3. Threading the machine head

**WARNING:**
To protect against possible personal injury due to abrupt start of the machine, be sure to start the following work after turning the power off and ascertaining that the motor is at rest. If threading is wrong, stitch skipping, thread breakage or irregular stitches will be caused.

Refer to the Parts List to assemble the thread stand unit.
Pass the threads as shown in the figures.
* When threads are passed, bind the threads for sewing.

**<How to pass needle thread>**
1) Draw out the knot of thread up to this side of needle.
2) Cut the knot once and again pass the thread through the needle.

**In case of 4-needle**

When assembling the thread stand, install spool rest arm 1 and spool rest rod joint 2 so that the direction of screw and nut is at right angles with spool rest arm 1 as shown in the figure since thread may be entangled with spool rest rod joint 2.

**In case of 2-needle**

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