3 Lower Threading
Pass the lower threads as shown in the figure below.

4 Upper Threading
Pass the upper threads as shown in the figure below.

5 Sewing
1. Switch the power on.
2. Depress presser lifter pedal 1 and place the work under the presser foot.
3. Release the presser lifter pedal.
4. The machine starts running when treadle 2 is stepped down.
5. After sewing the work, move the work to thread cutter 3 to make blank stitches, and cut the thread with it.