



高速绷缝机 ZJ-W122

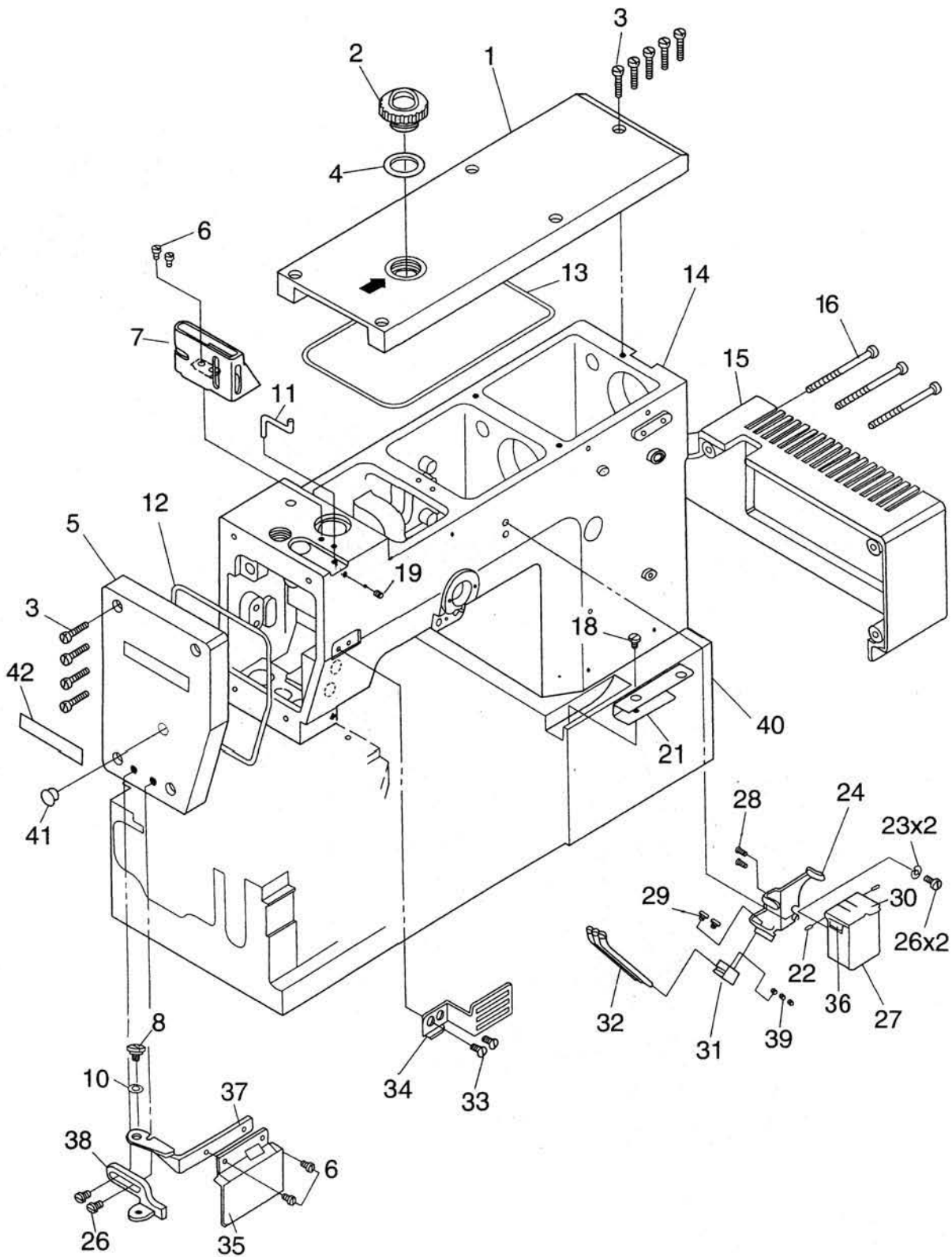
SUPER HIGH SPEED INTERLOCK SEWING MACHINE

零件手册

PARTS BOOK

中国·中捷缝纫机股份有限公司
ZOJE SEWING MACHINE CO., LTD.

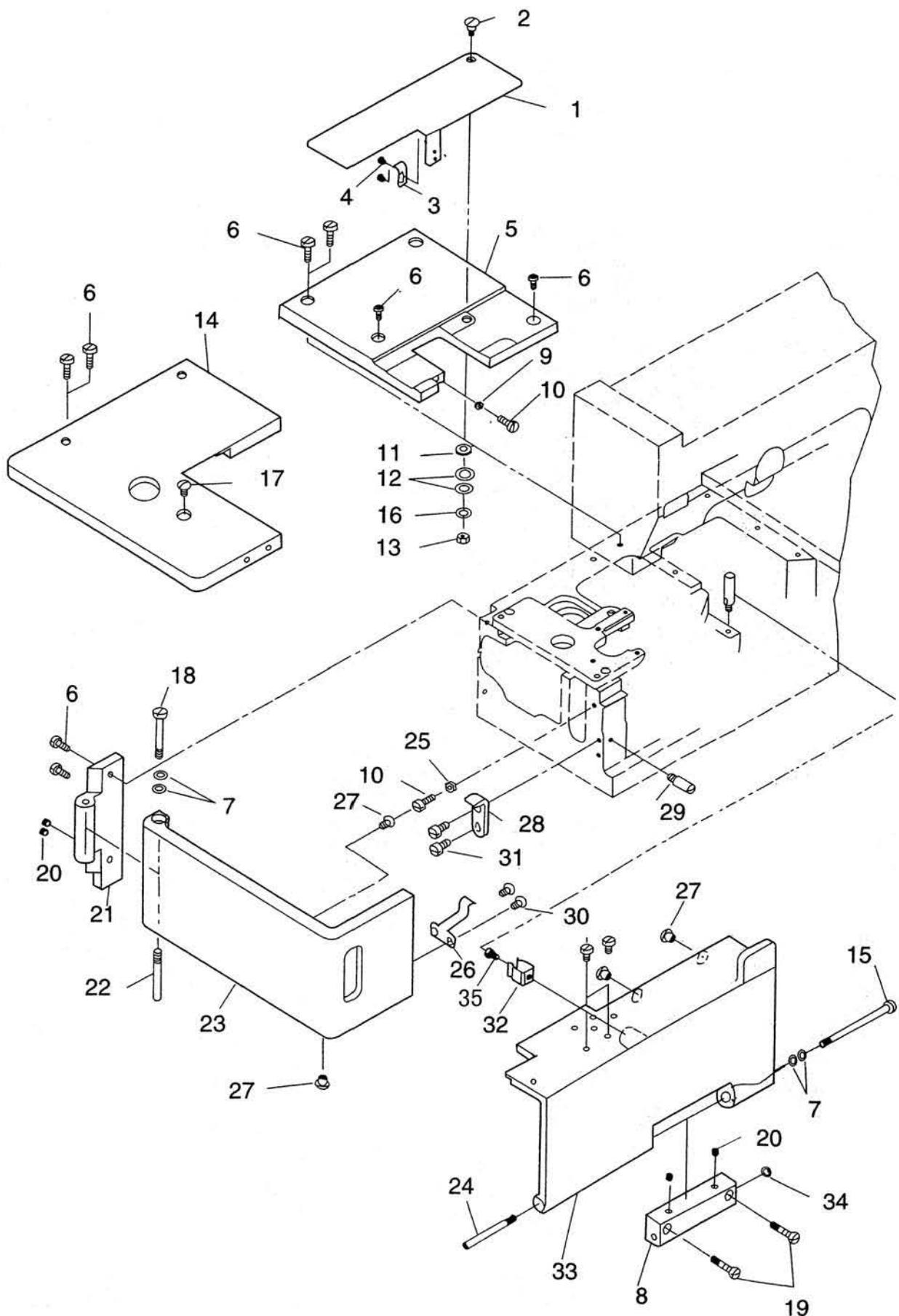
目录	CONTENTS	页/PAGE
1 机壳部件A (1)	MISCELLANEOUS COVERS A (1)	13
2 机壳部件B (2)	MISCELLANEOUS COVERS B (2)	15
3 机壳部件C (3)	MISCELLANEOUS COVERS C (3)	17
4 差动调节部件 (4)	FEED DRIVING CONTROL MECHANISM (4)	19
5 抬牙送布部件 (5)	DRIVING MECHANISM (5)	21
6 下轴传动部件 (6)	SHAFT DRIBING MECHANISM (6)	23
7 弯针部件 (7)	LOOPER DRIVING MECHANISM (7)	25
8 上轴部件 (8)	UPPER SHAFT MECHANISM (8)	27
9 上挑线部件 (9)	NEEDLE THREAD TADKE-UP MECHANISM (9)	29
10 针杆绷针部件 (10)	NEEDLE BAR & SPREADER MECHANISM (10)	31
11 压脚部件 (11)	PRESSER FOOT MECHANISM (11)	34
12 总过线部件 (12)	TOP COVER THREAD EYELET (12)	36
13 下挑线部件 (13)	THREAD TADKE-DOWN MECHANISM (13)	38
14 润滑系统部件 (14)	LUBRICTING MECHANISM (14)	40
15 台板部件 (15)	TABLE MECHANISM (15)	42
16 滚领部件 (16)	SUBMODEL EXCLUSIVE PARTS (16)	44
17 附件 (17)	ATTACHMENT BOX (17)	46



机壳部件 A (1)

MISCELLANEOUS COVERS A (1)

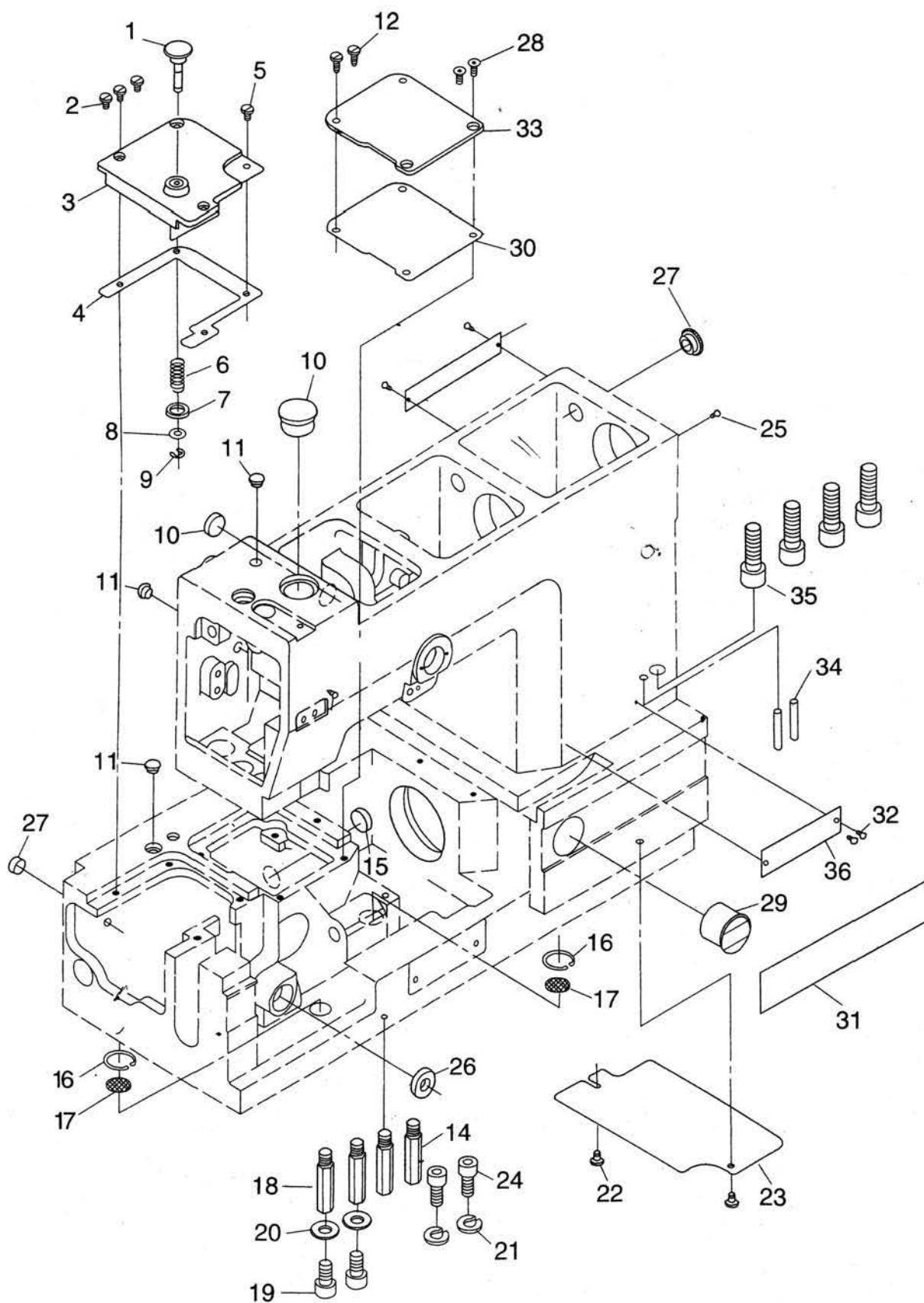
序号 No.	件号 Pars No.	名称	Description	数量 Number
1	20003808	上盖	Top Cover	1
2	10010770	喷油窗	Oil Sight Window	1
3	10010766	螺钉 (M4×20)	Screw (M4×20)	9
4	10003798	O形圈 (GB/T 3452.1-2005-15×1.8-G-N)	O-Ring (GB/T 3452.1-2005-15×1.8-G-N)	1
5	20003787	面板	Head Cover	1
6	10002924	螺钉 (GB/T 65-2000 A级-M4×6)	Screw (GB/T 65-2000 A级-M4×6)	4
7	10010771	上挑线罩座	Take-up Guard	1
8	10010828	螺钉 (M4)	Screw (M4)	1
10	10009470	垫圈 (GB/T 860-1987-6)	Washer (GB/T 860-1987-6)	1
11	10010767	绷线紧勾	Guide	1
12	10010776	面板密封垫	Head Cover Gasket	1
13	10010773	上盖密封垫	Top Cover Gasket	1
14	20003786	机壳	Machine Frame Unit	1
15	10004257	皮带罩	Belt Cover	1
16	10003056	螺钉 (GB/T 65-2000 A级-M4×60)	Screw (GB/T 65-2000 A级-M4×60)	3
18	10007068	螺钉 (GB/T 65-2000 A级-M4×10)	Screw (GB/T 65-2000 A级-M4×10)	1
19	10011314	螺钉 (M4×6)	Screw (M4×6)	1
21	10010774	底线过线导板	Eyelet Cover	1
22	10010689	销 (2×7)	Pin (2×7)	2
23	10002954	垫圈 (GB/T 848-2002 A级-4)	Washer (GB/T 848-2002 A级-4)	2
24	10010765	硅油过线架	Needle Thread Eyelet	1
26	10007068	螺钉 (GB/T 65-2000 A级-M4×10)	Screw (GB/T 65-2000 A级-M4×10)	4
27	20003809	上硅油盒	SP Container Set	1
28	10007654	螺钉 (GB/T 65-2000-M3×5)	Screw (GB/T 65-2000-M3×5)	2
29	10007654	螺钉 (GB/T 65-2000-M3×5)	Screw (GB/T 65-2000-M3×5)	2
30	10010768	上硅油盖	SP Container Set Cover	1
31	10010772	硅油挑线座	Thread Eyelet Support	1
32	10010826	挑线钉	Thread Eyelet	3
33	10010769	螺钉	Screw	2
34	10010775	挑线防护罩	Needle Thread Eyelet	1
35	10011127	防护罩	Safety Plate	1
36	10010825	毛毡	Felt	1
37	10011907	防护罩支架	Safety Plate Holder	1
38	10011126	防护罩座	Safety Plate Support	1
39	10013019	螺钉 (M3×4)	Screw (M3×4)	3
40	20003788	底板	Machine Frame Unit	1
41	10010720	橡胶塞	Seal Pulg	1
42	10010827	面板商标	Modle Plate	1



