

## 6. Proper Operation

### 6-1 Needle to be used

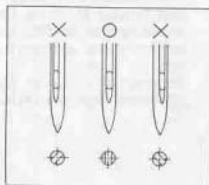
Needle to be used is Schmetz or Organ UY128GAS.

There are many Needle sizes and most suited size should be selected.

Japanese sizes	9	10	11	12	13	14
Metric sizes	65	70	75	80	85	90

### 6-2 Fixing of Needle

At the time of replacement of Needle, fix it correctly with its scarf just facing backward as shown in the illustration.



### 6-3 Threading

Make threading correctly referring to the illustration.

Incorrect threading may cause skip stitch, thread breakage, uneven seam etc..

A, B, C : Needle Thread, D : Top Cover Thread, E : Looper Thread

\* The illustration shows the threading for 3 needle machine.

(2 needle thread , in case of 2 needle machine)

