To thread loopers, pass threads through threading points in the order shown in Figs. 10 to 14. Dotted line indicates thread for left looper.

For threading loopers, use tweezers No. 228451, as shown in Figs. 13 and 14.

Open front table section and turn machine pulley over toward you until needle bar is at its highest position.

Move loopers out of sewing position by pulling rod L5, Fig. 12, out 1/4 inch and gear rack button J, Fig. 12, as far as it will go. This will make threading easier and prevent accidental operation of machine before loopers are returned to sewing position.