机壳部件 B (2)

MISCELLANEOUS COVERS B (2)

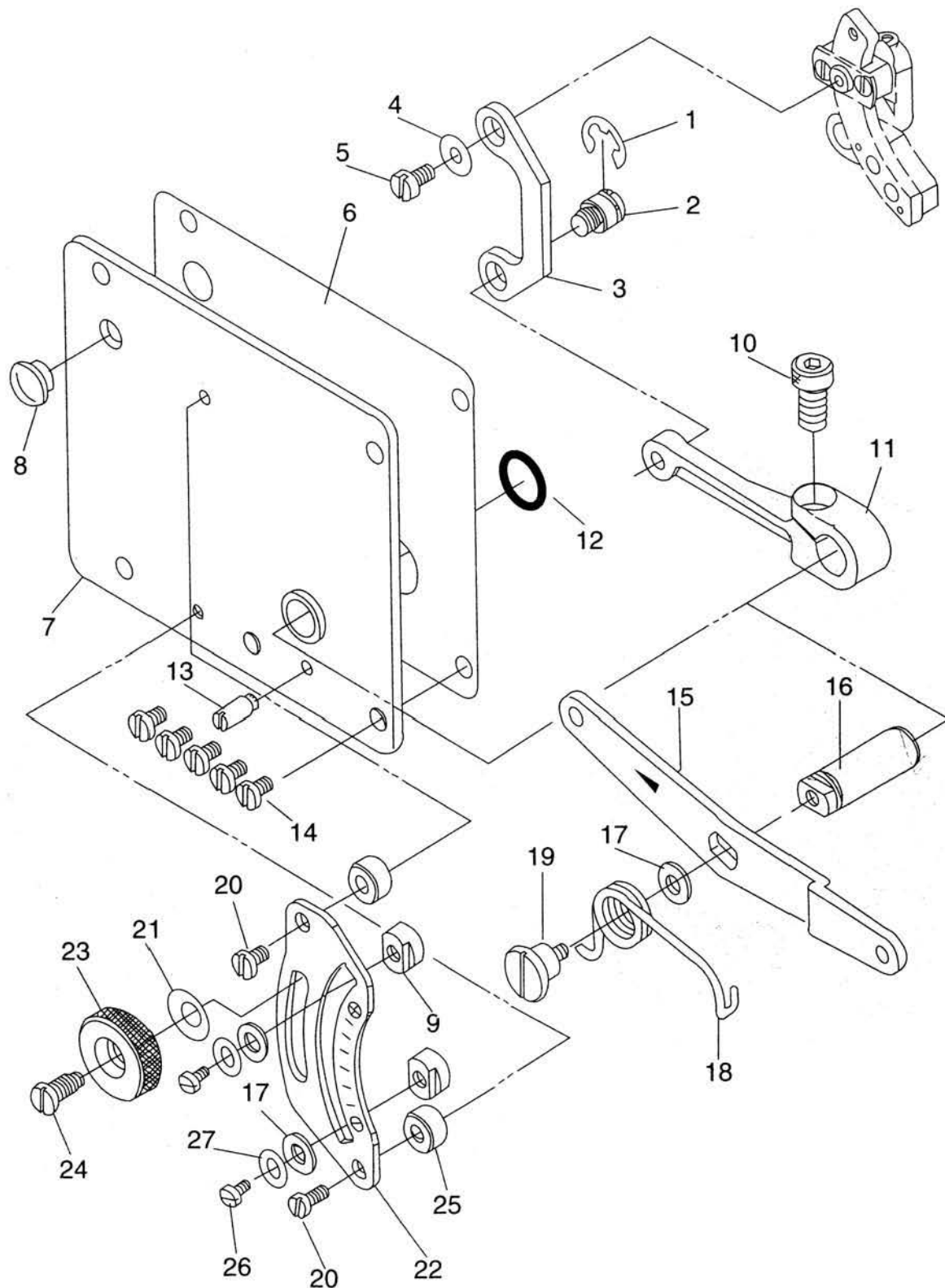
序号 No.	件号 Pars No.	名称	Description	数量 Number
1	10010714	上罩板	Looper Thread Take-up Cover	1
2	10011222	螺钉 (M4)	Screw (M4)	1
3	10011216	弹簧	Spring	1
4	10002960	螺钉 (GB/T 67-2000 A级-M2.5×3)	Screw (GB/T 67-2000 A级-M2.5×3)	2
5	20003772	缝台上罩	Cloth Plate	1
6	10003066	螺钉 (M4×12)	Screw (M4×12)	8
7	10003026	垫圈 (GB/T 860-1987-5)	Washer (GB/T 860-1987-5)	4
8	20003769	穿线罩铰链	Front Cover Hinge	1
9	10009471	螺母 (GB/T 6170-2000 A级-M4)	Nut (GB/T 6170-2000 A级-M4)	1
10	10003066	螺钉 (GB/T 67-2000 A级-M4×12)	Screw (GB/T 67-2000 A级-M4×12)	2
11	10002997	垫圈 (GB/T 96.1-2002 A级-4)	Washer (GB/T 96.1-2002 A级-4)	1
12	10009470	垫圈 (GB/T 860-1987-6)	Washer (GB/T 860-1987-6)	2
13	10009471	螺母 (GB/T 6170-2000 A级-M4)	Nut (GB/T 6170-2000 A级-M4)	1
14	20003768	缝台前板	Front Cover	1
15	10011218	螺钉 (M4)	Screw (M4)	1
16	10002997	垫圈 (GB/T 96.1-2002 A级-4)	Washer (GB/T 96.1-2002 A级-4)	1
17	10011217	螺钉 (M4×10)	Screw (M4×10)	1
18	10010710	螺钉 (M5)	Screw (M5)	1
19	10010766	螺钉 (M4×20)	Screw (M4×20)	2
20	10009074	螺钉 (M4×4)	Screw (M4×4)	4
21	20003773	缝台前罩铰链	Front Cover Hinge	1
22	10010711	螺钉 (M5×8.5)	Screw (M5×8.5)	1
23	20003771	前罩	Side Cover	1
24	10010713	螺钉 (M4)	Screw (M4)	1
25	10009471	螺母 (GB/T 6170-2000 A级-M4)	Nut (GB/T 6170-2000 A级-M4)	1
26	10010712	弹簧	Spring	1
27	10011221	防震塞	Pulg	4
28	10011219	防震板	Cover	1
29	10010785	螺钉 (M4)	Screw (M4)	1
30	10003065	螺钉 (GB/T 67-2000 A级-M4×5)	Screw (GB/T 67-2000 A级-M4×5)	2
31	10002881	螺钉 (GB/T 65-2000 A级-M4×8)	Screw (GB/T 65-2000 A级-M4×8)	1
32	10011220	弹簧	Spring	1
33	20003770	穿线罩板	Front Cover	1
34	10003073	垫圈 (GB/T 95-2002 C级-5)	Washer (GB/T 95-2002 C级-5)	1
35	10002911	螺钉 (GB/T 65-2000 A级-M4×5)	Screw (GB/T 65-2000 A级-M4×5)	1



机壳部件 C (3)

MISCELLANEOUS COVERS C (3)

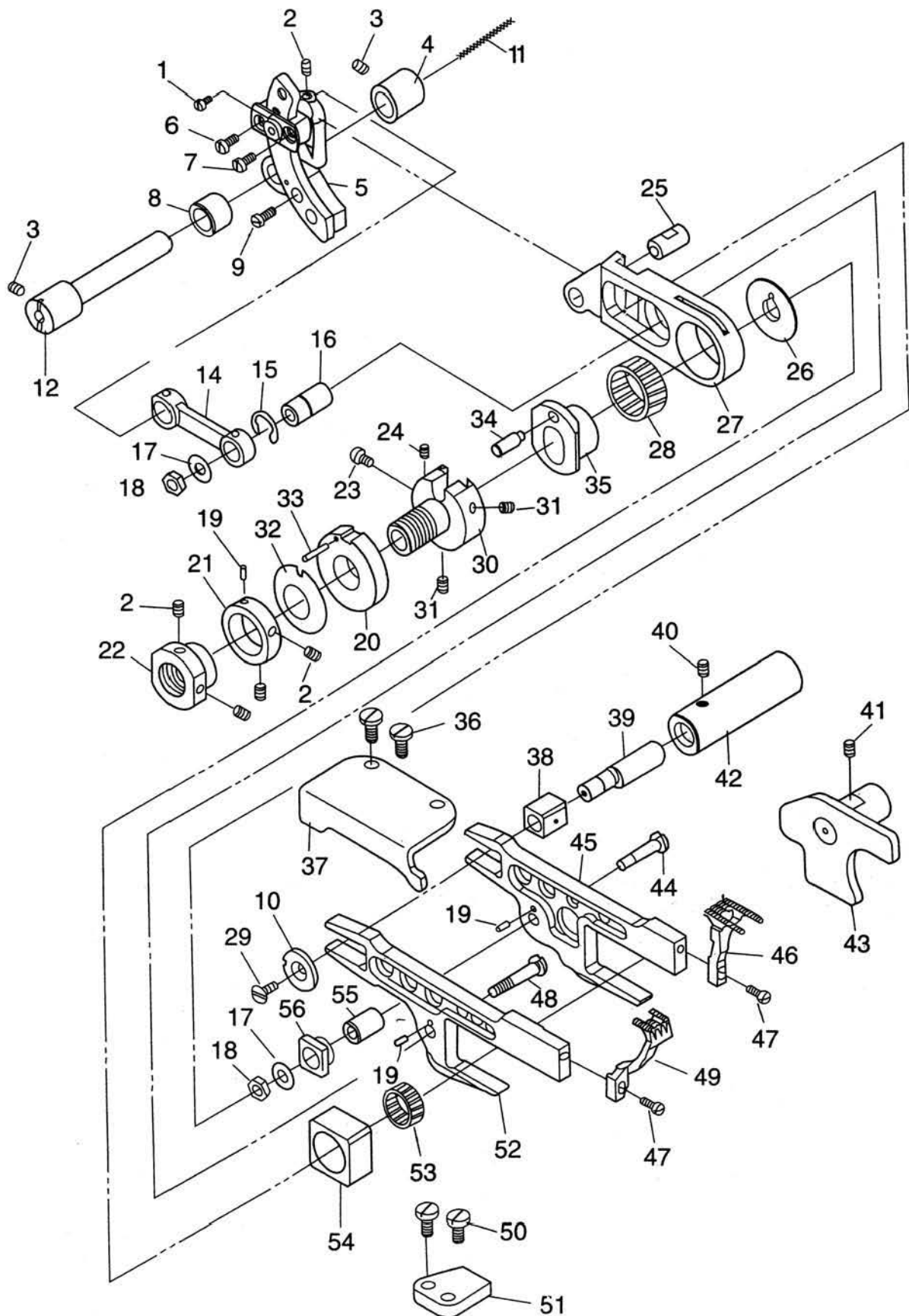
序号 No.	件号 Parts No.	名称	Description	数量 Number
1	10010784	针距按钮	Feed Regulating Pushbutton	1
2	10007068	螺钉 (M4×10)	Screw (M4×10)	3
3	10010787	针距按钮盖	Bed Top Cover	1
4	10010783	针距盖防油垫	Bed Top Cover Gasket	1
5	10002881	螺钉 (M4×8)	Screw (M4×8)	1
6	10010778	弹簧	Spring	1
7	10003825	O形圈 (5×1.8-G-N)	O-Ring (5×1.8-G-N)	1
8	10009447	垫圈 (GB/T 96.1-2002 A级-5)	Washer (GB/T 96.1-2002 A级-5)	1
9	10009669	挡圈 (GB/T 896-1986-3.5)	Retaining Ring (GB/T 896-1986-3.5)	1
10	10010780	橡胶塞	Seal Plug	2
11	10010720	橡胶塞	Seal Plug	3
12	10010722	螺钉 (M4×10)	Screw (M4×10)	2
14	10010721	螺钉	Screw	2
15	10010782	橡胶塞	Seal Plug	1
16	10003280	挡圈 (GB/T 893.1-1986 A型-16)	Retaining Ring (GB/T 893.1-1986 A型-16)	2
17	10010777	过滤网	Oil Filter Screen	2
18	10010779	螺钉	Screw	2
19	10003094	螺钉 (GB/T 70.1-2000 A级-M6×20)	Screw (GB/T 70.1-2000 A级-M6×20)	2
20	10009222	垫圈 (6.8×20×2.8)	Washer (6.8×20×2.8)	2
21	10006282	垫圈 (GB/T 859-1987-8)	Washer (GB/T 859-1987-8)	2
22	10002924	螺钉 (GB/T 65-2000 A级-M4×6)	Screw (GB/T 65-2000 A级-M4×6)	2
23	10010724	底罩板	Dustproof Plate	1
24	10003093	螺钉 (GB/T 70.1-2000 A级-M8×20)	Screw (GB/T 70.1-2000 A级-M8×20)	3
25	10002840	铆钉 (GB/T 827-1986-2×5)	Rivet	1
26	10009399	油封 (10×19×4)	Oil Seal (10×19×4)	1
27	10013171	橡胶塞	Seal Plug	2
28	10009195	螺钉 (M4×7.80)	Screw (M4×7.80)	2
29	10010781	油标	Oil Sight Gaugeoil Receiver	1
30	10010723	弯针传动盖防油垫	Gasket	1
31	10004259	系列牌	Plate	1
32	10002840	铆钉	Rivet	2
33	10010786	弯针传动盖	Cover	1
34	10007433	销 (GB/T 879.1-2000 直槽 重型-5×30)	Pin (GB/T 879.1-2000-5×30)	2
35	10007432	螺钉 (GB/T 70.1-2000 A级-M10×30)	Screw (GB/T 70.1-2000 A级-M10×30)	4
36	10004258	型号牌	Model Plate	1



