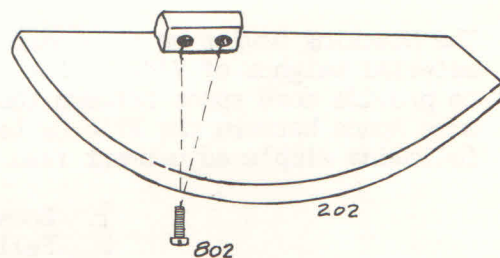
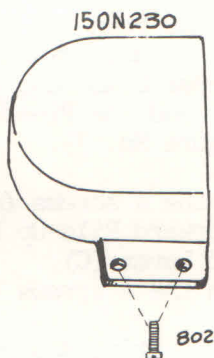
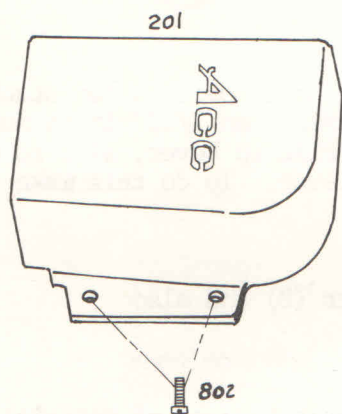
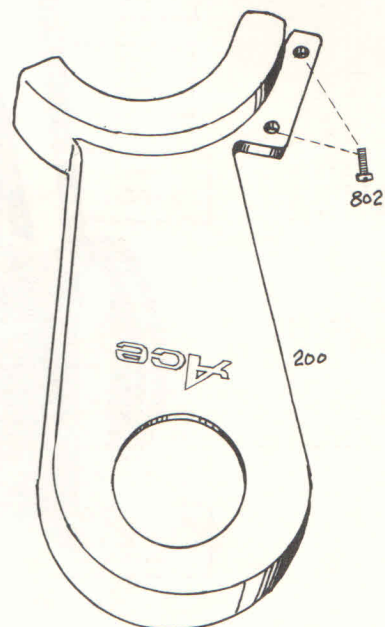
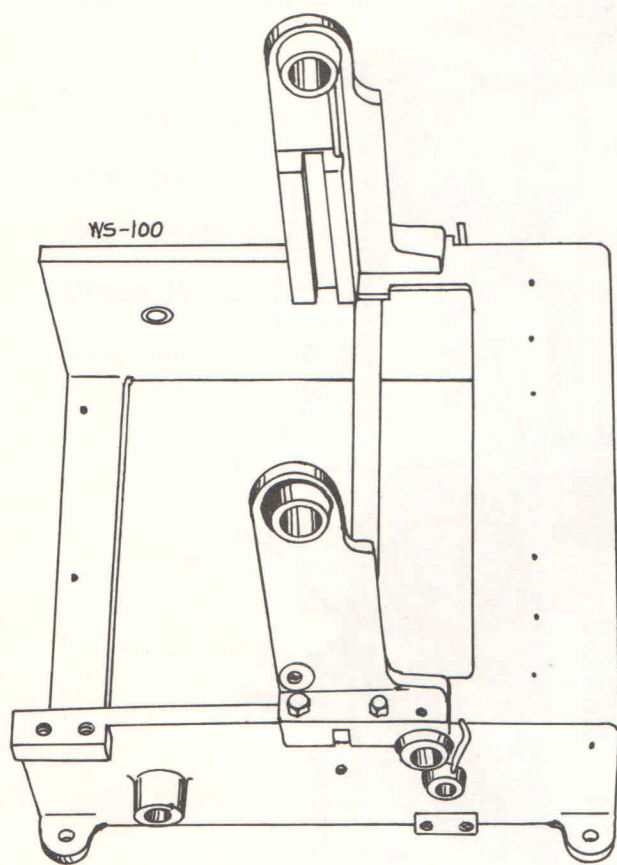


Ace
STRIP CUTTER
INSTRUCTION MANUAL
AND
PARTS-LIST
FOR
MODEL
C-150WS2

MONTROSE EQUIPMENT SALES INC.

