

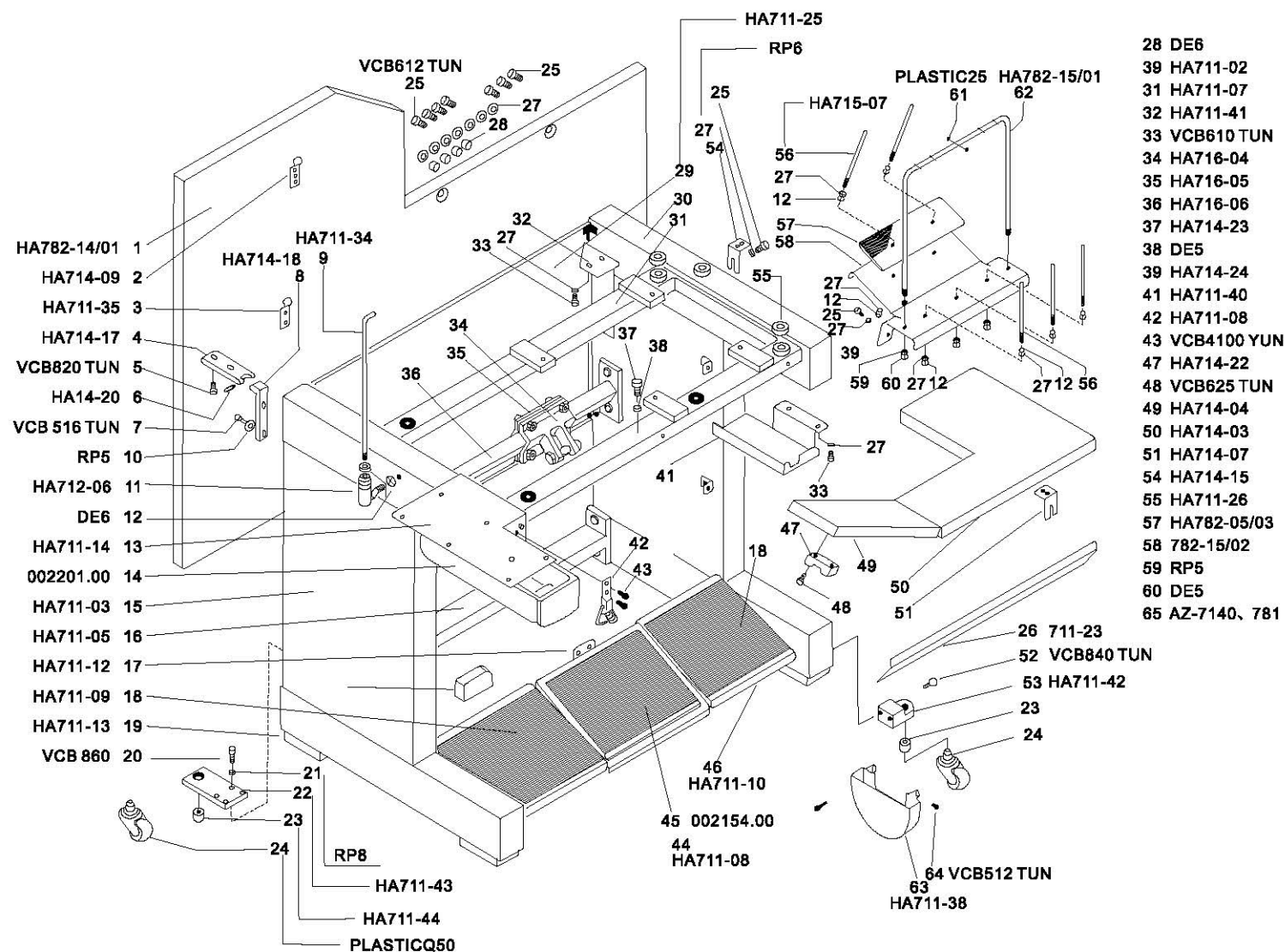
Catalogue

Stand Comp.	22	Needle Bar/Presser Foot Controller.	42
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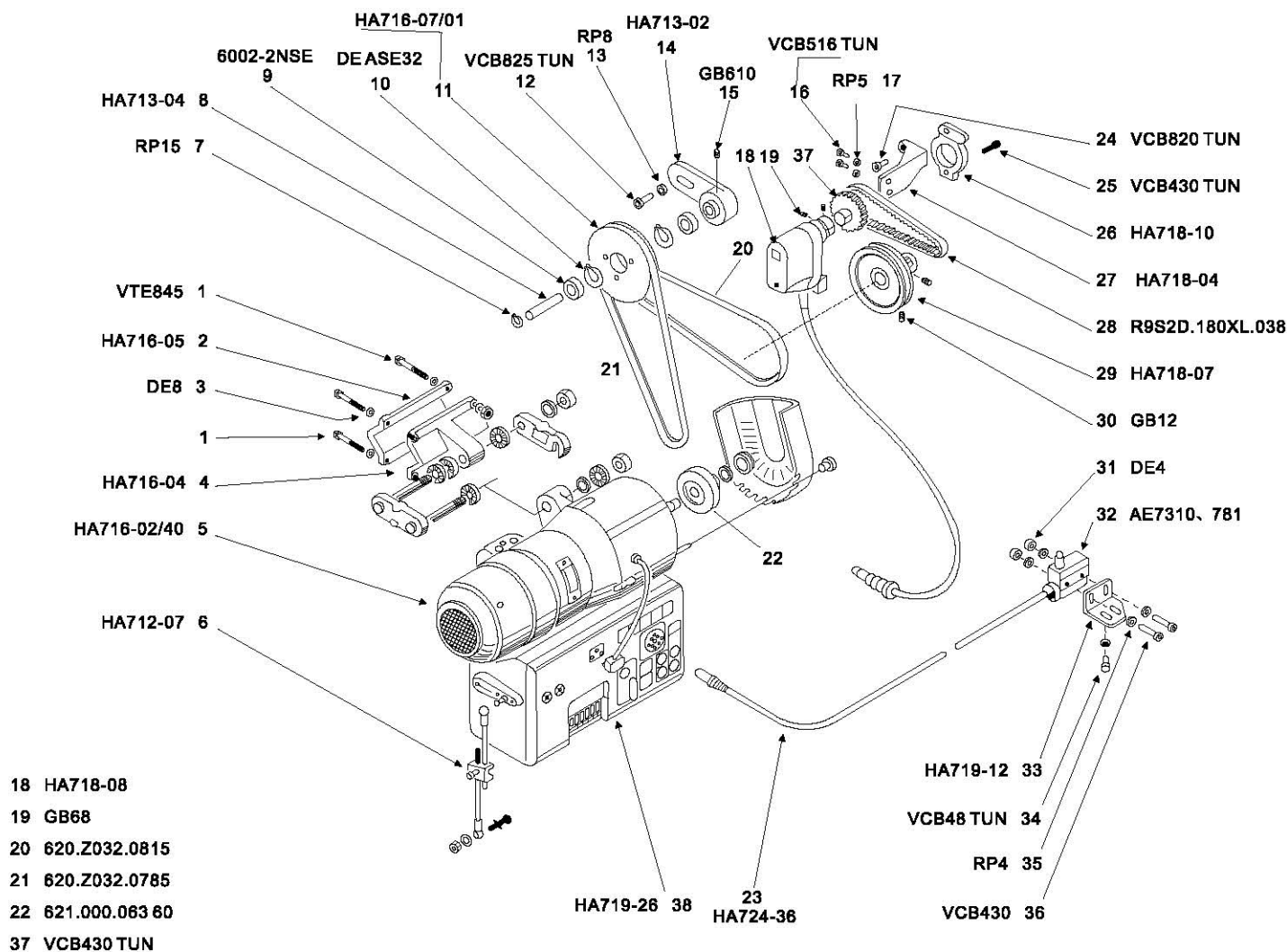
Equip & Spare parts

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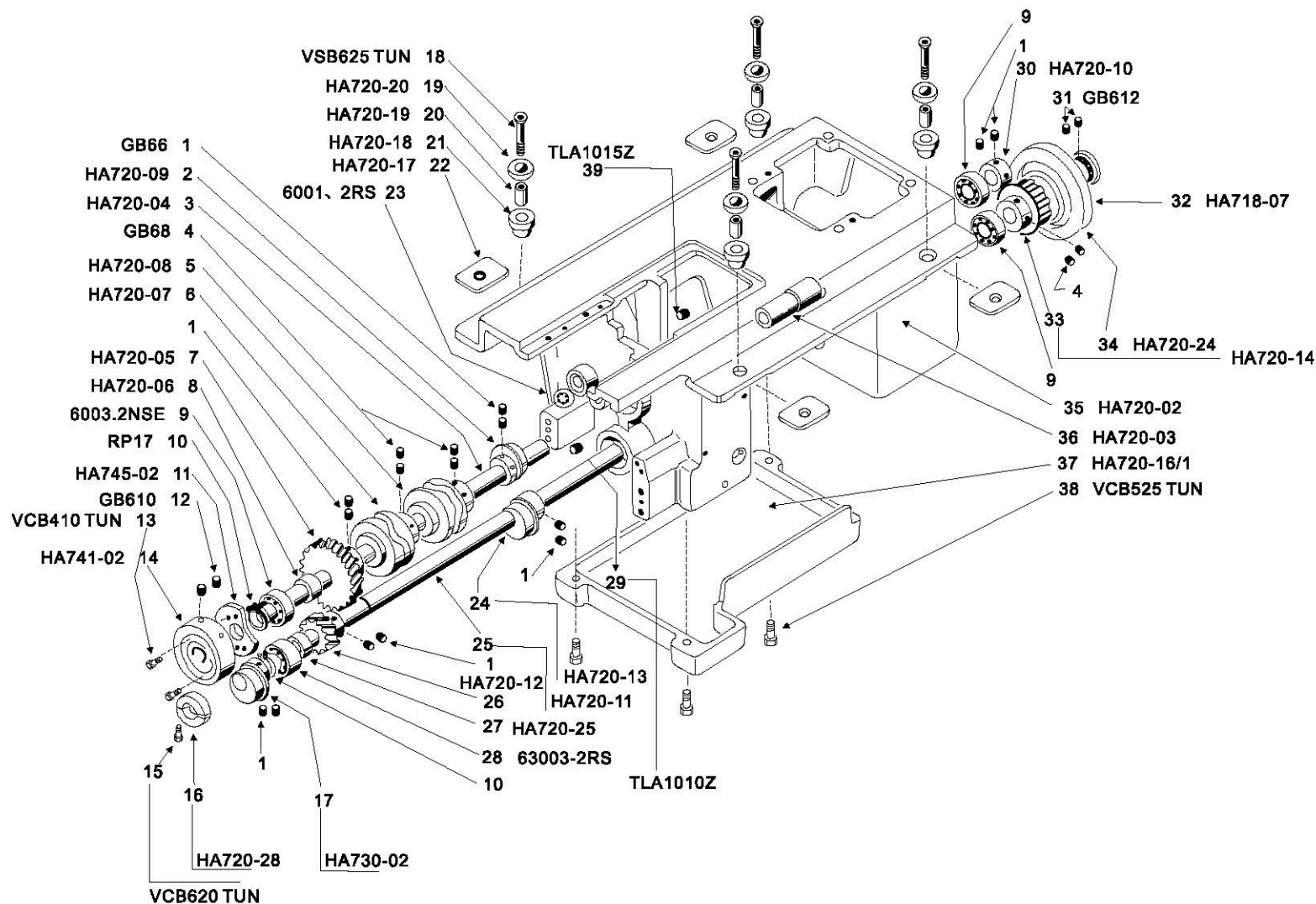
Number		Quantity	Name	Number		Quantity	Name
1	HA782-14-01	1	console table board	33	VCB610 TUN	4	hex.soc.hd cap screw
2	HA714-09	1	fastener latch	34	HA716-04	1	motor front support
3	HA711-35	1	table tilt up hook	35	HA716-05	1	motor back support
4	HA714-17	2	upper hinge	36	HA711-06	1	motor support traverse
5	VCB820 TUN	4	hex.soc.hd.cap screw	37	HA714-23	1	magnet
6	HA14-20	2	threaded pin	38	DE5	1	hex nut
7	VCB516 TUN	4	hex.soc.hd.cap screw	39	HA714-24	5	spacer table
8	HA714-18	2	lower hinge	41	HA711-40	1	belt guard
9	HA711-34	1	table board support rod	42	HA714-08	1	locking bandle
10	RP5	4	flat washer	43	VCB410 TUN	2	hex.soc.hd cap screw
11	HA712-06	1	knuckle connection	44	HA711-08	1	side fixed pedal
12	DE6	12	hex nut	45	002154.00	1	table fixed pedal
13	HA711-14	1	drawer support plate	46	HA711-10	1	right fiex pedal
14	002201.00	1	drawer	47	HA714-22	1	magnet block
15	HA711-03	1	left hand leg assy	48	VCB625 TUN	2	hex.soc.hd cap screw
16	HA711-05	1	lower rear traverse	49	HA714-04	1	hinged table board
17	HA711-12	1	foot treadle	50	HA714-03	1	console table board
18	HA711-09	2	treadle rubber pad	51	HA714-07	1	support bracket
19	HA711-13	4	rubber pad	52	VCB840 TUN	4	hex.soc.hd cap screw
20	VCB860 TUN	8	hex.soc.hd.cap screw	53	HA711-42	2	front wheels support square
21	RP8	8	flat washer	54	HA714-15	1	support bracket
22	HA711-43	2	rear wheels support plate	55	HA711-26	6	table support
23	HA711-44	4	sleeve	56	HA715-07	5	stud
24	PLASTICQ50	4	turning wheel	57	HA782-15/03	1	protection mousse
25	VCB612 TUN	10	hex.soc.hd.cap screw	58	HA782-15/02	1	spool-holder plate
26	HA711-23	1	front trimming	59	RP5	4	washer
27	RP6	24	flat washer	60	DE5	2	hex nut
28	DE6	4	hex nut	61	PLASTIC25	10	tubular ring
29	HA711-25	1	back guard	62	782-15/01	1	threading hook bar
30	HA711-02	1	right hand leg assy	63	711-38	1	guard for wheel
31	HA711-07	1	machine support frame	64	VCB512 TUN	3	hex.soc.hd cap screw
32	HA711-41	1	guard	65	AZ-7140.718	1	micros wit