差动调节部件 (4)

FEED DRIVING CONTROL MECHANISM (4)

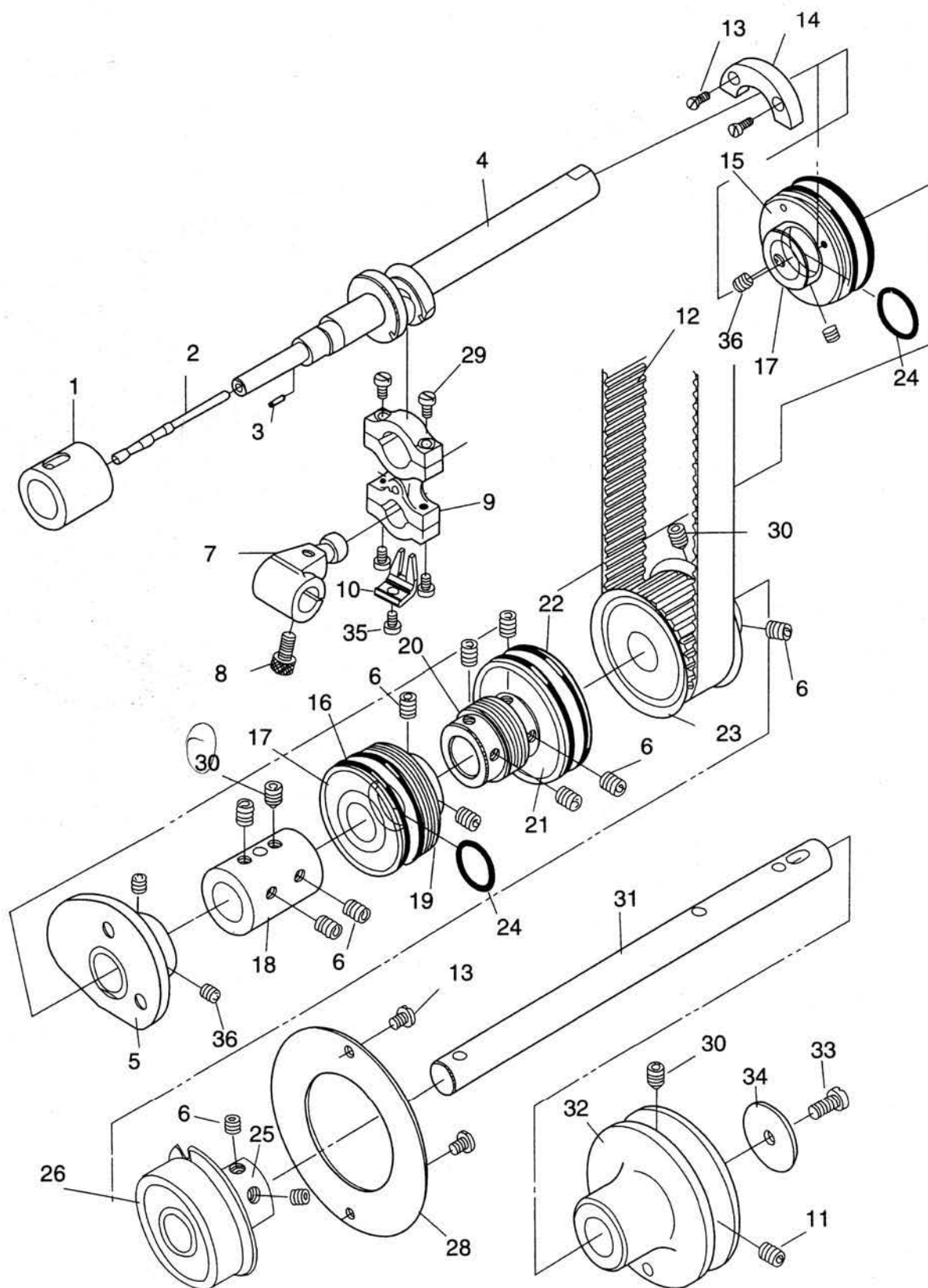
序号 No.	件号 Pars No.	名称	Description	数量 Number
1	10009654	挡圈 (GB/T 896-1986-6)	Retaining Ring (GB/T 896-1986-6)	1
2	10010864	差动调节曲柄销轴	Slider Ling Pin	1
3	10010850	差动调节杆吊板	Slider Link	1
4	10003083	垫圈 (GB/T 97.1-2002 A级-4)	Washer (GB/T 97.1-2002 A级-4)	1
5	10010852	螺钉 (M3.5×6)	Screw (M3.5×6)	1
6	10010860	差动密封垫片	Gasket	1
7	10014187	差动调节板组件	Plate	1
8	10010845	橡胶塞	Seal Pulg	1
9	10010853	螺母 (SM11/64"×40)	Nut (SM11/64"×40)	2
10	10009008	螺钉 (M6×16)	Screw (M6×16)	1
11	10010851	差动调节曲柄	Differential Lever	1
12	10010848	O形圈	O-Ring	1
13	10010855	螺钉 (M4×3)	Screw (M4×3)	1
14	10007068	螺钉 (GB/T 65-2000 A级)	Screw (GB/T 65-2000 A级)	5
15	10010857	差动调节杆	Differential Lever	1
16	10010849	差动调节杆轴	Differential Lever Shaft	1
17	10010846	垫圈 (4.5×9.7×0.8)	Washer (4.5×9.7×0.8)	3
18	10010859	弹簧	Spring	1
19	10010854	螺钉 (M4)	Screw (M4)	1
20	10013177	螺钉 (M3.5×10.7)	Screw (M3.5×10.7)	2
21	10010861	垫圈 (6.1×12.5×1.1)	Washer (6.1×12.5×1.1)	1
22	10010863	差动调节刻度板	Differential Feed	1
23	10010847	螺母	Nut	1
24	10010856	螺钉	Screw	1
25	10010858	刻度板隔套	Differential Lever Stop	2
26	10010865	螺钉 (SM11/64"×40)	Screw (SM11/64"×40)	2
27	10010862	垫圈 (5×9.1×0.6)	Washer (5×9.1×0.6)	2



抬牙送布部件 (5)

DRIVING MECHANISM (5)

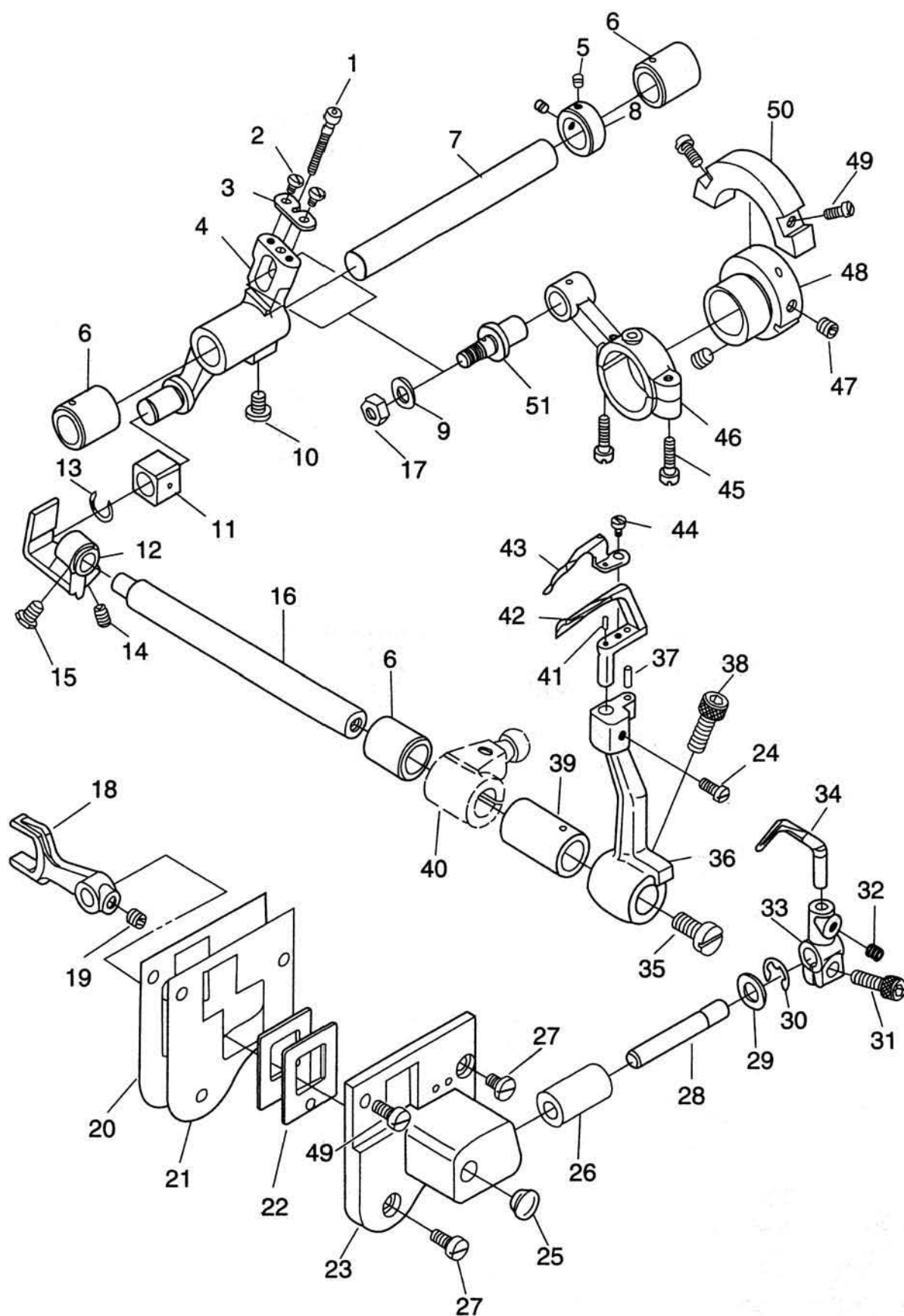
序号 No.	件号 Parts No.	名称	Description	数量 Number
1	10002904	螺钉 (GB/T 65-2000 A级-M3×4)	Screw (GB/T 65-2000 A级-M3×4)	1
2	10010822	螺钉 (M4×3)	Screw (M4×3)	5
3	10011803	螺钉 (M5×6)	Screw (M5×6)	1
4	10011123	轴套	Bushing	1
5	10014188	差动器组件	Retaining Complete Set	1
6	10004265	螺钉 (M3.5×6)	Screw (M3.5×6)	1
7	10004277	螺钉 (M3.5×7.5)	Screw (M3.5×7.5)	1
8	10011728	差动器轴隔套	Bushing	1
9	10002904	螺钉 (GB/T 65-2000-M3×4)	Screw (GB/T 65-2000-M3×4)	1
10	10011731	牙架滑块端面挡板	Plate	1
11	10008069	油线 (Φ2)	Oil Wick (Φ2)	1
12	10011737	差动器轴	Retaining Shaft	1
14	10010820	差动送布连杆	Retaining Connection	1
15	10011732	挡圈	Retaining Ring	1
16	10011723	送布连杆销轴	Driving Shaft	1
17	10010846	垫圈 (4.5×9.7×0.8)	Washer (4.5×9.7×0.8)	2
18	10014367	螺母 (SM11/64"×40)	Nut (SM11/64"×40)	2
19	10004273	销 (2×5)	Pin (2×5)	1
20	10004275	送布调节凸轮	Feed Dog Eccentric	1
21	10004266	挡圈	Retaining Ring	1
22	10004276	螺母	Nut	1
23	10022376	螺钉	Screw	1
24	10010821	螺钉 (M3×3)	Screw (M3×3)	1
25	10010819	送布连杆销	Connecting Rod Pin	1
26	10011730	垫圈	Washer	1
27	10010818	送布连杆	Feed Dog Driving Connecting Rod	1
28	10008149	轴承 (K17×21×10)	Bearing (K17×21×10)	1
29	10011727	螺钉 (SM1/8"×44)	Screw (SM1/8"×44)	1
30	10004269	送布凸轮调节座	Feed Dog Regulating Eccentric	1
31	10011729	螺钉 (M4×6)	Screw (M4×6)	2
32	10004268	弹簧 (12.5×25×2.2)	Spring (12.5×25×2.2)	2
33	10004267	销 (2×11.5)	Pin	1
34	10004279	销	Pin	1
35	10004274	送布凸轮	Feed Dog Regulating	1
36	10011801	螺钉 (M4×8)	Screw (M4×8)	2
37	10011796	牙架上限位板	Feed Bar Up Plate	1
38	10009633	方型滑块	Feed Bar Block	1
39	10011735	牙架滑块偏心轴	Feed Adjusting Bin	1
40	10012062	螺钉 (SM11/64"×40)	Screw (SM11/64"×40)	1
42	10011129	轴套	Bushing	1
41	10011801	螺钉 (M4×8)	Screw (M4×8)	1
43	10011804	牙架右限位板	Feed Bar Right Plate	1
44	10011726	螺钉 (SM11/64"×40)	Screw (SM11/64"×40)	1
45	10004733	送布牙架	Feed Bar	1
46	10011725	送布牙	Main Feed Dog	1
47	10011733	螺钉 (SM9/64"×40)	Screw (SM9/64"×40)	2
48	10011740	螺钉 (SM11/64"×40)	Screw (SM11/64"×40)	1
49	10011736	差动送布牙	Differential Feed Dog	1
50	10011794	螺钉 (M4×10)	Screw (M4×10)	2
51	10011799	牙架左限位板	Feed Bar Left Plate	1
52	10004734	差动牙架	Differential Feed Bar	1
53	10006160	轴承 (K12×15×9.7)	Bearing (K12×15×9.7)	1
54	10011734	牙架前滑块	Feed Bar Block	1
55	10011739	送布滑块套	Feed Dog Driving Bushing	1
56	10011738	送布滑块	Feed Dog Driving Block	1



