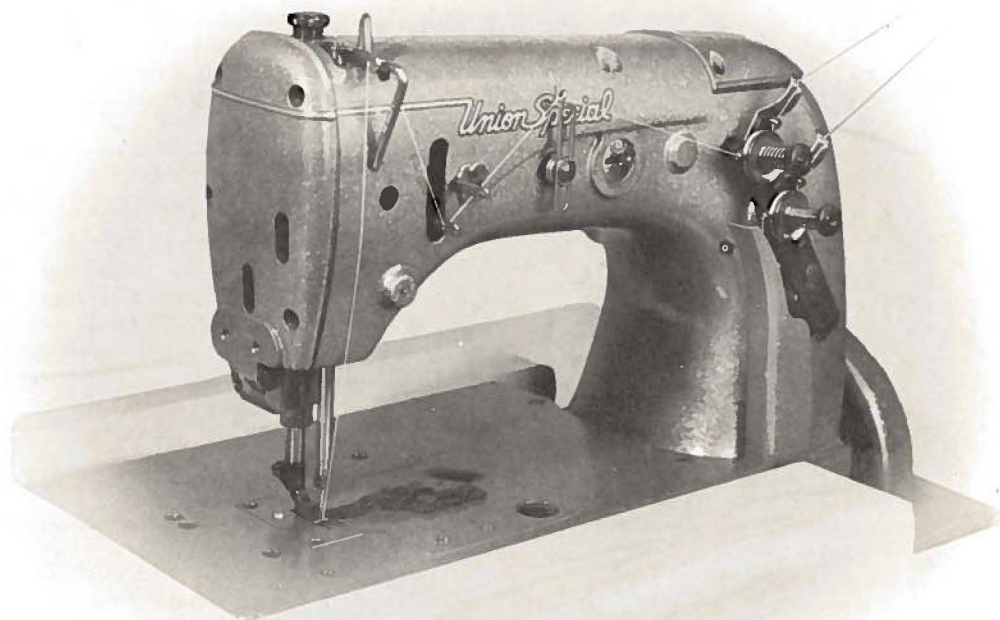


FINEST QUALITY

Union Special[®]
LEWIS • COLUMBIA

INDUSTRIAL
SEWING
MACHINES

STYLE
51200 BC



LIST OF PARTS

FOR

STYLE 51200 BC

CATALOG
No. T110 L

Union Special MACHINE COMPANY

CHICAGO

From the library of: Superior Sewing Machine & Supply LLC

INDUSTRIAL SEWING MACHINES

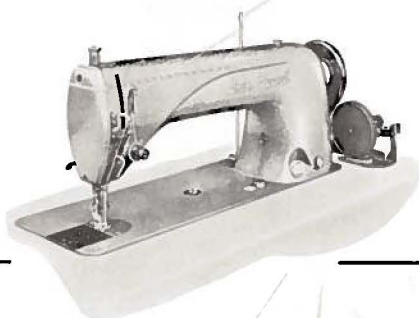
... for Every Purpose!

Job requirements vary — that's why Union Special builds a wide variety of specially designed sewing machines. It is also the reason why Union Special field representatives make a careful study of requirements before giving you detailed recommendations on the kind of equipment to install. Plants equipped with modern, high speed Union Specials have an important advantage. Union Special machines are built to do the job faster . . . better . . . cheaper, and they stay on the job with minimum time out for repairs. You're ahead when you use Union Special.



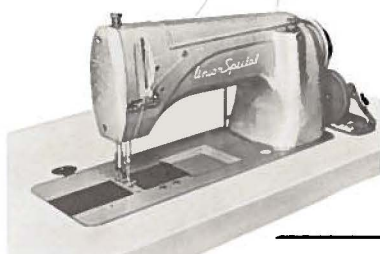
50000 SERIES MACHINES

The thousands of manufacturers using Union Special's new 50000 SERIES machines are finding these ultra-modern, streamlined models to be invaluable aids in cutting costs of operations and boosting production of a wide variety of products. Each of the many machines in the improved 50000 SERIES is specially designed to do a specific job efficiently, quickly, and economically!



