ILLUSTRATED SPARE PARTS LIST
FOR
SUPER HIGH SPEED
SAFETY STITCH MACHINE

MODELS & DEVICES

| AZ8500G-A | AZ8500G-C |
| AZ8500G-A-53 | AZ8500G-C-53 |
| AZ8505G-A |
| AZ8520G-AY | AZ8520G-AY-50 |

No. 1

From the library of: Superior Sewing Machine & Supply LLC
バーツリストの見方

このバーツリストはAZ8500G-A4（平メス装備）を基本モデルにしてイラストを作成しています。
項目1～13には基本モデルを記載しています。
項目14～サブモデル、付帯装置等を記載しています。
バーツリストに記載されているカラーの寸法は内径×外径×幅を表わしています。

記号の説明（Parts Noの際に記載されています。）
[ ] 前回のバーツリストに対して、今回変更された部品を表わしています。
[ ]内は旧Parts No. 及びネジ類の形状

黒前回のバーツリストに対して、今回追加された部品及びモデルを表わしています。

部品注文の際のご注意
☆ このバーツリストに記載されている部品をご注文の際は、Parts No.（例えば、2150210）
でお願いします。
☆ 0020004の場合は、0020004又は20004でご注文下さい。
☆ エアチューブ御注文の際は品番と長さをお知らせ下さい。

なお、このバーツリストの記載事項は、改良により変更される場合がありますのでご了承下さい。

How to use this Parts List

The illustrations on this Parts List are drawn on the basis of AZ8500G-A4 with Flat Knife.
The items from No.1 to No.13 contain the standard model.
The following items included No.14 contain the submodel and Devices.
The dimension of Collar on this Parts List shows Inside diameter × Outside
diameter × Width.

Explanation of Marks (marked at the side of Part No.)
[ ] means this part is changed from the previous Parts List.
Inside of [ ] shows the previous Part No. and the shape of screw or the like.
◆ means this part and model is added to the previous Parts List.

How to place an order for the parts
☆ When placing an order for the parts from this Parts List, please clearly state
the Parts No. (e.g.2150210) which you require so that we can deliver the correct
parts to you.
☆ When the Part No. is “0020004”, please place an order for the part by showing
“0020004” or “20004”.
☆ When ordering Air Tube, please inform us of the Part No. and the length.

This Parts List is subject to change without notice.

From the library of: Superior Sewing Machine & Supply LLC
<table>
<thead>
<tr>
<th>CONTENTS</th>
<th>目 次</th>
</tr>
</thead>
<tbody>
<tr>
<td>MISCELLANEOUS COVERS(1)</td>
<td>カバー関係 (1)</td>
</tr>
<tr>
<td>&quot; &quot; (2)</td>
<td>&quot; &quot; (2)</td>
</tr>
<tr>
<td>&quot; &quot; (3)</td>
<td>&quot; &quot; (3)</td>
</tr>
<tr>
<td>MISCELLANEOUS THREAD EYELETS</td>
<td>継道関係</td>
</tr>
<tr>
<td>MISCELLANEOUS CRANKSHAFT &amp; BUSHINGS</td>
<td>主軸及びブッシュ関係</td>
</tr>
<tr>
<td>NEEDLE BAR DRIVING MECHANISM</td>
<td>鈪棒機構</td>
</tr>
<tr>
<td>KNIFE DRIVING MECHANISM</td>
<td>メス機構</td>
</tr>
<tr>
<td>PRESSER FOOT MECHANISM</td>
<td>押工機構</td>
</tr>
<tr>
<td>UPPER LOOPER DRIVING MECHANISM</td>
<td>上ルーパ機構</td>
</tr>
<tr>
<td>LOWER &amp; DOUBLE CHAINING LOOPER DRIVING MECHANISM</td>
<td>下・2重環ルーパ機構</td>
</tr>
<tr>
<td>FEED DRIVING CONTROL MECHANISM</td>
<td>前送り調節機構</td>
</tr>
<tr>
<td>FEED DRIVING MECHANISM</td>
<td>送り機構</td>
</tr>
<tr>
<td>LUBRICATING MECHANISM</td>
<td>給油機構</td>
</tr>
<tr>
<td>EXCLUSIVE PARTS for UPPER KNIFE(Angled Type),</td>
<td></td>
</tr>
<tr>
<td>AZ8500G-C5</td>
<td>サブモデル専用部品</td>
</tr>
<tr>
<td>AZ8500G-A4-53, C5-53 EXCLUSIVE PARTS</td>
<td>サブモデル専用部品</td>
</tr>
<tr>
<td>AZ8505G EXCLUSIVE PARTS(1)</td>
<td>サブモデル専用部品(1)</td>
</tr>
<tr>
<td>&quot; &quot; (2)</td>
<td>&quot; &quot; (2)</td>
</tr>
<tr>
<td>AZ8520G-AY EXCLUSIVE PARTS</td>
<td>サブモデル専用部品</td>
</tr>
<tr>
<td>AZ8520G-AY-50 EXCLUSIVE PARTS</td>
<td>サブモデル専用部品</td>
</tr>
<tr>
<td>&quot;K1&quot; DEVICE</td>
<td>&quot;K1&quot;装置</td>
</tr>
<tr>
<td>&quot;C&quot; DEVICE</td>
<td>&quot;C&quot;装置</td>
</tr>
<tr>
<td>MISCELLANEOUS SUPPORTING BOARD</td>
<td>受ケ板関係</td>
</tr>
<tr>
<td>THREAD STAND</td>
<td>糸立台</td>
</tr>
<tr>
<td>WARNING LABEL</td>
<td>警告ラベル</td>
</tr>
<tr>
<td>LIST of MAIN SPARE PARTS</td>
<td>主要部品リスト</td>
</tr>
<tr>
<td>INDEX</td>
<td>索引</td>
</tr>
</tbody>
</table>

From the library of: Superior Sewing Machine & Supply LLC
<table>
<thead>
<tr>
<th>No</th>
<th>Ref.</th>
<th>Description</th>
<th>Amt.</th>
<th>Req.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2100006</td>
<td>Cloth Plate</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>2150210</td>
<td>Cloth Plate (Lower)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>2100014</td>
<td>Rubber Cushion</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>001123</td>
<td>Washer</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>000644</td>
<td>Spring Washer</td>
<td>5</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>110045</td>
<td>Screw (M4-0.7 x 12)</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>2100011</td>
<td>Cloth Plate Eccentric Bushing</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>160001</td>
<td>Screw (M4-0.7 x 4)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>2100012</td>
<td>Collar (4 x 9 x 6 mm)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>003637</td>
<td>Screw (1/8-44 x 2.5)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>11</td>
<td>2150015</td>
<td>Cloth Plate Spring</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>12</td>
<td>110012</td>
<td>Screw (M4-0.7 x 5)</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>13</td>
<td>100001</td>
<td>Lock Nut</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>14</td>
<td>110031</td>
<td>Stop Screw (M4-0.7 x 12)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>15</td>
<td>0020004</td>
<td>Oil Cap</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>16</td>
<td>0020005</td>
<td>O-ring (P28)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>17</td>
<td>2100053</td>
<td>Top Cover</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>18</td>
<td>110016</td>
<td>Screw (M4-0.7 x 15)</td>
<td>6</td>
<td></td>
</tr>
<tr>
<td>19</td>
<td>2150026</td>
<td>Top Cover Gasket</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>20</td>
<td>2100864</td>
<td>Oil Reservoir Gasket</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>21</td>
<td>2100863</td>
<td>Oil Reservoir</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>22</td>
<td>006816</td>
<td>Screw (1/4-24 x 8)</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>23</td>
<td>0032879</td>
<td>Oil Reservoir Rubber Cushion</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>24</td>
<td>0033627</td>
<td>Oil Reservoir Rubber Cushion</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>25</td>
<td>330014</td>
<td>Seal Plug</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>26</td>
<td>2100875</td>
<td>Oil Reservoir Positioning Bar</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>27</td>
<td>300004</td>
<td>Washer</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>28</td>
<td>120017</td>
<td>Screw (M5-0.8 x 15)</td>
<td>6</td>
<td></td>
</tr>
<tr>
<td>29</td>
<td>0020137</td>
<td>Drain Hole Seal</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>30</td>
<td>005075</td>
<td>Drain Hole Screw (3/8-24 x 8)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>31</td>
<td></td>
<td>Wind Guide Plate</td>
<td></td>
<td></td>
</tr>
<tr>
<td>32</td>
<td>2100004</td>
<td>Wind Guide Plate</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>33</td>
<td>110013</td>
<td>Screw (M4-0.7 x 8)</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>34</td>
<td>300043</td>
<td>Washer</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>35</td>
<td>2100833</td>
<td>Wind Guide Plate (Small)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>36</td>
<td>2049401</td>
<td>Serial Number Plate</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>37</td>
<td>000726</td>
<td>Rivet</td>
<td>2</td>
<td></td>
</tr>
</tbody>
</table>

From the library of: Superior Sewing Machine & Supply LLC
### MISCELLANEOUS COVERS (2)

<table>
<thead>
<tr>
<th>Ref. No.</th>
<th>Description</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Side Cover</td>
<td>側面カバー</td>
</tr>
<tr>
<td>2</td>
<td>Screw (M4-0.7×8)</td>
<td>止ネジ</td>
</tr>
<tr>
<td>3</td>
<td>Screw (M4-0.7×5.4)</td>
<td>止ネジ</td>
</tr>
<tr>
<td>4</td>
<td>Eye Guard Holder</td>
<td>アイガード板</td>
</tr>
<tr>
<td>5</td>
<td>Screw (M4-0.7×5)</td>
<td>止ネジ</td>
</tr>
<tr>
<td>6</td>
<td>Conical Spring Washer</td>
<td>血パネラッシャ</td>
</tr>
<tr>
<td>7</td>
<td>Eye Guard</td>
<td>アイガード</td>
</tr>
<tr>
<td>8</td>
<td>Screw (M3-0.5×6)</td>
<td>止ネジ</td>
</tr>
<tr>
<td>9</td>
<td>Washer</td>
<td>ワッシャ</td>
</tr>
<tr>
<td>10</td>
<td>Needle Bar Oil Defender</td>
<td>針棒油受ケ</td>
</tr>
<tr>
<td>11</td>
<td>Screw (M4-0.7×5)</td>
<td>止ネジ</td>
</tr>
<tr>
<td>12</td>
<td>Needle Bar Oil Seal</td>
<td>針棒シール</td>
</tr>
<tr>
<td>13</td>
<td>Screw (M14-2×6)</td>
<td>止ネジ</td>
</tr>
<tr>
<td>14</td>
<td>Logo Plate</td>
<td>ロゴマーク板</td>
</tr>
<tr>
<td>15</td>
<td>Screw (M4-0.7×8)</td>
<td>止ネジ</td>
</tr>
<tr>
<td>16</td>
<td>&quot;AZ-G&quot; Logo Mark</td>
<td>A Z-G ロゴマーク</td>
</tr>
<tr>
<td>17</td>
<td>Brand Name Plate (68mm)(Green)</td>
<td>銘板（緑）</td>
</tr>
<tr>
<td>18</td>
<td>Brand Name Plate (83mm)(Green)</td>
<td>銘板（緑）</td>
</tr>
<tr>
<td>19</td>
<td>Front Cover Latch Spring</td>
<td>前開キカバーラッチパネ</td>
</tr>
<tr>
<td>20</td>
<td>Front Cover Hook</td>
<td>前開キカバーフック</td>
</tr>
<tr>
<td>21</td>
<td>Screw (9/64-40×4.5)</td>
<td>止ネジ</td>
</tr>
<tr>
<td>22</td>
<td>Front Cover Hinge Pin</td>
<td>前開キカバーヒンジピン</td>
</tr>
<tr>
<td>23</td>
<td>Screw (1/8-44×2.5)</td>
<td>止ネジ</td>
</tr>
<tr>
<td>24</td>
<td>Front Cover (Right)</td>
<td>前開キカバー</td>
</tr>
<tr>
<td>25</td>
<td>Front Cover Hinge Spring</td>
<td>前開キカバーヒンジパネ</td>
</tr>
<tr>
<td>26</td>
<td>Front Cover Hinge</td>
<td>前開キカバーヒンジ</td>
</tr>
<tr>
<td>27</td>
<td>Chip Guard (Openable)</td>
<td>切屑落し板</td>
</tr>
<tr>
<td>28</td>
<td>Screw (M3.5-0.6×6)</td>
<td>止ネジ</td>
</tr>
<tr>
<td>29</td>
<td>Model Plate (Green)</td>
<td>型式板（緑）</td>
</tr>
<tr>
<td>30</td>
<td>Threading Chart (See the Table)</td>
<td>縦通シ図（下表参照）</td>
</tr>
</tbody>
</table>

(注) 型式板を御注文の際は機種名（ゲージ記号、付帯装置含む）をお知らせ下さい。

Note: Order for Model Plate must be accompanied by model designation (including symbols of gauge and devices).

<table>
<thead>
<tr>
<th>Models</th>
<th>Parts No.</th>
<th>Threading Chart</th>
</tr>
</thead>
<tbody>
<tr>
<td>AZ8500G</td>
<td>390670</td>
<td>390670</td>
</tr>
<tr>
<td>8505G</td>
<td>390670</td>
<td>390671</td>
</tr>
<tr>
<td>8520G</td>
<td>390670</td>
<td>390671</td>
</tr>
</tbody>
</table>

From the library of: Superior Sewing Machine & Supply LLC
<table>
<thead>
<tr>
<th>Ref. No</th>
<th>Description</th>
<th>Amt.</th>
<th>Req.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Feed Mechanism Cover</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Feed Mechanism Cover Gasket</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Screw (M4-0.7x10)</td>
<td>5</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>Rubber Cushion</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>O-ring (P52)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>Ball Bearing Holder</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>Screw (M4-0.7x8)</td>
<td>7</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>Fan Cover</td>
<td></td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>Screw (M4-0.7x5)</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>Screw (M4-0.7x6)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>11</td>
<td>Pushbutton</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>12</td>
<td>Oil Seal</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>13</td>
<td>Retaining Ring</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>14</td>
<td>Pushbutton Spring</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>15</td>
<td>Seal Plug</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>16</td>
<td>Fabric Guide Plate</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>17</td>
<td>Tail Cover Gasket</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>18</td>
<td>Tail Cover</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>19</td>
<td>Seal Plug</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>20</td>
<td>Ball Bearing Housing</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>21</td>
<td>Ball Bearing Housing Gasket</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>22</td>
<td>Screw (M4-0.7x7.3)</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>23</td>
<td>Looper Thread Pipe Stay</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>24</td>
<td>Looper Thread Pipe</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>

From the library of: Superior Sewing Machine & Supply LLC
## MISCELLANEOUS THREAD EYELETS

<table>
<thead>
<tr>
<th>Ref. No.</th>
<th>Description</th>
<th>Description (Japanese)</th>
<th>Parts Name (Japanese)</th>
<th>Req.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2100063 Thread Guide Plate</td>
<td>糸案内板</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>110013 Screw (M4-0.7×8)</td>
<td>止ネジ</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>0024084 Thread Tension Spring Cap</td>
<td>糸調子パネキャップ（上）</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>0024083 Tension Spring Bushing</td>
<td>糸調子ナット回り止め</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>0024157 Tension Spring (Lower Looper Thread)</td>
<td>下ループ糸調子パネ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>0020118 Thread Tension Spring Retainer</td>
<td>糸調子パネキャップ（下）</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>000178 Felt</td>
<td>フェルト</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>0031111 Tension Disc</td>
<td>糸調子皿</td>
<td>8</td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>000177 Felt</td>
<td>フェルト</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>190016 Tension Post (Short)</td>
<td>糸調子棒（短）</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>11</td>
<td>0032962 Tension Disc Eyelet</td>
<td>糸調子台糸道</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>12</td>
<td>0032952 Tension Spring (Upper Looper Thread)</td>
<td>上ループ糸調子パネ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>13</td>
<td>0030255 Tension Spring (Double Chain Thread)</td>
<td>針糸調子パネ（2重環）</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>14</td>
<td>0024156 Tension Spring (Needle Thread)</td>
<td>針糸調子パネ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>15</td>
<td>2150116 Tension Disc Eyelet for Needle Thread</td>
<td>針糸調子台糸道</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>16</td>
<td>0022215 Looper Thread Pipe</td>
<td>糸道パイプ</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>17</td>
<td>2100404 Double Chaining Looper Thread Eyelet (Rear)</td>
<td>重ねループ糸</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>18</td>
<td>110009 Screw (M4-0.7×8)</td>
<td>止ネジ</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>19</td>
<td>2150030 Oil Container</td>
<td>S Pタンク</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>20</td>
<td>2150031 Oil Container Plug</td>
<td>詰栓</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>21</td>
<td>310105 Felt</td>
<td>S Pフェルト</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>22</td>
<td>2150032 Felt Holder</td>
<td>S Pフェルト押エ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>23</td>
<td>110012 Screw (M4-0.7×8)</td>
<td>止ネジ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>24</td>
<td>2150124 Needle Thread Eyelet Holder</td>
<td>針糸道取付板</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>25</td>
<td>110001 Screw (M4-0.7×5.4)</td>
<td>止ネジ</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>26</td>
<td>2150115 Needle Thread Eyelet (Right)</td>
<td>針糸道（右）</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>27</td>
<td>006035 Screw (9/64-40×7)</td>
<td>止ネジ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>28</td>
<td>000644 Spring Washer</td>
<td>スプリングワッシャ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>29</td>
<td>000322 Nut</td>
<td>ナット</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>30</td>
<td>2150167 Needle Thread Eyelet Holder (Double Chain)</td>
<td>針糸道取付台</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>31</td>
<td>2150162 Needle Thread Eyelet (Right) (Double Chain)</td>
<td>針糸道取付台（右）</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>32</td>
<td>110002 Screw (M3-0.5×5)</td>
<td>止ネジ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>33</td>
<td>2150131 Needle Thread Eyelet (Left)</td>
<td>針糸道（左）</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>34</td>
<td>2150173 Needle Thread Eyelet (Left) (Double Chain)</td>
<td>針糸道取付台（左）</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>35</td>
<td>110049 Screw (M4-0.7×10)</td>
<td>止ネジ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>36</td>
<td>2150160 Needle Thread Pull-off</td>
<td>針糸繰り</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>37</td>
<td>110041 Screw (M4-0.7×8)</td>
<td>止ネジ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>38</td>
<td>000653 Knock Pin</td>
<td>ノックピン</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>39</td>
<td>2150165 Double Chaining Looper Thread Eyelet (Left)</td>
<td>重ねループ糸（左）</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>40</td>
<td>110008 Screw (M4-0.7×5)</td>
<td>止ネジ</td>
<td>2</td>
<td></td>
</tr>
</tbody>
</table>