Number	Quantity	Name	Number	Quantity	Name
1	3	hex.hd.screw	31	2	hex nut
2	1	motor back support	32	1	micro switch
3	3	flat washer	33	1	switch bracket
4	1	motor front support	34	1	hex.soc.hd.cap screw
5	1	three-phase motor	35	5	flat washer
5	1	single-phase motor	36	2	hex.soc.hd.cap screw
6	1	tie rod assy	37	1	pulley
7	1	ring	38	1	control box,three-phase
8	1	pulley pin			
9	2	ball bearing			
10	2	ring			
11	1	reduction pulley			
12	2	hex.hd.screw			
13	2	flat washer			
14	1	support			
15	2	hex.soc.set screw			
16	2	hex.soc.hd.cap screw			
17	2	flat washer			
18	1	synchronizer			
19	2	hex.soc.set screw			
20	1	"V"belt			
21	1	"V"belt Z30 3/4			
22	1	60 cycle drive pulley			
22	1	50cycle drive pulley			
23	1	cable with connector			
24	1	hex.soc.hd.cap screw			
25	2	hex.soc.flat hd.cap screw			
26	1	synchronizer holder clamp			
27	1	synchronizer bracket			
28	1	timing belt			
29	1	main pulley with timing belt pulley			
30	2	hex.soc.set screw			



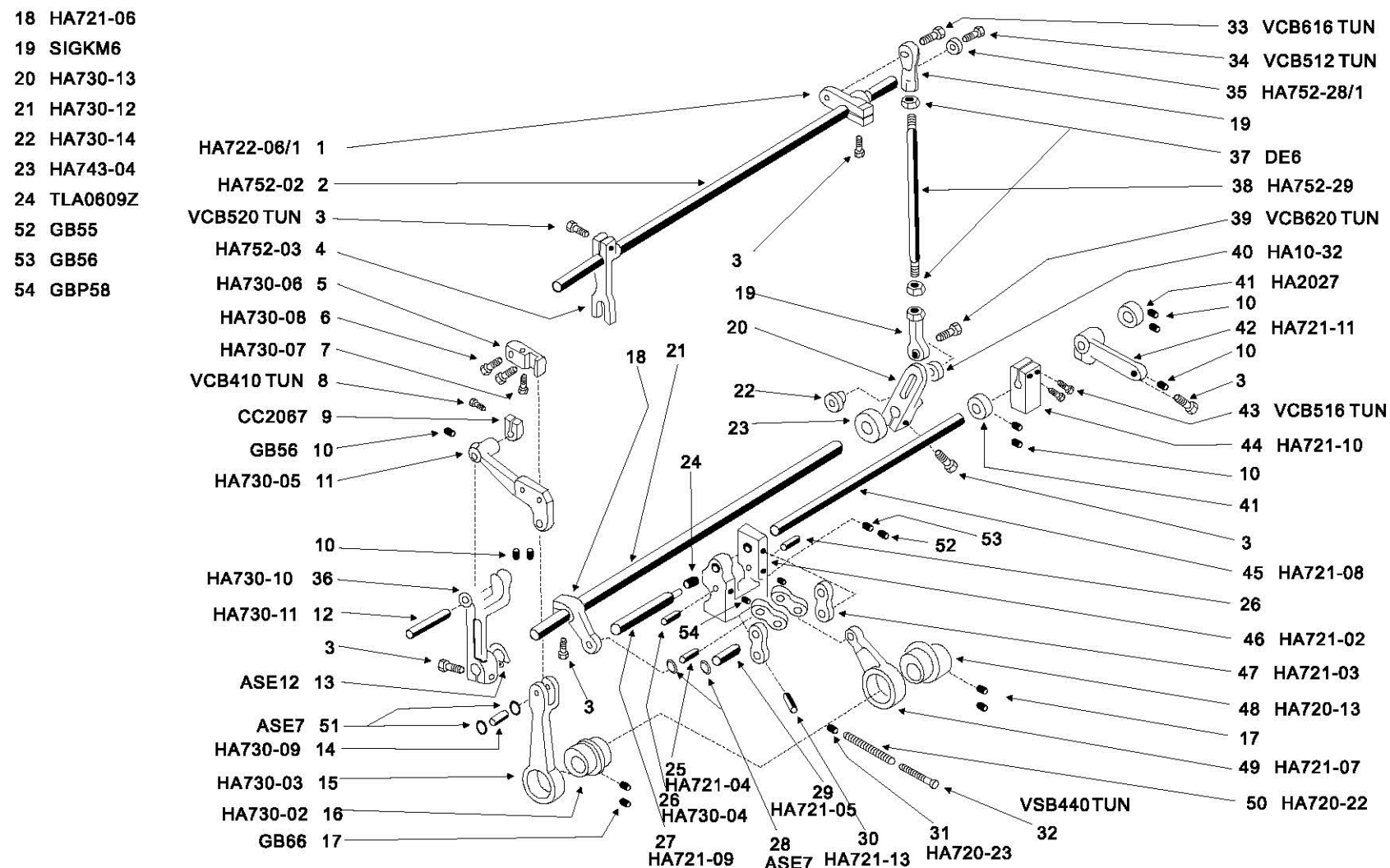
Number		Quantity	Name	Number		Quantity	Name
1	GB66	12	hex.soc.set screw	32	HA718-07	1	main pulley with timing belt pulley
2	HA720-09	1	stitch shortening eccentric	33	HA720-14	1	lower timing belt pulley
3	HA720-04	1	lower cam shaft	34	HA720-24	1	pulley flange
4	GB68	1	hex.soc.set screw	35	HA720-02	1	bed
5	HA720-08	1	thread lifting cam	36	HA720-03	1	bushing
6	HA720-07	1	thread loader cam	37	HA720-16/1	1	bottom cover
7	HA720-05	1	driver gear	38	VCB525 TUN	3	hex.soc.hd.cap screw
8	HA720-06	1	spacer	39	TLA1015Z	1	roller-bearing sleeve
9	6003.2NSE	3	ball bearing				
10	RP17	2	ring				
11	HA745-02	1	pull off rimger cam				
12	GB610	2	hex.soc.set screw				
13	VCB410 TUN	2	tension drive cam				
14	HA741-02	1	hex.soc.hd.cap screw				
15	VCB620 TUN	1	lopper wheel stop collar				
16	HA720-28	1	feed lift eccentric				
17	HA730-02	1	hex.soc.flat hd.cap screw				
18	VSB625 TUN	4	washer				
19	HA720-20	4	grommet spacer				
20	HA720-19	4	shock absorber grommet				
21	HA720-18	4	support pad				
22	HA720-17	4	ball bearing				
23	6001.2RS	2	main feed eccentric				
24	HA720-13	1	lower main shaft				
25	HA720-11	1	spacer				
26	HA720-12	1	driving gear				
27	HA720-25	1	spacer				
28	63003-2RS	1	ball bearing				
29	TLA1010Z	2	roller-bearing sleeve				
30	HA720-10	1	ring				
31	GB612	2	hex.soc set screw				



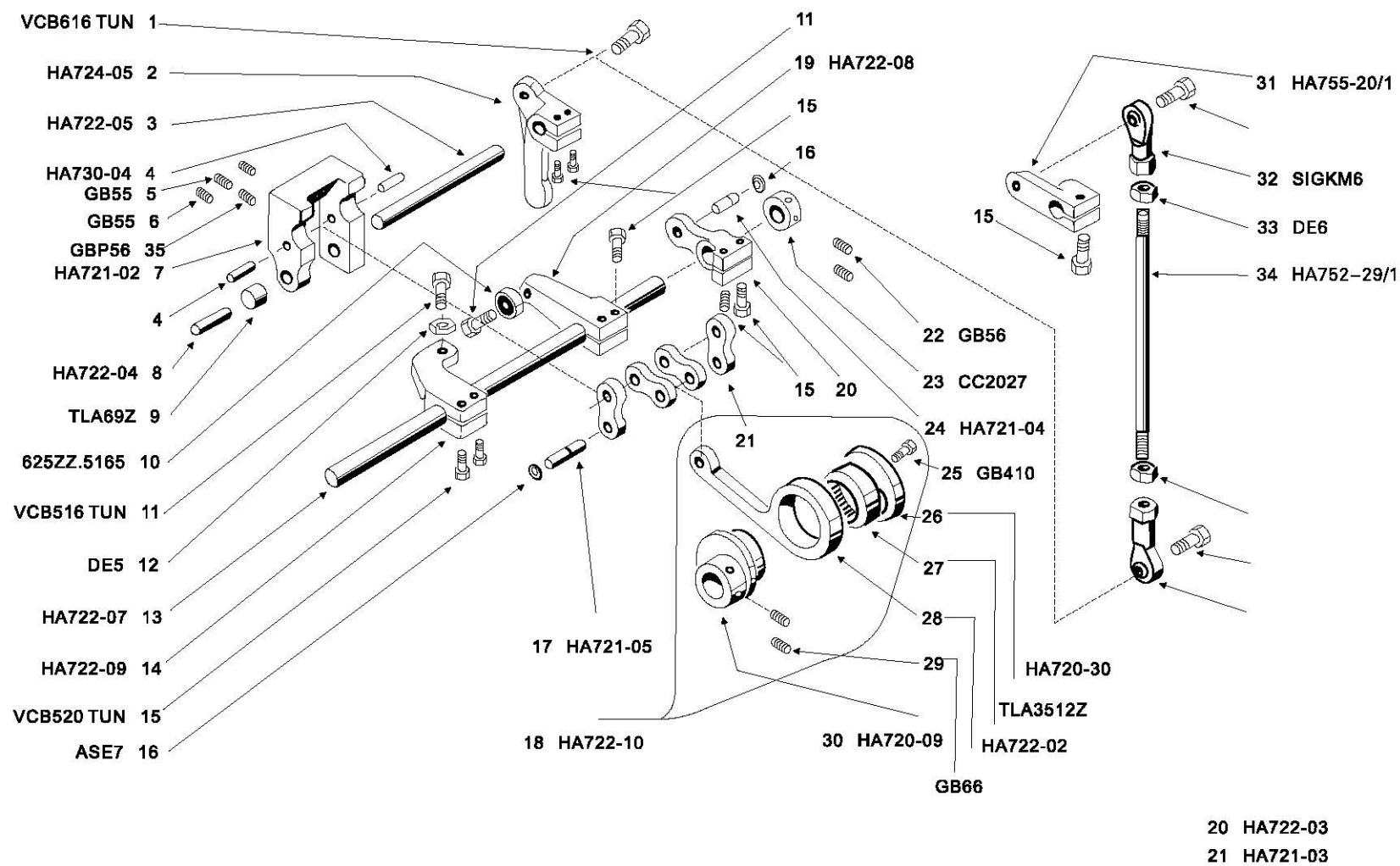
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Number		Quantity	Name	Number		Quantity	Name
1	HA722-06/1	1	control lever	33	VCB616 TUN	1	hex.soc.hd.cap screw
2	HA752-02	1	drive shaft,foot movement	34	VCB512 TUN	1	hex.soc.hd.cap screw
3	VCB520 TUN	6	hex.soc.hd cap screw	35	HA752-28/1	1	washer
4	HA752-03	1	fork lever	36	HA730-10	1	feed dog fork
5	HA73-06	1	feed dog holder	37	DE6	2	hex nut
6	HA730-08	2	feed dog screw	38	HA752-29	1	connecting rod
7	HA730-07	1	feed dog height adjustment screw	39	VCB620 TUN	1	hex.soc.hd.cap screw
8	VCB410 TUN	1	hex.soc.hd.cap screw	40	HA10-32	1	spacer ring
9	cc2067	1	clamp	41	HA2027	2	ring
10	GB56	8	hex.soc.set screw	42	HA721-11	1	stitch-lengthen control lever
11	HA730-05	1	feed dog carrier bar	43	VCB516 TUN	2	hex.soc.hd.cap screw
12	HA730-11	1	hinge stud	44	HA721-10	1	clamp block
13	ASE12	1	ring	45	HA721-08	1	stitch-lengthen pivot shaft
14	HA730-09	1	stud	46	HA721-02	1	sittch-lengthen support
15	HA730-03	1	feed lift connecting tod	47	HA721-03	4	link
16	HA730-02	1	feed lift eccentric	48	HA720-13	1	main feed eccentric
17	GB66	4	hex.soc.set screw	49	HA721-07	1	stitch-lengthen connecting rod
18	HA721-06	1	stitch-(lengthen)control lever	50	HA720-22	1	spring
19	SIGKM6	2	articulated(endpiece)	51	ASE7	2	ring
20	HA730-13	1	foot control lever	52	GB55	1	hex.soc.set screw
21	HA730-12	1	feed drive rock shaft	53	GB56	1	hex.soc.set screw
22	HA730-14	1	ring nut	54	GBP58	2	hex.soc.set screw
23	HA743-04	1	ring				
24	TLA0609Z	1	roller-bearing sleeve				
25	HA721-04	1	stud				
26	HA730-04	2	roller				
27	HA721-09	1	hinge stud				
28	ASE7	2	retainning ring				
29	HA721-05	1	stud				
30	HA721-13	1	spring connection				
31	HA720-23	1	ring nut				
32	VSB440 TUN	1	hex.soc.flat hd.cap screw				



