

## UPPER THREADING—TWO-NEEDLES (DIAGONAL)

Machine 253-213

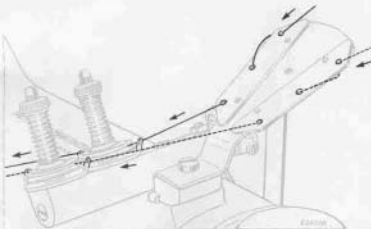


Fig. 19. Threading Needle Thread Tension Assembly

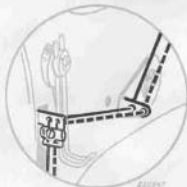


Fig. 20. Threading Needle Thread Take-up



Fig. 21. Threading Needle

Turn machine pulley over toward operator until needles are at their **highest** point.

Pass each needle thread from unwinder, through threading points on machine in the order shown in **Figs. 19 to 22**.

**Dotted** line indicates thread for left hand needle.

**NOTE:** Thread is passed from **front** to **back** through needle eye, as shown in **Fig. 21**.

Draw about two inches of thread through each needle eye with which to start sewing.

