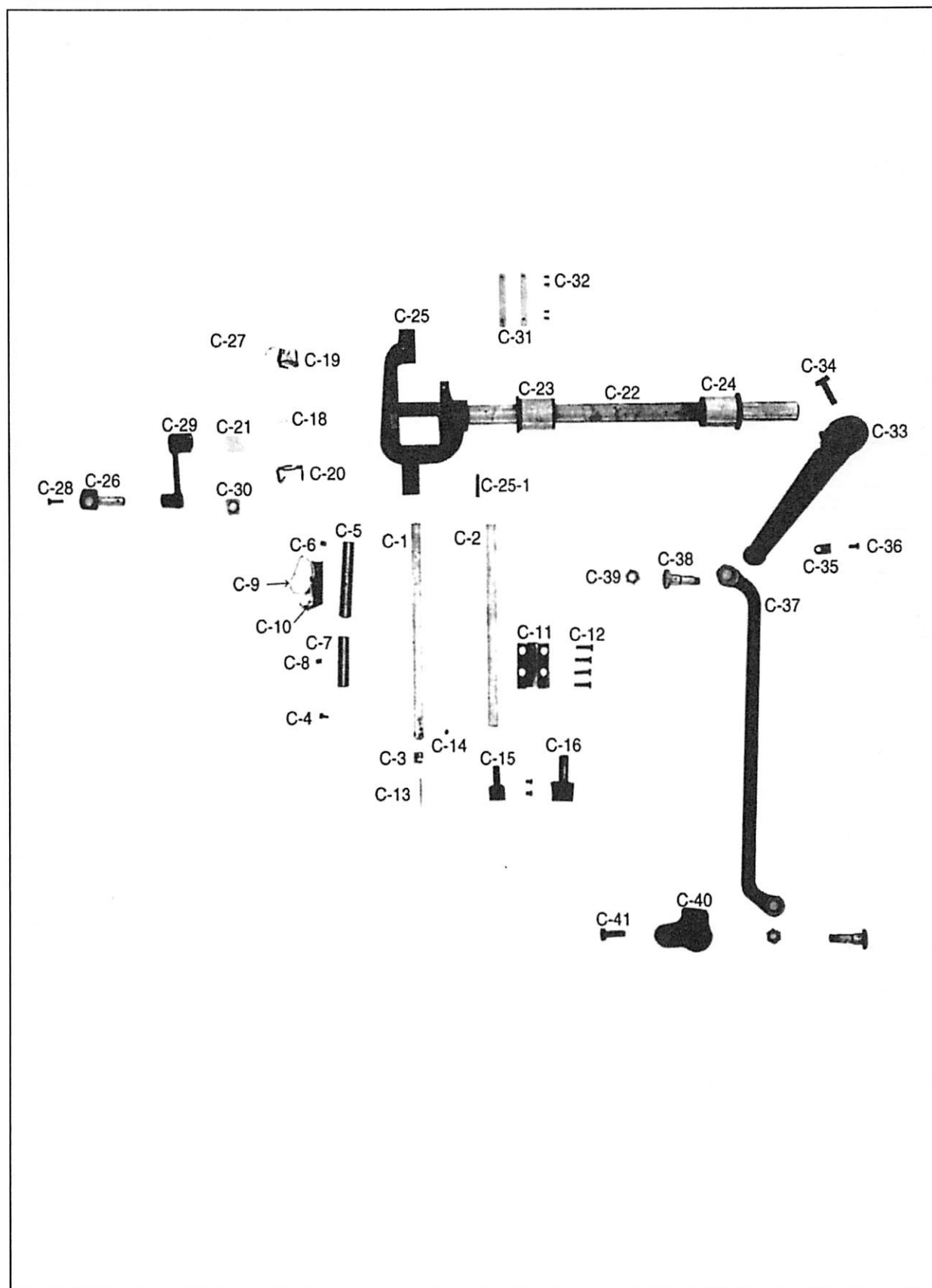


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Needle Bar Rocking Mechanism