202 NORTH 10th ST.
BROOKLYN, NY 11211
718-388-7446

LITHO IN USA-G



<u>Part No.</u>	<u>Description</u>	<u>Set Screw No.</u>
WS-100	Base	
200	Chain Cover	802
201	Feed Gear Cover	802
202	Large Gear Cover	802
150N230	Feed Retaining Drum Cover	802

<u>Part No.</u>	<u>Description</u>	<u>Set screw No.</u>
400	Sprocket pulley	
401	Bearing for sprocket pulley	
402	Chain	
403	Crank shaft chain gear	801
150WS-404	Crank shaft	
404K	Crank shaft key	
404KC	Crank shaft key (center)	
404M	Crank shaft bushing	
W-405	Upper knife cam plate	801
W-406	Upper knife cam	801,820
W-407	Upper knife rod	808
150WS-408	Feed crank	801
150WS-408A	Feed crank complete	
409	Measuring screw plate	807
410	Measuring plate	807
411	Feed crank side plate	807
412	Measuring screw	
413	Feed rod moving axle	
414	Feed rod position plate	
415	Hex nut	
415K	Feed rod knob(crank side)	
416	Feed rod	
417	Bearing for feed rod	
418	Large gear	
419	Feed rod fixing axle	
420	Feed rod nut(large gear side)	
421	Counter	
422	Counter spring	
423	Counter base	808,813
449	Large gear axle	
450	Taper bearing for large gear	
451	Large gear axle washer	
452	Large gear axle nut	
453	Thrust bearing for large gear	
459	washer	
465	Sprocket pulley set nut	
466	Sprocket pulley bearing plate	
467	Sprocket pulley eccentric axle	
468	Sprocket pulley eccentric axle washer	
469	Sprocket pulley eccentric axle set nut	
WS-472	Upper knife base	
473	Upper knife rod pin	810

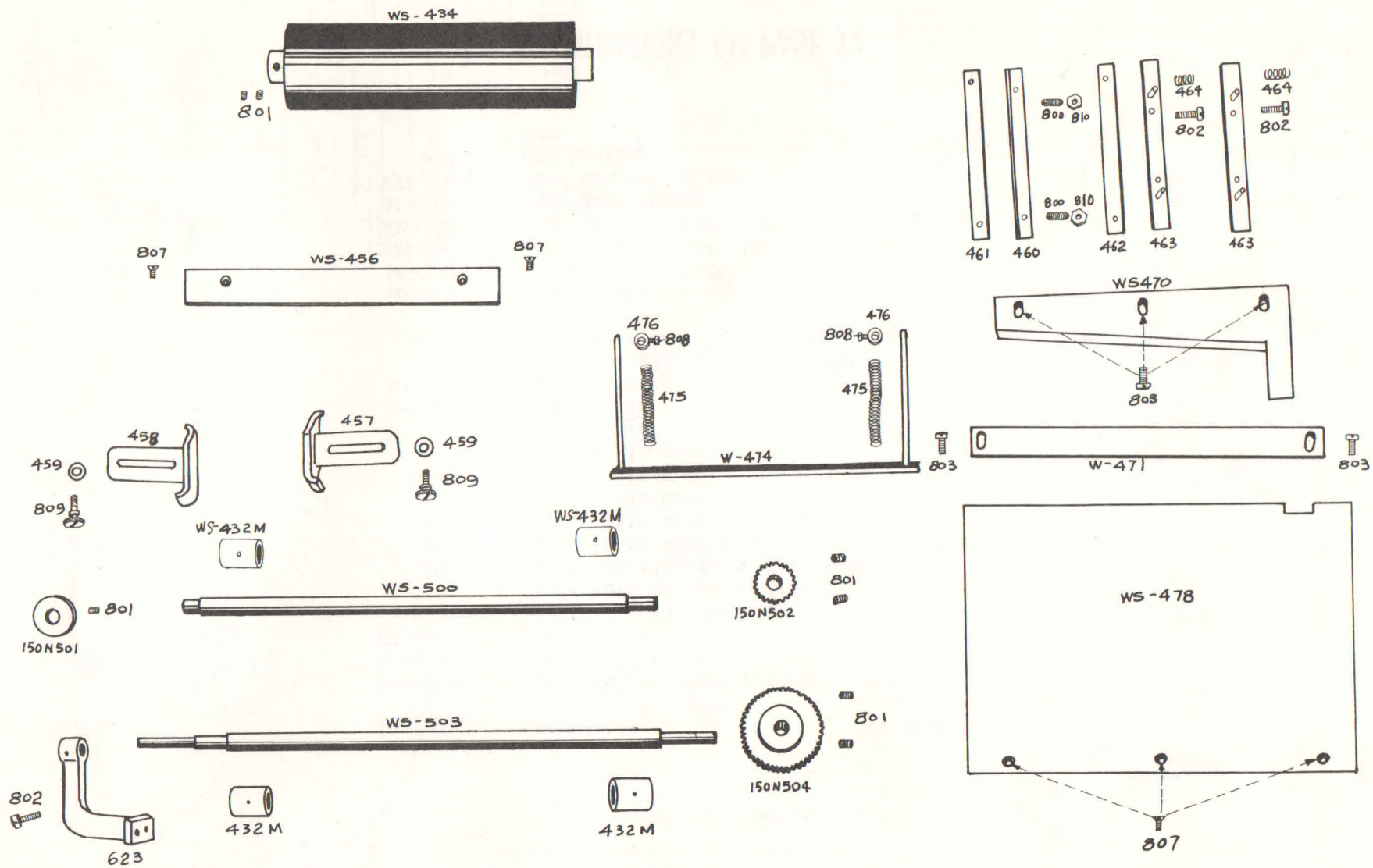
<u>Part No.</u>	<u>Description</u>	<u>Set screw No.</u>
479	Idle sprocket arm	803
480	Idle sprocket	
481	Idle sprocket set screw	810
482	Idle sprocket arm set screw	
622	Measuring	808