* Ref. No. 41 to 69 ······ See the following page.
## MISCELLANEOUS THREAD EYELETS

<table>
<thead>
<tr>
<th>Ref. No.</th>
<th>Parts No.</th>
<th>Description</th>
<th>Ref. No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>41</td>
<td>2150151</td>
<td>Thread Eyelet Stopper</td>
<td>42</td>
<td>Screw (M3-0.5×3)</td>
</tr>
<tr>
<td>42</td>
<td>110091</td>
<td>Screw (M3-0.5×3)</td>
<td>43</td>
<td>Tension Disc Eyelet</td>
</tr>
<tr>
<td>43</td>
<td>0020123</td>
<td>Tension Disc Eyelet</td>
<td>44</td>
<td>Tension Post</td>
</tr>
<tr>
<td>45</td>
<td>0020124</td>
<td>Tension Disc</td>
<td>46</td>
<td>Double Chaining Looper Tension</td>
</tr>
<tr>
<td>47</td>
<td>0020126</td>
<td>Tension Spring Bushing</td>
<td>48</td>
<td>Adjusting Nut</td>
</tr>
<tr>
<td>49</td>
<td>0020167</td>
<td>Double Chaining Looper Thread Eyelet</td>
<td>50</td>
<td>Screw (11/64-40×6.5)</td>
</tr>
<tr>
<td>51</td>
<td>0020165</td>
<td>Thread Eyelet Bracket</td>
<td>52</td>
<td>Conical Spring Washer</td>
</tr>
<tr>
<td>53</td>
<td>190000</td>
<td>Screw (M4-0.7×7)</td>
<td>54</td>
<td>Thread Retaining Finger</td>
</tr>
<tr>
<td>55</td>
<td>2150111</td>
<td>Thread Retainer Plate Support</td>
<td>56</td>
<td>Thread Retainer Plate</td>
</tr>
<tr>
<td>57</td>
<td>2150112</td>
<td>Thread Retainer Plate</td>
<td>58</td>
<td>Screw (M2-0.4×4)</td>
</tr>
<tr>
<td>59</td>
<td>2150027</td>
<td>Looper Holder Cover</td>
<td>60</td>
<td>Looper Driving Shaft Oil Seal</td>
</tr>
<tr>
<td>61</td>
<td>2100229</td>
<td>Looper Holder Cover Spacer (Rubber)</td>
<td>62</td>
<td>Looper Thread Eyelet (Left)</td>
</tr>
<tr>
<td>63</td>
<td>110035</td>
<td>Screw (M4-0.7×10)</td>
<td>64</td>
<td>Thread Eyelet Support</td>
</tr>
<tr>
<td>65</td>
<td>2150123</td>
<td>Lower Looper Thread Eyelet</td>
<td>66</td>
<td>Upper Looper Thread Eyelet</td>
</tr>
<tr>
<td>67</td>
<td>000014</td>
<td>Washer</td>
<td>68</td>
<td>Screw (M3-0.5×6)</td>
</tr>
<tr>
<td>69</td>
<td>130021</td>
<td>Screw (M4-0.7×6)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* Ref. No. 1 to 40 ····· See the preceding page.

---

From the library of: Superior Sewing Machine & Supply LLC
<table>
<thead>
<tr>
<th>No.</th>
<th>Description</th>
<th>Parts</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Machine Pulley</td>
<td>2150214</td>
</tr>
<tr>
<td>2</td>
<td>Screw (M6-1×6)</td>
<td>160007</td>
</tr>
<tr>
<td>3</td>
<td>Oil Cooling Fan</td>
<td>2110181</td>
</tr>
<tr>
<td>4</td>
<td>Screw (M4-0.7×4)</td>
<td>160001</td>
</tr>
<tr>
<td>5</td>
<td>Corrugated Washer</td>
<td>2110184</td>
</tr>
<tr>
<td>6</td>
<td>Mechanical Oil Shield</td>
<td>2110183</td>
</tr>
<tr>
<td>7</td>
<td>Crankshaft Ball Bearing (Right)</td>
<td>0093090</td>
</tr>
<tr>
<td>8</td>
<td>Bearing Adapter</td>
<td>3100129</td>
</tr>
<tr>
<td>9</td>
<td>Oil Pump Driving Worm</td>
<td>2150096</td>
</tr>
<tr>
<td>10</td>
<td>Crankshaft Bushing</td>
<td>2150038</td>
</tr>
<tr>
<td>11</td>
<td>Crankshaft</td>
<td>2150180</td>
</tr>
<tr>
<td>12</td>
<td>Crankshaft Counterweight</td>
<td>2100111</td>
</tr>
<tr>
<td>13</td>
<td>Screw (M3-0.5×6.5)</td>
<td>110036</td>
</tr>
<tr>
<td>14</td>
<td>Screw (M3-0.5×3)</td>
<td>160027</td>
</tr>
<tr>
<td>15</td>
<td>Crankshaft Ball Bearing (Left)</td>
<td>2150072</td>
</tr>
<tr>
<td>16</td>
<td>Double Chaining Looper Thread Take-up Pins</td>
<td>2125057</td>
</tr>
<tr>
<td>17</td>
<td>Thread Take-up Pin</td>
<td>2100410</td>
</tr>
<tr>
<td>18</td>
<td>Crankshaft Bushing</td>
<td>2150039</td>
</tr>
<tr>
<td>19</td>
<td>Upper Knife Driving Shaft Bushing (Right)</td>
<td>2100105</td>
</tr>
<tr>
<td>20</td>
<td>Upper Knife &amp; Feed Bar Driving Shaft Bushing</td>
<td>2150043</td>
</tr>
<tr>
<td>21</td>
<td>Upper Knife Driving Shaft Oil Seal</td>
<td>2100117</td>
</tr>
<tr>
<td>22</td>
<td>Needle Bar Driving Shaft Bushing (Right)</td>
<td>2150049</td>
</tr>
<tr>
<td>23</td>
<td>Needle Bar Driving Shaft Bushing (Left)</td>
<td>2150048</td>
</tr>
<tr>
<td>24</td>
<td>Cap Screw (5/16-32×3.5)</td>
<td>003636</td>
</tr>
<tr>
<td>25</td>
<td>Gasket</td>
<td>000526</td>
</tr>
<tr>
<td>26</td>
<td>Needle Bar Bushing (Upper)</td>
<td>2150040</td>
</tr>
<tr>
<td>27</td>
<td>Oil Wick</td>
<td>310109</td>
</tr>
<tr>
<td>28</td>
<td>Needle Bar Bushing (Lower)</td>
<td>2150041</td>
</tr>
<tr>
<td>29</td>
<td>Upper Looper Driving Shaft Bushing (Front)</td>
<td>2150046</td>
</tr>
<tr>
<td>30</td>
<td>Upper Looper Driving Shaft Bushing (Rear)</td>
<td>2150047</td>
</tr>
<tr>
<td>31</td>
<td>Looper Driving Shaft Oil Seal</td>
<td>2150272</td>
</tr>
<tr>
<td>32</td>
<td>Lower Looper Driving Shaft Bushing (Front)</td>
<td>2150044</td>
</tr>
<tr>
<td>33</td>
<td>Lower Looper Driving Shaft Bushing (Rear)</td>
<td>2150045</td>
</tr>
<tr>
<td>34</td>
<td>Looper Shaft Oil Seal</td>
<td>0077301</td>
</tr>
<tr>
<td>35</td>
<td>Double Chaining Looper Shaft Bushing (Front)</td>
<td>2100412</td>
</tr>
<tr>
<td>36</td>
<td>Double Chaining Looper Shaft Bushing (Rear)</td>
<td>2100413</td>
</tr>
<tr>
<td>37</td>
<td>Feed Bar Driving Shaft Bushing (Left)</td>
<td>2150042</td>
</tr>
<tr>
<td>38</td>
<td>Seal Plug</td>
<td>2150069</td>
</tr>
<tr>
<td>39</td>
<td>Looper Rocker Shaft Bushing</td>
<td>2100414</td>
</tr>
<tr>
<td>40</td>
<td>Seal Plug</td>
<td>2100417</td>
</tr>
<tr>
<td>41</td>
<td>Control Lever Shaft Bushing</td>
<td>2100098</td>
</tr>
<tr>
<td>42</td>
<td>Needle Bar &amp; Needle Bar Bushing, C. Set</td>
<td>2150050</td>
</tr>
<tr>
<td>43</td>
<td>Needle Bar</td>
<td>2100642</td>
</tr>
</tbody>
</table>

From the library of: Superior Sewing Machine & Supply LLC
<table>
<thead>
<tr>
<th>No.</th>
<th>Ref.</th>
<th>Description</th>
<th>Amt.</th>
<th>Req.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2150105</td>
<td>Needle Bar Driving Connecting Rod</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>120049</td>
<td>Screw (M4-0.7×16)</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>2100144</td>
<td>Needle Bar Driving Connecting Rod Pin</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>160002</td>
<td>Screw (M4-0.7×5)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>2100899</td>
<td>Needle Bar Driving Lever</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>120006</td>
<td>Screw (M6-1×12)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>2100137</td>
<td>Collar (12×20×10mm)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>160003</td>
<td>Screw (M5-0.8×5)</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>2150054</td>
<td>Needle Bar Crank Arm, C. Set</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>2150053</td>
<td>Needle Bar Driving Shaft</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>11</td>
<td>2100136</td>
<td>Needle Bar Crank Arm</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>12</td>
<td>300008</td>
<td>Washer</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>13</td>
<td>140003</td>
<td>Screw (M6-1×18)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>14</td>
<td>2100138</td>
<td>Needle Bar Connecting Link</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>15</td>
<td>2100176</td>
<td>Needle Bar Connecting Link Pin</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>16</td>
<td>310089</td>
<td>Oil Wick</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>17</td>
<td>2150051</td>
<td>Needle Bar Connecting Bracket</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>18</td>
<td>110006</td>
<td>Screw (M3.5-0.6×10)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>19</td>
<td>160016</td>
<td>Screw (M4-0.7×4.5)</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>20</td>
<td>2100642</td>
<td>Needle Bar</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>21</td>
<td>2159111</td>
<td>Needle Clamp (A)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>22</td>
<td>------</td>
<td>Needle (System: DC×27)</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>23</td>
<td>003637</td>
<td>Screw (1/8-44×2.5)</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>24</td>
<td>2150057</td>
<td>Stitch Plate Support Stay, C. Set</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>25</td>
<td>2150058</td>
<td>Stitch Plate Support Stay</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>26</td>
<td>000035</td>
<td>Roll Pin</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>27</td>
<td>110009</td>
<td>Screw (M4-0.7×8)</td>
<td>6</td>
<td></td>
</tr>
<tr>
<td>28</td>
<td>2100502</td>
<td>Stitch Plate Support (Rear)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>29</td>
<td>110001</td>
<td>Screw (M4-0.7×5.4)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>30</td>
<td>2108050</td>
<td>Stitch Plate (A4)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>31</td>
<td>005345</td>
<td>Screw (11/64-40×8.3)</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>32</td>
<td>2100145</td>
<td>Stitch Plate Support (Front)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>33</td>
<td>110011</td>
<td>Screw (M5-0.8×10)</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>34</td>
<td>0032604</td>
<td>Rubber Cushion</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>35</td>
<td>2109211</td>
<td>Needle Guard (Front) (Double Chain Stitch)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>36</td>
<td>110002</td>
<td>Screw (M3-0.5×5)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>37</td>
<td>2150035</td>
<td>HR Unit, Complete Set</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>38</td>
<td>3100370</td>
<td>Tube Joint</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>39</td>
<td>2100152</td>
<td>Oil Tube (70mm)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>40</td>
<td>310005</td>
<td>Oil Wick</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>

* Ref. No. 41 to 53 —— See the following page.
<table>
<thead>
<tr>
<th>Ref. No.</th>
<th>Description</th>
<th>Amt.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>41</td>
<td>HR Felt Holder</td>
<td>1</td>
<td>HR フェルト受け</td>
</tr>
<tr>
<td>42</td>
<td>HR Felt</td>
<td>1</td>
<td>HR フェルト</td>
</tr>
<tr>
<td>43</td>
<td>HR Felt Holder Bracket, C. Set</td>
<td>1</td>
<td>HR 取付台(組)</td>
</tr>
<tr>
<td>44</td>
<td>HR Felt Holder Bracket</td>
<td>1</td>
<td>HR 取付台</td>
</tr>
<tr>
<td>45</td>
<td>Roll Pin</td>
<td>1</td>
<td>ロールピン</td>
</tr>
<tr>
<td>46</td>
<td>Screw (M4-0.7×8)</td>
<td>1</td>
<td>止ネジ</td>
</tr>
<tr>
<td>47</td>
<td>Fitting Stud (Short)</td>
<td>1</td>
<td>管ね手ボルト(短)</td>
</tr>
<tr>
<td>48</td>
<td>Seal</td>
<td>1</td>
<td>パッキン</td>
</tr>
<tr>
<td>49</td>
<td>HR Unit Bracket</td>
<td>1</td>
<td>HR 装置台</td>
</tr>
<tr>
<td>50</td>
<td>Needle Guard (Rear) (Double Chain Stitch)</td>
<td>1</td>
<td>インタ針受け(後)</td>
</tr>
</tbody>
</table>

