6. Proper Operation
6-1 Needle to be used
   Needle to be used is Schmetz or Organ UV128GAS. There are many Needle sizes and most suited size should be selected.

<table>
<thead>
<tr>
<th>Japanese sizes</th>
<th>9</th>
<th>10</th>
<th>11</th>
<th>12</th>
<th>13</th>
<th>14</th>
</tr>
</thead>
<tbody>
<tr>
<td>Metric sizes</td>
<td>65</td>
<td>70</td>
<td>75</td>
<td>80</td>
<td>85</td>
<td>90</td>
</tr>
</tbody>
</table>

6-2 Fixing of Needle
   At the time of replacement of Needle, fix it correctly with its scarf just facing backward as shown in the illustration.

6-3 Threading
   Make threading correctly referring to the illustration. Incorrect threading may cause skip stitch, thread breakage, uneven seam etc..

   A, B, C : Needle Thread,   D : Top Cover Thread,   E : Looper Thread
   * The illustration shows the threading for 3 needle machine.
     (2 needle thread , in case of 2 needle machine)