바늘대 요동 관계

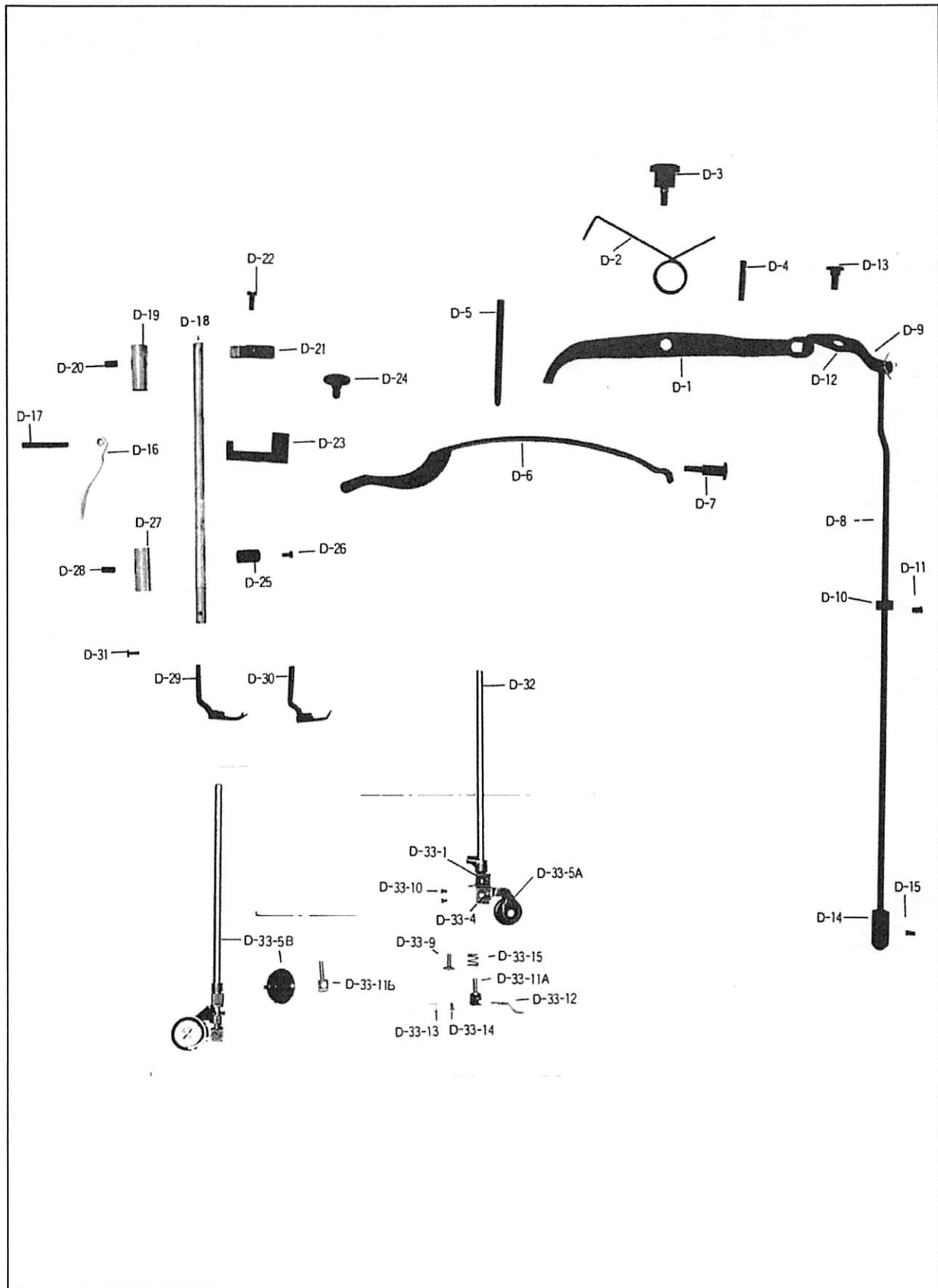


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D

Presser Foot & Knee Lifting Mechanism

노루발 및 무릎올림 관계

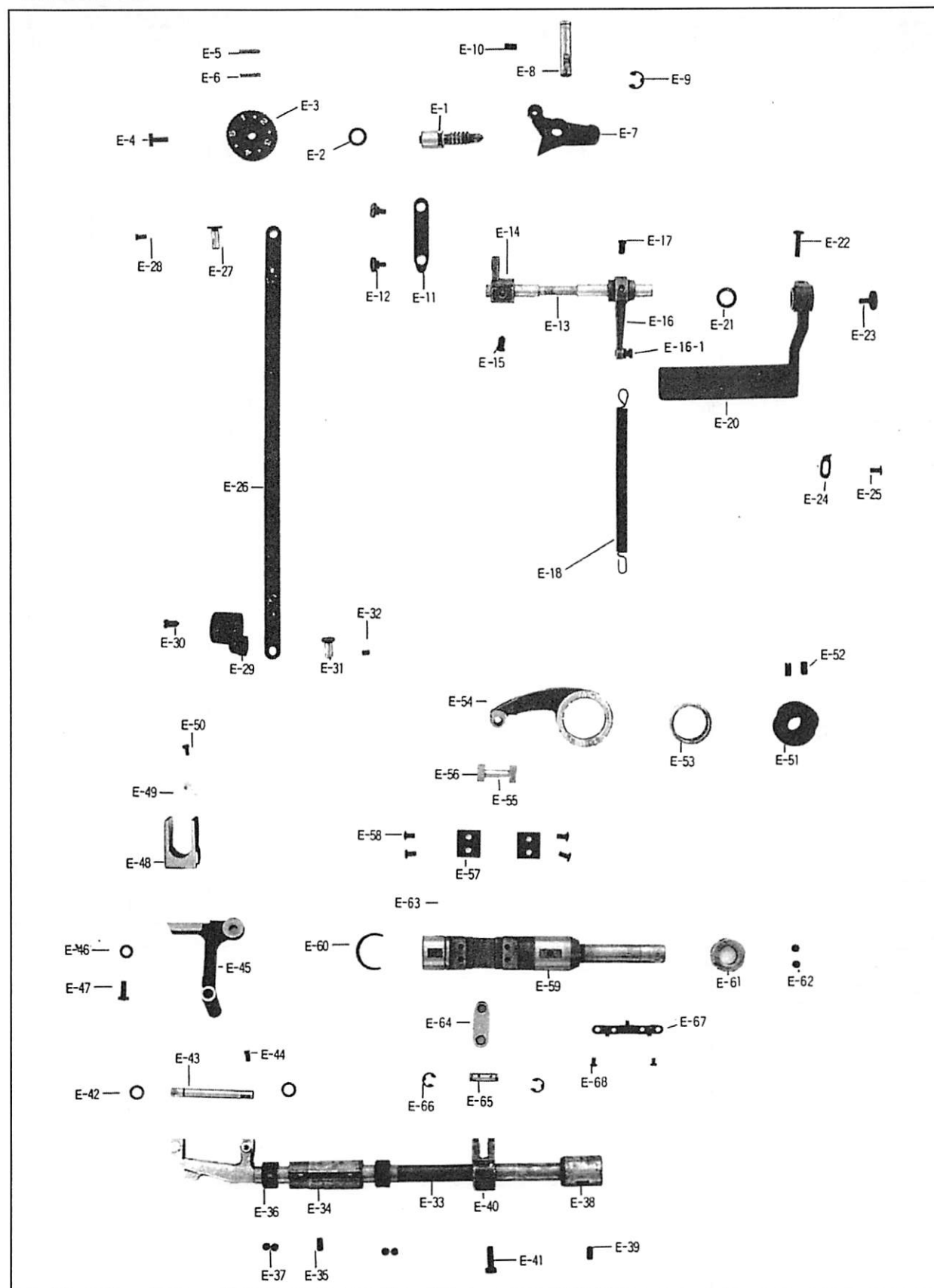


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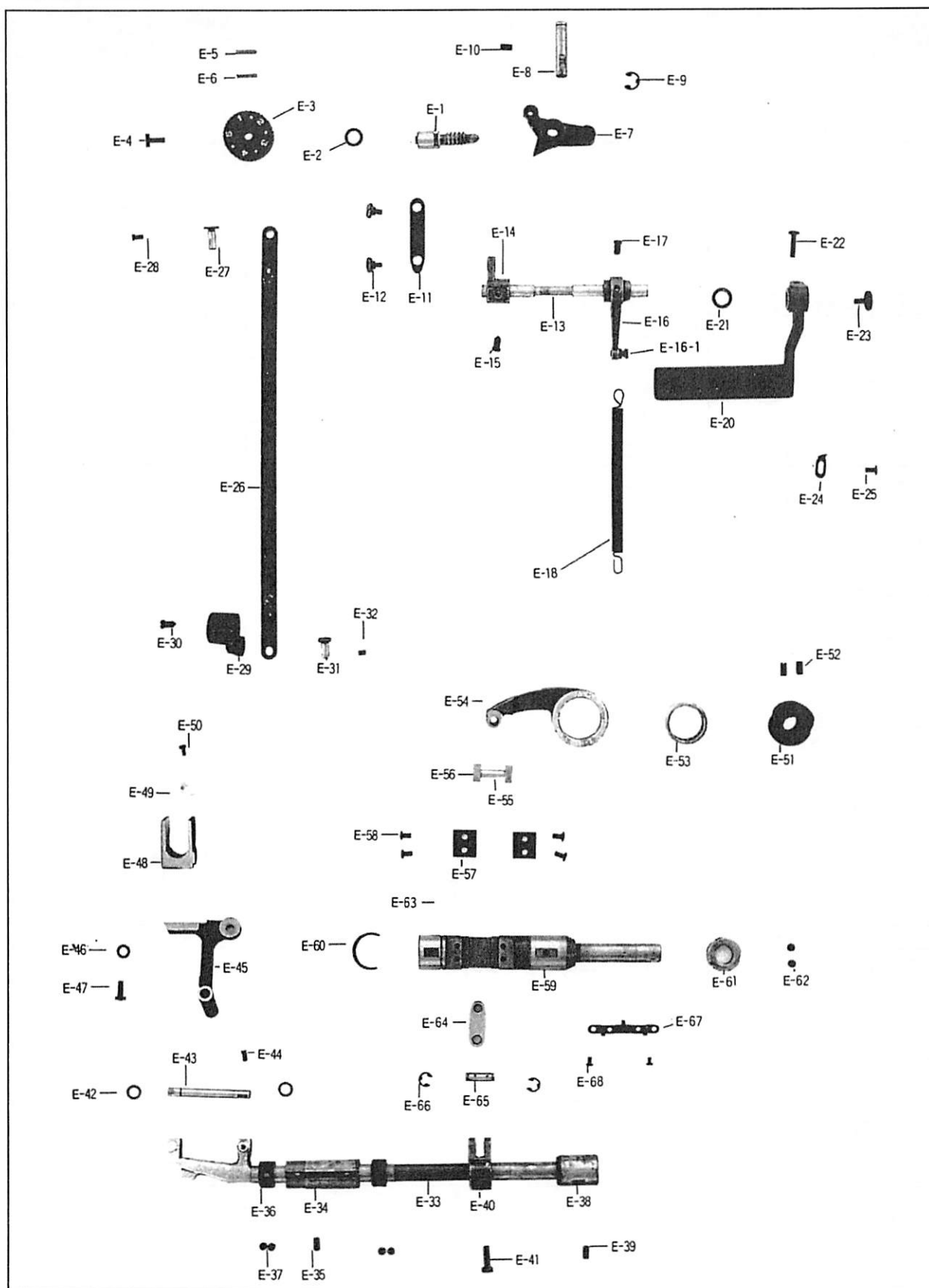
Feed Mechanism

피이드 관계





Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty				Applied Period
					KM-817	KM-827	KM-816	KM-826	
E-1	06-010A-7400		Feed Regulator Dial Shaft	다이알 축	1	1	1	1	
E-2	06-010R-1230		O-Ring For E-1	다이알 축 오링	1	1	1	1	
E-3	06-001A-7500		Length Control Dial Plate	다이알 문자판(5)	1	1	1	1	
E-4	SC-0193-1230		Screw(3/16"n=28)	다이알 판 침나사(3/16"n=28)	1	1	1	1	
E-5	06-012P-7400		Pin For E-3	다이알 핀	1	1	1	1	
E-6	06-027G-7400		Spring For E-3	다이알 스프링	1	1	1	1	
E-7	06-104A-7400		Feed Regulator	피이드 조절기	1	1	1	1	
E-8	06-002P-7400		Feed Regulator Stud	피이드 조절기 한지핀	1	1	1	1	
E-9	06-003C-7400		E-Ring(Ø7)	피이즈 조절기 한지핀 E링 7	1	1	1	1	
E-10	SC-0507-1230		Screw(15/64"n=28)	상축 봉심 고정나사(15/64"n=28)	1	1	1	1	
E-11	06-005C-7400		Feed Regulator Connecting Link	피이드 조절기 연결링크	1	1	1	1	
E-12	06-006S-7400		Stud Screw For E-11	피이드 조절기 연결링크 단나사	2	2	2	2	
E-13	06-102A-8270		Reverse Lever Shaft	역진 레버 축	1	1	1	1	
E-14	06-107A-7400		Reverse Lever Shaft Crank	역진 레버 크랭크	1	1	1	1	
E-15	SC-0330-7400		Screw(15/64"n=28)	역진 레버 크랭크 침나사(15/64"n=28)	1	1	1	1	
E-16	06-217A-7400		Link For Reverse Lever Spring	역진 레버 축 스프링걸이	1	1	1	1	
E-16-1	06-018P-7400		Roller For Spring Hook	역진 레버 축 스프링걸이 핀	1	1	1	1	
E-17	SC-0122-1230		Screw(15/64"n=28)	틀니 받침 축 고정나사(15/64"n=28)	1	1	1	1	
E-18	06-003G-8270		Reverse Lever Return Spring	역진 레버 스프링	1	1	1	1	
E-20	06-020A-7400		Reverse Lever	역진 레버	1	1	1	1	
E-21	06-021W-7400		Washer For E-20	역진 레버 와셔	1	1	1	1	
E-22	SC-0186-1230		Screw(3/16"n=32)	역진 레버 고정나사(3/16"n=32)	1	1	1	1	
E-23	SC-0185-1230		Screw(3/16"n=32)	레버 덮개 나사(3/16"n=32)	1	1	1	1	
E-24	06-022C-7400		Stopper For E-20	역진 레버 스톱퍼	1	1	1	1	
E-25	SC-0543-2302		Screw(11/64"n=40)	틀 카바 한지 고정나사(11/64"n=40)	1	1	1	1	