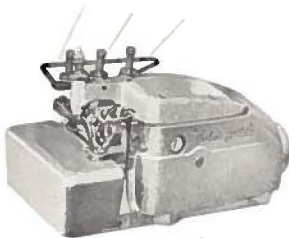
THE 61400 LOCKSTITCH

Never before has a general purpose Lockstitch machine been so thoroughly engineered for handling modern industrial sewing requirements! And never has a machine offered more than the new Union Special SIXTY-ONE-FOUR — a superior machine for light or heavy weight work . . . for short runs as well as long . . . for tacking and back stitching . . . for curved seams and straight runs.



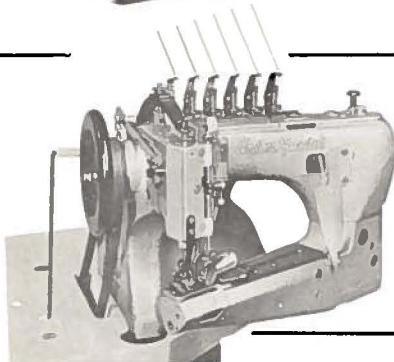
NEEDLE FEED LOCKSTITCH MACHINES

Latest improvements in engineering, manufacturing methods, and materials have been combined in Union Special Class 61800 and Class 62200 needle feed Lockstitch machines providing operators with smooth, streamlined, light-running machines that reduce fatigue and strain. It's no wonder that manufacturers in plants throughout the country are praising the superior performance of these ultra-modern machines!



THE NEW CLASS 39500 OVEREDGER

This new development antiquates every machine presently on the market for use where a curved needle machine is recommended. From its handsome, dynamically functional, modern design to its innermost mechanism, the THIRTY-NINE-FIVE has been produced to accelerate quicker . . . run faster . . . operate more smoothly and quietly . . . with less maintenance . . . and yield a greater profit than any other like equipment available to users today.



35700-35800 FEED-OFF-THE-ARM MACHINES

Union Special's popular feed-off-the-arm felling machines are light running, smooth operating machines that offer great advantages: sewing head of the latest type, new presser bar which practically eliminates feed marking, and presser foot which will lift at the lightest touch. Faster felling is certain with Union Special Class 35700-35800 feed-off-the-arm machines.

Catalog No. T110 L

LIST OF PARTS

Style

51200 BC

First Edition

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Union Special
MACHINE COMPANY
INDUSTRIAL SEWING MACHINES
CHICAGO

Printed in U.S.A.

July, 1969

From the library of: Superior Sewing Machine & Supply LLC

IDENTIFICATION OF MACHINE

Each Union Special carries a Style number which is stamped in the name plate on the machine. Style numbers are classified as standard and special. Standard Style numbers have one or more letters suffixed, but never contain the letter "Z". Example: "Style 51200 BC". Special Style numbers contain the letter "Z". When only minor changes are made in a standard machine, a "Z" is suffixed to the standard Style number. Example: "51200 BCZ".

Styles of machines similar in construction, are grouped under a class number, which differs from the Style number in that it contains no letters. Example "51200".

APPLICATION OF CATALOG

This catalog applies specifically to the standard styles of machines as listed herein.

It can also be applied with discretion to some special machines in Class 51200. All reference to direction, such as left and right, front and back, etc., are taken from the operator's position while seated at the machine. Operating direction of handwheel is away from the operator.

DESCRIPTION OF MACHINE

51200 BC Streamlined Low Throw Flat Bed Machine, for Seaming Women's Fancy Dress Gloves made from Rayon, Nylon, Cotton or Silk, and for Similar Operations on Light Weight Materials. Light Weight Presser Bar and Needle Bar Driving Mechanism. Single Reservoir Enclosed Automatic Lubricating System and Filter Type Oil Return Pump. Seam Type SSa-1, Stitch Type 401.

NEEDLES

Each Union Special needle has both a type number and a size number. The type number denotes the kind of shank, point, length, groove, finish and other details. The size number stamped on the needle shank, denotes largest diameter of blade measured in thousandths of an inch midway between shank and eye. Collectively, type number and size number represent the complete symbol.