**Screw (M4-0.7×6)**  | 2  |
|**Needle Guard (Front) (Overlock Stitch)** | 1  |
|**Screw (M2.5-0.45×3.5)** | 2  |

*Ref. No. 1 to 40 ······See the preceding page.*
<table>
<thead>
<tr>
<th>No.</th>
<th>Ref.</th>
<th>Description</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2100160</td>
<td>Upper Knife Driving Connecting Rod</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>120049</td>
<td>Screw (M4-0.7x16)</td>
<td>2</td>
</tr>
<tr>
<td>3</td>
<td>2100173</td>
<td>Driving Lever Pin</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>160002</td>
<td>Screw (M4-0.7x5)</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>2100162</td>
<td>Upper Knife Driving Lever</td>
<td>1</td>
</tr>
<tr>
<td>6</td>
<td>120006</td>
<td>Screw (M6-1x12)</td>
<td>1</td>
</tr>
<tr>
<td>7</td>
<td>2100161</td>
<td>Collar (10x19x9mm)</td>
<td>1</td>
</tr>
<tr>
<td>8</td>
<td>160003</td>
<td>Screw (M5-0.8x5)</td>
<td>2</td>
</tr>
<tr>
<td>9</td>
<td>2150060</td>
<td>Upper Knife Driving Shaft</td>
<td>1</td>
</tr>
<tr>
<td>10</td>
<td>2100165</td>
<td>Upper Knife Holder Positioner</td>
<td>1</td>
</tr>
<tr>
<td>11</td>
<td>2100418</td>
<td>Upper Knife Holder (Flat Type)</td>
<td>1</td>
</tr>
<tr>
<td>12</td>
<td>110035</td>
<td>Screw (M4-0.7x10)</td>
<td>1</td>
</tr>
<tr>
<td>13</td>
<td>0020496</td>
<td>Upper Knife (Flat Type)</td>
<td>1</td>
</tr>
<tr>
<td>14</td>
<td>000532</td>
<td>Washer</td>
<td>1</td>
</tr>
<tr>
<td>15</td>
<td>110004</td>
<td>Screw (M3.5-0.6x8)</td>
<td>1</td>
</tr>
<tr>
<td>16</td>
<td>0093864</td>
<td>Seal Plug</td>
<td>1</td>
</tr>
<tr>
<td>17</td>
<td>2150020</td>
<td>Lower Knife Holder Spring Stop</td>
<td>1</td>
</tr>
<tr>
<td>18</td>
<td>110012</td>
<td>Screw (M4-0.7x5)</td>
<td>3</td>
</tr>
<tr>
<td>19</td>
<td>2100174</td>
<td>Cloth Plate Rubber Cushion</td>
<td>1</td>
</tr>
<tr>
<td>20</td>
<td>2150019</td>
<td>Front Cover</td>
<td>1</td>
</tr>
<tr>
<td>21</td>
<td>110001</td>
<td>Screw (M4-0.7x5.4)</td>
<td>2</td>
</tr>
<tr>
<td>22</td>
<td>210009</td>
<td>Cloth Plate Spring Pin</td>
<td>1</td>
</tr>
<tr>
<td>23</td>
<td>2150021</td>
<td>Lower Knife Holder Locking Plate</td>
<td>1</td>
</tr>
<tr>
<td>24</td>
<td>0032919</td>
<td>Lower Knife Holder Spring</td>
<td>1</td>
</tr>
<tr>
<td>25</td>
<td>2100419</td>
<td>Lower Knife Holder</td>
<td>1</td>
</tr>
<tr>
<td>26</td>
<td>110046</td>
<td>Screw (M5-0.8x12)</td>
<td>1</td>
</tr>
<tr>
<td>27</td>
<td>000688</td>
<td>Guide Pin</td>
<td>1</td>
</tr>
<tr>
<td>28</td>
<td>2100167</td>
<td>Lower Knife</td>
<td>1</td>
</tr>
<tr>
<td>29</td>
<td>2100168</td>
<td>Lower Knife Clamp</td>
<td>1</td>
</tr>
<tr>
<td>30</td>
<td>140014</td>
<td>Screw (M4-0.7x8)</td>
<td>1</td>
</tr>
</tbody>
</table>
## PRESSER FOOT MECHANISM

<table>
<thead>
<tr>
<th>Ref. No.</th>
<th>Description</th>
<th>8</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Adjusting Screw (M10-0.75 x 30)</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>Lock Nut</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>Presser Spring</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>Presser Bar</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>Presser Arm Positioning Guide Pin</td>
<td>1</td>
</tr>
<tr>
<td>6</td>
<td>Spring Pin</td>
<td>1</td>
</tr>
<tr>
<td>7</td>
<td>Presser Arm Stop</td>
<td>1</td>
</tr>
<tr>
<td>8</td>
<td>Screw (M4-0.7 x 5)</td>
<td>1</td>
</tr>
<tr>
<td>9</td>
<td>Presser Foot Release Lever</td>
<td>1</td>
</tr>
<tr>
<td>10</td>
<td>Presser Foot Release Lever Spring</td>
<td>1</td>
</tr>
<tr>
<td>11</td>
<td>Screw (M4-0.7 x 5)</td>
<td>1</td>
</tr>
<tr>
<td>12</td>
<td>Screw (M4-0.7 x 4.5)</td>
<td>1</td>
</tr>
<tr>
<td>13</td>
<td>Presser Foot Lifter Lever</td>
<td>1</td>
</tr>
<tr>
<td>14</td>
<td>Wave Washer</td>
<td>1</td>
</tr>
<tr>
<td>15</td>
<td>Screw (M8-1.25 x 10)</td>
<td>1</td>
</tr>
<tr>
<td>16</td>
<td>Presser Foot Lifter Lever Stop</td>
<td>1</td>
</tr>
<tr>
<td>17</td>
<td>Screw (M6-1 x 10)</td>
<td>1</td>
</tr>
<tr>
<td>18</td>
<td>Presser Foot Lifter Lever Link</td>
<td>1</td>
</tr>
<tr>
<td>19</td>
<td>Presser Foot Shaft Collar</td>
<td>1</td>
</tr>
<tr>
<td>20</td>
<td>Screw (M5-0.8 x 15)</td>
<td>1</td>
</tr>
<tr>
<td>21</td>
<td>Intermediate Lever</td>
<td>1</td>
</tr>
<tr>
<td>22</td>
<td>Stop Screw (M4-0.7 x 12)</td>
<td>1</td>
</tr>
<tr>
<td>23</td>
<td>Lock Nut</td>
<td>1</td>
</tr>
<tr>
<td>24</td>
<td>Presser Foot Lifter Lever Spring</td>
<td>1</td>
</tr>
<tr>
<td>25</td>
<td>Presser Foot Shaft Bushing</td>
<td>1</td>
</tr>
<tr>
<td>26</td>
<td>Screw (M6-1 x 6)</td>
<td>1</td>
</tr>
<tr>
<td>27</td>
<td>Presser Arm, Complete Set</td>
<td>1</td>
</tr>
<tr>
<td>28</td>
<td>Presser Foot Shaft</td>
<td>1</td>
</tr>
<tr>
<td>29</td>
<td>Presser Arm</td>
<td>1</td>
</tr>
<tr>
<td>30</td>
<td>Presser Arm Hinge Pin</td>
<td>1</td>
</tr>
<tr>
<td>31</td>
<td>Screw (M4-0.7 x 4)</td>
<td>1</td>
</tr>
<tr>
<td>32</td>
<td>Presser Foot, Complete Set (A4)</td>
<td>1</td>
</tr>
<tr>
<td>33</td>
<td>Presser Foot Hinge</td>
<td>1</td>
</tr>
<tr>
<td>34</td>
<td>Screw (M3.5-0.6 x 8)</td>
<td>1</td>
</tr>
<tr>
<td>35</td>
<td>Presser Foot Spring (Large)</td>
<td>1</td>
</tr>
<tr>
<td>36</td>
<td>Screw (M3-0.5 x 5)</td>
<td>1</td>
</tr>
<tr>
<td>37</td>
<td>Presser Foot (Front/Rear) Unit (A4)</td>
<td>1</td>
</tr>
<tr>
<td>38</td>
<td>Screw (1/8-44 x 2.7)</td>
<td>1</td>
</tr>
<tr>
<td>39</td>
<td>Thread Chain Guide</td>
<td>1</td>
</tr>
<tr>
<td>40</td>
<td>Screw (3/32-56 x 2.1)</td>
<td>1</td>
</tr>
<tr>
<td>41</td>
<td>Presser Foot Spring (Small)</td>
<td>1</td>
</tr>
<tr>
<td>42</td>
<td>Screw (3/32-56 x 5.6)</td>
<td>1</td>
</tr>
<tr>
<td>43</td>
<td>Presser Foot (Rear) Adjusting Plate</td>
<td>1</td>
</tr>
<tr>
<td>44</td>
<td>Nut</td>
<td>1</td>
</tr>
<tr>
<td>45</td>
<td>Pin</td>
<td>1</td>
</tr>
<tr>
<td>46</td>
<td>Presser Foot Stitch Tongue (A4)</td>
<td>1</td>
</tr>
<tr>
<td>47</td>
<td>Presser Foot Adjusting Plate</td>
<td>1</td>
</tr>
<tr>
<td>48</td>
<td>Screw (1/8-44 x 5.6)</td>
<td>1</td>
</tr>
<tr>
<td>No.</td>
<td>Description</td>
<td>Parts No.</td>
</tr>
<tr>
<td>-----</td>
<td>-------------------------------------------------</td>
<td>-----------</td>
</tr>
<tr>
<td>1</td>
<td>Upper Looper Thread Pull-off (for Needle Size #9-14)</td>
<td>2150130</td>
</tr>
<tr>
<td>2</td>
<td>Screw (M4-0.7×16)</td>
<td>2150085</td>
</tr>
<tr>
<td>3</td>
<td>Screw (M2.5-0.45×6)</td>
<td>2150084</td>
</tr>
<tr>
<td>4</td>
<td>Screw (M2.5-0.45×6)</td>
<td>2150083</td>
</tr>
<tr>
<td>5</td>
<td>Screw (M4-0.7×5)</td>
<td>130001</td>
</tr>
<tr>
<td>6</td>
<td>Screw (M4-0.7×5)</td>
<td>110071</td>
</tr>
<tr>
<td>7</td>
<td>Screw (M6-1×16)</td>
<td>140004</td>
</tr>
<tr>
<td>8</td>
<td>Screw (M4-0.7×5)</td>
<td>160002</td>
</tr>
<tr>
<td>9</td>
<td>Screw (M4-0.7×5)</td>
<td>311008</td>
</tr>
<tr>
<td>10</td>
<td>Screw (M4-0.7×5)</td>
<td>2150080</td>
</tr>
<tr>
<td>11</td>
<td>Screw (M4-0.7×5)</td>
<td>000629</td>
</tr>
<tr>
<td>12</td>
<td>Screw (M4-0.7×5)</td>
<td>2150082</td>
</tr>
<tr>
<td>13</td>
<td>Screw (M4-0.7×5)</td>
<td>2150083</td>
</tr>
<tr>
<td>14</td>
<td>Screw (M4-0.7×5)</td>
<td>310006</td>
</tr>
<tr>
<td>15</td>
<td>Screw (M4-0.7×5)</td>
<td>2150080</td>
</tr>
<tr>
<td>16</td>
<td>Screw (M4-0.7×5)</td>
<td>000629</td>
</tr>
<tr>
<td>17</td>
<td>Screw (M4-0.7×5)</td>
<td>2150082</td>
</tr>
<tr>
<td>18</td>
<td>Screw (M4-0.7×5)</td>
<td>2150083</td>
</tr>
<tr>
<td>19</td>
<td>Screw (M4-0.7×5)</td>
<td>310006</td>
</tr>
<tr>
<td>20</td>
<td>Screw (M4-0.7×5)</td>
<td>2150080</td>
</tr>
<tr>
<td>21</td>
<td>Screw (M4-0.7×5)</td>
<td>000629</td>
</tr>
<tr>
<td>22</td>
<td>Screw (M4-0.7×5)</td>
<td>2150082</td>
</tr>
<tr>
<td>23</td>
<td>Screw (M4-0.7×5)</td>
<td>2150083</td>
</tr>
<tr>
<td>24</td>
<td>Screw (M4-0.7×5)</td>
<td>310006</td>
</tr>
<tr>
<td>25</td>
<td>Screw (M4-0.7×5)</td>
<td>2150080</td>
</tr>
<tr>
<td>26</td>
<td>Screw (M4-0.7×5)</td>
<td>000629</td>
</tr>
<tr>
<td>27</td>
<td>Screw (M4-0.7×5)</td>
<td>2150082</td>
</tr>
<tr>
<td>28</td>
<td>Screw (M4-0.7×5)</td>
<td>2150083</td>
</tr>
<tr>
<td>29</td>
<td>Screw (M4-0.7×5)</td>
<td>310006</td>
</tr>
<tr>
<td>30</td>
<td>Screw (M4-0.7×5)</td>
<td>2150080</td>
</tr>
<tr>
<td>31</td>
<td>Screw (M4-0.7×5)</td>
<td>000629</td>
</tr>
<tr>
<td>32</td>
<td>Screw (M4-0.7×5)</td>
<td>2150082</td>
</tr>
<tr>
<td>33</td>
<td>Screw (M4-0.7×5)</td>
<td>2150083</td>
</tr>
<tr>
<td>34</td>
<td>Screw (M4-0.7×5)</td>
<td>310006</td>
</tr>
<tr>
<td>35</td>
<td>Screw (M4-0.7×5)</td>
<td>2150080</td>
</tr>
<tr>
<td>36</td>
<td>Screw (M4-0.7×5)</td>
<td>000629</td>
</tr>
<tr>
<td>37</td>
<td>Screw (M4-0.7×5)</td>
<td>2150082</td>
</tr>
<tr>
<td>Ref. No.</td>
<td>Description</td>
<td>Amt.</td>
</tr>
<tr>
<td>----------</td>
<td>-------------------------------------------------------</td>
<td>------</td>
</tr>
<tr>
<td>1</td>
<td>Looper Driving Lever Connecting Rod</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>Screw (M4-0.7×16)</td>
<td>4</td>
</tr>
<tr>
<td>3</td>
<td>Connecting Rod Swing-proof</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>Lower Looper Driving Lever</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>Screw (M4-0.7×14)</td>
<td>2</td>
</tr>
<tr>
<td>6</td>
<td>Driving Shaft Thrust Ring</td>
<td>1</td>
</tr>
<tr>
<td>7</td>
<td>Collar (10×19×9mm)</td>
<td>1</td>
</tr>
<tr>
<td>8</td>
<td>Screw (M5-0.8×5)</td>
<td>4</td>
</tr>
<tr>
<td>9</td>
<td>Looper Driving Shaft</td>
<td>1</td>
</tr>
<tr>
<td>10</td>
<td>Lower Looper Holder Arm</td>
<td>1</td>
</tr>
<tr>
<td>11</td>
<td>Washer</td>
<td>1</td>
</tr>
<tr>
<td>12</td>
<td>Screw (M6-1×14)</td>
<td>2</td>
</tr>
<tr>
<td>13</td>
<td>Thread Pull-off</td>
<td>1</td>
</tr>
<tr>
<td>14</td>
<td>Screw (M4-0.7×8)</td>
<td>1</td>
</tr>
<tr>
<td>15</td>
<td>Lower Looper</td>
<td>1</td>
</tr>
<tr>
<td>16</td>
<td>Needle Guard (Rear)</td>
<td>1</td>
</tr>
<tr>
<td>17</td>
<td>Screw (M3-0.5×6.5)</td>
<td>1</td>
</tr>
<tr>
<td>18</td>
<td>Screwed Pin (M3-0.5×4.5)</td>
<td>1</td>
</tr>
<tr>
<td>19</td>
<td>Double Chaining Looper Driving Connecting Rod</td>
<td>1</td>
</tr>
<tr>
<td>20</td>
<td>Bushing</td>
<td>1</td>
</tr>
<tr>
<td>21</td>
<td>Washer</td>
<td>1</td>
</tr>
<tr>
<td>22</td>
<td>Screw (M5-0.5×12)</td>
<td>2</td>
</tr>
<tr>
<td>23</td>
<td>Double Chaining Looper Driving Lever</td>
<td>1</td>
</tr>
<tr>
<td>24</td>
<td>Screw (M6-1×10)</td>
<td>1</td>
</tr>
<tr>
<td>25</td>
<td>Looper Driving Connecting Pin (Left)</td>
<td>1</td>
</tr>
<tr>
<td>26</td>
<td>Screw (M4-0.7×4)</td>
<td>1</td>
</tr>
<tr>
<td>27</td>
<td>Looper Slide Block Holder (Front)</td>
<td>1</td>
</tr>
<tr>
<td>28</td>
<td>Looper Slide Block Holder (Rear)</td>
<td>1</td>
</tr>
<tr>
<td>29</td>
<td>Screw (M4-0.7×10)</td>
<td>2</td>
</tr>
<tr>
<td>30</td>
<td>Looper Slide Block</td>
<td>1</td>
</tr>
<tr>
<td>31</td>
<td>Seal Plug</td>
<td>1</td>
</tr>
<tr>
<td>32</td>
<td>Double Chaining Looper Driving Shaft</td>
<td>1</td>
</tr>
<tr>
<td>33</td>
<td>Double Chaining Looper Holder Arm</td>
<td>1</td>
</tr>
<tr>
<td>34</td>
<td>Double Chaining Looper</td>
<td>1</td>
</tr>
<tr>
<td>35</td>
<td>Positioning Pin</td>
<td>1</td>
</tr>
<tr>
<td>36</td>
<td>Washer</td>
<td>1</td>
</tr>
</tbody>
</table>

**LOWER & DOUBLE CHAINING LOOPER DRIVING MECHANISM**

下ルーバ及び二重環ルーパ機構

From the library of: Superior Sewing Machine & Supply LLC
### FEED DRIVING CONTROL MECHANISM