E-26	06-004A-8270		Feed Regulator Connecting Rod	절환기 연결 로드	1	1	1	1	
E-27	06-026P-7400		Pin(A) For E-26	절환기 연결 로드 핀(A)	1	1	1	1	
E-28	SC-0128-7400		Screw(11/64"n=40)	인봉 카라 침나사(11/64"n=40)	1	1	1	1	
E-29	06-105A-8270		Feed Regulator Shaft Crank	절환기 크랭크	1	1	1	1	
E-30	SC-0330-7400		Screw(15/64"n=28)	역진 레버 크랭크 침나사(15/64"n=28)	1	1	1	1	
E-31	06-112A-7500		Pin(B) For E-26	피드 조절기 편심축(B)	1	1	1	1	
E-32	SC-0542-1230		Screw(11/64"n=40)	실 늦추기 고정나사(11/64"n=40)	1	1	1	1	
E-33	06-179A-5607		Feed Rock Shaft	수평밀대	1	1	1	1	
E-34	06-143A-7400		Feed Rock Shaft Bushing(F)	수평밀대 전봉심	1	1	1	1	
E-35	SC-0514-7400		Screw(15/64"n=28)	상축 앞봉심 고정나사(15/64"n=28)	1	1	1	1	
E-36	06-142A-7400		Collar For E-33	수평밀대 카라	2	2	2	2	
E-37	SC-A129-4515		Screw(1/4"n=40)	홈볼이 멈춤나사(1/4"n=40)	4	4	4	4	
E-38	06-139A-7400		Feed Rock Shaft Bushing(R)	수평밀대 후봉심	1	1	1	1	
E-39	SC-0514-7400		Screw(15/64"n=28)	상축 앞봉심 고정나사(15/64"n=28)	1	1	1	1	
E-40	06-141A-7400		Feed Rock Shaft Crank	수평밀대 크랭크	1	1	1	1	
E-41	SC-0253-7400		Screw(1/4"n=28)	오동 크랭크 침나사(1/4"n=28)	1	1	1	1	
E-42	06-046W-7400		Washer For E-43	틀니 받침 와셔	2	2	2	2	
E-43	06-147A-7400		Feed Bar Shaft	틀니 받침 축	1	1	1	1	
E-44	SC-0128-7400		Screw(11/64"n=40)	인봉 카라 침나사(11/64"n=40)	1	1	1	1	
E-45	06-106A-8270		Feed Bar	틀니 받침	1	1	1	1	
E-46	06-151W-7400		Washer For E-48	포크 침나사 와셔	1	1	1	1	
E-47	SC-0106-7400		Screw(15/64"n=28)	포트 침나사(육각) (15/64"n=28)	1	1	1	1	
E-48	GP-048433-00		Feed Bar Fork	틀니 받침 포크(KSM004)	1	1	1	1	Jan.28.10
	06-152A-7400		Feed Bar Fork	틀니 받침 포크(KSM004)	1	1	1	1	
E-49	06-053M-7400		Felt For E-48	포크 felt	1	1	1	1	
E-50	SC-0531-2302		Screw(9/64"n=40)	틀 카바 고정판 고정나사(9/64"n=40)	1	1	1	1	
E-51	GP-038366-00		Feed Cam	피이드 캠	1	1	1	1	
E-52	SC-A308-4517		Screw(15/64"n=28)	육각구멍볼이 멈춤나사(15/64"n=40)	2	2	2	2	
E-53	06-036A-7400		Needle Bearing	니어들 베어링	1	1	1	1	
E-54	GP-020928-02		Feed Cam Connecting Rod	베어링 로드	1	1	1	1	Dec.22.09
	06-135A-7400		Feed Cam Connecting Rod	베어링 로드	1	1	1	1	
E-55	06-032P-7400		Slide Block Shaft	베어링 로드 연결핀	1	1	1	1	