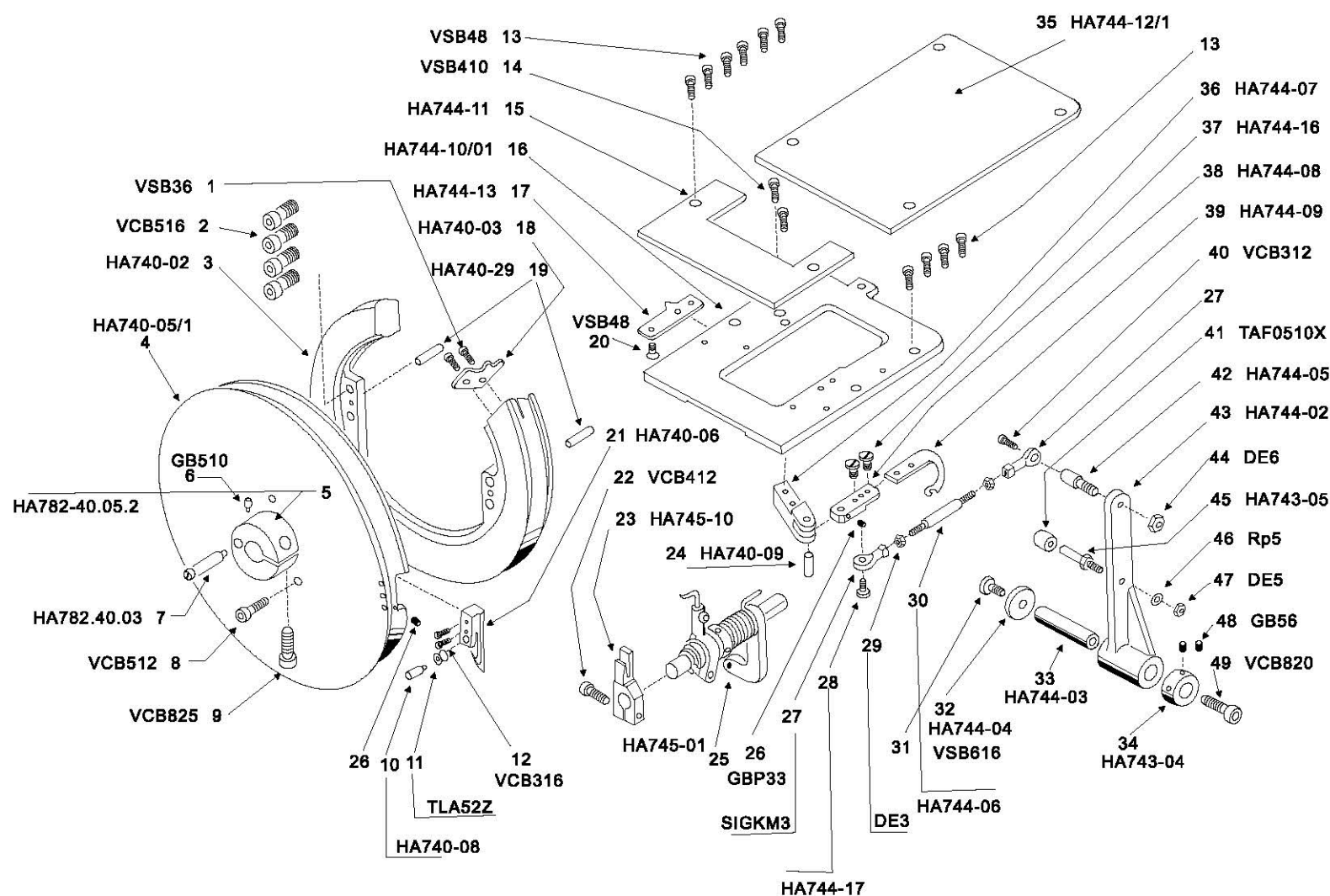
Number		Quantity	Name	Number		Quantity	Name
1	VCB616 TUN	2	hex.soc.hd.cap screw	33	DE6	2	hex nut
2	HA724-05	1	stitch inversion control lever	34	HA752-29/1	1	connecting rod
3	HA722-05	1	loose support control shaft	35	GBP56	1	hex.soc.set screw
4	HA730-04	2	rooler				
5	GB55	1	hex.soc.set screw				
6	GB55	2	hex.soc.set screw				
7	HA721-02	1	stitch-lengthen support				
8	HA722-04	1	hinge stud				
9	TLA69Z	1	roller-bearing sleeve				
10	625ZZ.5165	1	ball bearing				
11	VCB516 TUN	2	hex.soc.hd.cap screw				
12	DE5	1	hex nut				
13	HA722-07	1	shaft.stitch correction lever				
14	HA722-09	1	counter lever				
15	VCB520 TUN	9	hex.soc.hd.cap screw				
16	ASE7	2	retaining ring				
17	HA721-05	1	stud				
18	HA722-10	1	cam with excentric				
19	HA722-08	1	stitch correction lever				
20	HA722-03	1	stitch correction control lever				
21	HA721-03	4	link				
22	GB56	2	hex.soc.set screw				
23	CC2027	1	ring				
24	HA721-04	1	stud				
25	GB410	1	hex.soc.flat hd.cap screw				
26	HA720-30	1	flange				
27	TLA3512Z	1	roller-bearing sleeve				
28	HA722-02	1	stitch correction connecting rod				
29	GB66	2	hex.soc.set screw				
30	HA720-09	1	stitch shortening eccentric				
31	HA755-20/1	1	stitch correction control lever				
32	SIGKM6	2	articulated(endpiece)				



