Thread the machine:

Before threading, open face plate cover 1, front cover 2 and cloth plate 3, turn the pulley until the needle is raised up highest, and then open presser arm 4.

(1) B511

In case of two threads, pass under looper thread 1 first and then needle thread 6 as shown at right.

In case of three threads, pass under looper thread 1 first, over looper thread 2 second, and finally needle thread 6 as shown at right.

(2) B531

In case of four threads, pass under looper thread 1 first, over looper thread 2 second, needle thread 6 third and finally needle thread 1 as shown at right.