下轴传动部件 (6)

SHAFT DRIVING MECHANISM (6)

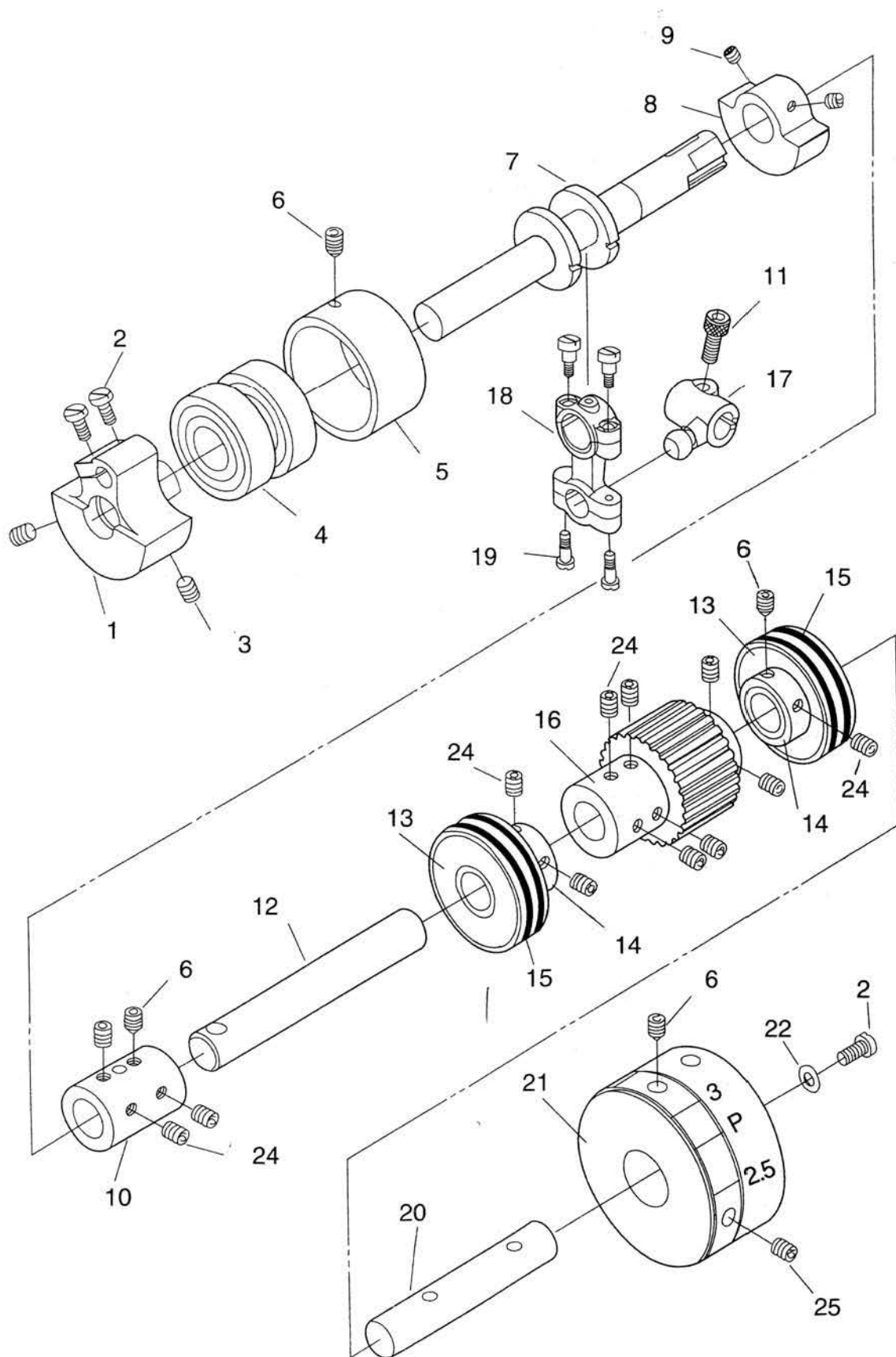
序号 No.	件号 Parts No.	名称	Description	数量 Number
1	10011128	轴套	Bushing	1
2	10011970	导油杆	Oil Take-up	1
3	10002870	销 (GB/T 119.2-2000 A型-1.5×6)	Pin (GB/T 119.2-2000 A型-1.5×6)	1
4	10004761	下轴前节	Lower Crankshaft	1
5	10014256	打线凸轮组件	Looper Thread Take-up	1
6	10011969	螺钉 (M6×5)	Screw (M6×5)	12
7	10004764	弯针球曲柄	Looper Driving Lever	1
8	10012024	螺钉 (M6×15)	Screw (M6×15)	1
9	10007436	弯针连杆组件	Looper Connecting Rod	1
10	10004829	叉板	Plate	1
11	10009187	螺钉 (M6×8)	Screw (M6×8)	1
12	10008125	同步齿形带	Timing Belt	1
13	10011798	螺钉 (M4×10)	Screw (M4×10)	2
14	10014158	平衡块下	Counterweight	1
15	20001905	下轴前衬套组件	Adapter Complete Set	1
16	10011805	O形圈 (37×1.3)	O-Ring (37×1.3)	4
17	10025877	轴承 (6004N2-2RS)	Bearing (6004N2-2RS)	1
18	10011964	联轴器	Shaft Joint	1
19	20001906	下轴中衬套组件	Adapter Complete Set	1
20	20001909	油泵蜗杆组件	Oil Pump Driving Worm set	1
21	10025876	轴承 (6204N2-2RS)	Bearing (6204N2-2RS)	1
22	10011923	O形圈 (43×1.6)	O-Ring (43×1.6)	2
23	10007807	主动时规轮组件	Main Shaft Sprocket	1
24	10004763	O形圈 (15×2.8)	O-Ring (15×2.8)	2
25	20001914	下轴后衬套组件	Adapter Complete Set	1
26	10025862	轴承 (6304NR-2RS)	Bearing (6304NR-2RS)	1
28	10011965	压紧环	Rear Cover	1
29	10004839	螺钉 (M3.5×6)	Screw (M3.5×6)	4
30	10011966	螺钉 (M6×8)	Screw (M6×8)	3
31	10011924	下轴后节	Lower Shaft	1
32	10011962	从动轮	Pully	1
33	10003058	螺钉 (GB/T 65-2000 A级-M5×14)	Screw (GB/T 65-2000 A级-M5×14)	1
34	10011925	垫圈 (5.2×25×2)	Washer (5.2×25×2)	1
35	10011967	螺钉 (M4×9)	Screw (M4×9)	1
36	10012162	螺钉 (M5×5)	Screw (M5×5)	2



弯针部件 (7)

LOOPER DRIVING MECHANISM (7)

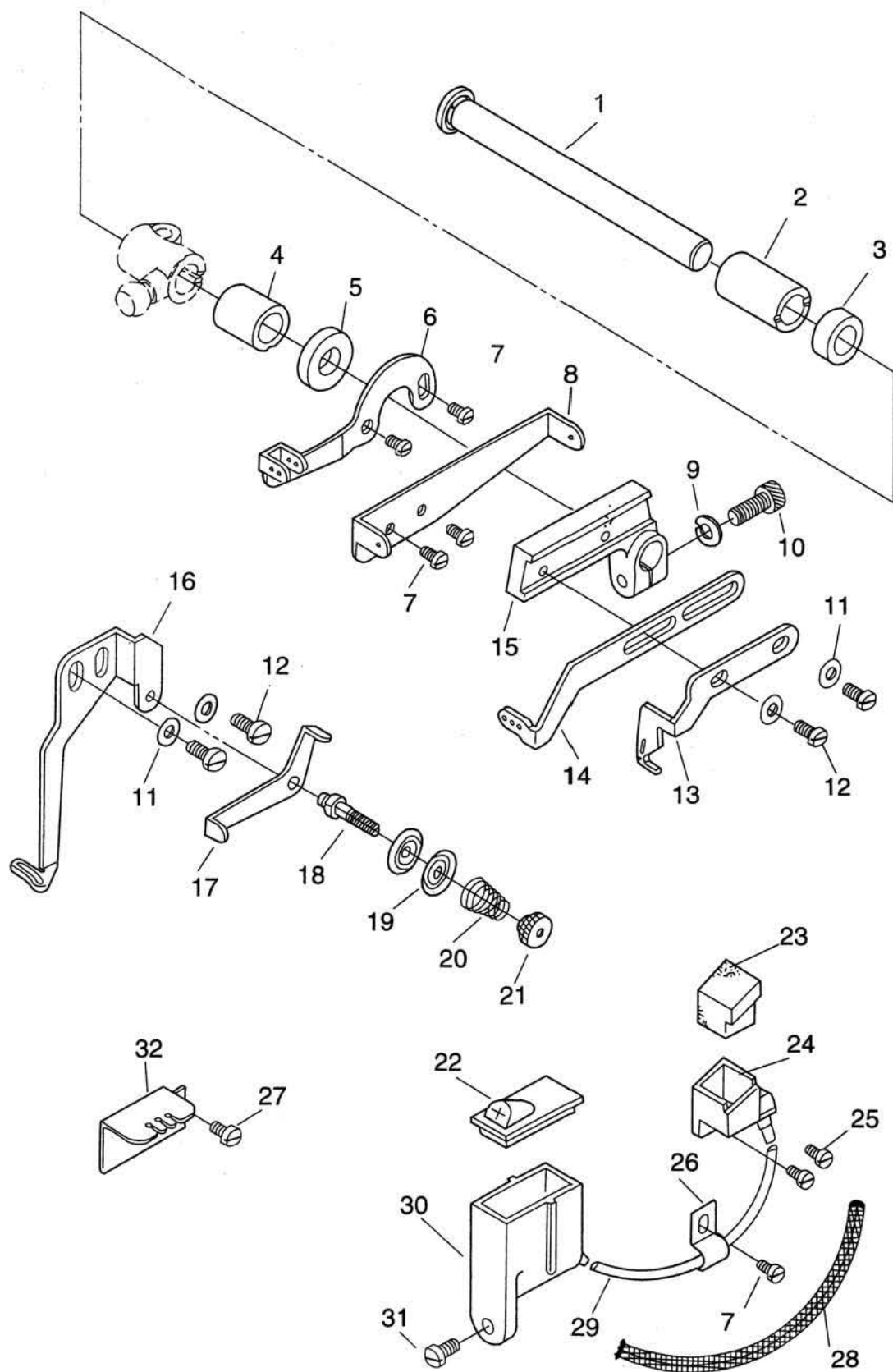
序号 No.	件号 Parts No.	名称	Description	数量 Number
1	10012027	螺钉 (M2.5)	Screw (M2.5)	1
2	10002915	螺钉 (GB/T 65-2000 A级-M2.5×4)	Screw (GB/T 65-2000 A级-M2.5×4)	2
3	10012022	垫片	Washer	1
4	10012019	弯针调节摆杆	Looper Lever	1
5	10009255	螺钉 (SM11/8"×44)	Screw (SM11/8"×44)	2
6	10011131	轴套	Bushing	3
7	10012044	弯针调节摆轴	Looper Rocker Shaft	1
8	10012018	挡圈	Retaining Ring	1
9	10011653	垫圈 (5.2×10.5×1)	Washer (5.2×10.5×1)	1
10	10012028	螺钉 (M5×8)	Screw (M5×8)	1
11	10026480	弯针滑块	Looper Block	1
12	10012021	弯针摆轴接杆	Looper Rocker Shaft Connecting Rod	1
13	10013038	挡圈 (GB/T 896-1986-5)	Retaining Ring (GB/T 896-1986-5)	1
14	10012062	螺钉 (SM11/64"×40)	Screw (SM11/64"×40)	1
15	10012016	螺钉 (SM11/64"×40)	Screw (SM11/64"×40)	1
16	10012038	弯针轴	Looper Shaft	1
17	10002989	螺母 (GB/T 6177.1-2000 A级-M5)	Nut (GB/T 6177.1-2000 A级-M5)	1
18	10012061	保针牙叉	Needle Guard Bar	1
19	10012014	螺钉 (M5×4)	Screw (M5×4)	1
20	10012039	保针座软垫	Needle Guard Gasket	1
21	10012041	保针座垫片	Needle Guard Washer	1
22	10011973	垫片	Washer	2
23	10012017	保针座	Needle Guard Support	1
24	10012032	螺钉 (M4×7)	Screw (M4×7)	1
25	10012020	橡胶塞	Seal Plug	1
26	10012030	轴套	Bushing	1
27	10013176	螺钉 (M4×8)	Screw (M4×8)	2
28	10012015	保针轴	Needle Guard Shaft	1
29	10002995	垫圈 (GB/T 848-2002 A级-6)	Washer (GB/T 848-2002 A级-6)	1
30	10009653	挡圈 (GB/T 896-1986-4)	Retaining Ring (GB/T 896-1986-4)	1
31	10012028	螺钉 (M5×8)	Screw (M5×8)	1
32	10009074	螺钉 (M4×4)	Screw (M4×4)	1
33	10012033	保针连接杆	Needle Guard Connecting Shaft	1
34	10012036	内保针	Needle Guard	1
35	10011974	螺钉 (M6×11)	Screw (M6×11)	1
36	10012031	弯针摆杆	Looper Holder	1
37	10002872	销 (GB/T 119.2-2000-2×5)	Pin (GB/T 119.2-2000-2×5)	1
38	10012043	螺钉 (M5×14)	Screw (M5×14)	1
39	10011122	轴套	Bushing	1
40	10004764	弯针球曲柄	Looper Rocker Arm	1
41	10002870	销 (GB/T 119.2-2000-1.5×6)	Pin (GB/T 119.2-2000-1.5×6)	1
42	10014285	弯针组件	Looper Set	1
43	10012042	挡线板	Needle Front Guard	1
44	10002915	螺钉 (GB/T 65-2000 A级-M2.5×4)	Screw (GB/T 65-2000 A级-M2.5×4)	1
45	10004840	螺钉 (SM11/64"×40)	Screw (SM11/64"×40)	2
46	10014271	保针连杆组件	Needle Guard Connecting Rod	1
47	10012162	螺钉 (M5×5)	Screw (M5×5)	2
48	10012026	弯针凸轮	Looper Rocker Pin	1
49	10011794	螺钉 (M4×10)	Screw (M4×10)	1
50	10012037	弯针凸轮平衡块	Looper Rocker Counterweight	1
51	10012025	弯针调节柱	Connecting Rod Pin	1