<table>
<thead>
<tr>
<th>Ref. No.</th>
<th>Description</th>
<th>Parts No.</th>
<th>Description</th>
<th>Amt. Req.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Main Feed Bar Lever</td>
<td>2150064</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>Screw (M6-1×12)</td>
<td>120006</td>
<td>-</td>
<td>4</td>
</tr>
<tr>
<td>3</td>
<td>Main Feed Bar Lever Pin</td>
<td>2100251</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>Washer</td>
<td>300000</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>5</td>
<td>Nut</td>
<td>100002</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>6</td>
<td>Washer</td>
<td>000669</td>
<td>-</td>
<td>2</td>
</tr>
<tr>
<td>7</td>
<td>Thrust Plate</td>
<td>2150075</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>8</td>
<td>Retaining Ring</td>
<td>0095027</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>9</td>
<td>Main Feed Bar Connection</td>
<td>2100248</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>10</td>
<td>Connection Bushing</td>
<td>2100249</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>11</td>
<td>Screw (M5-0.5×12)</td>
<td>140001</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>12</td>
<td>Feed Bar, Complete Set</td>
<td>2100266</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>13</td>
<td>Main Feed Bar</td>
<td>2100242</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>14</td>
<td>Differential Feed Bar</td>
<td>2100241</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>15</td>
<td>Differential Feed Bar Connection</td>
<td>2100244</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>16</td>
<td>Connection Bushing</td>
<td>140000</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>17</td>
<td>Screw (M5-0.5×15.5)</td>
<td>2150065</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>18</td>
<td>Feed Bar Driving Shaft</td>
<td>2150066</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>19</td>
<td>Connecting Rod Pin</td>
<td>2100288</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>20</td>
<td>Screw (M6-1×6)</td>
<td>160007</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>21</td>
<td>Differential Rocker, Complete Set</td>
<td>2100671</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>22</td>
<td>Differential Rocker</td>
<td>2100672</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>23</td>
<td>Differential Regulating Slider</td>
<td>2100673</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>24</td>
<td>Differential Regulating Slider Cap</td>
<td>2100674</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>25</td>
<td>Screw (M3-0.5×6)</td>
<td>110033</td>
<td>-</td>
<td>2</td>
</tr>
<tr>
<td>26</td>
<td>Differential Lever (Right), C. Set</td>
<td>2100269</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>27</td>
<td>Slider Link</td>
<td>2100252</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>28</td>
<td>Retaining Ring</td>
<td>0068202</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>29</td>
<td>Slider Link Pin</td>
<td>2100253</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>30</td>
<td>Differential Lever (Right)</td>
<td>2100262</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>31</td>
<td>Collar (10×17×8mm)</td>
<td>120067</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>32</td>
<td>Screw (M4-0.7×4)</td>
<td>160001</td>
<td>-</td>
<td>2</td>
</tr>
<tr>
<td>33</td>
<td>Spring Pin</td>
<td>000690</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>34</td>
<td>Differential Lever Spring</td>
<td>2100256</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>35</td>
<td>O-ring (P7)</td>
<td>0029538</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>36</td>
<td>Differential Lever (Left)</td>
<td>2100263</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>37</td>
<td>Washer</td>
<td>000528</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>38</td>
<td>Conical Spring Washer</td>
<td>000561</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>39</td>
<td>Adjusting Nut</td>
<td>190001</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>40</td>
<td>Adjusting Screw (M6-1×11.5, M4.5-0.5×4)</td>
<td>2100271</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>41</td>
<td>Differential Feed Graduation</td>
<td>110016</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>42</td>
<td>Screw (M4-0.7×15)</td>
<td>0020350</td>
<td>-</td>
<td>2</td>
</tr>
<tr>
<td>43</td>
<td>Differential Lever Stop</td>
<td>110017</td>
<td>-</td>
<td>2</td>
</tr>
<tr>
<td>44</td>
<td>Screw (M5-0.8×8)</td>
<td>2100257</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>45</td>
<td>Adjusting Screw</td>
<td>2100264</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>46</td>
<td>Adjusting Block</td>
<td>2100259</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>47</td>
<td>Adjusting Block Spring</td>
<td>0034293</td>
<td>-</td>
<td>1</td>
</tr>
</tbody>
</table>

From the library of: Superior Sewing Machine & Supply LLC
<table>
<thead>
<tr>
<th>Ref. No.</th>
<th>Description</th>
<th>Description</th>
<th>Amt.</th>
<th>Req.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Oil Pump, Complete Set</td>
<td>油圧機関 (組)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Worm Wheel</td>
<td>ウォームホイール</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Screw(M4-0.7×4)</td>
<td>止ネジ</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>Screw(M4-0.7×15)</td>
<td>止ネジ</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>Screw(1/4-40×5)</td>
<td>止ネジ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>Seal</td>
<td>パッキン</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>Oil Tube, Complete Set</td>
<td>給油パイプ(組)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>Oil Tube Fitting One Way End</td>
<td>片口管経手</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>Oil Tube Clamp</td>
<td>緊束環</td>
<td>7</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>Oil Tube (4.6×6.4×220mm)</td>
<td>給油パイプ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>11</td>
<td>Oil Tube Fitting Stud (M6-1)</td>
<td>管絡手ボルト</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>12</td>
<td>Suction Tube, C. Set</td>
<td>吸入パイプ(組)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>13</td>
<td>Oil Tube Fitting Two Way</td>
<td>両口管絡手</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>14</td>
<td>Oil Tube (4.6×6.4×36.5mm)</td>
<td>給油パイプ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>15</td>
<td>Oil Filter</td>
<td>濾過網</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>16</td>
<td>Suction Pipe (Upper), C. Set</td>
<td>吸入パイプ(上)(組)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>17</td>
<td>Suction Tube (4×6×18mm)</td>
<td>吸入パイプ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>18</td>
<td>Suction Tube (2.5×4×60mm)</td>
<td>吸入パイプ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>19</td>
<td>Suction Pipe (Upper)</td>
<td>吸入パイプ(上)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>20</td>
<td>Felt</td>
<td>フェルト</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>21</td>
<td>Oil Tube, Complete Set</td>
<td>給油パイプ(組)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>22</td>
<td>Oil Tube (4.6×6.4×320mm)</td>
<td>給油パイプ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>23</td>
<td>Oil Tube Fitting Stud (Long) (M6-1)</td>
<td>管絡手ボルト(長)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>24</td>
<td>Oil Pressure Regulating Valve, C. Set</td>
<td>調圧弁(組)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>25</td>
<td>Oil Pressure Regulating Valve</td>
<td>調圧弁</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>26</td>
<td>Oil Pressure Regulating Ball</td>
<td>調圧ボール弁</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>27</td>
<td>Guide Pin</td>
<td>ガイドピン</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>28</td>
<td>Spring</td>
<td>パネ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>29</td>
<td>Adjusting Screw (1/4-40×5)</td>
<td>調節ネジ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>30</td>
<td>Nut</td>
<td>ナット</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>31</td>
<td>Oil Filter Cap</td>
<td>オイルフィルタキャップ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>32</td>
<td>Screw (M4-0.17×12)</td>
<td>止ネジ</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>33</td>
<td>O-ring (P42)</td>
<td>Oリング</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>34</td>
<td>Oil Filter</td>
<td>オイルフィルタ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>35</td>
<td>Filter Housing</td>
<td>オイルフィルタ維手</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>36</td>
<td>Oil Pipe, C. Set</td>
<td>オイルパイプ(組)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>37</td>
<td>Oil Pipe</td>
<td>オイルパイプ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>38</td>
<td>Oil Wick</td>
<td>油芯</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>39</td>
<td>Oil Pipe, C. Set</td>
<td>オイルパイプ(組)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>40</td>
<td>Oil Pipe</td>
<td>オイルパイプ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>41</td>
<td>Seal Plug</td>
<td>詰栓</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>42</td>
<td>Oil Wick</td>
<td>油芯</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>43</td>
<td>Oil Sight Gauge</td>
<td>オイルゲージ</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>44</td>
<td>O-ring (P7)</td>
<td>Oリング</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>45</td>
<td>Screw (M6-1×8)</td>
<td>止ネジ</td>
<td>3</td>
<td></td>
</tr>
</tbody>
</table>
# Exclusive Parts for Upper Knife (Angled Type)

## AZ8500G-C5

<table>
<thead>
<tr>
<th>Ref. No.</th>
<th>Description</th>
<th>Parts Name</th>
<th>Amt. Req.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Upper Knife Holder</td>
<td>上メスホルダ (角)</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>Upper Knife</td>
<td>上メス</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>Upper Knife Clamp</td>
<td>上メス押え</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>Upper Knife Chip Guard</td>
<td>切屑押え</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>Screw (M4-0.7 × 24)</td>
<td>止ネジ</td>
<td>1</td>
</tr>
<tr>
<td>6</td>
<td>Upper Knife Clamp Plate</td>
<td>上メス押え受ケ</td>
<td>1</td>
</tr>
<tr>
<td>7</td>
<td>Upper Knife Stop</td>
<td>上メスストッパ</td>
<td>1</td>
</tr>
<tr>
<td>8</td>
<td>Screw (M2.5-0.45 × 4.5)</td>
<td>止ネジ</td>
<td>1</td>
</tr>
<tr>
<td>9</td>
<td>Washer</td>
<td>ワッシャ</td>
<td>1</td>
</tr>
<tr>
<td>10</td>
<td>Presser Foot, C. Set (C5)</td>
<td>押(組)</td>
<td>1</td>
</tr>
<tr>
<td>11</td>
<td>Presser Foot Hinge (C)</td>
<td>押エヒンジ</td>
<td>1</td>
</tr>
<tr>
<td>12</td>
<td>Screw (M3.5-0.6 × 8)</td>
<td>止ネジ</td>
<td>1</td>
</tr>
<tr>
<td>13</td>
<td>Screw (1/8-44 × 2.7)</td>
<td>止ネジ</td>
<td>1</td>
</tr>
<tr>
<td>14</td>
<td>Presser Foot (Front/Rear) Unit (C5)</td>
<td>押(前・後)(組)</td>
<td>1</td>
</tr>
<tr>
<td>15</td>
<td>Presser Foot Stitch Tongue (C5)</td>
<td>押エ調節板</td>
<td>1</td>
</tr>
<tr>
<td>16</td>
<td>Presser Foot Adjusting Plate</td>
<td>押エ調節板</td>
<td>1</td>
</tr>
<tr>
<td>17</td>
<td>Screw (1/8-44 × 5.6)</td>
<td>止ネジ</td>
<td>1</td>
</tr>
<tr>
<td>18</td>
<td>Thread Chain Guide (C)</td>
<td>空環ガイド</td>
<td>1</td>
</tr>
<tr>
<td>19</td>
<td>Screw (3/32-56 × 2.1)</td>
<td>止ネジ</td>
<td>1</td>
</tr>
<tr>
<td>20</td>
<td>Presser Foot Spring (Small)</td>
<td>押エパネ(小)</td>
<td>1</td>
</tr>
<tr>
<td>21</td>
<td>Screw (3/32-56 × 5.6)</td>
<td>止ネジ</td>
<td>1</td>
</tr>
<tr>
<td>22</td>
<td>Presser Foot (Rear) Adjusting Plate</td>
<td>押エ調節片</td>
<td>1</td>
</tr>
<tr>
<td>23</td>
<td>Nut</td>
<td>ナット</td>
<td>1</td>
</tr>
<tr>
<td>24</td>
<td>Pin</td>
<td>ピン</td>
<td>1</td>
</tr>
<tr>
<td>25</td>
<td>Needle Clamp (C)</td>
<td>針止メ</td>
<td>1</td>
</tr>
<tr>
<td>26</td>
<td>Stitch Plate (C5)</td>
<td>針板</td>
<td>1</td>
</tr>
<tr>
<td>27</td>
<td>Differential Feed Dog</td>
<td>前送り</td>
<td>1</td>
</tr>
<tr>
<td>28</td>
<td>Main Feed Dog</td>
<td>後送り</td>
<td>1</td>
</tr>
<tr>
<td>29</td>
<td>Presser Foot Spring (Large)</td>
<td>押エパネ(大)</td>
<td>1</td>
</tr>
<tr>
<td>30</td>
<td>Screw (M3-0.5 × 5)</td>
<td>止ネジ</td>
<td>1</td>
</tr>
</tbody>
</table>

