NOTE—S2 Buttonhole machines are equipped with Tensions A and B as illustrated below. On other S2 models Tension A is omitted and the thread leads directly from the supply to Tension B.

NOTE—If machine is equipped with this type of thread lead it should be threaded as shown above.

Spread Tension Discs open, then slip thread in notch.

From thread supply

Spread Tension Discs open, then slip thread in notch.