上轴部件 (8)

UPPER SHAFT MECHANISM (8)

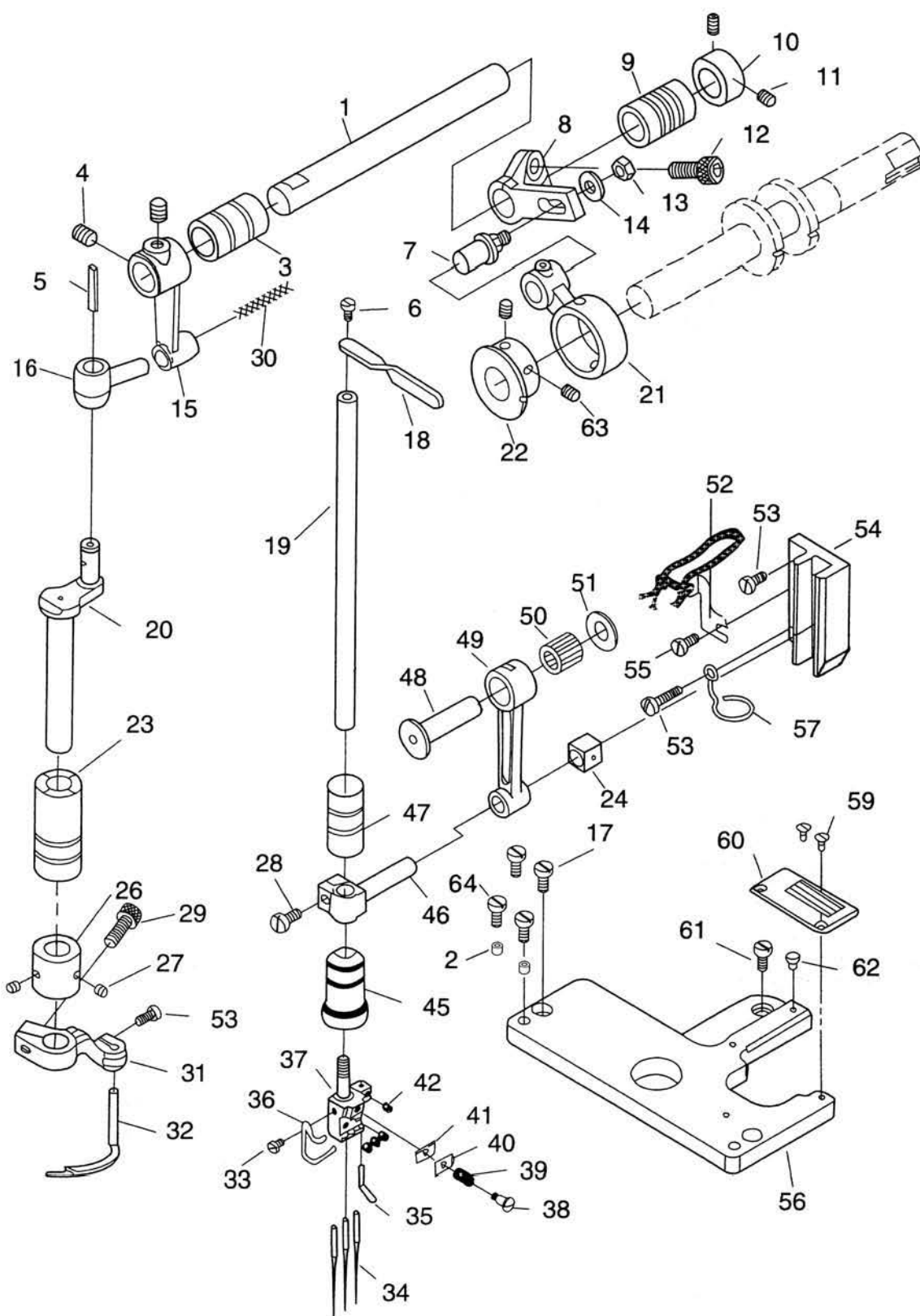
序号 No.	件号 Parts No.	名称	Description	数量 Number
1	10014260	针杆曲柄组件	Counterweight Set	1
2	10012040	螺钉 (M5×11)	Screw (M5×11)	2
3	10012035	螺钉 (M6×11)	Screw (M6×11)	2
4	10003535	轴承 (NSK6004ZZ)	Bearing (6004/P5)	2
5	10004841	轴套	Bushing	1
6	10011966	螺钉 (M6×8)	Screw (M6×8)	4
7	10011972	上轴前节	Upper Crankshaft	1
8	10014121	平衡块上	Upper Counterweight	1
9	10012162	螺钉 (M5×5)	Screw (M5×5)	2
10	10011964	联轴器	Shaft Joint	1
11	10012024	螺钉 (M6×15)	Screw (M6×15)	2
12	10012070	上轴中节	Crankshaft	1
13	10025876	轴承 (6204N2-2RS)	Bearing (6204N2-2RS)	1
14	10012034	上轴衬套	Adapter	2
15	10011923	O形圈 (43×1.6)	O-Ring (43×1.6)	2
16	10011927	从动时规轮	Upper Shaft Sprocket	1
17	10004759	挑线球曲柄	Driving Lever	1
18	10008020	挑线连杆组件	Connecting Rod Set	1
19	10004839	螺钉 (M3.5×6)	Screw (M3.5×6)	4
20	10012075	上轴后节	Upper Shaft	1
21	10014190	手轮组件	Handwheel Set	1
22	10003073	垫圈 (GB/T 95-2002 C级-5)	Washer (GB/T 95-2002 C级-5)	1
23	10003058	螺钉 (GB/T 65-2000 A级-M5×14)	Screw (GB/T 65-2000 A级-M5×14)	1
24	10011969	螺钉 (M6×5)	Screw (M6×5)	12
25	10009187	螺钉 (M6×8)	Screw (M6×8)	1



上挑线部件 (9)

NEEDLE THREAD TAKE-UP MECHANISM (9)

序号 No.	件号 Parts No.	名称	Description	数量 Number
1	10011301	挑线杆轴	Driving Shaft	1
2	10011125	轴套	Bushing	1
3	10011285	挑线轴隔套	Driving Shaft Bushing	1
4	10011124	轴套	Bushing	1
5	10009399	油封	Oil Seal	1
6	10011291	张线杆	Top Cover Thread Eyelet	1
7	10002924	螺钉 (GB/T 65-2000 A级-M4×6)	Screw	5
8	10011300	上过线板	Needle Thread Take-up	1
9	10005537	垫圈 (GB/T 93-1987-5)	Washer (GB/T 93-1987-5)	1
10	10012073	螺钉 (M5×16)	Screw (M5×16)	1
11	10003083	垫圈 (GB/T 97.1-2002 A级-4)	Washer (GB/T 97.1-2002 A级-4)	4
12	10007068	螺钉 (GB/T 65-2000 A级-M4×10)	Screw (GB/T 65-2000 A级-M4×10)	4
13	10012069	上叉挑线杆	Top Cover Thread Take-up	1
14	10012072	挑线杆	Thread Take-up	1
15	10012074	挑线杆座	Bracket	1
16	10012077	绷针过线下过线板	Top Cover Thread Guide	1
17	10012067	绷线过线板	Supplementary Thread Guide	1
18	10004864	螺钉	Screw	1
19	10004866	绷线过线小夹线板	Supplementary Tension Disc	2
20	10004843	弹簧	Spring	1
21	10004865	螺母 (SM9/64"×40)	Nut (SM9/64"×40)	1
22	10011294	硅油贮盒盖	Lid	1
23	10011286	硅油盒毡毡	Felt	1
24	10011296	硅油盒壳体	Sp Container	1
25	10002940	螺钉 (GB/T 67-2000 A级-M3×6)	Screw (GB/T 67-2000 A级-M3×6)	2
26	10011302	输油管压板	Oil Pipe Eyelet	1
27	10002924	螺钉 (GB/T 65-2000 A级-M4×6)	Screw (GB/T 65-2000 A级-M4×6)	1
28	10008072	油线 (Φ2)	Oil Wick (Φ2)	1
29	10007796	油管 (Φ4×Φ6)	Oil Pipe (Φ4×Φ6)	1
30	10012071	硅油贮盒	Sp Container	1
31	10007068	螺钉 (GB/T 65-2000 A级-M4×10)	Screw (GB/T 65-2000 A级-M4×10)	2
32	10011297	针线过线板	Needle Thread Eyelet	1



针杆绷针部件 (10)

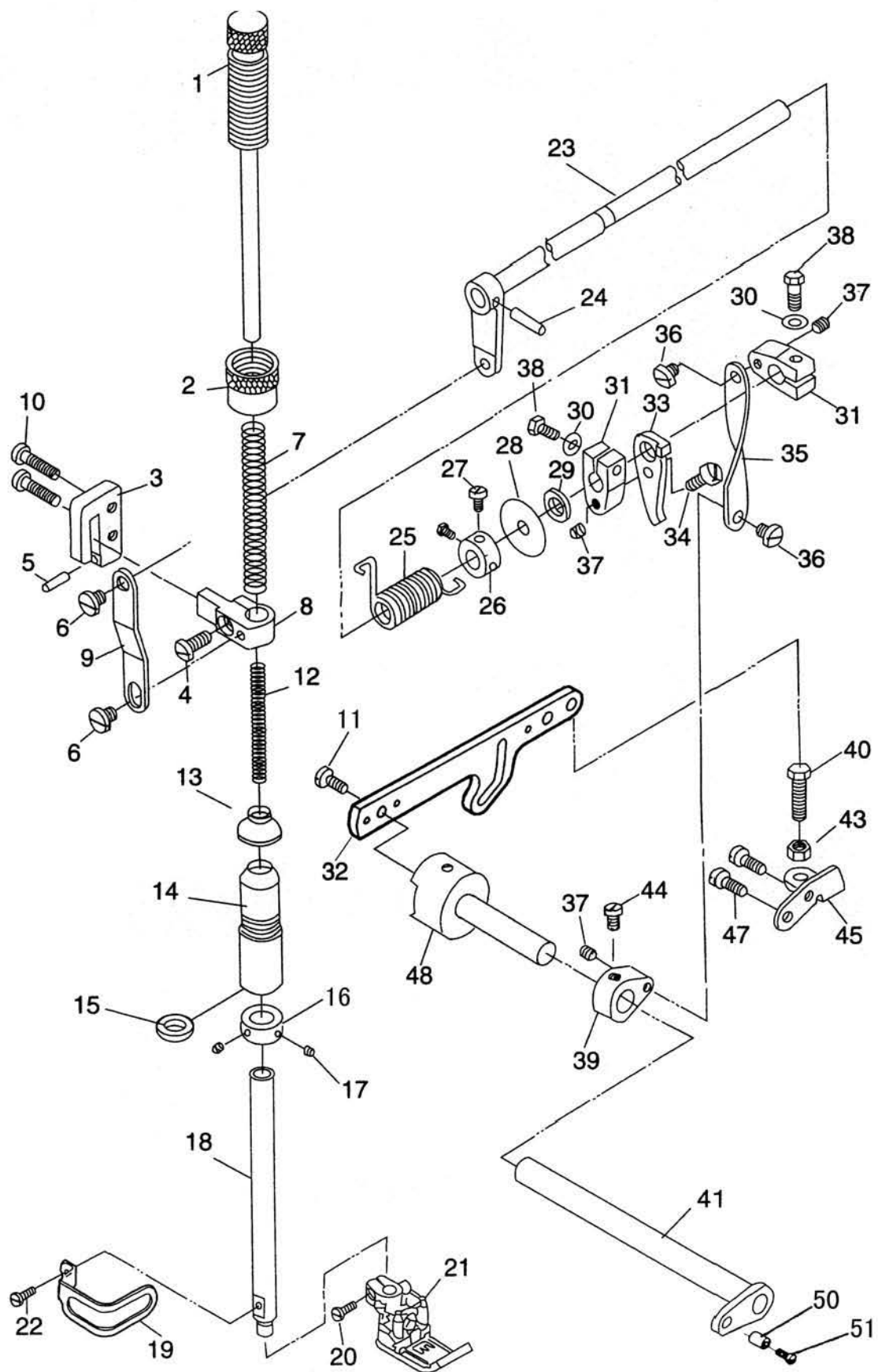
NEEDLE BAR & SPREADER MECHANISM (10)