From the library of: Superior Sewing Machine & Supply LLC

AZ8500G
<table>
<thead>
<tr>
<th>Ref. No</th>
<th>Parts Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Presser Foot, C. Set (A4)</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>Presser Foot Hinge</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>Screw (M3.5-0.6×8)</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>Screw (1/8-44×2.7)</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>Presser Foot (Front/Rear) Unit</td>
<td>1</td>
</tr>
<tr>
<td>6</td>
<td>Presser Foot Fabric Guard</td>
<td>1</td>
</tr>
<tr>
<td>7</td>
<td>Presser Foot Adjusting Plate</td>
<td>1</td>
</tr>
<tr>
<td>8</td>
<td>Screw (1/8-44×5)</td>
<td>1</td>
</tr>
<tr>
<td>9</td>
<td>Thread Chain Guide</td>
<td>1</td>
</tr>
<tr>
<td>10</td>
<td>Screw (3/32-56×2.1)</td>
<td>1</td>
</tr>
<tr>
<td>11</td>
<td>Presser Foot Spring (Small)</td>
<td>1</td>
</tr>
<tr>
<td>12</td>
<td>Screw (3/32-56×5.6)</td>
<td>1</td>
</tr>
<tr>
<td>13</td>
<td>Presser Foot (Rear) Adjusting Plate</td>
<td>1</td>
</tr>
<tr>
<td>14</td>
<td>Nut</td>
<td>1</td>
</tr>
<tr>
<td>15</td>
<td>Pin</td>
<td>1</td>
</tr>
<tr>
<td>16</td>
<td>Stitch Plate (A4)</td>
<td>1</td>
</tr>
<tr>
<td>17</td>
<td>Needle Guard (Front) (Double Chain Stitch)</td>
<td>1</td>
</tr>
<tr>
<td>18</td>
<td>Differential Feed Dog</td>
<td>1</td>
</tr>
<tr>
<td>19</td>
<td>Main Feed Dog</td>
<td>1</td>
</tr>
<tr>
<td>20</td>
<td>Presser Foot, C. Set (C5)</td>
<td>1</td>
</tr>
<tr>
<td>21</td>
<td>Presser Foot Hinge</td>
<td>1</td>
</tr>
<tr>
<td>22</td>
<td>Presser Foot (Front/Rear) Unit</td>
<td>1</td>
</tr>
<tr>
<td>23</td>
<td>Needle Clamp (C)</td>
<td>1</td>
</tr>
<tr>
<td>24</td>
<td>Stitch Plate (C5)</td>
<td>1</td>
</tr>
<tr>
<td>25</td>
<td>Differential Feed Dog</td>
<td>1</td>
</tr>
<tr>
<td>26</td>
<td>Main Feed Dog</td>
<td>1</td>
</tr>
<tr>
<td>27</td>
<td>Lower Knife Holder</td>
<td>1</td>
</tr>
<tr>
<td>28</td>
<td>Connecting Rod Cover</td>
<td>1</td>
</tr>
<tr>
<td>29</td>
<td>Double Chaining Looper</td>
<td>1</td>
</tr>
<tr>
<td>30</td>
<td>Screw (M5-0.8×5)</td>
<td>1</td>
</tr>
<tr>
<td>31</td>
<td>Presser Foot Spring (Large)</td>
<td>1</td>
</tr>
<tr>
<td>32</td>
<td>Screw (M3-0.5×5)</td>
<td>1</td>
</tr>
<tr>
<td>Ref. No.</td>
<td>Description</td>
<td>Amt.</td>
</tr>
<tr>
<td>---------</td>
<td>-------------------------------------------------</td>
<td>------</td>
</tr>
<tr>
<td>1</td>
<td>Ruffling Mechanism, C. Set(3)</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>Connecting Plate(Short)</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>Screw(M4-0.7×6)</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>Presser Foot Lifter Lever</td>
<td>4</td>
</tr>
<tr>
<td>5</td>
<td>Nut</td>
<td>3</td>
</tr>
<tr>
<td>6</td>
<td>Connecting Plate Lever</td>
<td>3</td>
</tr>
<tr>
<td>7</td>
<td>Screw(M5-0.8×8.5)</td>
<td>1</td>
</tr>
<tr>
<td>8</td>
<td>Nut</td>
<td>1</td>
</tr>
<tr>
<td>9</td>
<td>Connecting Plate Lever Support</td>
<td>1</td>
</tr>
<tr>
<td>10</td>
<td>Screw(M4-0.7×10)</td>
<td>1</td>
</tr>
<tr>
<td>11</td>
<td>Connecting Plate (Long)</td>
<td>1</td>
</tr>
<tr>
<td>12</td>
<td>Ruffling Mechanism, C. Set(2)</td>
<td>1</td>
</tr>
<tr>
<td>13</td>
<td>Ruffling Presser</td>
<td>1</td>
</tr>
<tr>
<td>14</td>
<td>Screw(M4-0.7×5.4)</td>
<td>3</td>
</tr>
<tr>
<td>15</td>
<td>Ruffling Mechanism, C. Set(1)</td>
<td>1</td>
</tr>
<tr>
<td>16</td>
<td>Ruffling Presser Lifter Shaft Lever</td>
<td>1</td>
</tr>
<tr>
<td>17</td>
<td>Screw(M4-0.7×4)</td>
<td>1</td>
</tr>
<tr>
<td>18</td>
<td>Bracket Holder</td>
<td>1</td>
</tr>
<tr>
<td>19</td>
<td>Ruffling Presser Lifter Shaft</td>
<td>1</td>
</tr>
<tr>
<td>20</td>
<td>Stop Collar</td>
<td>1</td>
</tr>
<tr>
<td>21</td>
<td>Screw(1/8-44×25)</td>
<td>3</td>
</tr>
<tr>
<td>22</td>
<td>Bracket Fixing Piece</td>
<td>1</td>
</tr>
<tr>
<td>23</td>
<td>Bracket Spring Plate</td>
<td>1</td>
</tr>
<tr>
<td>24</td>
<td>Washer</td>
<td>1</td>
</tr>
<tr>
<td>25</td>
<td>Screw(M4-0.7×12)</td>
<td>1</td>
</tr>
<tr>
<td>26</td>
<td>Bracket</td>
<td>1</td>
</tr>
<tr>
<td>27</td>
<td>Screw(1/4-40×1.5)</td>
<td>1</td>
</tr>
<tr>
<td>28</td>
<td>Conical Spring Washer</td>
<td>2</td>
</tr>
<tr>
<td>29</td>
<td>Washer</td>
<td>1</td>
</tr>
<tr>
<td>30</td>
<td>Nut</td>
<td>1</td>
</tr>
<tr>
<td>31</td>
<td>Handle Holder</td>
<td>1</td>
</tr>
<tr>
<td>32</td>
<td>Screw(M4-0.7×5)</td>
<td>1</td>
</tr>
<tr>
<td>33</td>
<td>Ruffling Swing-out Handle</td>
<td>1</td>
</tr>
<tr>
<td>34</td>
<td>Nut</td>
<td>1</td>
</tr>
<tr>
<td>35</td>
<td>Swing-out Handle Spring</td>
<td>1</td>
</tr>
<tr>
<td>36</td>
<td>Washer</td>
<td>3</td>
</tr>
<tr>
<td>37</td>
<td>Screw(M4-0.7×6)</td>
<td>3</td>
</tr>
<tr>
<td>38</td>
<td>Ruffling Presser Shaft</td>
<td>1</td>
</tr>
<tr>
<td>39</td>
<td>Collar(8×13×6mm)</td>
<td>1</td>
</tr>
<tr>
<td>40</td>
<td>Lifter Lever Holder</td>
<td>1</td>
</tr>
<tr>
<td>41</td>
<td>Ruffling Presser Lifter Lever</td>
<td>1</td>
</tr>
<tr>
<td>42</td>
<td>Screw(M4-0.7×8)</td>
<td>1</td>
</tr>
<tr>
<td>43</td>
<td>Spring Cap</td>
<td>2</td>
</tr>
<tr>
<td>44</td>
<td>Ruffling Presser Spring</td>
<td>1</td>
</tr>
<tr>
<td>45</td>
<td>Tension Post</td>
<td>1</td>
</tr>
<tr>
<td>46</td>
<td>Feed Mechanism Cover Gasket</td>
<td>1</td>
</tr>
<tr>
<td>Ref. No.</td>
<td>Ref. No.</td>
<td>Description</td>
</tr>
<tr>
<td>---------</td>
<td>----------</td>
<td>-----------------------------------------------</td>
</tr>
<tr>
<td>1</td>
<td>2109216</td>
<td>Needle Guard (Front) (Double Chain Stitch)</td>
</tr>
<tr>
<td>2</td>
<td>2109069</td>
<td>Differential Feed Dog (A4)</td>
</tr>
<tr>
<td>3</td>
<td>2109061</td>
<td>Main Feed Dog (A4)</td>
</tr>
<tr>
<td>4</td>
<td>2100424</td>
<td>Lower Knife Holder</td>
</tr>
<tr>
<td>5</td>
<td>2150152</td>
<td>Connecting Rod Cover</td>
</tr>
<tr>
<td>6</td>
<td>2157340</td>
<td>Presser Foot, Complete Set (A4)</td>
</tr>
<tr>
<td>7</td>
<td>2157302</td>
<td>Presser Foot Hinge</td>
</tr>
<tr>
<td>8</td>
<td>110004</td>
<td>Screw (M3.5-0.6 x 8)</td>
</tr>
<tr>
<td>9</td>
<td>2107528</td>
<td>Presser Foot (Front/Rear) Unit (A4)</td>
</tr>
<tr>
<td>10</td>
<td>2107526</td>
<td>Presser Foot Fabric Guard</td>
</tr>
<tr>
<td>11</td>
<td>004141</td>
<td>Screw (3/32-56 x 2.1)</td>
</tr>
<tr>
<td>12</td>
<td>2107638</td>
<td>Finger Guard</td>
</tr>
<tr>
<td>13</td>
<td>000444</td>
<td>Washer</td>
</tr>
<tr>
<td>14</td>
<td>004317</td>
<td>Screw (1/8-44 x 4.8)</td>
</tr>
<tr>
<td>15</td>
<td>0025035</td>
<td>Presser Foot Spring (Small)</td>
</tr>
<tr>
<td>16</td>
<td>006093</td>
<td>Screw (3/32-56 x 5.6)</td>
</tr>
<tr>
<td>17</td>
<td>003529</td>
<td>Presser Foot Adjusting Plate</td>
</tr>
<tr>
<td>18</td>
<td>000216</td>
<td>Nut</td>
</tr>
<tr>
<td>19</td>
<td>000747</td>
<td>Pin</td>
</tr>
<tr>
<td>20</td>
<td>2157307</td>
<td>Presser Foot Spring (Large)</td>
</tr>
<tr>
<td>21</td>
<td>110002</td>
<td>Screw (M3-0.5 x 5)</td>
</tr>
<tr>
<td>No</td>
<td>Ref. No.</td>
<td>Description</td>
</tr>
<tr>
<td>----</td>
<td>----------</td>
<td>--------------------------------------------------</td>
</tr>
<tr>
<td>1</td>
<td>0024084</td>
<td>Thread Tension Spring Cap</td>
</tr>
<tr>
<td>2</td>
<td>0024083</td>
<td>Tension Spring Bushing</td>
</tr>
<tr>
<td>3</td>
<td>0032971</td>
<td>Needle Thread Tension Spring</td>
</tr>
<tr>
<td>4</td>
<td>0020118</td>
<td>Thread Tension Spring Retainer</td>
</tr>
<tr>
<td>5</td>
<td>000178</td>
<td>Felt (2.5mm)</td>
</tr>
<tr>
<td>6</td>
<td>0031111</td>
<td>Tension Disc</td>
</tr>
<tr>
<td>7</td>
<td>000177</td>
<td>Felt (1.0mm)</td>
</tr>
<tr>
<td>8</td>
<td>004265</td>
<td>Tension Post</td>
</tr>
<tr>
<td>9</td>
<td>2150164</td>
<td>Tension Disc Eyelet for Needle Thread</td>
</tr>
<tr>
<td>10</td>
<td>2150172</td>
<td>Tension Disc Eyelet (Right)</td>
</tr>
<tr>
<td></td>
<td>000340</td>
<td>Nut</td>
</tr>
<tr>
<td>11</td>
<td>2109213</td>
<td>Needle Guard (Front) (Overlock Stitch)</td>
</tr>
<tr>
<td>12</td>
<td>2109322</td>
<td>Upper Looper (for Needle Size #9~14)</td>
</tr>
<tr>
<td></td>
<td>2157320</td>
<td>Presser Foot, Complete Set (AY6)</td>
</tr>
<tr>
<td></td>
<td>2157300</td>
<td>Presser Foot Hinge</td>
</tr>
<tr>
<td>16</td>
<td>110004</td>
<td>Screw (M3-5-0.6×8)</td>
</tr>
<tr>
<td></td>
<td>004136</td>
<td>Screw (1/8-44×2.7)</td>
</tr>
<tr>
<td>19</td>
<td>2107418</td>
<td>Presser Foot (Front/Rear) Unit</td>
</tr>
<tr>
<td>20</td>
<td>2107113</td>
<td>Presser Foot Stitch Tongue (AY6)</td>
</tr>
<tr>
<td>21</td>
<td>2107163</td>
<td>Presser Foot Adjusting Plate</td>
</tr>
<tr>
<td>22</td>
<td>005036</td>
<td>Screw (1/8-44×5.6)</td>
</tr>
<tr>
<td>23</td>
<td>002156</td>
<td>Thread Chain Guide</td>
</tr>
<tr>
<td>24</td>
<td>004141</td>
<td>Screw (3/32-56×2.1)</td>
</tr>
<tr>
<td>25</td>
<td>0025035</td>
<td>Presser Foot Spring (Small)</td>
</tr>
<tr>
<td>26</td>
<td>006093</td>
<td>Screw (3/32-56×5.6)</td>
</tr>
<tr>
<td>27</td>
<td>0033529</td>
<td>Presser Foot (Rear) Adjusting Plate</td>
</tr>
<tr>
<td></td>
<td>000216</td>
<td>Nut</td>
</tr>
<tr>
<td>29</td>
<td>000747</td>
<td>Pin</td>
</tr>
<tr>
<td>30</td>
<td>2157305</td>
<td>Presser Foot Spring (Large)</td>
</tr>
<tr>
<td></td>
<td>110002</td>
<td>Screw (M3-0.5×5)</td>
</tr>
<tr>
<td>32</td>
<td>2159113</td>
<td>Needle Clamp (AY)</td>
</tr>
<tr>
<td>33</td>
<td>003637</td>
<td>Screw (1/8-44×2.5)</td>
</tr>
<tr>
<td>34</td>
<td>2108058</td>
<td>Stitch Plate (AY6)</td>
</tr>
<tr>
<td>35</td>
<td>2109057</td>
<td>Differential Feed Dog</td>
</tr>
<tr>
<td>---------</td>
<td>-----------</td>
<td>-------------------------------------------------------</td>
</tr>
<tr>
<td>1</td>
<td>0024084</td>
<td>Thread Tension Spring Cap</td>
</tr>
<tr>
<td>2</td>
<td>0024083</td>
<td>Tension Spring Bushing</td>
</tr>
<tr>
<td>3</td>
<td>0032971</td>
<td>Needle Thread Tension Spring</td>
</tr>
<tr>
<td>4</td>
<td>0020118</td>
<td>Thread Tension Spring Retainer</td>
</tr>
<tr>
<td>5</td>
<td>000178</td>
<td>Felt (2.5mm)</td>
</tr>
<tr>
<td>6</td>
<td>0031111</td>
<td>Tension Disc</td>
</tr>
<tr>
<td>7</td>
<td>000177</td>
<td>Felt (1.0mm)</td>
</tr>
<tr>
<td>8</td>
<td>004265</td>
<td>Tension Post</td>
</tr>
<tr>
<td>9</td>
<td>2150164</td>
<td>Tension Disc Eyelet for Needle Thread</td>
</tr>
<tr>
<td>10</td>
<td>2150172</td>
<td>Tension Disc Eyelet (Right)</td>
</tr>
<tr>
<td>11</td>
<td>000340</td>
<td>Nut</td>
</tr>
<tr>
<td>12</td>
<td>2109213</td>
<td>Needle Guard (Front) (Overlock Stitch)</td>
</tr>
<tr>
<td>13</td>
<td>2109323</td>
<td>Upper Looper (for Needle Size #9~14)</td>
</tr>
<tr>
<td>14</td>
<td></td>
<td></td>
</tr>
<tr>
<td>15</td>
<td>2157327</td>
<td>Presser Foot, C. Set (AY5)</td>
</tr>
<tr>
<td>16</td>
<td>2157300</td>
<td>Presser Foot Hinge</td>
</tr>
<tr>
<td>17</td>
<td>110004</td>
<td>Screw (M3-0.5-0.6×8)</td>
</tr>
<tr>
<td>18</td>
<td>004136</td>
<td>Screw (1/8-44×2.7)</td>
</tr>
<tr>
<td>19</td>
<td>2107602</td>
<td>Presser Foot (Front/Rear) Unit (AY5)</td>
</tr>
<tr>
<td>20</td>
<td>2107503</td>
<td>Presser Foot Fabric Guard</td>
</tr>
<tr>
<td>21</td>
<td>2107504</td>
<td>Presser Foot Adjusting Plate</td>
</tr>
<tr>
<td>22</td>
<td>004138</td>
<td>Screw (1/8-44×5)</td>
</tr>
<tr>
<td>23</td>
<td>0022156</td>
<td>Thread Chain Guide</td>
</tr>
<tr>
<td>24</td>
<td>004141</td>
<td>Screw (3/32-56×2.1)</td>
</tr>
<tr>
<td>25</td>
<td>0025035</td>
<td>Presser Foot Spring (Small)</td>
</tr>
<tr>
<td>26</td>
<td>006093</td>
<td>Screw (3/32-56×5.6)</td>
</tr>
<tr>
<td>27</td>
<td>0033529</td>
<td>Presser Foot (Rear) Adjusting Plate</td>
</tr>
<tr>
<td>28</td>
<td>000216</td>
<td>Nut</td>
</tr>
<tr>
<td>29</td>
<td>000747</td>
<td>Pin</td>
</tr>
<tr>
<td>30</td>
<td>2157305</td>
<td>Presser Foot Spring (Large)</td>
</tr>
<tr>
<td>31</td>
<td>110002</td>
<td>Screw (M3-0.5×5)</td>
</tr>
<tr>
<td>32</td>
<td>2159113</td>
<td>Needle Clamp (AY)</td>
</tr>
<tr>
<td>33</td>
<td>003637</td>
<td>Screw (1/8-44×2.5)</td>
</tr>
<tr>
<td>34</td>
<td>2108057</td>
<td>Stitch Plate (AY5)</td>
</tr>
<tr>
<td>35</td>
<td>2109318</td>
<td>Double Chaining Looper</td>
</tr>
<tr>
<td>36</td>
<td>160009</td>
<td>Screw (M5-0.8×5)</td>
</tr>
<tr>
<td>Ref. No.</td>
<td>Description</td>
<td>Qty</td>
</tr>
<tr>
<td>----------</td>
<td>-----------------------------------------------------</td>
<td>-----</td>
</tr>
<tr>
<td>1</td>
<td>&quot;K1&quot; Device, Complete Set</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>Suction Pipe Cover</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>Screw (1/8-44 x 5.6)</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>Screw (3/32-56 x 3.8)</td>
<td>2</td>
</tr>
<tr>
<td>5</td>
<td>Lower Trimming Knife Driving Arm</td>
<td>1</td>
</tr>
<tr>
<td>6</td>
<td>Screw (M4-0.7 x 8)</td>
<td>1</td>
</tr>
<tr>
<td>7</td>
<td>Suction Pipe, Complete Set</td>
<td>1</td>
</tr>
<tr>
<td>8</td>
<td>Screw (9/64-40 x 5.3)</td>
<td>2</td>
</tr>
<tr>
<td>9</td>
<td>Upper Trimming Knife</td>
<td>1</td>
</tr>
<tr>
<td>10</td>
<td>Screw (3/32-56 x 6)</td>
<td>2</td>
</tr>
<tr>
<td>11</td>
<td>Oil Wick</td>
<td>1</td>
</tr>
<tr>
<td>12</td>
<td>Trimming Knife Holder Pin</td>
<td>1</td>
</tr>
<tr>
<td>13</td>
<td>Holder Pin Support</td>
<td>1</td>
</tr>
<tr>
<td>14</td>
<td>Screw (3/32-56 x 3)</td>
<td>2</td>
</tr>
<tr>
<td>15</td>
<td>Lower Trimming Knife</td>
<td>1</td>
</tr>
<tr>
<td>16</td>
<td>Screw (M3-0.5 x 6.5)</td>
<td>1</td>
</tr>
<tr>
<td>17</td>
<td>Screw (M4-0.7 x 4)</td>
<td>1</td>
</tr>
<tr>
<td>18</td>
<td>Guide Block Holder</td>
<td>1</td>
</tr>
<tr>
<td>19</td>
<td>Lower Trimming Knife Guide Block</td>
<td>1</td>
</tr>
<tr>
<td>20</td>
<td>Lower Trimming Knife Driving Link</td>
<td>1</td>
</tr>
<tr>
<td>21</td>
<td>Screw (M4-0.7 x 4)</td>
<td>1</td>
</tr>
<tr>
<td>22</td>
<td>Lower Trimming Knife Pushing Plate</td>
<td>1</td>
</tr>
<tr>
<td>23</td>
<td>Driving Link Presser</td>
<td>1</td>
</tr>
<tr>
<td>24</td>
<td>Oil Wick Clamp</td>
<td>1</td>
</tr>
<tr>
<td>25</td>
<td>Screw (1/8-44 x 6)</td>
<td>1</td>
</tr>
<tr>
<td>26</td>
<td>Felt</td>
<td>1</td>
</tr>
<tr>
<td>27</td>
<td>Screw (9/64-40 x 5.3)</td>
<td>2</td>
</tr>
<tr>
<td>28</td>
<td>Suction Pipe Support</td>
<td>1</td>
</tr>
<tr>
<td>No.</td>
<td>Ref.</td>
<td>Description</td>
</tr>
<tr>
<td>-----</td>
<td>------</td>
<td>-------------</td>
</tr>
<tr>
<td>1</td>
<td>210932</td>
<td>&quot;C&quot; Device, Complete Set</td>
</tr>
<tr>
<td>2</td>
<td>0033939</td>
<td>Hose Band (1/4 inch)</td>
</tr>
<tr>
<td>3</td>
<td>1094011</td>
<td>Hose Nipple (PT1/8 x 8)</td>
</tr>
<tr>
<td>4</td>
<td>1097000</td>
<td>Regulator (AR2000-01BG)</td>
</tr>
<tr>
<td>5</td>
<td>009960</td>
<td>Screw (M5-0.8 x 16)</td>
</tr>
<tr>
<td>6</td>
<td>000669</td>
<td>Washer</td>
</tr>
<tr>
<td>7</td>
<td>000600</td>
<td>Spring Washer</td>
</tr>
<tr>
<td>8</td>
<td>000009</td>
<td>Nut</td>
</tr>
<tr>
<td>9</td>
<td>1097001</td>
<td>Regulator Support</td>
</tr>
<tr>
<td>10</td>
<td>006905</td>
<td>Wood Screw (φ 5.1 x 20)</td>
</tr>
<tr>
<td>11</td>
<td>0010263</td>
<td>Connector (EC6-PT1/8)</td>
</tr>
<tr>
<td>12</td>
<td>1096000</td>
<td>Nylon Hose (4 x 6 x 2000 mm)</td>
</tr>
<tr>
<td>13</td>
<td>1298000</td>
<td>Air Valve, Complete Set</td>
</tr>
<tr>
<td>14</td>
<td>0033938</td>
<td>Collar (6.4 x 13 x 9 mm)</td>
</tr>
<tr>
<td>15</td>
<td>005040</td>
<td>Screw (11/64-40 x 8.5)</td>
</tr>
<tr>
<td>16</td>
<td>0033937</td>
<td>Return Spring</td>
</tr>
<tr>
<td>17</td>
<td>0033936</td>
<td>Air Valve Holder</td>
</tr>
<tr>
<td>18</td>
<td>0033935</td>
<td>Air Valve Stop</td>
</tr>
<tr>
<td>19</td>
<td>000334</td>
<td>Nut</td>
</tr>
<tr>
<td>20</td>
<td>005505</td>
<td>Adjusting Screw (11/64-40 x 16)</td>
</tr>
<tr>
<td>21</td>
<td>1090133</td>
<td>TAC Valve, C. Set</td>
</tr>
<tr>
<td>22</td>
<td>0010052</td>
<td>TAC Valve</td>
</tr>
<tr>
<td>23</td>
<td>000623</td>
<td>Gasket</td>
</tr>
<tr>
<td>24</td>
<td>0010112</td>
<td>Joint (1-4)</td>
</tr>
<tr>
<td>25</td>
<td>0010290</td>
<td>Connector (EFC6-PT1/8)</td>
</tr>
<tr>
<td>26</td>
<td>0010310</td>
<td>Venturi Tube</td>
</tr>
<tr>
<td>27</td>
<td>0033940</td>
<td>Hose Band (3/8 inch)</td>
</tr>
<tr>
<td>28</td>
<td>1096004</td>
<td>Vinyl Hose (12 x 18 x 1500 mm)</td>
</tr>
<tr>
<td>29</td>
<td>1096005</td>
<td>Vinyl Hose (12 x 18 x 500 mm)</td>
</tr>
<tr>
<td>30</td>
<td>0011987</td>
<td>UL Clamp</td>
</tr>
<tr>
<td>31</td>
<td>009814</td>
<td>Wood Screw (φ 3.1 x 20)</td>
</tr>
</tbody>
</table>