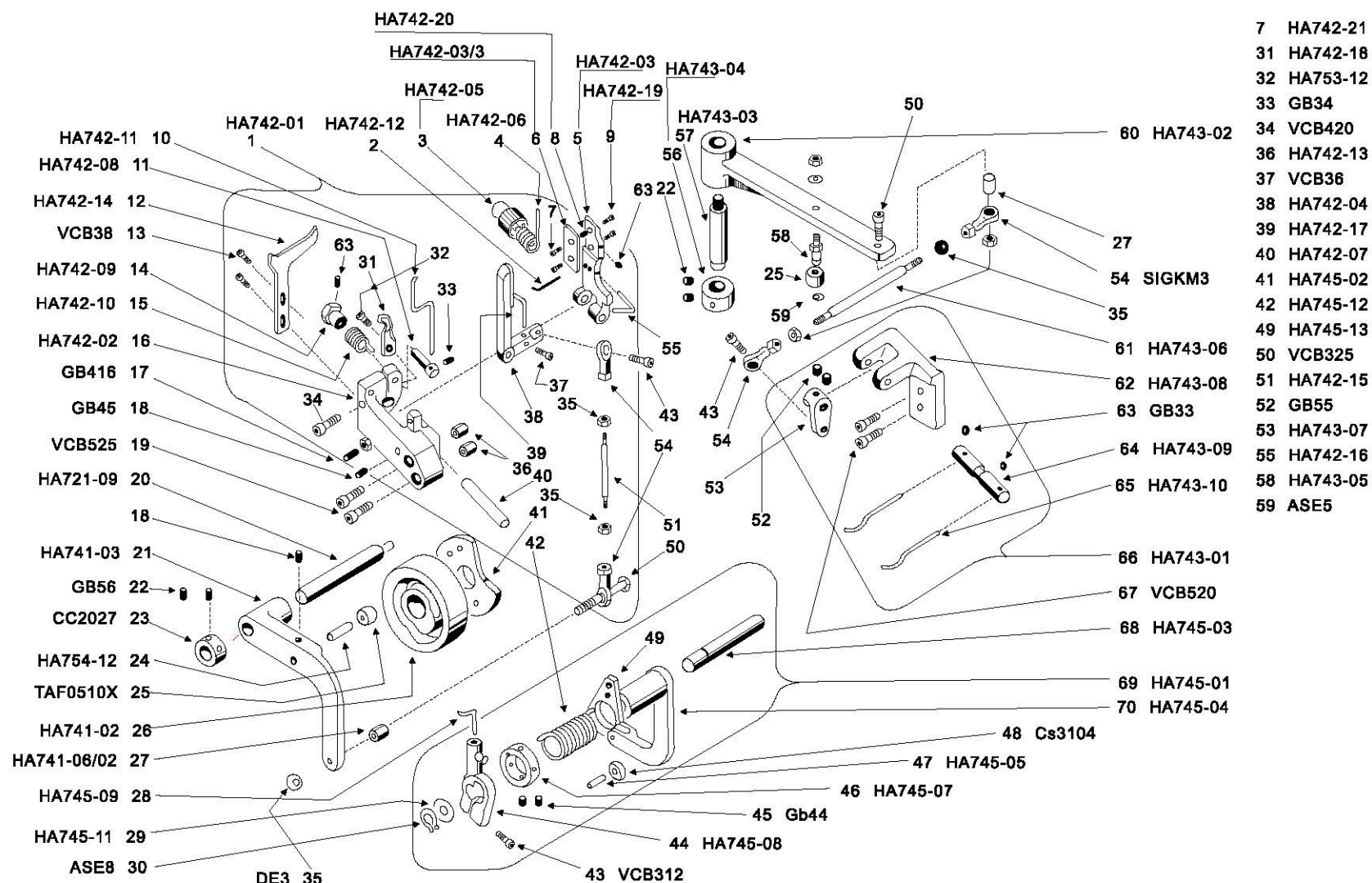
Equip & Spare parts

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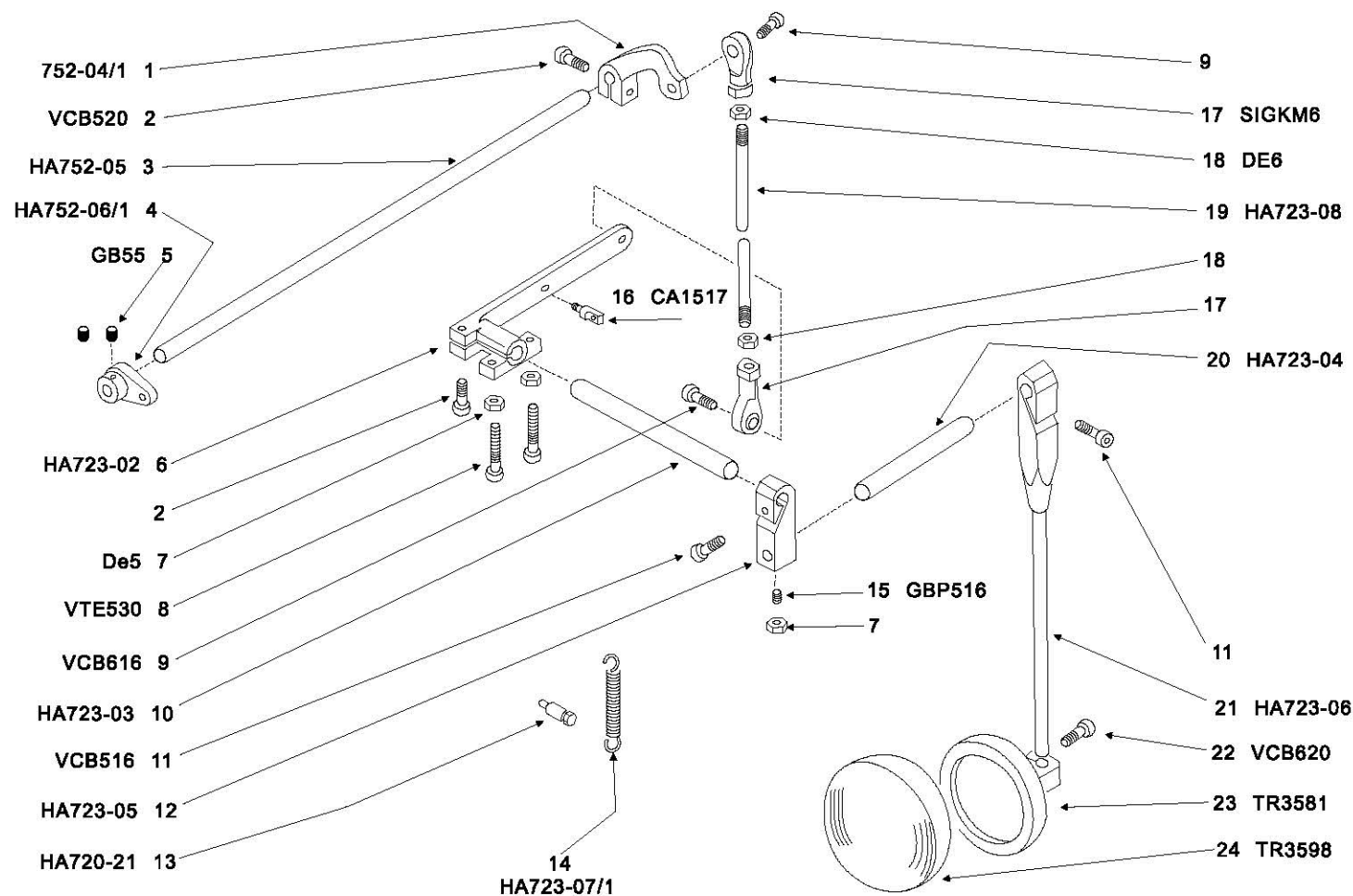
Number	Quantity	Name	Number	Quantity	Name
1	2	hes.soc.flat hd.cap screw	33	1	hinge stud
2	4	hex.soc.hd.cap screw	34	1	ring
3	1	stationary wheel	35	1	right and cover plate
4	1	wheel	36	1	hinge fork
5	1	hub	37	2	screw
6	1	hes.soc.set screw	38	1	holder
7	1	cam for (heradloader)wheel	39	1	(thread loader)
8	3	hex.soc.hd.cap screw	40	1	hex.soc.hd.cap screw
9	1	hex.soc.hd.cap screw	41	1	rollers bearing
10	1	sheave shaft	42	1	screw stud
11	1	bearing	43	1	thread loader lever
12	2	hex.soc.hd.cap screw	44	1	hex nut
13	10	hex.soc.hd.cap screw	45	1	roller stud
14	2	hex.soc.hd.cap screw	46	1	flat washer
15	1	left and cover plate	47	1	hex nut
16	1	throat platesupport frame	48	2	hex.soc.set screw
17	1	thread separator	49	1	hex.soc.hd.cap screw
18	1	thread guide plate			
19	2	dowle pin			
20	2	hex.soc.flat hd.cap screw			
21	1	rotary hook			
22	1	hex.soc.hd.cap screw			
23	1	needle guide			
24	1	dowel pin			
25	1	threak shifter assembly			
26	2	hex.soc.set screw			
27	2	articulated(endpiece)			
28	1	screw			
29	2	hex nut			
30	1	connecting rod			
31	1	hex.soc.flat hd.cap screw			
32	1	washer			



Number	Quantity	Name	Number	Quantity	Name
1	1	HA742-01 tension assembly	36	2	HA742-13 bushing dowel
2	1	HA742-12 thread holder hook	37	1	VCB36 hex.soc.hd.cap screw
3	1	HA742-05 sprong tensioning drum	38	1	HA742-04 left hand tension prong
4	2	HA742-06 torsion spring	39	1	HA742-17 stop lever
5	1	HA742-03 right hand tension prong	40	1	HA742-07 hinge shaft
6	1	HA742-03/3 plate	41	1	HA745-02 pull off finger cam
7	2	HA742-21 hex.soc.flat hd.cap screw	42	1	HA745-12 torsion spring
8	1	HA742-20 stop screw spring	43	3	VCB312 hex.soc.hd.cap screw
9	2	HA742-19 stop screw	44	1	HA745-08 adjusting collar
10	1	HA742-11 thread pusher hook	45	2	GB44 roller
11	1	HA742-08 thread pusher stud	46	1	HA745-07 ball bearing
12	1	HA742-14 thread support plate	47	1	HA745-05 pawl
13	2	VCB38 hex.soc.hd.cap screw	48	1	CS3104 hex.soc.hd.cap screw
14	1	HA742-09 spring tensioning drum	49	1	HA745-13 connecting rod
15	2	HA742-10 torsion spring	50	2	VCB325 hex.soc.set screw
16	1	HA742-02 (pre-tensioning)support	51	1	HA742-15 thread lifter connecting rod
17	1	GB416 hex.soc.set screw	52	2	GB55 articulated endpiece
18	2	GB45 hex.soc.set screw	53	1	HA743-07 thread wiping finger
19	2	VCB525 hex.soc.hd.cap screw	54	4	SIGKM3 ring
20	1	HA721-09 hinge stud	55	1	HA742-16 pin for lever
21	1	HA741-03 tension driver lever	56	1	HA743-04 roller stud
22	4	GB56 hex.soc.set screw	57	1	HA743-03 ring
23	1	CC2027 ring	58	1	HA743-05 thread lifting lever
24	1	HA754-12 stud	59	1	ASE5 tie-rod
25	2	TAF0510X rollers bearing	60	1	HA743-02 thread lifter support
26	1	HA741-02 tension drive cam	61	1	HA743-06 tie-rod
27	2	HA741-06/02 screw stud	62	1	HA743-08 thread lifting support
28	1	HA745-09 hook	63	4	GB33 hex.soc.set screw
29	1	HA745-11 washer	64	1	HA743-09 thread lifting finger shaft
30	1	ASE8 ring	65	2	HA743-10 thread lifter
31	1	HA742-18 stop lever	66	1	HA743-01 thread lifting finger assembly
32	1	HA753-12 throat plate screw	67	2	VCB520 hex.soc.hd.cap screw
33	1	GB34 hex.soc.set screw	68	1	HA745-03 needle guard carrier shaft
34	1	VCB420 hex.soc.hd.cap screw	69	1	HA745-01 thread shifter assembly
35	6	DE3 hex nut	70	1	HA745-04 thread shifter control lever



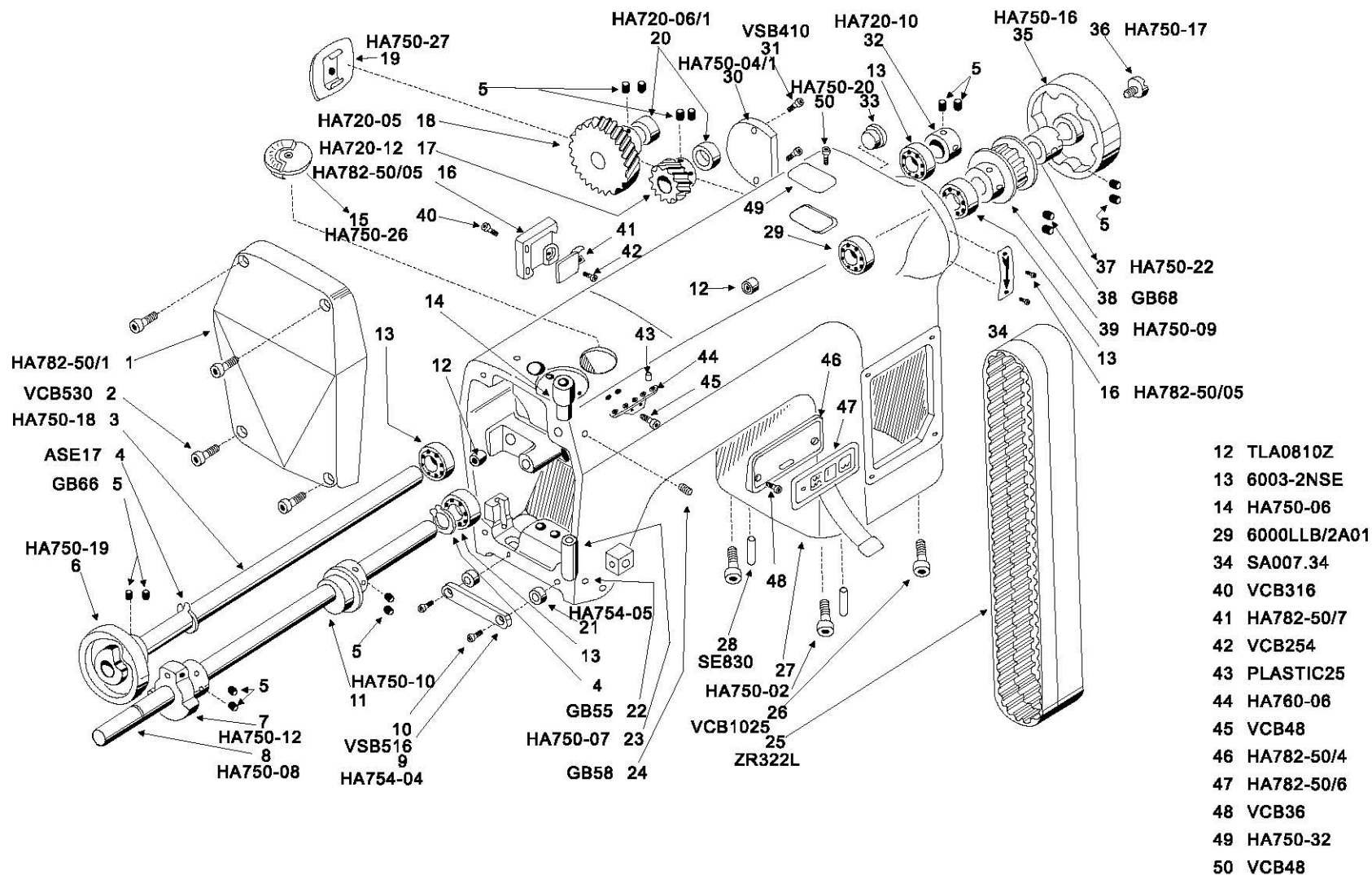
Number		Quantity	Name
1	752-04/1	1	foot lifter lever
2	VCB520 TUN	2	hex.soc.hd.cap screw
3	HA752-05	1	foot lifter shaft
4	HA752-06/1	1	lifting crank
5	GB55	2	hex.soc.set screw
6	HA723-02	1	knee lifter connection lever
7	DE5	3	hex nut
8	VTE530	2	hex.hd.screw
9	VCB616	2	hex.soc.hd.cap screw
10	HA723-03	1	knee lever pivot shaft
11	VCB516	2	hex.soc.hd.cap screw
12	HA723-05	1	adjusting joint
13	HA720-21	1	screw stud
14	HA723-07/1	1	coil spring
15	GBP516	1	hex.soc.set screw
16	CA1517	1	thread guide
17	SIGKM6	2	articulated(endpiece)
18	DE6	2	hex nut
19	HA723-08	1	connecting rod
20	HA723-04	1	lever stud
21	HA723-06	1	knee rod lever
22	VCB620	1	hex.soc.ha.cap screw
23	TR3581	1	knee device
24	TR3598	1	knee lever pad