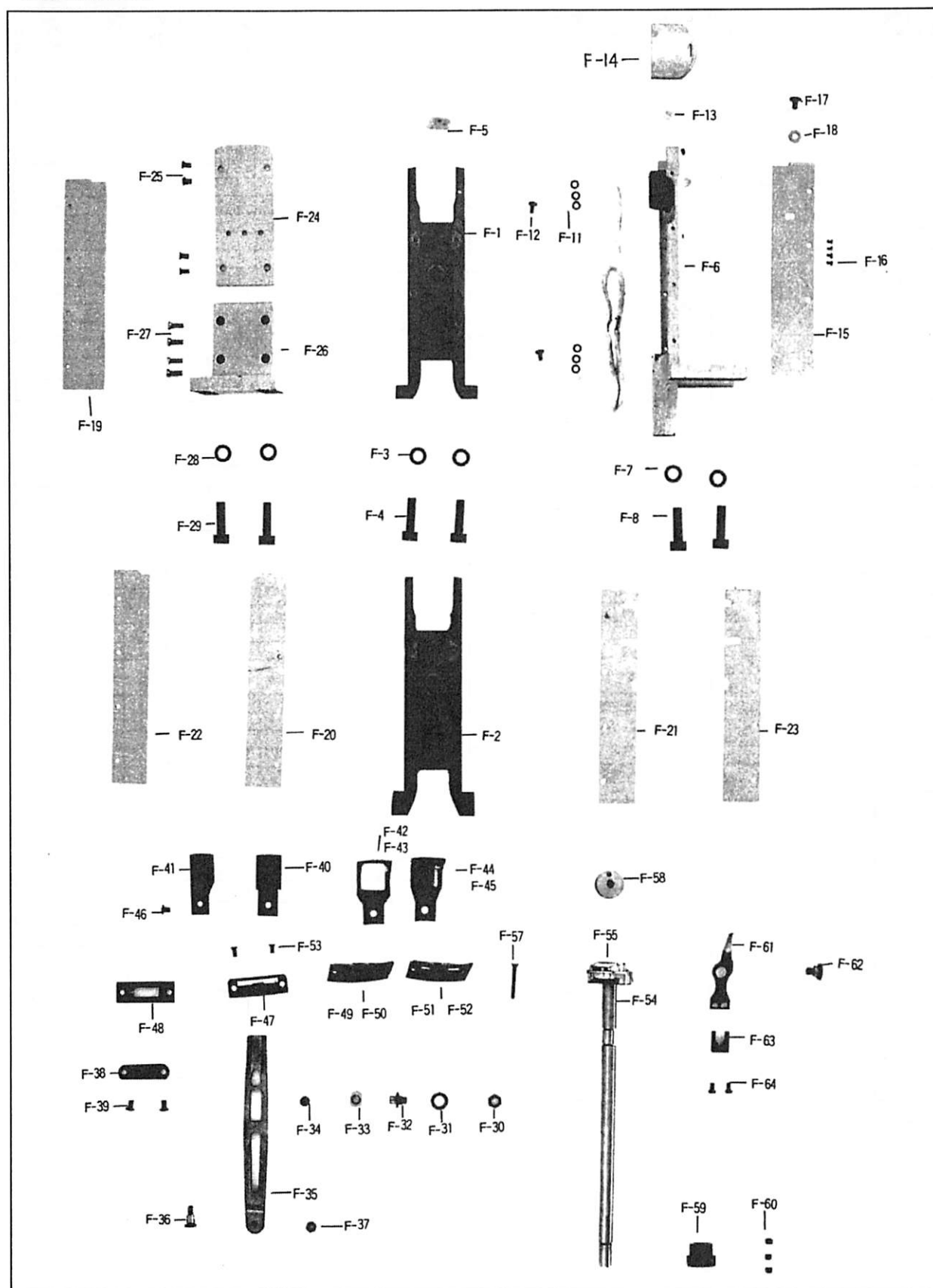


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Post Mechanism

포스트 관계



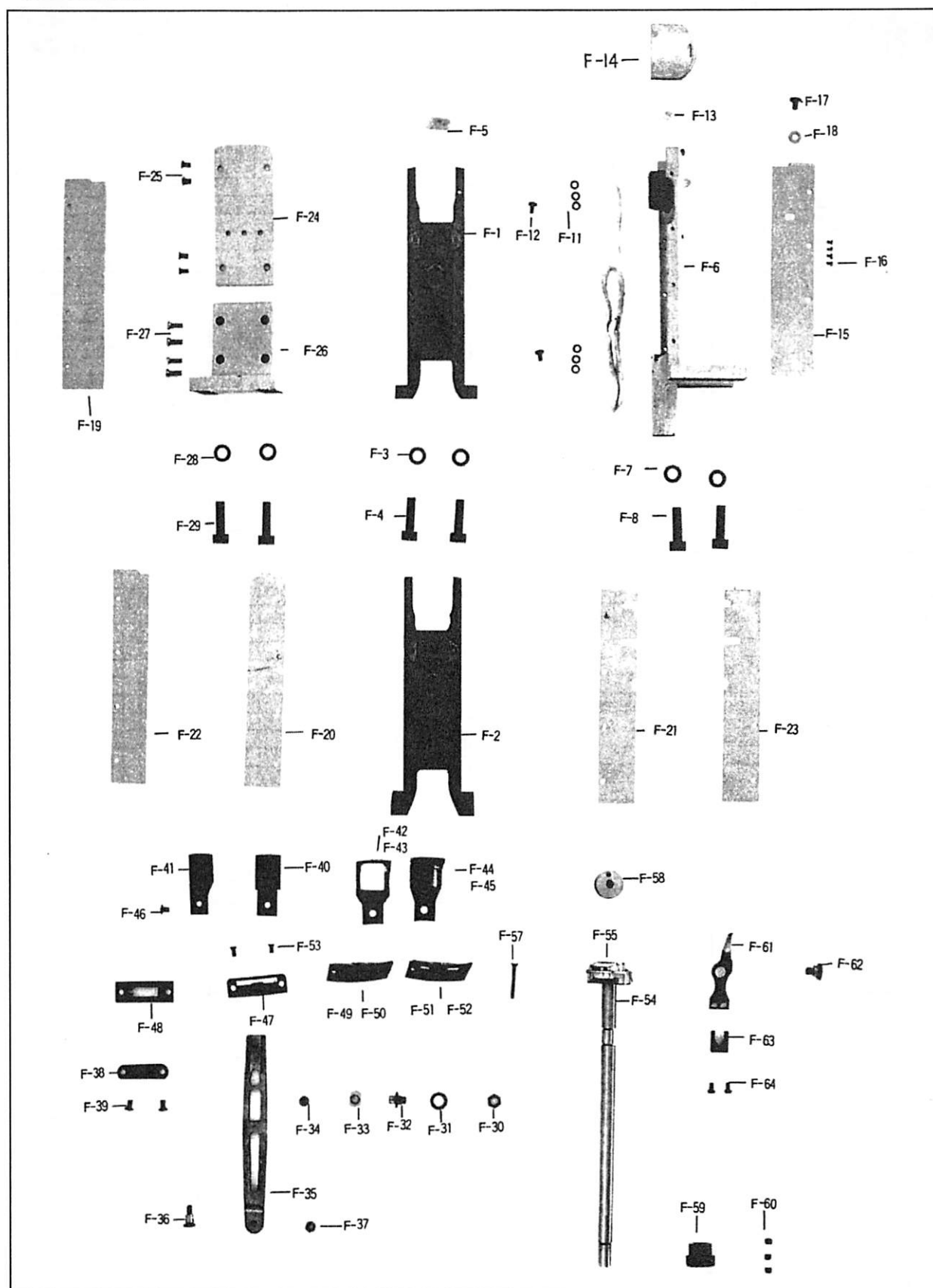


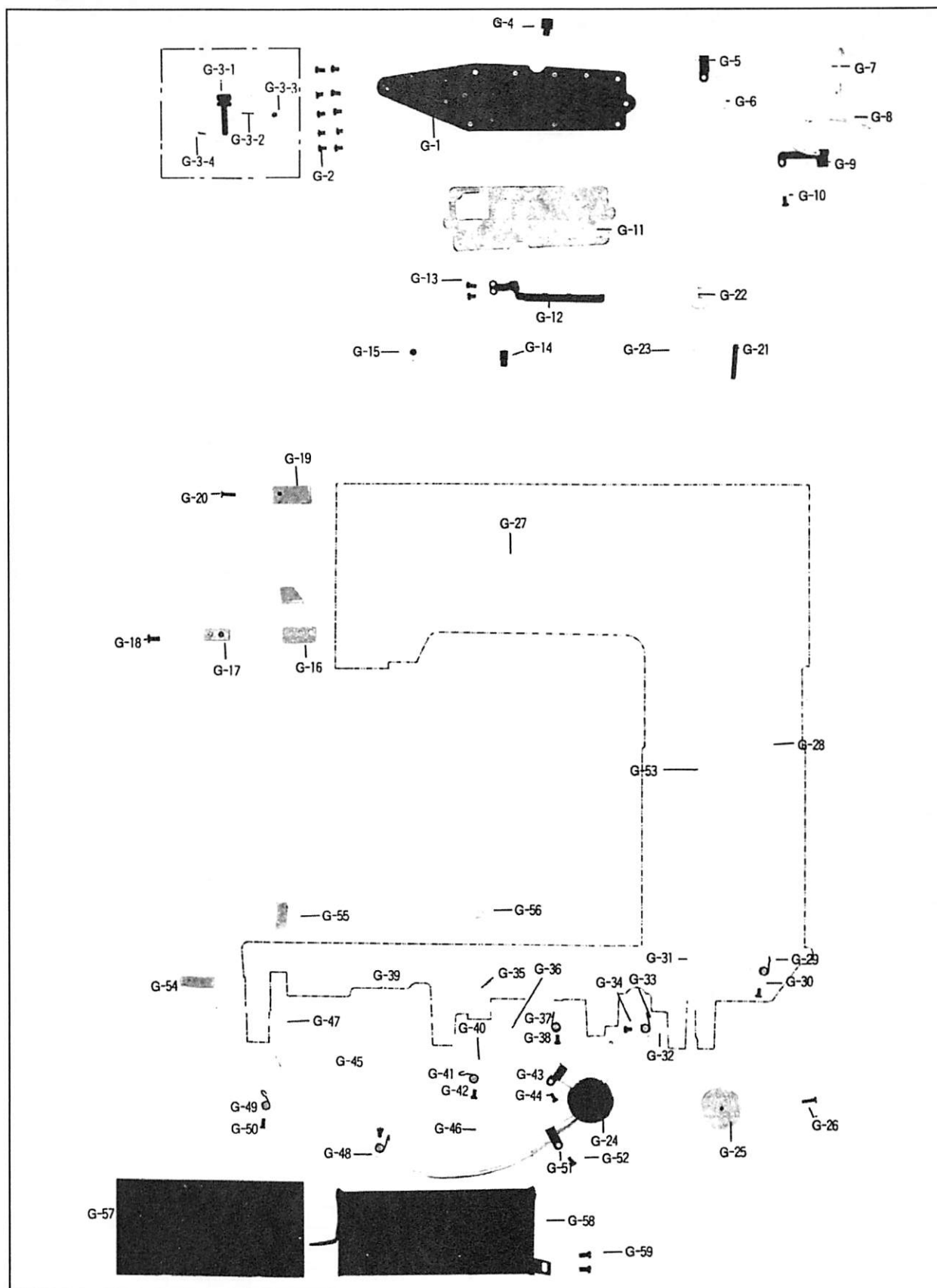
Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty				Applied Period
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F-1	09-118A-8170		Post(KM-817,816)	포스트	1		1		
F-2	09-118A-8270		Post(KM-827,826)	포스트		1		1	
F-3	09-025W-8270		Washer for F-1, F-2	새들 침나사 와셔	2	4	2	4	
F-4	SC-0344-8260		Screw(5/16"n=24)	포스크 고정나사(5/16"n=24)	2	4	2	4	
F-5	06-053M-7400		Felt for Feed Dog Lever	포크 헬트	1	1	1	1	
F-6	09-020A-8270		Saddle	새들	1	2	1	2	
F-7	09-125W-8270		Washer for F-6	새들 침나사 와셔	2	4	2	4	
F-8	SC-0326-8260		Screw(5/16"n=24)	새들 침나사(5/16"n=24)	2	4	2	4	
F-11	02-019W-1230		Washer for F-10	상축 헬트 와셔	6	12	6	12	
F-12	SC-0365-3710		Screw(9/64"n=40)	면판 측면 카바나사(하) (9/64"n=40)	2	4	2	4	
F-13	02-009M-7400		Felt for F-6	상축 앞 풋싱 헬트	1	2	1	2	
F-14	GP-010492-00		Hook Cover	가마축 슬라이드	1	2	1	2	
F-15	09-123C-8170		Post Cover(F)	포스트 커버(前)	1		1		
F-16	SC-A301-4119		Screw(9/64"n=40)	홈볼이 접시 작은나사(9/64"n=40)	8	16	8	16	
F-17	SC-0537-8260		Screw(3/16"n=32)	포스트 고정나사(대)(3/16"n=32)	1	3	1	3	
F-18	01-023C-3710		Washer for F-17	와셔5	1	4	1	4	
F-19	09-124C-8170		Post Cover(R)	포스트 커버(後)	1		1		
F-20	09-124C-8270		Post Lever Cover(F)	포스트 커버(후)		1		1	
F-21	09-121C-8270		Post Right Cover(F)	포스트 커버(좌)		1		1	
F-22	09-123C-8270		Post Left Cover(R)	포스트 커버(전)		1		1	
F-23	09-122C-8270		Post Right Cover(R)	포스트 커버(우)		1		1	
F-24	09-001A-8170		Post Cover	포스트 커버(좌)	1		1		
F-25	SC-0501-2302		Screw(11/64"n=40)	실재기 카바나사(11/64"n=40)	4		4		
F-26	09-102A-8170		Post Support	포스트 받침	1		1		
F-27	09-125W-8270		Screw(11/64"n=40)	윗뚜껑 침나사(11/64"n=40)	4		4		
F-28	09-025W-8270		Washer for F-29	새들 침나사 와셔	2		2		
F-29	SC-0326-8260		Screw(5/16"n=24)	새들 침나사(5/16"n=24)	2		2		
F-30	SN-0116-3400		Nut(1/4"n=40)	수평 운동조절 축 너트(1/4"n=40)	1	1	1	1	
F-31	09-009W-8270		Washer for F-32	슬라이드 블럭 와셔	1	1	1	1	
F-32	09-006S-8270		Slide Block Shaft	슬라이드 블럭 나사	1	1	1	1	
F-33	09-107A-8270		Slide Block	톱니 레버 슬라이드 블럭	1	1	1	1	
F-34	09-008S-8270		Screw for F-33	슬라이드 블럭 마개 나사	1	1	1	1	
F-35	09-011A-8270		Feed Dog Lever	톱니 레버	1	1	1	1	
F-36	06-008S-8270		Stud Screw for Feed Bar	톱니 받침 나사	1	1	1	1	
F-37	SN-0115-7400		Nut(3/16"n=32)	오프너 너트(3/16"n=32)	1	1	1	1	
F-38	09-005C-8270		Guide Plate for F-35	톱니 레버 보강판	1	1	1	1	
F-39	SC-0543-2302		Screw(11/64"n=24)	톱 카바 한지 고정나사(11/64"n=40)	2	2	2	2	
F-40	06-001A-8170		Feed Dog(KM-817)	톱니	1				
F-41	06-012A-8270		Feed Dog(KM-827)	톱니(3/32)		1			
F-42	06-001A-8160		Feed Dog(Roller Presser Type)	톱니(로올러 노루발용)			1		
F-43	06-001A-8260		Feed Dog(Roller Presser Type)	톱니				1	
F-44	06-011A-8160		Feed Dog(Flat Presser Type)	톱니(평노루발용)			1		
F-45	06-001A-8260		Feed Dog(Roller Presser Type)	톱니				1	
F-46	SC-0543-2302		Screw(1/8"n=44)	톱 카바 한지 고정나사(1/8"n=44)	1	1	1	1	
F-47	01-005A-8170		Needle Plate(KM-817)	침판	1				
F-48	01-004A-8270		Needle Plate(KM-827)	침판(3/32)		1			
F-49	01-005A-8160		Needle Plate(Roller Presser Type)	침판(로올러 노루발용)			1		
F-50	01-005A-8260		Needle Plate(Roller Presser Type)	침판(3/32)				1	
F-51	01-015A-8160		Needle Plate(Flat Presser Type)	침판(평노루발용)	1				
F-52	01-015S-8260		Needle Plate(Flat Presser Type)	침판(3/16)		1			
F-53	SC-0310-8130		Screw(9/64"n=40)	침판 나사(9/64"n=40)	2	2	2	2	
F-54	09-113A-8270		Hook Shaft	축 축	1	2	1	2	
F-55	09-036A-8570		Rotary Hook Assembly	가마	1Set	1Set	1Set	1Set	
F-57	SC-0147-8270		Screw(9/64"n=40)	가마 고정나사(9/64"n=40)	1	2	1	2	
F-58	09-130A-7400		Bobbin	보빈	1	2	1	2	
F-59	09-002A-7400		Rotary Hook Gear	기어(소)	1	2	1	2	
F-60	SC-A550-4517		Screw(1/4"n=40)	홈볼이 멈춤나사(1/4"n=40)	3	6	3	6	