From the library of: Superior Sewing Machine & Supply LLC
<table>
<thead>
<tr>
<th>Ref. No.</th>
<th>Description</th>
<th>Amt.</th>
<th>Description</th>
<th>Amt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Belt Cover</td>
<td>1</td>
<td>ベルトカバー</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>Screw (M4-0.7×25)</td>
<td>2</td>
<td>止ネジ</td>
<td>2</td>
</tr>
<tr>
<td>3</td>
<td>Supplementary Belt Cover</td>
<td>1</td>
<td>ベルト補助カバー</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>Screw (M4-0.7×8)</td>
<td>2</td>
<td>止ネジ</td>
<td>2</td>
</tr>
<tr>
<td>5</td>
<td>Supporting Board</td>
<td>1</td>
<td>受ケ板</td>
<td>1</td>
</tr>
<tr>
<td>6</td>
<td>Hanging Nut</td>
<td>4</td>
<td>吊りナット</td>
<td>4</td>
</tr>
<tr>
<td>7</td>
<td>Hanging Bolt (Semi-submerged only)</td>
<td>4</td>
<td>受ケ板スペーサ</td>
<td>4</td>
</tr>
<tr>
<td>8</td>
<td>Spacer (15mm)</td>
<td>4</td>
<td>受ケ板スペーサ (下記参照)</td>
<td>4</td>
</tr>
<tr>
<td>9</td>
<td>Spacer (5mm) (See the below)</td>
<td>8</td>
<td>受ケ板スペーサ</td>
<td>8</td>
</tr>
<tr>
<td>10</td>
<td>Supporting Board Rubber Cushion</td>
<td>8</td>
<td>受ケ板ゴム座</td>
<td>8</td>
</tr>
<tr>
<td>11</td>
<td>Washer (Semi-submerged)</td>
<td>4</td>
<td>ワッシャ (半沈式)</td>
<td>4</td>
</tr>
<tr>
<td>12</td>
<td>Washer (Full-submerged)</td>
<td>20</td>
<td>ワッシャ (全沈式)</td>
<td>20</td>
</tr>
<tr>
<td>13</td>
<td>Nut (Semi-submerged)</td>
<td>8</td>
<td>ナット (半沈式)</td>
<td>8</td>
</tr>
<tr>
<td>14</td>
<td>Nut (Full-submerged)</td>
<td>20</td>
<td>ナット (全沈式)</td>
<td>20</td>
</tr>
<tr>
<td>15</td>
<td>Chute (Upper) Support</td>
<td>1</td>
<td>シュート (上)取付板</td>
<td>1</td>
</tr>
<tr>
<td>16</td>
<td>Screw (M4-0.7×10)</td>
<td>4</td>
<td>止ネジ</td>
<td>4</td>
</tr>
<tr>
<td>17</td>
<td>Chute (Lower)</td>
<td>1</td>
<td>シュート (下)</td>
<td>1</td>
</tr>
<tr>
<td>18</td>
<td>Hanging Bolt (Full-submerged only)</td>
<td>4</td>
<td>吊りボルト (半沈式のみ)</td>
<td>4</td>
</tr>
<tr>
<td>19</td>
<td>Bolt (Full-submerged only)</td>
<td>4</td>
<td>ボルト (全沈式のみ)</td>
<td>4</td>
</tr>
<tr>
<td>20</td>
<td>Supporting Board Connector (Full-submerged only)</td>
<td>2</td>
<td>受ケ板スペーサ (全沈式のみ)</td>
<td>2</td>
</tr>
<tr>
<td>21</td>
<td>Supplementary Chute Cover</td>
<td>1</td>
<td>シュート補助カバー</td>
<td>1</td>
</tr>
<tr>
<td>22</td>
<td>Washer</td>
<td>1</td>
<td>ワッシャ</td>
<td>1</td>
</tr>
<tr>
<td>23</td>
<td>Wing Bolt (M4-0.7×6)</td>
<td>1</td>
<td>チョウボルト</td>
<td>1</td>
</tr>
<tr>
<td>24</td>
<td>Chip Receiver (Semi-submerged only)</td>
<td>1</td>
<td>切屑受け (半沈式のみ)</td>
<td>1</td>
</tr>
<tr>
<td>25</td>
<td>Wood Screw (φ 3.5×16)</td>
<td>2</td>
<td>木ネジ</td>
<td>2</td>
</tr>
<tr>
<td>26</td>
<td>Idler, C. Set (for Left Footing Pedal)</td>
<td>1</td>
<td>アイドラ (組)</td>
<td>1</td>
</tr>
<tr>
<td>27</td>
<td>Idler Support</td>
<td>1</td>
<td>アイドラ取付板</td>
<td>1</td>
</tr>
<tr>
<td>28</td>
<td>Screw (M4-0.7×10)</td>
<td>2</td>
<td>止ネジ</td>
<td>2</td>
</tr>
<tr>
<td>29</td>
<td>Idler</td>
<td>1</td>
<td>アイドラ</td>
<td>1</td>
</tr>
<tr>
<td>30</td>
<td>Screw (M3-0.5×5)</td>
<td>2</td>
<td>止ネジ</td>
<td>2</td>
</tr>
</tbody>
</table>

(注) テーブルの厚さ45mmの時は不要。
Note: Not necessary when the thickness of Table is 45mm.
<table>
<thead>
<tr>
<th>No.</th>
<th>Ref.</th>
<th>Parts</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1-1</td>
<td>9620695</td>
<td>Thread Stand, C. Set (5 Spools Type)</td>
</tr>
<tr>
<td>2</td>
<td>2</td>
<td>9620631</td>
<td>Column Cap</td>
</tr>
<tr>
<td>3</td>
<td>3</td>
<td>9620670</td>
<td>Column Pipe (Upper)</td>
</tr>
<tr>
<td>4</td>
<td>4</td>
<td>9620689</td>
<td>Thread Guide Holder (Large)</td>
</tr>
<tr>
<td>5</td>
<td>5</td>
<td>911002</td>
<td>Screw (M4 - 0.7 x 20)</td>
</tr>
<tr>
<td>6</td>
<td>6</td>
<td>911001</td>
<td>Screw (M4 - 0.7 x 12)</td>
</tr>
<tr>
<td>7</td>
<td>7</td>
<td>910001</td>
<td>Nut</td>
</tr>
<tr>
<td>8</td>
<td>8</td>
<td>9620673</td>
<td>Column Pipe Connector</td>
</tr>
<tr>
<td>9</td>
<td>9</td>
<td>911006</td>
<td>Screw (M5 - 0.8 x 13)</td>
</tr>
<tr>
<td>10</td>
<td>10</td>
<td>910000</td>
<td>Nut</td>
</tr>
<tr>
<td>11</td>
<td>11</td>
<td>9620675</td>
<td>Column Pipe (Lower)</td>
</tr>
<tr>
<td>12</td>
<td>12</td>
<td>930052</td>
<td>Washer</td>
</tr>
<tr>
<td>13</td>
<td>13</td>
<td>930053</td>
<td>Spring Washer</td>
</tr>
<tr>
<td>14</td>
<td>14</td>
<td>910003</td>
<td>Nut (M16 - 1.5)</td>
</tr>
<tr>
<td>15</td>
<td>15</td>
<td>9620702</td>
<td>Thread Hanger (2 Spools Type)</td>
</tr>
<tr>
<td>16</td>
<td>16</td>
<td>9620703</td>
<td>Thread Hanger (3 Spools Type)</td>
</tr>
<tr>
<td>17</td>
<td>17</td>
<td>9620700</td>
<td>Thread Eyelet</td>
</tr>
<tr>
<td>18</td>
<td>18</td>
<td>9620688</td>
<td>Thread Hanger Holder</td>
</tr>
<tr>
<td>19</td>
<td>19</td>
<td>911060</td>
<td>Screw (M6 - 1 x 15)</td>
</tr>
<tr>
<td>20</td>
<td>20</td>
<td>9620691</td>
<td>Thread Guide Arm</td>
</tr>
<tr>
<td>21</td>
<td>21</td>
<td>9620690</td>
<td>Thread Guide Holder (Small)</td>
</tr>
<tr>
<td>22</td>
<td>22</td>
<td>9620665</td>
<td>Thread Guide (5 Spools Type)</td>
</tr>
<tr>
<td>23</td>
<td>23</td>
<td>9620678</td>
<td>Spool Cushion</td>
</tr>
<tr>
<td>24</td>
<td>24</td>
<td>9620679</td>
<td>Spool Pin</td>
</tr>
<tr>
<td>25</td>
<td>25</td>
<td>9620680</td>
<td>Spool Mat</td>
</tr>
<tr>
<td>26</td>
<td>26</td>
<td>9620681</td>
<td>Spool Seat Disc</td>
</tr>
<tr>
<td>27</td>
<td>27</td>
<td>930055</td>
<td>Spring Washer</td>
</tr>
<tr>
<td>28</td>
<td>28</td>
<td>9620666</td>
<td>Thread Guide (6 Spools Type)</td>
</tr>
<tr>
<td>Parts No.</td>
<td>Description</td>
<td></td>
<td></td>
</tr>
<tr>
<td>-----------</td>
<td>--------------------------------------------------</td>
<td></td>
<td></td>
</tr>
<tr>
<td>390140</td>
<td>CAUTION IN OPERATION</td>
<td></td>
<td></td>
</tr>
<tr>
<td>390143</td>
<td>操作注意ラベル</td>
<td></td>
<td></td>
</tr>
<tr>
<td>390144</td>
<td>DANGER : WARNING OF ELECTRIC SHOCK BY HIGH-VOLTAGE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>390145</td>
<td>“Be sure to connect earth line.”</td>
<td></td>
<td></td>
</tr>
<tr>
<td>390146</td>
<td>ROTATING-DIRECTION SYMBOL : CHECK CORRECT ROTATING DIRECTION</td>
<td></td>
<td></td>
</tr>
<tr>
<td>390147</td>
<td>EYE GUARD : TAKE CARE NOT CAUSE INJURY TO EYES</td>
<td></td>
<td></td>
</tr>
<tr>
<td>390148</td>
<td>CAUTION FOR HIGH TEMPERATURE : DO NOT TOUCH STEPPING MOTOR AND SOLENOID</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
LIST of MAIN SPARE PARTS

（主要部品リスト）
### AZ8500G Class List of MAIN SPARE PARTS (主要部品リスト)

<table>
<thead>
<tr>
<th>Models</th>
<th>Main Parts</th>
<th>Needle Clamp</th>
<th>Presser Foot C.Set</th>
<th>Presser Foot Hinge</th>
<th>Presser Foot (Front/Rear) Unit</th>
<th>Stitch Tongue</th>
<th>Thread Chain Guide</th>
</tr>
</thead>
<tbody>
<tr>
<td>AZ8500G-A4</td>
<td>針 止 メ</td>
<td>2159111</td>
<td>2157310</td>
<td>2157300</td>
<td>2107409</td>
<td>2107104</td>
<td>0022156</td>
</tr>
<tr>
<td>C5</td>
<td>押 (組)</td>
<td>2159112</td>
<td>2157315</td>
<td>2157301</td>
<td>2107412</td>
<td>2107105</td>
<td>0020501</td>
</tr>
<tr>
<td>A4-53</td>
<td>押エヒンジ</td>
<td>2159111</td>
<td>2157325</td>
<td>2157300</td>
<td>2107509</td>
<td>2107503(*1)</td>
<td>0022156</td>
</tr>
<tr>
<td>C5-53</td>
<td>押エ(前後)(組)</td>
<td>2159112</td>
<td>2157326</td>
<td>2157301</td>
<td>2107501</td>
<td>&quot; (*1) &quot;</td>
<td>&quot;</td>
</tr>
<tr>
<td>8505G-A4</td>
<td>&quot;</td>
<td>2159111</td>
<td>2157340</td>
<td>2157302</td>
<td>2107528</td>
<td>2107526(*1)</td>
<td>&quot;</td>
</tr>
<tr>
<td>8520G-AY6</td>
<td>&quot;</td>
<td>2159113</td>
<td>2157320</td>
<td>2157300</td>
<td>2107418</td>
<td>2107113</td>
<td>0022156</td>
</tr>
<tr>
<td>AY5-50</td>
<td>&quot;</td>
<td>2157327</td>
<td>&quot;</td>
<td>2107602</td>
<td>2107503(*1)</td>
<td>&quot;</td>
<td>&quot;</td>
</tr>
</tbody>
</table>