Equip & Spare parts

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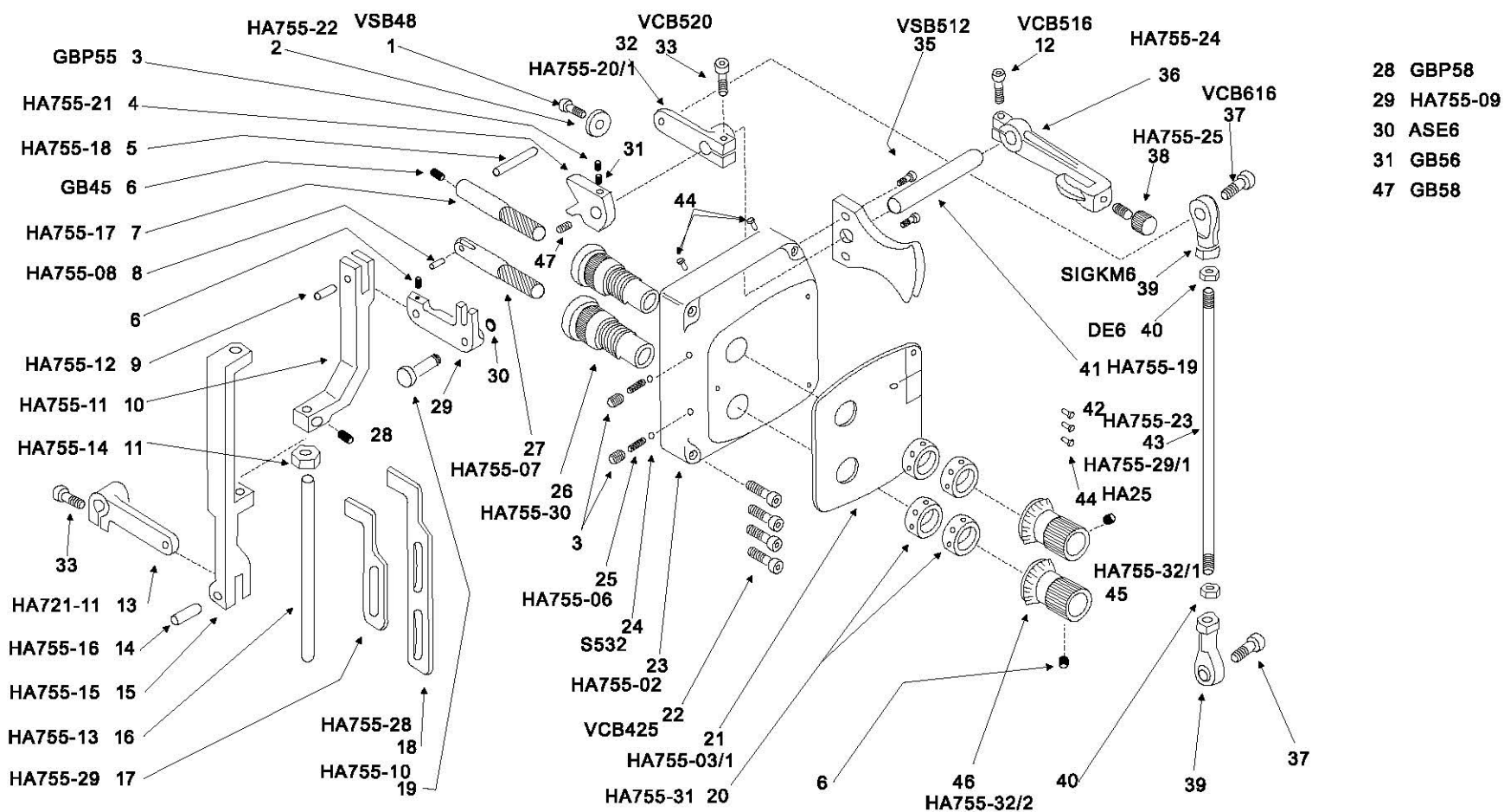
Number		Quantity	Name	Number		Quantity	Name
1	HA782-50/1	1	nose section	35	HA750-16	1	hand wheel
2	VCB530	4	hex.soc.hd.cap screw	36	HA750-17	1	hand wheel screw
3	HA750-18	1	lower cam shaft	37	HA750-22	1	timing collar
4	ASE17	2	ring	38	GB68	2	hex.soc.set screw
5	GB66	14	hex.soc.set screw	39	HA750-09	1	upper timing belt pulley
6	HA750-19	1	upper looper driver cam	40	VCB316	2	hex.soc.hd.cap.crew
7	HA750-12	1	needle bar crank	41	HA782-50/7	1	small connection board for button-strip
8	HA750-08	1	upper main shaft	42	VCB254	2	hex.soc.hd.cap.screw
9	HA754-04	1	lever guide	43	PLASTIC25	5	flanged tube
10	VSB516	2	hex.soc.flat hd.cap screw	44	HA760-06	1	thread guide
11	HA750-10	1	walking presser lifting eccentric	45	VCB48	2	hex.soc.hd.cap.crew
12	TLA0810Z	2	roller-bearing sleeve	46	HA782-50/4	1	support base for keyboard
13	6003-2NSE	4	ball bearing	47	HA782-50/6	1	three-button membrane button strip
14	HA750-06	1	upper needle bar bushing	48	VCB36	2	hex.soc.hd.cap.screw
15	HA750-26	1	access cover	49	HA750-32	1	plate with opening for access to gears screws
16	HA782-50/05	1	support base for connection board	50	VCB48	1	hex.soc.hd.cap.screw
17	HA720-12	1	driving gear				
18	HA720-05	1	driver gear				
19	HA750-27	1	access cover				
20	HA720-06/1	2	spacer				
21	HA754-05	2	spacer				
22	GB55	1	hex.soc.set screw				
23	HA750-07	1	lower needle bar bushing				
24	GB58	1	hex.soc.hd.cap screw				
25	ZR322L	2	cogged belt				
26	VCB1025	4	hex.soc.hd.cap screw				
27	HA750-02	1	arm				
28	SE830	1	spring pin				
29	6000LLB/2A01	1	ball bearing				
32	HA720-10	1	ring				
33	HA750-20	1	plug				
34	SA007.34	1	tag with arrow				



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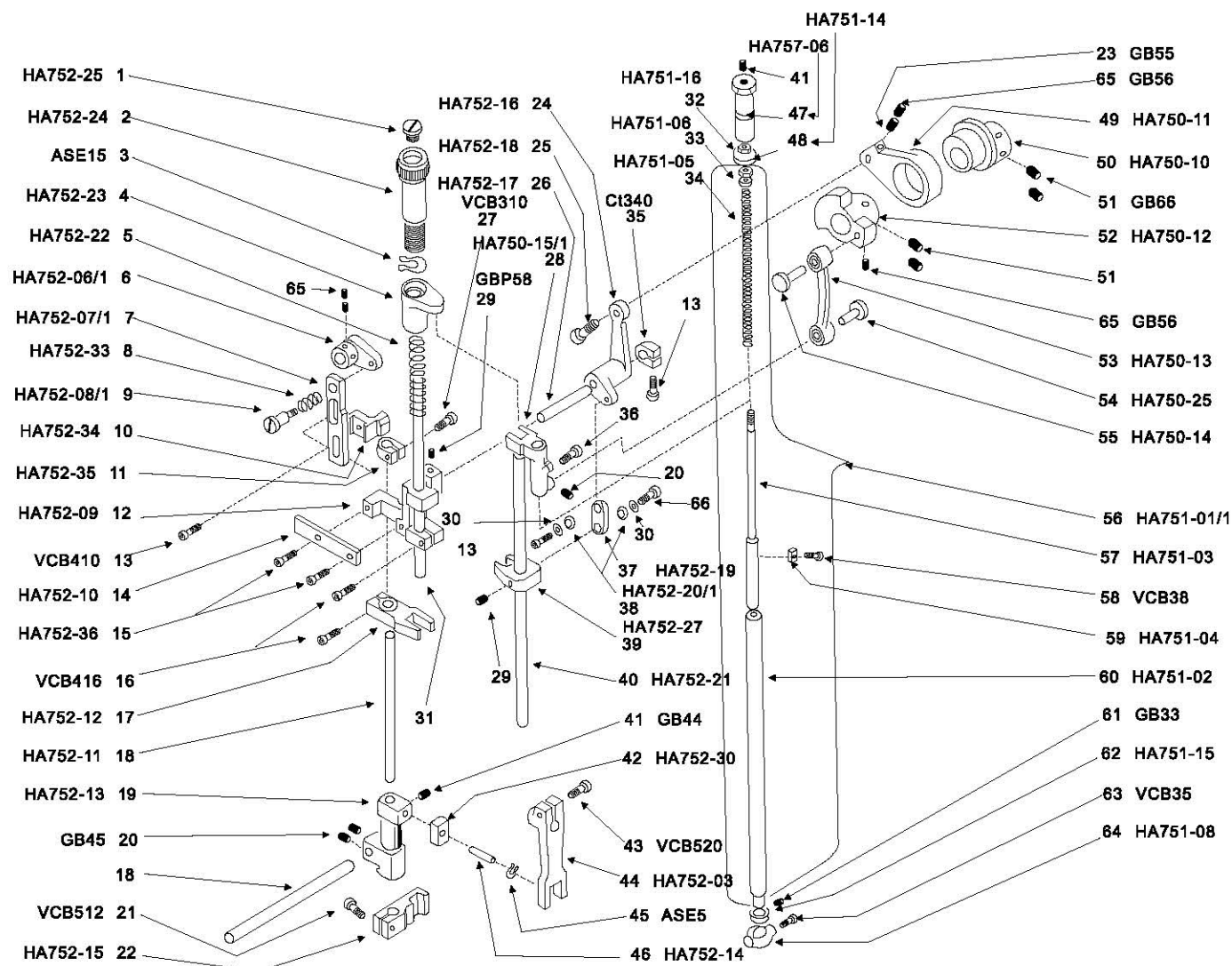
Number		Quantity	Name	Number		Quantity	Name
1	VS848	1	hex.soc.flat hd.cap screw	33	VC8520	2	hex.soc.hd cap screw
2	HA755-22	1	stop washer	35	VS8512	2	hex.soc.flat hd.cap screw
3	GBP55	3	hex.soc.set screw	36	HA755-25	1	stitch inverting lever
4	HA755-21	1	stitch sequence inversion prism	37	VC8616	2	hex.soc.hd.cap screw
5	HA755-18	1	roller	38	HA755-25	1	knurled head screw
6	GB45	4	hex.soc.set screw	39	SIGKM6	2	articulated(endpiece)
7	HA755-17	1	stitch regulation screw	40	DE6	2	hex nut
8	HA755-08	1	roller	41	HA755-19	1	stitch inversion spindle
9	HA755-12	1	roller	42	HA755-23	1	stitch inverting lever guide plate
10	HA755-11	1	linkage lever	43	HA755-29/1	1	connecting rod
11	HA755-14	1	shock absorber grommet	44	HA25	5	river
12	VC8516	1	hex.soc.hd.cap screw	45	HA755-32/1	1	dial knob
13	HA721-11	1	stitch-lengthen control lever	46	HA755-32/2	1	dial knob
14	HA755-16	1	connection stud	47	GB58	1	hex.soc.set screw
15	HA755-15	1	stitch length control				
16	HA755-13	1	guide bar				
17	HA755-29	1	minimum stitch length limit stop				
18	HA755-28	1	maximum stitch length limit stop				
19	HA755-10	1	hinge pin				
20	HA755-31	4	ring nut for bush				
21	HA755-03/1	1	panel dial plate				
22	VC8425	4	hex.soc.hd.cap screw				
23	HA755-02	1	stitch length control panel housing				
24	S532	2	ball				
25	HA755-06	2	spring				
26	HA755-30	2	stitch regulation nut				
27	HA755-07	1	stitch length regulating screw				
28	GBP58	1	hex.soc.set screw				
29	HA755-09	1	stitch length regulating screw				
30	ASE6	1	ring				
31	GB56	1	hex.soc.set screw				
32	HA755-20/1	1	stitch correction control lever				



