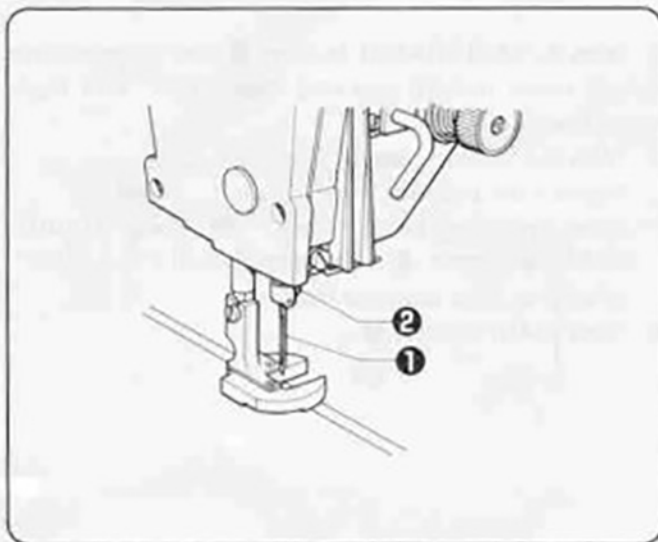


CORRECT OPERATION

① Needle attachment



★ Fully insert needle ①, with its long groove to the left, and secure it with screw ②.

② Upper threading

1. Apply air pressure and turn on power switch. The machine will move to the home position. Press FOOT button ① and lower presser foot ②.
2. Pass the upper thread as illustrated below. After threading, be sure to press FOOT button ① and lift presser foot ②.
3. After threading, turn the pulley and lift the needle-bar to the uppermost position.