序号 No.	件号 Parts No.	名称	Description	数量 Number
1	10011336	绷针横轴	Driving Shaft	1
2	10013872	针板架定位销	Knock Pin	2
3	10011093	轴套	Bushing	1
4	10011292	螺钉 (M6×6)	Screw (M6×6)	2
5	10008089	油线 (Φ3)	Oil Wick (Φ3)	1
6	10011357	螺钉 (M3×6)	Screw (M3×6)	1
7	10011288	螺钉 (M5)	Screw (M5)	1
8	10011293	绷针调节摆杆	Adjusting Lever	1
9	10011130	轴套	Bushing	1
10	10011284	挡圈	Retaining Ring	1
11	10012014	螺钉 (M5×4)	Screw (M5×4)	2
12	10012024	螺钉 (M6×15)	Screw (M6×15)	1
13	10002989	螺钉 (GB/T 6177.1-2000 A级-5)	Screw (GB/T 6177.1-2000 A级-5)	1
14	10011653	垫圈 (5.2×10.5×1)	Washer (5.2×10.5×1)	1
15	10011289	绷针上摆杆	Rocking Arm	1
16	10011298	绷针连接柱	Rocking Pin	1
17	10007068	螺钉 (GB/T 65-2000 A级-M4×10)	Screw (GB/T 65-2000 A级-M4×10)	2
18	10011342	针杆上过线	Needle Bar Thread Eyelet	1
19	10011347	针杆	Needle Bar	1
20	10011282	绷针曲柄	Counterweight	1
21	10012076	绷针连杆	Connecting Rod	1
22	10012068	绷针凸轮	Eccentric	1
23	10011120	轴套	Bushing	1
24	10011340	针杆滑块	Slide Block	1
25	10011399	绷针曲柄密封圈	O-Ring	1
26	10011283	挡圈 (10×19×14.5)	Retaining Ring (10×19×14.5)	1
27	10010822	螺钉 (M4×3)	Screw (M4×3)	2
28	10011343	螺钉 (SM11/64"×40)	Screw (SM11/64"×40)	1
29	10011287	螺钉 (M4×12)	Screw (M4×12)	1
30	10008089	油线 (Φ3)	Oil Wick (Φ3)	1
31	10011290	绷针下摆杆	Spreader Holder	1
32	10011356	绷针	Spreader	1
33	10011355	螺钉 (SM1/8"×44)	Screw (SM1/8"×44)	1
34	10004902	机针	Needle	3
35	10011299	针夹右过线	Top Cover Thread Eyelet	1
36	10011351	针夹线勾	Needle Clamp Spring	1
37	10011295	针夹	Needle Clamp	1
38	10011348	螺钉 (SM1/8"×44)	Screw (SM1/8"×44)	1
39	10011338	弹簧	Spring	1
40	10011345	针夹过线压板	Tension Eyelet	1
41	10011349	针夹过线板	Tension Eyelet	1
42	10009255	螺钉 (SM1/8"×44)	Screw (SM1/8"×44)	4
45	10011911	轴套	Bushing	1
46	10011352	针杆连接柱	Needle Bar Bracket	1
47	10011132	轴套	Bushing	1
48	10011346	销	Pin	1
49	10011353	针杆连杆	Connecting Rod	1
50	10007750	轴承 (K 8×12×12)	Bearing	1
51	10011339	垫圈 (8×16×1)	Washer (8×16×1)	1
52	10011303	油线定位板	Oil Eyelet	1
53	10003102	螺钉 (GB/T 70.1-2000 A级 12.9级-M4×12)	Screw (GB/T 70.1-2000 A 12.9-M4×12)	3
54	10011344	针杆滑块座	Needle Bar Guide	1
55	10011397	螺钉 (M3.5×5)	Screw (M3.5×5)	1
56	10011350	针板接板	Stitch Plate Support	1
57	10011341	油毡定位圈	Oil Felt Support	1

针杆绷针部件 (10)

NEEDLE BAR & SPREADER MECHANISM (10)

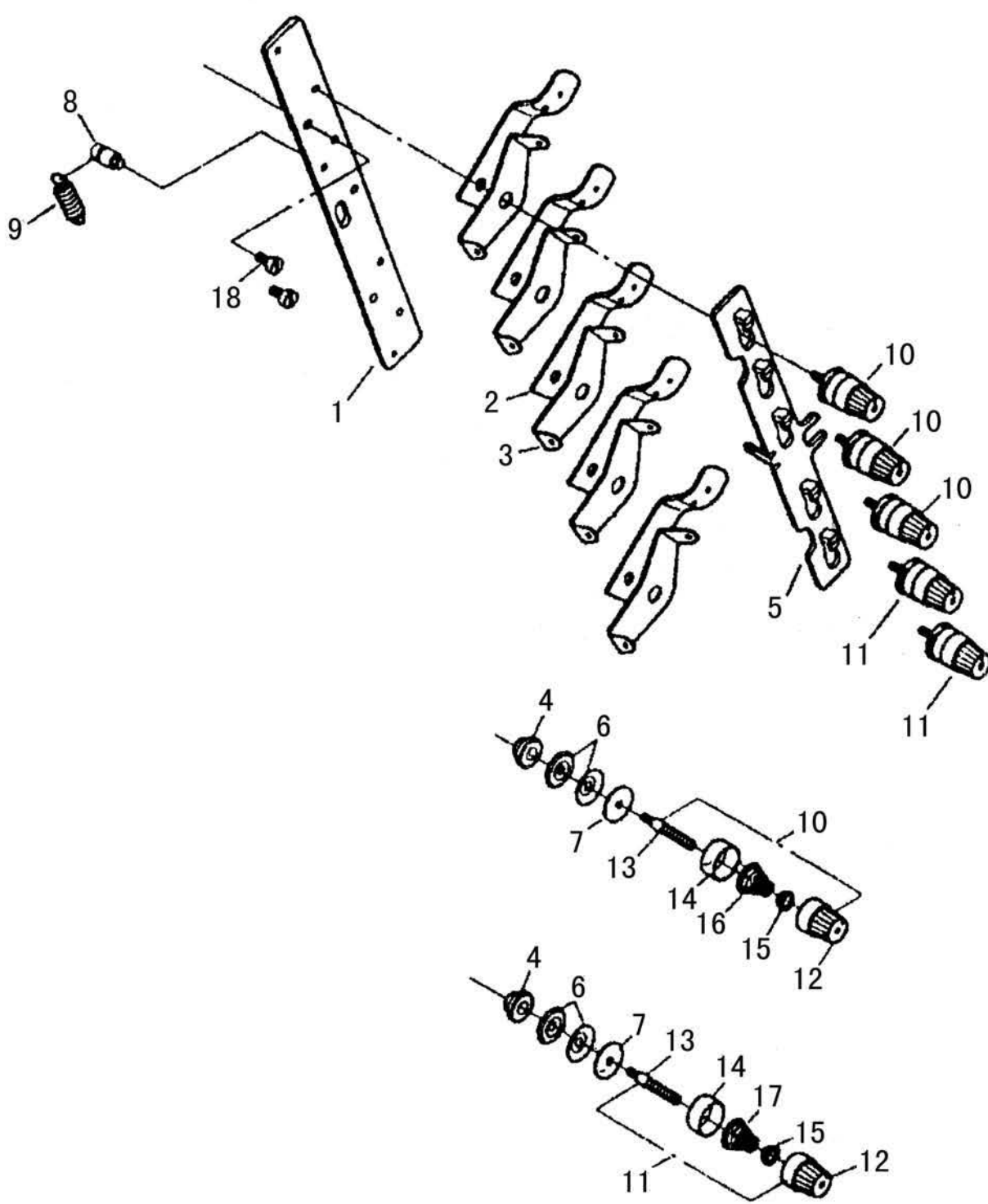
序号 No.	件号 Pars No.	名称	Description	数量 Number
59	10011358	螺钉 (SM9/64"×40)	Screw (SM9/64"×40)	2
60	10011337	针板	Stitch Plate	1
61	10002881	螺钉 (GB/T 65-2000 A级-M4×8)	Screw (GB/T 65-2000 A-M4×8)	1
62	10012726	防震垫	Plug	1
63	10012162	螺钉 (M5×5)	Screw (M5×5)	2
64	10012253	螺钉 (M3×8)	Screw (M3×8)	2



压脚部件 (11)

PRESSER FOOT MECHANISM (11)

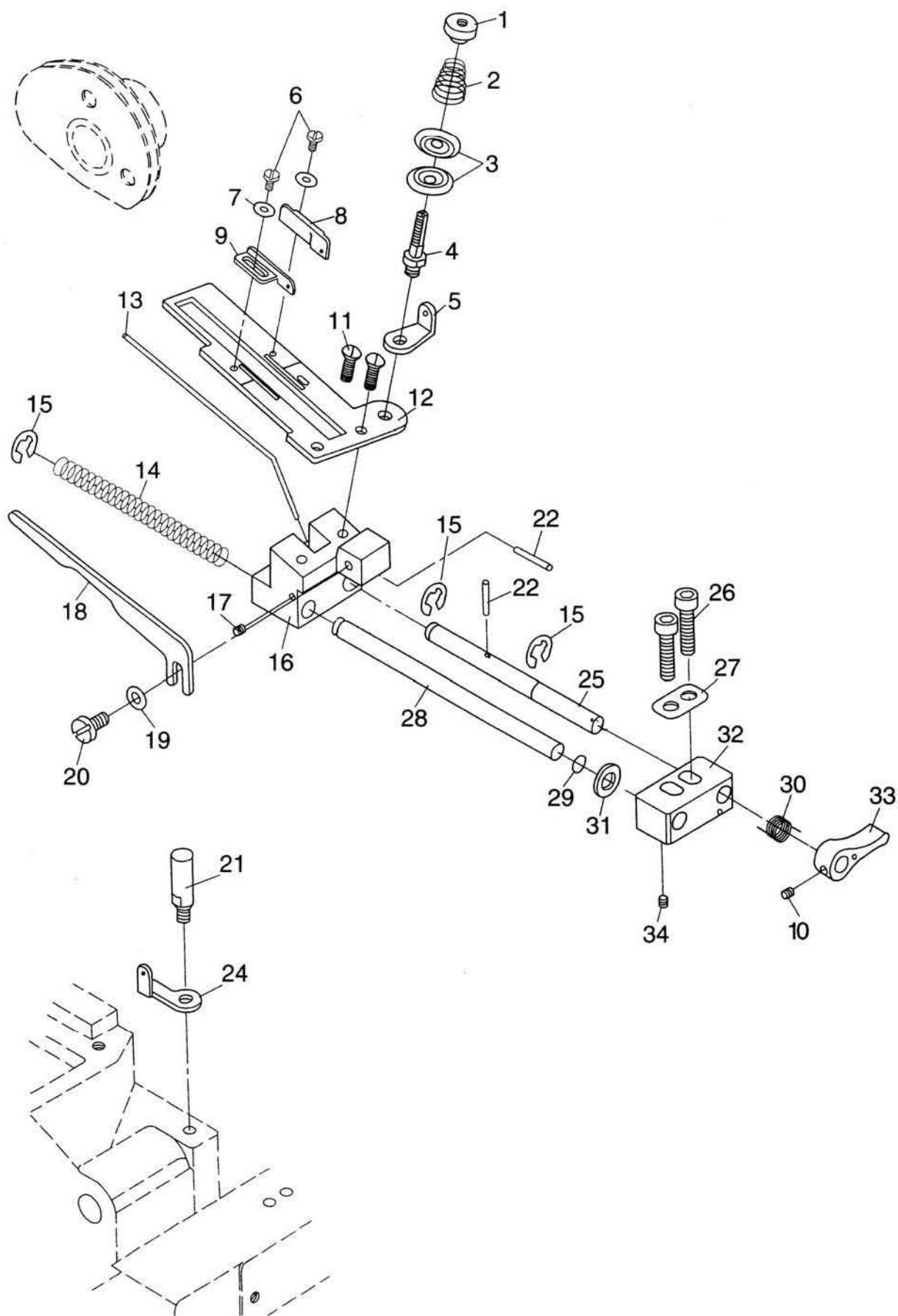
序号 No.	件号 Parts No.	名称	Description	数量 Number
1	10011409	螺钉 (M16)	Screw (M16)	1
2	10011392	螺母 (M16)	Nut (M16)	1
3	10014314	压紧杆导架块组件	Presser Bar Guide Set	1
4	10011405	螺钉 (SM11/64"×40)	Screw (SM11/64"×40)	1
5	10002871	销 (GB/T 879.1-2000 直槽 重型-3×12)	Pin (GB/T 879.1-2000-3×12)	1
6	10011393	螺钉 (SM3/16"×32)	Screw (SM3/16"×32)	2
7	10011942	弹簧	Spring	1
8	10011407	压紧杆导架	Presser Bar Guide Bracket Unit	1
9	10011398	抬压脚吊板	Lifter Link	1
10	10003055	螺钉 (GB/T 65-2000 A级-M4×20)	Screw (GB/T 65-2000 A-M4×20)	2
11	10003057	螺钉 (GB/T 65-2000 A级-M5×10)	Screw (GB/T 65-2000 A-M5×10)	1
12	10011928	弹簧	Spring	1
13	10011457	压紧杆防油罩	Oil Protector Cover	1
14	10011941	轴套	Bushing	1
15	10011940	油封	Oil Seal	1
16	10011401	挡圈	Retaining Ring	1
17	10009255	螺钉 (SM1/8"×44)	Screw (SM1/8"×44)	2
18	10011929	压紧杆	Presser Bar	1
19	10011996	压脚防护罩	Finger Guard	1
20	10009115	螺钉 (M3.5×8)	Screw (M3.5×8)	1
21	10014315	压脚组件	Presser Bar	1
22	10002940	螺钉 (GB/T 67-2000 A级-M3×6)	Screw (GB/T 67-2000 A-M3×6)	1
23	10014242	抬压脚轴组件	Lifter Shaft, Complete Set	1
24	10002848	销 (GB/T 879.1-2000 直槽 重型-4×16)	Pin (GB/T 879.1-2000-4×16)	1
25	10011932	弹簧	Spring	1
26	10011406	挡圈 (8×16×8)	Retaining Ring (8×16×8)	1
27	10011404	螺钉 (SM9/64"×40)	Screw (SM9/64"×40)	2
28	10011931	垫圈 (6.5×24×0.9)	Washer (6.5×24×0.9)	2
29	10011938	抬压脚轴隔套	Lifter Shaft Bushing	1
30	10010846	垫圈 (4.5×9.7×0.8)	Washer (4.5×9.7×0.8)	1
31	10011395	抬压轴曲柄	Intermediate Lever	1
32	10011402	抬压脚拉杆	Lifter Lever	1
33	10011408	抬压轴曲柄挡块	Retaining Block	1
34	10011394	螺钉 (SM11/64"×40)	Screw (SM11/64"×40)	1
35	10011944	抬压脚吊杆	Connecting Plate	1
36	10011403	螺钉 (SM11/64"×40)	Screw (SM11/64"×40)	2
37	10011802	螺钉 (SM11/64"×40)	Screw (SM11/64"×40)	2
38	10011625	螺钉 (SM11/64"×40)	Screw (SM11/64"×40)	1
39	10011400	抬压脚挺线曲柄	Lifter Lever	1
40	10002731	螺栓 (GB/T 5781-2000 全螺纹 C级-M5×35)	Screw (GB/T 5781-2000 C-M5×35)	1
41	10011990	松线横轴	Tension Release Shaft	1
43	10009467	螺母 (GB/T 6170-2000 A级-M5)	Nut (GB/T 6170-2000 A-M5)	1
44	10012162	螺钉 (M5×5)	Screw (M5×5)	1
45	10011937	抬压脚拉杆限位板	Presser Foot Cover	1
47	10002963	螺钉 (GB/T 67-2000 A级-M4×10)	Screw (GB/T 67-2000 A-M4×10)	2
48	10011396	抬压脚拉杆座	Presser Foot Support	1
50	10011987	松线滚柱	Tension Release Roller	1
51	10002959	螺钉 (GB/T 65-2000 A级-M4×16)	Screw (GB/T 65-2000 A-M4×16)	1