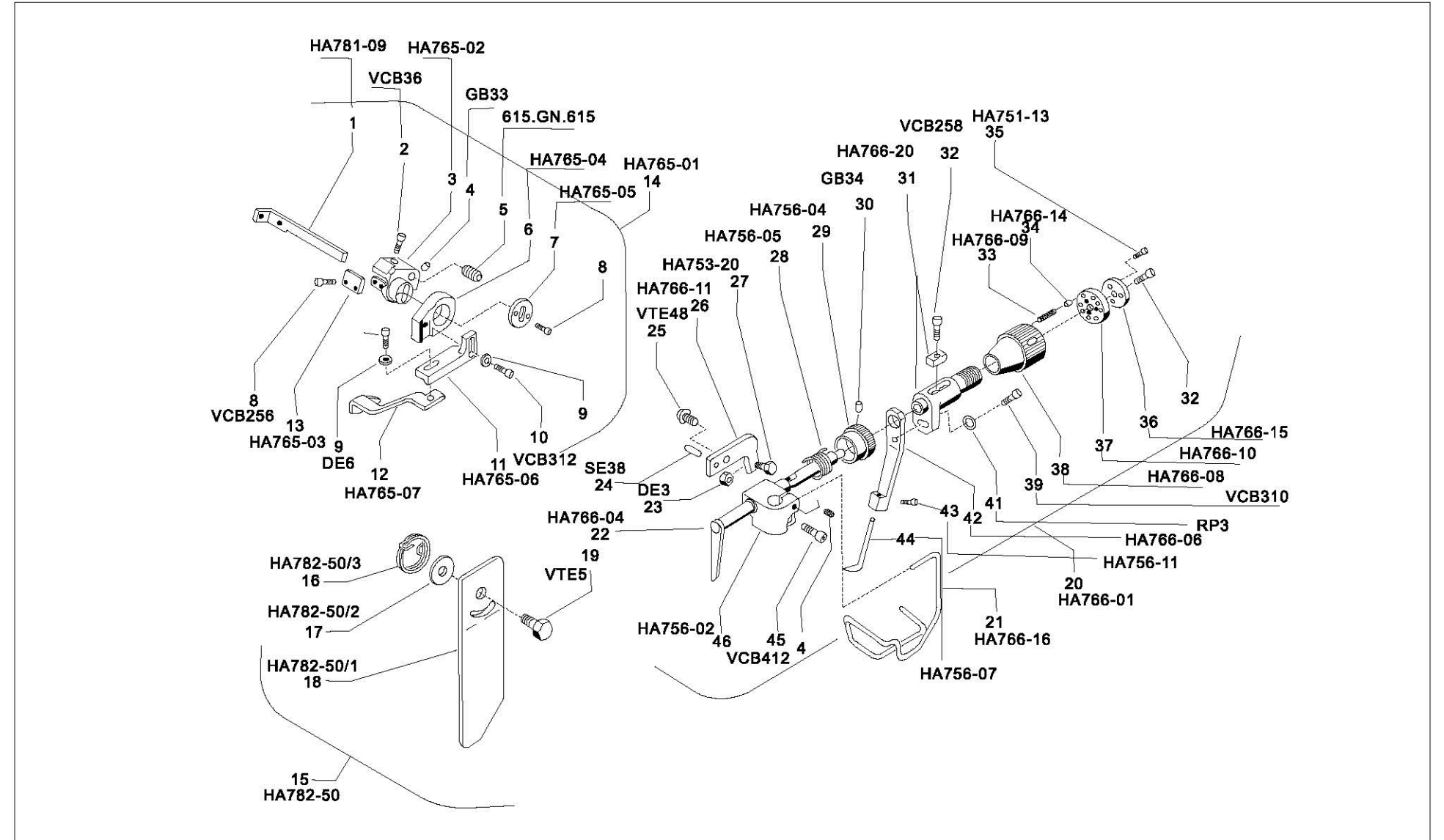
Equip & Spare parts

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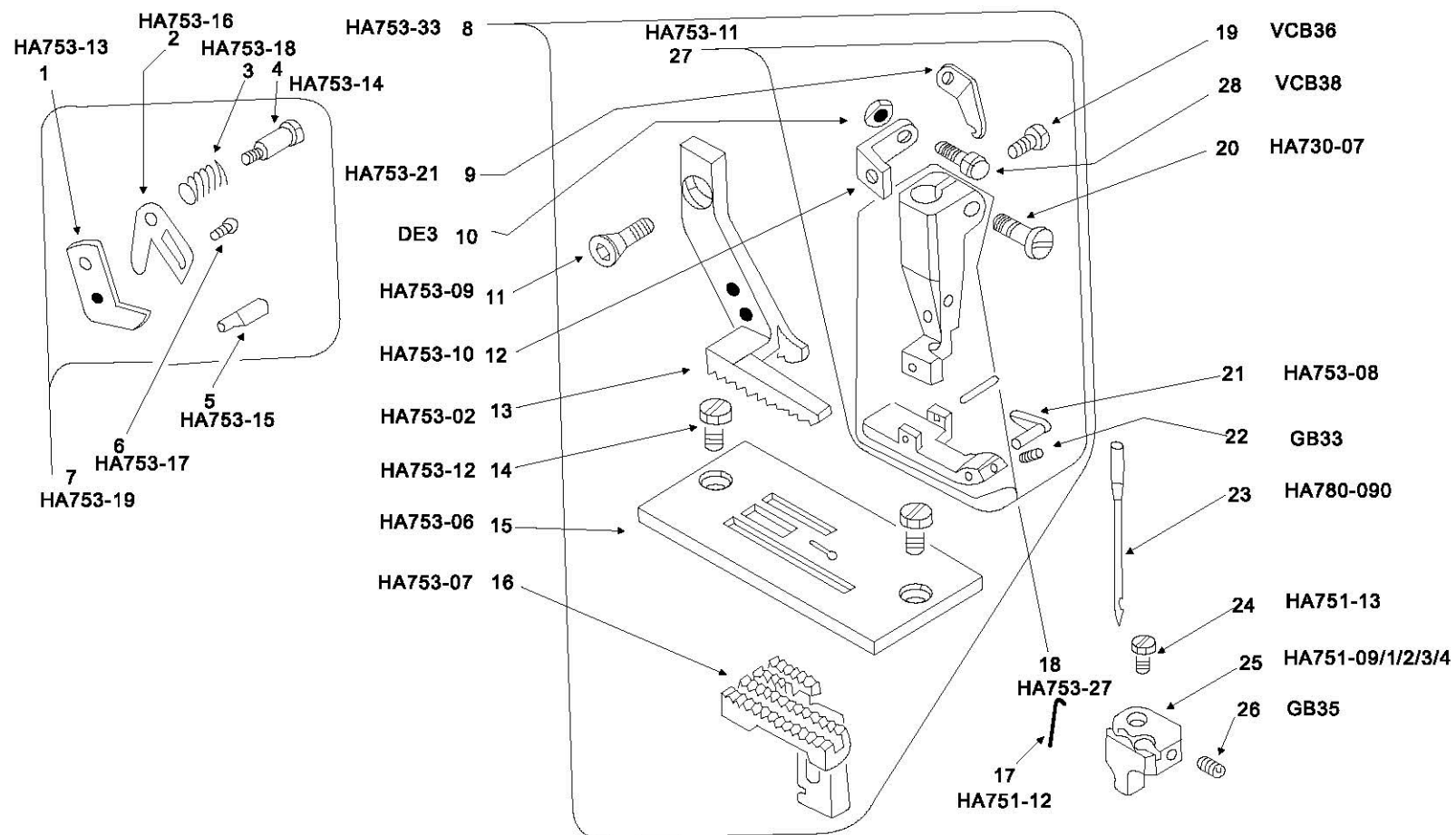
Number	Quantity	Name	Number	Quantity	Name
1	1	HA752-25 plug screw	34	1	HA751-05 needle bar spring
2	1	HA752-24 pressure regulator screw	35	1	CT340 clamp
3	1	ASE15 ring	36	1	VCB412 hex.soc.hd.cap screw
4	1	HA752-23 pressure regulator nut	37	1	HA752-19 link
5	1	HA752-22 spring	38	2	HA752-20/1 collar
6	1	HA752-06/1 lifting crank	39	1	HA752-27 foot-lifter drawrod
7	1	HA752-07/1 presser feet lifting link	40	1	HA752-21 presser bar
8	1	HA752-33 spring	41	2	GB44 hex.soc.set screw
9	1	HA752-08/1 shoulder screw	42	1	HA752-30 small block
10	1	HA752-34 cam block	43	1	VCB520 hex.soc.set screw
11	1	HA752-35 clamp collar	44	1	HA752-03 fork lever
12	1	HA752-09 foot-lifter bracket	45	1	ASE5 ring
13	2	VCB410 hex.soc.hd.cap screw	46	1	HA752-14 stud
14	1	HA752-10 guide	47	1	HA757-06 adjust table cap
15	2	HA752-36 shoulder screw	48	1	HA751-14 cushion link
16	2	VCB416 hex.soc.hd.cap screw	49	1	HA750-11 connecting link
17	1	HA752-12 guide fork	50	1	HA750-10 walking presser lifting eccentric
18	2	HA752-11 slider bar	51	4	GB66 hex.soc.set screw
19	1	HA752-13 presser foot drive bushing	52	1	HA750-12 needle bar crank
20	3	GB45 hex.soc.set screw	53	1	HA750-13 connection link with bearing
21	1	VCB512 hex.soc.hd.cap screw	54	1	HA750-25 hinge pin
22	1	HA752-15 walking presser holder	55	1	HA750-14 pin for con-rod
23	1	GB55 hex.soc.set screw	56	1	HA751-01/1 needle bar assembly
24	1	HA752-16 belt crank	57	1	HA751-03 fabric-holder rod
25	1	HA752-18 hinge pin	58	1	VCB38 hex.soc.hd.cap screw
26	1	HA752-17 pivot shaft	59	1	HA751-04 side block
27	1	VCB310 hex.soc.hd.cap screw	60	1	HA751-02 needle bar rod
28	1	HA750-15/1 clamp	61	1	GB33 hex.soc.set screw
29	2	GBP58 hex.soc.set screw	62	1	HA751-15 needle stop collar
30	2	AR04010 spring	63	1	VCB35 hex.soc.hd.cap screw
31	1	HA752-26 guide bar	64	1	HA751-08 needle camp
32	1	HA751-16 cushion ring	65	4	GB56 hex.soc.set screw
33	1	HA751-06 needle bar clamp	66	2	HA752-20 hex.soc.hd.cap screw



Number		Quantity	Name	Number		Quantity	Name
1	HA781-09	1	edge guide support bracket	30	GB34	1	hex.soc.set screw
2	VCB36	2	hex.soc.hd.cap screw	31	HA766-20	1	threaded sleeve
3	HA765-02	1	sliding support for retractable edge guide	32	VCB258	2	hex.soc.hd.cap screw
4	GB33	2	hex.soc.set screw	33	HA766-09	1	spring for pawl
5	615.GN.615	1	ball presser	34	HA766-14	1	ball palw
6	HA765-04	1	rotatign lever for retractable edge guide	35	HA751-13	3	latch wire fastening screw
7	HA765-05	1	washer for retractable edge guide	36	HA766-15	1	washer
8	VCB2-256	4	hex.soc.hd.cap screw	37	HA766-10	1	impressed disc
9	DE6	2	flat washer	38	ha766-08	1	stitch slackening adjustment knob
10	VCB312	1	hex.soc.hd.cap screw	39	VCB310	1	hex.soc.hd.cap screw
11	HA765-06	1	adjustment support for retractable edge guide	41	RP3	1	washer
12	HA765-07	1	snap retractable edge guide	42	HA766-06	1	stitch slackening lever
13	HA765-03	1	lock plate for snap retractable edge guide	43	HA756-11	1	fastening screw cap
14	HA765-01	1	snap retractable edge guide assembly	44	HA756-07	1	stitch slackening finger
15	HA782-50	1	eyes guard unit	45	VCB412	1	hex.soc.hd cap screw
16	HA782-50/3	1	eyes guard return spring	46	HA756-02	1	stitch slackening shaft bushing
17	HA782-50/2	1	threaded washer				
18	HA70-50/1	1	eyes guard protection				
19	VTE5	1	needle protection pin				
20	HA766-01	1	stitch slackening assembly with clamp				
21	HA766-16	1	finger guard				
22	HA766-04	1	stitch slackening lever				
23	DE3	1	hex nut				
24	SE38	1	parallel pin				
25	VTE48	1	convex-headed screw				
26	HA766-11	1	lever lock				
27	HA753-20	1	stop screw				
28	HA756-05	1	torsion spring				
29	HA756-04	1	spring housing cap				