Standard needle for Style 51200 BC is Type 124 GCS. It is a short length, double groove, spotted, short blade, long point, struck groove, chromium plated needle with diameter of shank .080 inch, and is available in sizes 027, 029, 032. Unless otherwise specified, the machine will be equipped with size 027.

To have needle orders promptly and accurately filled, the empty package, a sample needle, or type and size number should be given. See description on label. A complete order would read "1000 Needles, Type 124 GCS, size 027".

Selection of proper needle size should be determined by size of thread used. Thread should pass freely through needle eye to produce a good stitch.

USE GENUINE NEEDLES AND REPAIR PARTS

Success in the operation of this machine can be secured only with genuine Union Special Needles and Repair Parts as furnished by the Union Special Machine Company, its subsidiaries and authorized distributors. They are designed according to the most approved scientific principles, and are made with utmost precision. Maximum efficiency and durability are assured.

Genuine needles are packaged with labels marked *Union Special*. Genuine repair parts are stamped with the Union Special trade mark. Each trade mark is your guarantee of the highest quality in materials and workmanship.

IDENTIFYING PARTS

Where the construction permits, each part is stamped with its part number. On some of the smaller parts, and on those where the construction does not permit, an identification letter is stamped to distinguish the part from similar ones.

All part numbers represent the same part, regardless of the catalog in which they appear.

TERMS

Prices are strictly net cash and subject to change without notice. All shipments are forwarded at the buyer's risk f. o. b. shipping point. Parcel post shipments are insured unless otherwise directed. A charge is made to cover the postage and insurance.

OILING

The oil has been drained from the machine before shipping, and the reservoir must be filled before beginning to operate. Use a straight mineral oil with a Saybolt viscosity of 200 to 250 seconds at 100° Fahrenheit.

Oil is filled at the spring cap in the top cover, and the level is checked at the oil sight gauge on the front of the machine. The oil level should be maintained between the red lines on the oil gauge. The capacity of the oil reservoir is twelve ounces.

The machine is automatically lubricated and no oiling other than keeping the main reservoir filled is necessary.

A daily check before the morning start should be made and oil added if required.

Oil which has gone through the machine is filtered and pumped back into the main reservoir making too frequent oiling unnecessary.

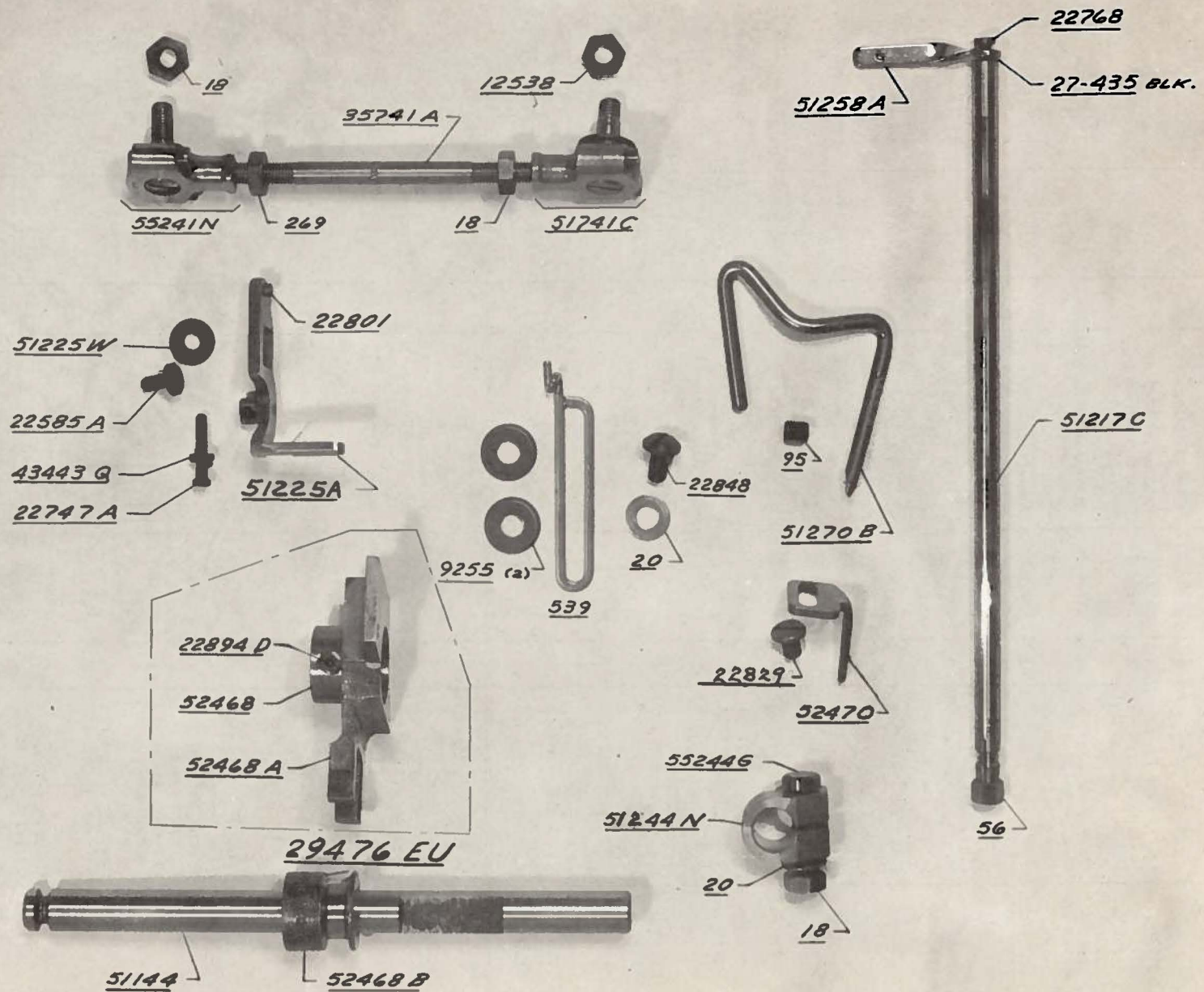
Excessive oil in the main reservoir, may be drained at the plug screw, in the main frame directly under the handwheel.