总过线部件 (12)

Top Cover Thread Eyelet (12)

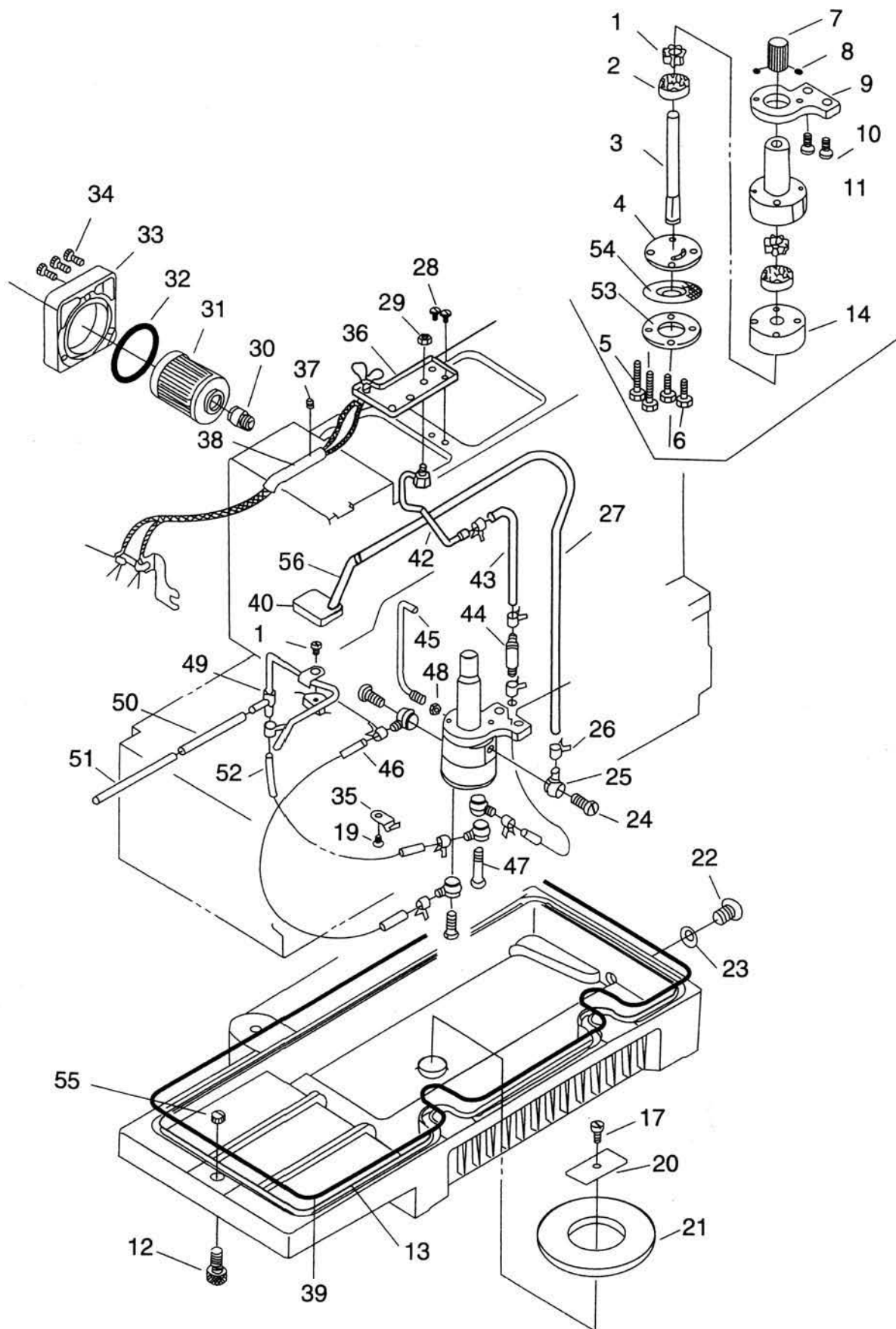
序号 No.	件号 Pars No.	名称	Description	数量 Number
	20005135	夹线器组件		1
1	10011978	过线座	Tension Post Support	1
2	10011934	导线板	Thread Lead-in Guid	5
3	10011936	压线过线板	Tension Disc Eyelet	5
4	10011983	松线板导柱	Tension Post Ferrule	5
5	10004801	松线板	Tension Post Support	1
6	10011935	夹线板	Tension Disc	10
7	10011939	毛毡	Felt	5
8	10011982	复位销	Pin	1
9	10011984	弹簧	Spring	1
10	10022060	夹线螺母组件1	Thread Tension Spring Cap 1	3
11	10022844	夹线螺母组件2	Thread Tension Spring Cap 1	2
12	10004835	螺母	Nut	5
13	10004820	螺钉	Screw	5
14	10004833	夹线座	Thread Tension Spring Retainer	5
15	10004834	夹线防松圈	Thread Tension Spring Cover	5
16	10007863	弹簧	Spring	3
17	10007848	弹簧	Spring	2
18	10002881	螺钉 (GB/T 65-2000 A级-M4×8)	Screw (GB/T 65-2000 A-M4×8)	2



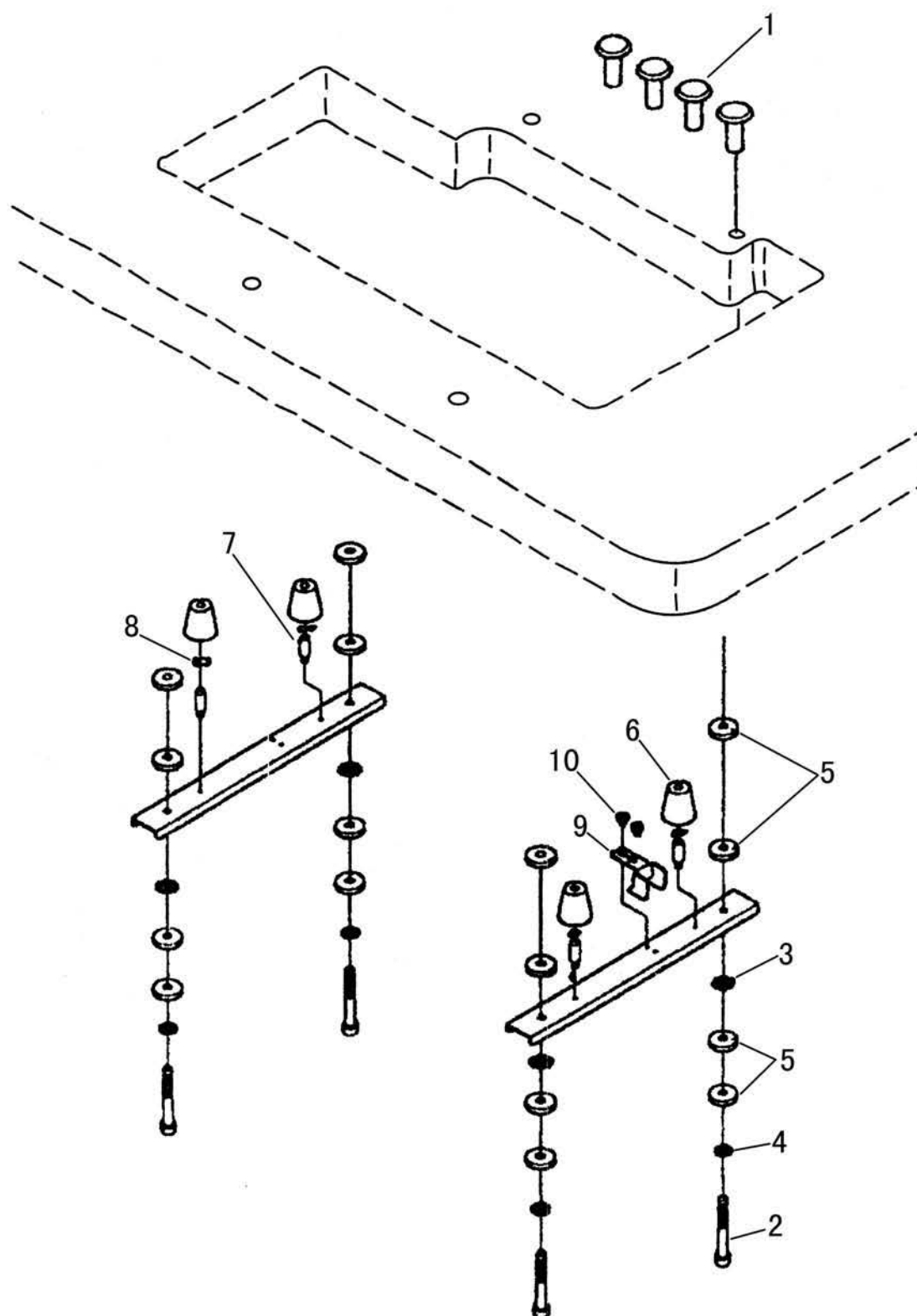
下挑线部件 (13)

THREAD TAKE-DOWN MECHANISM (13)

序号 No.	件号 Parts No.	名称	Description	数量 Number
1	10004865	螺母 (SM9/64"×40)	Nut (SM9/64"×40)	1
2	10004843	弹簧	Spring	1
3	10004866	夹线板	Supplementary Tension Disc	2
4	10004864	螺钉	Screw	1
5	10012058	下后过线板	Looper Thread Eyelet	1
6	10002915	螺钉 (GB/T 65-2000 A级-M2.5×4)	Screw (GB/T 65-2000 A-M2.5×4)	2
7	10003123	垫圈 (GB/T 848-2002 A级-2.5)	Washer (GB/T 848-2002 A-2.5)	2
8	10011980	右下过线	Thread Take-up Eyelet (Right)	1
9	10011988	左下过线	Thread Take-up Eyelet (Left)	1
10	10009255	螺钉 (SM1/8"×44)	Screw (SM1/8"×44)	2
11	10002881	螺钉 (GB/T 65-2000 A级-M4×8)	Screw (GB/T 65-2000 A-M4×8)	2
12	10011979	下过线板	Supporting Plate	1
13	10011975	下过线过线杆	Thread Take-up	1
14	10011992	弹簧	Spring	1
15	10009653	挡圈 (GB/T 896-1986-4)	Retaining Ring (GB/T 896-1986-4)	3
16	10011981	下过线架	Thread Take-up Support	1
17	10011989	螺钉 (M3×6)	Screw (M3×6)	1
18	10012082	下过线压板	Thread Take-up Eyelet	1
19	10010846	垫圈 (4.5×9.7×0.8)	Washer (4.5×9.7×0.8)	1
20	10002924	螺钉 (GB/T 65-2000 A级-M4×6)	Screw (GB/T 65-2000 A-M4×6)	1
21	10012078	过线板连接柱	Connecting Pin	1
22	10002773	销 (GB/T 879.1-2000 直槽 重型-2×12)	Pin (GB/T 879.1-2000 -2×12)	2
24	10012079	过线板	Thread Eyelet	1
25	10011986	下过线短导杆	Thread Guide	1
26	10012080	螺钉 (M4×20)	Screw (M4×20)	2
27	10012057	下过线垫片	Thread Washer	1
28	10011991	下过线导杆	Thread Guide	1
29	10003826	O形圈 (GB/T 3452.1-2005-6×1.8-G-N)	O-Ring (GB/T 3452.1-2005-6×1.8-G-N)	1
30	10011943	弹簧	Spring	1
31	10004936	垫圈 (GB/T 95-2002 C级-6)	Washer (GB/T 95-2002 C-6)	1
32	10011977	下过线连接块	Connecting Block	1
33	10011976	下过线扳手	Thread Wrench	1
34	10009074	螺钉 (M4×4)	Screw	1



