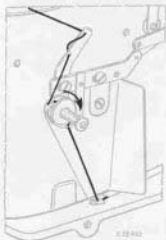


UNDER THREADING—SINGLE LOOPER Machines 253-11 and 253-12



**Fig. 23. Threading
Looper Tension Assembly**

Pass the looper thread from the unwinder, through threading points on machine, **in the order** shown in Figs. 23 and 24.

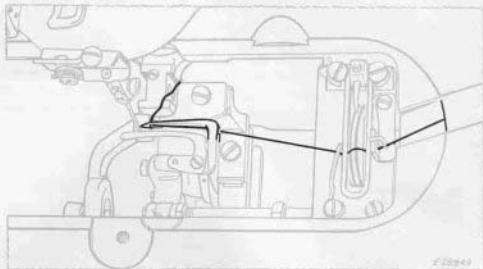


Fig. 24. Threading the Looper

Pass thread from **front to rear** (away from operator) through the eye of the looper.

When threading is completed, draw about two inches of thread through looper eye with which to start sewing.