ILLUSTRATIONS ON PAGE 10

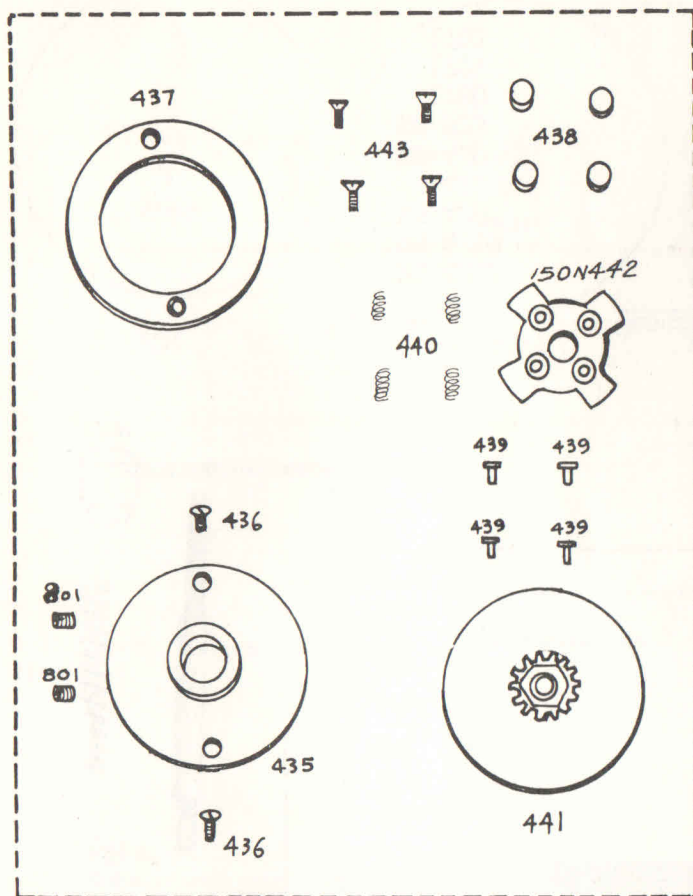
DESCRIPTIONS ON PAGE 9

<u>Part No.</u>	<u>Description</u>	<u>Set screw No.</u>
WS-432M	Lower roller shaft bushing	
WS-434	Lower roller	801
WS-456	Guide plate	807
457	Strip material guide (right)	809
458	Strip material guide (left)	809
459	Strip material guide fixing washer	
460	Upper knife base slide plate (side)	800
461	Upper knife base slide plate (right)	
462	Upper knife base slide plate (left)	
463	Upper knife pushing plate	
464	Upper knife pushing spring	802
W-470	Upper knife	803
W-471	Lower knife	803
W-474	Strip material presser	
475	Strip material presser spring	
476	Strip material presser regulating collar	808
WS-478	Shoot plate	807
WS-500	Lower roller shaft	
150N-501	Lower roller shaft fixing collar	801
150N-502	Lower roller shaft gear	801
WS-503	Feed gear shaft	
150N-504	Feed connecting gear	801
623	Arm bearing	802