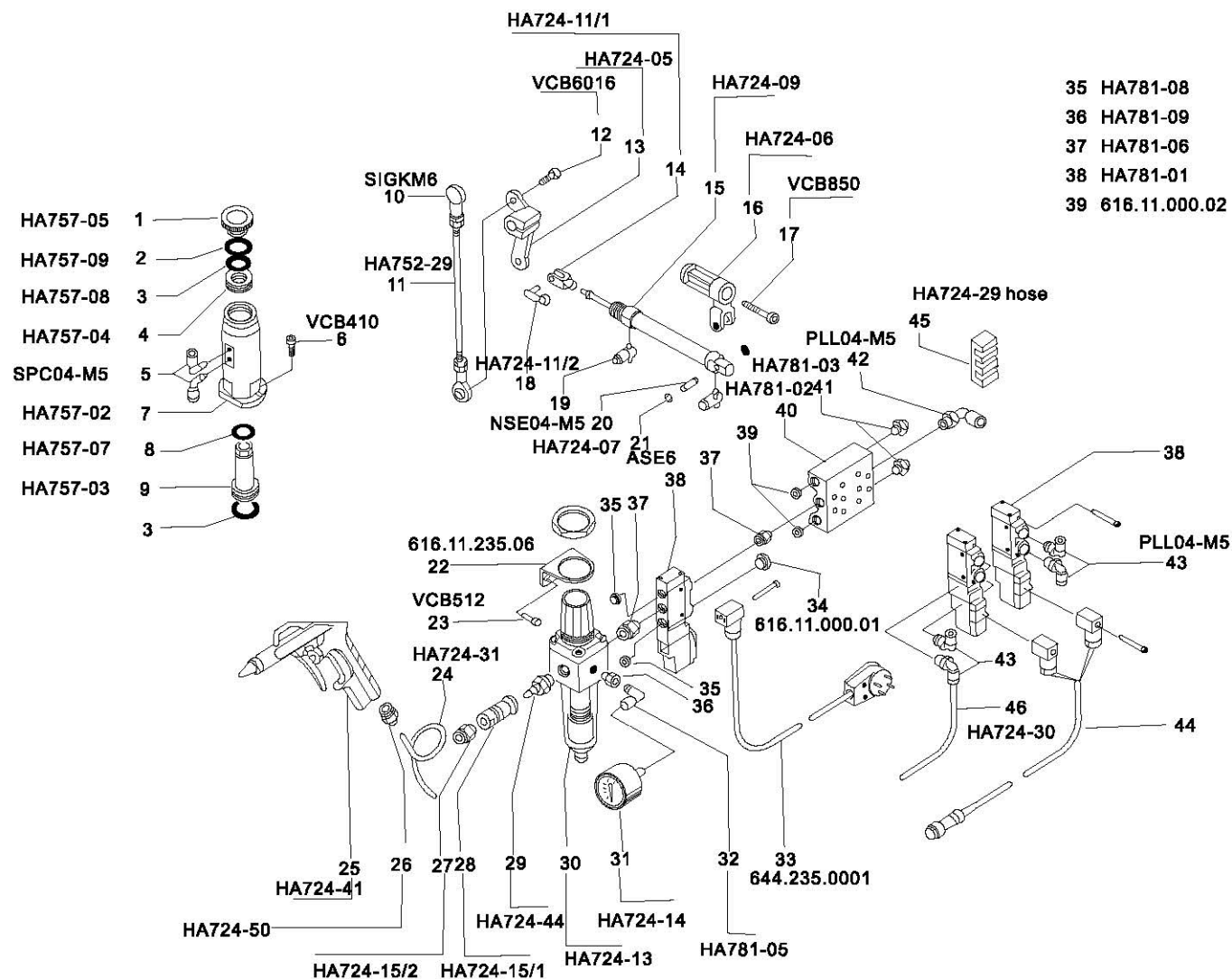
Number		Quantity	Name	Number		Quantity	Name
1	HA753-13	1	thread cutter guide	27	HA753-11	1	presser feet assembly'M.P'
2	HA753-16	1	thread cutter	28	VCB38	1	hex.soc.hd.cap screw
3	HA753-18	1	spring				
4	HA753-14	1	thread cutter screw				
5	HA753-15	1	eccentric stud				
6	HA753-17	1	screw				
7	HA753-19	1	thread cutter assembly"N.P'				
8	HA753-33	1	sewing unit 'M.P'				
9	HA753-21	1	thread guide				
10	HADE3	1	hex nut				
11	HA753-09	1	screw				
12	HA753-10	1	stop lever				
13	HA753-02	1	walking presser				
14	HA753-12	2	throat plate screw				
15	HA753-06	1	plate				
16	HA753-07	1	drop feed dog				
17	HA751-12	1	latch wire				
18	HA753-27	1	presser feet 'M.P'				
19	VCB36	1	hex.soc.hd.cap screw				
20	HA730-07	1	feed dog height adjustment screw				
21	HA753-08	1	integrated edge guide				
22	GB33	1	hex.soc.set screw				
23	HA780-090	1	needle gauge 90 system 780c				
23	HA780-100	1	needle gauge 100 system 780c				
23	HA780-110	1	needle gauge 100 system 780c				
23	HA780-125	1	needle gauge 125 system 780c				
24	HA751-13	1	latch wire fastening screw				
25	HA751-09/1	1	fabric holder for needle size 90				
25	HA751-09/2	1	fabric holder for needle size 100				
25	HA751-09/3	1	fabric holder for needle size 110				
25	HA751-09/4	1	fabric holder for needle size 125				
26	GB35	1	hex.soc.set screw				



Equip & Spare parts

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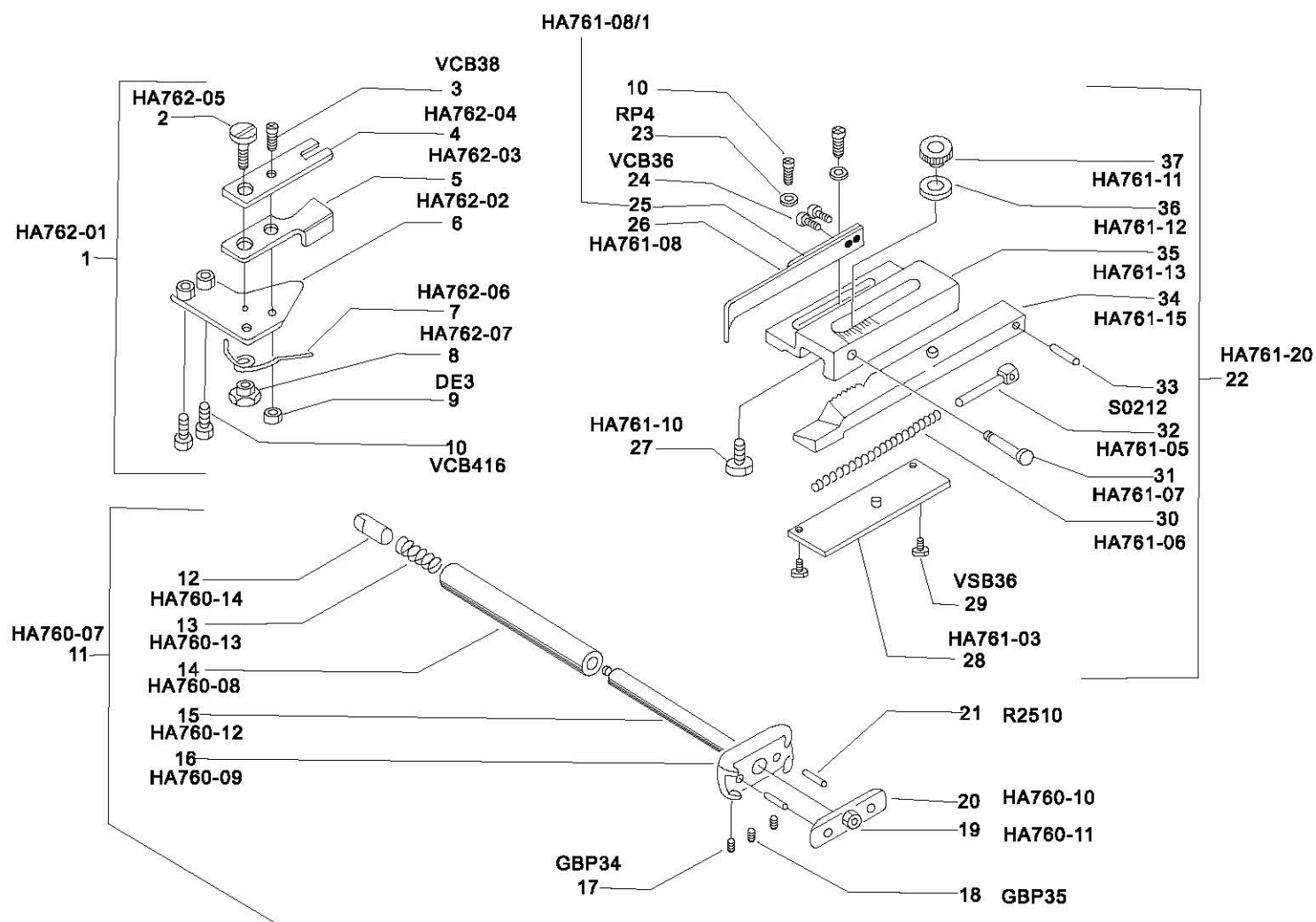
Number		Quantity	Name	Number		Quantity	Name
1	HA757-05	1	cylinder cap	33	644.235.0001	1	connector
2	HA757-09	1	02081 washer	34	616.11.000.01	1	screw plug
3	HA757-08	2	washer for retractable edge guide	35	HA781-08	2	muffler
4	HA757-04	1	threaded guide	36	HA781-09	1	extension
5	SPC04-M5	2	elbow pneumatic coupler	37	HA781-06	2	nipple
6	VCB410	2	hex.soc.hd.cap screw	38	HA781-01	3	.(electro valve)
7	HA757-02	1	tang-lifter cylinder	39	616.11.000.02	1	screw plug
8	HA757-07	1	washer	40	HA781-02	1	sub-base
9	HA757-03	1	seal piston	41	HA781-03	2	muffler
10	SIGKM6	2	articulated endpiece	42	PLL04-M5	1	elbow pneumatic coupler
11	HA752-29	1	connecting rod	43	PLL04-M5	4	elbow pneumatic coupler
12	VCB6016	1	hcx.soc.hd.cap screw	44	644.781.0002	2	connector
13	HA724-05	1	stitch inversion control lever	45	HA724-29 hose	1	clamp4
14	HA724-11/1	1	fork	46	HLA724-30	1	pipe
15	HA724-09	1	cylinder body				
16	HA724-06	1	trunnion mounting				
17	VCB850	1	hex.soc.hd.cap screw				
18	HA724-11/2	1	lock clips				
19	NSE04-M5	2	regulator				
20	HA724-07	1	hinge pin				
21	ASE6	2	ring				
22	616.11.235.06	1	fixing square				
23	VCB512	2	hex.soc.hd.cap screw				
24	HA724-31	1	spring tube				
25	HA724-41	1	air gun				
26	HA724-50	1	straight pneumatic coupler				
27	HA724-15/2	1	straight pneumatic coupler				
28	HA724-15/1	1	faucet				
29	HA724-44	1	quick coupling				
30	HA724-13	1	filter				
31	HA724-14	1	gauge				
32	HA781-05	1	elbow pneumatic coupler				