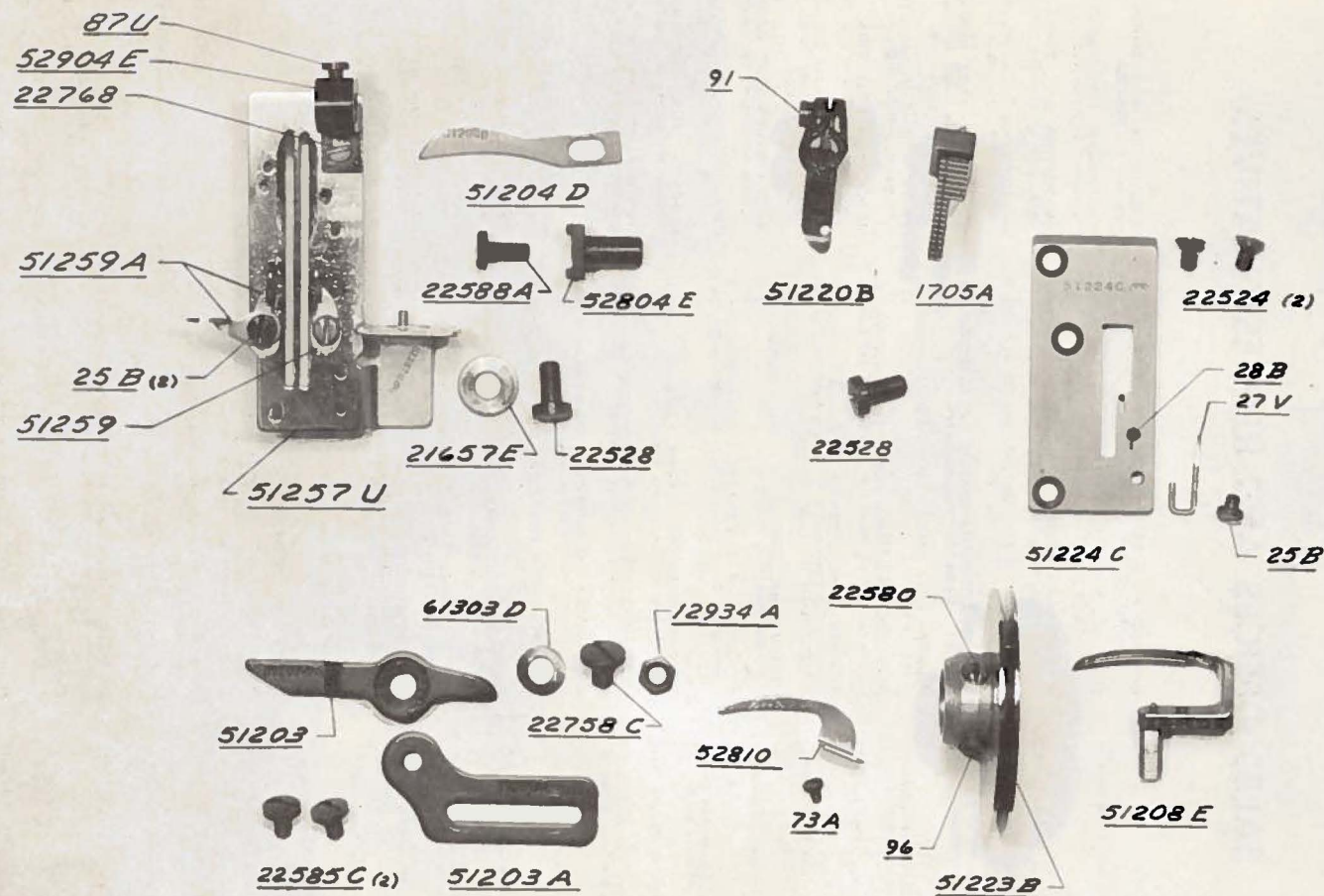
The following is a numerical list of the parts used in this machine. Quantities, part numbers, and descriptions are given. Following the parts list are photographs of some of the major parts.

Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
1	8	Feed Rocker Shaft	2	666-179	Wedge Pin for 666-111	1	22883 A	Plug Screw for looper
3	18	Nut for 35741 A,	2	719	Screw for 51150,			drive lever shaft
		55241 N, 55244 G			51250 E	1	22889 A	Plug Screw for 539
3	20	Washer for 539,	1	1705 A	Feed Dog (22528)	1	22894 D	Spot Screw for
		51236 G, 55244 G	1	6042 A	Washer for 52894 AM			52468
3	25 B	Screw for 51259,	2	9255	Washer for 539	1	22894 D	Screw for feed lifter
		51259 A	1	12538	Nut for 51741 C			and looper avoid ecc.
1	25 B	Screw for 27 V	1	12934 A	Nut for 22758 C	2	22894 F	Set Screw for pulley
1	27-435		1	12982	Lock Nut for 81	1	22894 H	Screw for 52942
	Blk.	Needle Bar Eyelet	1	15465 F	Looper Rocker Cone	2	22894 J	Screw for 51247
		Washer			(22894 W)	2	22894 W	Screw for 15465 F
1	27 V	Retainer for 51224 C	1	B21375 AH	Belt Guard (93)	1	29066 R	Needle Lever Con-
		(25 B, 28 B)	1	21657-3	Tension Release			necting Rod Assembly
1	28 B	Regulating Screw for			Separator (22598 C)	1	29105 R	Looper Drive
		27 V	1	21657 E	Washer for 51257 U			Eccentric Assembly
1	50-648		1	21657 W	Tension Release	1	29192	Looper Rocker
	Blk.	Lucite Oil Gauge			Lever Shaft			Assembly
2	52 A	Thread Eyelet (98 A)	1	21657 X	Tension Release	1	29348 P	Needle Lever
1	54	Needle Lever Link			Lever Shaft Bushing			Assembly
1	56	Needle Clamp Nut	1	21657 Y	Tension Release	1	29476 DV	Feed Lifter Eccen-
1	73	Screw for looper			Lever Shaft Connec-			tric Assembly
1	73 A	Screw for 52810			tion (22596)	1	29476 DV	Looper Avoid Eccen-
2	77	Screw for 51054,	4	22513	Screw for 35731 A			tric Assembly
		51236 A	2	22519 C	Screw for 51235 A	1	29476 EU	Needle Guard Actu-
1	78	Screw for 51054	1	22519 H	Screw for 51244 B			ating Eccentric
2	80	Screw for 51280 AA	7	22524	Screw for 53782 B			Assembly
2	80	Screw for 51301 D	2	22524	Screw for 51224 C	1	29476 FG	Crankshaft Assem-
1	81	Screw for 52742 K	1	22528	Screw for 51257 U			bly
		(12982)	1	22528	Screw for 1705 A	2	35178 D	Spring for 666-114
1	82	Screw for 51236 G	1	22537	Screw for 53783 N	2	35178 D	Spring for 666-65
1	87 U	Screw for 52804 E	1	22539 H	Plug Screw	2	35731 A	Presser Bar Connec-
			3	22541 B	Screw for 52882 AD			ting Guide Plate
4	90	Screw for 52882 Y,	4	22548	Screw for 52882 AE			(22513)
		52894 AB	1	22557 B	Screw for 53783 L	1	35741 A	Looper Connecting
1	91	Clamp Screw for	2	22559 G	Screw for 51216 K			Rod (18, 269)
		presser foot	1	22560 B	Screw for 52494 A	3	35772 H	Washer for 51281 AC
2	93	Screw for B21375 AH	1	22560 B	Screw for 51134 C	2	41394 A	Gasket for 22733 B
2	95	Screw for 51147	1	22562 A	Clamp Screw for	1	43266	Nut for 51292 G
1	95	Screw for 51270 B			51254 H	1	43443 Q	Nut for needle guard
1	95	Plug Screw	5	22569 B	Screw for 51782 A			regulating screw
1	96	Spot Screw for	3	22569 B	Screw for bearing	3	51054	Feed Crank and