(注) *1...この品番の品名は押エチップです。

*1...The description of this part is Presser Foot Fabric Guard.
<table>
<thead>
<tr>
<th>Stitch Plate</th>
<th>Differential Feed Dog</th>
<th>Main Feed Dog</th>
<th>Auxiliary Feed Dog</th>
<th>Upper Looper</th>
<th>Lower Looper</th>
<th>Double Chaining Looper</th>
</tr>
</thead>
<tbody>
<tr>
<td>2108050</td>
<td>2109050</td>
<td>2109051</td>
<td>2109052</td>
<td>2109320</td>
<td>2109347</td>
<td>2109302</td>
</tr>
<tr>
<td>2108076</td>
<td>2109055</td>
<td>2109056</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2108078</td>
<td>2106002</td>
<td>2106003</td>
<td></td>
<td></td>
<td></td>
<td>2109318</td>
</tr>
<tr>
<td>2108075</td>
<td>2109058</td>
<td>2109059</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2108050</td>
<td>2109069</td>
<td>2109061</td>
<td></td>
<td></td>
<td></td>
<td>2109302</td>
</tr>
<tr>
<td>2108058</td>
<td>2109057</td>
<td>2109051</td>
<td></td>
<td>2109322</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2108057</td>
<td>2109050</td>
<td></td>
<td></td>
<td>2109323</td>
<td></td>
<td>2109318</td>
</tr>
<tr>
<td>Parts</td>
<td>Page</td>
<td>Ref.</td>
<td>Weight</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>-------</td>
<td>------</td>
<td>------</td>
<td>--------</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000009</td>
<td>21</td>
<td>8</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000010</td>
<td>2</td>
<td>6</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000015</td>
<td>4</td>
<td>52</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000014</td>
<td>4</td>
<td>67</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000014</td>
<td>9</td>
<td>35</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000016</td>
<td>22</td>
<td>12</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000035</td>
<td>10</td>
<td>35</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000070</td>
<td>22</td>
<td>6</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000162</td>
<td>22</td>
<td>11</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000170</td>
<td>4</td>
<td>9</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000177</td>
<td>18</td>
<td>7</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000177</td>
<td>19</td>
<td>7</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000178</td>
<td>4</td>
<td>7</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000178</td>
<td>18</td>
<td>5</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000178</td>
<td>19</td>
<td>5</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000182</td>
<td>4</td>
<td>48</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000216</td>
<td>8</td>
<td>44</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000216</td>
<td>14</td>
<td>23</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000216</td>
<td>15</td>
<td>14</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000216</td>
<td>17</td>
<td>18</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000216</td>
<td>18</td>
<td>28</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000216</td>
<td>19</td>
<td>28</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000234</td>
<td>16</td>
<td>34</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000240</td>
<td>20</td>
<td>11</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000306</td>
<td>16</td>
<td>30</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000322</td>
<td>4</td>
<td>29</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000334</td>
<td>21</td>
<td>19</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000340</td>
<td>18</td>
<td>11</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000340</td>
<td>19</td>
<td>11</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000393</td>
<td>6</td>
<td>45</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000419</td>
<td>13</td>
<td>30</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000444</td>
<td>2</td>
<td>9</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000444</td>
<td>17</td>
<td>13</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000456</td>
<td>13</td>
<td>41</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000482</td>
<td>8</td>
<td>6</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000487</td>
<td>8</td>
<td>14</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000526</td>
<td>5</td>
<td>25</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000528</td>
<td>11</td>
<td>38</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000532</td>
<td>7</td>
<td>14</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000538</td>
<td>16</td>
<td>24</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000538</td>
<td>22</td>
<td>22</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000561</td>
<td>11</td>
<td>39</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000567</td>
<td>6</td>
<td>48</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000567</td>
<td>13</td>
<td>6</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000600</td>
<td>21</td>
<td>7</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000613</td>
<td>16</td>
<td>29</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000621</td>
<td>16</td>
<td>28</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000623</td>
<td>21</td>
<td>23</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000629</td>
<td>9</td>
<td>26</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000644</td>
<td>1</td>
<td>5</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000644</td>
<td>4</td>
<td>28</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000653</td>
<td>4</td>
<td>38</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000665</td>
<td>14</td>
<td>9</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>000669</td>
<td>11</td>
<td>6</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**INDEX**

<table>
<thead>
<tr>
<th>Parts</th>
<th>Page</th>
<th>Ref.</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>000069</td>
<td>21</td>
<td>6</td>
<td></td>
</tr>
<tr>
<td>000069</td>
<td>11</td>
<td>34</td>
<td></td>
</tr>
<tr>
<td>000069</td>
<td>1</td>
<td>37</td>
<td></td>
</tr>
<tr>
<td>000070</td>
<td>10</td>
<td>31</td>
<td></td>
</tr>
<tr>
<td>000070</td>
<td>8</td>
<td>45</td>
<td></td>
</tr>
<tr>
<td>000070</td>
<td>4</td>
<td>24</td>
<td></td>
</tr>
<tr>
<td>000070</td>
<td>15</td>
<td>15</td>
<td></td>
</tr>
<tr>
<td>000070</td>
<td>17</td>
<td>19</td>
<td></td>
</tr>
<tr>
<td>000070</td>
<td>8</td>
<td>29</td>
<td></td>
</tr>
<tr>
<td>000070</td>
<td>19</td>
<td>29</td>
<td></td>
</tr>
<tr>
<td>000070</td>
<td>9</td>
<td>31</td>
<td></td>
</tr>
<tr>
<td>000112</td>
<td>1</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>000112</td>
<td>16</td>
<td>36</td>
<td></td>
</tr>
<tr>
<td>000119</td>
<td>20</td>
<td>25</td>
<td></td>
</tr>
<tr>
<td>000120</td>
<td>2</td>
<td>21</td>
<td></td>
</tr>
<tr>
<td>000123</td>
<td>20</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>000120</td>
<td>13</td>
<td>5</td>
<td></td>
</tr>
<tr>
<td>000363</td>
<td>5</td>
<td>24</td>
<td></td>
</tr>
<tr>
<td>000363</td>
<td>1</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>000363</td>
<td>2</td>
<td>23</td>
<td></td>
</tr>
<tr>
<td>000363</td>
<td>6</td>
<td>23</td>
<td></td>
</tr>
<tr>
<td>000367</td>
<td>16</td>
<td>21</td>
<td></td>
</tr>
<tr>
<td>000367</td>
<td>18</td>
<td>33</td>
<td></td>
</tr>
<tr>
<td>000367</td>
<td>19</td>
<td>33</td>
<td></td>
</tr>
<tr>
<td>000365</td>
<td>12</td>
<td>21</td>
<td></td>
</tr>
<tr>
<td>004125</td>
<td>16</td>
<td>45</td>
<td></td>
</tr>
<tr>
<td>004136</td>
<td>8</td>
<td>38</td>
<td></td>
</tr>
<tr>
<td>004136</td>
<td>14</td>
<td>13</td>
<td></td>
</tr>
<tr>
<td>004136</td>
<td>15</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>004136</td>
<td>18</td>
<td>18</td>
<td></td>
</tr>
<tr>
<td>004136</td>
<td>19</td>
<td>18</td>
<td></td>
</tr>
<tr>
<td>004138</td>
<td>15</td>
<td>8</td>
<td></td>
</tr>
<tr>
<td>004138</td>
<td>19</td>
<td>22</td>
<td></td>
</tr>
<tr>
<td>004139</td>
<td>20</td>
<td>14</td>
<td></td>
</tr>
<tr>
<td>004141</td>
<td>8</td>
<td>40</td>
<td></td>
</tr>
<tr>
<td>004141</td>
<td>14</td>
<td>19</td>
<td></td>
</tr>
<tr>
<td>004141</td>
<td>15</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>004141</td>
<td>17</td>
<td>11</td>
<td></td>
</tr>
<tr>
<td>004141</td>
<td>18</td>
<td>24</td>
<td></td>
</tr>
<tr>
<td>004141</td>
<td>19</td>
<td>24</td>
<td></td>
</tr>
<tr>
<td>004265</td>
<td>18</td>
<td>8</td>
<td></td>
</tr>
<tr>
<td>004265</td>
<td>19</td>
<td>8</td>
<td></td>
</tr>
<tr>
<td>004314</td>
<td>20</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>004317</td>
<td>17</td>
<td>14</td>
<td></td>
</tr>
<tr>
<td>005036</td>
<td>8</td>
<td>48</td>
<td></td>
</tr>
<tr>
<td>005036</td>
<td>14</td>
<td>17</td>
<td></td>
</tr>
<tr>
<td>005036</td>
<td>18</td>
<td>22</td>
<td></td>
</tr>
<tr>
<td>005040</td>
<td>21</td>
<td>15</td>
<td></td>
</tr>
<tr>
<td>005075</td>
<td>1</td>
<td>30</td>
<td></td>
</tr>
<tr>
<td>005112</td>
<td>20</td>
<td>10</td>
<td></td>
</tr>
</tbody>
</table>

From the library of: Superior Sewing Machine & Supply LLC
## INDEX

<table>
<thead>
<tr>
<th>Parts No.</th>
<th>Page No.</th>
<th>Ref. No.</th>
<th>Weight (g)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0020125</td>
<td>4</td>
<td>46</td>
<td></td>
</tr>
<tr>
<td>0020126</td>
<td>4</td>
<td>47</td>
<td></td>
</tr>
<tr>
<td>0020137</td>
<td>1</td>
<td>29</td>
<td></td>
</tr>
<tr>
<td>0020165</td>
<td>4</td>
<td>51</td>
<td></td>
</tr>
<tr>
<td>0020166</td>
<td>4</td>
<td>54</td>
<td></td>
</tr>
<tr>
<td>0020167</td>
<td>4</td>
<td>49</td>
<td></td>
</tr>
<tr>
<td>0020350</td>
<td>11</td>
<td>44</td>
<td></td>
</tr>
<tr>
<td>0020401</td>
<td>12</td>
<td>32</td>
<td></td>
</tr>
<tr>
<td>0020491</td>
<td>14</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>0020496</td>
<td>7</td>
<td>13</td>
<td></td>
</tr>
<tr>
<td>0020501</td>
<td>14</td>
<td>18</td>
<td></td>
</tr>
<tr>
<td>0020538</td>
<td>11</td>
<td>36</td>
<td></td>
</tr>
<tr>
<td>0020538</td>
<td>13</td>
<td>44</td>
<td></td>
</tr>
<tr>
<td>0020616</td>
<td>16</td>
<td>20</td>
<td></td>
</tr>
<tr>
<td>0021735</td>
<td>3</td>
<td>27</td>
<td></td>
</tr>
<tr>
<td>0022156</td>
<td>8</td>
<td>39</td>
<td></td>
</tr>
<tr>
<td>0022156</td>
<td>15</td>
<td>9</td>
<td></td>
</tr>
<tr>
<td>0022156</td>
<td>18</td>
<td>23</td>
<td></td>
</tr>
<tr>
<td>0022156</td>
<td>19</td>
<td>23</td>
<td></td>
</tr>
<tr>
<td>0022215</td>
<td>4</td>
<td>16</td>
<td></td>
</tr>
<tr>
<td>0023473</td>
<td>12</td>
<td>40</td>
<td></td>
</tr>
<tr>
<td>0024083</td>
<td>4</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>0024083</td>
<td>18</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>0024083</td>
<td>19</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>0024084</td>
<td>4</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>0024084</td>
<td>16</td>
<td>43</td>
<td></td>
</tr>
<tr>
<td>0024084</td>
<td>19</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>0024084</td>
<td>18</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>0024095</td>
<td>2</td>
<td>25</td>
<td></td>
</tr>
<tr>
<td>0024156</td>
<td>4</td>
<td>14</td>
<td></td>
</tr>
<tr>
<td>0024157</td>
<td>4</td>
<td>5</td>
<td></td>
</tr>
<tr>
<td>0024446</td>
<td>2</td>
<td>20</td>
<td></td>
</tr>
<tr>
<td>0025035</td>
<td>8</td>
<td>41</td>
<td></td>
</tr>
<tr>
<td>0025035</td>
<td>14</td>
<td>20</td>
<td></td>
</tr>
<tr>
<td>0025035</td>
<td>15</td>
<td>11</td>
<td></td>
</tr>
<tr>
<td>0025035</td>
<td>17</td>
<td>15</td>
<td></td>
</tr>
<tr>
<td>0025035</td>
<td>18</td>
<td>25</td>
<td></td>
</tr>
<tr>
<td>0025035</td>
<td>19</td>
<td>25</td>
<td></td>
</tr>
<tr>
<td>0030255</td>
<td>4</td>
<td>13</td>
<td></td>
</tr>
<tr>
<td>0030745</td>
<td>13</td>
<td>28</td>
<td></td>
</tr>
<tr>
<td>0030748</td>
<td>13</td>
<td>27</td>
<td></td>
</tr>
<tr>
<td>0031111</td>
<td>4</td>
<td>8</td>
<td></td>
</tr>
<tr>
<td>0031111</td>
<td>18</td>
<td>6</td>
<td></td>
</tr>
<tr>
<td>0031111</td>
<td>19</td>
<td>6</td>
<td></td>
</tr>
<tr>
<td>0031831</td>
<td>13</td>
<td>9</td>
<td></td>
</tr>
<tr>
<td>0032604</td>
<td>6</td>
<td>34</td>
<td></td>
</tr>
<tr>
<td>0032879</td>
<td>1</td>
<td>23</td>
<td></td>
</tr>
</tbody>
</table>

From the library of: Superior Sewing Machine & Supply LLC
<table>
<thead>
<tr>
<th>No.</th>
<th>Page</th>
<th>Ref.</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>110038</td>
<td>14</td>
<td>8</td>
<td></td>
</tr>
<tr>
<td>110041</td>
<td>4</td>
<td>37</td>
<td></td>
</tr>
<tr>
<td>110045</td>
<td>1</td>
<td>6</td>
<td></td>
</tr>
<tr>
<td>110047</td>
<td>13</td>
<td>32</td>
<td></td>
</tr>
<tr>
<td>110046</td>
<td>7</td>
<td>26</td>
<td></td>
</tr>
<tr>
<td>110047</td>
<td>16</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>110048</td>
<td>3</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>110049</td>
<td>4</td>
<td>35</td>
<td></td>
</tr>
<tr>
<td>110053</td>
<td>13</td>
<td>45</td>
<td></td>
</tr>
<tr>
<td>110054</td>
<td>2</td>
<td>32</td>
<td></td>
</tr>
<tr>
<td>110064</td>
<td>3</td>
<td>19</td>
<td></td>
</tr>
<tr>
<td>110064</td>
<td>12</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>110065</td>
<td>8</td>
<td>22</td>
<td></td>
</tr>
<tr>
<td>110068</td>
<td>20</td>
<td>6</td>
<td></td>
</tr>
<tr>
<td>110070</td>
<td>12</td>
<td>39</td>
<td></td>
</tr>
<tr>
<td>110071</td>
<td>9</td>
<td>17</td>
<td></td>
</tr>
<tr>
<td>110076</td>
<td>2</td>
<td>8</td>
<td></td>
</tr>
<tr>
<td>110091</td>
<td>4</td>
<td>42</td>
<td></td>
</tr>
<tr>
<td>110106</td>
<td>2</td>
<td>15</td>
<td></td>
</tr>
<tr>
<td>120006</td>
<td>6</td>
<td>6</td>
<td></td>
</tr>
<tr>
<td>120006</td>
<td>7</td>
<td>6</td>
<td></td>
</tr>
<tr>
<td>120006</td>
<td>9</td>
<td>5</td>
<td></td>
</tr>
<tr>
<td>120006</td>
<td>10</td>
<td>24</td>
<td></td>
</tr>
<tr>
<td>120006</td>
<td>11</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>120010</td>
<td>8</td>
<td>17</td>
<td></td>
</tr>
<tr>
<td>120013</td>
<td>9</td>
<td>32</td>
<td></td>
</tr>
<tr>
<td>120017</td>
<td>1</td>
<td>28</td>
<td></td>
</tr>
<tr>
<td>120017</td>
<td>8</td>
<td>20</td>
<td></td>
</tr>
<tr>
<td>120018</td>
<td>10</td>
<td>29</td>
<td></td>
</tr>
<tr>
<td>120024</td>
<td>10</td>
<td>5</td>
<td></td>
</tr>
<tr>
<td>120049</td>
<td>6</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>120049</td>
<td>7</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>120049</td>
<td>9</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>120049</td>
<td>10</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>130001</td>
<td>9</td>
<td>16</td>
<td></td>
</tr>
<tr>
<td>130002</td>
<td>12</td>
<td>15</td>
<td></td>
</tr>
<tr>
<td>130003</td>
<td>3</td>
<td>25</td>
<td></td>
</tr>
<tr>
<td>130003</td>
<td>12</td>
<td>49</td>
<td></td>
</tr>
<tr>
<td>130021</td>
<td>4</td>
<td>69</td>
<td></td>
</tr>
<tr>
<td>140000</td>
<td>11</td>
<td>17</td>
<td></td>
</tr>
<tr>
<td>140001</td>
<td>10</td>
<td>22</td>
<td></td>
</tr>
<tr>
<td>140001</td>
<td>11</td>
<td>11</td>
<td></td>
</tr>
<tr>
<td>140002</td>
<td>10</td>
<td>12</td>
<td></td>
</tr>
<tr>
<td>140003</td>
<td>6</td>
<td>13</td>
<td></td>
</tr>
<tr>
<td>140004</td>
<td>9</td>
<td>21</td>
<td></td>
</tr>
<tr>
<td>140011</td>
<td>22</td>
<td>23</td>
<td></td>
</tr>
<tr>
<td>140013</td>
<td>14</td>
<td>5</td>
<td></td>
</tr>
<tr>
<td>140014</td>
<td>7</td>
<td>30</td>
<td></td>
</tr>
<tr>
<td>150004</td>
<td>3</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>160001</td>
<td>1</td>
<td>8</td>
<td></td>
</tr>
</tbody>
</table>