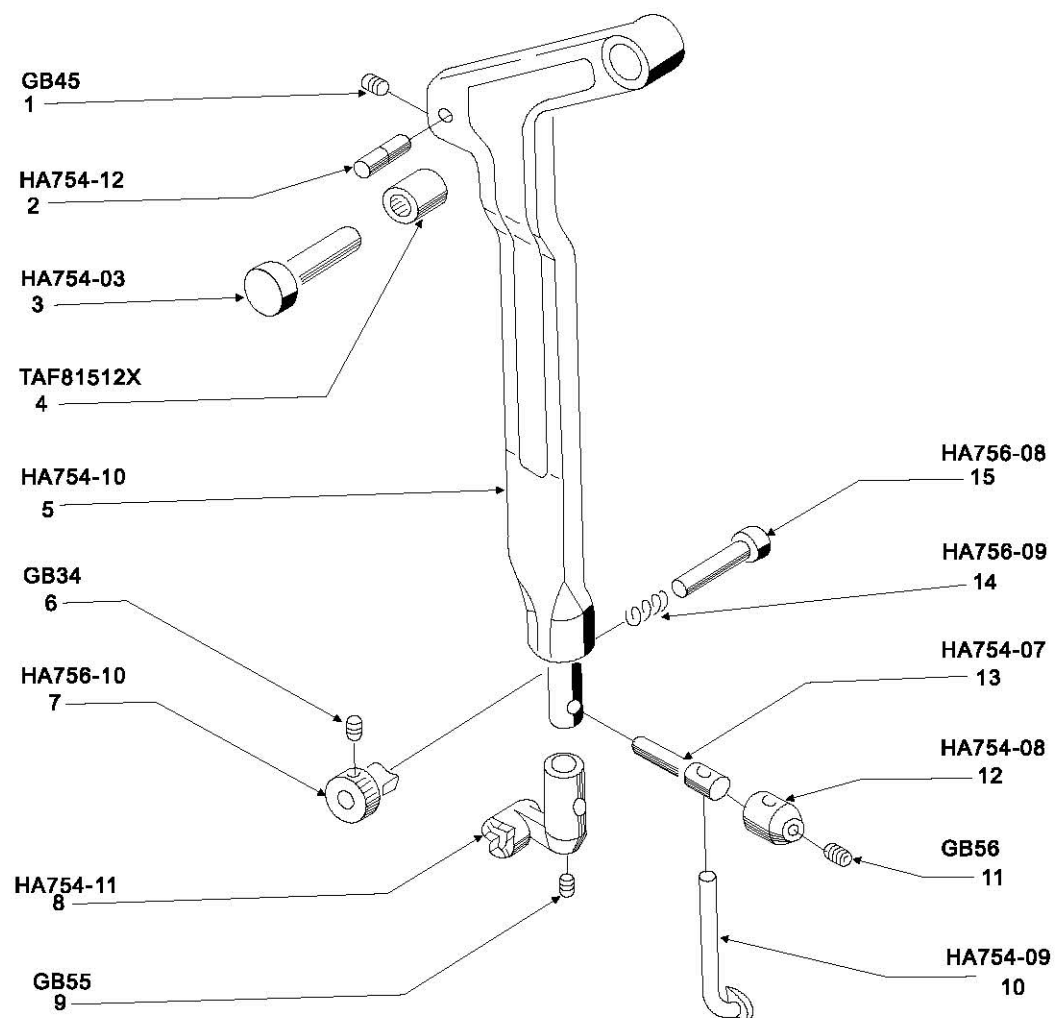
Equip & Spare parts

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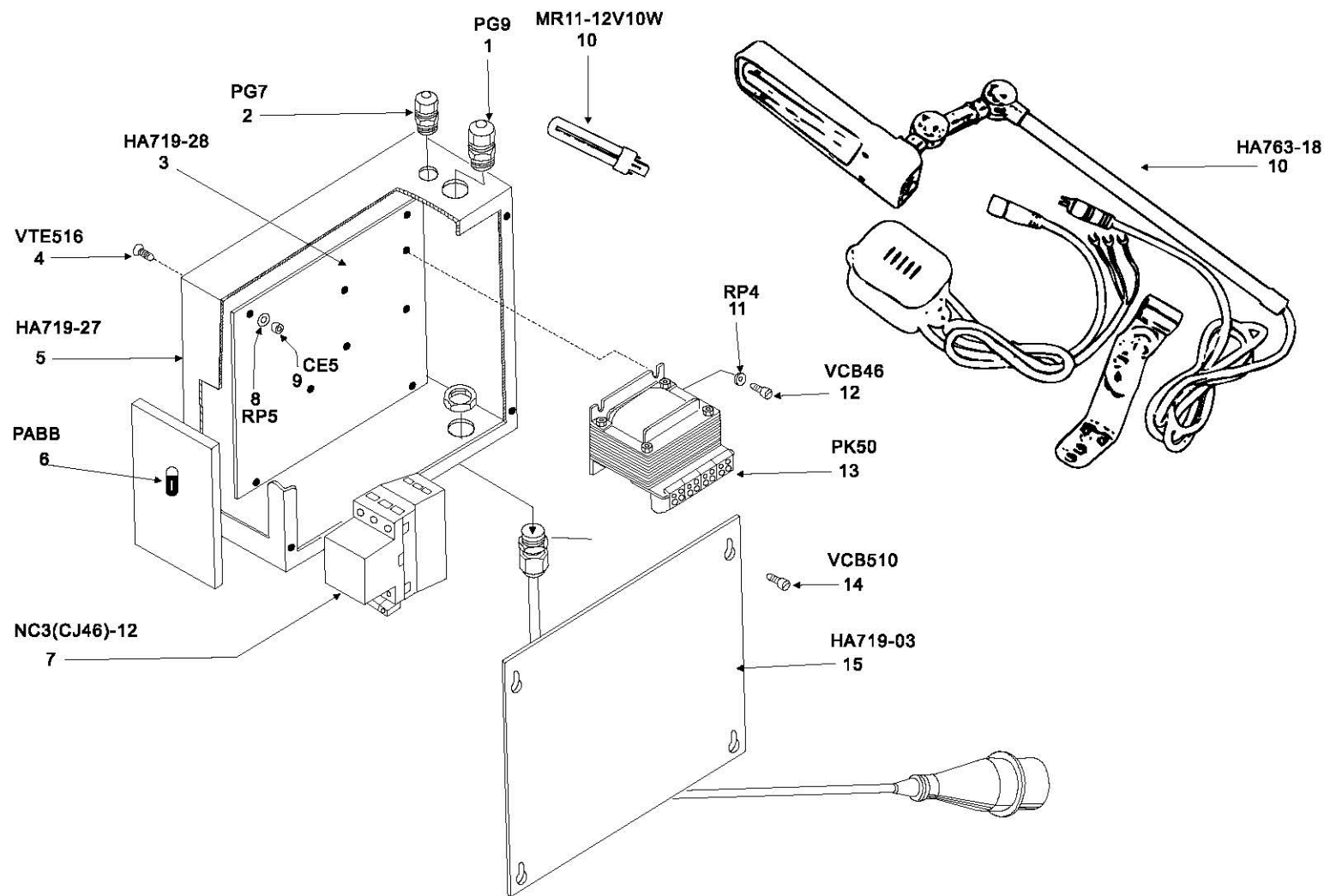
Number		Quantity	Name	Number		Quantity	Name
1	HA762-01	1	cutters assembly	33	S0212	1	spring pin
2	HA762-05	1	blade screw	34	HA761-15	1	
3	VCB38	1	hex.soc.hd.cap screw	35	HA761-13	1	
4	HA762-04	1	spring blade	36	HA761-12	1	
5	HA762-03	1	moving blade	37	HA761-11	1	
6	HA762-02	1	stationary blade				
7	HA762-06	1	spring				
8	HA762-07	1	nut				
9	DE3	1	hex nut				
10	VCB416	4	hex.soc.hd.cap screw				
11	HA760-07	1	thread-brake tension group				
12	HA760-14	1	tension cap				
13	HA760-13	1	spring				
14	HA760-08	1	guide sleeve				
15	HA760-12	1	nipper release rod				
16	HA760-09	1	rear pressure plate				
17	GBP34	2	hex.soc.set screw				
18	GBP35	1	hex.soc.set screw				
19	HA760-11	1	nut				
20	HA760-10	1	front pressure plate				
21	R2510	2	roller				
22	HA761-20	1	snap retractable edge guide assembly				
23	RP4	2	flat washer				
24	VCB36	2	hex.soc.hd.cap screw				
25	HA761-08/1	1	reinforcement for guide				
26	HA761-08	1	release spring for guide				
27	HA761-10	1	theaded block				
28	HA761-03	1	bottom for guide with lock				
29	VSB36	2	hex.soc.flat hd.cap screw				
30	HA761-06	1	spring for cloth-guide				
31	HA761-07	1	push button for guide				
32	HA761-05	1	spring guide point				



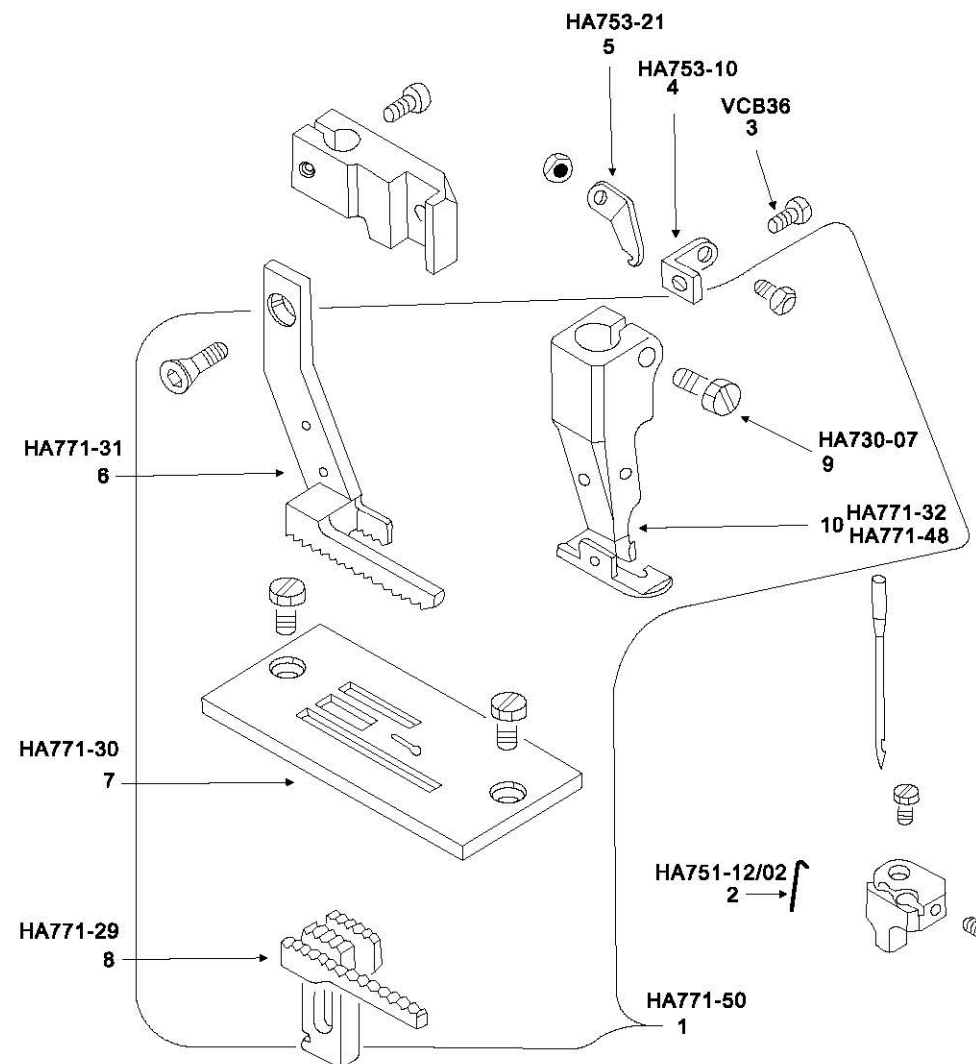
Number		Quantity	Name
1	GB45	1	hex.soc.set screw
2	HA754-12	1	stud
3	HA754-03	1	hinge stud
4	TAF81512X	1	rollers bearing
5	HaA754-10	1	upper looper lever
6	GB34	1	hex.soc.set screw
7	HA756-10	1	control knob
8	HA754-11	1	upper looper support
9	GB55	1	hex.soc.set screw
10	HA754-09	1	upper looper
11	GB56	1	hex.soc.set screw
12	HA754-08	1	upper looper holder cap
13	HA754-07	1	cap for hook
14	HA756-09	1	spring
15	HA756-08	1	roller stud



Number		Quantity	Name
1	PG9	2	cable holder
2	PG7	1	cable holder
3	HA719-28	1	box base
4	VTE516	2	hex.soc.flat hd.cap screw
5	HA719-27	1	electric box
6	PABB	1	indented cover
7	NC3(CJ46)-12	1	circuit breaker with terminal overload
8	RP5	2	flat washer
9	CE5	2	hex nut
10	HA763-18	1	halogen lamp
11	RP4	2	washer
12	VCB46	2	hex.soc.hd.cap screw
13	PK50	1	transformer
14	VCB510	4	convex-headed screw
15	HA719-03	1	box cover



Number		Quantity	Name
1	HA771-50	1	soft stitch feature"L"
1	HA771-62	1	soft stitch feature"P.L"
2	HA751-12/02	1	latch wire
3	VCB36	2	hex.soc.hd.cap screw
4	HA753-10	1	stop lever
5	HA753-21	1	thread guide
6	HA771-31	1	walking presser"L.-P.L."
7	HA771-30	1	plate"L.-P.L."
8	HA771-29	1	drop feed dog "L.-P.L."
9	HA730-07	1	feed dog height adjustment screw
10	HA771-32	1	presser foot"L"
10	HA771-48	1	presser foot"P.L"



Number	Name
1	oiler
2	pincers
3	open and wrench mm 8–10
4	open and wrench mm.5.5,7
5	hexagonal key mm.1.5
6	hexagonal key mm.2
7	hexagonal key mm.2.5
8	hexagonal key mm.3
9	hexagonal key mm.4
10	hexagonal key mm.5
11	hexagonal key mm.6
12	hexagonal key mm.8
13	hexagonal key mm.10