		51223 B			housing			Needle Lever Link
1	96	Screw for 52444 B	3	22569 B	Screw for 51493 AG			Pin (77, 78)
1	98	Screw for 482	18	22571 A	Plug Screw	1	51134	Feed Bar
1	98	Screw for 52444 B	1	22580	Set Screw for	1	51134 C	Feed Bar Shaft
2	98	Screw for 51235			51223 B			(22560 B)
2	98 A	Screw for 52 A	1	22585 A	Screw for needle	1	51134 H	Feed Dog Holder
1	98 A	Screw for 51291 A			guard			(258 A)
4	109	Tension Disc	2	22585 A	Screw for 53782 B	1	51134 J	Washer for 51134 H
1	258	Nut for 660-136	2	22585 C	Screw for 51203 A	1	51134 P	Oil Felt for 51134 C
1	258 A	Nut for 51134 H	1	22586 R	Screw for 660-212	1	51134 R	Oil Felt Guard
1	258 A	Nut for 52894 AM	1	22588 A	Screw for 51204 D	1	51144	Looper Rocker Shaft
1	258 A	Check Nut for 51745	1	22596	Screw for 21657 Y	2	51145 A	Feed Lift and Looper
2	269	Nut for 35741 A,	1	22598 C	Screw for 21657-3			Avoid Eccentric Link
		51236 G	1	22729	Screw for 51243 C	1	51147	Main Shaft Collar (95)
1	402	Screw for 51283 H	1	22733 B	Plug Screw for	1	51150	Needle Lever Shaft
1	402	Screw for 53783 A			52882 L			Stop Collar (719)
2	482	Feed Rocker Shaft	1	22747 A	Needle Guard Regu-	1	51190 D	Bearing Housing
		Collar (98)			lating Screw			Gasket
1	531	Screw for 51257 M	1	22758 C	Screw for 51203	1	51203	Edge Guide (12934A,
1	538	Feed Dog Height			(12538)			22758 C, 61303 D)
		Adjusting Screw	1	22758 C	Screw for 53783 A	1	51203 A	Edge Guide Base
1	539	Frame Needle Thread	3	22760 A	Screw for 51281 AC			(22585 C)
		Eyelet (20, 9255,	1	22768	Screw for 51258	1	51204 D	Looper Thread
		22848, 22889 A)	1	22768	Screw for 51258 A			Retaining Finger
1	643-127		1	22768	Screw for 51244 B			(22588 A)
	Blk.	Gasket for oil pump	1	22768	Screw for 52904 E	1	51208 E	Looper
1	660-136	Feed Crank Link				1	51213	Looper Rocker
		Oil Tube (258 A)	1	22801	Stud Screw for	1	51215 J	Needle Lever
1	660-207	Oil Seal Ring for			needle guard	2	51216 G	Needle Lever
		foot lifter lever	1	22807	Screw for 51301 D			Connecting Rod
		bushing	2	22823 A	Screw for 51493 AD	28	51216 M	Needle Bearing
2	660-212	Oil Seal Ring for	1	22823 B	Screw for 51493 AD			Roller
		needle lever stud	2	22829	Screw for 29192,52470	1	51216 N	Washer for 51215 J
		(22586 R)	1	22834	Needle Guard Ad-	1	51216 P	Nut for 51215 J
2	666-65	Oil Wick for 51144			justing Screw	1	51217 C	Needle Bar
2	666-111	Oil Wick for 8	2	22839 C	Screw for 51301 D	1	51220 B	Presser Foot
2	666-114	Oil Wick for right	1	22845 B	Screw for 51281 AC	1	51221 C	Pulley (22894 F)
		main shaft bearing	1	22848	Screw for 539	1	51222 E	Main Shaft
2	666-118	Oil Wick for left	9	22848	Screw for 52882 L	1	51223 B	Take-up (96, 22580)
		main shaft bearing	1	22852 A	Screw for 52742 K	1	51224 C	Throat Plate (22524)
1	666-121	Oil Wick for 51293 T	1	22863	Feed Dog Holder	1	51225 A	Needle Guard
1	666-170	Felt Wick for 51250 E			Adjusting Screw			(22585 A)

Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
1	51225 W	Washer for K68017	2	51292 A	Tension Post Ferrule	1	52892	Tension Post Support
1	51235	Feed Rocker (98)	2	51292 C	Tension Nut	2	52894 AB	Oil Tube Holder
1	51235 A	Feed Rocker Arm (22519 C)	2	51292 D	Tension Thread Eyelet	1	52894 AM	Oil Tube for right looper connecting rod ball joint (258 A, 6042 A)
2	51235 G	Washer for 22519 C	1	51292 F-1	Tension Spring (looper)	1	52904 E	Retaining Finger Support (22768)
2	51236 A	Feed Lift and Looper Avoid Eccentric Link Pin (77, 22768)	1	51292 F-5	Tension Spring (needle)	1	52942	Looper Drive Lever (22894 II)
1	51236 E	Feed Crank Link Assembly	2	51292 G	Tension Post (43266)	1	53782 B	Oil Reservoir Top Cover (22524, 22585 A, 51382 A)
1	51236 G	Feed Crank Stud (82)	2	51293 T	Feed Lift and Looper Avoid Eccentric Oil Tube	1	53783 A	Lifter Lever Link (402, 22758 C)
2	51242 L	Thrust Washer	4	51295 A	Isolator for base plate assembly	1	53783 L	Presser Foot Lifter Lever Bell Crank (22557 B)
1	51242 M	Washer for 22852 A	1	51301 D	Cloth Plate (80,	1	53783 M	Presser Foot Lifter Lever Connecting Rod
1	51242 N	Washer for 52841 G	1	51382 A	Gasket for 53782 B	1	53783 N	Presser Foot Lifter Lever (22537)
1	51242 P	Looper Drive Lever Shaft	1	51406	Feed Lift Eccentric (22894 D)	1	55241 N	Looper Connecting Rod Ball Joint, left (18)
1	51242 R	Looper Drive Lever Shaft Bushing (middle)	2	51491 C	Lead-in Thread Eyelet	1	55244 G	Looper Shaft Collar Stud (18, 20)
1	51242 S	Looper Drive Lever Shaft Bushing (rear)	1	51493 D	Pump Driving Shaft	1	56390 E	Crankshaft Bearing Housing Gasket
1	51242 Z	Looper Drive Lever Shaft Bushing (front)	2	51493 E	Pump Driving Shaft Gear	1	61303 D	Washer for 51203
1	51243 C	Ball Stud Fork (22729)	1	51493 BP	Pump Driving Gear	2	80557	Spacing Washer for 21657-3, 52892
1	51244 B	Looper Rocker Shaft Arm (22768)	1	51493 BQ	Pump Driven Gear			
2	51244 L	Thrust Washer	1	51493 AD	Base Plate Assembly (22823 A, 22823 B)			
1	51244 M	Looper Rocker Shaft Bushings (right)	1	51493 AG	Pump Housing (22569 B)			
1	51244 N	Looper Rocker Shaft Collar 18, 20, 55244 G	1	51493 AH	Oil Pump Housing Cover			
1	51246	Looper Rocker Stud Nut	1	51493 AP	Oil Filter Cap and Screen Assembly			
1	51247	Main Shaft Counter- weight (22894 J)	1	51741 C	Looper Connecting Rod Ball Joint (right) (12538)			
1	51250 D	Washer for 22586 R	1	51745	Looper Rocker Cone Stud (258 A)			