F

Post Mechanism

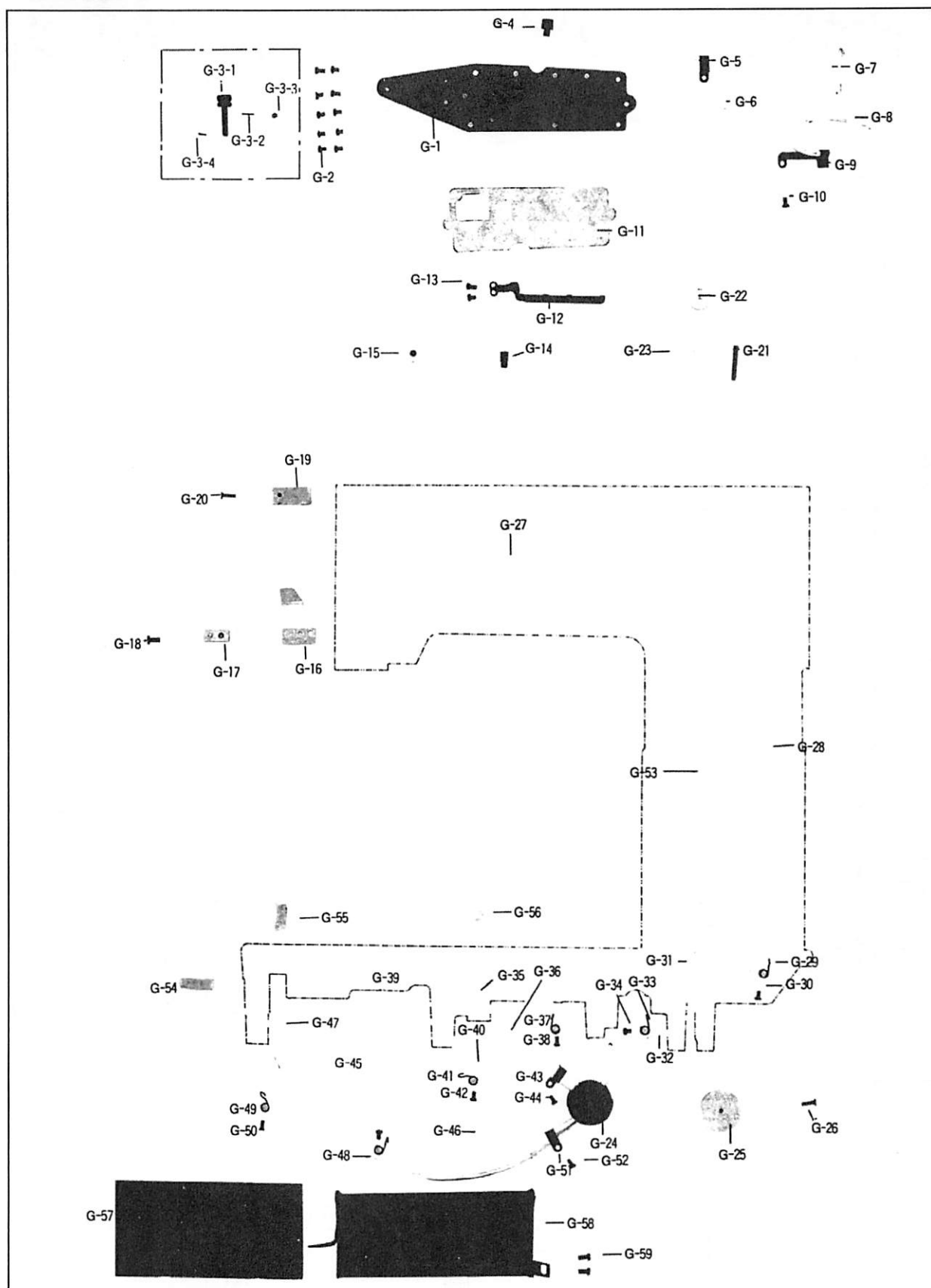
포스트 관계







Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty				Applied Period
					KM-817	KM-827	KM-818	KM-826	
G-1	44-001A-7400		Oil Receive Plate	Oil Receive Plate	1	1	1	1	
G-2	SC-0502-2302		Screw(9/64"n=40)	Screw(9/64"n=40)	10	10	10	10	
G-3-1	44-006A-7400		Oil Adjusting Knob	Oil Adjusting Knob	1	1	1	1	
G-3-2	44-007P-7400		Pin(A) For G-3-1	Pin(A) For G-3-1	1	1	1	1	
G-3-3	44-008W-7400		Washer For G-3-2	Washer For G-3-2	1	1	1	1	
G-3-4	44-008P-7400		Pin(B) For G-3-1	Pin(B) For G-3-1	2	2	2	2	
G-4	44-012R-7400		Cap For Oil Inlet	Cap For Oil Inlet	1	1	1	1	
G-5	44-011C-7400		Felt Presser	Felt Presser	1	1	1	1	
G-6	44-010M-7400		Felt	Felt	1	1	1	1	
G-7	44-0000-1230		Oil Wick	Oil Wick	1	1	1	1	
G-8	44-0000-1230		Oil Wick	Oil Wick	1	1	1	1	
G-9	44-009G-7400		Spring Plate	Spring Plate	1	1	1	1	
G-10	SC-0502-2302		Screw(9/64"n=40)	Screw(9/64"n=40)	1	1	1	1	
G-11	44-013R-7400		Packing For G-1	Packing For G-1	1	1	1	1	
G-12	44-014C-7400		Wick Holder	Wick Holder	1	1	1	1	
G-13	SC-0531-2302		Screw(9/64"n=40)	Screw(9/64"n=40)	2	2	2	2	
G-14	44-015C-7400		Oil Guide Tube	Oil Guide Tube	1	1	1	1	
G-15	02-014M-2302		Felt	Felt	1	1	1	1	
G-16	44-017C-7400		Oil Cover	Oil Cover	1	1	1	1	
G-17	44-018C-8130		Presser For G-16	Presser For G-16	1	1	1	1	
G-18	06-024S-7400		Screw(3/16"n=32)	Screw(3/16"n=32)	1	1	1	1	
G-19	44-016M-7400		Felt For Thread Take-Up Lever	Felt For Thread Take-Up Lever	1	1	1	1	
G-20	SC-A156-4118		Screw(9/64"n=40)	Screw(9/64"n=40)	1	1	1	1	
G-21	01-017C-7400		Oil Pipe	Oil Pipe	1	1	1	1	
G-22	44-027C-7400		Oil Gauge Window	Oil Gauge Window	1	1	1	1	
G-23	06-043R-1230		Facking For G-22	Facking For G-22	1	1	1	1	
G-24	44-022C-7400		Oil Tube Supporter	Oil Tube Supporter	1	1	1	1	
G-25	44-023M-7400		Felt	Felt	1	1	1	1	
G-26	SC-0518-7400		Screw(9/64"n=40)	Screw(9/64"n=40)	1	1	1	1	
G-27	44-0000-1230		Oil Wick	Oil Wick	1	1	1	1	
G-28	44-012C-1230		Oil Tube For G-27	Oil Tube For G-27	1	1	1	1	
G-29	44-026G-7400		Tube Holder For G-28	Tube Holder For G-28	1	1	1	1	
G-30	SC-0531-2302		Screw(9/64"n=40)	Screw(9/64"n=40)	1	1	1	1	
G-31	44-0000-1230		Oil Wick	Oil Wick	1	1	1	1	
G-32	44-012C-1230		Oil Tube For G-31	Oil Tube For G-31	1	1	1	1	
G-33	44-026G-7400		Tube Holder For G-32	Tube Holder For G-32	1	1	1	1	
G-34	SC-0531-2302		Screw(9/64"n=40)	Screw(9/64"n=40)	1	1	1	1	
G-35	44-0000-1230		Oil Wick	Oil Wick	1	1	1	1	
G-36	44-012C-1230		Oil Tube For G-35	Oil Tube For G-35	1	1	1	1	
G-37	44-026G-7400		Tube Holder For G-36	Tube Holder For G-36	1	1	1	1	
G-38	SC-0531-2302		Screw(9/64"n=40)	Screw(9/64"n=40)	1	1	1	1	
G-39	44-0000-1230		Oil Wick	Oil Wick	1	1	1	1	
G-40	44-012C-1230		Oil Tube For G-39	Oil Tube For G-39	1	1	1	1	
G-41	44-026G-7400		Tube Holder For G-40	Tube Holder For G-40	1	1	1	1	
G-42	SC-0531-2302		Screw(9/64"n=40)	Screw(9/64"n=40)	1	1	1	1	
G-43	44-011C-7400		Oil Wick Setting Plate For G-36, 40	Oil Wick Setting Plate For G-36, 40	1	1	1	1	
G-44	SC-0531-2302		Screw(9/64"n=40)	Screw(9/64"n=40)	1	1	1	1	
G-45	44-0000-1230		Oil Wick	Oil Wick	1	1	1	1	
G-46	44-012C-1230		Oil Tube For G-45	Oil Tube For G-45	1	1	1	1	
G-47	44-0000-1230		Oil Wick	Oil Wick	1	1	1	1	
G-48	44-012C-1230		Oil Tube For G-47	Oil Tube For G-47	1	1	1	1	
G-49	44-026G-7400		Tube Holder For G-48	Tube Holder For G-48	2	2	2	2	
G-50	SC-0531-2302		Screw(9/64"n=40)	Screw(9/64"n=40)	2	2	2	2	
G-51	44-011C-7400		Oil Wick Setting Plate For G-36, 40	Oil Wick Setting Plate For G-36, 40	1	1	1	1	
G-52	SC-0531-2302		Screw(9/64"n=40)	Screw(9/64"n=40)	1	1	1	1	
G-53	44-0000-1230		Oil Wick	Oil Wick	1	1	1	1	
G-54	44-019M-7400		Felt	Felt	1	1	1	1	