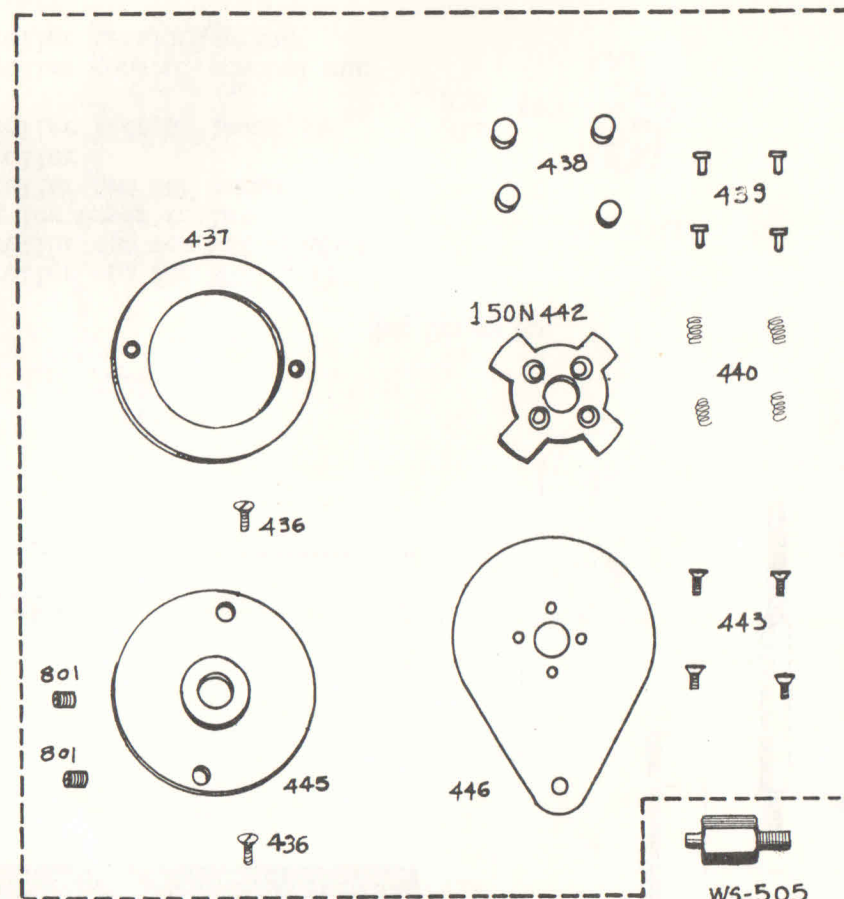
ILLUSTRATIONS ON PAGE 12



DESCRIPTIONS ON PAGE 11

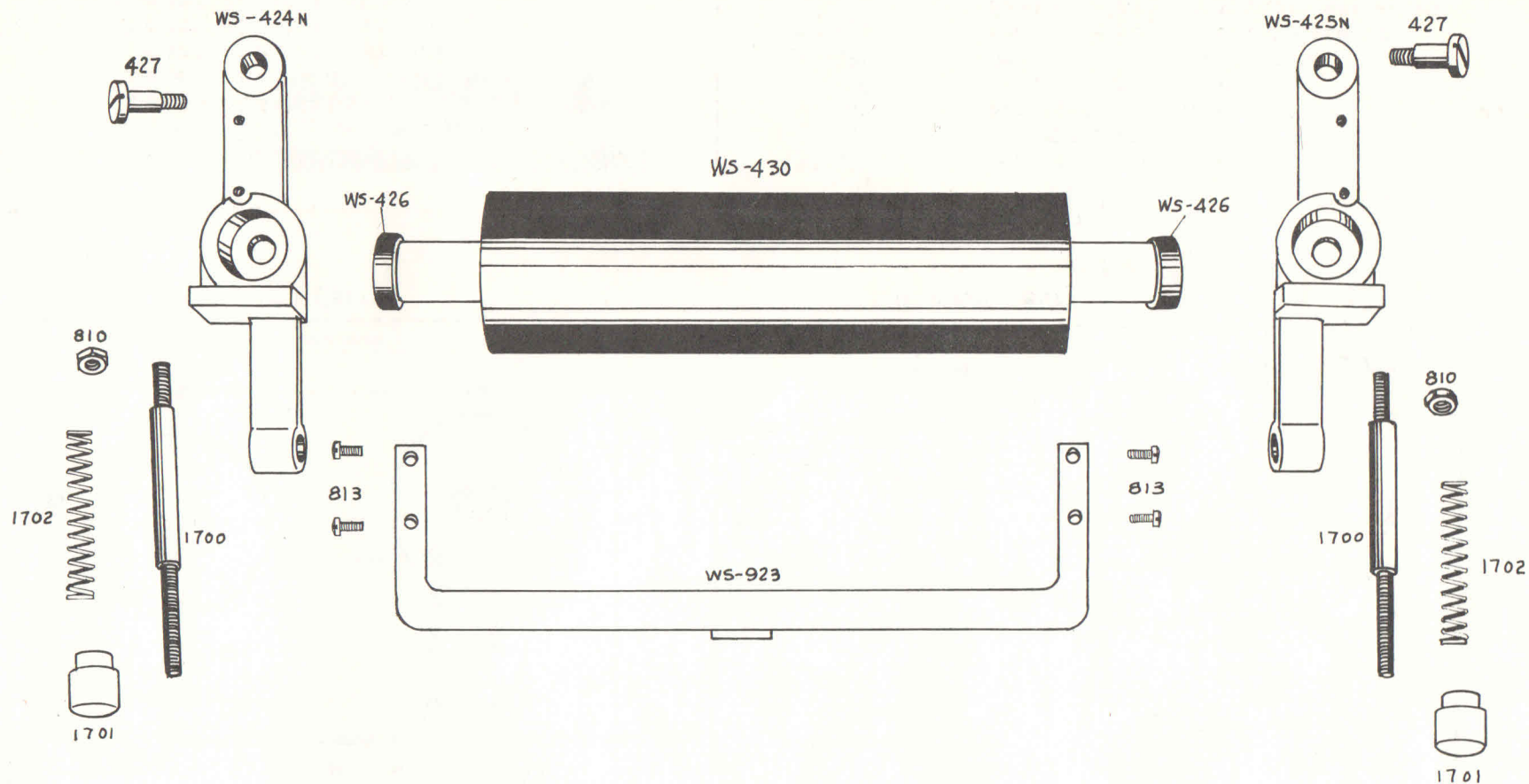


150N 491 (SET)

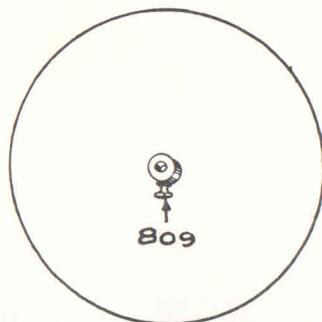


150N 492 (SET)

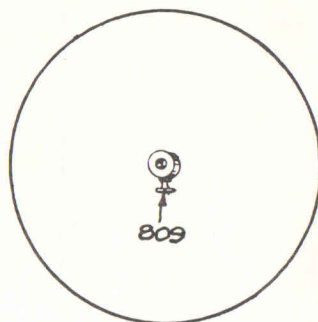
Part No.	Description	Set Screw No.	Part No.	Description	Set Screw No.
435	One way clutch plate	801	150N442	One way clutch cam	801
436	One way clutch plate set screw		443	One way clutch cam set screw	
437	One way clutch ring		445	Feed retaining drum	
438	One way clutch roller		446	Feed retaining drum plate	
439	One way clutch roller pin		150N491	One way clutch complete set	
440	One way clutch roller spring		150N492	Feed retaining drum complete set	
441	One way clutch feed gear		WS-505	Feed retaining drum plate set screw	



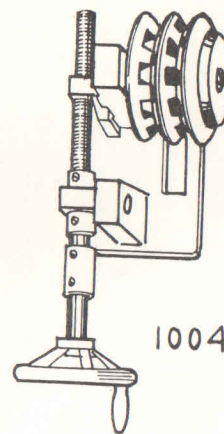
<u>Part No.</u>	<u>Description</u>	<u>Set Screw No.</u>
