

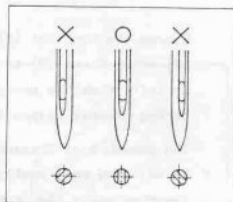
## 6 - 1 Needle to Be Used

"UY 128 GAS" of SCHMETZ or ORGAN will be used. There are many sizes of Needle, so most suitable size for the sewing materials must be selected.

Japanese or Singer System	9	10	11	12	13	14
Metric System	65	70	75	80	85	90

## 6 - 2 Setting Needles

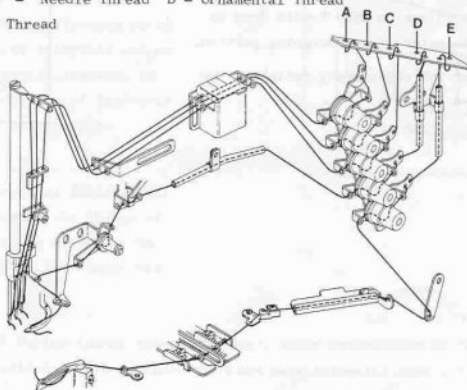
Needles must be set correctly as the middle one (o) in the sketch, which shows the Needle in a position directly opposite to operator.



## 6 - 3 Threading

According to the chart hereunder, the threading must be made correctly. The wrong threading may cause skip-stitching, thread breakage, lack of uniformity in the seaming and other defects. Take care, please.

A, B and C - Needle Thread D - Ornamental Thread  
E - Looper Thread



Note: The sketch hereabove shows the threading for 3 needle machines and the needle thread will be 2 for the 2 needle machines.