1	51250 E	Needle Lever Stud (719)	1	51782 A	Head Cover (22569 B)			
1	51250 F	Gasket for 22586 R	1	52444 B	Looper Rocker Frame (96, 98)			
1	51254 C	Needle Bar Bushing (upper)	1	52468 B	Needle Guard Collar			
1	51254 D	Needle Bar Bushing (lower)	1	52470	Needle Thread Pull- off (22829)			
1	51254 II	Needle Bar Connec- tion (22562 A)	1	52494	Oil Tube			
1	51256 C	Presser Bar Spring	1	52494 A	Oil Tube for looper rocker ball joint and needle guard eccentric (22560 B)			
1	51256 N	Presser Spring Regulator	1	52742 K	Looper Drive Lever Rocker (81, 22852A)			
1	51257 K	Presser Bar	1	52804 E	Retaining Finger Holder (87 U)			
1	51257 M	Presser Bar Connec- tor Guide (531)	1	52810	Looper Needle Guard (73 A)			
1	51257 U	Cast-off Support Plate (22528)	2	52836 P	Feed Rocker Shaft Bushings			
1	51257 AA	Presser Bar Bushings (lower)	1	52836 R	Looper Rocker Shaft Bushing, left			
1	51258	Needle Lever Thread Eyelet (22768)	1	52841 G	Locking Stud for 51242 Y			
1	51258 A	Needle Bar Thread Eyelet (22768)	1	52841 J	Nut for 52841 G			
1	51259	Cast-off Plate Eyelet, right (25 B)	1	52882 L	Oil Reservoir Back Cover (22848)			
2	51259 A	Cast-off Plate Eyelet, left (25 B)	1	52882 M	Gasket for 52882 L			
1	51270 B	Needle Thread Take-up Wire (95)	1	52882 P	Gasket for 52882 N			
1	51280 AA	Throat Plate Support (80)	1	52882 U	Gasket for 52882 T			
1	51281 AC	Cloth Plate Cover Spring (22760 A, 22845 B)	1	52882 Y	Baffle Plate (90)			
1	51281 AH- 227	Cloth Plate Cover	1	52882 AD	Chamber Cover (22541 B)			
1	51282 Z	Gasket for 51782 A	1	52882 AE	Crank Chamber Cover (22548)			
1	51282 AE	Needle Lever Bearing Oil (90)	1	52883 R	Foot Lifter Lever Bushings			
1	51283 H	Presser Foot Lifter and Tension Disc Release Lever (402)	3	52883 S	Presser Foot Lifter Lever Bell Crank Spring			
1	51291 A	Looper Thread Guard (98 A)	1	52890 C	Main Shaft Bushing			
			1	52891 A	Crankshaft Bushing Housing includes bushing (22569 B)			

NOTE: Numbers in parentheses following parts' description indicate the screws, nuts, etc. used to attach or hold these parts.







FINEST QUALITY

Union Special®

LEWIS and COLUMBIA

INDUSTRIAL SEWING MACHINES



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†Handle Union Special and Columbia only.

‡Handle Lewis and Columbia only.

All others handle Union Special, Lewis and Columbia with certain exceptions.

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