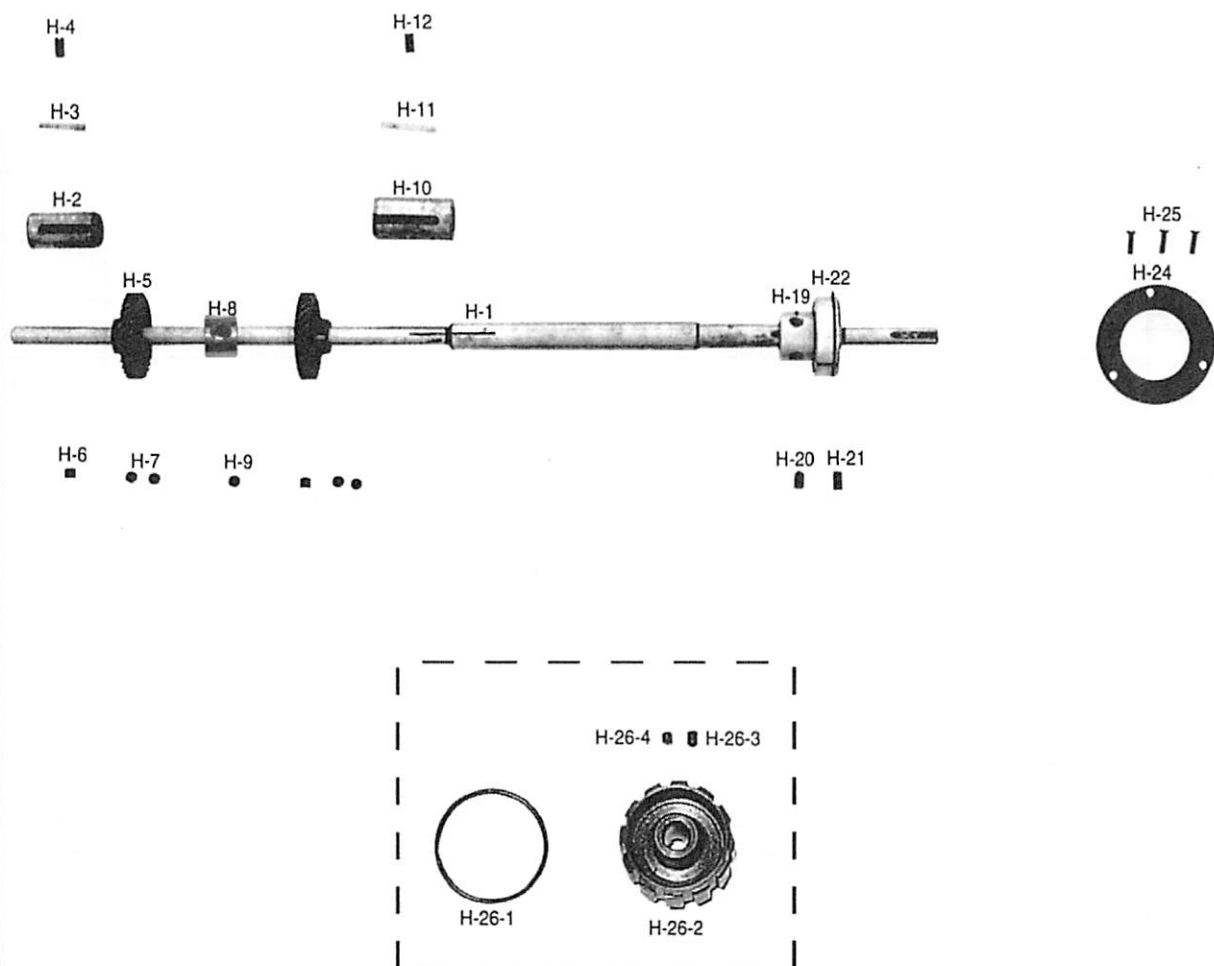


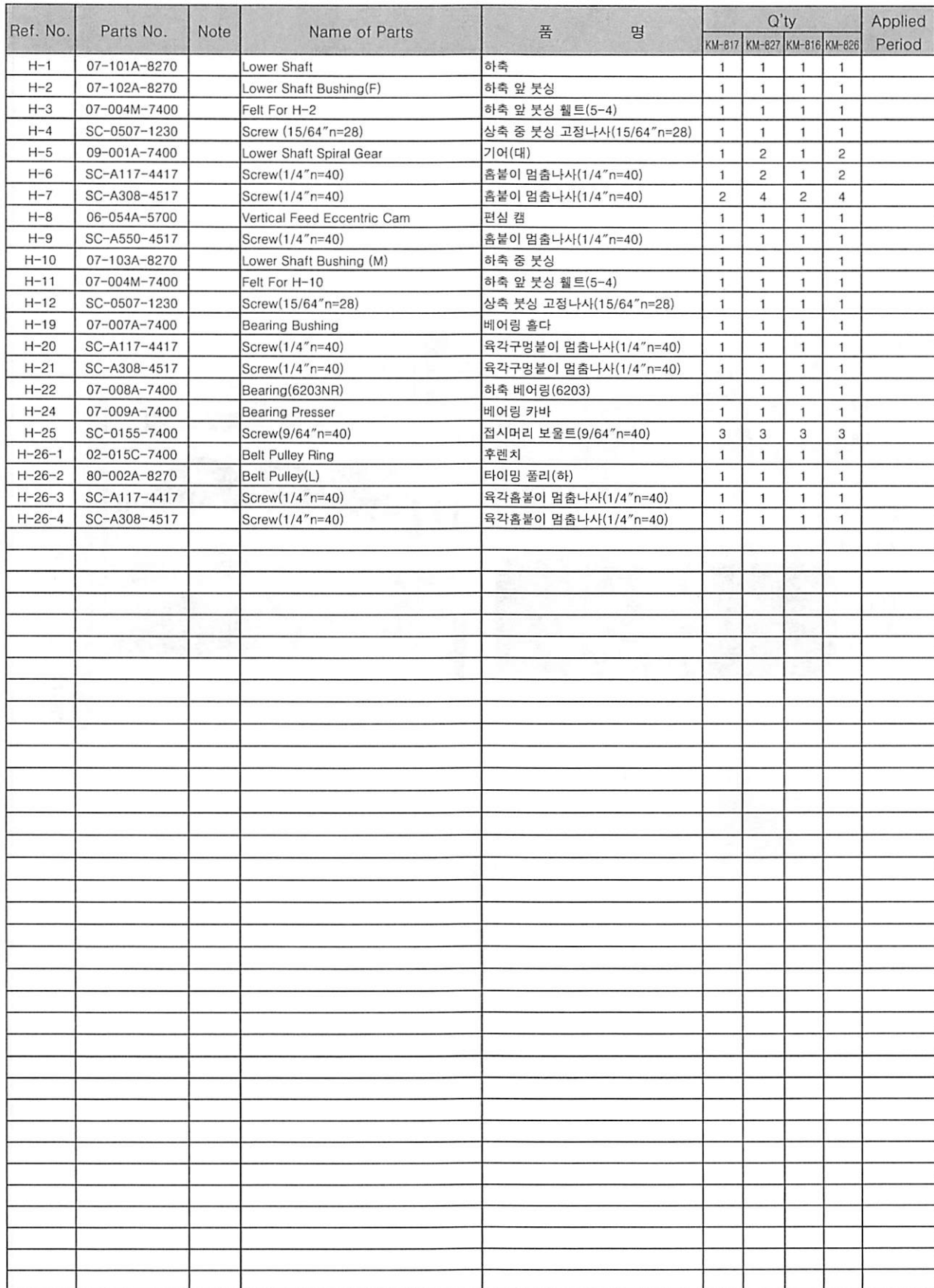
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Lower Shaft Mechanism

하축 관계

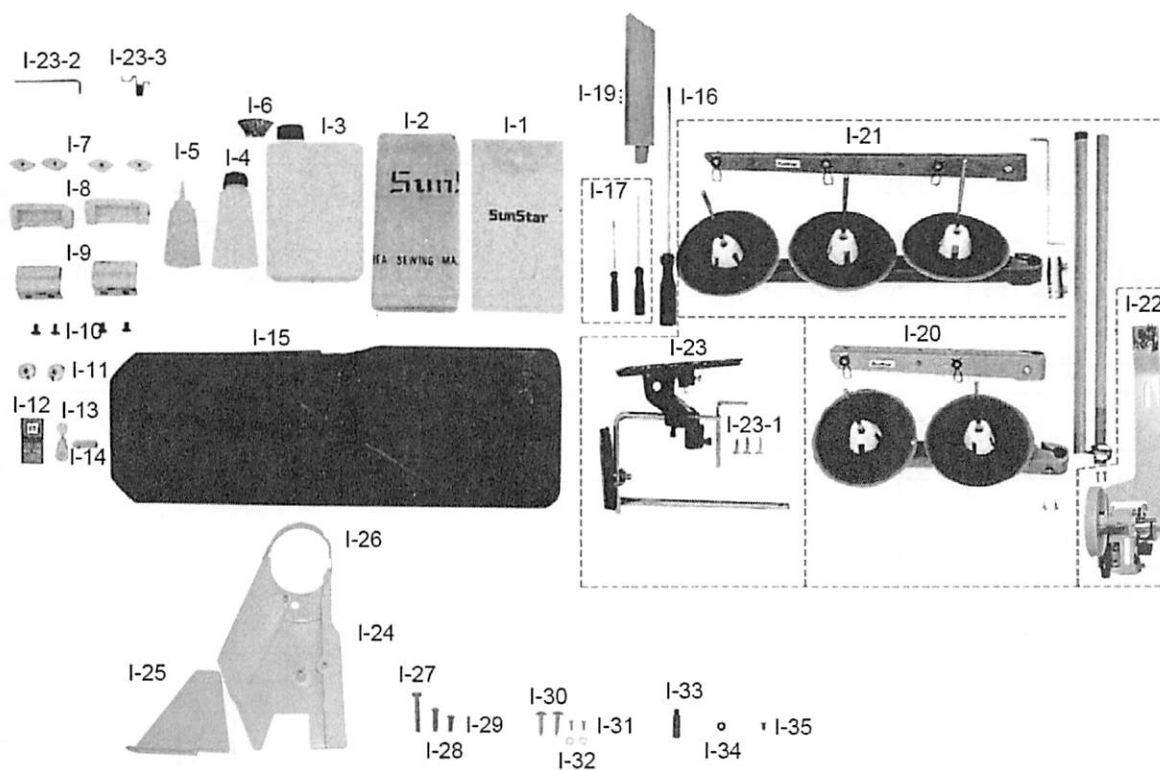






Accessory Mechanism

액세서리 관계







Gauge Parts

게이지 파트

KM-827

Gauge Size	C-15	D-30	F-41	F-48
				
	Needle Clamp	Presser Foot	Feed Dog	Needle Plate
1/16" (1.6mm)	02-221A-7400	05-210A-7400	06-113A-8270	01-204A-8270
3/32" (2.4mm)	02-121A-7400	05-210A-7400	06-012A-8270	01-004A-8270
1/8" (3.2mm)	02-521A-7400	05-510A-7400	06-013A-8270	01-304A-8270
3/16" (4.8mm)	02-321A-7400	05-310A-7400	06-112A-8270	01-104A-8270
1/4" (6.4mm)	02-021A-7400	05-010A-7400	06-115A-8270	01-404A-8270
1" (25.4mm)	02-921A-7400	05-910A-7400	06-116A-8270	01-504A-8270

KM-826 (Roller Presser Type)

Gauge Size	D-33-12	C-16	F-43	F-50
				
	Needle Clamp	Presser Foot	Feed Dog	Needle Plate
1" (25.4mm)	81-036A-8260	04-051A-8260	06-012A-8260	01-045A-8260
3/64" (1.2mm)	81-046A-8260	04-021A-8260	06-013A-8260	01-025A-8260
1/16" (1.6mm)	81-016A-8260	04-011A-8260	06-014A-8260	01-015A-8260
3/32" (2.4mm)	81-006A-8260	04-001A-8260	06-001A-8260	01-005A-8260
1/8" (3.2mm)	81-026A-8260	04-031A-8260	06-011A-8260	01-035A-8260

KM-826 (Flat Presser Type)

Gauge Size	C-15	D-30	F-45	F-52
				
	Needle Clamp	Presser Foot	Feed Dog	Needle Plate
1/8" (3.2mm)	02-521A-7400	04-051A-8260	06-011A-8260	01-035A-8260
1/4" (6.4mm)	02-021A-7400	04-021A-8260	06-021A-8260	01-155A-8260