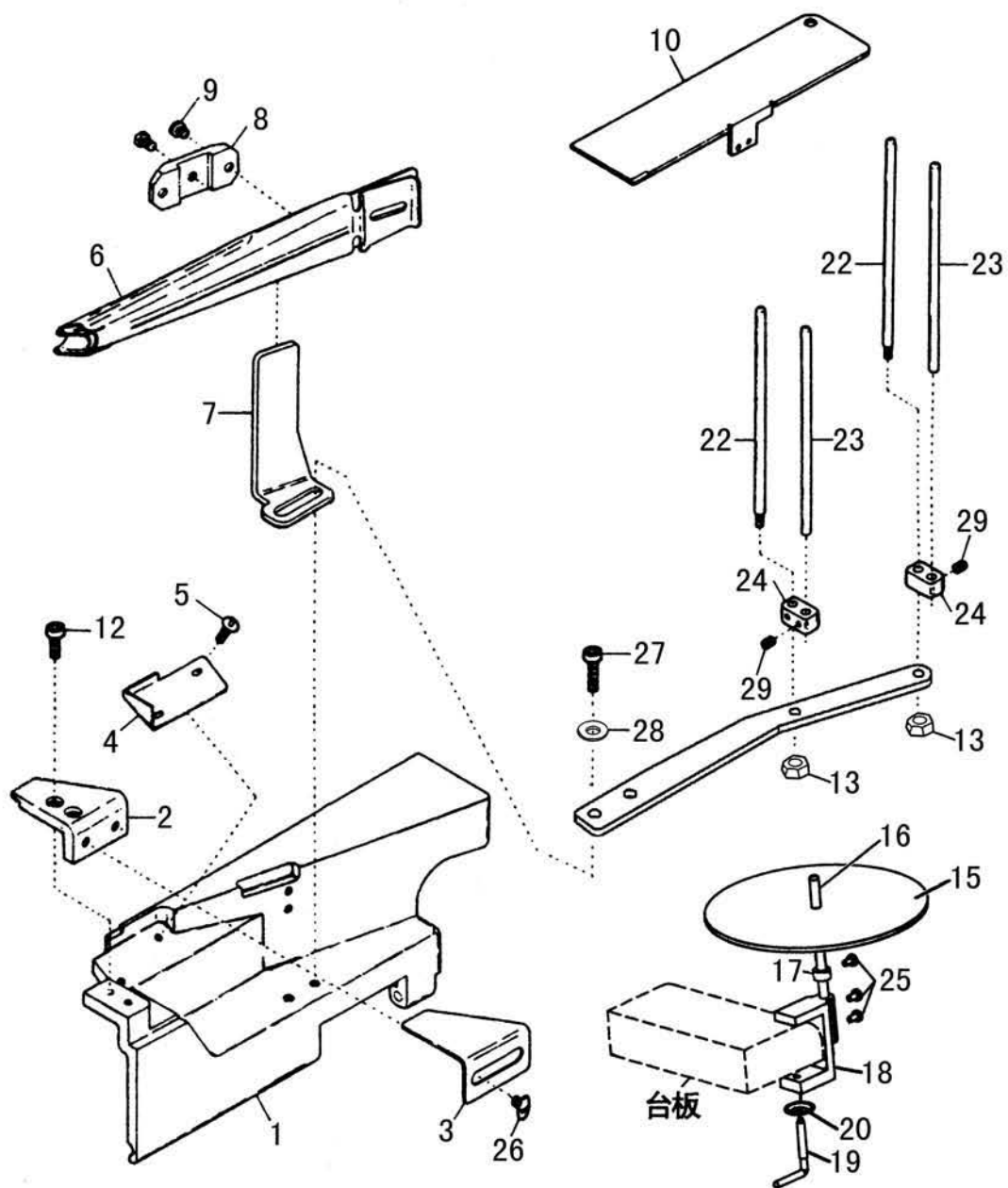
序号 No.	件号 Parts No.	名称	Description	数量 Number
1	10004873	油泵内齿轮	Oil Pump Gear	1
2	10004880	油泵齿轮	Oil Pump Gear	1
3	10004879	油泵轴	Oil Pump Shaft	1
4	10004871	油泵端盖	Oil Pump Cover	1
5	10003091	螺钉 (GB/T 70.1-2000 A级-M4×40)	Screw (GB/T 70.1-2000 A-M4×40)	2
6	10003097	螺钉 (GB/T 70.1-2000 A级-M4×25)	Screw (GB/T 70.1-2000 A-M4×25)	2
7	10004851	蜗轮	Oil Pump Driving Worm Gear	1
8	10009074	螺钉 (M4×4)	Screw (M4×4)	1
9	10004877	油泵连接板	Oil Pump Connecting Plate	1
10	10011313	螺钉 (M6×12)	Screw (M6×12)	2
11	10004872	油泵体1	Oil Pump Body 1	1
12	10003093	螺钉 (GB/T 70.1-2000-M8×20)	Screw (GB/T 70.1-2000-M8×20)	1
13	10012106	油盘	Oil Reservoir	1
14	10004878	油泵体2	Oil Pump Body 2	1
19	10007068	螺钉 (GB/T 65-2000 A级-M4×10)	Screw (GB/T 65-2000 A级-M4×10)	1
20	10012110	压板	Magnet Holder	1
21	10004427	油盘磁铁	Magnet	1
22	10009264	螺钉 (SM3/8"×28)	Screw (SM3/8"×28)	1
23	10009263	垫圈	Washer	1
24	10012084	螺钉 (SM1/4"×40)	Screw (SM1/4"×40)	2
25	10012103	管接头	Oil Tube Joint	4
26	10011471	进油短油管夹	Oil Tube Clamp	7
27	10007795	油管 (Φ3.5×Φ5)	Oil Tube (Φ3.5×Φ5)	1
29	10009471	螺母 (GB/T 6170-2000 A级-M4)	Nut (GB/T 6170-2000 A-M4)	1
30	10012104	螺钉 (M10×7)	Screw (M10×7)	1
31	10014236	滤油器组件	Oil Filter	1
32	10003793	O形圈 (GB/T 3452.1-2005-38.7×3.55-G-N)	O-Ring (GB/T 3452.1-2005-38.7×3.55-G-N)	1
33	20003647	滤油器盖	Oil Filter Cap	1
34	10002959	螺钉 (GB/T 65-2000 A级-M4×16)	Screw (GB/T 65-2000 A-M4×16)	3
35	10012081	油管压板	Oil Tube Plate	1
36	10012105	上油盘	Oil Receiver	1
37	10011314	螺钉 (M4×6)	Screw (M4×6)	1
38	10014238	油管	Oil Tube	1
39	10012111	垫圈	Washer	1
40	10011307	毛毡	Felt	1
42	10014067	回油管接头组件	Suction Pipe Joint Complete Set	1
43	10007796	油管 (Φ4×Φ6)	Oil Tube (Φ4×Φ6)	1
44	10014235	单向阀组件	One-Way Valve Complete Set	1
45	10011460	涡轮供油管组件	Oil Pump Driving Tube Complete Set	1
46	10007796	油管	Oil Tube	1
47	10012102	螺钉 (SM1/4"×40)	Screw (SM1/4"×40)	2
48	10012107	螺母 (SM1/4"×40)	Nut (SM1/4"×40)	1
49	10014245	弯针机构供油管组件油管	Looper Complete Set Driving Tube	1
50	10007796	油管	Oil Tube	1
51	10014239	油管	Oil Tube	1
52	10014239	油管	Oil Tube	1
53	10004881	过滤网压板	Screen	1
54	10004875	油泵过滤网	Oil Pump Screen	1
56	10023268	回油管	Suction Oil Tube	1



台板部件 (15)

TABLE MECHANISM (15)

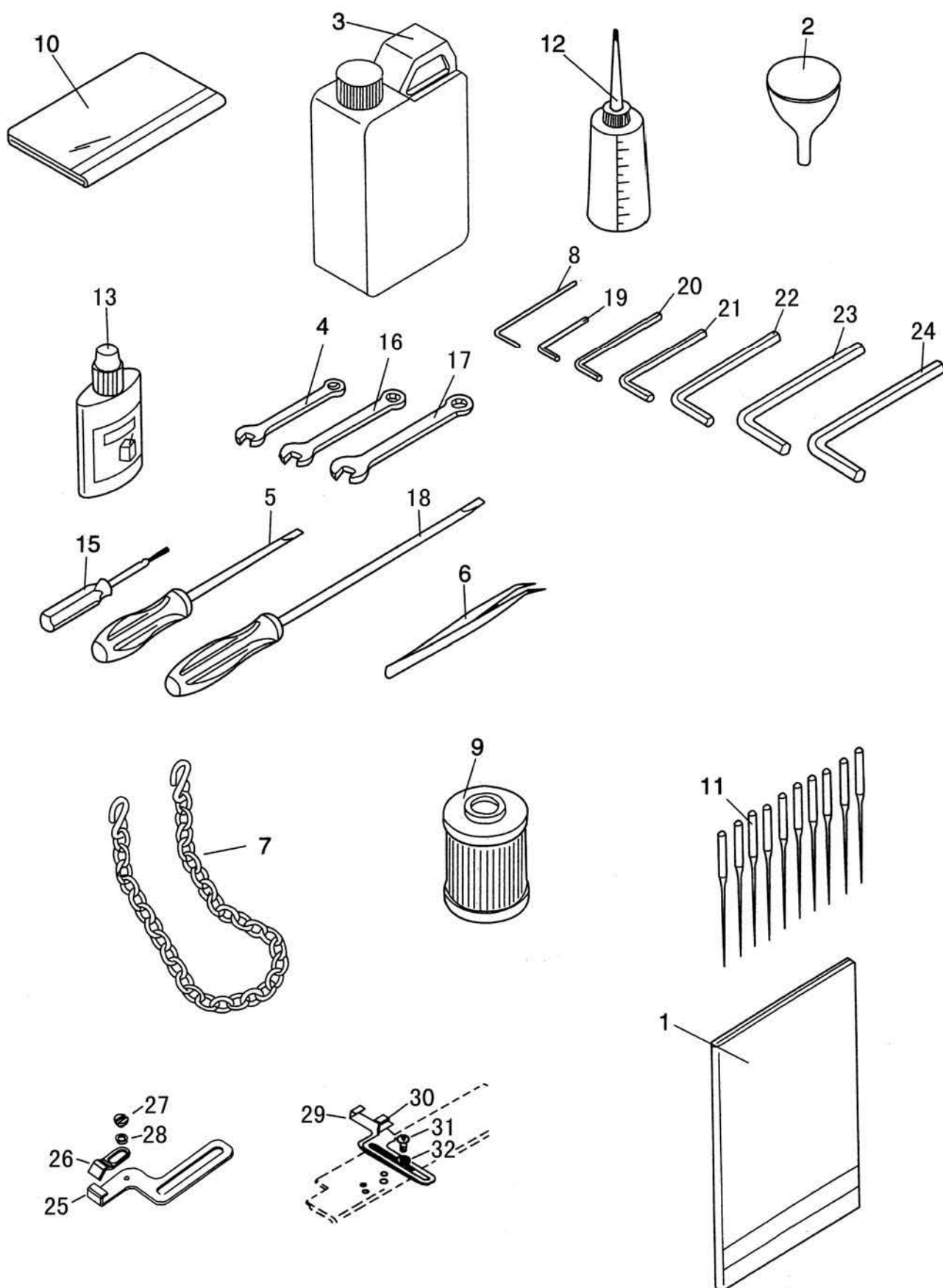
序号 No.	件号 Parts No.	名称	Description	数量 Number
1	10011312	固定板连接柱	Hanging Nut	4
2	10011361	螺钉 (M8×50)	Screw (M8×50)	4
3	10009273	垫圈	Washer	4
4	10006282	垫圈 (GB/T 859-1987-8)	Washer (GB/T 859-1987-8)	4
5	10009272	垫圈 (9×24×3)	Washer (9×24×3)	16
6	10011315	防震垫	Oil Reservoir Rubber Cushion	4
7	10011306	螺钉 (M5×7)	Screw (M5×7)	4
8	10011359	台板防震垫	Rubber Cushion	4
9	10011309	挡链板	Chain Guide	1
10	10003101	螺钉 (GB/T 70.1-2000 A级-M5×8)	Screw (GB/T 70.1-2000 A-M5×8)	2



滚领零件 (16)

Submodel Exclusive Parts (16)

序号 No.	件号 Pars No.	名称	Description	数量 Number
1	20003841	穿线罩板	Front Cover	1
2	20003840	穿线罩板上板	Front Cover(Small)	1
3	10011550	引布片	Fabric Slide Plate	1
4	10011546	挡料片	Dustproof Cover	1
5	10009074	螺钉 (M4×4)	Screw (M4×4)	2
6	10014160	卷边器组件	Folder	1
7	10011541	卷边器支架	Folder Support	1
8	10011742	卷边器支架调整压板	Folder Clamp	1
9	10011744	螺钉 (M6×5)	Screw (M6×5)	2
10	10011676	上罩板	Looper Thread Take-up Cover	1
12	10002881	螺钉 (GB/T 65-2000-M4×8)	Screw (GB/T 65-2000-M4×8)	2
13	10009467	螺母 (GB/T 6170-2000 A级-M5)	Nut (GB/T 6170-2000 A级-M5)	2
15	10011909	托料盘	Knitted Tape Stand	1
16	10011903	托料盘轴	Knitted Tape Stand Crankshaft	1
17	10011902	挡圈	Collar	1
18	20003875	托料架	Support	1
19	10011866	夹紧螺钉 (M8)	Screw (M8)	1
20	10011865	夹紧盘	Adjusting Stand	1
22	10011549	导布杆螺钉销 (M5×11)	Tape Guide (M5×11)	2
23	10011544	导布杆销	Tape Guide	2
24	10011483	导布杆销连接座	Tape Guide Adjusting Holder	2
25	10011969	螺钉 (M6×5)	Screw (M6×5)	3
26	10011218	螺钉 (M4)	Screw (M4)	1
27	10012073	螺钉 (M5×16)	Screw (M5×16)	2
28	10005537	垫圈 (GB/T 93-1987-5)	Washer (GB/T 93-1987-5)	2
29	10012014	螺钉 (M5×4)	Screw (M5×4)	4



附件 (17)

ATTACHMENT (17)

序号 No.	件号 Pars No.	名称	Description	数量 Number
1	10004248	E007系列说明书及零件样本	Explain Book	1
2	10008932	漏斗	Funnel	1
3	10004882	油壶	Jerrican	1
4	10014185	扳手6	Wrench6	1
5	10014159	平口开刀110	Screwdriver110	1
6	10014201	镊子	Thread Tweezers	1
7	20000813	踏板链条组件	Chain Complete Set	1
8	10009684	内六角扳手 (GB/T 5356-1998-1.5)	Hexagonal Wrench (GB/T 5356-1998-1.5)	1
9	10014236	滤油器组件	Oil Filter Complete Set	1
10	10011311	机头罩	Machine Cover	1
11	10004902	机针 (风琴)	Needle (UY128 GAS)	10
12	20001784	小油壶组件	Jerrican	1
13	10011155	硅油瓶	HP Oiler	1
15	10009270	内六角开刀	Hexagonal Wrench	1
16	10014122	扳手7	Wrench7	1
17	10014186	扳手8	Wrench8	1
18	10013982	平口开刀220	Screwdriver220	1
19	10009683	内六角扳手 (GB/T 5356-1998-2)	Hexagonal Wrench (GB/T 5356-1998-2)	1
20	10009686	内六角扳手 (GB/T 5356-1998-2.5)	Hexagonal Wrench (GB/T 5356-1998-2.5)	1
21	10009685	内六角扳手 (GB/T 5356-1998-3)	Hexagonal Wrench (GB/T 5356-1998-3)	1
22	10009687	内六角扳手 (GB/T 5356-1998-4)	Hexagonal Wrench (GB/T 5356-1998-4)	1
23	10009689	内六角扳手 (GB/T 5356-1998-5)	Hexagonal Wrench (GB/T 5356-1998-5)	1
24	10009688	内六角扳手 (GB/T 5356-1998-6)	Hexagonal Wrench (GB/T 5356-1998-6)	1
25	10011548	倒骨缝左导向	Fabric Guide (Left)	1
26	10011542	倒骨缝右导向	Fabric Guide (Right)	1
27	10011545	螺钉 (M3×3.3)	Screw (M3×3.3)	1
28	10002998	垫圈 (3)	Washer (3)	1
29	10011547	下摆车缝左导向	Plate (Left)	1
30	10011486	下摆车缝右导向	Plate (Right)	1
31	10011260	螺钉 (M5×12)	Screw (M5×12)	2
32	10011249	垫圈 (5.6×11.8×0.8)	Washer (5.6×11.8×0.8)	2



中国·中捷缝纫机股份有限公司
ZOJE SEWING MACHINE CO., LTD.

地址：浙江玉环大港开发区

ADD: DAMAYU ZONE, YUHUAN, ZHEJIANG, 317804 CHINA

免费咨询电话: TEL: 800-657-6715