**INDEX**

Page = 3
<table>
<thead>
<tr>
<th>Parts No.</th>
<th>Page No.</th>
<th>Ref. No.</th>
<th>Weight (g)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1298000</td>
<td>21</td>
<td>13</td>
<td></td>
</tr>
<tr>
<td>1700005</td>
<td>16</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>2049401</td>
<td>1</td>
<td>36</td>
<td></td>
</tr>
<tr>
<td>2100004</td>
<td>1</td>
<td>32</td>
<td></td>
</tr>
<tr>
<td>2100006</td>
<td>1</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>2100009</td>
<td>7</td>
<td>22</td>
<td></td>
</tr>
<tr>
<td>2100011</td>
<td>1</td>
<td>7</td>
<td></td>
</tr>
<tr>
<td>2100012</td>
<td>1</td>
<td>9</td>
<td></td>
</tr>
<tr>
<td>2100014</td>
<td>1</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>2100024</td>
<td>2</td>
<td>24</td>
<td></td>
</tr>
<tr>
<td>2100032</td>
<td>13</td>
<td>43</td>
<td></td>
</tr>
<tr>
<td>2100035</td>
<td>3</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>2100037</td>
<td>3</td>
<td>21</td>
<td></td>
</tr>
<tr>
<td>2100047</td>
<td>3</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>2100053</td>
<td>1</td>
<td>17</td>
<td></td>
</tr>
<tr>
<td>2100063</td>
<td>4</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>2100088</td>
<td>9</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>2100088</td>
<td>10</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>2100098</td>
<td>5</td>
<td>41</td>
<td></td>
</tr>
<tr>
<td>2100099</td>
<td>8</td>
<td>25</td>
<td></td>
</tr>
<tr>
<td>2100105</td>
<td>5</td>
<td>19</td>
<td></td>
</tr>
<tr>
<td>2100111</td>
<td>5</td>
<td>12</td>
<td></td>
</tr>
<tr>
<td>2100117</td>
<td>5</td>
<td>21</td>
<td></td>
</tr>
<tr>
<td>2100136</td>
<td>6</td>
<td>11</td>
<td></td>
</tr>
<tr>
<td>2100137</td>
<td>6</td>
<td>7</td>
<td></td>
</tr>
<tr>
<td>2100138</td>
<td>6</td>
<td>14</td>
<td></td>
</tr>
<tr>
<td>2100144</td>
<td>6</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>2100145</td>
<td>6</td>
<td>32</td>
<td></td>
</tr>
<tr>
<td>2100152</td>
<td>6</td>
<td>39</td>
<td></td>
</tr>
<tr>
<td>2100160</td>
<td>7</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>2100161</td>
<td>7</td>
<td>7</td>
<td></td>
</tr>
<tr>
<td>2100161</td>
<td>9</td>
<td>9</td>
<td></td>
</tr>
<tr>
<td>2100161</td>
<td>10</td>
<td>7</td>
<td></td>
</tr>
<tr>
<td>2100162</td>
<td>7</td>
<td>5</td>
<td></td>
</tr>
<tr>
<td>2100165</td>
<td>7</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>2100167</td>
<td>7</td>
<td>28</td>
<td></td>
</tr>
<tr>
<td>2100168</td>
<td>7</td>
<td>29</td>
<td></td>
</tr>
<tr>
<td>2100173</td>
<td>7</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>2100174</td>
<td>7</td>
<td>19</td>
<td></td>
</tr>
<tr>
<td>2100176</td>
<td>6</td>
<td>15</td>
<td></td>
</tr>
<tr>
<td>2100181</td>
<td>8</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>2100189</td>
<td>8</td>
<td>28</td>
<td></td>
</tr>
<tr>
<td>2100192</td>
<td>8</td>
<td>21</td>
<td></td>
</tr>
<tr>
<td>2100193</td>
<td>8</td>
<td>13</td>
<td></td>
</tr>
<tr>
<td>2100197</td>
<td>8</td>
<td>18</td>
<td></td>
</tr>
<tr>
<td>2100199</td>
<td>8</td>
<td>30</td>
<td></td>
</tr>
<tr>
<td>2100211</td>
<td>10</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>2100215</td>
<td>10</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>2100221</td>
<td>9</td>
<td>19</td>
<td></td>
</tr>
<tr>
<td>2100227</td>
<td>9</td>
<td>15</td>
<td></td>
</tr>
<tr>
<td>2100229</td>
<td>4</td>
<td>61</td>
<td></td>
</tr>
<tr>
<td>2100241</td>
<td>11</td>
<td>14</td>
<td></td>
</tr>
</tbody>
</table>

**INDEX**
<table>
<thead>
<tr>
<th>Parts No.</th>
<th>Page No.</th>
<th>Ref. No.</th>
<th>Weight (g)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2100926</td>
<td>13</td>
<td>16</td>
<td>13</td>
</tr>
<tr>
<td>2100927</td>
<td>13</td>
<td>17</td>
<td>13</td>
</tr>
<tr>
<td>2100928</td>
<td>13</td>
<td>18</td>
<td>13</td>
</tr>
<tr>
<td>2100929</td>
<td>13</td>
<td>19</td>
<td>13</td>
</tr>
<tr>
<td>2100935</td>
<td>13</td>
<td>1</td>
<td>13</td>
</tr>
<tr>
<td>2100957</td>
<td>13</td>
<td>15</td>
<td>13</td>
</tr>
<tr>
<td>2100958</td>
<td>13</td>
<td>12</td>
<td>13</td>
</tr>
<tr>
<td>2100960</td>
<td>3</td>
<td>23</td>
<td>13</td>
</tr>
<tr>
<td>2100972</td>
<td>16</td>
<td>46</td>
<td>13</td>
</tr>
<tr>
<td>2101151</td>
<td>20</td>
<td>7</td>
<td>13</td>
</tr>
<tr>
<td>2101152</td>
<td>20</td>
<td>8</td>
<td>13</td>
</tr>
<tr>
<td>2101155</td>
<td>20</td>
<td>9</td>
<td>13</td>
</tr>
<tr>
<td>2101156</td>
<td>20</td>
<td>15</td>
<td>13</td>
</tr>
<tr>
<td>2101157</td>
<td>20</td>
<td>18</td>
<td>13</td>
</tr>
<tr>
<td>2101158</td>
<td>20</td>
<td>19</td>
<td>13</td>
</tr>
<tr>
<td>2101159</td>
<td>20</td>
<td>22</td>
<td>13</td>
</tr>
<tr>
<td>2101160</td>
<td>20</td>
<td>12</td>
<td>13</td>
</tr>
<tr>
<td>2101161</td>
<td>20</td>
<td>13</td>
<td>13</td>
</tr>
<tr>
<td>2101163</td>
<td>20</td>
<td>5</td>
<td>13</td>
</tr>
<tr>
<td>2101164</td>
<td>20</td>
<td>20</td>
<td>13</td>
</tr>
<tr>
<td>2101165</td>
<td>20</td>
<td>24</td>
<td>13</td>
</tr>
<tr>
<td>2101166</td>
<td>20</td>
<td>23</td>
<td>13</td>
</tr>
<tr>
<td>2101167</td>
<td>20</td>
<td>2</td>
<td>13</td>
</tr>
<tr>
<td>2101240</td>
<td>16</td>
<td>1</td>
<td>13</td>
</tr>
<tr>
<td>2101241</td>
<td>16</td>
<td>6</td>
<td>13</td>
</tr>
<tr>
<td>2101242</td>
<td>16</td>
<td>9</td>
<td>13</td>
</tr>
<tr>
<td>2101243</td>
<td>16</td>
<td>2</td>
<td>13</td>
</tr>
<tr>
<td>2101244</td>
<td>16</td>
<td>11</td>
<td>13</td>
</tr>
<tr>
<td>2101245</td>
<td>16</td>
<td>15</td>
<td>13</td>
</tr>
<tr>
<td>2101246</td>
<td>16</td>
<td>12</td>
<td>13</td>
</tr>
<tr>
<td>2101247</td>
<td>16</td>
<td>26</td>
<td>13</td>
</tr>
<tr>
<td>2101248</td>
<td>16</td>
<td>18</td>
<td>13</td>
</tr>
<tr>
<td>2101249</td>
<td>16</td>
<td>22</td>
<td>13</td>
</tr>
<tr>
<td>2101250</td>
<td>16</td>
<td>23</td>
<td>13</td>
</tr>
<tr>
<td>2101251</td>
<td>16</td>
<td>41</td>
<td>13</td>
</tr>
<tr>
<td>2101252</td>
<td>16</td>
<td>31</td>
<td>13</td>
</tr>
<tr>
<td>2101253</td>
<td>16</td>
<td>35</td>
<td>13</td>
</tr>
<tr>
<td>2101254</td>
<td>16</td>
<td>40</td>
<td>13</td>
</tr>
<tr>
<td>2101255</td>
<td>16</td>
<td>33</td>
<td>13</td>
</tr>
<tr>
<td>2101257</td>
<td>16</td>
<td>38</td>
<td>13</td>
</tr>
<tr>
<td>2101258</td>
<td>16</td>
<td>19</td>
<td>13</td>
</tr>
<tr>
<td>2101260</td>
<td>16</td>
<td>13</td>
<td>13</td>
</tr>
<tr>
<td>2101268</td>
<td>16</td>
<td>44</td>
<td>13</td>
</tr>
<tr>
<td>2101344</td>
<td>10</td>
<td>32</td>
<td>13</td>
</tr>
<tr>
<td>2101345</td>
<td>14</td>
<td>3</td>
<td>13</td>
</tr>
<tr>
<td>2101450</td>
<td>22</td>
<td>8</td>
<td>13</td>
</tr>
<tr>
<td>2101451</td>
<td>22</td>
<td>9</td>
<td>13</td>
</tr>
<tr>
<td>2106002</td>
<td>15</td>
<td>18</td>
<td>13</td>
</tr>
<tr>
<td>2106003</td>
<td>15</td>
<td>19</td>
<td>13</td>
</tr>
<tr>
<td>2107104</td>
<td>8</td>
<td>46</td>
<td>13</td>
</tr>
<tr>
<td>2107105</td>
<td>14</td>
<td>15</td>
<td>13</td>
</tr>
<tr>
<td>2107113</td>
<td>18</td>
<td>20</td>
<td>13</td>
</tr>
<tr>
<td>2107114</td>
<td>18</td>
<td>21</td>
<td>13</td>
</tr>
<tr>
<td>2110184</td>
<td>5</td>
<td>5</td>
<td>13</td>
</tr>
<tr>
<td>No.</td>
<td>No.</td>
<td>No.</td>
<td>Weight</td>
</tr>
<tr>
<td>------</td>
<td>------</td>
<td>------</td>
<td>--------</td>
</tr>
<tr>
<td>2150079</td>
<td>9</td>
<td>37</td>
<td></td>
</tr>
<tr>
<td>2150080</td>
<td>9</td>
<td>25</td>
<td></td>
</tr>
<tr>
<td>2150084</td>
<td>9</td>
<td>14</td>
<td></td>
</tr>
<tr>
<td>2150085</td>
<td>9</td>
<td>13</td>
<td></td>
</tr>
<tr>
<td>2150090</td>
<td>9</td>
<td>18</td>
<td></td>
</tr>
<tr>
<td>2150094</td>
<td>13</td>
<td>25</td>
<td></td>
</tr>
<tr>
<td>2150095</td>
<td>13</td>
<td>24</td>
<td></td>
</tr>
<tr>
<td>2150096</td>
<td>5</td>
<td>9</td>
<td></td>
</tr>
<tr>
<td>2150105</td>
<td>6</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>2150111</td>
<td>4</td>
<td>55</td>
<td></td>
</tr>
<tr>
<td>2150112</td>
<td>4</td>
<td>56</td>
<td></td>
</tr>
<tr>
<td>2150113</td>
<td>4</td>
<td>57</td>
<td></td>
</tr>
<tr>
<td>2150115</td>
<td>4</td>
<td>26</td>
<td></td>
</tr>
<tr>
<td>2150116</td>
<td>4</td>
<td>15</td>
<td></td>
</tr>
<tr>
<td>2150117</td>
<td>9</td>
<td>34</td>
<td></td>
</tr>
<tr>
<td>2150118</td>
<td>10</td>
<td>13</td>
<td></td>
</tr>
<tr>
<td>2150119</td>
<td>4</td>
<td>62</td>
<td></td>
</tr>
<tr>
<td>2150120</td>
<td>4</td>
<td>65</td>
<td></td>
</tr>
<tr>
<td>2150121</td>
<td>4</td>
<td>66</td>
<td></td>
</tr>
<tr>
<td>2150123</td>
<td>4</td>
<td>64</td>
<td></td>
</tr>
<tr>
<td>2150124</td>
<td>4</td>
<td>24</td>
<td></td>
</tr>
<tr>
<td>2150125</td>
<td>2</td>
<td>7</td>
<td></td>
</tr>
<tr>
<td>2150130</td>
<td>9</td>
<td>11</td>
<td></td>
</tr>
<tr>
<td>2150131</td>
<td>4</td>
<td>33</td>
<td></td>
</tr>
<tr>
<td>2150138</td>
<td>8</td>
<td>16</td>
<td></td>
</tr>
<tr>
<td>2150139</td>
<td>8</td>
<td>24</td>
<td></td>
</tr>
<tr>
<td>2150140</td>
<td>8</td>
<td>27</td>
<td></td>
</tr>
<tr>
<td>2150141</td>
<td>8</td>
<td>29</td>
<td></td>
</tr>
<tr>
<td>2150145</td>
<td>8</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>2150146</td>
<td>8</td>
<td>7</td>
<td></td>
</tr>
<tr>
<td>2150147</td>
<td>8</td>
<td>9</td>
<td></td>
</tr>
<tr>
<td>2150148</td>
<td>8</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>2150150</td>
<td>6</td>
<td>49</td>
<td></td>
</tr>
<tr>
<td>2150151</td>
<td>4</td>
<td>41</td>
<td></td>
</tr>
<tr>
<td>2150152</td>
<td>15</td>
<td>28</td>
<td></td>
</tr>
<tr>
<td>2150152</td>
<td>17</td>
<td>5</td>
<td></td>
</tr>
<tr>
<td>2150160</td>
<td>4</td>
<td>36</td>
<td></td>
</tr>
<tr>
<td>2150162</td>
<td>4</td>
<td>31</td>
<td></td>
</tr>
<tr>
<td>2150164</td>
<td>18</td>
<td>9</td>
<td></td>
</tr>
<tr>
<td>2150164</td>
<td>19</td>
<td>9</td>
<td></td>
</tr>
<tr>
<td>2150165</td>
<td>4</td>
<td>39</td>
<td></td>
</tr>
<tr>
<td>2150166</td>
<td>10</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>2150167</td>
<td>4</td>
<td>30</td>
<td></td>
</tr>
<tr>
<td>2150168</td>
<td>10</td>
<td>23</td>
<td></td>
</tr>
<tr>
<td>2150169</td>
<td>10</td>
<td>19</td>
<td></td>
</tr>
<tr>
<td>2150172</td>
<td>18</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>2150172</td>
<td>19</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>2150173</td>
<td>4</td>
<td>34</td>
<td></td>
</tr>
<tr>
<td>2150180</td>
<td>5</td>
<td>11</td>
<td></td>
</tr>
<tr>
<td>2150201</td>
<td>13</td>
<td>7</td>
<td></td>
</tr>
<tr>
<td>2150202</td>
<td>13</td>
<td>21</td>
<td></td>
</tr>
<tr>
<td>2150206</td>
<td>13</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>2150207</td>
<td>13</td>
<td>22</td>
<td></td>
</tr>
<tr>
<td>2150210</td>
<td>1</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>2150214</td>
<td>5</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>