Index

Parts No.	Name of Parts	Page	Ref.No.	Parts No.	Name of Parts	Page	Ref.No.	Parts No.	Name of Parts	Page	Ref.No.
01-007W-7400	Washer(U) For A-3	7	A-5	04103A-8260	Needle Bar Crank Guide	11	C-11	06-033M-7400	Felt For C-26	11	C-27
01-008S-7400	Screw(U) For A-3	7	A-4	04-105A-7400	Needle Bar Guide Slide Block	11	C-30	06-033M-7400	Felt	17	E-63
01-010C-7400	Thread Take-Up Cover	7	A-10	04-107A-7400	Needle Bar Guide Plate	11	C-31	06-034W-7400	Stop Ring C	17	E-60
01-011A-7400	Top Cover	7	A-7	04-107A-8260	Needle Bar Bushing(U)	11	C-5	06-036A-7400	Needle Bearing	15	E-53
01-013S-7400	Screw (11/64"n=40)	7	A-9	04-108A-8260	Needle Bar Bushing(L)	11	C-7	06-043R-1230	Facking For G-22	23	G-23
01-014C-7400	Rear Cover	7	A-15	04-110A-7400	Needle Bar Rock Shaft	11	C-22	06-046W-7400	Washer For E-43	15	E-42
01-015A-7400	Top Cover Thread Guide	7	A-12	04-111A-7400	Needle Bar Rock Shaft Bushing(F)	11	C-23	06-053M-7400	Felt For E-48	15	E-49
01-015A-8160	Needle Plate(Flat Presser Type)	19	F-51	04-114A-7400	Needle Bar Rock Shaft Bushing(R)	11	C-24	06-053M-7400	Felt for Feed Dog Lever	19	F-5
01-015S-8260	Needle Plate(Flat Presser Type)	19	F-52	04-119A-7400	Needle Bar Rock Shaft Connecting Rod	11	C-33	06-054A-5700	Vertical Feed Eccentric Cam	27	H-8
01-017C-7400	Oil Pipe	23	G-21	05-001A-8170	Flat Presser Foot	13	D-29	06-102A-8270	Reverse Lever Shaft	15	E-13
01-018A-7400	Thread Tension Control Assembly	7	A-27-1	05-001C-8270	Knee Lifting Rod	13	D-8	06-104A-7400	Feed Regulator	15	E-7
01-019C-7400	Stopper For Upper Take-Up Spring	7	A-24	05-005S-7400	Stud Screw for D-23	13	D-24	06-105A-8270	Feed Regulator Shaft Crank	15	E-29
01-021C-7400	Arm Thread Guide(U)	7	A-17	05-006A-7400	Presser Bar Lifter	13	D-16	06-106A-8270	Feed Bar	15	E-45
01-022C-7400	Arm Thread Guide(M)	7	A-19	05-007S-7400	Hinge Pin for D-16	13	D-17	06-107A-7400	Reverse Lever Shaft Crank	15	E-14
01-023C-3710	Washer for F-17	19	F-18	05-011A-7400	Knee Lifting Lever	13	D-1	06-112A-7500	Pin(B) For E-26	15	E-31
01-023C-7400	Arm Thread Guide(L)	7	A-21	05-012S-7400	Stopper for D-2	13	D-4	06-129A-7400	Feed Regulator Shaft	17	E-59
01-024M-7400	Felt For Upper Thread Supply	7	A-23	05-013S-7400	Stud Screw for D-1	13	D-3	06-130C-7400	Slide Block Guide Plate	17	E-57
01-024M-7400	Felt	29	I-14	05-014G-7400	Return Spring for D-1	13	D-2	06-131A-7400	Slide Block	17	E-56
01-025C-7400	Pipe For A-29	7	A-30	05-015S-7400	Presser Adjusting Screw	13	D-5	06-135A-7400	Feed Cam Connecting Rod	15	E-54
01-026C-7400	Tension Release Bar	7	A-29	05-017A-8150	Roller Presser Foot(L)	13	D-33-5B	06-137A-7400	Level Feed Connecting Link	17	E-64
01-034M-7400	Machine Number Plate	7	A-39	05-017S-7400	Hinge Screw for D-6	13	D-7	06-139A-7400	Feed Rock Shaft Bushing(R)	15	E-38
01-035M-8130	Maker Mark	7	A-38	05-018C-7400	Knee Lifter Link	13	D-12	06-140P-7400	Stud For E-40	17	E-65
01-035P-7400	Pin For A-31	7	A-32	05-019S-7400	Stud Screw for D-12	13	D-13	06-141A-7400	Feed Rock Shaft Crank	15	E-40
01-035P-7400	Pin For A-39	7	A-40	05-020P-2302	Pin for D-8	13	D-9	06-142A-7400	Collar For E-33	15	E-36
02-001A-8270	Timing Belt	9	B-31	05-021A-7400	Collar for D-8	13	D-10	06-143A-7400	Feed Rock Shaft Bushing(F)	15	E-34
02-001P-7400	Hinge Pin For Thread Take-Up Lever	9	B-2	05-101A-7400	Flat Presser Bar	13	D-18	06-147A-7400	Feed Bar Shaft	15	E-43
02-002A-8270	Timing Belt Pulley (U)	9	B-22	05-101A-8260	Roller Presser Bar	13	D-32	06-151W-7400	Washer For E-48	15	E-46
02-003A-8270	Pulley	9	B-28	05-102A-7400	Presser Bar Bushing(U)	13	D-19	06-152A-7400	Feed Bar Fork	15	E-48
02-009M-7400	Felt For B-16	9	B-17	05-103A-7400	Presser Bar Holder	13	D-21	06-179A-5607	Feed Rock Shaft	15	E-33
02-009M-7400	Felt for F-6	19	F-13	05-104A-7400	Presser Bar Lifter Bracket	13	D-23	06-217A-7400	Link For Reverse Lever Spring	15	E-16
02-012M-7400	Felt For B-19	9	B-20	05-108A-7400	Hook for Presser Bar Plate Spring	13	D-25	07-003M-7400	Felt For Lower Shaft Bushing(M)	25	G-56
02-014M-2302	Felt	23	G-15	05-109A-7400	Presser Bar Bushing(L)	13	D-27	07-004M-7400	Felt For H-2	27	H-3
02-015C-7400	Side Ring	9	B-25	05-116G-7400	Presser Bar Plate Spring	13	D-6	07-004M-7400	Felt For H-10	27	H-11
02-015C-7400	Belt Pulley Ring	27	H-26-1	05-210A-7400	Flat Presser Foot	13	D-30	07-007A-7400	Bearing Bushing	27	H-19
02-018G-7400	Stop Ring (C)	9	B-26	06-001A-7500	Length Control Dial Plate	15	E-3	07-008A-7400	Bearing(6203NR)	27	H-22
02-019A-7400	Bearing (6204ZZ)	9	B-27	06-001A-8160	Feed Dog(Roller Presser Type)	19	F-42	07-009A-7400	Bearing Presser	27	H-24
02-019W-1230	Washer for F-10	19	F-11	06-001A-8170	Feed Dog(KM-817)	19	F-40	07-101A-8270	Lower Shaft	27	H-1
02-103A-7400	Take-Up Lever Holder	9	B-5	06-001A-8260	Feed Dog(Roller Presser Type)	19	F-43	07-102A-8270	Lower Shaft Bushing(F)	27	H-2
02-104A-8270	Thread Take-Up Lever	9	B-1	06-001A-8260	Feed Dog(Roller Presser Type)	19	F-45	07-103A-8270	Lower Shaft Bushing (M)	27	H-10
02-104P-7400	Take-Up Lever Holder	9	B-7	06-001C-7400	Rubber Cap	7	A-41	09-001A-7400	Lower Shaft Spiral Gear	27	H-5
02-105A-7400	Link Cam	9	B-12	06-002P-7400	Feed Regulator Stud	15	E-8	09-001A-8170	Post Cover	19	F-24
02-110A-7400	Upper Shaft	9	B-11	06-003C-7400	E-Ring(Ø7)	15	E-9	09-002A-7400	Rotary Hook Gear	19	F-59
02-111A-7400	Upper Shaft Bushing (M)	9	B-19	06-003G-8270	Reverse Lever Return Spring	15	E-18	09-005C-8270	Guide Plate for F-35	19	F-38
02-121A-1230	Collar For E-59	17	E-61	06-004A-8270	Feed Regulator Connecting Rod	15	E-26	09-006S-8270	Slide Block Shaft	19	F-32
02-121A-7400	Needle Clamp 3/32 (Flat Presser Type)	11	C-15	06-005C-7400	Feed Regulator Connecting Link	15	E-11	09-008S-8270	Screw for F-33	19	F-34
04-001A-8260	Needle Clamp 3/32 (Roller Presser Type)	11	C-16	06-006S-7400	Stud Screw For E-11	15	E-12	09-009W-8270	Washer for F-32	19	F-31
04-002C-8170	Needle Bar Thread Guide	11	C-3	06-008S-8270	Stud Screw for Feed Bar	19	F-36	09-011A-8270	Feed Dog Lever	19	F-35
04-002C-8260	Holder For C-9	11	C-10	06-010A-7400	Feed Regulator Dial Shaft	15	E-1	09-015S-8270	Stud Screw for F-61	21	F-62
04-004A-7400	Needle Bar Crank	11	C-29	06-010R-1230	O-Ring For E-1	15	E-2	09-020A-8270	Saddle	19	F-6
04-004G-8260	Spring for D-33-1	13	D-33-15	06-011A-8160	Feed Dog(Flat Presser Type)	19	F-44	09-025W-8270	Washer for F-1, F-2	19	F-3
04-005P-8260	Stopper Pin for D-33-1	13	D-33-9	06-012A-8270	Feed Dog(KM-827)	19	F-41	09-025W-8270	Washer for F-29	19	F-28
04-006A-7400	Needle Bar Frame	11	C-25	06-012P-7400	Pin For E-3	15	E-5	09-036A-8570	Rotary Hook Assembly	19	F-55
04-012C-7400	Wick Holder(U) For C-18	11	C-19	06-018P-7400	Roller For Spring Hook	15	E-16-1	09-102A-8170	Post Support	19	F-26
04-016S-7400	Stud Screw For C-37	11	C-38	06-020A-7400	Reverse Lever	15	E-20	09-107A-8270	Slide Block	19	F-33
04-020S-7400	Screw For C-33	11	C-34	06-020C-7400	E-Ring (Ø6)	17	E-66	09-113A-8270	Hook Shaft	19	F-54
04-021C-7400	Wick Holder	11	C-35	06-021W-7400	Washer For E-20	15	E-21	09-114A-8270	Opener	21	F-61
04-101A-7500	Needle Bar	11	C-2	06-022C-7400	Stopper For E-20	15	E-24	09-116A-8270	Fork for F-61	21	F-63
04-101A-8170	Needle Bar	11	C-1	06-024S-7400	Screw(3/16"n=32)	23	G-18	09-118A-8170	Post(KM-817,816)	19	F-1
04-101A-8270	Needle Bar Rock Link	11	C-37	06-026P-7400	Pin(A) For E-26	15	E-27	09-118A-8270	Post(KM-827,826)	19	F-2
04-102A-7400	Taper Pin	11	C-25-1	06-027G-7400	Spring For E-3	15	E-6	09-121C-8270	Post Right Cover(F)	19	F-21
04-102A-7400	Needle Bar Clamp	11	C-26	06-032P-7400	Slide Block Shaft	15	E-55	09-122C-8270	Post Right Cover(R)	19	F-23
04-102A-8270	Needle Bar Rock Crank	11	C-40	06-033M-7400	Wick For B-5	9	B-6	09-123C-8170	Post Cover(F)	19	F-15