WS-424N	Upper roller arm for WS2 (Left)	
WS-425N	Upper roller arm for WS2 (Right)	
WS-426	Bearing for upper roller	
427	Upper roller arm set screw	
WS-430	Upper roller	
WS-923	Upper roller lift up lever	813
1700	Column	810
1701	Upper roller tension control nut	
1702	Upper roller tension spring	



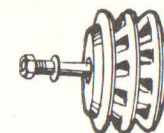
1301



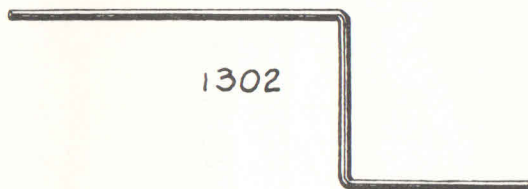
1301



1004



W-100

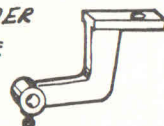


1302



1000

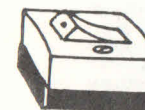
RIBBON HOLDER
UNDER TABLE
MOUNT



1001



1002



WD-3001



5986

Part No.	Description	Part No.	Description	Set screw No.
1000	Idler	1301	Material hold plate	809
1001	Oiler	1302	Material hold plate crank rod	
1002	Drive	W-100	Vari-Speed pulley w/shaft	
1004	Speed reducer w/pulley (stepless variable speed changer)	WD-3001	Power switch ON/OFF	
		5986	Connector	
			Ribbon holder under table mount	