Index

Parts No.	Name of Parts	Page	Ref.No.	Parts No.	Name of Parts	Page	Ref.No.	Parts No.	Name of Parts	Page	Ref.No.
09-123C-8270	Post Left Cover(R)	19	F-22	80-002A-8270	Belt Pulley(L)	27	H-26-2	SC-0188-1230	Screw (5/16"n=24)	9	B-30
09-124C-8170	Post Cover(R)	19	F-19	81-004A-8260	Roller Presser Bracket	13	D-33-1	SC-0193-1230	Screw(3/16"n=28)	15	E-4
09-124C-8270	Post Lever Cover(F)	19	F-20	81-005W-8260	Washer for D-33-12	13	D-33-13	SC-0196-2700	Screw M3.0x0.5	29	I-31
09-125W-8270	Washer for F-6	19	F-7	81-006A-8260	Needle Guide	13	D-33-12	SC-0199-2700	Screw(11/64"n=40)	13	D-33-4
09-125W-8270	Screw(11/64"n=40)	19	F-27	81-007A-8260	Needle Guide Holder(L)	13	D-33-11B	SC-0253-7400	Screw(1/4"n=28)	15	E-41
09-130A-7400	Bobbin	19	F-58	81-011A-8260	Roller Presser Foot(S)	13	D-33-5A	SC-0310-8130	Screw(9/64"n=40)	19	F-53
09-130A-7400	Bobbin	29	I-11	81-017A-8260	Needle Guide Holder(S)	13	D-33-11A	SC-0315-2302	Screw(9/64"n=40)	13	D-31
11-017W-2700	Washer For I-31	29	I-32	90-003A-8670	Head Rest	29	I-19	SC-0322-7400	Screw (9/64"n=40)	7	A-6
43-007A-7400	Knee Lifting Assembly	29	I-23	91-001A-7400	Oil Pan	29	I-15	SC-0326-8260	Screw(5/16"n=24)	19	F-8
43-010G-3400	Spring for I-23	29	I-23-3	91-001C-1230	Accessory Bag	29	I-1	SC-0326-8260	Screw(5/16"n=24)	19	F-29
44-0000-1230	Oil Wick	11	C-18	91-001C-2700	Wrench (3MM)	29	I-23-2	SC-0330-7400	Screw(15/64"n=28)	15	E-15
44-0000-1230	Oil Wick	23	G-7	91-001C-8270	Head Cover	29	I-2	SC-0330-7400	Screw(15/64"n=28)	15	E-30
44-0000-1230	Oil Wick	23	G-8	91-002C-7400	Oiler	29	I-4	SC-0331-7400	Screw (15/16"n=28)	29	I-27
44-0000-1230	Oil Wick	23	G-27	91-002S-3400	Screw For I-23	29	I-23-1	SC-0344-8260	Screw(5/16"n=24)	19	F-4
44-0000-1230	Oil Wick	23	G-31	91-004C-7400	Head Hinge	29	I-9	SC-0365-3710	Screw(9/64"n=40)	19	F-12
44-0000-1230	Oil Wick	23	G-35	91-007A-2302	Thread Stand Assembly	29	I-20	SC-0497-1230	Screw (3/16"n=28)	11	C-12
44-0000-1230	Oil Wick	23	G-39	91-007C-7400	Thread Inserting Guide	29	I-13	SC-0501-2302	Screw (11/64"n=40)	7	A-44
44-0000-1230	Oil Wick	23	G-45	91-008A-7400	Thread Stand Assembly	29	I-21	SC-0501-2302	Screw(11/64"n=40)	19	F-25
44-0000-1230	Oil Wick	23	G-47	91-011C-1230	Oil Receiver	29	I-5	SC-0502-2302	Screw (9/64"n=40)	7	A-16
44-0000-1230	Oil Wick	23	G-53	91-101A-2700	Bobbin Winder Assembly	29	I-22	SC-0502-2302	Screw (9/64"n=40)	21	F-64
44-001A-7400	Oil Receive Plate	23	G-1	91-102C-1230	Driver (Large)	29	I-16	SC-0502-2302	Screw(9/64"n=40)	23	G-2
44-001M-8270	Felt	25	G-57	91-103C-1230	Driver (Middle, Small)	29	I-17	SC-0502-2302	Screw(9/64"n=40)	23	G-10
44-002A-8270	Cover For G-57	25	G-58	91-103R-7400	Head Cushion	29	I-7	SC-0507-1230	Screw (15/64"n=28)	9	B-3
44-006A-7400	Oil Adjusting Knob	23	G-3-1	91-106R-7400	Rubber Cushion For Hinge	29	I-8	SC-0507-1230	Screw (15/64"n=28)	9	B-21
44-007P-7400	Pin(A) For G-3-1	23	G-3-2	91-108C-1230	Oil	29	I-3	SC-0507-1230	Screw(15/64"n=28)	13	D-20
44-008P-7400	Pin(B) For G-3-1	23	G-3-4	AS-004803-01	Wick Holder(L) For C-18	11	C-20	SC-0507-1230	Screw(15/64"n=28)	13	D-28
44-008W-7400	Washer For G-3-2	23	G-3-3	GP-002005-00	Model Mark (KM-817)	7	A-33	SC-0507-1230	Screw(15/64"n=28)	15	E-10
44-009G-7400	Spring Plate	23	G-9	GP-009169-00	Model Mark (KM-827)	7	A-34	SC-0507-1230	Screw (15/64"n=28)	27	H-4
44-010M-7400	Felt	23	G-6	GP-010492-00	Hook Cover	19	F-14	SC-0507-1230	Screw(15/64"n=28)	27	H-12
44-011C-7400	Felt Presser	23	G-5	GP-011266-00	Belt Cover "C"	29	I-26	SC-0514-7400	Screw (15/64"n=28)	9	B-18
44-011C-7400	Oil Wick Setting Plate For G-36, 40	23	G-43	GP-020928-02	Feed Cam Connecting Rod	15	E-54	SC-0514-7400	Screw(15/64"n=28)	15	E-35
44-011C-7400	Oil Wick Setting Plate For G-36, 40	23	G-51	GP-022808-00	Knee Lifting Roller Bracket Assembly	13	D-14	SC-0514-7400	Screw(15/64"n=28)	15	E-39
44-012C-1230	Oil Tube For G-27	23	G-28	GP-028268-00	Upper Shaft Bushing (F)	9	B-16	SC-0518-7400	Screw(9/64"n=40)	23	G-26
44-012C-1230	Oil Tube For G-31	23	G-32	GP-038366-00	Feed Cam	15	E-51	SC-0519-2302	Screw (9/64"n=40)	7	A-18
44-012C-1230	Oil Tube For G-35	23	G-36	GP-043445-00	Upper Shaft Bushing (M)	9	B-19	SC-0519-2302	Screw (9/64"n=40)	7	A-20
44-012C-1230	Oil Tube For G-39	23	G-40	GP-043873-00	Needle Bar Rock Crank	11	C-40	SC-0519-2302	Screw (9/64"n=40)	7	A-22
44-012C-1230	Oil Tube For G-45	23	G-46	GP-048433-00	Feed Bar Fork	15	E-48	SC-0519-2302	Screw (9/64"n=40)	7	A-37
44-012C-1230	Oil Tube For G-47	23	G-48	SC-0106-7400	Screw(15/64"n=28)	15	E-47	SC-0523-7400	Screw (1/4"n=28)	11	C-41
44-012R-7400	Cap For Oil Inlet	23	G-4	SC-0110-1230	Screw (15/64"n=28)	11	C-6	SC-0531-2302	Screw (9/64"n=40)	7	A-25
44-013R-7400	Packing For G-1	23	G-11	SC-0110-1230	Screw (15/64"n=28)	11	C-8	SC-0531-2302	Screw (9/64"n=40)	11	C-36
44-014C-7400	Wick Holder	23	G-12	SC-0114-1230	Screw (15/64"n=28)	7	A-14	SC-0531-2302	Screw(9/64"n=40)	15	E-50
44-015C-7400	Oil Guide Tube	23	G-14	SC-0116-7400	Screw (3/32"n=56)	11	C-32	SC-0531-2302	Screw(9/64"n=40)	23	G-13
44-016M-7400	Felt For Thread Take-Up Lever	23	G-19	SC-0118-7400	Screw(1/4"n=24)	29	I-10	SC-0531-2302	Screw(9/64"n=40)	23	G-30
44-017C-7400	Oil Cover	23	G-16	SC-0122-1230	Screw(15/64"n=28)	15	E-17	SC-0531-2302	Screw(9/64"n=40)	23	G-34
44-018C-8130	Presser For G-16	23	G-17	SC-0123-1230	Screw (9/32"n=28)	9	B-13	SC-0531-2302	Screw(9/64"n=40)	23	G-38
44-019M-7400	Felt	23	G-54	SC-0124-7400	Screw (9/32"n=28)	9	B-14	SC-0531-2302	Screw(9/64"n=40)	23	G-42
44-019M-7400	Felt For Lower Shaft Bushing(F)	25	G-55	SC-0125-5607	Screw (3/32"n=56)	11	C-4	SC-0531-2302	Screw(9/64"n=40)	23	G-44
44-022C-7400	Oil Tube Supporter	23	G-24	SC-0128-7400	Screw(11/64"n=40)	13	D-11	SC-0531-2302	Screw(9/64"n=40)	23	G-50
44-023M-7400	Felt	23	G-25	SC-0128-7400	Screw(11/64"n=40)	15	E-28	SC-0531-2302	Screw(9/64"n=40)	23	G-52
44-025C-7400	Wick Holder For E-59	17	E-67	SC-0128-7400	Screw(11/64"n=40)	15	E-44	SC-0537-8260	Screw(3/16"n=32)	19	F-17
44-026G-7400	Tube Holder For G-28	23	G-29	SC-0130-1230	Screw(1/8"n=44)	13	D-33-14	SC-0542-1230	Screw(11/64"n=40)	13	D-15
44-026G-7400	Tube Holder For G-32	23	G-33	SC-0147-8270	Screw(9/64"n=40)	19	F-57	SC-0542-1230	Screw(11/64"n=40)	15	E-32
44-026G-7400	Tube Holder For G-36	23	G-37	SC-0150-2500	Screw (15/64"n=28)	9	B-29	SC-0543-2302	Screw (11/64"n=40)	7	A-26
44-026G-7400	Tube Holder For G-40	23	G-41	SC-0155-7400	Screw(9/64"n=40)	27	H-25	SC-0543-2302	Screw (11/64"n=40)	7	A-28
44-026G-7400	Tube Holder For G-48	23	G-49	SC-0158-3710	Screw (9/64"n=40)	11	C-28	SC-0543-2302	Screw(11/64"n=40)	15	E-25
44-027C-7400	Oil Gauge Window	23	G-22	SC-0158-3710	Screw(9/64"n=40)	13	D-26	SC-0543-2302	Screw(11/64"n=40)	17	E-58
44-107M-7900	Felt For Needle Bar Frame	11	C-21	SC-0160-5607	Screw (9/64"n=40)	11	C-17	SC-0543-2302	Screw(11/64"n=24)	19	F-39
60-003A-8270	Belt Cover "A"	29	I-24	SC-0160-5607	Screw(9/64"n=40)	13	D-33-10	SC-0543-2302	Screw(1/8"n=44)	19	F-46
60-003S-7400	Screw For I-25	29	I-30	SC-0171-2302	Screw (11/64"n=40)	7	A-11	SC-0543-2302	Screw(11/64"n=40)	25	G-59
60-004A-8270	Belt Cover "B"	29	I-25	SC-0178-7400	Screw (11/64"n=40)	7	A-8	SC-0543-2302	Screw (11/64"n=40)	29	I-35
60-004W-7400	Washer	29	I-34	SC-0185-1230	Screw(3/16"n=32)	15	E-23	SC-0545-1230	Screw (15/16"n=28)	29	I-29
60-006P-7400	Support Pin	29	I-33	SC-0186-1230	Screw(3/16"n=32)	15	E-22	SC-0546-1230	Screw (15/16"n=28)	29	I-28

Index

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Index

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